

AIRCRAFT COMPANY

PAWNEE DIVISION

Wichita, Kansas

THIS PARTS CATALOG IS APPLICABLE TO THE FOLLOWING AIRCRAFT:

1974

U206 STATIONAIR
TU206 TURBO STATIONAIR

1975 & 1976
U206 STATIONAIR
U206 STATIONAIR II
TU206 TURBO STATIONAIR
TU206 TURBO STATIONAIR II



INSERT LATEST CHANGED PAGES. DESTROY SUPERSEDED PAGES.

LIST OF EFFECTIVE PAGES

Note: The portion of the text offected by the change is indicated by a vertical line in the outer margins of the page.

Dates of issue for original and changed pages are:

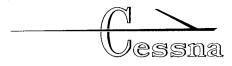
Original . . . 0 . . . 1 October 1975

TOTAL NUMBER OF PAGES IN THIS PUBLICATION IS 500 CONSISTING OF THE FOLLOWING:

Page C	Change No.	Page No.	Change No.	Page No.	Change No.
Title	. 0	68 thru 71 71A	. 0	186C 186D blank	0
	. 0	E45	. 0	187 thru 196 .	0
	. 0	71B	0	197 blank	0
xvi blank xvii thru xxxii .	. 0	109A	0	198 thru 202 .	0
1 thru 10	. 0	109A	. 0	203 blank	0
10A	. 0	110 thru 117	0	204 thru 228 .	0
10B	. 0	117A	0	229 blank	0
10C	. 0	117B blank	0	230 thru 242 .	0
10D blank	. 0	118 thru 124	0	242A	0
11 thru 16	. 0	125 blank	0	242B blank	0
17 blank	. 0	126 thru 146	0	243 thru 255 .	0
18 thru 22	. 0	146A blank	0	255A	0
22A blank	. 0	146B	0	255B blank	0
22B	. 0	146C	0	256 thru 268 .	0
23 thru 27	. 0	146D	0	269 blank	0
28 blank	. 0	147 thru 150	0	270	0
29 thru 37	. 0	150A	0	271	0
37A	. 0	150B	0	271A	0
37B	. 0	150C	0	271B	0
38	. 0	150D	0	272 thru 277 .	0
39	. 0	151 thru 162	0	277A blank	0
39A	. 0	163 blank	0	277В	0
39B	. 0	164 thru 170	0	277C	0
40 thru 51	. 0	170A	. 0	277D	0
51A	. 0	170B	0	278 thru 308 .	0
51B	. 0	170C	0	309 blank	0
51C	. 0	170D	0	310 thru 314 .	0
51D	. 0	171	0	315 blank	0
52 thru 60	. 0 /	171A	0	316	0
60A	. 0	171B	0	317	0
60B	. 0	171C	0	317A	0
60C	. 0	171D	0	317B	0
60D	. 0	171E	. 0	318 thru 325 .	0
60E	. 0	171F blank	0	326 blank	0
60F	. 0	172 thru 178	. 0	327 thru 357 .	0
60G	. 0	179 blank	0	358 blank	0
60H blank	. 0	180 thru 186	0	359 thru 403 .	0
61 thru 66	. 0	186A blank	0	404 blank	0
67 blank	. 0	186B	. 0		

Upon receipt of the second and subsequent changes to this book, personnel responsible for maintaining this publication in current status should ascertain that all previous changes have been received and incorporated.

^{*} The asterisk indicates pages changed, added, or deleted by the current change.



illustrated parts catalog

MODEL U206 & TU206

INTRODUCTION.

This illustrated parts catalog has been prepared to aid you in easily and quickly identifying parts of the models covered herein.

This catalog features an index system consisting of:

- 1. An alphabetical index located in the front of the catalog.
- 2. A numerical index located in the back of the catalog, which lists all parts and figures in which they appear.

STANDARD PARTS.

Many parts having standard usage have been incorporated into the Cessna Standard System. Parts in this group are designated with the part number prefix "S".

For standard hardware items such as Tinnerman nuts, clamps, etc., "AN" and "NAS" numbers have been used.

USABLE ON CODES....Serial listings in this catalog are noted by a letter code located in the usable on code column which is the extreme right hand column of the parts list page. Usable on codes are applicable only to the figure on which they appear. The code letters and the serials to which they apply are listed at the end of the figure.

If no usable on code appears opposite a first column listing of the figure, the usage is applicable to all models and serials covered by this catalog. If no usable on code appears opposite any indented listing, the usage is applicable to all models and serials covered by the figure on which it appears.

Bold face type serials appearing on certain figures are for quick reference to large blocks of airplanes.

NON-INTERCHANGEABLE PARTS....When parts are not interchangeable with earlier models, all parts applicable to the particular usage are listed. The letter code for the individual part usage is listed in the usable on column opposite each part. Care should be exercised in determining proper serial when ordering to insure receipt of correct part.

INTERCHANGEABLE PARTS....When a later design part is completely interchangeable with the part it replaces, both parts will be serialized and the notation "when exhausted use ____", or the abbreviation, "WEU ____" will be entered following the listing of the earlier

design part. This means that the earlier design part should be used on airplanes to which they apply until the supply of these parts is exhausted---after which time the later design part must be used. This is done to simplify stocking of parts by our distributors and dealers. The earlier part is as good, physically and functionally, as the later design part---the difference being the later design part can be used on more than one block of airplane serials.

SYMBOLS & PART NUMBER TERMS.

NP - The symbol "NP" appearing in the units per assembly column denotes that the item it appears opposite is not procurable.

AR - The symbol "AR" appearing in the units per assembly column denotes "As Required" and is used to indicate bulk quantity where an indefinite amount is used.

The following is a list of abbreviations that may appear in the description nomenclature:

ALT - Alternate part
ASSY - Assembly
BKI - Bulk item
INSTL - Installation
LH - Left hand
RH - Right hand

 ${\tt FSO}$ - ${\tt For}$ spares order ${\tt WEU}$ - ${\tt When}$ exhausted use

Other key letter symbols spaced apart from and following the part nomenclature are for cataloging and manufacturing purposes only and are not to be considered by the customer.

A blank entry in the part number column appears before an unprocurable part or installation which is also denoted in the "Units Per Assembly" column by the use of the symbol NP.

GROUP ASSEMBLY PARTS LIST ARRANGEMENT.

This section lists all replaceable items in the airplane and these items are detailed on illustrations throughout the section. The index numbers on the illustration are keyed to each accompanying parts list. The purpose of the index numbers is to provide complete and positive identification of the article, but should not be used for procurement purposes.

- a. The figure and index number column of the parts list shows the figure number once at the beginning of the list. The figure number is followed by a dash and the indexed number. The remaining index numbers are preceded by dash only.
- b. The part number column identifies the item by part number.
- c. In the description column, relationship of items covered is shown by the degree of indention of each item, for example: The wing assembly (Figure 3) is listed in column (1) of the description column. The wing structure, is the next lower assembly and is therefore listed in column (2).
- d. If two or more assemblies contain a majority of identical parts or the assemblies are left or right hand, the assemblies are listed together and the next lower assemblies or detail parts are listed as common for both assemblies, with the differing parts coded for usage on the correct major assembly.



illustrated parts catalog

- e. Attaching parts are listed immediately beneath the item to be attached and preceding any detail parts of the item. They are listed in the same column as the item they attach and are preceded by the caption "Attaching Parts."

 The end of the attaching parts listing is followed by a separating symbol ---*--.
- f. The quantity listed in the "Units Per Assembly" column for attaching parts denotes the quantity necessary to attach only one part. Total quantity necessary to attach more than one part is obtained by multiplying the attaching parts quantity by the number of parts attached.
- g. Component parts of the complete airplane which are not included in any assembly, but which are used in conjunction with, or attach to certain assemblies, are listed either preceding the first detail or following the last detail of the assembly or installation, and in the same column as the major assembly or installation.
- h. The quantities listed in the "Units Per Assembly" column are the quantity used per figure.

ACCESSORY KITS.

For accessory kit listings, refer to separate Accessory Kit Catalog.

BULK ITEMS.

Certain items such as flexible air hose, rubber mouldings and channels, windshield sealing strips etc., are noted in the catalog listings as bulk items. These listings also note the cut length of these materials for one installation. When an item is listed as a bulk item, it will be supplied to the dealer in the most convenient bulk length or quantity. Reference to the cut length or quantity per installation provides for the most satisfactory disbursement to the customer.

HOW TO ORDER.

USE YOUR CATALOG TO ORDER PARTS. Use parts and Accessories Order Form, which will be supplied by Cessna on request. Give complete information on addresses and make sure the part number and part name are as shown in the catalog. Be sure to specify quantities. Specify how the order is to be shipped, otherwise it will be sent out in the manner that seems best to the shipper.

SERIAL, COLOR, & CORROSION PROOFING.

Be sure to indicate model and serial number of the airplane. Serial number is very important to properly identify parts used on each airplane. When color is involved refer to "Upholstery & Interior Trim" section for example. If corrosion proofing is desired add the letters "CP" following the part number.

DISTRIBUTOR ORDERS.

Distributors will send all orders to the factory with instructions as to the shipping destination. The factory

prefers not to make C.O.D. shipments for the distributor and all billing will be made to the distributor in the case of direct shipments.

DEALER ORDERS.

Dealers will place all of their parts order requirements with their distributor. The factory will not honor orders received directly from a dealer. It will be necessary for us to forward it to the distributor for his action. Therefore, dealer orders sent direct to the distributor will result in much faster delivery on any parts that are required.

RETAIL ORDERS.

Retail orders will not be honored by the factory. They are to be placed with the dealer or distributor in the owner's territory and when received directly by the factory will be forwarded to the distributor from whose territory it was received. Considerable saving in time will result to the owner if his orders are placed with his dealer or distributor.



Cessna Aircraft Company reserves the right to cancel, add or change the parts and assemblies described in this catalog without notice.



"All aircraft, regardless of manufacturer, are certificated under model number designations. However, popular names are often used for marketing purposes. To provide a consistent method of referring to the various aircraft, model numbers will be used in this publication unless names are required to differentiate between versions of the same basic model. The following table provides a cross reference listing of popular name vs. model numbers."

NAME	MODEL YEAR	MODEL	SER	IALS
IVAME	MODEL TEAR	MODEL	BEGINNING	ENDING
STATIONAIR	1974	U206F	U20602200	U20602579
STATIONAIR STATIONAIR II	1975	U206F	U20602580	U20603020
STATIONAIR STATIONAIR II	1976	U206F	U20603021	
TURBO STATIONAIR	1974	TU206F	U20602200	U20602579
TURBO STATIONAIR TURBO STATIONAIR II	1975	TU206F	U20602580	U 20603020
TURBO STATIONAIR TURBO STATIONAIR II	1976	TU206F	U20603021	:



FINISH & TRIM PLATE

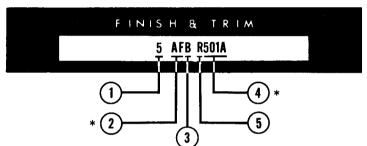
The "FINISH AND TRIM" plate is located on the left side of the airplane on the lower door jamb directly below the aircraft identification nameplate.

This plate indicates model year, interior color scheme and the exterior color combination.

Interpretation of information stamped on the Finish and Trim Plate is obtained by use of the Color Code Chart for the respective year.

Color Code Charts for yearly models appear on pages immediately following this page.

The Finish and Trim Plate is explained below. Explanatory remarks are keyed to the illustrated example.



1) First column number indicates year.

- 2 Second column letter or letters indicate interior color code of aircraft. Refer to Color Code Chart for respective year to obtain color.
- (3) The letter "B" following the interior code indicates optional black carpet.
- Third column number or numbers indicate exterior trim. The basic number is found on the Color Code Chart and indicates colors and type paint used on the aircraft.
- 5 Standardized arctic color reversal is designated by the prefix "R" on the exterior color combination code.
 - * The special exterior and/or interior is denoted by the letters "SP" in lieu of the standard codes.

Interpretation of the example Finish and Trim Code 5-AFB-R501A that is obtained from 1975 Color Code Chart is:

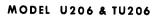
 $5 = 1975 \mod 2$

AF = Chestnut Brown Interior Scheme

B = Black carpet (optional)

501A = Vestal White & Flag Red exterior

R501A = Vestal White & Flag Red exterior (color reversal)





			STA	TIONAIR		PAINT	CODE	CHART		ST	ATIONAIR								
E#	۱R		TERIOR COLOR		INTERIO		SERIAL		EXT	ERIOR PAINT									
ſ	CODE	CODE	COLOR	AP,CP&DP		BF 1	CF	LISTING	CODE		COLOR COMBINATIONS								
Ī		AP	Chestnut Brown Perforated Vinyl	BLACK SEMI-GLOSS CES1054-156	BLACK SEMI-GLOSS CES1054-156	BLACK SEMI-GLOSS CES1054-156	BLACK SEMI-GLOSS CES1054-156		418 418UA	VESTAL WHITE CES1054-802	SUMMER GOLD CES1054-B48	TIGER YELLO CES1054-966							
				(LACQUER)	(LACQUER)	(LACQUER)	(LACQUER)		420 420UA	VESTAL WHITE CES1054-802	POLE BLUE CES1054-B47	EMPRESS BLU CES1054-832							
		CP	Olive Green Perforated Vinyl	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)		435 435UA	VESTAL WHITE CES1054-802	PEPPER GREEN CES1054-B50	TIGER YELLOV CES1054-966							
		DP	Sunset Red Perforated Vinyl	DULL BLACK	DULL BLACK	DULL BLACK	DULL BLACK	437 437UA 442 442UA 443 443UA 447 447UA	-			VESTAL WHITE CES1054-802	JAY GRAY CES1054-B46	FLAG RED CES1054-A93					
		_		CES1054-193 (LACQUER)	CES1054-193 (LACQUER)	CES1054-193 (LACQUER)	CES1054-193 (1.ACQUER)												VESTAL WHITE CES1054802
		AF	Chestnut Brown Fabric & Vinyl	CES1054-B41	CHESTNUT BROWN CES1054-B41	COPEN BLUE CES1054-B29	OLIVE GREEN CES1054-B33			VESTAL WHITE CES1054-802	POLE BLUE CES1054-B47	SERENA BLUE CES1054-A96							
1		BF	Copen Blue Fabric & Vinyl	(LACQUER)	(LACQUER)	(LACQUER)	(LACQUER)					VESTAL WHITE CES1054-802	JAY GRAY CES1054-B46	MAPLE MARO CES1054-B44					
			- write & villy!	CHESTNUT BROWN CES1054-B42 (VINYL)	CHESTNUT BROWN CES1054-B42 (VINYL)	COPEN BLUE CES1054-B30 (VINYL)	OLIVE GREEN CES1054-B34 (VINYL)		448 448UA	VESTAL WHITE CES1054-802	VELVET BLACK CES1054-807	FLAG RED CES1054-A93							
7	_	CF	Olive Green Fabric & Vinyl		INTERIO	RPAINT		U20602200	449 449UA	VESTAL WHITE CES1054-802	VELVET BLACK CES1054-807	SERENA BLUI CES1054-A96							
7	4	DF	Sunset Red	DF	GF & GL	LOR CODE EL	FL	U20602579	418U		SUMMER GOLD CES1054-B48	TIGER YELLO CES1054-966							
4			Fabric & Vinyl	BLACK SEMI-GLOSS CES1054-156	BLACK SEMI-GLOSS CES1054-156	BLACK SEMI-GLOSS CES1054-156	BLACK SEMI-GLOSS CES1054-156		420U	POLE BLUE CES1054-B47	EMPRESS BLU CES1054-832								
-		GF	Old Gold Fabric & Vinyl	(LACQUER)	(LACQUER)	(LACQUER)	(LACQUER)		4350		PEPPER GREEN CES1054-B50	TIGER YELLO CES1054-966							
		AL	Chestnut Brown	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)		437U		JAY GRAY CES1054-B46	FLAG RED CES1054-A93							
			Leather	DULL BLACK CES1054-193	DULL BLACK CES1054-193	DULL BLACK CES1054-193	DULL BLACK CES1054-193	•	442U		GROVE GREEN CES1054-B49	PEPPER GREE CES1054-B50							
		EL	Cloud Gray Leather	(LACQUER)	(LACQUER)	(LACQUER)	(LACQUER)	CES1054-193	93 CES1054-193		443U		POLE BLUE CES1054-B47	SERENA BLUI CES1054-A96					
		FL	Ebony Leather	SUNSET RED CES1054-B37 (LACQUER)	OLD GOLD CES1054-B25 (LACQUER)		BLACK HI-GLOSS CES1054-171 (VINYL)		1		1	447U		JAY GRAY CES1054-B46	MAPLE MAROO CES1054-B44				
			Leather	SUNSET RED	OLD GOLD	CLOUD GRAY	BLACK	-	448U		VELVET BLACK CES1054-807	FLAG RED CES1054-A93							
		GL	Old Gold Leather	CES1054-B38 (VINYL)	CES1054-B26 (VINYL)	CES1054-533 (VINYL)	SEMI-GLOSS CES1054-752 (VINYL)		449U		VELVET BLACK CES1054-807	SERENA BLU CES1054-A96							



		STA	TIONAIR		PAINT	CODE	CHART		ST	ATIONAIR						
TEAR INTERIOR INTERIOR PA							SERIAL	EXTERIOR PAINT								
COD	ECODE	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	AP,CP&DP		BF	CF	LISTING	CODE		COLOR COMBINATIONS						
	AP	Chestnut Brown Perforated Vinyl	BLACK SEMI-GLOSS	BLACK SEMI-GLOSS	BLACK SEMI-GLOSS CES1054-156	BLACK SEMI-GLOSS		535 535UA	VESTAL WHITE CES1054-802	CARNIVAL YELLOW CES1054-A15	SUMMER GOLI CES1054-B48					
		Periorated Vinyi	CES1054-156 (LACQUER)	CES1054-156 (LACQUER)	(LACQUER)	CES1054-156 (LACQUER)		538 538UA	VESTAL WHITE CES1054-802	SPRING GREEN CES1054-B64	MEADOW GREE CES1054-B65					
	СР	Olive Green Perforated Vinyl	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)		549 549UA	VESTAL WHITE CES1054-802	NUTMEG CES1054-A95	SADDLE BROW CES1054-B63					
	DP	Sunset Red	-				-	551 551UA	VESTAL WHITE CES1054-802	CARNIVAL YELLOW CES1054-A15	SADDLE BROW CES1054-B63					
	*	Perforated Vinyl	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)					552 552UA	VESTAL WHITE CES1054-802	SUMMER GOLD CES1054-B48	SATIN BLUE CES1054-B62		
	ĀF	Chestout Brown Fabric & Vinyl	CHESTNUT BROWN CES1054-B41	CHESTNUT BROWN CES1054-B41	COPEN BLUE CES1054-B29	OLIVE GREEN CES1054-B33	•	555 555UA	VESTAL WHITE CES1054-802	EMPRESS BLUE CES1054-832	SATIN BLUE CES1054-B62					
	BF	Copen Blue Fabric & Vinyl	(LACQUER)	(LACQUER)	(LACQUER)	(LACQUER)	-	556 556UA	VESTAL WHITE CES1054-802	TROPICAL ORANGE CES1054-774	NUTMEG CES1054-A95					
	*	- Fabric & Vinyi	CHESTNUT BROWN CES1054-B42 (VINYL)	CHESTNUT BROWN CES1054-B42 (VINYL)	COPEN BLUE CES1054-B30 (VINYL)	OLIVE GREEN CES1054-B34 (VINYL)		565 565UA	VESTAL WHITE CES1054-802	SUMMER GOLD CES1054-B48	NUTMEG CES1054-A95					
_	CF	Olive Green Fabric & Vinyl		INTERIO	RPAINT		U20602580	566 566UA	VESTAL WHITE CES1054-802	FLAG RED CES1054-A93	SUMMER GOL CES1054-B48					
5	* DF	Sunset Red	DF	GF & GL	EL.	FL	THRU U20603020	535U		CARNIVAL YELLOW CES1054-A15	SUMMER GOI CES1054-B48					
		Fabric & Vinyl	BLACK SEMI-GLOSS CES1054-156	BLACK SEMI-GLOSS CES1054-156	BLACK SEMI-GLOSS CES1054-156	BLA CK SEMI-GLOSS CES1054-156		538U		SPRING GREEN CES1054-B64	MEADOW GRE CES1054-B6					
	« GF	Old Gold Fabric & Vinyl	(LACQUER)	(LACQUER)	(LACQUER)	(LACQUER)	_	549U		NUTMEG CES1054-A95	SADDLE BROV CES1054-B63					
		Chestnut Brown	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)		5510	-	CARNIVAL YELLOW CES1054-A15	SADDLE BROV CES1054-B6					
	AL	Leather	DULL BLACK CES1054-193	DULL BLACK CES1054-193	DULL BLACK CES1054-193	DULL BLACK CES1054-193	-	5520		SUMMER GOLD CES1054-B48	SATIN BLUE CES1054-B62					
	EL	Cloud Gray Leather	(LACQUER)	(LACQUER)	(LACQUER)	(LACQUER)	_	5550		EMPRESS BLUE CES1054-832	SATIN BLUE CES1054-B62					
	FL	Ebony	SUNSET RED CES1054-B37 (LACQUER)	OLD GOLD CES1054-B25 (LACQUER)		BLACK HI-GLOSS CES1054-171 (VINYL)		5560		TROPICAL ORANGE CES1054-774	NUTMEG CES1054-A95					
	_	Leather	SUNSET RED	OLD GOLD	CLOUD GRAY	BLACK	-	565U		SUMMER GOLD CES1054-B48	NUTMEG CES1054-A95					
	GL	Old Gold Leather	CES1054-B38 (VINYL)	CES1054-B26 (VINYL)	CES1054-533 (VINYL)	SEMI-GLOSS CES1054-752 (VINYL)		5660		FLAG RED CES1054-A93	SUMMER GOI CES1054-B48					

^{*} NOTE: INTERIOR COLOR & PAINT CODES,
AFD SAME AS AF EXCEPT SEATS ARE SUNSET RED
CFG SAME AS CF EXCEPT SEATS ARE OLD GOLD
DFA SAME AS DF EXCEPT SEATS ARE CHESTNUT BROWN
GFC SAME AS GF EXCEPT SEATS ARE OLIVE GREEN



			STATION	AIR		PAINT	CODE	CHART			STATIONAL	R
/EA	\R		NTERIOR COLOR			R PAINT		SERIAL		EX	TERIOR PAINT	
[CODE	CODE		AP,CP&GP	INTERIOR C	OLOR CODE	CF	LISTING	CODE		COLOR COMBINATIONS	
		AP	Chestnut Brown Perforated Vinyl	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)		607	VESTAL WHITE (CES1054-802)	FLAG RED (CES1054-A93)	SATIN BLUE (CES1054-B62)
		СР	Oro Green Perforated Vinyl	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)		625	VESTAL WHITE (CES1054-802)	FLAG RED (CES1054-A93)	VELVET BLACK (CES1054-807)
		GP	Topaz Gold Perforated Vinyl	DULL BLACK CES1054-193	DULL BLACK CES1054-193	DULL BLACK CES1054-531	DULL BLACK CES1054-193	-		(0251001-002)		
		AF	Chestnut Brown Fabric & Vinyl	(LACQUER)	(LACQUER)	(LACQUER)	(LACQUER)	-	628	VESTAL WHITE (CES1054-802)	GRANADA GREEN (CES1054-A97)	COOPER BROW (CES1054-B45)
			Sapphire Blue	CHESTNUT BROWN CES1054-B41 (LACQUER)	CHESTNUT BROWN CES1054-B41 (LACQUER)	SAPPHIRE BLUE CES1054-B73 (LACQUER)	ORO GREEN CES1054-B77 (LACQUER)					
1		BF	Fabric & Vinyl	CHESTNUT BROWN CES1054-B42 (VINYL)	CHESTNUT BROWN CES1054-B42 (VINYL)	SAPPHIRE BLUE CES1054-B74 (VINYL)	ORO GREEN CES1054-B78 (VINYL)	-	643	VESTAL WHITE (CES1054-802)	SERENA BLUE (CES1054-A96)	SATIN BLUE (CES1054-B62)
,		CF	Oro Green Fabric & Vinyl	(VIRTE)	(*11111)	(*11411)	(VIIII)					
	6					R PAINT		U20603021 & ON	644	VESTAL WHITE (CES1054-802)	SERENA BLUE (CES1054-A96)	VELVET BLAC (CES1054-807)
.	•	DF	Ruby Red	DF & DL	GF	OLOR CODE EL	FL			(CES1004-002)	(CEBISSI INS)	(+
,			Fabric & Vinyl	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)		647	VESTAL WHITE	CAMBIA GREEN	GRANADA GREE
ļ		GF	Topaz Gold Fabric & Vinyl	CLOUD GRAY	CLOUD GRAY	CLOUD GRAY	CLOUD GRAY	-	047	(CES1054-802)	(CES1054-B89)	(CES1054-A97)
		AL	Chestnut Brown Leather	CES1054-531 (LACQUER)	CES1054-531 (LACQUER)	CES1054-531 (LACQUER)	CES1054-531 (LACQUER)	_	648	VESTAL WHITE (CES1054-802)	FLAG RED (CES1054-A93)	ROYAL MAROO (CES1054-B91
		EL	Cloud Gray	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)			(CES1034-002)	(CEDION 1135)	
			Leather	RUBY RED	TOPAZ GOLD		BLACK	•	649	VESTAL WHITE (CES1054-802)	CARNIVAL YELLOW (CES1054-A15)	ITALIAN GOLI (CES1054-834)
		FL	Ebony Leather	CES1054-B81 (LACQUER)	CES1054-B85 (LACQUER)		HI-GLOSS CES1054-171 (VINYL)					
		DL	Ruby Red Leather	RUBY RED CES1054-B82 (VINYL)	TOPAZ GOLD CES1054-B86 (VINYL)	CLOUD GRAY CES1054-533 (VINYL)	BLACK SEMI-GLOSS CES1054-752 (VINYL)		650	VESTAL WHITE (CES1054-802)	LATIGO (CES1054-B88)	SPANISH BRON (CES1054-B90

^{*}CODE HCF SAME AS AP EXCEPT FABRIC IS CHESTNUT BROWN HONEYCOMB NYLON.



UPHOLSTERY

E

INTERIOR TRIM

UPHOLSTERED PARTS - HOW TO ORDER

PARTS MARKED WITH A # FOLLOWING PART NUMBER REQUIRE A SECOND DASH NUMBER FOR COLOR & MATERIAL ALSO BE SURE TO SPECIFY SERIAL NUMBER OF AIRCRAFT

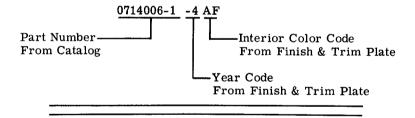
HOW TO DETERMINE 2nd DASH NUMBER

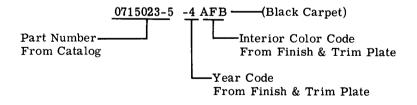
- 1. Find part number of desired part in catalog.
- 2. Refer to "FINISH & TRIM" plate, in the airplane, for your "Year Code" and "Interior Color Code."



3. Add the "Year Code" and "Interior Color Code," to the part number from catalog.

EXAMPLE OF COMPLETE NUMBER





INTERIOR PAINTED OR PLASTIC PARTS =

PARTS MARKED WITH A = FOLLOWING PART NUMBER REQUIRE A SECOND DASH NUMBER FOR PROPER COLOR.

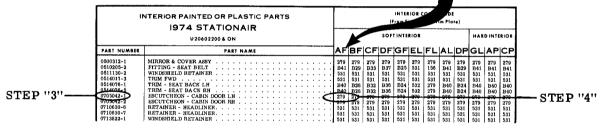
To obtain second dash number use of correct table, for your model year, is required.

To use table,

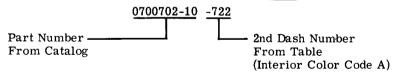
- 1. Find part number of desired part in catalog.
- 2. Refer to the "Finish and Trim" plate, in the airplane, for your "Interior Color Code."



- 3. Locate part number from catalog in table.
- 4. Add dash number for color that appears under your "Interior Color Code."



EXAMPLES OF COMPLETE NUMBER



INTERIOR COLOR CODE

(From Finish and Trim Plate)

SOFTINTERIOR

HARD INTERIOR

PART NUMBER	PART NAME	AF	BF	CF	DF	GF	EL	FL	AL	GL	DP	AP	СР	90
0500312-1	MIRROR & COVER ASSY	279	279	279	279	279	279	279	279	279	279	279	279	
0510205-2	FITTING - SEAT BELT	1	B29		B37	B25	531	156	B41	B29	B41	B41	B41	õ
0511130-2	WINDSHIELD RETAINER	531	531	531	531	531	531	531	531	531	531	531	531	•
0514017-3	TRIM FWD	531	531	531	531	531	531	531	531	531	531	531	531	1
0514076-1	TRIM - SEAT BACK LH	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40	1
0514076-5	TRIM - SEAT BACK RH	B40	1	B32	B36	B24	532	279	B40	B24	B40	B40	B40	1
0705042-1	ESCUTCHEON - CABIN DOOR LH	279	279	279	279	279	279	279	279	279	279	279	279	1
0705042-1	ESCUTCHEON - CABIN DOOR RH	279	279	279	279	279	279	279	279	279	279	279	279	Ł
0710630-6	RETAINER - HEADLINER	531	531	531	531	531	531	531	531	531	531	531	531	
0710630-7	RETAINER - HEADLINER	531	531	531	531	531	531	531	531	531	531	531	531	
0713822-1	WINDSHIELD RETAINER	531	531	531	531	531	531	531	531	531	531	531	531	
			1			B24	532	279		B24	B40	B40		(P)
0714010-5	TRIM - SEAT LH	B40	B28	B32	B36				B40				B40	
0714010-6	TRIM - SEAT RH	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40	<u> </u>
0715039-2	ARMREST ASSY RH	B43	B31	B35	B39	B27	A92	A60	1	B27	B43	B43	B43	M
0715039-3	REAR ARMREST ASSY LH	B43	B31	B35	B39	B27	A92	A60 A60		B27	B43	B43	B43	3
0715039-4	REAR ARMREST ASSY RH	B43	B31	B35	B39		A92		B43	B27	B43	B43	B43	
1200231-1	RETAINER - CABIN AIR LH		B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40	$\widetilde{\mathscr{O}}$
1200231-2	RETAINER - CABIN AIR RH	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40	~
1200655-28	MOLDING - RH FWD	532	532	532	532	532	532	532	532	532	B40	B40	B40	.
1200656-17	MOLDING - LH REAR	532	532	532	532	532	532	532	532	532	B40	B40	B40	▮≡
1200656-18	MOLDING - RH REAR	532	532	532	532	532	532	532	532	532	B40	B40	B40	illustrated
1200656-19	MOLDING - LH CENTER	532	532	532	532	532	532	532	532	532	B40	B40	B40	르
1200659-25	COVER - WINDOW POST LH	532	532	532	532	532	532	532	532	532	B40	B40	B40	3
1200659-26	COVER - WINDOW POST RH	532	532	532	532	532	532	532	532	532	B40	B40	B40	
1200659-28	SPLICE	531	531	531	531	531	531	531	531	531	B41	B41	B41	parts
1200756-15	COVER ASSY - POST LIGHTED PEDESTAL	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40	्र
1210109-1	CUP ASSY LH (CAMERA INSTL)	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40	2
1210109-2	CUP ASSY RH (CAMERA INSTL)	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	В40	catalog
1211058-1	CONSOLE HALF	532	532	532	532	532	532	532	532	532	532	532	532	33
1211080-3	COVER ASSY - OVERHEAD SPEAKER	**-	"	""										i
	(WITH OXYGEN)	532	532	532	532	532	532	532	532	532	532	532	532	i
1211080-4	COVER ASSY - OVERHEAD SPEAKER	***	002	002	002	""	302	302	""	502	000	002	""	i
1211000 1	(WITHOUT OXYGEN)	532	532	532	532	532	532	532	532	532	532	532	532	i
1211704-2	CUP - FLUSH SEAT BELT BRACKET		B28	B32	B36	B24	532	279	B40	B24		B40	B40	ı
1213692-1	COVER ASSY - INSTRUMENT PANEL LH	A59	A59	A59	A59	A 59	A59	A59	A59	A59	A59	A59	A59	İ
1213692-1	COVER ASSY - POST LIGHTED LH	A59	A59	A59	A59	A59	A59	A59	A 59	A59	A59	A59	A59	i
1213692-2	COVER ASSY - POST LIGHTED LH					A59	A59	A59	A59	A59	A59	A59	A 59	İ
1213692-3		A59	A59	A59	A59	A59		A59		A59 A59				İ
	COVER ASSY - RH	A59	A59	A59	A59		A59	- 1	A59		A 59	A 59	A59	ĺ
1213693-2	COVER ASSY - POST LIGHTED		A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	ĺ
1213693-3	COVER ASSY - POST LIGHTED		A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	ĺ
1213693-14	COVER ASSY		A 59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	ĺ
1213693-15	COVER ASSY - POST LIGHTED	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	i
1213693-16	COVER ASSY - POST LIGHTED	A59	A59	A59	A59	A59	A59	A59	A59	A59		A59	A59	ĺ
1214062-5	POCKET ASSY - MAGAZINE	A59	A59	A59	A 59	A59	A59	A59	A59	A59	A59	A59	A59	i
1215043-1	PANEL - LH FWD	l								[B40	B40	B40	i
		1	1											i

INTERIOR PAINTED OR PLASTIC PARTS

1974 STATIONAIR

U20602200 THRU U20602579



Vessna	
sida illustrate	Y
 d parts catalog	

INTERIOR PAINTED OR PLASTIC PARTS					(F	INTER			CODE				
	1974 STATIONAIR U20602200 THRU U20602579				SOFT INTERIOR HARD INTERIO							RIOR	
PART NUMBER	PART NAME	AF	BF	CF	DF	GF	EL	FL	AL	GL	DP	AP	CP
1215043-4 MG 1215043-6 MG 1215043-14 MG 1215043-15 MG 1215043-23 PA 1215043-24 PA 1215043-28 PA 1215046-3 MG 1215056-2 CG 1215060-1 MG 1215061-2 MG 1215063-7 CG 1215065-2 PA	COLDING - AFT CARGO DOOR COLDING - CARGO DOOR COLDING - FORWARD CARGO DOOR COLDING - FORWARD CARGO DOOR ANEL - LH ANEL - RH ANEL - LH COLDING UP - SHOULDER HARNESS COLDING - BAGGAGE COMPT. TOP URTA IN - BAGGAGE ANEL - RH COLDING - DOOR WINDOW	532 532 532 532 532	532 532 532 532 532	532 532 532 532 532	532 532 532 532 532 532	532 532 532 532 532 532	532 532 532 532 532	532 532 532 532 532 532	532 532 532 532 532	532 532 532 532 532	B40 B40 B40 B40 B40 B40 B40 B40 B40	B40 B40 B40 B40 B40 B40 B40 B40 B40 B40	B40 B40 B40 B40 B40 B40 B40 B40 B40 B40

INTERIOR COLOR CODE

illustrated parts catalog

Vessna ii		
	Vessna ii	2

	INTERIOR PAINTED OR PLASTIC PARTS			(1		RIOR C						
	1975 STATIONAIR			SOF	TINTE				HAR	DINTE	RIOR	1
PART NUMBER	U20602580 THRU U20603020 PART NAME	AF AL AFD	BF	CF CFG	DF DFA	GF GFC	EL	FL	AP	СР	DP	
1213693-28 1215043-1 1215043-4 1215043-14 1215043-15 1215043-23 1215043-24 1215043-28 1215046-4 1215060-1 1215061-2 1215086-3 1215087-1 1260461-2	COVER ASSY RH (2ND ALTIMETER) POST LIGHTED PANEL - LH FWD MOLDING - AFT CARGO DOOR MOLDING - FWD CARGO DOOR MOLDING - FWD CARGO DOOR PANEL - LH PANEL - RH PANEL - LH MOLDING MOLDING - AFT CABIN MOLDING - BAGGAGE COMPARTMENT TOP PANEL - RH MOLDING - BAGGAGE COMPARTMENT TOP PANEL - RH MOLDING - DOOR WINDOW PEDAL COVER (FOLDING PEDALS)	1	532 532 532 532 532 279	1		532 532 532 532 279			A59 B40 B40 B40 B40 B40 B40 B40 B40 B40	A59	A 59 B40 B40 B40 B40 B40 B40 B40 B40 B40 B40	Wessma illustrated parts catalog Model U206 & TU20

INTERIOR PAINTED OR PLASTIC PARTS

1976 STATIONAIR

INTERIOR COLOR CODE
(From Finish and Trim Plate)

	U20603021 & ON	ΑF	 	SOFI	DF	RIOR		l	HARI HCF		ERIOR
PART NUMBER	PART NAME	ÂL	ВF	CF		GF	EL		ΑP		GP
PART NUMBER 0415023-2 0500312-2 0510205-7 0510205-8 0511130-2 0705042-1 0710630-6 0710630-7 0713011-2 0713822-1 1200231-1 1200231-2 1200656-17 1200656-18 1200659-25 1200659-25 1200659-25 1200659-25 1200659-28 1200756-17 1210109-1 1210109-1 1210109-2 1211058-3 1211080-4 1211704-2 1213293-1 1213382-6 1213473-1 1213473-2 1213693-33 1213693-35 1213693-36 1213693-36 1213693-36	ESCHUTCHEON ASSY. MIRROR & COVER ASSY FITTING - SEAT BELT. FITTING - SEAT BELT. WINDSHIELD - RETAINER ESCUTCHEON - CABIN DOOR LH RETAINER - HEADLINER RETAINER - HEADLINER BRACKET - SUN VISOR WINDSHIELD - RETAINER RETAINER - CABIN AIR LH RETAINER - CABIN AIR RH MOLDING - LH REAR MOLDING - LH REAR MOLDING - HEARE COVER - WINDOW POST LH COVER - WINDOW POST RH SPLICE PLATE COVER - PEDESTAL CUP ASSY - LH (CAMERA INSTL) CUP ASSY - RH (CAMERA INSTL) CONSOLE HALF COVER ASSY - OVERHEAD SPEAKER (WITH OXYGEN) COVER ASSY - OVERHEAD SPEAKER (WITHOUT OXYGEN) CUP - FLUSH SEAT BELL BRACKET BRACKET ASSY - MIRROR COVER INST. PANEL LWR RUDDER BAR SHIELD - LH RUDDER BAR SHIELD - LH COVER ASSY - INST. PANEL LH COVER ASSY - INST. PANEL LH COVER ASSY - INST. PANEL LH COVER ASSY - INST. PANEL LH COVER ASSY - INST. PANEL LH COVER ASSY - INST. PANEL LH COVER ASSY - INST. PANEL LH COVER ASSY - INST. PANEL LH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - INST. PANEL RH COVER ASSY - (2ND ALTIMETER) POST LIGHTED	4		532 279 833 833 531 279 531 531 531 531 532 532 532 532 532 532 532 532 532 532		532 279 B25 531 279 531 531 531 531 532 532 532 532 532 532 532 532 532 532	532 279 531 531 531 531 531 533 532 532 532 532 532 532 532 532 532		B40 279 B41 531 279 531 531 531 531 531 842 B40 B40 B40 B40 B40 B40 B40 B40		B40 279 B41 531 279 531 531 531 531 531 B42 B40 B40 B40 B40 B40 B40 B40 B40 B40 B40
1213756-1 1213758-2 1215043-1 1215043-2 1215043-4 1215043-6 1215043-14	COVER - CENTER PANEL COVER - INST. PANEL LWR LH PANEL - LH FWD PANEL - RH FWD MOLDING - AFT CABIN DOOR MOLDING - AFT CABIN DOOR MOLDING - AFT CARGO DOOR	A 59	A59	A59	A59	A 59	A 59	A59	B40 B40 B40 B40 B40	A 59 B40 B40 B40 B40 B40 B40	A59 B40 B40 B40 B40 B40 B40

INTERIOR PAINTED OR PLASTIC PARTS		INTERIOR COLOR CODE (From Finish And Trim Plate)									
	1976 STATIONAIR U20603021 & ON	ΑF		SOF	DF				HARE HCF	HARD INTERIOR	
PART NUMBER	PART NAME			CF			EL		AP		GP
1215043-15 1215043-23 1215043-24 1215043-28 1215046-5 1215060-1 1215061-2 1215063-7 1215105-1 1215105-2 1260461-2	MOLDING - FWD CARGO DOOR PANEL - LH PANEL - RH DOOR PANEL LH MOLDING - LH FWD MOLDING - AFT CABIN MOLDING - BAGGAGE COMPT. TOP CURTAIN ASSY BAGGAGE MOLDING RH FWD MOLDING RH - OPENABLE WINDOW PEDAL COVER - (FOLDING PEDALS)	532 532 532 532 532 279	532 532 532 532 532 279	532 532 532 532 532 532 279	532 532 532 532 532 532 279	532 532 532 532 532 532 279	532 532 532 532 532 532 279	532 532 532 532 532 279	B40 B40 B40 B40 B40 B40 B40 B40 279	B40 B40 B40 B40 B40 B40 B40 B40 279	B40 B40 B40 B40 B40 B40 B40 279



ALPHABETICAL UNDEX

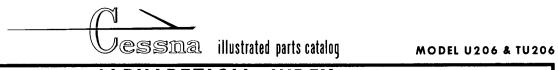


ALPHABETICAL INDEX									
NOMENCLATURE	FIGURE	NOMENCLATURE	FIGURE						
AFT SEAT AFT TAILCONE AILERON. AILERON BELLCRANK. AILERON BELLCRANK STOP AILERON CABLE. AILERON CONTROL GLIDE. AILERON CONTROL QUADRANT AILERON CONTROL SYSTEM AILERON CONTROL TUBE AILERON HINGE. AILERON PULLEY BRACKET AILERON PULLEY BRACKET AILERON PULLEY BRACKET AILERON PULLEY BRACKET AILERON PULLEY BRACKET AILERON PULLEY BRACKET AILERON PULLEY BRACKET AILERON PULLEY BRACKET AILERON FILTER AIR FILTER AIR FILTER AIR FILTER AIR FILTER AIR FILTER AIR FILTER AIR INLET. AIR INLET.		ALTIMETER	65B 74 64 65 65A 65B 65B 65B 57 58 58 59 58 59 57						
AIR INLET TURBOCHARGER AIR INTAKE FILTER. AIR SCOOP. AIR SCOOP. AIR SPEED INDICATOR. AIR SPEED INDICATOR. AIR SPEED INDICATOR. AIR THROTTLE AIR THROTTLE AIRBOX. AIRBOX INDUCTION. AIRSPEED INDICATOR TRUE. AIRSPEED INDICATOR TRUE. AIRSPEED INDICATOR TRUE. ALTERNATE AIR DOOR. ALTERNATOR ALTERNATOR DRIVE BELT. ALTERNATOR DRIVE BELT. ALTERNATOR DRIVE BELT. ALTERNATOR SHOCK MOUNTED. ALTERNATOR SHOCK MOUNTED.	89	BAFFLE INTER CYLINDER. BAFFLE OIL COOLER. BAFFLE SEAL. BAFFLES ENGINE BAFFLES ENGINE BAG SOUNDPROOFING. BAGGAGE CURTAIN. BAGGAGE PLACARD. BALANCE WEIGHT AILERON BALANCE WEIGHT RUDDER. BARREL SHIMMY DAMPENER BARREL TURNBUCKLE. BATTERY BOX. BATTERY BOX SUPPORT. BATTERY BOX TOP COVER. BATTERY BOX TOP COVER. BATTERY BOX TRAY.							

ALPHABETICAL INDEX							
NOMENCLATURE	FIGURE	NOMENCLATURE	FIGURE				
NOMENCLATURE B (Cont) BATTERY BOX TRAY	FIGURE 23 130 130 130 134 109 110 110A 14 14 14	BULKHEAD FLOORBOARD	21 21A 26 21 21A 76 78 35 19 19A 19 21 21 21 21 21 20				
BELT SEAT. BELT SEAT. BELT SEAT. BELT SEAT. BELT SHOULDER HARNESS. BOARD DIODE. BONDING STRAP. BONDING STRAP. BONDING STRAP. BOOT ABRASION. BOOT NOSE GEAR STEERING BUNGEE BOOT STEERING. BOOT STEERING. BOOT STEERING. BOTTOM SEAT. BOX BATTERY. BOX GLOVE. BRAKE. BRAKE. BRAKE. BRAKE CYLINDER BRACKET BRAKE CYLINDER BRACKET BRAKE CYLINDER BRACKET BRAKE CYLINDER BRACKET BRAKE CYLINDER BRACKET BRAKE CYLINDER SUPPORT BRAKE CYLINDER SUPPORT BRAKE HAIRING. BRAKE FAIRING. BRAKE FAIRING. BRAKE HOSE BRAKE HOSE BRAKE HOSE BRAKE MASTER CYLINDER. BRAKE CYLINDER. BRAK	64 72 74 130 74 130 75 17 16 17 16 16 21 21 21 16 16 16 16 16 16 16 16 17 17 16 16 16 16 16 16 16 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18	CABIN AIR CONTROL. CABIN AIR CONTROL. CABIN AIR CONTROL. CABIN AIR CONTROL. CABIN AIR CONTROL. CABIN AIR VENT SCOOP CABIN CARPET CABIN DOOR CABIN DOOR LH. CABIN DOOR SILL. CABIN DOOR SILL. CABIN DOOR STOP. CABIN HEAT CONTROL CABIN HEAT CONTROL CABIN HEAT CONTROL CABIN HEAT CONTROL CABIN HEAT CONTROL CABIN HEAT CONTROL CABIN HEAT CONTROL CABIN HEAT CONTROL CABIN HEAT CONTROL CABIN HEATING CABIN HEATING CABIN HEATING CABIN HEATING CABIN HEATING CABIN SECTION COMPONENTS LOWER CABIN SECTION LOWER. CABIN TOP. CABIN TOP. CABIN TOP. CABIN TOP. CABIN TOP. CABIN TOP. CABIN TOP. CABIN TOP. CABIN TOP. CABIN VENTILATION ELBOW. CABIN VENTILATION OUTLET CABIN VENTILATION SYSTEM CABLES-CONTROL-SEE APPLICABLE SYSTEM CABLES-CONTROL-SEE APPLICABLE SYSTEM CABLES-CONTROL-SEE APPLICABLE SYSTEM CAM SEAT BACK. CAM SEAT BACK. CAM SEAT BACK. CAM SEAT BACK. CAM SEAT BACK. CAM SEAT BACK. CAMERA PLANE PROVISIONS. CAMERA PLANE STRUCTURE & FLOORBOARD. CAMERA PLANE STRUCTURE & FLOORBOARD. CAMERA PLANE STRUCTURE & FLOORBOARD. CAMERA PLANE STRUCTURE & FLOORBOARD. CAMERA PLANE STRUCTURE & FLOORBOARD. CAMERA PLANE STRUCTURE & FLOORBOARD. CAMERA PLANE STRUCTURE & FLOORBOARD. CAMERA PLANE STRUCTURE & FLOORBOARD. CAMERA PLANE STRUCTURE & FLOORBOARD. CAMERA PLANE STRUCTURE & FLOORBOARD. CAMERA PLANE STRUCTURE & FLOORBOARD. CAMERA PLANE STRUCTURE & FLOORBOARD. CAP FIN TIP. CAP FIN TIP. CAP FIN TIP. CAP FIN TIP. CAP FUEL CAP FUEL CAP FUEL CAP LOWER NOSE					



C (Cont) CAP LOWER NOSE
CAP LOWER NOSE . 21A COLLAR CONTROL LOCK . 107 CAP NOSE . 21 COLLAR UPPER TRUNTON . 90 CAP NOSE . 80 COLLECTOR . 94 COLLAR UPPER TRUNTON . 90 COLLECTOR . 94 COLLAR UPPER TRUNTON . 90 COLLECTOR . 94 COLLAR UPPER TRUNTON . 90 COLLECTOR . 94 COLLAR UPPER TRUNTON . 90 COLLECTOR . 94 COLLAR UPPER TRUNTON . 90 COLLECTOR . 94 COLLAR UPPER TRUNTON . 90 COLLAR UP



ALPHABETI	CAL INDEX	
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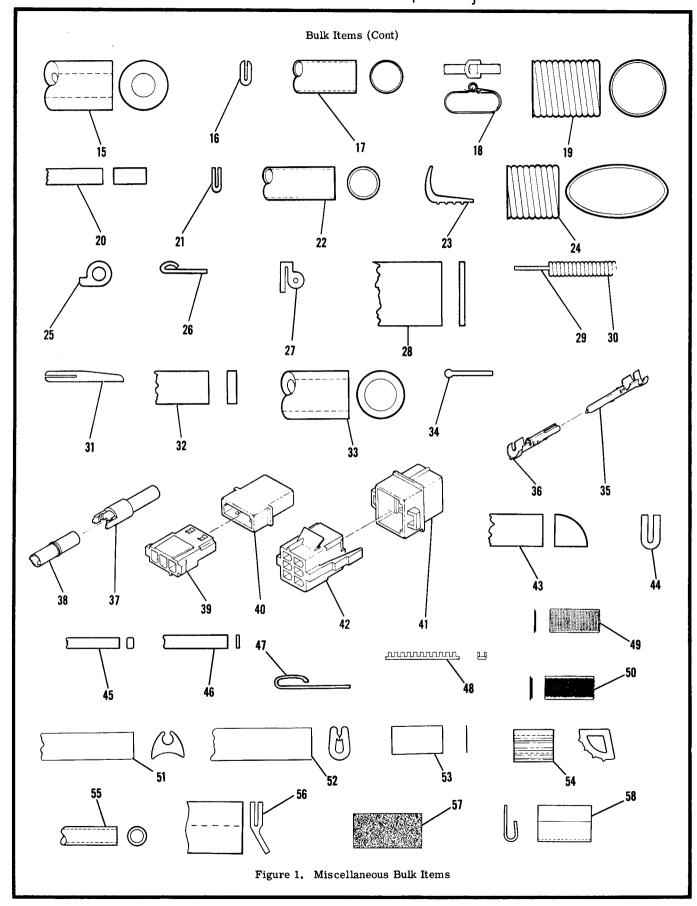


FIGURE	I			
AND	PART NUMBER	DESCRIPTION	UNITS	USABLE ON
INDEX NO.	I AKI NOMBEK	1 2 3 4 5 6 7	ASSY	CODE
1 -34	S1611-1	SEAL-EXTRUDED VINYL AVAILABLE BY THE FOOT	AR	
-35	\$1635-1	ELECTRICAL PIN WIRE SIZE 22-18	AR	
1	\$1635-2	ELECTRICAL PIN WIRE SIZE 18-14	AR	
3,4	\$1635 - 3	ELECTRICAL PIN WIRE SIZE 18 GA-2 WIRE	AR AR	1
-36	\$1636-1 \$1636-2	ELECTRICAL SOCKET WIRE SIZE 22-18	AR	
ı	\$1636-3	FIECTRICAL SOCKET WIRE SIZE 18 GA-2 WIRE	AR	
-37	S1637-1	HOUSING-FIECTRICAL PIN	ΔR	
-38	\$1637-2	HOUSING-ELECTRICAL SOCKET	AR	1
-39 -40	S1638-1 S1638-2	HOUSING-ELECTRICAL SOCKET-3 CIRCUIT	AR AR	1
-41	S1640-6	HOUSING-FLECTRICAL PIN-6 CAVITY	AR	
	\$1640-9	HOUSING-ELECTRICAL PIN-9 CAVITY	ΔR	
	S1640-12	HOUSING-FIECTRICAL PIN-12 CAVITY	ΔR	
4.5	S1640-15	HOUSING-ELECTRICAL PIN-15 CAVITY	AR AR	
-42	\$1641-6 \$1641-9	HOUSING-ELECTRICAL SOCKET-9 CAVITY	AR	1
	\$1641-12	HOUSING-ELECTRICAL SOCKET-12 CAVITY	- AR	
1	S1641-15	HOUSING-ELECTRICAL SOCKET-15 CAVITY	AR .	
-43	S1116	I SEAL-NEOPRENE AVAILABLE IN 12 FOOT LENGTHS ONLY	AR .	
-44 -45	\$1356 \$1614	SEAL-EXTRUDED RUBBER AVAILABLE BY THE FOOT	AR AR	
-45 -46	3690-1/8	FILM-BLACK VINYL-1/8 IN WIDE AVAILABLE BY ROLL	AR	
	3690-1/4	FILM-BLACK VINYL-1/8 IN WIDE AVAILABLE BY ROLL	AR]
	3690-1/2	FILM-BLACK VINYL-1/2 IN WIDE AVAILABLE BY ROLL	AR	
-47 -48	110691 S1050-1	WIRE-TEFLON AVAILABLE BY THE FOOT	-I ΔR	
I -48	S1050-1 S1050-2	GROMMET-CATERRILIAR .000 WIDE	. AR	
	S1050-3	GROMMET-CATERPILLAR 131 WIDE	-Ì ΔR	i
-49	\$2092-1	FABRIC FASTENER-HOOK AVAILABLE BY THE FOOT	AR	
i	\$2092-3 \$2092-31	FABRIC FASTENER-HOOK AVAILABLE BY THE FOOTFABRIC FASTENER-HOOK RIGID VINYL BACKED	AR AR	1
ł	32072"31	AVAILABLE BY THE FOOT	1]
-50	S2092-2	FARRIC FASTENER-PILE AVAILABLE BY THE FOOT	AR	
	\$2092-4	FABRIC FASTENER-PILE AVAILABLE BY THE FOOT	AR	
	\$2092-30	FABRIC FASTENER-PILE RIGID VINYL BACKED	AR	1
-51	S1511-1	FAIRING-EXTRUDED VINYL	. AR	
1 "	\$1948-2-1 *	TRIM-EXTRUDED CLOUD GRAY AVAILABLE BY ROLL	AR	
	\$1948-2-2 *	TRIM-EXTRUDED EBONY AVAILABLE BY THE FOOT	AR	
	\$1948-2-3 * \$1948-2-4 *	TRIM-EXTRUDED SILVER TEAL BLUE AVAILABLE BY THE FOOT		
	S1948-2-5 *	TRIM-EXTRUDED SUN GOLD AVAILABLE BY THE FOOT		
	\$1948-2-6 *	TRIM-EXTRUDED LIGHT OLIVE AVAILABLE BY THE FOOT	AR	
	\$1948-2-7	TRIM-EXTRUDED CLOVE BROWN AVAILABLE BY THE FOOT TRIM-EXTRUDED HOLIDAY BLUE AVAILABLE BY THE FOOT	AR	
	\$1948-2-8 * \$1948-2-9 *	TRIM-EXTRUDED HOLIDAY BLUE AVAILABLE BY THE FOOT TRIM-EXTRUDED FIESTA RED AVAILABLE BY THE FOOT		
	S1948-2-10 *	TRIM-EXTRUDED PICNIC GREEN AVAILABLE BY THE FOOT		
	\$1948-2-11 *	TRIM-EXTRUDED BOGOTA BLUE AVAILABLE BY THE FOOT	AR	
1	\$1948-2-12 *	TRIM-EXTRUDED TAHITIAN RED AVAILABLE BY THE FOOT		
1	\$1948-2-13 * \$1948-2-14 *			
	S1948-2-15 *			
1	\$1948-2-16 *	TRIM-EXTRUDED GOLDEN OLIVE & OLIVE GREEN		
I		AVAILABLE BY THE FOOT	1	1
I	\$1948-2-17 * \$1948-2-18 *	111111111111111111111111111111111111111		
1	\$1948-2-19 *			
	S1948-2-20 *	TRIM-EXTRUDED OLD GOLD AVAILABLE BY THE FOOT	- AR	ĺ
-52 -53	\$1029-1	J-SECTION AVAILABLE BY THE FOOT	AR	
-53	S2108-1 S2108-2	SEAL-VINYL FOAM .050 X .25 AVAILABLE BY THE FOOT SEAL-VINYL FOAM .25 X .062 AVAILABLE BY THE FOOT		
1	S2108-3	SEAL-VINYL FOAM .38 X .25 AVAILABLE BY THE FOOT	AR	1
	S2108-4	SEAL-VINYL FOAM .50 X .18 AVAILABLE BY THE FOOT	- AR	
-54	S2195-1 S2195-2	TRIM-MOULDING AVAILABLE BY THE FOOT	- AR - AR	i
-55	S2145-1	TRIM-MOULDING AVAILABLE BY THE FOOT	- AR - AR	1
-56	Y8562	TAPE-POLYURETHANE-1.00 WIDE AVAILABLE BY ROLL	- AR	
-57	S2249-1	SEAL-NEOPRENE AVAILABLE IN 12 FT. LENGTH ONLY	AR	
-58	\$1511-1	FAIRING-EXTRUDED VINYL AVAILABLE BY THE FOOT	AR	ł
I		NOTE. *PART NUMBER LISTED IN TEXT HAS A 1/2 INCH		
		RETURN. FOR A 7/8 INCH RETURN CHANGE FIRST		
1		DASH NUMBER TO -1. EXAMPLE-S1948-1-4.	1	1
ł				1
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	1		<u></u>	

Stencils

ABCDEFGHIJKLMN OPORSTUVWXYZ *-1234567890*

YBCDEEGHITKIWN OPORSTUVWXYZ -1234567*B90*

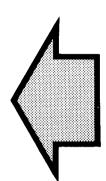
ABCDEFGHIJKLMN OPQRSTUVWXYZ -1234567890

Figure 1A. (Sheet 1) Stencils

Stencils (Cont)

S1500 TYPE STENCILS * FOR SLANT GOTHIC LETTERS & NUMERALS

LETTERS AND NUMERALS ARE AVAILABLE IN 10 INCH AND 12 INCH HEIGHTS IN EITHER LEFT HAND OR RIGHT HAND SLANT.



LETTERS AVAILABLE ARE A THRU Z.
NUMERALS AVAILABLE ARE 0 THRU 9.

TO ORDER:

EACH LETTER OR NUMERAL WANTED MUST BE ORDERED BY GIVING BASIC PART NUMBER, FOLLOWED BY HEIGHT DESIRED, FOLLOWED BY SPECIFIC LETTER OR NUMERAL AND THE DESIGNATOR L OR R TO INDICATE LEFT OR RIGHT HAND SLANT.

BASIC PART NO. - 10 - M L

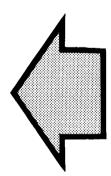
BASIC PART NO. - DIRECTION OF SLANT

HEIGHT

WANTED

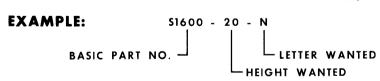
S1600 TYPE STENCILS * FOR VERTICAL GOTHIC LETTERS & NUMERALS

LETTERS AND NUMERALS ARE AVAILABLE IN 6 INCH, 12 INCH AND 20 INCH HEIGHTS. LETTERS AVAILABLE ARE A THRU Z. NUMERALS AVAILABLE ARE O THRU 9.



TO ORDER:

EACH LETTER OR NUMERAL WANTED MUST BE ORDERED BY GIVING BASIC PART NUMBER, FOLLOWED BY HEIGHT DESIRED, FOLLOWED BY SPECIFIC LETTER OR NUMERAL WANTED.



* EACH STENCIL PROVIDES FOR EITHER BACKGROUND OR CENTER MASK.

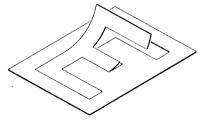
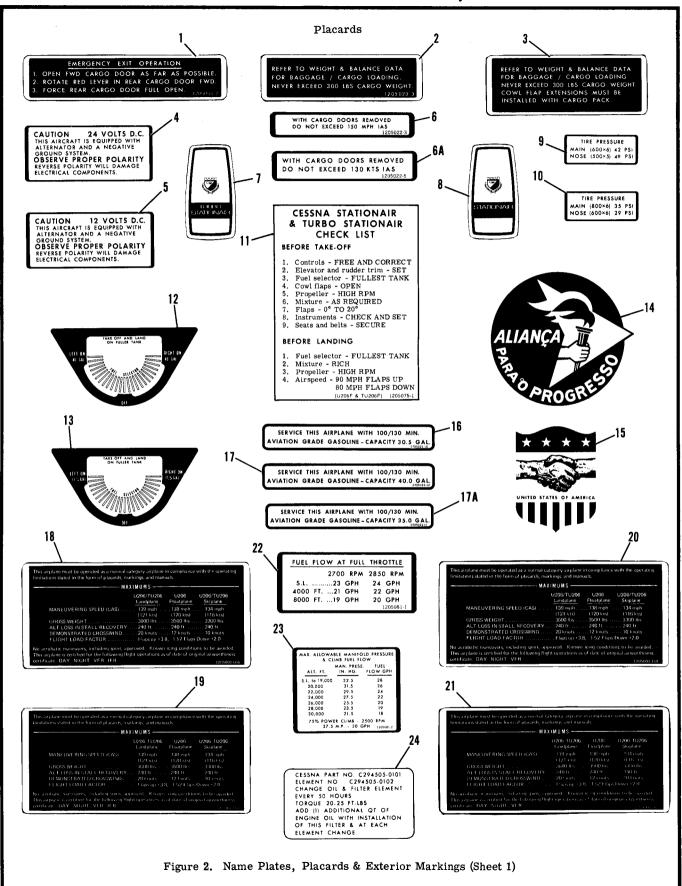


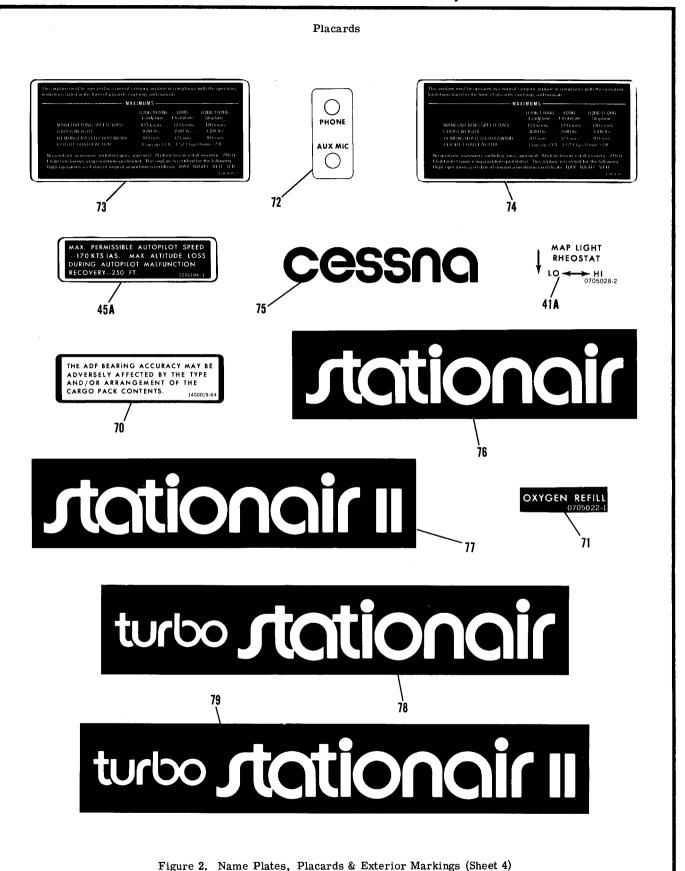
Figure 1A. (Sheet 2) Stencils



AND NOC. 1234567 NOC. 1234567 NOC. 1234567 NOC. 1205059-2 NAME PLATES, PLACARDS & CYTESIOR MARKINGS INSTALLATION NP ASSY CO. 1205022-3 PLACARD-CARGO DOOR EREGENCY EXIT NOC.	FIGURE				1
NOEX NO.	FIGURE AND			UNITS	USABLE
12 1200059-2 NAME PLANCARDS & EXTERIOR MARINGS INSTALLATION NP		PART NUMBER	DESCRIPTION		ON
1 1205098-2	NO.		1 2 3 4 5 6 7	A551	CODE
-2 1205023-3	2 -		NAME PLATES, PLACARDS & EXTERIOR MARKINGS INSTALLATION	NP	
-2 1205023-3	- 1	1205058-2	PLACARD-CARGO DOOR EMERGENCY EXIT	1	ŀ
		1205023-3	PLACARD-CARGO PACK TU 206 ONLY	1	ŀ
- 5 1205027-3 PLACARD-BATTERY BOX 12 VOLT	-		PLACARD-CARGO PACK U206 DNLY	1	
- 64 1205022-3 PLACARD-DARGO DOORS 1 1 (=	PLACARO-BATTERY BOX 24 VOLT	1	
- 6A 1205022-5 PLACARD-CARGO DOORS 1 1 0.005027-15 PLACARD-CONTROL WHEEL U206 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	_		PLACARD-BATTERY BOX 12 VOLT	1	ا ہا
- 7 0405027-15 PLACARD-CONTROL WHEEL U206 1 - 8 0405027-14 PLACARD-CONTROL WHEEL U206 1 - 9 1205084-2 PLACARD-CONTROL WHEEL U206 1 - 1 1205084-1 PLACARD-TIRE PRESSURE 1 - 1 1205084-1 PLACARD-TIRE PRESSURE 1 - 1 120705048-7 PLACARD-TIRE PRESSURE 1 - 1 1 120705048-7 PLACARD-TIRE PRESSURE 1 - 1 2 0705048-6 PLACARD-TIRE SELECTOR 40 GAL 1 - 1 31714-1 PLACARD-FUEL SELECTOR 31.5 GAL 1 - 1 51713-1 PLACARD-FUEL SELECTOR 31.5 GAL 1 - 1 6 0705023-10 PLACARD-FUEL SELECTOR S1.5 GAL 1 - 1 7 10705023-11 PLACARD-FUEL CAPACITY & GRADE 30.5 GAL 2 - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			DI ACARD-CARGO DOORS		F
- 8 0405027-14 PLACARD-CONTROL WHEEL U206 1 1 1 205084-2 PLACARD-TIRE PRESSURE 1 1 1 205084-1 PLACARD-TIRE PRESSURE 1 1 1 205084-1 PLACARD-TIRE PRESSURE 1 1 1 205084-1 PLACARD-TIRE PRESSURE 1 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2			PLACARU-CARGU DUUKS	1	A
- 9 1205084-1 PLACARD-TIRE PRESSURE - 1 1 1205075-1 PLACARD-TIRE PRESSURE - 1 1 1205075-1 PLACARD-TIRE PRESSURE - 1 1 1205075-1 PLACARD-CHECK LIST - 1 1 1205075-1 PLACARD-FUEL SELECTOR 40 GAL - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			PLACARD-CONTROL WHEEL 10206	1	1 4
1. 1205084-1		-	PLACARO-TERE PRESSURE	1 1	^
11 1205075-1			PLACARD-TIRE PRESSURE	1	
-12 0705048-7 PLACARD-FUEL SELECTOR 40 GAL 1 1 / 1			PLACARD-CHECK LIST	1	l a l
-14 SIT14-1 PLACARD-ALLIANCE FOR PROGRESS	-12		PLACARO-FUEL SELECTOR 40 GAL	ī	A
-14 SIT14-1 PLACARD-ALLIANCE FOR PROGRESS	-13	0705048-6	PLACARD-FUEL SELECTOR 31.5 GAL	1	Α .
-16 0705023-10 PLACARD-FUEL CAPACITY & GRADE 30.5 GAL 22	-14	S1714-1	PLACARD-ALLIANCE FOR PROGRESS	1	1
-17A 0705023-11 PLACARD-FUEL CAPACITY & GRADE 35.0 GAL FLOATPLANE - 2 1205001-166 PLACARD-DEPERATIONAL LIMITATION IFR CARD TYPE - 1 1 1205001-168 PLACARD-DEPERATIONAL LIMITATION IFR VINVL - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-15	S1713-1	PLACARD-HANDS OF FRIEND SHIP	1	
-17A 0705023-11 PLACARD-FUEL CAPACITY & GRADE 35.0 GAL FLOATPLANE - 2 1205001-166 PLACARD-DEPERATIONAL LIMITATION IFR CARD TYPE - 1 1 1205001-168 PLACARD-DEPERATIONAL LIMITATION IFR VINVL - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			PLACARD-FUEL CAPACITY & GRADE 30.5 GAL	2	
-18 1205001-166 PIACARD-DPERATIONAL LIMITATION FR CARD TYPE 1 1205001-167 PIACARD-DPERATIONAL LIMITATION FR CARD TYPE 1 1 1 1 1 1 1 1 1			PLACARD-FUEL CAPACITY & GRADE 40.0 GAL	2	
-18 1205001-166 PIACARD-DPERATIONAL LIMITATION FR CARD TYPE 1 1205001-167 PIACARD-DPERATIONAL LIMITATION FR CARD TYPE 1 1 1 1 1 1 1 1 1			PLACARD-FUEL CAPACITY & GRADE 35.0 GAL FLOATPLANE	2	_
-22 1205081-1			PLACARD OPERATIONAL LIMITATION IFR CARD TYPE	1	F
-22 1205081-1			PLACADO ODERATIONAL LIMITATION IFR VINYL	!	F
-22 1205081-1			PLACARD OPERATIONAL LIMITATION VFR CARD TYPE		
1			PLACARD-ENGL ELON USOA		-
-24 1250410-3			PLACARD-FHEL FLOW THOSE THE THE THE THE THE THE THE THE THE TH		
-25			PLACARD-DIL FILTER	;	
-26 1205086-1 PLACARD-ELECTRIC TAIM			PLACARD-EMERGENCY LOCATOR	;	
-27			PLACARD-ELECTRIC TRIM	l ı	
-28 C622003-0103 PLACARO-STROBE LIGHT			PLACARD-FINISH & TRIM	l i	
1			PLACARD-STROBE LIGHT	l ı	
1 1201025-1		T	PLACARD-ATTENDENT	l 1	
1 1201025-3			PLACARD-SKYDIVING	Ιī	
1			PLACARD-SKYDIVING	l ı	
-33 0705035-1 PLACARD-MARKER BEACON			PLACARD-SKYDIVING	1 1	}
1	. –		PLACARD-MARKER BEACON	1	F
1		1205015-1	PLACARD-BAGGAGE	lι	
1505003-2	- "		PLACARD-NOSE GEAR SHOCK STRUT	l ı	
-38 1205091-1			PLACARD-ELECTRIC TRIM	l 1	
-39					
-40 1205087-1			PLACARD-EXTERIOR TU206	2	
-41 0705028-1			PLACARD-EXTERIOR U206	2	
-41A 0705028-2			PLACARD FLOATPLANE ONLY	1	ا ہا
1			PLACARD-MAPLIGHT	1	C
1			PLACARU-MAPLIGHT	;	D
0.00000000000000000000000000000000000			PLACARU-UATGEN REFILL	‡	
-45			PLACARU-WINICKIZATION		
-45A					F
-46 0721205-1			PIACARO ASSY-AUTO PILOT		G
1			PLACARD-FUEL TANK	1 1	"
1			PLACARD-FLAP TRAVEL FLOAT PLANE	Ιí	
OFF STATE PLACARD-ENGINE OIL CHANGE STATIONAIR			PLACARD-PHOTO PLATE COVER	1	
-50			PLACARD-ENGINE OIL CHANGE	Ī	
-51 0705036-2	-50		PLACARD-FUEL TANK FLOATPLANE	1	
1	-51		PLACARD-BACK COURSE	1	Α
S1500 STENCILS-SLANT LETTERS & NUMBERALS SEE FIG 1		1205098-1	PLACARD-NAME PLATE LH	1	A
S1600 STENCILS-VERTICAL LETTERS & NUMBERALS SEE FIG 1	-53		PLACARD-NAME PLATE RH	1	A
-54 0705021-2 PLACARD-ALTERNATE STATIC SOURCE	l		STENCILS-SLANT LETTERS & NUMBERALS SEE FIG 1	AR	
-55	_		STENCILS-VERTICAL LETTERS & NUMBERALS SEE FIG 1	AR	
-56			PLACARD-ALTERNATE STATIC SOURCE	1	
-57 0505052-10 PLACARD-CONTROL WHEEL STATIONAIR II			PLACARD-CONTROL WHEEL STATION AIR	1	В
-58		ll	PLACARD-CONTROL WHEEL TURBO-STATIONAIR	1	В
-59 1205206-3 CHECKLIST ASSY-PILOT U206			PLACARD CONTROL WHEEL STATIONAIR II	1 1	В
-60 1205208-3 CHECKLIST ASSY-PILOT TU206 1			CHECKLIST ASSUMBLED TOKEN TORNOL TO THE TOTAL TO THE TOTAL TO THE TOTAL		В
		=	CHECKLIST ACCYPTION TURK THE	‡	H
CONTINUED ON PAGE 10C	-80	1507500-3	CHECKET 21 W221-LIFO1 INSAG	l '	"
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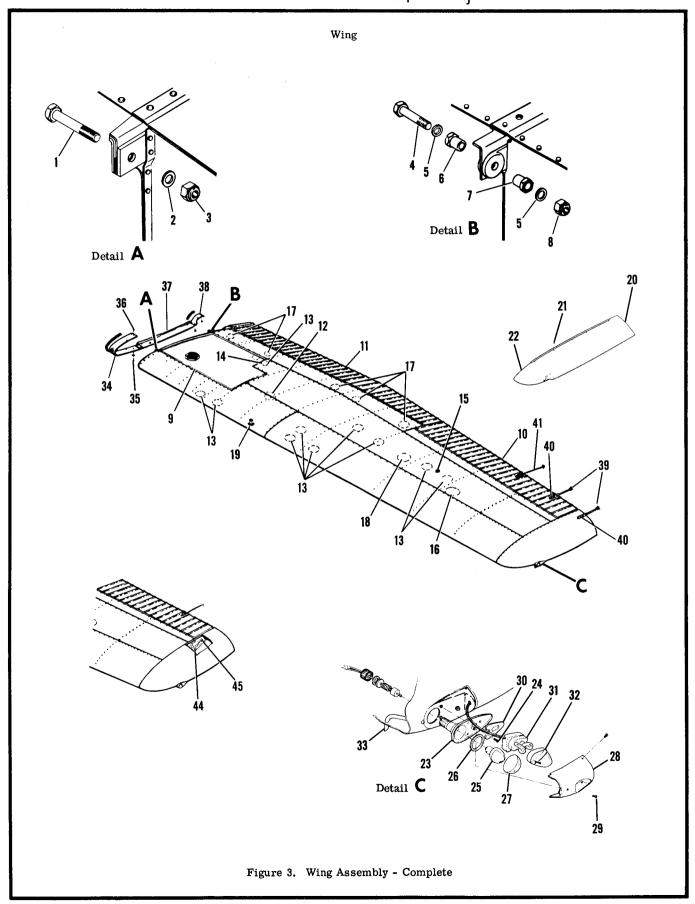


Г	FIGURE				
	AND INDEX	PART NUMBER	DESCRIPTION	PER ASSY	USABLE ON CODE
L	NO.		1234567	7001	CODE
Г	2 -61	1205102-2	PLACARD-NAME PLATE	2	В
1	-62	1205102-3	PLACARD-EXTERIOR STATIONAIR	2	В
1	-63	1205102-5	PLACARD-EXTERIOR STATIONAIR II		В
	-64 65	1205102-7	PLACARD-EXTERIOR TURBO-STATIONAIR		В
ı	-65 -44	1205102-9	PLACARD-EXTERIOR TURBO-STATIONAIR II	2	B B
1	-66 -67	0705048-21 0705048-22	PLACARD-FUEL SELECTOR	l i	В
1	-68	2005012-3	PLACARD-BACK COURSE	li	В
1	-69	2005012-5	PLACARD-BACK COURSE	l i	B
1	-70	1400019-64	PLACARD-ADE BEARING ACCURACY	l ı	E
ı	-71	0705022-1	PLACARD-OXYGEN REFILL	1 1	
1	-72	1205105-3	PLACARD-PHONE JACK	1	G
ı		1205105-4	PLACARD-HEAD SEAT	1	G
1	-73	1205109-5	PLACARD-OPERATIONAL LIMITATIONS IFR CARD TYPE	1	G
ı		1205109-6	PLACARD-OPERATIONAL LIMITATIONS VFR VINYL	1	G
1	-74	1205109-7	PLACARD-OPERATIONAL LIMITATIONS IFR CARD TYPE PLACARD-OPERATIONAL LIMITATIONS VFR VINYL PLACARD-OPERATIONAL LIMITATIONS VFR CARD TYPE PLACARD-OPERATIONAL LIMITATIONS VFR VINYL	1 1	G
1	-75	1205109-8	PLACARD-NAMEPLATE	1 2	G
1	-76	0405038-1 1205112-1	STENCIL-PLACARD STATIONAIR	2	G
1	-77	1205112-3	STENCTI -PLACARD STATIONAIR II	2	G
1	-78	1205112-2	STENCIL-PLACARD STATIONAIR II	2	Ğ
	-79	1205112-4	STENCIL-PLACARD TURBO STATIONAIR II	2	Ğ
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ı					
I			AU206 SERIAL U20602200 THRU U20602579	1	
			BU206 SERIAL U20602580 & DN	1	
			CU206 SERIAL U20602200 THRU U20602406		j l
1			DU206 SERIAL U20602407 & ON		1
ı			EU206 SERIAL U20602646 & DN		
ŀ			FU206 SERIAL U20602200 THRU U20603020		
ľ			GU206 SERIAL U20603021 & ON HU206 SERIAL U20602580 THRU U20603020		
ı			N0200 SERIAL 020002500 THRU 020005020		1
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	PART NUMBER	DESCRIPTION	PER	USABI
INDEX NO.	TAKI NOMBEK	1 2 3 4 5 6 7	ASSY	
3 -		WING ASSEMBLY COMPLETE LH STANDARD RANGE	NP	
		WING ASSEMBLY COMPLETE LH STANDARD RANGEWING ASSEMBLY COMPLETE LH EXTENDED RANGE	NP	ŀ
		WING ASSEMBLY COMPLETE RH STANDARD RANGE	NP	i
		WING ASSEMBLY COMPLETE RH EXTENDED RANGEATTACHING PARTS	NP	
- 1	NAS464P8A27	BOLT	ı	
- 2	AN960-816L	WA SHER		
- 3	NAS1022A8	NUT		
- 4	AN7-22A	BOLT		}
- 5 - 6	AN960-716	WASHERBUSHING-SPAR ATTACH-AFT	2	
- 0 - 7	1200811-2 1200811-1	BUSHING-SPAR ATTACH-FORWARD	1	
- 8	MS20365-720C	NUT	li	1
		*	l	
	SEE FIG 4	WING STRUCTURE ASSY LH STANDARD RANGEWING STRUCTURE ASSY RH EXTENDED RANGE	1	İ
	SEE FIG 4	WING STRUCTURE ASSY RH EXTENDED RANGE	1	
	SEE FIG 4	MING STRUCTURE ASSY DA EXTENDED DANCE	1	
- 9	SEE FIG 8	FUEL TANK INSTALLATION	l i	1
-10	SEE FIG 10	AILERON INSTALLATION		
-11	SEE FIG 11	FLAP INSTALLATION	1	
-12	SEE FIG 133	COURTESY LIGHT INSTALLATION	1	
-13 -14	\$225-4F	PLATE-INSPECTION	-	
-14	1222012-1 1220099-3	COVER-ACCESS HOLE		
	1220077	ATTACHING PARTS.		1
	S1022Z8-8	SCREW USE WITH S225-4F & 1222012 & 1220094 PLATES	6	l
				Ì
-15	1702-1	PLUG BUTTON		
-16	1220117-1 S1022Z8-8	PLATE-INSPECTION	1 8	
-17	S225-1	PLATE-INSPECTION LH WING	5	
	S225-1	PLATE-INSPECTION RH WING	6	
	S1022Z8-8	ATTACHING PARTS SCREW		
-18	1222022-1	* PLATE-COVER		
••		ATTACHING PARTS SCREW	1	
	5102228-6	SCREW	6	
-19	0511062-15	STALL WARNING UNIT LH WING 12VSTALL WARNING UNIT LH WING 24V	1	i
	0511062-16		1	İ
	S1021Z8-6	ATTACHING PARTS SCREW	4	
	NAS395-17-3	NUT	4	
		*		
-20	0723200-5	TIP ASSEMBLY-LH WING		1
	0723200-6	TIP ASSEMBLY-RH WING	1	ł
-21	S1021Z8-8	SCREW	14	
-22	0723200-9	STIFFENER USED ON UPPER LH TIP	l i	1
	0723200-10	STIFFENER USED ON UPPER RH TIP	1	l
	0723200-11	STIFFENER USED ON LOWER LH TIP	1	1
	0723200-12	STIFFENER USED ON LOWER RH TIP	1	
-23	C622001-0201	LIGHT BASE ASSEMBLY-WING POSITION	l 1	
		ATTACHING PARTS		
-24	AN507-632R8	SCREW		1
	NAS1329A06K120	RIVNUT	2	1
_25	A7512	BULB-WING NAVIGATION LIGHT 12V	١.	1
-25	A7512 MS25309-7512	BULB-WING NAVIGATION LIGHT BULB-WING NAVIGATION LIGHT 24V		1
-26	A1257A	GASKET-WING NAVIGATION LIGHT CMC		
-27	A1280-2	LENS-WING NAVIGATION LIGHT LH RED GMC	i	1
	A1280-3	LENS-WING NAVIGATION LIGHT RH GREEN GMC		1
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1NDEX NO. 3 -28	1	•		ON
3 -21		1 2 3 4 5 6 7	ASSY	CODE
	0723201-1	SHIELD-WING POSITION LIGHT LH	1	
1	0723201-3	SHIELD-WING POSITION LIGHT LH USED WITH STROBE LIGHT	i	ŀ
	0723201-2	SHIELD-WING POSITION LIGHT RH	1	
I	0723201-4	SHIELD-WING POSITION LIGHT RH USED WITH STROBE LIGHT	1	l
l		ATTACHING PARTS	l .	1
~29		SCREW	_	
	AN507-632R8	20KEM	2	
-30	1520006-1	SPACER-STROBE LIGHT	l 1	
-31		TUBE ASSEMBLY-STROBE	l i	İ
	SEE FIG 130	POWER SUPPLY-STROBE LIGHT 12V IN LH WING	1	}
	SEE FIG 130	POWER SUPPLY-STROBE LIGHT 24V IN LH WING	1	
-32		LENS-CLEAR NAVIGATION LIGHT	١.	
-33	C622006-0105	DETECTOR-NAVIGATION LIGHT LH		
	1221201-4	DETECTOR-NAVIGATION LIGHT RH	l i	
-34		FILLET ASSY-WING LH	l i	
-	0720618-4	FILLET ASSY-WING RH	i	
		ATTACHING PARTS	ĺ	
-39		SCREW	2	
-36	S290D832	SCREW	2	
l	36700036			
I	0520005-3	RUB STRIP	1	
-37	0720614-3	FAIRING-WING TO FUSELAGE IN	1 1	
l	0720614-4	FAIRING-WING TO FUSELAGE RH	1	
		ATTACHING PARTS SCREW	,	
	\$1022Z8-8 \$290D832	WASHER-DIMPLED	6	
	CR116-4-2	CHERRY RIVET CY	2	
ļ	0	w. 40 w. \$\prescript{\pi_1 \pi_2 \pi_2 \pi_3}\$	l	
-38	1200461-1	FAIRING ASSY-WING TO FUSELAGE LH	1	
	1200461-2	FAIRING ASSY-WING TO FUSELAGE RH	1	
		ATTACHING PARTS SCREW	Ι.	
	S1022Z8-8 S1021Z8-8	SCREW	1 1	
	3102128-8			
	S202RB	CHANNEL 7.10 N LG BK1	1	
-39	C592001-0101	STATIC DISCHARGER	4	A
		ATTACHING PARTS RIVNUT GD	١ .	١.
-40	NAS1329A08K75 NAS15-8R8	SCREW	2 2	A
	AN936A8	WA SHER	2	^
		*		
-41	C592001-0201	STATIC DISCHARGER	4	В
٠.		ATTACHING PARTS	١.	_
-42	S1648-06K75 AN515-6R10	SCREW	1	B
	AN936A6	WASHER	li	8
-43	1	NUT		В
1	AN515-6R10	SCREW	i	8
l	AN936A6	WASHER	1	8
-44	1570102-21	STRAP ASSEMBLY-BONDING		
-4*	1570102-21	ATTACHING PARTS	2	8
-45	MS21042L6	NUT	1	8
!	AN515-6R10	SCREW	i	8
l	AN936A6	WASHER	_	В
l	\$1648-06K75	NUT		В
ł	AN515-6R10	*	1	В
İ				1
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į	1	AU206 SERIAL U20602200 THRU U20603020		1
į		BU206 SERIAL U20603021 & ON		
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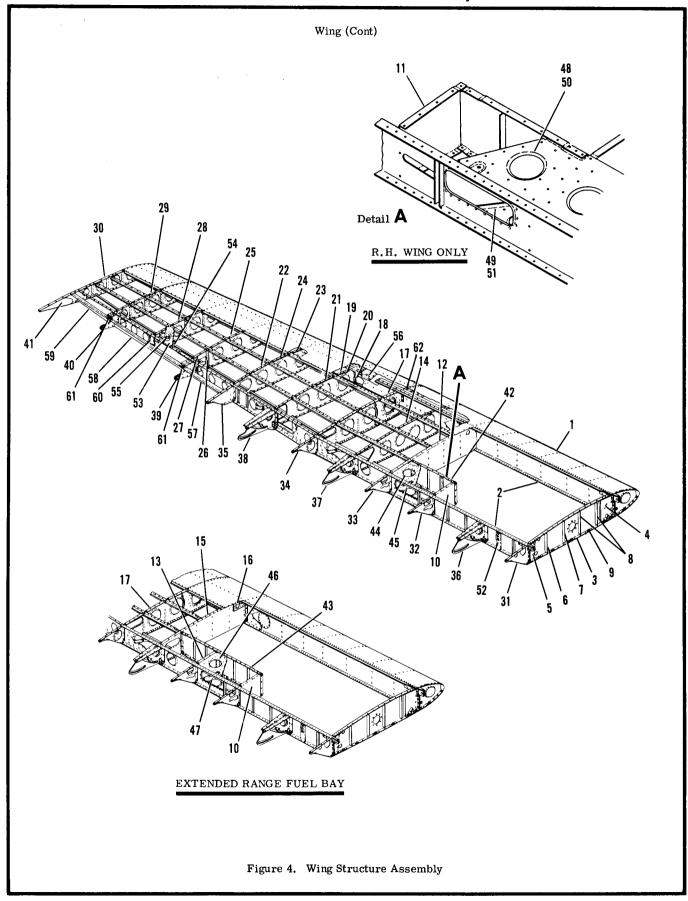




FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USAB ON COD
NO.		WING STRUCTURE ASSEMBLY LH STANDARD RANGE		<u> </u>
4 -	1220801-7	WING STRUCTURE ASSEMBLY LH STANDARD RANGE]]	
	1220801-8	WING STRUCTURE ASSEMBLY LM EXTENDED RANGE	1 1	
	1220802-7 1220802-8	WING STRUCTURE ASSEMBLY ON EXTENDED PANCE	li	
- 1	SEE FIG 5		1 1	1
- 2	SEE FIG 6	WING SPARS INSTALLATION	lı	
_	SEE FIG 7	WING SKINS AND STRINGERS INSTALLATION	1 1	
- 3	1221038-1	RIB ASSEMBLY-WING ROOT LH	1	
	1221038-2	RIB ASSEMBLY-WING ROOT RH	1	
- 4	1221039-1	DOUBLER-ROOT RIB LH FORWARD	1	
_	1221039-2	DOUBLER-ROOT RIB RH FORWARD	1	Ī
- 5	1221101-3	REINFORCEMENT-LH AFT	1	l
	1221101-4	STIFFENER	1	l
- 6 - 7	0721100-5	STIFFENER	li	İ
- 8	0721100-6 0721100-7	STIFFENER	2	1
- 9	S1860-2A	AULTOLATE		1
-10	0721111-3	RIB-STUB LH STA. 56.53	ĺí	1
-11	0721111-26	RIB-STUB RH STA. 56.53	i	l
	NAS680A08	NUTPLATE	1 4	1
-12	0721111-21	RIB ASSEMBLY-FUEL BAY LH STANDARD RANGE STA 71.97 RIB ASSEMBLY-FUEL BAY RH STANDARD RANGE STA 71.97	1	I
	0721111-25	RIB ASSEMBLY-FUEL BAY RH STANDARD RANGE STA 71.97	1	1
-13	1220019-23	RIB-STUB LH EXTENDED RANGE STA. 71.97	1	1
	S1291-7	RIB-STUB RH EXTENDED RANGE STA. 71.97	1 1	1
_ 17	0720617-5	RID-SIUD RM EXIENUEU RANGE STA 05 42	1 1	1
-14	0523509-9 0523509-6	PIR ACCEMBLY-CENTER DE CTANDADD DANCE CTAL 45.42	1 1	1
	1220125-1	RIB ASSEMBLY-CENTER LH STANDARD RANGE STA. 85.62 RIB ASSEMBLY-CENTER RH STANDARD RANGE STA. 85.62 STIFFENER	li	1
	NAS697A08	I NITDIATE DI ONIV	1 2	1
-15	1220019-29	RIB ASSEMBLY-FUEL BAY LH EXTENDED RANGE STA. 85.625 RIB ASSEMBLY-FUEL BAY RH EXTENDED RANGE STA. 85.625 ANGLE LH FORWARD	ī	1
	1220019-30	RIB ASSEMBLY-FUEL BAY RH EXTENDED RANGE STA. 85.625	i	1
	1220019-33	ANGLE LH FORWARD	1	1
	1220019-34	ANGLE RH FORWARD	1 1	1
	0721100-5	STIFFENER	1	1
	0721100-6	STIFFENER	1	1
	0721100-7	ANCIE COLICE IN ONLY EXTENDED DANCE	2	1
-16	1220021-1	ANGLE-SPLICE EN ONLY EXTENDED PANCE	1 1	1
-17	1220021-2 0523510-29	ANGLE-SPLICE LH ONLY EXTENDED RANGE	1 1	1
- 4.1	0523510-29	RIB ASSEMBLY-RH STA. 100.00	li	1
	1220123-1	STIFFENER-LH	1 1	1
	1220123-2	STIFFENER-RH	. 1	1
	0523510-25	DOUBLER-LH	1	1
	0523510-26	DOUBLER-RH	1	1
-18	0523511-6	SPACER-RIB	1 1	1
-19	0523511-20		1 1	1
-20	0523511-12	RIB-RH STA. 118.00ANGLE-REINFORCEMENT STA. 118.00	1 1	1
-20 -21	1220084-3 1220084-4	ANGLE-REINFORCEMENT STA. 118.00	li	1
-22	0523512-17	RIB-IH STA. 136-00	. 1	
	0523512-18	RIB-RH STA. 136.00	- 1	1
-23	1220084-1	ANGLE-REINFORCEMENT STA. 136.00	- 1	1
-24	1220084-2	ANGLE-REINFORCEMENT STA. 136.00	-l 1	1
-25	1220069-11	RIB ASSEMBLY LH STA. 154.00	1	1
_	1220069-12	RIB ASSEMBLY RH STA. 154.00	1	1
-26	1220096-1	ANGLE-LH	1 1	
-27	1220096-3			1
	1220096-2	ANGLE-RH		1
	1220096-4 1220098-1	BRACKET-AILERON PULLEY	1 1	1
	1220030-1	ATTACHING PARTS	1	1
	AN515-8R6	SCREW	. 4	1
	MS21045L08	NUT	. 4	1
				1
-28	0720607-22	RIB CENTER STA. 172.00	- 1	1
-29	0720607-14	RIB CENTER STA. 190.00	1	1
				1
		CONTINUED ON NEXT DAGE	1	1
		CONTINUED ON NEXT PAGE	1	1
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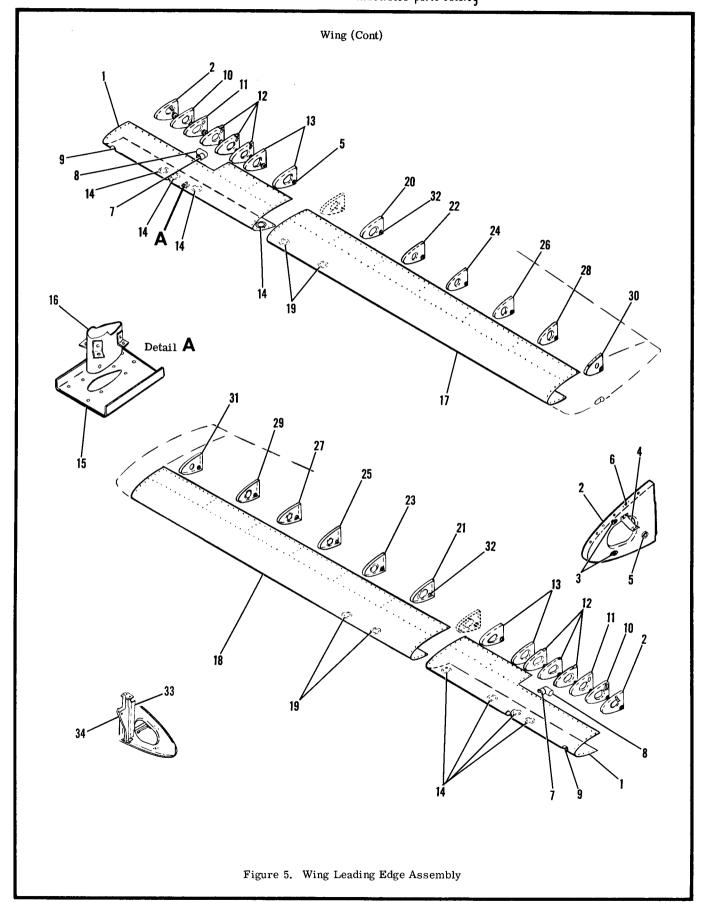
MODEL U206 & TU206

Jessma illustrated parts catalog

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USAB ON COD
		1 2 3 4 5 6 7		
4 -30	0722200-5	RIB ASSEMBLY-CENTER LH STA. 208.00		
	0722200-6	RIB ASSEMBLY-CENTER RH STA. 208.00	1	l
	NAS680A08	NUTPLATE	10	l
-31	1220083-1	RIB-TRAILING EDGE ROOT LH	1	i
	1220083-2	RIB-TRAILING EDGE ROOT RH	l ī	
	I	ATTACHING PARTS	٠ ا	
	NAS464P3A10	BOLT	2	
	MS21044N3	NUT		
	AN960-10L	WASHER	2	
	AN 900-10L	#ASITEK	4	
3.0	0522222 15			
-32	0523233-15	RIB-TRAILING EDGE STA. 56.53	1	1
-33	0523233-6	RIB ASSEMBLY-TRAILING EDGE LH STA 72.60 & RH STA 71.97	i	i
	0723627-1	BRACKET	1	ł
-34	1220081-1	RIB-TRAILING EDGE STA. 100.00	1	1
-35	1220068-1	RIB ASSEMBLY-TRAILING EDGE STA. 136.00	1	
	1220068-5	BRACKET-AILERON FAIRING	ī	
	1220068-2	RIB ASSEMBLY-TRAILING EDGE RH STA. 136.00		
	1220068-6	BRACKET-AILERON FAIRING	1	
-36			1	I
-36	1221010-7	RIB ASSEMBLY-FLAP TRACK STA 39.00 LH WING	1	I
	1221010-15	RIB ASSEMBLY-FLAP TRACK STA. 39.00 RH WING		I
	MS35489-38S	GROMMET RH WING ONLY		I
-37	1221010-16	RIB ASSEMBLY-FLAP TRACK STA 85.87	1	I
-38	1220058-1	RIB ASSEMBLY-FLAP TRACK LH STA. 118.00	lī	l
	1220058-2	RIB ASSEMBLY-FLAP TRACK LH STA. 118.00	l i	i
-39	1220053-11	HINGE ASSEMBLY-ALIFRON INBOARD IN STA. 154.00	i	i
3,	1220053-12	HINGE ASSEMBLY-AILERON INBOARD LH STA. 154.00	1	1
		DEADLIT ALERUN INDUARU KH 51A. 134.00	1	1
	MS 24461-4	BEARING	1	l
-40	1220052-11	HINGE ASSEMBLY-AILERON OUTBOARD LH STA. 190.00	1	ł
	1220052-12	HINGE ASSEMBLY-AILERON OUTBOARD LH STA. 190.00HINGE ASSEMBLY-AILERON OUTBOARD RH STA. 190.00	1	1
	MS24461-4	BEARING	1 1	I
-41	0721107-1	FAIRING-WING TIP LH STA. 208.00FAIRING-WING TIP RH STA. 208.00	ī	I
. =	0721107-2	FAIRING-WING TIP RH STA- 208-00	li	I
-42	0722012-1	BULKHEAD ASSEMBLY-FUEL WELL LH STANDARD RANGE	1	ı
76	0722012-1	DIR VUEND ACCEMBLY FINE WELL IN STANDARD RANGE		I
_ 43		BULKHEAD ASSEMBLY-FUEL WELL RH STANDARD RANGE	1	I
-43	1220019-13	DULNTEAU ASSEMBLY-FUEL WELL LH EXTENDED RANGE	1	I
	1220019-27	BULKHEAU ASSEMBLY-FUEL WELL RH EXTENDED RANGE	1	I
-44	0721117-3	BRACKET-FLAP BELLCRANK UPPER LH STANDARD RANGE BRACKET-FLAP BELLCRANK LOWER LH STANDARD RANGE BRACKET-FLAP BELLCRANK LOWER LH EXTENDED RANGE DOUBLER-FLAP ACTUATOR UPPER RH STANDARD RANGE	1	I
-45	0721117-1	BRACKET-FLAP BELLCRANK LOWER LH STANDARD RANGE	1	I
-46	0721112-3	BRACKET-FLAP BELLCRANK UPPER LH EXTENDED RANGE	ī	I
-47	0721112-1	BRACKET-FLAP BELLCRANK LOWER IN FYTENDED RANGE	li	I
-48	0720606-5	DOUBLER-FLAP ACTUATOR UPPER BH STANDARD BANCE	i	I
-49	0720606-8	ORIGINE ED-ELAD ACTIVATOR I DUED DU CTANDARD DANCE	;	I
-50		DOUBLER-ELAN ACTUATON LUNER RM STANDARU KANGE	1	I
	0720606-13	BOODELK-I LAF ACTUATOR OFFER RH EXTENDED RANGE		I
-51	0720606-10	DOUBLER-FLAP ACTUATOR LOWER RH EXTENDED RANGE		I
-52	0760617-1	BRACKET ASSEMBLY-FLAP CABLE IDLER LH	1	I
	NAS680A3	NUTPLATE	1	I
-53	1220051-1	BRACKET-AILERON BELLCRANK UPPER LH	1	l
	1220051-2	BRACKET-AILERON BELLCRANK UPPER RH	1	1
-54	1220051-3	BRACKET-AILERON BELLCRANK LOWER LH	i	1
	1220051-4	BRACKET-AILERON BELLCRANK LOWER RH	i	I
-55		STOP ASSEMBLY-AILERON BELLCRANK LH & RH		1
	1220055-8	SIUT ASSEMBLITALIERUM BELLUKANK LH & KH	1	1
-56	0760609-1	BRACKET-AILERON STA. 115.50	1	1
-57	1220054-1	TRAILING EDGE-WING LH STA. 136.00 TO STA. 154.00		
	1220054-2	TRAILING EDGE-WING RH STA. 136.00 TO STA. 154.00		1
-58	1220054-3	TRAILING EDGE-WING LH STA. 154.00 TO STA. 190.00	1	
	1220054-4	TRAILING EDGE-WING RH STA. 154.00 TO STA. 190.00	1	1
-59	1220054-7	TRAILING EDGE-WING LH STA. 190.00 TO STA. 208.00		
	1220054-8	TRAILING EDGE-WING RH STA. 190.00 TO STA. 208.00		1
-60	1220097-1	REINFORCEMENT-SKIN CUTOUT	i	
-61	1220113-1	ANGLE		l
		ANULL TADING FOR STATES OF	2	I
-62	0722187-9	RIB-LEADING EDGE STA. 100.00	1	1
	0722187-10	RIB-LEADING EDGE STA. 100.00	1	
	S1291-8	GROMMET USED ON 0722187-3 & 0722187-4	1	1
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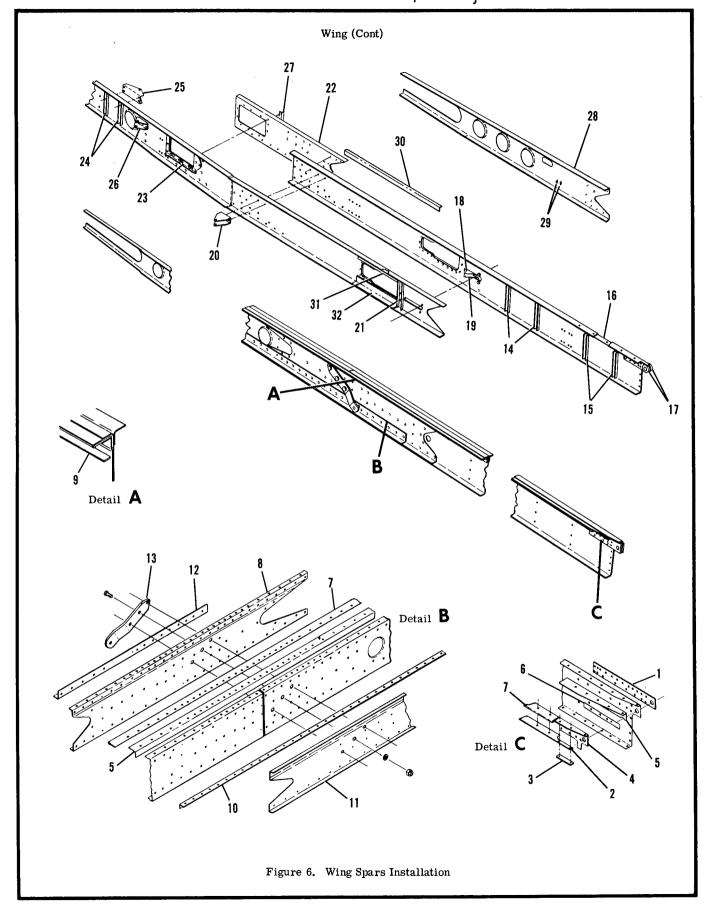




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	FIGURE AND	PART NUMBER	DESCRIPTION	UNITS PER	USABLE ON
ı	INDEX	TAKI NOMBER		ASSY	CODE
J	NO.		1 2 3 4 5 6 7		2002
1	5 -	0722180-41	LEADING EDGE ASSY-WING INBOARD LH LEADING EDGE ASSY-WING INBOARD LH LEADING EDGE ASSY-WING INBOARD LH LEADING EDGE ASSY-WING INBOARD LH STA 23.625 TO 100.00 LEADING EDGE ASSY-WING INBOARD RH STA 23.625 TO 100.00	1	
- 1		0722180-42	LEADING EDGE ASSY-WING INBOARD RH STA 23.625 TO 100.00	1	
- 1		0722180-43 *	LEADING EDGE ASSY-WING INBOARD LH STA 23.625 TO 100.00	1	
ı		0722180-44 *	LEADING EDGE ASSY-WING INBOARD RH STA 23.625 TO 100.00	1	
ı	- 1	0722180-45			
		0722180-38	SKIN-LEADING EDGE INBOARD RH		[
1		0722180-47 *	SKIN-LEADING EDGE INBOARD LH	-	f
J	- 2	0722180-40 *		1	
1	- 2	0722183-17	RIB ASSEMBLY-LEADING EDGE LH STA 24.375RIB ASSEMBLY-LEADING EDGE RH STA 24.375	1	}
	- 3	0722183-18	NID ASSEMBLY-LEAUING EDGE RH STA 24.375		
	- 4	\$1863-3	NUTPLATE	2	
1	- 5	0422291 \$1291-8	BRACKET-PITOT LH ONLYGROMMET	1	
1	- 6	S1860-2A		8	
1	- 0	A6204-8Z3	NUTPLATE UPPER	1	1 1
	- 7	0722203-1	SCOOP-CABIN AIR VENT	_	
ı	- 8	0450314-1	FITTING ASSEMBLY CABIN AIR VENT	1	
ı		0430314-1	ATTACHING PARTS	1	1
ı		S1021Z8-8	SCREW	1	
		NAS446-4-3	NUT	-	
Į		AN960-4	WASHER	1 4	
ŀ		AITZUU"T	#A3NCK	4	
•	- 9	1200637-5	SCOOP ASSEMBLY-AIR	1	
Į	7	0700692-1	CAP-AIR INLET		
		0100072-1	ATTACHING DARTS	-	
•		NAS397-22	CLAMP	,	
Į		AN960-4	WASHER	_	
- 1		A1700-4	##3ncv	4	
J	-10	0722184-2	RIR+NOSE STA 32.75	,	
1	-11	0722185-1	RIA-NOSE STA 40-125	1	
1	-12	0722185-2	PIR-NOSE STA 40 OO STA 57 27 C STA 44 25	ī	
j	-13	0722186-1	RIB-NOSE STA 32.75	3	
j	-14	\$226-2	DOUBLER-INSPECTION OPENING	2	
ı	• •	NAS444-14-3	NUT		
	-15	0721114-2	DOUBLER-PITOT REINFORCEMENT		
J	-16	0721115-1	CONNECTOR ASSEMBLY-PITOT TUBE	1	
		0722180-51	LEADING EDGE ASSY-WING DUTBOARD LH STA 100.00 TO STA		
ı		0122100 31	208.00	1	
		0722180~52	LEADING EDGE ASSY-WING OUTBOARD RH STA 100.00 TO STA	1	
- 1		0122100 32	208.00	1	
1	-17	0722180-49	SKIN-LEADING EDGE LH	1	
- 1	-18	0722180-50	SKIN-LEADING EDGE RH		
1	-19	\$226-2	DOUBLER-INSPECTION OPENING		
- 1	-20	0722188-1	RIB-NOSE LH STA 118.00	1	
- 1	-21	0722188-2	RIB-NOSE RH STA 118.00	i	
- 1	-22	0722189-1	RIB-NOSE LH STA 136.00	1	
- 1	-23	0722189-2	RIB-NOSE LH STA 136.00	1	
	-24	0722190-1	RIB-NOSE LH STA 154.00	i	
- 1	-25	0722190-2	RIB-NOSE RH STA 154.00	î	
	-26	0722191-1	RIB-NOSE LH STA 172.00	1	
J	-27	0722191-2	RIB-NOSE RH	1	
	-28	0722192-1	RIB-NOSE LH	ī	
ı	-29	0722192-2	RIB-NOSE RH STA 190.00	1	
ſ	-30	0722193-1	RIB ASSEMBLY-NOSE LH	1	
ŀ	-31	0722193-2	RIB ASSEMBLY-NOSE RH STA 208.00	1	
ı		NAS696A08	NUTPLATE	2	
ı	-32	S1291-8	GROMMET	6	
ı	-33	1220092-1	STIFFENER-LH	ĭ	
ı		1220092-2	STIFFENER-RH	i	
Ī	-34	0760607-3	BRACKET-AILERON PULLEY LH	1	
ı		0760607-4	BRACKET-AILERON PULLEY RH	1	
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ı			NOTE.*DENOTES PARTS USED ON WINGS		
		i	WITH EXTENDED RANGE FUEL TANKS		
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FIGURE			UNITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
6 -		WING SPARS INSTALLATION	NP	
i	1222105-33	SPAR ASSEMBLY-FRONT LH	1	Α
· ·	1222105-32	SPAR ASSEMBLY-FRONT RH		Α
	12221 05- 39 12221 05- 38	SPAR ASSY-FRONT LH		В
	1222103-38	CHANNEL ASSEMBLY-INBOARD LH	1 1	В
		CHANNEL ASSEMBLY-RH	l i	
- 1	. 1222109-3	PLATE	ì	С
1	1222109-4	PLATE	1	D
- 2		SPACER-LH	1	l i
- 3	1222105-10 1221024-1	SPACER	1	
- 4		STIFFENER-LH	li	
	1222038-2	STIFFENER-RH	ı	
- 5		STIFFENER-LH	_	
1 .	1222105-23	STIFFENER-RH	1	1
- 6		STIFFENER-LH	1 1	
'	1222116-4	STIFFENER-RH	l i	
- 8		WEB-LH	i	
1	1222105-4	WEB-RH	1	
- 9		SPACER	_	Δ
-10		ANGLE-LH	1	
-11	0721402-2 1222105-5	ANGLE-RH	1	
1 -11	1222105-6	WEB-RH	li	
1	1222105-27	CHANNEL-OUTBOARD LH	1	1
	1222105-28	CHANNEL-OUTBOARD RH	i	
-12		STIFFENER-LH	1	
1	1222105-37	STIFFENER-RH	1	
-13	1222108-1	FITTING-FRONT SPAR STRUT	1	
1	AN5-7A	BOLT	3	
	AN960-516	WASHER	3	
	MS21042L5	NUT	3	
1	1.222.25		١.	
1	1222105-29	STRAP	1	
	1222106-11	SPAR ASSEMBLY-REAR CH	1 1	
	1222106-200	CHANNEL ASSEMBLY-INBOARD LH		
	1222106-201	CHANNEL ASSEMBLY-INBOARD RH	1	
-14		CHANNEL		
-15		CHANNEL	2	
-16	1222135-1 1222135-2	ANGLE-RH	1 1	
-17		FITING	2	
	1222111-1	DOUBLER	1	
-18		BRACKET-PULLEY UPPER LH WING ONLY		
l	0523407-1	BRACKET-PULLEY UPPER RH WING ONLY	_	
-19		BRACKET-PULLEY LOWER LH WING ONLY	1	
1	0523407	BRACKET-PULLEY UPPER RH WING ONLY ATTACHING PARTS	1	
1	AN520-10R8	SCREW LH WING ONLY	4	
1	MS21044N3	NUT LH WING ONLY	4	
1			I	
-20		BRACKET-PULLEY	_	
-21	0523409-2 1222106-203	CHANNEL		1
1	1222106-203	CHANNEL ASSEMBLY-CENTER RH	1 1	1
-22		REINFORCEMENT-LH	ı	
1	1222106-10	REINFORCEMENT-RH	ī	1 1
-23		DOUBLER ASSEMBLY	-	
1	NAS680A3 NAS682A3	NUTPLATE]
-24		CHANNEL		
-25		BRACKET-PULLEY	li	
-26	1220056-1	BRACKET-PULLEY	i	1
-27		ANGLE	-	
-28		CHANNEL-OUTBOARD LH		
	1222106-14	CHANNEL-UUIBUAKU KH] 1	
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MODEL U206 & TU206

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
AND INDEX	NAS697A06LK 1222121-2 1222115-9 1222115-12 1222115-11 1222115-10		PER ASSY 2 1 1	ON





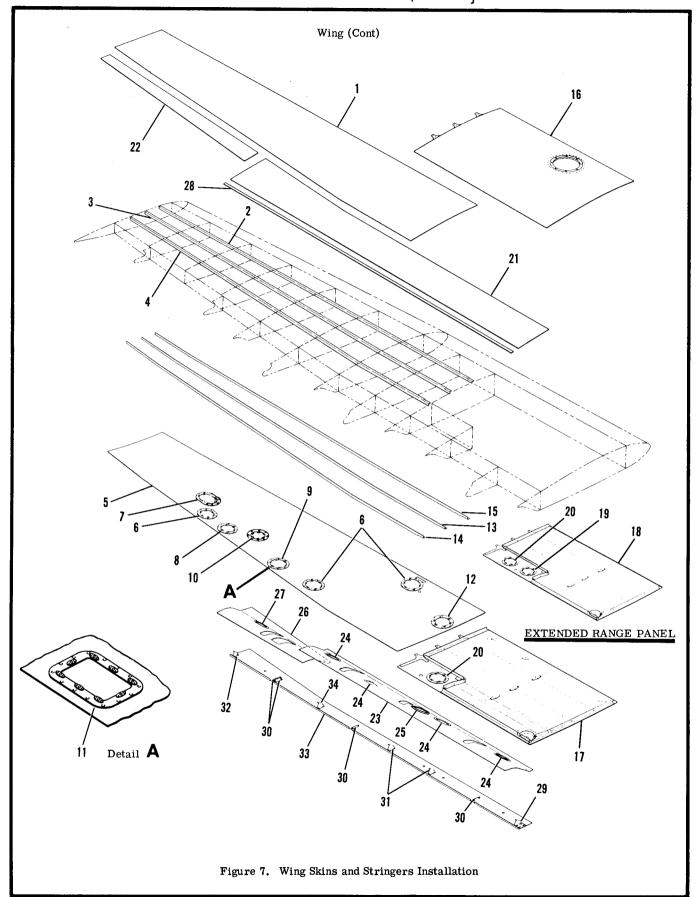


FIGURE AND			UNITS	•
INDEX	PART NUMBER	DESCRIPTION	PER ASSY	CODE
NO.		1 2 3 4 5 6 7	L	CODE
7 -	1220050-22	WING SKINS AND STRINGERS INSTALLATIONSKIN ASSEMBLY-UPPER LH STANDARD RANGE	NP 1	
	1220059-33 1220060-34	SKIN ASSEMBLY-UPPER RH STANDARD RANGE	li	
	1220059-37	SKIN ASSEMBLY-UPPER LH EXTENDED RANGE	1	
	1220060-38	SKIN ASSEMBLY-UPPER RH EXTENDED RANGE	1	
- 1	1220059-35	SKIN-UPPER LH STANDARD RANGE	1 1	
i	1220060-36 1220059-39	SKIN-UPPER RH STANDARD RANGE	li	
	1220060-40	SKIN-UPPER RH EXTENDED RANGE	1	
- 2	0523541-43	STRINGER-UPPER LH STD RANGE	1	
	0523541-44	STRINGER-UPPER RH STD RANGE	1	
	0523541-51 0523541-52	STRINGER-UPPER RH EXTD RANGE	l î	
- 3	0523541-45	STRINGER-UPPER LH STD RANGE	1	
	0523541-46	STRINGER-UPPER RH STD RANGE		
	0523541-53 0523541-54	STRINGER-UPPER LH EXTD RANGE STRINGER-UPPER RH EXTD RANGE	1 1	
- 4	0523541-47	STRINGER-UPPER LH STD RANGE	1	
	0720612-2	STRINGER-UPPER RH STD RANGE	1	l
	0523541-59	STRINGER-UPPER LH EXTD RANGE	1	1
	0523541-56 1220059-34	SKIN ASSEMBLY-LOWER LH STANDARD RANGE	l 1	ĺ
	1220060-42	SKIN ASSEMBLY-LOWER RH STANDARD RANGE	1	1
	1220059-38	SKIN ASSEMBLY-LOWER LH FXTENDED RANGE	1	I
	1220060-43	SKIN ASSEMBLY-LOWER RH EXTENDED RANGE		
- 5	1220059-36 1220060-46	SKIN-LOWER LH STANDARD RANGE	li	
	1220059-40	SKIN-LOWER LH EXTENDED RANGE	i	1
	1220060-47	SKIN-LOWER RH EXTENDED RANGE	1	1
- 6	\$1443-1 1220116-1	DOUBLER	1 3	1
- 7	1220116-1 51860-2A	NUT	8	
- 8	S1443-3	DOUBLER-INSPECTION HOLE	- 1	1
- 9	\$1443-3	DOUBLER-INSPECTION HOLE IN WING ONLY	1	1
-10	1222021-1 S1860-2A	DOUBLER ASSEMBLY-SERVO ACCESS	1 6	1
-11	1220095-1	DOUBLER ASSEMBLY-ACCESS HOLE RH WING ONLY	1	
	1220099-1	DOUBLER ASSEMBLY-ACCESS HOLE	1	
	S1860-2A	NUT	18	
-12 -13	\$226-5F 0523541-46	DOUBLER-INSPECTION HOLE STANDARD RANGE	1 1	1
-10	0523541-45	STRINGER-LOWER RH STANDARD RANGE	l ı	
	0523541-54	STRINGER-LOWER LH EXTENDED RANGE	- 1	1
.,	0523541-53	STRINGER-LOWER RH EXTENDED RANGE	1 1	1
-14	0523541-48 0523541-77	STRINGER-LOWER RH STANDARD RANGE	l ı	1
	0523541-58	STRINGER-LOWER LH EXTENDED RANGE	-l 1	1
	0523541-57	STRINGER-LOWER RH EXTENDED RANGE	1	1
-15	0523541-50	STRINGER-LOWER LH STANDARD RANGESTRINGER-LOWER RH STANDARD RANGE	1	1
	0523541-49 0523541-60	STRINGER-LOWER LH EXTENDED RANGE	- 1	1
	0523541-55	STRINGER-LOWER RH EXTENDED RANGE	1	1
-16	0722009-1	DANEL ACCOMPLY_CHEL WELL HODED IN CTANDADD DANCE	. 1	I
	0722009-2 1222007-1	PANEL ASSEMBLY-FUEL WELL UPPER RH STANDARD RANGE	1 1	I
	1222007-2	PANEL ASSEMBLY-FUEL WELL UPPER RH EXTENDED RANGE	li	I
-17	0722008-1	PANEL ASSEMBLY-FUEL WELL LOWER LH STANDARD RANGE	i	
,,	0722008-2	PANEL ASSEMBLY-FUEL WELL UPPER RH PANEL ASSEMBLY-FUEL WELL UPPER RH PANEL ASSEMBLY-FUEL WELL UPPER RH PANEL ASSEMBLY-FUEL WELL UPPER RH PANEL ASSEMBLY-FUEL WELL LOWER LH PANEL ASSEMBLY-FUEL WELL LOWER RH PANEL ASSEMBLY-FUEL WELL RH PANEL ASSEMBLY-FUEL WELL RH PANEL ASSEMBLY-FUEL WELL RH PANEL ASSEMBLY-FUEL WELL RH PANEL ASSEMBLY-FUEL WELL RH PANEL ASSEMBLY-FUEL WELL RH PANEL ASSEMBLY-FUEL WELL RH PANEL ASSEMBLY-FUEL WELL RH PANEL ASSEMBLY-FUEL WELL RH PANEL ASSEMBLY-FUEL WELL R	1	1
-18	1222008-1 1222 00 8-2	PANEL ASSEMBLY-FIFE WELL LOWER RH FYTENDED RANGE	1 1	
-19	1222003-2	DOODECK-INSPECTION HOLE FORCE PANELS ONLY		1
	1222013-7	DOUBLER-ACCESS HOLE LOWER PANELS ONLY	1	1
-20	\$226-2	DOUBLER-INSPECTION HOLE LOWER EXTENDED RANGE	1	1
	1220007-30	PANELS ONLY DOUBLER-INSPECTION HOLE LOWER RH EXTENDED RANGE	. 1	1
		PANEL ONLY	1	
-21	1220059-13	SKIN-TRAILING EDGE UPPER INBOARD	- 1	
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PART NUMBER PART NUMBER	MODEL 020				
7 -22 1220059-11 SKIN-TRAILING EDGE UPPER INBOARD	AND INDEX	PART NUMBER		PER	ON
1220059-41		1220050-11	CALL TOTAL THE EDGE HODGE THOOKS	 -	-
1220059-50 SKIN-TRAILING EDGE LOWER INBOARD RH			SMINTIRALLING EDGE LOUSE THOSES THE	j	
DOUBLER-INSPECTION HOLE	-23		SKIN-IKAILING EDGE LUWER INBUARD LH	1	
DOUBLER-INSPECTION HOLE	!		SKIN-TRAILING EDGE LOWER INBOARD RH	1	
1220059-12					
1220060-12 SKIN-TRAILING EDGE LOWER OUTBOARD RH 1 1 1 1 1 1 1 1 1			DOUBLER-INSPECTION HOLE LOWER SKIN RH ONLY	2	
DOUBLER-INSPECTION HOLE	-26	1220059-12	SKIN-TRAILING EDGE LOWER OUTBOARD LH	1	
1220049-1		1220060-12	SKIN-TRAILING EDGE LOWER OUTBOARD RH	1	
1220049-2	-27	S237-2	DOUBLER-INSPECTION HOLE	1	
1220049-2	-28	1220049-1	STIFFENER-TRAILING EDGE LH	lī	
-29 1220027-3		1220049-2	STIFFFNER-TRAILING FDGF RH	l ı	
NAS696A08K NUTPLATE	-29	1220027-3	HANGER ASSEMBLY-FLAP FAIRING LH STA 23-625	l ī	
NAS696A08K NUTPLATE	_		HANGER ASSEMBLY-FLAP FAIRING RH STA 23-625	l î	
-30 1220027-7 HANGER-FLAP FAIRING STA. 39.00, 85.875 & 118.00 4 1220027-1 HANGER-FLAP FAIRING LH STA. 56.531 & 72.602			NITE ATE	۱ ٪	
-31 1220027-1 HANGER-FLAP FAIRING LH STA. 56.531 & 72.602	-30				
1220027-2 HANGER-FLAP FAIRING RH STA. 56.531 & 72.602					
-32	-21	=	HANGER-FLAP FAIRING LH 51A- 50-531 & 72-602	2	
1220068-4 BRACE-FLAP FAIRING RH STA. 136.00					1
-33 1220028-5 FAIRING ASSEMBLY-FLAP CAP LH	-32				1
1220028-6 FAIRING ASSEMBLY-FLAP GAP RH			BRACE-FLAP FAIRING RH STA. 136.00	1	
CM2692-16-25 PLUG BUTTON 4	-33		FAIRING ASSEMBLY-FLAP CAP LH	1	
-34 1220027-10 PLUG BUTTON 4 1 1 220027-10 HANGER-ELAP FAIRING LH STA. 100.00					
1 1220027-9 HANGER-FLAP FAIRING RH STA. 100.00		CM2692-16-25	PLUG BUTTON	4	
1220027-10 HANGER-FLAP FAIRING RH STA. 100.00	-34	1220027-9	HANGER-FLAP FAIRING LH STA. 100.00	1	
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FIGURE			LINUTC	IIC A DI E
AND	PART NUMBER	DESCRIPTION	PER	USABLE ON
INDEX	TAKI HOMBER	· · · · · · · · · · · · · · · · · · ·	ASSY	CODE
NO.		1 2 3 4 5 6 7		2001
8 -	0726001-21	FUEL TANK INSTALLATION	NP	
- 1	0726001-21 0726001-22	FUEL TANK ASSEMBLY-LH STANDARD RANGE	1	
- 2	1200065-13	FIRE TANK ASSEMBLY-IN FYTENDED RANGE	1 1	
_	1200065-12	FUEL TANK ASSEMBLY-LH STANDARD RANGEFUEL TANK ASSEMBLY-RH STANDARD RANGEFUEL TANK ASSEMBLY-LH EXTENDED RANGE	1	
- 3	0726001-3	I RING ASSEMBLY-ADAPTER	1	
- 4	FCC20068	FITTING-STANDARD RANGE USED ON U.S. RUBBER CELL ONLY FITTING-EXTENDED RANGE USED ON U.S. RUBBER CELL ONLY	1	
- 5	FCC20068	FITTING-EXTENDED RANGE USED ON U.S. RUBBER CELL ONLY	2	
	AN509-10R4	ATTACHING PARTS SCREW	2	1
1	ANSOS LON F		4	
- 6	295055	FASTENER UC	8	
- 7	MS35489-14	GROMMET	-	
- 8 - 9	1216404-7	STRAINER ASSEMBLY-FUEL AFT		
- 9	1216404-8	ATTACHING PARTS	1	
	S1891-8	CLAMP BC	1	
		*	_	
-10	0726110-1	TRANSMITTER-FUEL LEVEL	1	
	ANE 20 10212	ATTACHING PARTS SCREW	_	
-11	AN520-10R10	SCREW	5	1
-12	S1588 - 1	GASKET	1	
-13	0726001-7	GASKET	1	
-14	0413247	GROUND STRAP	ī	
, ,	ANE15 00 1 0	ATTACHING PARTS	_	
-15 -16	AN515-8R10 AN960-8	SCREW	1	
-17	MS 21 045 L 08	NUT	1	
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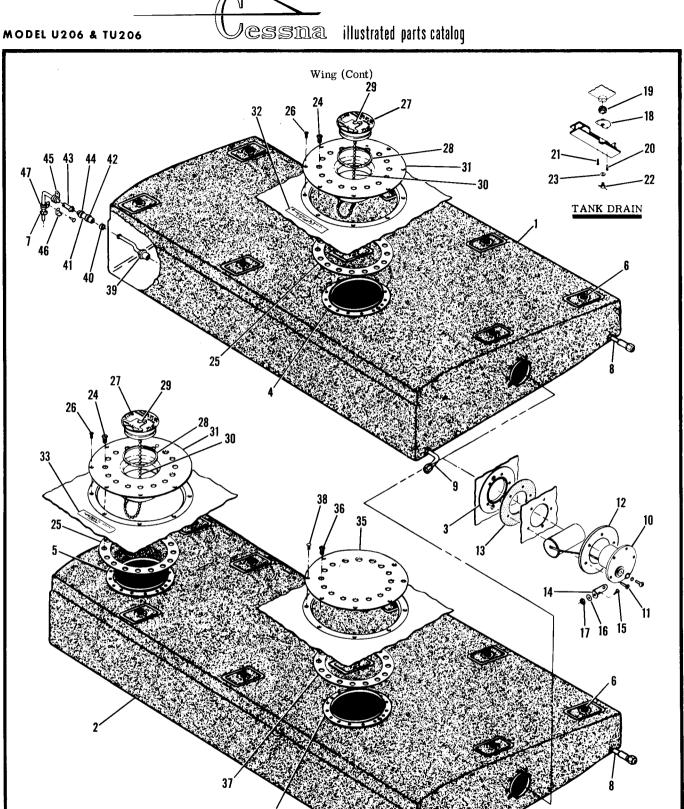


Figure 8. Fuel Tank Installation

EXTENDED RANGE FUEL TANK

AND NDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	ON COI
-18	0322526-7	ADAPTER ASSEMBLY-FUEL DRAIN	l	厂
-19	\$1891-10	ATTACHING PARTS CLAMP BC	1	1
-20	AN500A8-7	SCREW	i	1
-21	AN515-8R7	SCREW	1	
	NAC447 000	NUT PLATE		
-22	NAS447-8SP 0320105	PLUG-FUEL DRAIN	2	A
22	SEE FIG 9	FUEL TANK DRAIN VALVE		B
-23	MS28778B3	GASKET	1 NP	
-24	AN507-428R7	SCREW	16	1
-25	0726002-1	GASKET	1	
-26	AN509-10R6	SCREW	8	
-27	C156001-0106	CAP ASSY-FUEL	1	1
-28	4196	O RING WISO	_	
-29	4189	HANDLE WISO	1 1	
	4199 4197	O RING WISO		
-30	C156001-0104	CHAIN ASSY	i	1
-31	0721306-1	ADAPTER ASSY	1	1
-32 -33	0705023-4 0705023-6	PLACARD STANDARD RANGE	1	
-34	0103023*0	DELETED, NOT PROCURABLE	•	
-35	1220022-3	PLATE-FUEL COVER EXTENDED RANGE ATTACHING PARTS SCREW	1	
-36 -37	AN507-428R7 0726002-1	GASKET	16 1	
-38	AN509-10R6	SCREW	8	
-39 -40	0716125-2 NAS397-12	VALVE ASSEMBLY-FUEL TANK VENTATTACHING PARTS CLAMP	1	
40	1483377-12			
-41	S1495-8	HOSE-FUEL 2.00 IN LG BULK ITEM REF S1495-8-2.00		
-42 -43	NAS397-14 0716127-1	TUBE-FUEL VENT LH STANDARD RANGE	1	
	0716127-2	TUBE-FUEL VENT RH STANDARD RANGE	i	1
	1200106-51	TUBE-FUEL VENT LH EXTENDED RANGETUBE-FUEL VENT RH EXTENDED RANGE	1	1
	1200106-52	ATTACHING PARTS		1
-44	AN737RM30	CLAMP STANDARD RANGE		
-45	\$1486DG8U \$1021Z8-8	CLAMP STANDARD RANGE	1	
-46	0512006-1	ANGLE	ī	
-47	S1486DG8U	CLAMP	1	1
	\$102128-8	SCREW	1	
		AU206 SERIAL U20602200 THRU U20602579 BU206 SERIAL U20602580 & ON		
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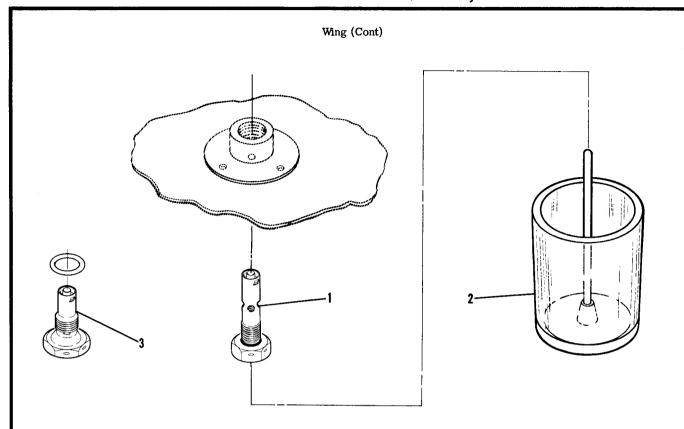
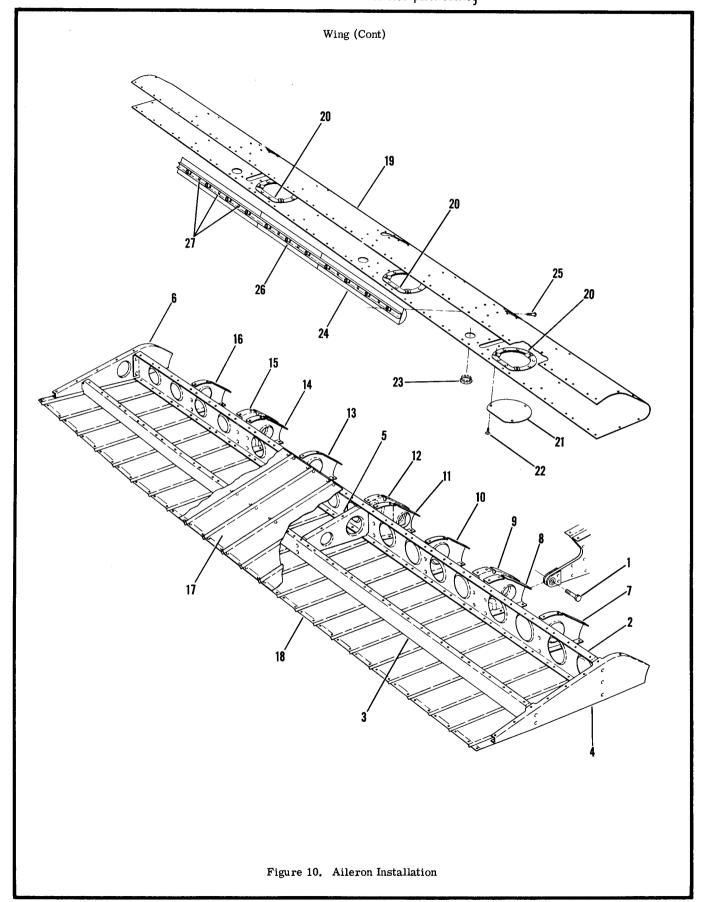


Figure 9. Fuel Tank Drain Valve Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
9 - - 1 - 2 - 3	S2107-1	FUEL TANK DRAIN VALVE INSTALLATION	2	



		MODEL 02		
FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.		1 2 3 4 5 6 7		
10 -		AILERON INSTALLATION	NP	
	1220085-9	AILERON ASSEMBLY-SHORT SPAN LH	1	
	1220085-10	ATTACUTED OF THE ATTACHMENT OF		
- 1	AN4-11A	BOLY	2	
_				
- 2	1220078-3	SPAR-AILERON FRONT LH	1	
- 3	1220078-4 1220073-3	SPAR-AILERON FRONT RH	1	
- 3	1220073-3	SPAR-ATTERON REAR RH	1	
- 4	1220072-1	RIB-ALLERON INBOARD IN	1	
	1220072-2	RIB-AILERON INBOARD RH	1	i
- 5	1220075-1	RIB-AILERON CENTER LH	1	
- 6	1220075-2 1220074-1	RIB-AILERON OUTBOARD LH	1	
- 0	1220074-2	PIR-ALIFRON OUTROARD RH	1	
- 7	1220071-7	RIB-AILERON NOSE	1	
- 8	1220076-1	RIB-AILERON NOSE LH	1	
_	1220076-2	RIB-AILERON NOSE RH	1 1	
- 9	1220076-3 1220076-4	RIR ASSEMBLY-ALIERON NOSE RH	li	
	NAS1068A4	NIIT PLATE	1 1	
-10	1220071-5	RIB-AILERON NOSE	1	1
-11	1220077-1	RIB-AILERON NOSE LH	1	
-12	1220077-2 1220077-3	RIB-AILERON NOSE RH	1	
-12	1220077-4	RIB ASSEMBLY-ALLERON NOSE RH	1 1	
	NAS1068A4	NIT PLATE	l 1	
-13	1220071-3	RIB-AILERON NOSE	1	1
-14	1220076-5	RIB-AILERON NOSE LH	1	
-15	1220076-6 1220076-7	RIB ASSEMBLY-AILERON NOSE LH	$\begin{vmatrix} 1 \\ 1 \end{vmatrix}$	
-19	1220076-8	PIR ASSEMBLY-ATLERON NOSE RH	1	
	NAS1068A4	NIITPI ATF	l 1	
-16	1220071-1	RIB-AILERON NOSE	1	
-17	1220085-11 1220085-12	SKIN-AILERON UPPER LH	1 1	
-18	1220085-12	SKIN-AILERON LOWER LH	1	
	1220085-14	SKIN-ATIERON LOWER RH	1	
-19	1220085-15	SKIN-AILERON LEADING EDGE LH	1	1
-20	1220085-16 S1446-1	SKIN-AILERON LEADING EDGE RH	1 3	1
-20	NA S395-14-3	NIIT	1 2	1 1
-21	S1447-1	COVER-INSPECTION HOLE	3	
		ATTACHING PARTS SCREW	١ ـ	
-22	S1021Z8-6	2CKFM	3	
-23	S1702-1	PLUG BUTTON	3	
-24	1220079-1	BALANCE WEIGHT ASSEMBLY-AILERON	1	
		ATTACHING PARTS	١	
- 25	AN515-8R14	SCREW	111]]
-26	NAS688P24-11	GANG CHANNEL	1	1
-27	AN535-2-3	SCREW	8	
	I		1	



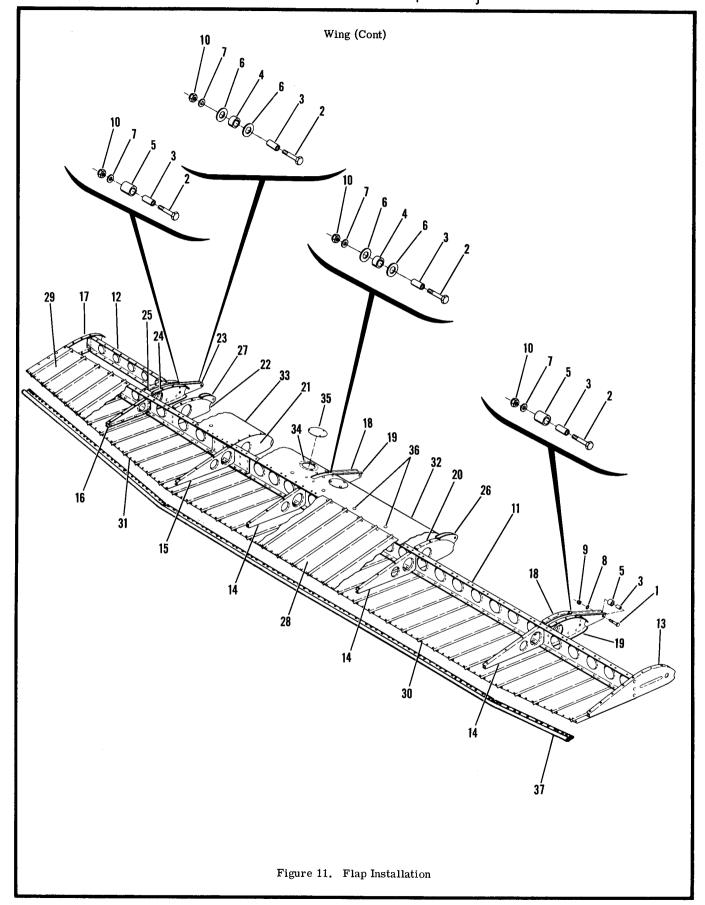
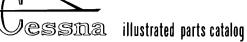
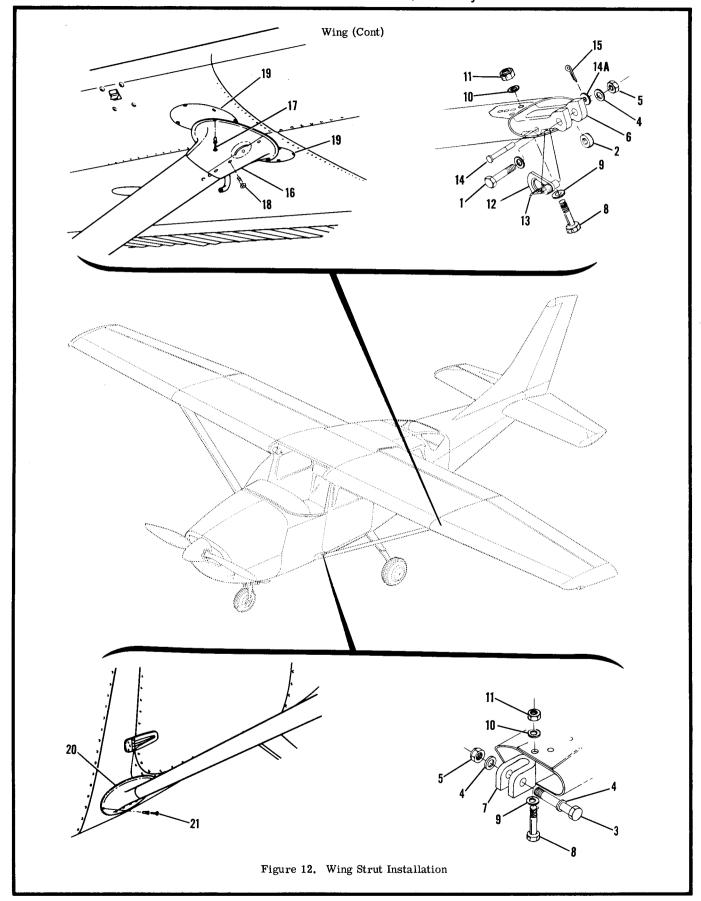


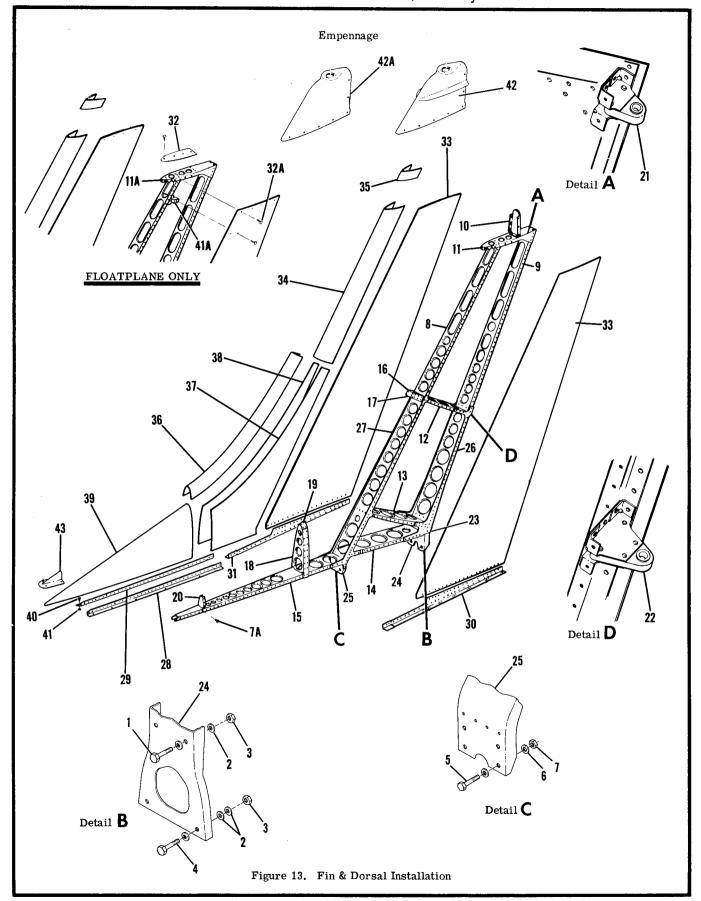
FIGURE			HINHTS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
11 -		FLAP INSTALLATION		
*1 -	1220100-25	FLAP ASSEMBLY-EXTENDED SPAN LH		
	1220100-24	FLAP ASSEMBLY-EXTENDED SPAN RH		
		ATTACHING PARTS	-	
- 1	AN3-10A	BOLT	AR	
- 2	AN3-11A	BOLT	AR	
- 3 - 4	0523919 0523920	ROLLER ASSEMBLY	AR	:
- 5	0523921	ROLLER ASSEMBLY		
- 6	1220114-1	SPACER	AR	
- 7	AN960-10	WASHER	AR	
- 8	AN960-10L	WASHER	AR	
- 9	MS21044N3	NUT	AR	
-10	MS21044N3	NUI	AR	
-11	1220102-1	SPAR ASSEMBLY-FLAP LH	1	
	1220102-8	SPAR ASSEMBLY-FLAP RH	i	
-12	1220103-1	AUXILIARY SPAR ASSEMBLY-FLAP LH	1	
j i	1220103-2	AUXILIARY SPAR ASSEMBLY-FLAP RH	1	
-13	1225001-1	RIB-FLAP LH STA. 22.45		
-14	1225001-4 0523923			
-15	0523923-2	RIB-FLAP STA. 39.00, STA. 63.81 & STA. 85.87	1	
-16	1220110-1	RIB-FLAP STA. 118.00	1	
-17	1220106-1	RIB-FLAP LH STA. 136.00	1	
.,	1220106-2	RIB-FLAP RH STA. 136.00	1	
-18 -19	0523901-13 0523901-14	ARM ASSEMBLY-FLAP HINGE OUTBOARD STA. 39.00 & 85.87 ARM ASSEMBLY-FLAP HINGE INBOARD STA. 39.00 & 85.87 RIB-FLAP NOSE STA. 63.81	2	
-20	0523914	RIB-FLAP NOSE STA 63-81	2 1	
-21	0523914	RIB-FLAP NOSE LH STA. 100.00	1	
	0523914-1	RIB-FLAP NOSE RH STA. 100.00	1	
-22	1220104-1	RIB-FLAP NOSE STA. 112.50	1	
-23	1220109-1	RIDER ASSEMBLY-FLAP HINGE INBOARD LH STA. 118.00	1	
-24	1220109-2 1220109-3	RIDER ASSEMBLY-FLAP HINGE INBOARD LH RIDER ASSEMBLY-FLAP HINGE INBOARD RH RIDER ASSEMBLY-FLAP HINGE OUTBOARD LH RIDER ASSEMBLY-FLAP HINGE OUTBOARD RH STA. 118.00 RIDER ASSEMBLY-FLAP HINGE OUTBOARD RH STA. 118.00	1	
-24	1220109-4	RIDER ASSEMBLY-FLAP HINGE OUTBOARD RH STA. 118.00	1 1	
]	NAS680A3	NUT PLATE OUTBOARD ASSEMBLIES DNLY	i	
-25	1220111-1	BRACE-FLAP SPAR LH STA. 118.00	1	
	1220111-2	BRACE-FLAP SPAR RH STA. 118.00		
-26 -27	1220105-1 1220105-2	BRACKET-FLAP CONTROL INBOARD STA. 63.81		
-21	1220103-2	BRACKET-FLAP CONTROL OUTBOARD STA. 112.50	1	
	AN3-4A	BOLT	2	
	NAS697A3	NUT PLATE		
-28	1220100-11 1220100-20	SKIN-FLAP UPPER INBOARD LHSKIN-FLAP UPPER INBOARD RH	_	
-29	1220100-20	SKIN-FLAP UPPER INBOARD RH		
-	1220100-6	SKIN-FLAP UPPER OUTBOARD RH	ī	
-30	1220100-9	SKIN-FLAP LOWER INBOARD LH	ī	
	1220100-18	SKIN-FLAP LOWER INBOARD RH		
-31	1220100-3	SKIN-FLAP LOWER OUTBOARD LH	1	
-32	1220100-4 1220100-13	SKIN-FLAP LOWER OUTBOARD RH		
,	1220100-13	SKIN-FLAP LEADING EDGE INBOARD RH	ī	
-33	1220100-7	SKIN-LEADING EDGE OUTBOARD LH	1	
	1220100-8	SKIN-FLAP LEADING EDGE OUTBOARD RH	1	
-34	\$237-4	DOUBLER ASSEMBLY-INSPECTION HOLE	5	
-35	NAS395-14-3 S225-3	NUT		
-99	3223-3	ATTACHING PARTS	5	
	S1021Z8~8	SCREW	3	
-36	\$1093-1	PLUG BUTTON	20	
-37	1220100-27	STIFFENER-FLAP RH	1	
	1220100-28	SIIFFENEK-FLAP KH	1	
į i				
			. 1	





			MODEL O		
ſ	FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
L	NO.	l	1234567		CODE
	12 -	1227007-7 1227007-8	WING STRUT INSTALLATIONSTRUT ASSY-WING LHSTRUT ASSY-WING RH	1	
ı	- <u>1</u>	AN8-27A	BOLT	-	
ı	- 2 - 3	1200812-1 AN8-23A	SPACER UPPER ONLY	1	
1	- 4	AN960-816	WASHER	1 6	
	- ś	MS20365-820C	NUT	2	
ı	- 6	1221204-1	FITTING-STRUT UPPER	1	
İ	- 7	1221205-1 1221205-2	FITTING-STRUT LOWER LH FITTING-STRUT LOWER RH ATTACHING PARTS	1	
ı	- 8	NAS464P5A27	BOLT	5	
ı	- 9	AN960-516L	WASHER	5	
ı	-10	AN960-516	WASHER	5	
:	-11	MS21042L4	NUT*	5	
	-12	0523615-3	RING-ASSY-MOORING	_	
	-13 -14	0523616-1 MS20392-2077	SPRING	1 1	
1	-14A	AN96 OPD10	WASHER	li	
1	-15	MS 24665-132	PIN	li	ļ
1	-16	1227011-5	CUFF ASSY-UPPER LH	ı	Α
ı		1227005-1	CUFF ASSY-UPPER LH		В
1		1227011-6 1227005-2	CUFF ASSY-UPPER RH		A
ı	-17	:	ATTACHING PARTS SCREW	1	В .
	-11	AN525-832R6 AN525-832R7	SCREW	4	A
1		NAS1329A08K-75	RIVET NUT-BLIND	4	"
	-18	\$102128-6	SCREW	4	
1		S1862-5A	NUTPLATE	-	Α
		S1867-3A	NUTPLATE	_	Α
1	-19	\$1863-3 \$225-4F	PLATE-INSPECTION	3	В
ı		\$1021Z8-8	ATTACHING PARTS SCREW	6	
ı	-2 0	1227010-1 1227010-2	CUFF ASSY-LOWER LH	1 1	:
	-21	ANESE 22207	ATTACHING PARTS SCREW	_	
ı	-21	AN525-832R6 NAS1329A08K-75	RIVET NUT-BLIND	3	
ı		S1021Z8-4	SCREW	4	
ı		S1863-7A	NUTPLATE	4	
			AU206 SERIAL U20602200 THRU U20602501 BU206 SERIAL U20602502 & ON		
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DТ	T NUMBER	R DESCRIPTION	PER	USABLE
K I	I NOMBER		ASSY	CODE
		1 2 3 4 5 6 7		4
		FIN AND DORSAL INSTALLATION	NP	1.
	55−1 65−7	FIN ASSEMBLY	- 1 - 1	A B
	65-2	FIN ASSEMBLY FLOATPLANE	i	"
•		ATTACHING PARTS	- 1	
Ά	A	80t T	2	
4;	42L5	WASHER		
	-516	NUT		
A		BOLT		
A		BOLT		
	-416 42L4	NUT		
	7267 0-8	SCREW	2	1
•	•	*	- 1	
0	02-3	SPAR-FIN FORWARD	l	ŀ
0	02-2	SPAR-FIN AFT		
	10-3	RIB ASSEMBLY-FIN TIP CAP	1	1
	7A08K	NUTPLATE		
	6A08K	NUTPLATE	2	1
	08-1 08-3	RIB ASSEMBLY-FIN UPPER FLOATPLANE ONLY	1 1	
	8A08K	NIITPI ATF	10	
	DAO6	NUTPLATE FLOATPLANE ONLY	4	
	07-1	RIB-FIN CENTER	1	1
0	06-1	RIB-FIN LOWER	1	
	05-3	RIB-FIN BASE AFT		
	01-1	RIB-FIN BASE FORWARD	1	
	09-1 09-3	STRIP-LEADING EDGE CENTER	1 1	1
	07-3 02-1	RIB-DORSAL STA. 200.45	i	1
	02-2	STRIP-LEADING EDGE	1	1
	03-1	RIB-DORSAL STA. 172.00	i	
2	23-3	BRACKET ASSEMBLY-HINGE UPPER	1	
	23-2	BRACKET ASSEMBLY-HINGE CENTER	1	1
	23-1	BRACKET ASSEMBLY-HINGE LOWER	1	1
	58-1	FITTING-FIN ATTACH AFT	1	
	54-2 56-1	DOUBLER-SPAR FORWARD USED INSIDE FITTING FITTING-FIN ATTACH FORWARD	1 1	
	14-2	PLATE-SPAR DOUBLER AFT	2	
	14-5	DOUBLER-FORWARD SPAR		
	04-3	FAIRING-DORSAL TO FUSELAGE FORWARD IN FLOATPLANE	1	
0	04-4	FAIRING-DORSAL TO FUSELAGE FORWARD RH	1	
	04-7	FAIRING ASSEMBLY-DORSAL TO FUSELAGE AFT LH	1	
	04-8	FAIRING ASSEMBLY-DORSAL TO FUSELAGE AFT RH	1	
	-2A -3A	NUT TINN AFT FAIRINGS DNLY	1	
	-3A 40-1	COVER-FIN TIP FLOATPLANE ONLY	i	
•	TO 1	ATTACHING PARTS	1 .	
-	-632-6	SCREW	4	
			1	
	0-6	SCREW FLOATPLANE ONLY	10	
	00-18	SKIN-FIN		
	00-4 00-7	SKIN-FIN LEADING EDGE UPPER	1	
	00-7 00-17	SKIN-FIN LEADING EDGE		1
	57-3	SKIN-FIN LH	l ī	1
	57-4	SKIN-FIN RH	i	
	00-14	SKIN-DORSAL	1	1
	Z8-6	SCREW	2	
	6-4-3	NUT		1
4	43-1	ANCHOR BLOCK ASSEMBLY-OMNI ANTENNA FLOATPLANE	1	1
,	Z10-8	ATTACHING PARTS SCREW		
٠.	L10-0	2CKEM	4	1
)5	59-1		1	Ι Δ
-	64-1	CAP-FIN TIP USED WITH FLASHING BEACON	i	B
		ATTACHING PARTS		1
0	0-6	SCREW	14	
_	٠.	CATOTAIC DODGAL		
v	05-1	FAIRING DORSAL	1	1
_	-83207	ATTACHING PARTS		
_	032K1	2CKEH	3	
				1
		AU206 SERIAL U20602200 THRU U20603020		
		BU206 SERIAL U20603021 & DN		1
-	-832R7	SCREW	-	- 3



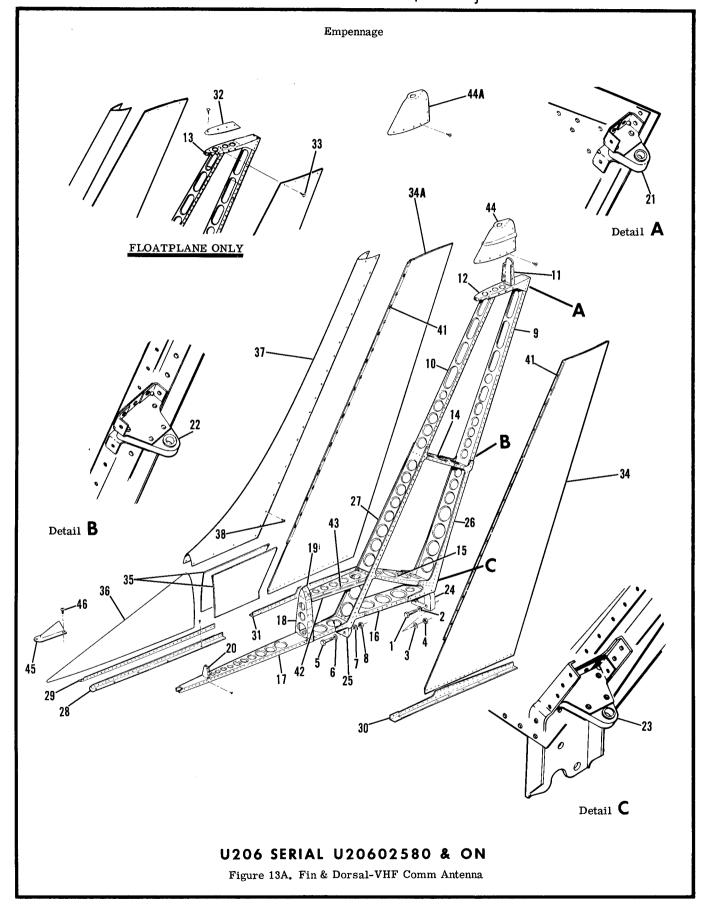
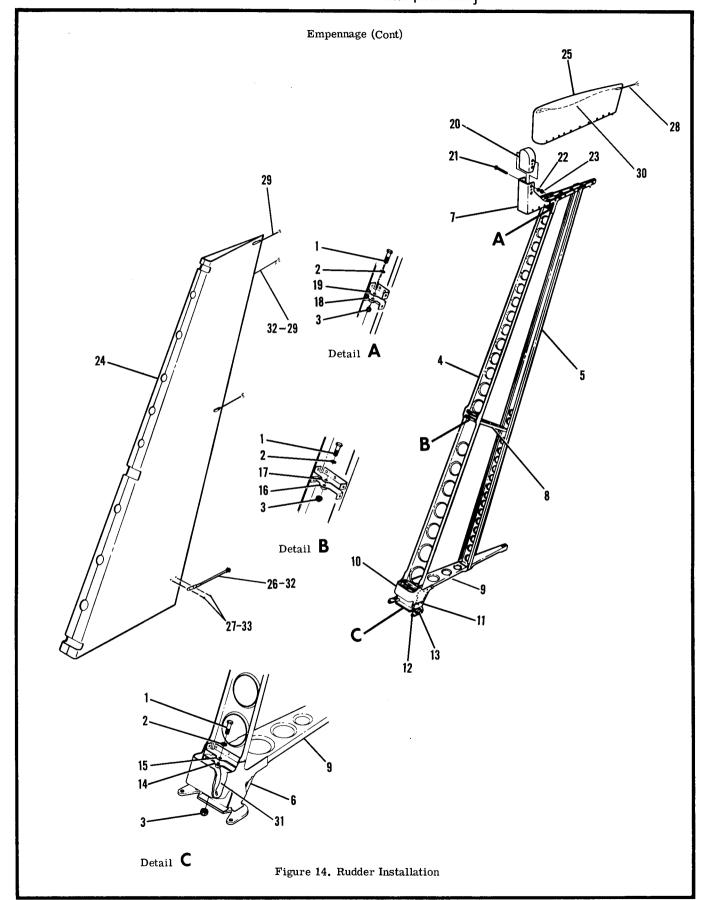


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.		1 2 3 4 5 6 7		CODE
13A-		FIN & DORSAL INSTALLATION-VHF COMM ANTENNA	NP	Δ
	1231065-5	FIN ASSY-VHF CCMM ANTENNA		В
	1231065-8	FIN ASSY-VHF CCMM ANTENNAFIN ASSY-VHF CCMM ANTENNA FLOATPLANE	1	C
	1231065-6	ATTACHING PARTS	1	l
- 1	AN6-10A	BOLT	3	l
- 2	AN960-616L	WASHER	3	l
- 3	AN960-616	WASHER	3	l
- 4	NAS679A6	NUT	3	1
- 5	ANS-7A	BOLT	2	İ
- 6	AN960-516L	WASHER	2	1
- 7	AN960-516	WASHER	2	ŀ
- 8	NAS679A5	NUT	2	
_		*	١.	ļ
- 9	1231002-2	SPAR-FIN AFT	1	ŀ
-10	1231002-3	RIB ASSY-FIN TIP	1 1	
-11	1231010-3 NAS697A08K	NUTPLATE	2	
	NAS696A08K	NIITPLATE	2	
-12	1231062-5	RIR ASSY-FIN UPPER	1 1	ļ
-13	1231062-7	RIB ASSY-FIN UPPER FLOATPLANE ONLY	ī	
	NAS698AO8K	RIB ASSY-FIN UPPER FLOATPLANE ONLY	10	1
	NAS680A06	NUTPLATE FLOATPLANE ONLY	4	
-14	1231007-1	RIB-CENTER FIN	1	
-15	1231006-1	RIB-LOWER FIN	1	
-16	1231005-3	RIB-FIN BASE AFT	1	
-17	0731601-1	RIB-FIN BASE FWD	1	1
-18	1231060-1	RIB-DORSAL FIN STA 200.45STRIP-ADAPTER	1 1	1
-19 -20	1213060-3 0731603-1	RIB-DORSAL STA 172.00	Ιi	
-21	1231023-3	BRACKET ASSY-HINGE UPPER	li	1
-22	1231023-2	BRACKET ASSY-HINGE CENTER	1	ł
-23	1231023-1	BRACKET ASSY-HINGE LOWER	1	
-24	1231058-1	FITTING-FIN ATTACH AFT	l 1	ł
-25	1231056-1	FITTING FIN ATTACH FWD	1	
-26	1231014-2	PLATE-SPAR DOUBLER AFT	1	l
-27	1231014-5	DOUBLER-FWD SPAR	1	
-28	0731604-3	FAIRING-DORSAL TO FUSELAGE LH FWD	1	
-29	0731604-4	FAIRING-DORSAL TO FUSELAGE RH FWD	1	
-30	0731604-7	FAIRING ASSY-DORSAL TO FUSELAGE LH AFTFAIRING ASSY-DORSAL TO FUSELAGE RH AFT	1 1	
-31	0731604-8 S1862-2A	NUT TINN AFT FAIRINGS ONLY	li	1
i	S1863-3A	NUT TINN AFT FAIRINGS ONLY	4	
-32	1231040-1	COVER-FIN TIP FLOATPLANE ONLY	l i	
		ATTACHING PARTS		
	AN507-632-6	SCREW	4	l
-33	NAS220-6	SCREW FLOATPLANE ONLY		
-34	1231057-11	SKIN-FIN LH	_	l
-34A	1231057-12	SKIN-FIN RH		1
-35	1231057-9	SKIN-FIN LOWER FWDSKIN-DORSAL	2	1
-36 -37	1231000-14 1270718-201	ANTENNA ASSY-VHF CCMM	li	
-51	7510110-501	ATTACHING PARTS		1
-38	AN525-832R6	SCREW	40	1
	AN525-832R6	SCREW FLOATPLANE ONLY	26	1
ŀ		*		1
-39		DELETED-NOT USED	·	1
-40		DELETED-NOT USED	1 .	1
-41	NAS697A08	NUTPLATE	19	1
-42	1231063-1	RIB ASSY-FIN	1	1
-43	NAS697A08	CAP-FIN TIP USED WITH FLASHING BEACON	8	م ا
-44 -44A	1231059-1	CAP-FIN TIP USED WITH FLASHING BEACON	1 1	B
-44A -45	1231064-1 0731605-1	FAIRING-DORSAL	1 i	١٢
- 77	2,21002 1	ATTACHING PARTS	l .	1
-46	AN525-832R7	SCREW	3	1
		*	1	1
1			1	
				1
ļ		NOTE. *FOR STANDARD FIN ASSYSEE FIG 13		
ļ				
ļ		AU206 SERIAL U20602580 & DN		
		BU206 SERIAL U20602580 THRU U20603020		1
l		CU206 SERIAL U20603021 & ON		
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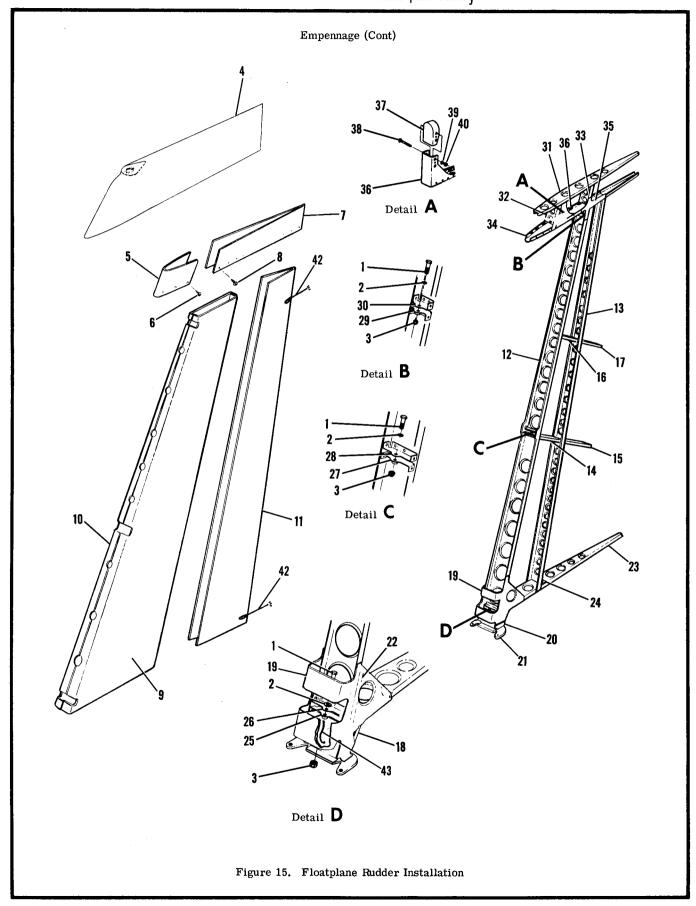
_			MODEL OF		,
1	FIGURE AND				USABLE
i	INDEX	PART NUMBER	DESCRIPTION	PER	ON
L	NO.		1 2 3 4 5 6 7	ASSY	CODE
	14 -		RUDDER INSTALLATION	NP	
1		1231001-10 1231001-12	RUDDER ASSEMBLY	1	A B
1		1231001-12	ATTACHING PARTS	1	6
1	- 1	AN4-11A	BOLT	3	
1	- 2	AN960-416	WASHER	3	
	- 3	MS21042L4	NUT	3	
i	- 4	1231015-7	SPAR-RUDDER FORWARD	1	
1	- 5	1231015-2	SPAR-RUDDER AFT	1	
1	- 6 - 7	1231015-9	SPAR-BELLCRANK	_	1
	- ,	1231001-200 1231033-1	RIB ASSEMBLY-RUDDER TIP		
		1231030-1	BRACKET-FORWARD	i	
		1231031-1	RIB ASSY-TIP FORWARD	1	
		NAS697AO8K	NUTPLATE	8	
		NAS697A08K 1231032-1	NUTPLATE	6 1	
		1231029-1	BRACKET-AFT LH	i	
		1231029-2	BRACKET-AFT RH		
1		NAS696A08K	NUTPLATE	3	
I		NAS697A08K NAS698A08K	NUTPLATE	2 1	
I		NAS220-8	SCREW	2	
1	- 8	1231017-1	RIB-RUDDER CENTER	1	
1	- 9 -10	1231016-1 1231022-3	RIB-RUDDER LOWER	_	
1	-11	1231026-1	BRACKET-RUDDER BELLCRANK LH		
		1231026-2	BRACKET-RUDDER BELLCRANK RH		
1	-12	1231021-9	BELLCRANK ASSEMBLY-RUDDER	-	
ı	-13	1231021-7 1231021-8	SUPPORT-LH	1]
1		0733113-1	TEE	1 2	
		0733103	BUSHING	-	
	-14	1231023-16	BRACKET-HINGE LOWER LOWER HINGE	1	
1	-15 -16	1231023-19 1231023-17	BRACKET-HINGE UPPER LOWER HINGE	1	
1	-17	1231023-20	BRACKET-HINGE UPPER CENTER HINGE	1	
1	-18	1231023-18	BRACKET-HINGE LOWER UPPER HINGE	i	
1	-19	1231023-21	DRAUKET-HINGE UPPER UPPER HINGE	L	
1	-20	1231045-1	BALANCE WEIGHT-RUDDER ATTACHING PARTS	1	
1	-21	AN509-10R31	SCREW	3	
1	-22	AN960-10	WASHER	3	
1	-23	MS21044N3	NUT*	3	
1	-24	1231001-3	SKIN-RUDDER	1	
1	-25	0731606-6-791	CAP-RUDDER TIP	1	A
1		0731606-9-791	CAP-RUODER TIP	ī	В
		NA 5 2 2 0 _ 6	ATTACHING PARTS SCREW	_	
1		NAS220-6 NAS22 0 -8	SCREW	8 12	
		•	****	••	
	-26	C592001-0101	STATIC DISCHARGER	1	A
ŀ	-27	AN515-6R8	ATTACHING PARTS SCREW	_	.
	-21	NAS1329A06K75	RIVNUT	2 2	A
ľ		AN936A6	WASHER	2	Ā
1			*	_	
	-28	C592001-0103	STATIC DISCHARGER	1	Α .
		AN515-6R6	SCREW	2	🛕
		AN960A6	WASHER	2	A
		MS21044N06	NUT	2	Α
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Jessma illustrated parts catalog

NO. 1 2 3 4 5 6 7 SSI OUT 14 - 29 C592001-0103 STAIL OISCHARGER 3 A A ATTACHING PARTS 2 A ATTACHING PARTS 2 A ATTACHING PARTS 3 A A STACHING PARTS 3 A A STACHING PARTS 3 A A STACHING PARTS 3 A A STACHING PARTS 3 A A STACHING PARTS 3 A A STACHING PARTS 3 A A STACHING PARTS 3 A A A STACHING PARTS 3 A A A A A A A A A A A A A A A A A A

		model of		
FIGURE AND				USABLE
INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
15 -		RUDDER INSTALLATION-FLOATPLANE	NP	
	1231034-9	RUDDER ASSEMBLY-FLOATPLANE	1	
_		BOLT	_	
- 1 - 2	AN4-11A AN960-416	WASHER	3 3	
- 3	MS2142L4	NUT	3	
•	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		_	
- 4	1233735-200	TIP ASSEMBLY		В
	1233736-1	TIP ASSEMBLYSKIN-FORWARD TIP	1	A
- 5	1231034-2	ATTACHING PARTS	-1	
- 6	AN525-832R8	SCREW	6	
- 7	1231034-3	SKIN-AFT TIP	1	
- 8	AN 525 .0220.0	ATTACHING PARTS SCREW	26	
- 0	AN525-832R8	3CKC#	20	
- 9	1231034-5	SKIN-LH	1	
-10	1231034-6	SKIN-RH	1	l
-11	1231034-4	SKIN-AFT	1	
-12 -13	1231015-8 1231037-1	SPAR-FORWARD	1	ł
-13 -14	1231037-1	RIB-CENTER FORWARD	1	1
-15	1231037-6	RIB-CENTER AFT	1	1
-16	1231037-9	RIB-UPPER FORWARD	1	
-17	1231037-8	RIB-UPPER AFT		
-18 -19	1231015-6 1231022-4	SPAR-LOWERGUSSET-RUDDER BELLCRANK	1 1	
-19 -20	1231022-4	CLIP-RUDDER BELLCRANK LH	1	
	1231026-4	CLIP-RUDDER BELLCRANK RH	î	
		CONTINUED ON NEXT PAGE		
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FIGUR AND	\			USABLE
INDE)	X PARI NUMBER	DESCRIPTION	PER ASSY	CODE
NO.		1 2 3 4 5 6 7		CODE
15 -2		BELLCRANK ASSEMBLY	1 1	
	1231021-7 1231021-8	SUPPORT-RUDDER STOP RH	li	
1	0733103-1	BUSHING		
	0733113-1	TEE		
-2		SUPPORT-SPAR LH	1	i
_	1231066-2	SUPPORT-SPAR RH	1	
-2 -2		CLIP	l i	l
-2	4	BRACKET-HINGE LOWER LOWER HINGE	1	
-2		BRACKET-HINGE UPPER LOWER HINGE	1 1	
-2	7 1231023-17	BRACKET-HINGE LOWER CENTER HINGE	1	
-2		BRACKET-HINGE UPPER CENTER HINGE	1	
-2		BRACKET-HINGE LOWER UPPER HINGE	1	
-3 -3		RIB +		
-3		SPAR-RUDDER TIP FORWARD	1	
-3		SPAR-RUDDER TIP AFT	1	1
-3	1	RIB ASSEMBLY-UPPER	1	
	NAS697A08K	NUTPLATE	10	1
-3	5 1231039-1 1231039-2	DOUBLER ASSEMBLY-RH	1	
	NAS697A08	NUTPLATE	2	
-3	6 1231033-3	RIB ASSEMBLY	1	1
Į.	1231031-1	RIB ASSEMBLY-FORWARD	1	
1	NAS697A08K	NUTPLATE	8 6	
1	NAS697A08K 1231030-1	BRACKET ASSEMBLY-FORWARD	1	
	NAS697A08	NUTPLATE	1	
-3	4	WEIGHT-RUDDER BALANCE	1	i
	1	ATTACHING PARTS	1 _	1
-3		SCREW	3	1
-3 -4		NUT	3	
]	H321044N3	*****		
-4	.1	DELETED-NOT USED	ł	
-4	2 C592001-0201	STATIC DISCHARGE	2	Α
	1	ATTACHING PARTS NUT	2	▲
	\$1648-06K75 AN515-6R10	SCREW	2	1 %
	AN936A6	WASHER	2	A
1				
-4	3 1570102-12	STRAP ASSYBONDING	1	Α .
1		AU206 SERIAL U20603021 & ON		
		BU206 SERIAL U20602200 THRU U20603020	1	
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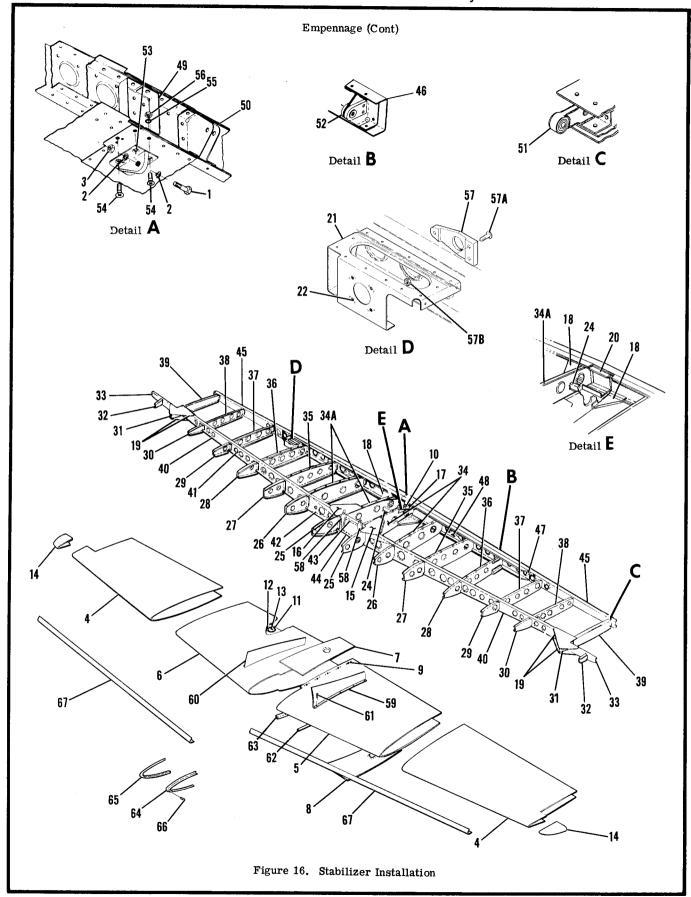


FIGURE			UNITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER ASSY	ON
NO.		1 2 3 4 5 6 7		CODE
16 -		STABILIZER INSTALLATION	NP	
	1232600-26	STABILIZER ASSEMBLY	1	
1		ATTACHING PARTS		
- 1	AN4-11A	BOLT	4	
- 2	AN960-416	WASHER	6 2	
- 3	MS 21042L4			
1 , 1	1222400:14	* SKIN-STABILIZER OUTBOARD	2	
- 4 - 5	12326 00- 16 1232600-11	CMIN_CTARILIZED INROARD IN	1	
- 6	1232600-11	CVIN_CIADIATICD INSCADO OH	1	
	CM2692-28-1S	OLUC RUTTON	1 1	
- 7	1232600-19	CKIN ACCEMBLY-CTARILIZER CENTER HPPER	1 1	
	NAS697A08	MITOLATE	16	
- 8	0732600-3	SKIN-STABILIZER CENTER LOWER	1 10	
- 9	S1863-3A	1	10	
-10	\$1862-2A	NUT TIN	ĺi	
-11	1232142-2	AIIIT	4	
-12 -13	NAS395-14-3 1232141-1	PLATE-TAB ACTUATOR COVER	ı	
1	1232111	ATTACATED DARTE		
1	S1021Z8-8	SCREW	4	
		1 · · · ·	i	!
-14	1232012-1-791	TIP-STABILIZER	2	1 1
		ATTACHING PARTS RIVET-CHERRY	12	
	CR 763C4-4	RIVET-CHERRY	12	
	1222412 2	DOUBLER-STABILIZER UPPER LH & LOWER RH FORWARD	. 2	
-15 -16	1232613-2 1232613-1	DOUBLER-STABILIZER LOWER LH & UPPER RH FORWARD	2	
-16 -17	1232606-4	DOUBLER-STABILIZER HPPER LH & LOWER RH AFT	·1 2	
-18	1232606-3	I DOUBLED-STABILIZER LOWER LH & HPPER RH AFT	·l 2	
-19	1232011-1	DOUBLES-CTARILIZED	. 4	
-20	1232014-2	PEINFORCEMENT-STABILIZER	-1	
-21	1232146-1	BRACKET ASSEMBLY-TRIM TAB ACTUATOR MOUNTING	1	
-22	NAS68OA3	NUTPLATE	4	1
-23	l	BRACKET-TRIM TAB PULLEY] 1	1
-24	1232140-1	RIB-STABILIZER NOSE CANTED STA. 8.075	1 2	
-25	1232619-1	RIB-STABILIZER NOSE CANTED STA. 14.740	2	
-26 -27	1232619-2 0732611-4	0 to CTADILITYCO NOCE	.1 2	1
-28	0732611-3	RIB-STABILIZER NOSE RIB-STABILIZER NOSE RIB-STABILIZER NOSE RIB-STABILIZER NOSE RIB-STABILIZER NOSE RIB-STABILIZER NOSE RIB-STABILIZER NOSE RIB-STABILIZER NOSE STA. 69.603 RIB-STABILIZER TIP STA. 74.733	· Ž	
-29	0732611-2	RIB-STABILIZER NOSE STA. 45.415	- 2	
-30	0732611-1	RIB-STABILIZER NOSE STA. 58.915	- 2	
-31	1232603-3	RIB-STABILIZER NOSE STA. 69.603	- 2	
-32	1232007-2	RIB-STABILIZER TIP STA. 74.733	2	
-33	1232008-2	RIB-STABILIZER OUTBOARD	2 2	A
-34	1232106-1	RIB-STABILIZER INBOARD	2	1 8
-34A	1232106-3 1232107-2	01B_CTABILITED INBOARD	-12	1
-35	1232105-1	DIR_STABILIZED CENTER STA. 24.54	- 2	
-36	1232108-1	RIB-STABILIZER CENTER CANTED	- 2	
-37	0732610-6	DIB_CTARILIZED CENTER	-12	
-38	0732610-5	DIR_STARILIZED CENTER STA, 58,915	- 2	
-39	1232603-1	RIB-STABILIZER CENTER STA. 69.603	- 2 - 1	1
	1232622-23	SPAR ASSEMBLY-STABILIZER FRONT	- 1 i	
-40	1232622-24	SPLICE	- i	-
-41 -42	1232622-27	CHANNEL	-l i	1
-42 -43	1232622-28	SUPPORT ANGLE	- 1	
-44	1232622-6	SUPPORT ANGLE	- i	
ı				
1		CONTINUED ON NEXT PAGE	1	1
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MODEL U206 & TU206

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PART NUMBER PART NUMBER	E		Thuttutou purto valatory		
NOEX NO. PER NO. No.	FIGURE				i "1
NO. 12 3 4 5 6 7		PART NILLARED	DESCRIPTION		
16		PARI NOMBER	DESCRIPTION		
16 -	NO.		1 2 3 4 5 6 7	ASSY	CODE
-45 1332621-2 SPAR-REAR	16 -	1232621-6			
-46 1232621-3 CHANNEL	-45			_	
-47 1232621-4	-46		CHANNEL	, -	
-48 1232621-5	-47	1232621-4	CHANNEL	•	
-69 1232623-1 REINFORCEMENT 2 -50 1232612-1 HINGE 3SEMBLY—STABILIZER QUTBOARD 2 -51 1234626-1 HINGE ASSEMBLY—STABILIZER INBOARD 2 -52 0732100-7 HINGE ASSEMBLY—H———————————————————————————————————	-48	1232621-5	CHANNEL	_	
-50 1232612-1	-49		REINFORCEMENT	-	
-51 1234626-1 0732100-7 HINGE ASSEMBLY-STABILIZER OUTBOARD	-50		BRACKET-HINGE	_ ~	
-52	-51		HINGE ASSEMBLY-STABILIZER OUTBOARD		
1232400-1	-52	,		_	
1232400-2	-53	1	BRACKET ASSEMBLY 14		
ATTACHING PARTS 3			BRACKET ASSEMBLY PH	ļ .	
-54 AN509-416R13 -55 AN960-416 WASHER				l 1	
-55 AN960-416 MS21042L4 NUT	-54	AN509-416R13	SCREW	_	
-56 MS21042L4 NUT	-55		WA SHER	_	
	-56		NUT	_	
1232145-1		1221	*	3	
ATTACHING PARTS SCREW	-57	1232145-1			
-57A	i			1	
-578 MS21044N3	-57A	NAS221-13	SCREW	_	
		1	NIIT	_	
-58	I			3	
-59	-58	0732601-5			
-60 1212426-8 FAIRING STABILIZER UPPER RH					
ATTACHING PARTS SCREW			FAIRING STARTILIZER UPDER DH		
S1021Z8-6 SCREW	I			1	
-62	-61	5102178-6	SCREW		
1212426-3	I	1		12	
-63 1212426-4 FAIRING-STABILIZER LOWER RH	-62	1212426-3			
ATTACHING PARTS S1021Z8-8 NAS395-12-3 -64 1212013-1 -65 1212013-2 FAIRING-STABILIZER FORWARD LH		•	FAIRING-STARTILIZED LOWER DH	•	
S1021Z8-8	l ~~~			1	
NAS395-12-3 -64 -65 -65 -65 -66 -67 -68 -69 -69 -69 -69 -69 -60 -60 -60 -60 -60 -60 -60 -60 -60 -60		S102178-8	SCREW		
-64			NIT		
-64		1		4	
-65 1212013-2 FAIRING-STABILIZER FORWARD RH	-64	1212013-1		_	
-66 S1021Z8-8 SCREW		The state of the s	FAIDING_STADILIZER FURNARU LI	I	
-66		1		1	l
-67 S1938-3-67.00 BOOT-ABRASION	-66	S102178-8	SCREW FACTS	_	l
-67 S1938-3-67.00 BOOT-ABRASION2				כ	
AU206 SERIAL U20602200 THRU U20602575	-67	\$1938-3-67-00	1	_	
AU206 SERIAL U20602200 THRU U20602575 BU206 SERIAL U20602576 & ON		"""	500. AURASION	2	
AU206 SERIAL U20602576 & DN			!		
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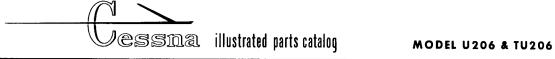
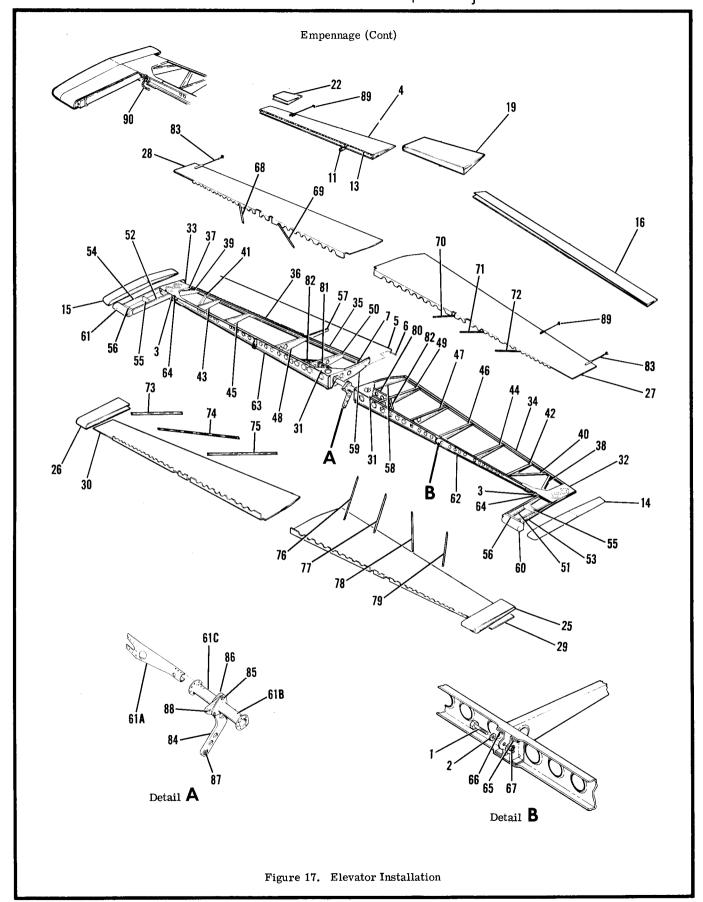


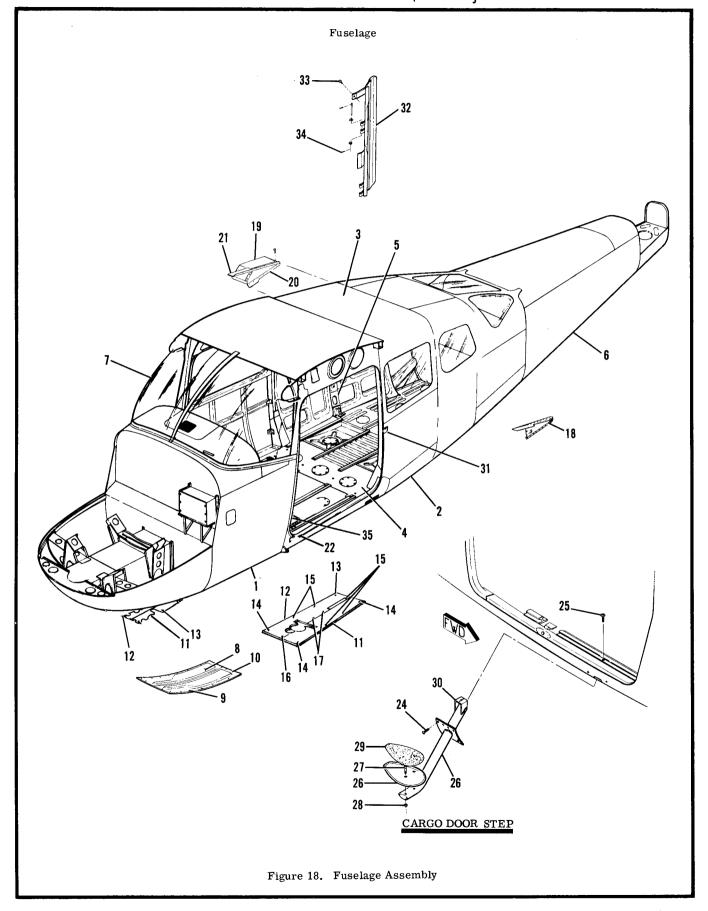
	FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
1	NO.		1234567	ASSY	CODE
	17 -		ELEVATOR INSTALLATION	NP	
ı	•	1234633-21	ELEVATOR ASSEMBLY LH		
ı		1234633-22	ELEVATOR ASSEMBLY RH		
1		1234033-22	ATTACHING PARTS	1	
1	- 1	AN4-11A	BOLT	١ ۾	
1	- 2		WASHER	2	1 1
1	- 2 - 3	AN960-416		2	
ı	- 3	MS 21042L4	NUT	1	
ı	. 1	100//00	*		1 1
ı	- 4	1234628-1	TRIM TAB ASSEMBLY-ELEVATOR RH	1	
ı	-		ATTACHING PARTS	1	
ı	- 5	1234024-5	PIN-HINGE	1	
ı	- 6	AN 515-8R 7	SCREW	1	
ı	- 7	NAS697A08	NUTPLATE	1	
1			*		
1	- 8		DELETED-NOT AVAILABLE		1 1
ı	- 9		DELETED-NOT AVAILABLE		
ı	-10		DELETED-NOT AVAILABLE		
ı	-11	1234009-6	BRACKET ASSEMBLY		
J	-12		DELETED-NOT AVAILABLE	-	
j	-13	1234628-5	HINGE HALF-TRIM TAB	1	
ı	-14	1234640-1-791	TIP-ELEVATOR LH		
ı	-15	1234640-2-791	TIP-ELEVATOR RH	ī	ļ
ı	-16	1234633-15	TRAILING EDGE ASSEMBLY LH		
1	-17	- 	DELETED-NOT AVAILABLE		
ı	-18		DELETED-NCT AVAILABLE		
•	-19	1234633-4	TRAILING EDGE ASSEMBLY-INBOARD RH	1	1
	-20	=== •	DELETED NOT AVAILABLE	•	
	-21		DELETED NOT AVAILABLE		
	-22	1234620-16	SKIN ASSEMBLY-TRAILING EDGE OUTBOARD RH	1	
	-23	123.020 10	DELETED NOT AVAILABLE	1	
J	-24		DELETED NOT AVAILABLE		
j	-24 -25	1234633-17	SKIN-ELEVATOR BALANCE LH		
ı	-26			-	
	-26 -27	1234633-16	SKIN-ELEVATOR BALANCE RH	-	
ı		1234633-7		1	
1	- 28	1234633-8	SKIN-UPPER RH	-	
ı	-29 -30	1234633-9	SKIN-LOWER LH	1	
ı	-30	1234633-10	SKIN-LOWER RH	-	
1	-31	1234649-1	GUSSET-UPPER	1	
J		1234649-2	GUSSET-LOWER	1	
ı	-32	1234634-1	DOUBLER-ELEVATOR LH	1	
ı	-33	1234634-2	DOUBLER-ELEVATOR RH	1	
ı	-34	1234638-3	SPAR-AFT LH	1	
ı	-35	1234638-4	SPAR-AFT RH	1	
ı	-36	1234627-1	HINGE HALF-ELEVATOR RH		
1		1234635-1	RIB-ELEVATOR LH STA. 70.523	1	
1	-37	1234635-2	RIB-ELEVATOR RH STA. 70.523	1	
Į	-38	1234641-1	RIB-ELEVATOR CANTED LH		1 1
1	-39	1234641-2	RIB-ELEVATOR CANTED RH	1	
ı	-40	1234642-1	RIB-ELEVATOR CANTED LH		
1	-41	1234642-2	RIB-ELEVATOR CANTED RH		
ı	-42	1234623-1	RIB-ELEVATOR LH STA. 58.725	ī	
ı	-43	1234623-2	RIB-ELEVATOR RH STA. 58.725	1	
J	-44	1234022-1	RIB-ELEVATOR LH STA. 47.440	ì	! !
ı	-45	1234022-2	RIB-ELEVATOR RH STA. 47.440	i	
I	-46	1234017-1	RIB-ELEVATOR LH STA. 34.865		
1	~47	1234035-1	RIB-ELEVATOR LH STA. 24.540	ī	! !
1	-48	1234014-1	RIB-ELEVATOR RH STA. 26.865	ī	
	-49	1234036-1	RIB-ELEVATOR LH STA. 13.290		! I
ı	-50	1234036-2	RIB-ELEVATOR RH STA. 13.290		
ı	-51	1234636-1	RIB-ELEVATOR LH STA. 70.523 FWD		
j	-52	1234636-2	RIB-ELEVATOR RH STA. 70.523 FWD		
1		1234637-1	RIB ASSEMBLY-ELEVATOR		
j	-53	1234637-3	RIB-LH STA. 74.733	1	
j	-54	1234637-4	SPACER	_	
ı	77	1234637-2	RIB-RH STA. 74.733	1	l
1	ļ	AN960PD21	WASHER	1	
ı	Į	M470000E1	NAJIILN	l	
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		MODEL UZ	. U	10200
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
17 -55	1234639-3	RIB-ELEVATOR		
-56	1234639-1	RIB ASSEMBLY-ELEVATOR	1	
1	NAS680A3	NUTPLATE	2	
-57	1234014-2	RIB-ELEVATOR RH AFT STA. 26.865	ī	
-58	1234037-1	RIB-ELEVATOR LH STA. 4.750	ī	l i
-59	1234037-2	RIB-ELEVATOR RH STA. 4.750	ī	
-60 -61	1234605-9	WEIGHT-ELEVATOR BALANCE LH		
-01	1234605-10	WEIGHT-ELEVATOR BALANCE RH	1	
	AN509-10R34	ATTACHING PARTS SCREW	_	
	AN3-15A	BOLT	2	
1	AN960-10L	WA SHER	2	
1		*	-	
-61A	1234019-2	BRACKET-ELEVATOR SPAR TO TORQUE TUBE	1	
-61B	1234650-1	TUBE-TORQUE LH	1	
-61C	1234650-2	TUBE-TORQUE RH	1	
-62 -63	1234638-1 1234638-2	SPAR-FORWARD	1	
_05	1234638-5	SPAR-FORWARD	1	
-64	1234625-1	HINGE ASSEMBLY	1	
-65	1234008-2	BRACKET-ELEVATOR HINGE INBOARD STA. 26.625 LH	1 1	
-66	1234008-1	BRACKET-ELEVATOR HINGE INBOARD STA. 26.625 RH	1	
-67	NAS698A4	NUT-ANCHOR	i	
-68	1234648-10	STIFFENER-UPPER RH	1	
-69 -70	1234648-6	STIFFENER-UPPER RH	-	
-70 -71	1234648-7 1234648-11	STIFFENER-UPPER LH	-	
-72	1234648-11	STIFFENER-UPPER LHSTIFFENER-UPPER LH	1	
-73	1234648-12	STIFFENER-LOWER RH	1	
-74	1234648-8	STIFFENER-LOWER RH	1	
-75	1234648-2	STIFFENER-LOWER RH	1	
-76	1234648-1	STIFFENER-LOWER LH	i	
-77	1234648-5	STIFFENER-LOWER LH	î	
-78	1234648-9	STIFFENER-LOWER LH	1	
-79 -80	1234648-13	STIFFENER-LOWER LH	i	
-80 -81	1234646-1 1234646-2	SPAR-AUXILIARY LH	1	
-82	1234647-1	SPAR-AUXILIARY RH	1	
-83	C592001-0101	STATIC DISCHARGER	1	
		ATTACHING PARTS	2	Α
	AN515-6R6	SCREW	2	Δ
	MS21044N06	NUT	2	Ä
	AN960-6	WASHER	2	A
	1240122 .	*		
-84	1260133-1	ARM ASSEMBLY-ELEVATOR	1	
-85	AN4-7A	ATTACHING PARTS BOLT	ا ٍ ا	
-86	MS 21042L4	NUT	3	
1	AN960-4	WASHER	3	
			· ·	
-87	MS20200KP4	BEARING-LOWER	1	
-88 -89	MS24462-4	BEARING-UPPER	ĩ	1
-89 -90	C592001-0201 1570102-1	STATIC DISCHARGESTRAP ASSYBONDING	4	8
"	*>10105-1	STRAF ASST. TOUNUING	2	В
		AU206 SERIAL U20602200 THRU U20603020 BU206 SERIAL U20603021 & ON		
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NOEX PART NUMBER NOEX 1 2 3 4 5 6 7				UNITS	USABLE
NO. 1 2 3 4 5 6 7		PART NUMBER	DESCRIPTION		ON
18 -			1234567	ASSY	CODE
- 1 SEE FIG 19 FRONT AND CENTER SECTION ASSEMBLY	L		FUSELAGE ASSEMBLY	NP	
- 2 SEE FIG 30 LOWER CABIN SECTION COMPONENTS		SEE FIG 19	FRONT AND CENTER SECTION ASSEMBLY	1	
- 4 SEE FIG 32 CASIN FLOORBOAND INSTALLATION	_		LOWER CABIN SECTION COMPONENTS	1	
- 5 SEE FIG 34	_				
- 6 SEE FIG 37			CABIN FLOORBOARD INSTALLATION		
- 7 SEE FIG 37 MINOSHIELD INSTALLATION	_			_	
- 8 1213669-16 DOOR ASSEMBLY-TUNNEL ACCESS 1 1470217-2 AIR SCOOP 2 2 2 3 115-41 STUD 8 8 115-41 STUD 8 8 115-42 STUD 8 8 115-43 STUD 8 8 115-43 STUD 8 8 115-43 STUD 8 8 115-43 STUD 8 115-43 STUD 8 115-43 STUD 8 115-43 STUD ST	_			_	
1470217-2	-		DOOR ASSEMBLY-TUNNEL ACCESS	l i	
-10 Sili15-9 RING			AIR SCOOP		
SILIS-9	-				
-11 1213009-19 PANEL ASSEMBLY-LH	-10		1		
-12	11				
SIR53-12130					
S1853-12-140 STUD-RH AFT INBOARD CACO 1 1 1 1 1 1 1 1 1			RECEPTACLE-LH ONLY	2	
S1853-4 PIN-RH CACO	-13				
S1853-4				-	
-14 S1115-91 STUD					
SI115-9	-14	1		-	
-15 SI115-9 SIUD 5 SIUD 5 SIUD 5 SIUD 5 SIUD 5 SIUD 1 SIUD 1 SIUD 1 SIUD 1 SIUD 2 SIUD	•		RING		
-16 S1115-9 S1115-9 RING	-15		STUD		
SII15-9					
-17 S115-41 S115-9 S115-9 RING	-16			-	1
SI115-9	-17		110.00		1
Silis-19	-11				
Temporary Temp			RECEPTACLE	2	1
Tillet assembly—ming	-18	1211442-9	FILLET-WING TO FUSELAGE LH	1	
AN515-8R6 NAS697A08 AN515-8R6 NAS697A08 -20 1211701-1 -21 1211442-18 -22 0713047 -23 1201020-1 -24 AN507-10-7 SCREW	• • •				
ANS15-8R6 NAS697A08 NUTPLATE 2	-19	1211700-2		1	
NAS697A08		AN 51 5-88 6	SCREW	12	
-20					
1				l	
-22 0713047 PLATE-FINISH & TRIM 1 1 1 1 1 1 1 1 1					
-23 1201020-1 STEP ASSEMBLY-CARGO DOOR 1 ATTACHING PARTS 5 5 5 5 5 5 5 5 5		4			
ATTACHING PARTS SCREW				-	
-24 AN507-10-7 SCREW	-23	1201020-1		١ .	
Table Tabl	-24	AN507-10-7	SCREW	4	
-26	-25	NAS221-11		1	
ATTACHING PARTS	. 24	1510041		١.	
-27	-26	1510041-1		1	
-28 MS21044N3 NUT	-27	AN509-10R14	SCREW	2	
-29					
-30 MS21044N3		l		1	
-31					
-32 1211091-1 SPOILER ASSEMBLY-CARGO DOOR					
1200012-5					
1200012-5 NAS 620-5 MS 24665-151 AN5 25-10R8 AN5 25-10R8 NAS 684A3 1200012-8 SI021ZA4-6 PIN	l		ATTACHING PARTS		
MS24665-151 AN525-10R8 AN525-10R8 NAS684A3 1200012-8 S1021ZA4-6 MS24665-151 PIN-COTTER			PIN		
-33 AN525-10R8 SCREW				'	
-34 AN525-10R8 SCREW	-32				
NAS684A3 NUTPLATE					
1200012-8 ANGLE-FLAP SWITCH COMPRESSER	1			-	
S1021ZA4-6 SCREW			****	1 -	
S1021ZA4-6 SCREW		1200012-8		1	
l*		C1021744-4	ATTACHING PARTS	_	
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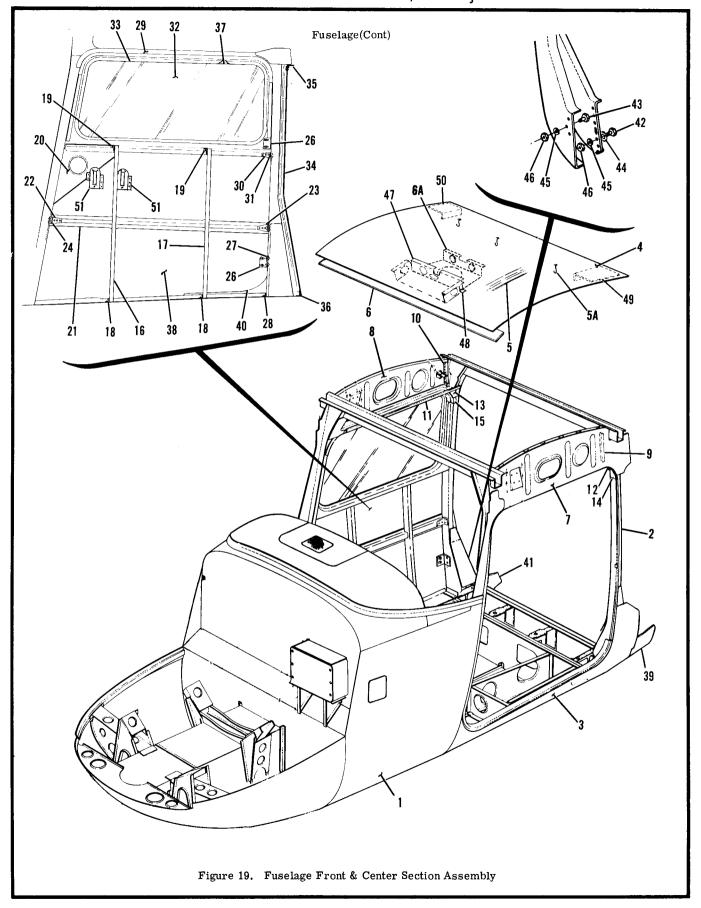


FIGURE			PTIMIL	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX NO.		1 2 3 4 5 6 7	ASSY	CODE
19 -		FUSELAGE FRONT & CENTER SECTION ASSEMBLY	NP	
19 - 1	SEE FIG 20	FORWARD FUSELAGE STRUCTURE ASSEMBLY	1	
- 2	SEE FIG 27	REAR DOOR POST ASSEMBLY	1	
- 3	SEE FIG 28	FUSELAGE BELLY SECTION ASSEMBLY	1	
- 4	1210416-23	CABIN TOP ASSEMBLY	1	
- 5	0710605-3	STIFFENER	3	
- 5A	1200542-4	ATTACHING PARTS	3	
	S1021Z4-5	SCREW	1	
		*		
- 6	1210416-14	CAP-SPAR		
1	NAS680A08	NUTPLATE	2	
	NAS683A08 S1726-1	RIVET-BLIND	2 6	
- 6A	1211077-3	SUPPORT ASSEMBLY	i	
	1211083-1	SPACER	5	
	MS21045L08	NUTPLATE	2	
- 7	0710601-19	BULKHEAD ASSEMBLY-UPPER CABIN LH	1	
- 8	0710601-24	BULKHEAD ASSEMBLY-UPPER CABIN RH	1	1
- 9 -10	0710629-1 0710629-2	STIFFENER-RH	1 1	
-11	0710639-7 ¤	RETAINER ASSY-HEADLINER IN	1	
	0710630-6	RETAINER ASSY-HEADLINER RH	1	
-12	0710603-3	GUSSET-LH	1	
-13	1211667-3	GUSSET-RH	1	
-14	0710602-1	SILL ASSEMBLY-UPPER LH	1	
-15 -16	1210659-1 1210652-1	BUIKHEAD-RH STA 39-35	1	ļ
-17	1210652-2	BULKHEAD-RH STA 54.80	l i	
-18	1210656-4	BRACKET-BULKHEAD LOWER	2	
-19	1210656-6	BRACKET-BULKHEAD UPPER		
-20	1210654-1	GUSSET	1	
-21	1210655-1	CHANNEL	1	
-22	1210656-2	ATTACHING PARTS BRACKET-CHANNEL FORWARD	1	
-23	1210656-1	BRACKET-CHANNEL AFT	l i	
-24	NAS221-10	SCREW	4	
-25		DELETED, NOT PROCURABLE	ł	1
			١ .	
-26	1210660-1 NAS697A3	BRACKET ASSEMBLY-CARGO DOOR HINGE	2	
-27	NAS221-10	SCREW	4	
-28	1210656-5	BRACKET-REAR DOOR POST	1	
-29	1210657-1	WINDOW PAN ASSEMBLY-RH	1 1	
-30	1210656-3	BRACKET-WINDOW PAN	1	
-31	NAS221-10	WINDOW-RH		
-32 -33	0717010-16 0717010-27	RETAINER-WINDOW RH	1]
-34	1210661-200	JAMB-CARGO DOOR FORWARD	l i	1
-35	1211667-4	CLIP-DOOR JAMB UPPER	1	
-36	1211667-2	CLIP-DOOR JAMB LOWER	1	1
-37	1210651-5	SKIN-UPPER RH		
-38 -39	1210651-4	SKIN-LOWER RH	1 1	
-39 -40	1210601-7 1210651-6	DOUBLER-RH		
-41	1210651-8	DOUBLER-OUTER RH	l ī	
-42	NAS464P3A5	BOLT	4	
-43	NAS464P3A6	BOLT	_	
-44	AN960-10	WASHER		
-45 -46	S1925-1 S1924-1	NUT		
-40 -47	1211076-2	BRACKET ASSY-SUPPORT	i	1
-48	1215012-5	SUPPORT-FWD HEADLINER WIRE LH	1	
1	1215012-6	SUPPORT-FWD HEADLINER WIRE RH	1	
-49	1210032-9	VIBRATION DAMPENER-ANTENNA LH	1	
-50 -51	1210032-8 1200501-3	VIBRATION DAMPENER-ANTENNA RH	1 2	
-51	1200301-3	DUMUNET ANTREST FUNDARU & AFT		
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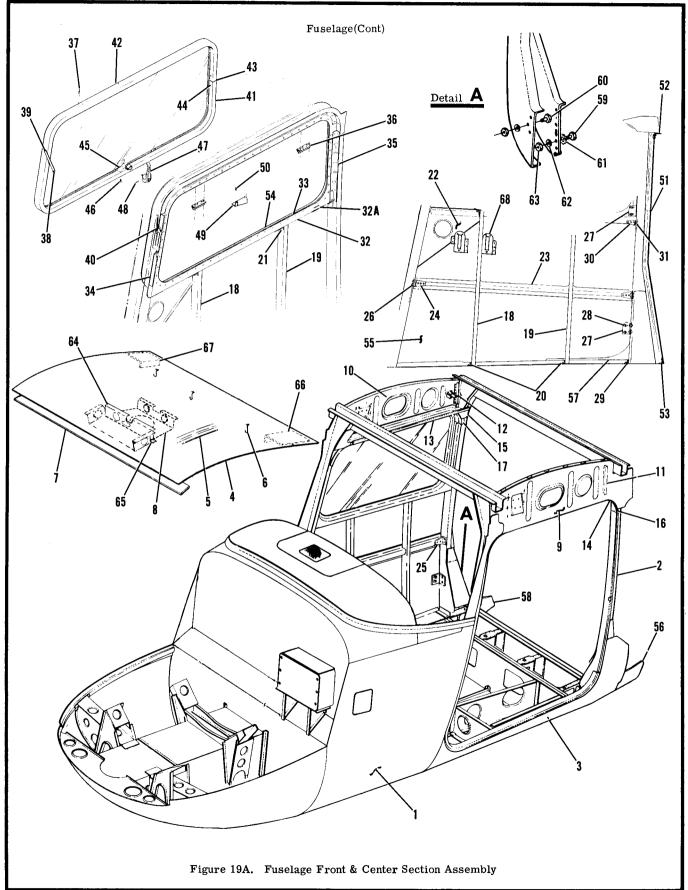




FIGURE			111,1170	110 4 5: -
AND	DADT NUMBER	DECCRIPTION		USABLE
INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
19A-		FUSELAGE FRONT & CENTER SECTION ASSY OPENABLE WINDOW	NP	Α
- 1	SEE FIG 20	FORWARD FUSELAGE STRUCTURE ASSY	1	1
- 2	SEE FIG 27	REAR DOORPOST ASSY	1 1	Į.
- 3	SEE FIG 28	FUSELAGE BELLY SECTION ASSY	1	Į.
- 4	1210416-23	CABIN TOP ASSY.		ļ
- 5	0710605-3	STIFFENER	- 1	1
- 6	1200542-4	HANGER	3	
1	\$102124-5	ATTACHING PARTS SCREW		ļ I
1	1 3.72.12.7-3	2CKFM	1	ł
- 7	1210416-14	CAP-SPAR	1	,
1	NAS680A08	NUTPLATE		1
1	S1726-1	RIVET-BLIND	6	l
- 8	1211077-3	SUPPORT ASSY	ı	
1	1211083-1	SPACER	5	ļ .
1 -	MS21045L08	NUTPLATE	~	1
- 9 -10	0710601-19	BULKHEAD ASSY-UPPER CABIN LH		ļ .
-10 -11	0710601-24	BULKHEAD ASSY-UPPER CABIN RH		I
-11 -12	0710629-1 0710629-2	STIFFENER-LH	:	1
-12 -13	0710629-2 0710630-7			I
-13	0710630-7		1 1	ļ '
-14	0710603-3	GUSSET-LH		Į į
-15	1211667-3	GUSSET-RH	li	i I
-16	0710602-1	SILL ASSY-UPPER LH	l ī	1
-17	1210659-1	SILL ASSY-UPPER RH	ī	ţ
-18	1210652-1	BULKHEAD-RH STA. 39.35	l i	[
-19	1210652-2	BULKHEAD-RH STA. 54.80		f
-20	1210656-4	BRACKET-BULKHEAD LOWER		1
-21	1210656-6	BRACKET-BULKHEAD UPPER		I
-22 -23	1210654-1	GUSSET		I
-23	1210655-1	CHANNEL	1	Į I
-24	1210454-2	ATTACHING PARTS	.	I
-24 -25	1210656-2	BRACKET-CHANNEL FORWARD		I
-25 -26	1210656-1 NAS221-10	BRACKET-CHANNEL AFT	1 4	[
-20	1123551-10	SCREW	4]
-27	1210660-1	BRACKET ASSEMBLY-CARGO DOOR HINGE	2	I
1	NAS697A3	NUTPLATE	2	Į į
-28	NAS221-10	SCREW	4	Ŗ
-29	1210656-5	BRACKET-REAR DOOR POST	li	ļ i
-30	1210656-3	BRACKET-WINDOW PAN	i	
-31	NAS221-10	SCREW		ı İ
-32 -324	1211861-4	RETAINER ASSY-RH WINDOW	1	į į
-32A	1211864-3	RETAINER-UPHOLSTERY		ļ ļ
-33 -34	\$2108-1 1210657-3	SEAL 84.00 IN LG BULK ITEM REF S2108-1-84.00 ANGLE-FWD	1	ļ İ
-34 -35	1210657-5	ANGLE-FWD	1	ļ ļ
-36	0411185-11	HINGE ASSY	1 2	Į į
1		ATTACHING PARTS	-	Į į
-37	CR163-4-4	RIVET-CHERRY CY	4	ı l
		*	'	Į į
-38	0711021-4	ARM ASSY	1	1 I
		ATTACHING PARTS	i	1
-39	AN525-10R8	SCREW	1	ı İ
	0711001 -		ļ l	1
-40 -41	0711021-9	SPRING		1
-41 -42	0711050-28	WINDOW ASSY-RH OPENABLE		ı i
-42 -43	0711050-33 0711050-15	FRAME-WINDOW		ı i
1	0.11030-13	ATTACHING PARTS	1	1 I
-44	S1727-1	RIVET	4	1 I
1	\$1726-1	RIVET		Į l
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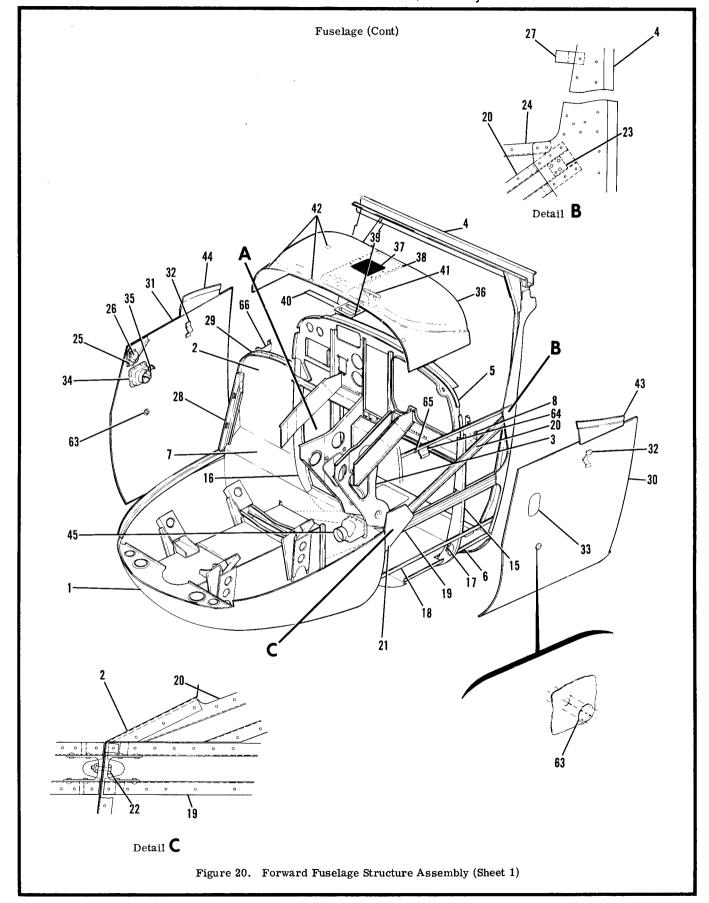




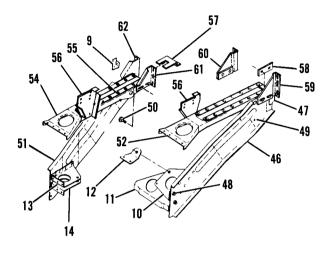
NO. 19A-45		1 2 3 4 5 6 7	PER ASSY	CODE
	1411202-201	BRACKET ASSY-WINDOW LATCH	1	
		ATTACHING PARTS	_	
-46	NAS514-1032-14 NAS543-3-34	SCREW	2	
-47	S1483-1	HANDLE ASSY-WINDOW	1	
-48	NAS561P3-8	PIN	1	
-49	0700685-4	STRIKER PLATE	1	
-50	AN507-832R6	SCREW		
-51	1210661-200	JAMB-CARGO DOOR FORWARD	1	
-52	1211667-4	CLIP-DOOR JAMB UPPER	1	
-53 -54	1211667-2	SKIN-UPPER RH	1	
-54 -55	1211861-2 1210651-4	SKIN-LOWER RH		
-56	1210601-7	DOUBLER-LH		İ
-57	1210651-6	DOUBLER-RH	1	i .
-58	1210651-8	DOUBLER-OUTER RH	1	
-59	NAS464P3A5	BOLT		
-60	NA S464P 3A 6	BOLT		
-61 -62	AN960-10 S1925-1	WASHER	4 6]
-62 -63	S1925-1 S1924-1	NUT		1
-64	1211076-2	BRACKET ASSY-SUPPORT	ì	1
-65	1215012-5	SUPPORT-FWD HEADLINER WIRE LH		I
	1215012-6	SUPPORT-FWD HEADLINER WIRE RH	1	
-66	1210032-9	VIBRATION DAMPENER-ANTENNA LH	1	i
-67 -68	1210032-8 1200501-3	VIBRATION DAMPENER-ANTENNA RHBRACKET-ARMREST FORWARD & AFT	1 2	
-65	1200301-3	DRAGRET-ARMREST FURWARD & AFT		l
		AU206 SERIAL U20603021 & ON		
				1

FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.		1 2 3 4 5 6 7	ASST	
20 -		FORWARD FUSELAGE STRUCTURE ASSEMBLY	ΝP	
- 1	SEE FIG 21	LOWER FORWARD FUSELAGE STRUCTURE ASSEMBLY		Δ
1	SEE FIG 21A	LOWER FORWARD FUSELAGE STRUCTURE ASSEMBLY	ī	B
_ 2	SEE FIG 22	FIREWALL INSTALLATION 12 VOLT	î	0
- 2	SEE FIG 23	FIREWALL INSTALLATION 24 VOLT	1	
,		PEDESTAL INSTALLATION		1 .
~ 3	SEE FIG 25	PEDESTAL INSTALLATION	1	A
	SEE FIG 25A	PEDESTAL INSTALLATION	1	В
- 4	SEE FIG 26	FRONT DOORPOST & BULKHEAD ASSEMBLY	1	
- 5	SEE FIG 65	INSTRUMENT PANEL INSTALLATION-STATIONARY	1	Α
	SEE FIG 65A	INSTRUMENT PANEL INSTALLATION-STATIONARY	1	В
- 6	SEE FIG 32	FLOORBOARD INSTALLATION-FRONT	1	
- 7	1253031-17	DUCT ASSEMBLY-HEATER	1	Α
	1253031-19	DUCT ASSEMBLY-HEATER	1	В
		ATTACHING PARTS	_	1
	NAS221-1	SCREW	7	
	AN4-3A	BOLT	í	
	ANTESA	DUL!	1	
_	1261417-1	BRACKET-PARKING BRAKE	1	
- 8	1213649-1	SUPPORT-UPHOLSTERY	2	1
- 9	1213148-1	ANGLE-ATTACH	1	
l	AN515-6RY	SCREW	2	
-10	1261424-1	PULLEY BRACKET-ELEVATOR UPPER LH	1	A
-11	1261424-2	PULLEY BRACKET-ELEVATOR LOWER LH	1	Α
-12	1261436-1	TAB-ELEVATOR BRACKET LH	1	A
-13	1261418-1	PULLEY BRACKET-ELEVATOR UPPER RH	1	A
-14	1261418-2	PULLEY BRACKET ASSEMBLY-ELEVATOR LOWER RH	ī	À
I * *	NAS696A08	NUTPLATE	i	اَمَا
-14A	1260615-1	STIFFENER	i	l â l
-14A -14B	1260616-1	STIFFENER	1	B
-145 -15		BULKHEAD-UPPER LH	i	°
	1213412-13	BULKHEAD-UPPER RH	1	
-16	1213412-18	BUCKHEAU-UPPER KH	1	
		CONTINUED ON NEXT PAGE		
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Fuselage (Cont)



U20602200 THRU U20602579

Detail A

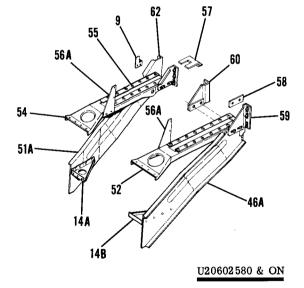
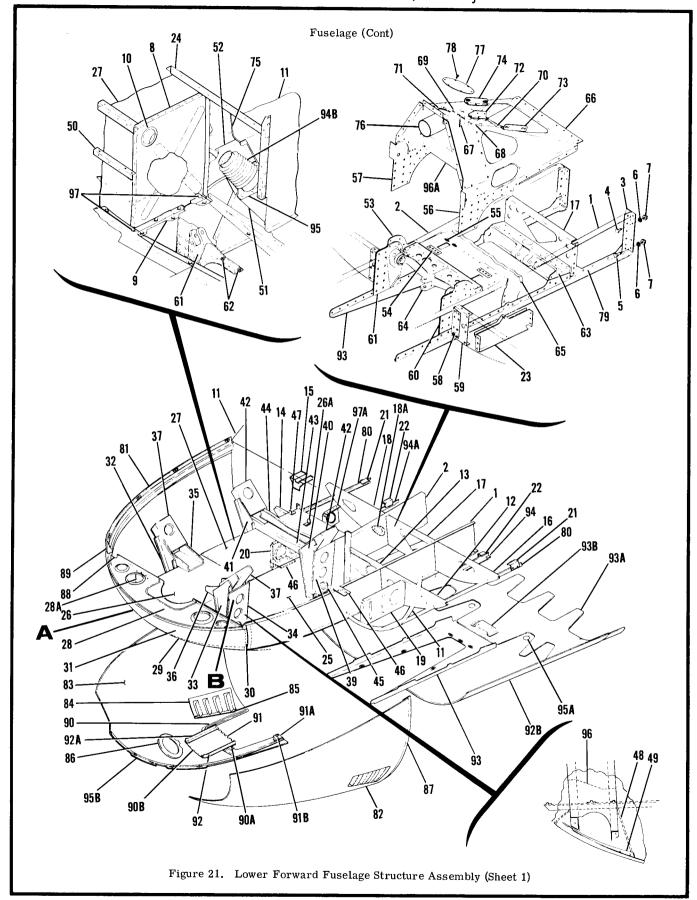


Figure 20. Forward Fuselage Structure Assembly (Sheet 2)

	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USAB ON COD
0 -17	1213412-11	ANGLE-AIR DUCT SUPPORT	1	
-18	1213402-1	STIFFENER-DOORPOST TO FIREWALL LH		
-19	1213402-2	STIFFENER-DOORPOST TO FIREWALL RH	1 1	
-17	1213414-6	STRINGER ASSEMBLY-DOORPOST TO FIREWALL RH	li	
	1213460-1	CHANNEL	i	
	NAS680A3	NUTPLATE		
-20	1213411-1	AUXILIARY STRINGER ASSEMBLY-DOORPOST TO FIREWALL LH		
	1213411-2 51154-1	AUXILIARY STRINGER ASSEMBLY-DOORPOST TO FIREWALL RH		Į.
	NAS684A3	NUTPLATE		ĺ
-21	1213416-1	DOUBLER-LH		
	1213416-2	DOUBLER-RH		A
	1213416-2	DOUBLER-RH U206 ONLY		В
22	1213736-1	DOUBLER-RH TU206 ONLY	-	В
-22	AN3-6A MS21045L3	NUT		
-23	1213459-3	SPACER-UPPER DOOR HINGE LH	ī	
	1213459-4	SPACER-UPPER DOOR HINGE RH	1	1
-24	1213413-9	ANGLE-SKIN SPLICE LH		
2.5	1213413-10	ANGLE-SKIN SPLICE RH	1	
-25	1213444-1 1213444-2	DOUBLER-PULLEY BRACKET LHDOUBLER-PULLEY BRACKET RH	1	
-26	1260134-9	BRACKET ASSEMBLY-AILERON PULLEY LH		1
	1260134-10	BRACKET ASSEMBLY-AILERON PULLEY RH	i	
		ATTACHING PARTS	1	
	AN507-832P6	SCREW		
	NAS220-6	SCREW	2	
	MS 21045L08	NU!	°	
-27	0713107-1	CLIP	2	l
-28	1213453-1	ANGLE ASSEMBLY-COWL ATTACH LH	ī	
	1213453-2	ANGLE ASSEMBLY-COWL ATTACH RH		Α
	4002-244-16	RECEPTACLE CLC	2	١ ـ
	1213453-2 1213453-6	ANGLE ASSEMBLY-COWL ATTACH RH U206 ONLYANGLE ASSEMBLY-COWL ATTACH RH TU206 ONLY	1	B
-29	1213390-1	STRIP ASSEMBLY-COWL ATTACH	li	5
~ ′	244-16	RECEPTACLE CLC	4	
-30	1213600-25	SKIN-SIDE LH	1	Į.
-31	1213600-26	SKIN-SIDE RH		
-32 -33	1261456-1 1213475-3	GUARD-CABLE	2	
-34	1213475-4	INLET ASSEMBLY-COLD AIR RH	i	
	1213478-1	DOOR ASSEMBLY-INLET	1	
	0713134-1	HINGE ASSEMBLY-INLET	1	1
	MS20253-2	PIN-HINGE 2.06 IN LG BK1 REF MS20253-2-206 -	1	
	MS 24665-132 MS 20392-107	PIN	2	l
	AN960-10L	WASHER	1	
	AN960-4L	WASHER	AR	
	1213482-2	LEVER-DOOR	1	
25	1213483-1	SEAL-INLET	_	
-35 -36	0450286-1 1213401-5	CLIPSKIN-DECK	2	
-37	0713847-11	GRILL		[
-38	1213299-2	DOUBLER-DECK SKIN	ī	E
	1213767-3	DOUBLER-DECK SKIN	1	F
-39	1213929-1	LOUVER	, -	
-40 -41	1213600-7	NOZZLE ASSEMBLY-DEFROST	1	
-41	1213325-1 AN960-2	WASHER		
	\$1741-1	ANCHOR	5	
-42	S1693-1	STRAP	5	l
-42	1			
-42	E .			1
-42		CONTINUED ON NEXT PAGE		
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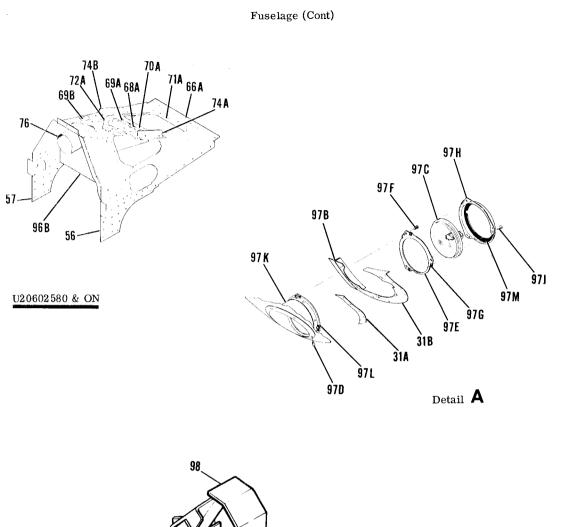
AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABL ON CODE
NO.		1234567	7001	COD
20 -43	1213391-1	RETAINER ASSEMBLY-LH	1	
- 1	1200454-82	TDIM CTDID	1	1
-44	1213391-2	OFTAINER ASSEMBLY-RH	1	1
-77	1200454-83	TRIM STRIP	1	
-45		VALVE ASSEMBLY-HEATER	ĺ	l
	SEE FIG 102 &103	SUPPORT ASSEMBLY-ELEVATOR CONTROL TORQUE TUBE-LH	i	l a
-46	1261421-13	SUPPORT ASSEMBLY-ELEVATOR CONTROL TORQUE TUBE-LH	1	B
-46A	1261421-15			l D
		ATTACHING PARTS		1
	AN515-6R4	SCREW	2	1
		*		i
-47	1213091-2	BRACKET ASSEMBLY	1	
	1261421-7	ANG! F	1 1	1
-48	NAS697A08	NITTELATE	2	1
40	NAS697A3	NICTRI ATE	1	1
40	*	NUTPLATE	Ž	İ
-49	NA S680A06	BOLT	10	
-50	AN3-3A	BUL!	1 1	١.
-51	1213051-4	SUPPORT ASSEMBLY-ELEVATOR CONTROL TORQUE TUBE-RH	1 .	A
	MS21044N3	NUTPLATE	1	1 -
-51A	1213051-6	SUPPORT ASSEMBLY-ELEVATOR CONTROL TORQUE TUBE-RH	1	В
-52	1213936-1	CHIDE ASSEMBLY-FLEVATOR CONTROL TOROUF TUBE-LH	1	1
-53	- -	DELETED-NOT USED	ł	1
-54	1213936-2	GUIDE ASSEMBLY-FLEVATOR CONTROL TORQUE TUBE-RH	1	1
	1261420-5	QUR CT01P	1 2	
~55		WASHER	10	
	AN960PD2	BRACKET	li	l c
-56	1270481-1	SUPPORT	li	l o
-56A	1270811-2	SUPPUKI	1 :	٦
-57	1213935-1	SUPPORT	1	1
-58	1213938-6	SPACER-LH OUTBOARD	1	1
- 1	1213938-7	SPACER-RH OUTBOARD	1	1
-59	1213937-1	BRACKET ASSEMBLY LH CONTROL ONLY OUTBOARD	1	1
-60	1213937-2	BRACKET ASSEMBLY IN CONTROL ONLY INBOARD	1	1
-00	1213938-2	SDACED-INBOARD	1	1
		SPACER-OUTBOARD	l i	1
	1213938-3	NUTPLATE	2	1
	NAS696A08	NUTPLATE	1 1	
	NAS697A3	NUTPLATE	1 :	1
	NAS697A08	NUIPLALE	1 !	1
	NAS697A3	NUTPLATE	1	1
-61	1213931-2	BRACKET ASSEMBLY RH CONTROL ONLY INBOARD	1	1
-62	1213931-1	BRACKET ASSEMBLY RH CONTROL ONLY OUTBOARD	1	1
	NAS696A08	NITPLATE	. 2	1
	NAS696A3	NITPLATE	. 1	I
	NAS697A08	NUTPLATE	l ī	1
		NUTPLATE	l i	1
	NAS697A3	BUTTON-STATIC SOURCE	2	
-63	\$1776-3	BUITUN-STATIC SUUKCE	1 🗧	1
-64	1213637-1	GUARD-CABLE	2	1
	1213637-2	STRAP-REINFORCING	2	1
-65	\$1693-2	STRAP	2	1
	I	ATTACHING PARTS	1	1
	S1022Z8-6	SCREW	- 1	
	S1741-1	ANCHOR	- 1	
	NAS395-12-1	NUT	- i	1
	S1592-7			1
	S1021Z6-6	SCREW	-l i	1
	3102120-0	2CKEM	1 *	1
	1017/75	SUPPORT ASSEMBLY-RH	. 1	1
-66	1213675-1	NUTPLATE	4	1
	NAS682A3	NUIPLATE	7 4	1
	i		1	1
	1	AU206 SERIAL U20602200 THRU U20602579	1	1
	1	BU206 SERIAL U20602580 & ON	I	
	I	CU206 SERIAL U20602200 THRU U20602406	1	Į.
		DU206 SERIAL U20602407 & ON	1	1
	1	EU206 SERIAL U20602200 THRU U20603020	1	1
	1		1	
	1	FU206 SERIAL U20603021 & ON	I	1
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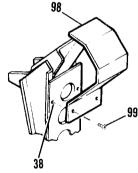




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ſ	FIGURE			LINUTE	USABLE
ı	AND	PART NUMBER	DESCRIPTION	PER	ON
ı	INDEX NO.			ASSY	CODE
ŀ			1 2 3 4 5 6 7		
ı	21 -	1213661-3	LOWER FORWARD FUSELAGE STRUCTURE ASSY		
ı	- 2	1213664-3	KEEL BULKHEAD-FORWARD FUSELAGE RH		
ı	•	1213001 3	ATTACHING PARTS	1 1	
ı	- 3	1213421-1	TEE-KEEL ATTACH	1	
	- 4	AN3-4A	BOLT	4	
1	- 5	AN3-5A	80LT	4	
ı	- 6	AN960-10L	WASHER	8	
1	- 7	MS21044N-3	NUT	8	
	- 8	1213605-11	BULKHEAD ASSEMBLY-CENTER STA 8.40	Ι.	1 1
ı	- 9	1213606-5	ANGLE ASSEMBLY-BULKHEAD		1 1
1		\$1115-19	RECEPTACLE		
•	-10	0813844-1	TUBE		
1		\$1115-19	RECEPTACLE	2	1
ı		1213605-5	ANGLE		
ı	-11	SEE FIG 22 & 23	LOWER FIREWALL ASSEMBLY STA. 0.00	1	
ı	-12	1213422-3	BULKHEAD-LH STA 8-125	1	Α
1	-13	1213422-6 1213422-1	BULKHEAD-LH STA 8.125	1 -	В
j	-14	1213539-1	BULKHEAD ASSY-RH STA 8.125		
	- '	\$1050-2	GROMMET 4.66 IN LG BKI REF S1050-2-466	ĺ	
	-15	1213517-1	DOUBLER-BULKHEAD	lī	
ı	-16	1213412-3	BULKHEAD-LOWER LH STA. 18.00	1 1	
ı	-17	1213412-16	BULKHEAD-CENTER STA. 18.00	1	Α
	,	1213412-50 1213412-48	BULKHEAD-CENTER STA. 18.00		В
1	-18 -18A	1213412-48 S105 0- 1	BULKHEAD-LOWER RH STA 18.00	, -	
Į	-19 -19	1261415-3	GROMMET 6.02 IN LG BKI REF S1050-1-602 BULKHEAD ASSEMBLY-LH	1	
Ì		1261437-1	TAB		1
Į	-20	1261415-2	BULKHEAD-RH	i	
Ī	-21	1213514-1	BRACKET-FUEL RESERVOIR LH	li	
		1213514-2	BRACKET-FUEL RESERVOIR RH		
	-22 -23	1213514-3	BRACKET-FUEL RESERVOIR		
ł	-23	1261416-1 1261416-3	SUPPORT ASSEMBLY-BRAKE CYLINDERBRACKET-BRAKE CYLINDER		
	-24	1213668-3	SUPPORT-LH		
ı	-7	1213668-4	SUPPORT-RH		
	-25	1213665-3	TUNNEL WALL-LH		
1		1213666-1	TUNNEL WALL-RH	l ī	
1	-26	1213667-1	PANEL-TOP FORWARD	lī	
	-26A	AN743-13	BRACKET		
	-27	1213602-4	TUNNEL PANEL ASSEMBLY-TOP AFT		
1		NAS697A04L NAS697A08	NUTPLATE		
ı		1252410-46	NOSE CAP ASSEMBLY-LOWER		
ı	-28	1213197-15	BULKHEAD ASSEMBLY-NOSE CAP	Ιī	
ı		NAS697AO6L	NUTPLATE	4	1
1	-28A	1252017-2	SHIELD-HEAT		
ı			ATTACHING PARTS	1	
ı		AN515-6R5	SCREW	4	
J	-29	1213671-4	* DOUBLER-LOWER	١.	
	-30	1252410-33	DOUBLEK-LUMEK	-	
ı		1252410-34	DOUBLER-RH		
	-31	1252410-41	SKIN-NOSE CAP LOWER	ī	
ı	-31A	1252016-5	SHIM-LH	1	
		1252016-6	SHIM-RH		
1	-318	1252016-1	DOUBLER ASSEMBLY-LH	-	
Į		1252016-2 NAS697A08	DOUBLER ASSEMBLY-RH	-	
ı		1213433-29	ENGINE MOUNT ASSEMBLY-FORWARD LH	-	
1		1213433-30	ENGINE MOUNT ASSEMBLY-FORWARD RH		
ł	-32	1213433-21	BRACKET-RH FWD	i	
1	1	1213433-9	BRACKET-RH AFT	ī	
1	-33	1213433-19	BRACKET-LH FWD	ī	
j		1213433-20	BRACKET-LH AFT	-	
ı	-34 -35	1213433-8	COVER	_	
1	-35 -36	1213433-14 1213433-15	CHANNEL-RH ENGINE MOUNT	-	
1	-36 -37	1213433-17	SUPPORT		
ł	1	1250861-1	SHIM-ENGINE MOUNT LH		
Ì	İ	1250861-2	SHIM-ENCINE MOUNT RH		
ı			·		
J			CONTINUES ON NEW DATE		
ı			CONTINUED ON NEXT PAGE		
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Detail \boldsymbol{B}

Figure 21. Lower Forward Fuselage Structure Assembly (Sheet 2)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
21 -38	S1863-2	NUTPLATE TIN	2	
	1213433-26	ENGINE MOUNT ASSEMBLY-REAR	1	
-39	1213433-2	COVER ENGINE MOUNT		İ
-40 -41	1213433-3 1213433-4	BRACKET-ENGINE MOUNT LH FORWARD & RH AFT		1
-42	1213433-16	SUPPORT-ENGINE MOUNT	2 2	ļ
~43	1213433-6	CHANNEL-ENGINE MOUNT FORWARD	î	İ
-44	1213433-7	CHANNEL-ENGINE MOUNT AFT	ì	İ
-45	S1863-2 1213754-1	BRACKET-REAR ENGINE MOUNT LH	2 1	}
42	1213754-2	BRACKET-REAR ENGINE MOUNT RH	i	
-46	1213440-3	BRACKET-DRAIN LINE LH		
-47	1213440-2	BRACKET-DRAIN LINE RH	1	ļ
-48	1213662-1 1213663-1	STIFFENER-RH	*	
-49	1213195-5	STIFFENER-LH	l 1	
	1213195-6	STIFFENER-RH	1	
-50	1270627-98	ANGLE-RADIO COMPARTMENT RH		
	1270627-97 NAS696A3	ANGLE-RADIO COMPARTMENT LH	1	
	NAS697A3	NUTPLATE	ნ ნ	1
-51	1253605-1	FIREWALL ASSEMBLY-STEERING BUNGEE	1	
-52	1213607-2	GUSSET-TUNNEL FIREWALL OPENING	1	
-53 -54	1253411-27 1253062-1	FIREWALL ASSEMBLY		•
-55	NAS697A08	NUTPLATE	2	
-56	1253411-11	SIDE PANEL-UPPER LH	1	1
-57	1253411-2	SIDE PANEL-UPPER RH	ı	
-58 -59	1213457-1 1213456-1	ANGLE-FIREWALL TO TUNNEL	2	
1	1213456-2	CHANNEL-TUNNEL ATTACH RH	1	
-60	1213426-1	FITTING ASSEMBLY-NOSE GEAR LH	î	
-61	1213426-2	FITTING ASSEMBLY-NOSE GEAR RH	1	
-62	FPN10-32SCL F2700-3	PRESS NUT-FLOATING ROSN	2 2	
-63	1213425-1	FITTING NOSE GEAR DRAG	1	
-64	1213432-1	SUPPORT-NOSE GEAR STEERING	1	
-65	1213424-1	DOUBLER-LOWER AFT FIREWALL	1	
-66 -66A	1213420-16 1213949-21	COVER ASSEMBLY-AFT FIREWALL CONTROLS	1	A B
-67	1213420-3	BRACKET ELEVATOR CENTER	1	A
-67A	1213949-18	BRACKET	1	В
-68 -68A	1213420-12 1213949-16	BRACKET ELEVATOR LHBRACKET-LH	1	A
-69	1213420-4	BRACKET ELEVATOR RH	1	В А
-69A	1213949-17	BRACKET-RH	î	В
-69B	1213949-19	BRACKET	1	В
-70 -70A	1213420-6 1213949-20	ANGLE	1	A
-71	1213449-20	DOUBLER ASSEMBLY	1	B A
]	MS21045L08	NUTPLATE	6	Ā
-71A	1213949-8	DOUBLER ASSEMBLY	-	В
-72	MS21045L08 1213420-9	NUTPLATEANGLE-PEDESTAL	7	B Δ
-72A	1213954-1	SUPPORT-HEATER DUCT		B
-73	1261439-1	CLIP ASSEMBLY-PEDESTAL LH		A
-74	1261439-2 NASA 94A09	CLIP ASSEMBLY-PEDESTAL RH	1	А
-74A	NAS696A 0 8 12133 <i>7</i> 5 - 1	NUTPLATEBRACKET-COVER ASSEMBLY LH		<u>.</u>
-74B	1213375-2	BRACKET-COVER ASSEMBLY RH	ī	B
-75	1213603-2	DOUBLER-TUNNEL TOP		
-76	1213656-1	NIPPLE	1	
-77	S1860-2A 1213614-1	NUTPLATE	5 1	
		ATTACHING PARTS		
-78	\$102128-8	SCREW	6	
-79	1213404-1	ANGLE-KEEL REINFORCEMENT LH		
'	1213404-2	ANGLE-KEEL REINFORCEMENT	1	
-80	1213403-1	STRINGER-LOWER LH	1	
	1213403-2	STRINGER-LOWER RH	1	
		CONTINUED ON NEXT PAGE		
		SELECTION OF MEAT LAGE		
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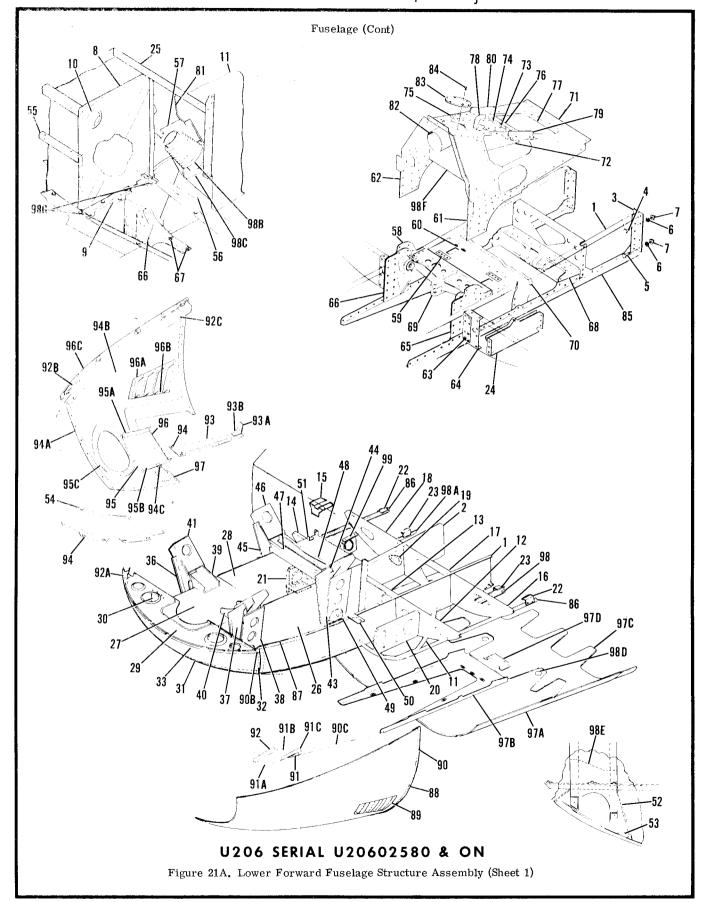




FIGURE AND				USABLI
INDEX	PART NUMBER	DESCRIPTION	PER ASSY	ON
NO.	1010/13 0	1 2 3 4 5 6 7		1
21 -81	1213417-9 1213417-10	STRINGER ASSEMBLY-FIREWALL TO NOSE CAP LH	1	
	1213460-1	CHANNEL	î	
i	4002-244-16	RECEPTACLE CLC	4	
-02	NAS697A3	NUTPLATE	1	
-82 -83	1213751-3 1213751-4	SKIN ASSEMBLY-LOWER COWL RH	1	
-03	1213660-10	SKIN ASSEMBLY-LOWER COWL RH TU 206 ONLY	i	
-84	1213309-2	LOUVER-RH	1	
į	1213309-1	LOUVER-LH	1	
-85	1213310-1 1213310-2	SUPPORT-LOUVER LH	1	
-86	1213524-1	DOUBLED-EVHAUST OPENING TH 206 ONLY	1	
-87	1213389-1	STRIP-COWL ATTACH LH	ī	
	1213389-2	STRIP-COWL ATTACH RH	1	
-88	1213657-3	STIFFENER-LH	_	
-89	1213657-4 1250844-7	DOUBLER ASSEMBLY-NOSE CAP LH	1 1	L
0,	1250844-8	DOUBLER ASSEMBLY-NOSE CAP. RH	i	1
	NAS698A3	NUTPLATE	ī	1
-90	1213446-7	DOUBLER-COWL FLAP LH	1	1
-004	1213446-8	DOUBLER-COWL FLAP RH	1	Ì
-90A	1213263-2 1213263-1	MOUNT-COWL FLAP HINGE RH	1	1
-90B	1213450-4	SUPPORT-COWL FLAP HINGE RH	1	
	1213450-3	SUPPORT-COWL FLAP HINGE LH	ī	
-91	1213261-200	HINGE ASSEMBLY-COWL FLAP	2	
-91A	1213458-2 1213458-1	STOP-COWL FLAP DOOR RH	1	İ
-91B	S1929-1	BUMPER-COWL FLAP DOOR	4	
-92	1213496-6	BRACE-COWL FLAP HINGE INBOARD RH	2	1
-92A	1213496-5	BRACE-COWL FLAP HINGE INBOARD LH	2	1
-92B	1213600-27	SKIN-FORWARD FUSELAGE LOWER	1	İ
-93	1213612-3 \$1115-19	DOUBLER ASSEMBLY-NOSE GEAR CUTOUT	1	
-93A	1213461-1	DOUBLER-BELLY	ī	
-93B	1213405-1	BRACKET ASSEMBLY-FUEL SELECTOR VALVE	i	
	NAS697A4	NUTPLATE	2	
-94	1213621-1	STIFFENER-BOTTOM LH	1	
-94A -94B	1213462-1 1243612-1	BOOT-NOSE GEAR STEERING BUNGEE	1	
-95	1243613-1	DOUBLER-STEERING BOOT	i	
-95A	CM2692-36-1	PLUG BUTTON	2	
-95B	1213670-15	STRIP ASSEMBLY-LH	1]
-96	1213670-16 1250861-1	SHIM-TH	1	
	1250861-2	SHIM-RH	î	
-96A	1253411-20	PANEL ASSEMBLY-CENTER	1	A
	NAS697A08	NUTPLATE	2	l _
-96B	1253411-30 NAS697A08	PANEL ASSEMBLY-CENTER	1	В В
-97	S1115-19	RECEPTACLE	2	"
-97A	1213296-2	BULKHEAD-FLOORBOARD	1	
-978	1252016-7	DOUBLER-LH	1	
	1252016-8	DOUBLER-RH	1	1
	1252014-37 1252014-38	SUPPORT ASSEMBLY-LH 12 VOLT	1	
-97C	4509	LAMP-LANDING 12 VOLT	1	1
	4591	LAMP-LANDING 24 VOLT	1	
-97D	AN507-832R6	SCREW	10	
-97E	0752644-5	PLATE ASSEMBLY-LH	1	
ļ	0752644-6	ATTACHING PARTS	1	
-97F	AN515-8R8	SCREW	3	
	AN960-8	WASHER FOR LIGHT ADJUSTMENT	AR	
			ا ا	
-97G -97H	NAS488-1-3 0752644-1	NUT		
- 7111	0752644-2	BRACKET RH	l i	
		ATTACHING PARTS	l	
-97J	S1021Z6-8	SCREW	3	
		CONTINUED ON NEXT PAGE		
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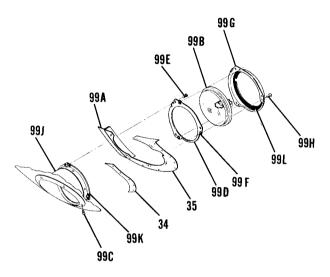
		model oz		
FIGURE			LINUTC	LICABLE
AND	PART NUMBER	DESCRIPTION	PER	USABLE ON
INDEX	FART NUMBER		ASSY	CODE
NO.	İ	1234567		CODE
21 -97K	1252014-33	SUPPORT ASSEMBLY-LH		
	1252014-34	SUPPORT ASSEMBLY-RH	1	
-97L	0752645-1	ATTACHING RING ASSEMBLY-LHATTACHING RING ASSEMBLY-RH	1	
	0752645-2 NAS697A08	NUTPLATE	1 3	
-97M	0752646-1	GASKET MIN. 1. MAX. 2	AR	
-98	1250918-2	SHIELD-HEAT	4	
	l	ATTACHING DADTS		
-99	\$102126-6	SCREW	2	
1	1	*		
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1		AU206 SERIAL U20602200 THRU U20602579		
1	İ	8U206 SERIAL U20602580 & ON		
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ı	FIGURE AND				USABLE
	INDEX	PART NUMBER	DESCRIPTION	PER ASSY	CODE
L	NO.		1 2 3 4 5 6 7		CODE
ı	21A - 1	1212441-2	LOWER FORWARD FUSELAGE STRUCTURE ASSY		Α
ı	- 2	1213661-3 1213664-4	KEEL BULKHEAD-FORWARD FUSELAGE RH	1	
ı	_	-	ATTACHING PARTS	-	
ł	- 3 - 4	1213421-1 AN3-4A	TEE-KEEL ATTACH	1 4	ł
ı	- 5	AN3-5A	BOLT	9	
	- 6	AN960-10L	WASHER	14	
	- 7	MS21044N-3	NUT	1.5	
1	- 8	1213605-11	BULKHEAD ASSY-CENTER STA. 8.40	1	
	~ 9	1213606-5	ANGLE ASSEMBLY-BULKHEAD	1	
	-05	S1115-19 AN3-6A	RECEPTACLE	3	
	-06	AN960-10	WASHER	6	
	-10	0813844-1	TUBE	1	
	ļ	S1115-19 1213605-5	ANGLE	2	
ł	-11	SEE FIG 22 & 23	LOWER FIREWALL ASSEMBLY STA. 0.00	1	
	-12 -13	1213422-6 1213422-1	BULKHEAD-LH STA. 8.125	1 1	
	-13	1213422-1	BULKHEAD-RH STA. 8.125	ī	
		S1050-2	GROMMET 4.66 IN LG BKI REF S1050-2-4.66 DOUBLER-BULKHEAD	1	
	-15 -16	1213517-1 1213412-3	DOUBLER-BULKHEADBULKHEAD-LOWER LH STA. 18.00	1 1	
I	-17	1213412-50	BULKHEAD-CENTER STA. 18.00	1	
	-18 -19	1213412-48	BULKHEAD-LOWER RH STA. 18.00		
	-20	\$1050-1 1261415-3	GROMMET 6.02 IN LG BKI REF S1050-1-6.02 BULKHEAD ASSY-LH	1 1	
		1261437-1	TAB	1	
ł	-21 -22	1261415-2 1213514-1	BULKHEAD-RHBRACKET-FUEL RESERVOIR LH	1	
	-22	1213514-2	BRACKET-FUEL RESERVOIR RH	1	
	-23	1213514-3	BRACKET-FUEL RESERVOIR		
	-24	1261416-1 1261416-3	BRACKET-BRAKE CYLINDER	1 1	
	-25	1213668-3	SUPPORT-LH	î	
1	-26	1213668-4 1213665-3	SUPPORT-RH	1 1	
	-20	1213666-1	TUNNEL WALL-RH	1	
Ţ	-27	1213667-1	PANEL-TOP FORWARD	1	
ı	-28	1213602-4 NAS697A04L	TUNNEL PANEL ASSEMBLY-TOP AFT	1 2	
		NAS697A08	NUTPLATE	2	
	~29	1252410-48 1213197-19	NOSE CAP ASSY-LOWER	1 1	
	-29	NAS697A06L	NUTPLATE	4	
ı	-30	1252017-2	SHIELD-HEAT	1	
ĺ		AN 515-6R5	ATTACHING PARTS SCREW	4	
				·	
	-31 -32	1213671-6 1252410-33	DOUBLER-LOWER		
	- 54	1252410-34	DOUBLER-RH	1 1	
	-33	1252410-50	SKIN-NOSE CAP LOWER		
Į	-34	1252016-5 1252016-6	SHIM-RH	ī	
	-35	1252016-1	DOUBLER ASSY-LH	ī	
		1252016-2 NASA97A08	DOUBLER ASSY-RH		
		NAS697A08 1213433-29	ENGINE MOUNT ASSY-FORWARD LH	1	
		1213433-30	ENGINE MOUNT ASSY-FORWARD RH	1	
1	-36	1213433-21 1213433-9	8RACKET-RH FWD	1 1	
	-37	1213433-19	BRACKET-LH FWD	1	
	-38	1213433-20	BRACKET-LH AFT	_	
	- 28	1213433-8	CUYER	1	
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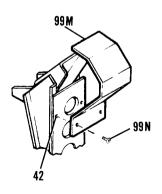


Figure 21A. Lower Forward Fuselage Structure Assembly (Sheet 2)

			MODEL U2	00 W	.0200
Г	FIGURE			LINUTO	LICA DI E
	AND	PART NUMBER	DESCRIPTION	PER	USABLE ON
	INDEX	FART NOMBER		ASSY	CODE
_	NO.		1234567		
	21A-39 -40	1213433-14 1213433-15	CHANNEL-RH ENGINE MOUNT	1 1	
ı	-41	1213433-17	SUPPORT	1	
1		1250861-1	SHIM-ENGINE MOUNT LH	ī	
ı		1250861-2	SHIM-ENGINE MOUNT RH		
	-42	\$1863-2	NUTPLATE TIN	2	
	-43	1213433-26 1213433-2	ENGINE MOUNT ASSYREAR	1 2	
	-44	1213433-3	BRACKET-ENGINE MOUNT LH FORWARD & RH AFT	2	
	-45	1213433-4	BRACKET-ENGINE MOUNT RH FORWARD & LH AFT	2	l i
1	-46	1213433-16	SUPPORT-ENGINE MOUNT	2	1 1
1	-47	1213433-6	CHANNEL-ENGINE MOUNT FORWARD	1	1
1	-48	1213433-7 S1863-2	NUTPLATE TIN		
	-49	1213754-1	BRACKET-REAR ENGINE MOUNT LH	1	
1		1213754-2	BRACKET-REAR ENGINE MOUNT RH	1	i
	-50	1213440-3	BRACKET-DRAIN LINE LH		
	-51 -52	1213440-2	BRACKET-DRAIN LINE RH	1	
	-52	1213662-1 1213663-1	STIFFENER-RH		
1	-53	1213195-5	STIFFENER-LH	1	1 1
1	-54	1213737-2	STIFFENER-RH	i	
	-55	1270627-98	ANGLE-RADIO COMPARTMENT RH	1	
1	ļ	1270627-97 NAS696A3	ANGLE-RADIO COMPARTMENT LH	1 6	
		NAS697A3	NUTPLATE	6	1
	-56	1253605-1	FIREWALL ASSYSTEERING BUNGEE	ı	
	-57	1213607-2	GUSSET-TUNNEL FIREWALL OPENING	1	
	-58	1253411-27	FIREWALL ASSY	1	1 1
ı	-59 -60	1253062-1 NAS697A08	NUTPLATE	2 2	1
ı	-61	1253411-11	SIDE PANEL-UPPER LH	1	ļ :
	-62	1253411-2	SIDE PANEL-UPPER RH	1 1	
ŀ	-63	1213457-1	ANGLE-FIREWALL TO TUNNEL	2	1 1
ı	-64	1213456-1 1213456-2	CHANNEL-TUNNEL ATTACH LH		ļ i
ı	-65	1213426-1	FITTING ASSY-NOSE GEAR LH	l i	1 1
1	-66	1213426-2	FITTING ASSY-NOSE GEAR RH	1	
ı	-67	FPN10-32SCL	PRESS NUT-FLOATING ROSN	2	
1	_40	F2700-3	STAKE NUT-FLOATING ROSN ALTFITTING-NOSE GEAR DRAG	2	
1	-68 -69	1213425-1 1213432-1	SUPPORT-NOSE GEAR STEERING	$\begin{vmatrix} 1 \\ 1 \end{vmatrix}$	
1	-70	1213424-1	DOUBLER-LOWER AFT FIREWALL	l 1	
1	-71	1213949-21	COVER ASSYAFT FIREWALL CONTROLS	1	
	-72	1213949-18	BRACKET	_	
	-73 -74	1213949-16 1213949-17	BRACKET		
1	-75	1213949-19	BRACKET		
	-76	1213949-20	ANGLE	ī	
	-77	1213949-8	DOUBLER ASSY	1	
1	-78	NAS697A08 1213954-1	NUTPLATE		
	-79	1213753-1	BRACKET-COVER ASSY. LH	1 1	
	-80	1213753-2	BRACKET-COVER ASSY. RH	1	
1	-81	1213603-2	DOUBLER-TUNNEL TOP	_	
1	-82	1213656-1 S1860-2A	NIPPLE		
1	-83	1213614-1	PLATE-INSPECTION	5	
			ATTACHING PARTS		
1	-84	S1021Z8-8	SCREW	6	
	<u></u>	1212/0/	ANGLE MEET DETHEODOGENESIT AN		
	-85	1213404-1 1213404-2	ANGLE-KEEL REINFORCEMENT LHANGLE-KEEL REINFORCEMENT RH		
	-86	1213403-1	STRINGER LOWER LH	1	
		1213403-2	STRINGER LOWER RH	l ī	
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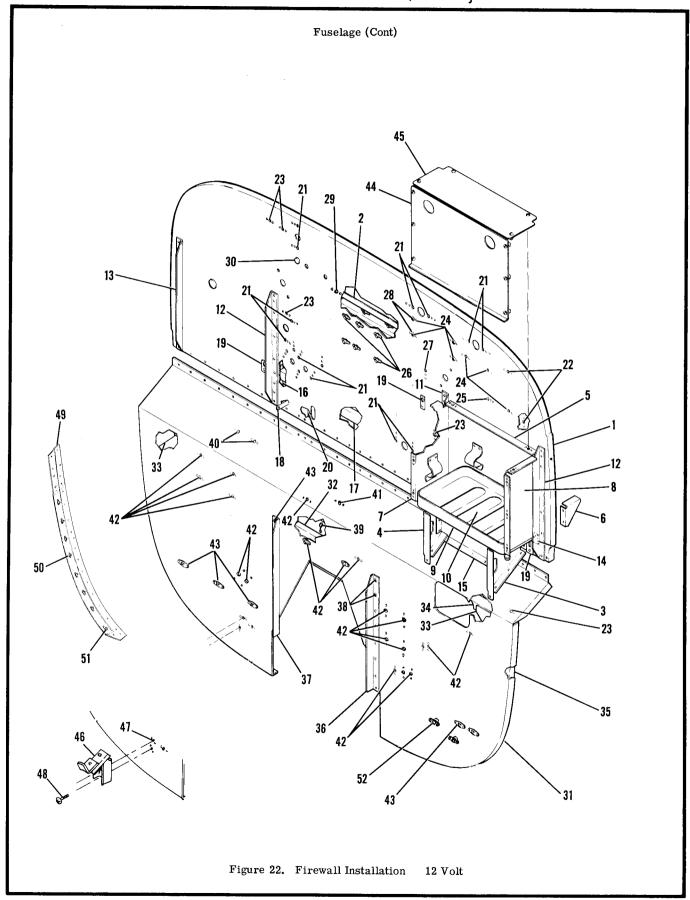
FIGURE		•		
AND	PART NUMBER	DESCRIPTION	UNITS	USABLE ON
INDEX .	PART NOMBER		ASSY	CODE
NO.		1 2 3 4 5 6 7	<u> </u>	
21A-87	1213417-9 1213460-1	STRINGER ASSYFIREWALL TO NOSE CAP LH	1 1	
	4002-244-16	RECEPTACLE CLC	4	
	NAS697A3	NUTPLATE	i	
-88	1213751-3	SKIN ASSYLOWER COWL LH	1	
-89	1213309-2	LOUVER -LH		
-90	1213310-1	SUPPORT-LOUVER LH		
-90A	1213389-1 1213657-3	STIFFENER-LH	1 1	
-90B	1250844-7	STIFFENER-LH	i	
	NAS698A3	NUTPLATE	1	
-90C	1213446-7	DOUBLER-COWL FLAP LH	1	
-91 -91A	1213263-1	MOUNT-COWL FLAP HINGE LH	1	
-91A -91B	1213450-3 1213261-200	HINGE ASSEMBLY-COWL FLAP	li	
	1213458-1	STOP-COWL FLAP DOOR LH	1	
-91C	1236496-5	BRACE-COWL FLAP HINGE OUTBOARD LH	1	ì
-92	1236496-6	BRACE-COWL FLAP HINGE INBOARD LH	1	
-92A	1213719-1	BULKHEAD ASSEMBLY		
[NAS697A3 1213720-1	NUTPLATE	6	
	NAS698A3	NUTPLATE	l ī	
-92B	1213721-1	STRINGER ASSY-FORWARD	1	<u> </u>
]	NAS696A3	NUTPLATE	4	
-92C	1213721-6	STRINGER ASSY-AFT	1	
	NAS696A3	NUTPLATE	4]
-93 -93A	1213734-2 1213458-2	STOP-COWL FLAP DOOR RH	1 1	
-938	S1929-1	BUMPER	l i	1
-94	1213750-2	STRIP ASSY	1	
1	1213670-15	STRIP ASSYLH		
	\$1115-19	RECEPTACLE		
-94A -94B	1213401-17 1213401-20	SKIN ASSY	1 1	
-940	SEE FIG 98	COWL FLAP ASSY		
-94C	1213263-2	MOUNT-COWL FLAP	l i	
-95	1213450-4	HINGE SUPPORT	1	}
-95A	1213496-5	BRACE-HINGE SUPPORT RH INBOARD	1	
-95B	1213495-6	BRACE-HINGE SUPPORT RH OUTBOARD	1	
-95C -96	1213538-1 1213261-200	HINGE ASSYCOWL FLAP	1 1	
-96A	1213309-2	LOUVER	li	
-96B	1213310-2	SUPPORT-LOUVER	1	
-96C	1213721-3	STRINGER ASSY	1	
0.7	244-16	RECEPTACLE	2	
-97 -97A	1213734-1 1213600-27	SKIN-FORWARD FUSELAGE LOWER	1 1	
-97B	1213612-3	DOUBLER ASSYNOSE GEAR CUTDUT	l i	
	51115-19	RECEPTACLE	7	l
-97C	1213461-1	DOUBLER-BELLY	1	l
-970	1213405-1	BRACKET ASSY-FUEL SELECTOR VALVE	1 1	l
-98	NAS697A4 1213621-1	NUTPLATE	2	l
-98A	1213462-1	STIFFENER-BOTTOM RH	li	l
-98B	1243612-1	BOOT-NOSE GEAR STEERING BUNGE	1	l
-98C	1243613-1	DOUBLER-STEERING BOOT	1	l
-98D	CM2692-36-1	PLUG BUTTON	2	l
-98E	1250861-1 1250861-2	SHIM-RH	1 1	l
-98F	1253411-30	PANEL ASSY-CENTER	1	1
'0'	NAS697A08	NUTPLATE	2	1
-98G	S1115-19	RECEPTACLE	2	
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I KINEV I IAKI HOMBEK I			•		
AND NO. PART NUMBER DESCRIPTION PER ASSY COC	FIGURE				
INDEX PART NOMBER NO. 12 3 4 5 6 7					
NO. 1234567		PART NUMBER	DESCRIPTION		ON
1213296-2			1 2 3 4 5 4 7	ASSY	CODE
1252016-7			1234307		
1252016-8			BULKHEAD-FLUURBUARU	ļ ;	
1252014-37	-99A		DOUBLER-LH	1	
1252014-38			DUBLEK-RH	ļ ,	
-998			SUPPURI ASSY-LH	1	
ANSOT-832R6 SCREW 10 10 10 10 10 10 10 1			SUPPURI ASST-RH	1	
-99C	-998		LAMP-LANDING 12 VULT	Ţ	
-990 0752644-5 0752644-6 PLATE ASSY-LH			COST	10	
O752644-6			SUKEW	10	
ANS15-BRB AN960-B SCREW	-990		PLATE ASSY-LH	1 1	
ANSIS-8R8		0752644-6			
AN960-8 -99F NAS488-1-3 -99G 0752644-1 0752644-2 BRACKET-LH			GODE	2	
-99F NAS488-1-3	-995		JUNE STATES		
-99F		AN960-8		An	
-99G 0752644-1 0752644-2 BRACKET-LH	005	,,,,,,,,		2	
0752644-2 BRACKET-RH			RDACKET-i H	1	
-99H S1021Z6-8	-996		DOACKET_OU	,	
-99H S1021Z6-8		U192044-2		Ι *	[
-99J 1252014-33 SUPPORT ASSY-LH	20	5103174-0	SCORM	2	
-99J 1252014-33 1252014-34 SUPPORT ASSY-LH	-99H	3105150-8		١ ،	
1252014-34 SUPPORT ASSY-RH		1252014-22	SUBDET ASSY-I H	1	
-99K 0752645-1 ATTACHING RING ASSY-LH	-993		SUPPORT ASSY-DH	;]
0752645-2 NAS697A08 -99L 0752646-1 1250918-2 -99N S1021Z6-6 ATTACHING RING ASSY-RH			JUFFURI MODIFURI	;	
-99L 0752646-1 GASKET MIN. 1, MAX. 2	-398		ATTACHING RING ASSI-LEATTACHING RING ASSI-LE	;	
-99L 0752646-1 GASKET MIN. 1. MAX. 2			NIITDI ATE	1 3	
-99M 1250918-2 SHIELD-HEAT	-001	T .	CASKET MIN 1. MAY 2	ΔŘ	
-99N S1021Z6-6 ATTACHING PARTS SCREW		3	CHIEF DANG A THANK A T	72	j i
-99N S1021Z6-6 SCREW	-33M	1230310-2	ATTACUTAC DARTS	1	
*	_00N	\$102176-6	COFF	2	
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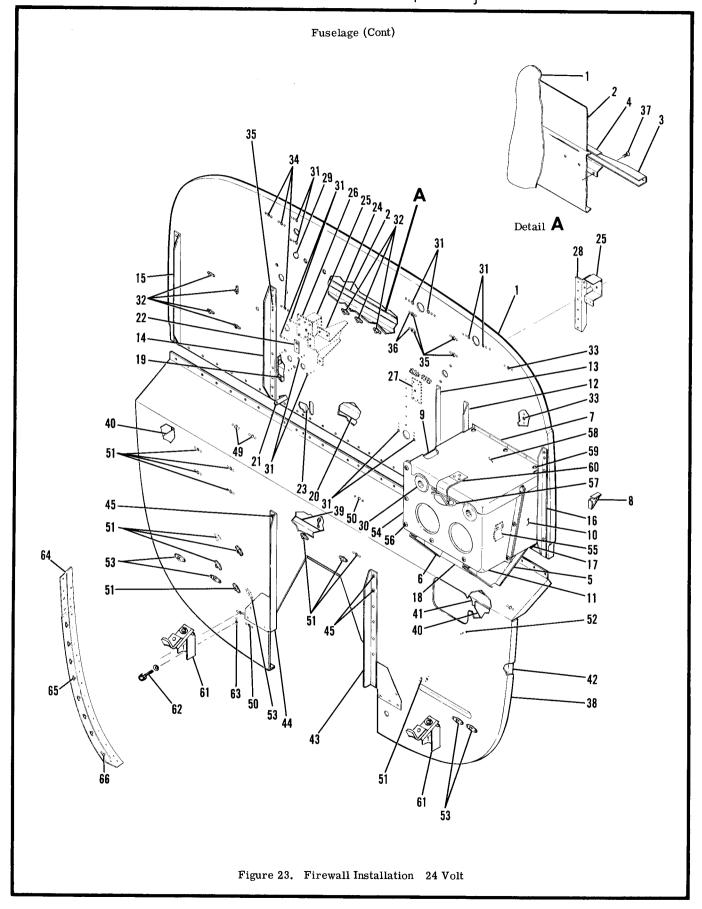


FIGURE				USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER ASSY	ON CODE
NO.		1 2 3 4 5 6 7 FIREWALL INSTALLATION		
22 -	SEE FIG 24	FIREWALL GROMMETS INSTALLATION		
I	1250876-202	FIREWALL ASSEMBLY-HIPPER	3	A
- 1	1250876-31	FIREWALL ASSEMBLY-UPPERFIREWALL-UPPER	1 1	B
- 1	1250876-48	FIREWALL-HPPER	1	В
- 2	1250876-29	REINFORCEMENT ASSEMBLY-UPPER	1	
Į.	NAS680A3 NAS697A3	NUTPLATE	2	
	1250876-27	BRACE	3	A
- 3	1250876-51 1253403-1	BRACE	1	В
- 4	1253403-2	SUPPORT-BATTERY BOX FORWARD	1	
- 5	1253402-1	ANGLE SUPPORT ASSEMBLY	1	
- 6	S1115-19 1253401-1	SUPPORT-BATTERY BOX AFT	2	l 1
- 7	1253404-5	SIDE PANEL ASSEMBLY-BATTERY BOX INBOARD	1	
- 8	\$1115-19 1253404-6	RECEPTACLE	1	
I		Jan San San San San San San San San San S	•	
I	1	CONTINUED ON NEXT PAGE		
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MOL PART NUMBER NO. 1234567 DESCRIPTION PER ON ASSY COD						
NOEK PART NOMBER NO.	FIGUR	RE			UNITS	USABLE
NO. 123405-1 BOA SSEMBLY-BATTERY 1 223405-1 BOA SSEMBLY-BATTERY 1 1 1 1 1 1 1 1 1			PART NUMBER	DESCRIPTION		ON
22 - 9				1 2 3 4 5 6 7	ASSY	CODE
10			1252/05 1	BOY ACCEMBLY RATTEDY	1	
-11				TO A V_ DATTED V ROY	1	!
12 1253408-1				SUPPORT ANGLE-RATTERY ROX	1	
1	-1	12	1253408-1	ANCIE CTIECENED EIDEUALL	1 2	
1-15 1253418-7 BRACKET ASSEMBLY 1 1 1 1 1 1 1 1 1		- 1		ANGLE-STIFFENER FIREWALL	1 1	
1-16 1253418-2 ANGLE-ALLERON AND ELEVATOR CHANNEL RH				SUPPORT ANGLE-BATTERY BUX	†	
1253418-1	_			ANCIE ATTERON AND ELEVATOR CHANNEL RH	Ιí	
1253418-3		ויי		ANGLE-ALLEDON AND ELEVATOR CHANNEL IH	l ì	Α
1				ANCIE ATTERON AND FLEVATOR CHANNEL 1H	1	В
1-19	-1	17		CT:CCCNCD CLCVATOD QDACVET	1	
-20	-1	18	1253425-2	CIPOODIT_CONTROL C CLAMP	1	
-21 S1862-2A NUTPLATE	-			DOUBLER	1	
-22 NAS680A4K NUTPLATE				BRACKET-COWL FLAP CUNIKUL	14	
-23 NAS6BOASK NUTPLATE				NUITOLATE	2	1
-24 NASSBOADBK NUTPLATE	_			NI(TD) ATE	4	
-25 NASSB2AOBR NUTPLATE	-			NICTRI ATE	7	
-27 NASSB2A3K NUTPLATE	•			AULTOLATE	1 1	
-28 MAS 220-5 -29 MAS 974 08 NUTPLATE				NUTPLATE] 3	
-29 -30				NUIPLATE	1 4	1
-30 CM2692-12-3S	_			MILTOLATE	- 1	
1				DILIC BUTTON	- 1	
-31 1250876-66 FIREMALL-LOWER 1 200876-16 31 1250876-16 3UPPORT - IREMALL 1 1 1 1 1 1 1 1 1	1 -	~	Unacre 15 33	ETOCHALL ASSEMBLY-LOWED	1 1	1
-33 1250876-19	-3	31	1250876-46	CIDCUALL OUCD	-1	
-34 1250876-20 ANGLE-SUPPORT 1 1 1 1 1 1 1 1 1	-	1		SUPPORT-FIREWALL		
1				GUSSET] ;	
1253409-6				ANGLE-SUPPORT	-l i	
-36 1253407-1	1 -3	"		QUI VHEAD-EIDEWALL RH	-1	
ANS Ans Ans	_3	36		ANCI E _ TUNNEL	-1	
ASS ASS				ANGLE-TUNNEL RH	1	
MS21045L08				ATTACHING PARTS	1	1
MS21045L08	-3	38		SCREW		
NAS680A08K			_	MILT DH		ĺ
-39	1			NITPLATE	1	1
-40 NAS680A04K NAS680A08K NATPLATE	1		NASOSOASON	l	i	
-41 NAS680A3K NUTPLATE	- 9	39	1253026-1	CLIP-FIREWALL UPHOLSTERY	- 6	
-42 NAS680A3K S1863-3 NUTPLATE	-4	40		NUTPLATE	1 ,	1
A		_		NUTPLATE	20	
-44 1253428-1 COVER ASSEMBLY-BATTERY BOX-FRONT 1 1 1 1 1 1 1 1 1				NILTDI ATC	-15	
O412167-1 S1115-9 RING				COVER ASSEMBLY-BATTERY BOX-FRONT	- 1	
S1115-9 STUD		**		CITO	-12	
-45 1253428-3	l l		S1115-9	RING	- 6	1
S1115-10	1			STUD] ;	ļ.
-46 1250255-5		45		COVER ASSEMBLY-BATTERY BUX-TUP	1 4	
1250255-7	1			SHOCK MOUNT ASSEMBLY WELL 1250255-7	- 2	C
-47 NAS680A3 NUTPLATE	I -	70		SHOCK MOUNT ASSEMBLY	- Ž	D
-48 NAS221-8 1250255-6 -49 1213735-1 NAS697A3 NAS696A3 NUTPLATE -52 NAS680A3K NOTE. *NOT APPLICABLE TO THE TU206 AU206 SERIAL U20602200 THRU U20602579 BU206 SERIAL U20602200 THRU U20602854 DU206 SERIAL U20602855 & ON		i		ATTACHTAIC DADTE		
1250255-6 1213735-1 50 NAS697A3 NAS696A3 NUTPLATE		47	NAS680A3	NUTPLATE	- 2	
1250255-6 1213735-1 NAS697A3 NAS696A3 NAS680A3K NUTPLATE	-	48	NAS221-8		- *	ŀ
-49			1250255 4	PRACKET_MOUNTING	- 1	D
NUTPLATE	1	.40		CTOLD ACCEMBLY HIGED ON THEOR ONLY	-l 1	_
NUTPLATE				AUTOLATE	-17	
NOTE. *NOT APPLICABLE TO THE TU206 AU206 SERIAL U20602200 THRU U20602579 BU206 SERIAL U20602580 & DN CU206 SERIAL U20602200 THRU U20602854 DU206 SERIAL U20602855 & ON				NUITRI ATE	- 1	В
AU206 SERIAL U20602200 THRU U20602579 BU206 SERIAL U20602580 & DN CU206 SERIAL U20602200 THRU U20602854 DU206 SERIAL U20602855 & ON				NUTPLATE	- 3	1
AU206 SERIAL U20602200 THRU U20602579 BU206 SERIAL U20602580 & DN CU206 SERIAL U20602200 THRU U20602854 DU206 SERIAL U20602855 & ON	1					
AU206 SERIAL U20602200 THRU U20602579 BU206 SERIAL U20602580 & DN CU206 SERIAL U20602200 THRU U20602854 DU206 SERIAL U20602855 & ON			Į.	MOTE MIGT APPLICABLE TO THE TURNS	İ	
BU206 SERIAL U20602580 & DN CU206 SERIAL U20602200 THRU U20602854 DU206 SERIAL U20602855 & DN	1			NOTES THAT HITELDROCK TO THE TOURS		
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CU206 SERIAL U20602200 THRU U20602854 DU206 SERIAL U20602855 & ON	1		1			
DU206 SERIAL U20602855 & ON			1			
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INI	URE ND DEX IO.	PART NUMBER	DESCRIPTION 1.2.2.4.5.4.7	UNITS PER ASSY	USABLE ON CODE
			1 2 3 4 5 6 7		
23 -	-	SEE FIG 24	FIREWALL INSTALLATION 24 VOLTFIREWALL GROMMETS INSTALLATION	, 41	
•		3EE F10 24	FIREWALL ASSEMBLY-UPPER		
1 -	- 1	1250940-4	FIREWALL-UPPER		Α .
		1250940-10	FIREWALL-UPPER		B
-	- 2	1250940-7	REINFORCEMENT ASSEMBLY	ī	
		NAS680A3	NUTPLATE	. ~	
Ι.	- 3	\$1972-2 1250876-27	RIVET		
	,	1250876-51	BRACE		B
-	- 4	1250422-1	CABLE GUARD USED ON TUZO6 ONLY	l i	
	- 5	1250949-1	SUPPORT BRACKET ASSY-BATTERY BOX	l i	
1		NAS680A3K	NUTPLATE	1	
	- 6 - 7	1250949-2	SUPPORT BRACKET-BATTERY BOX		
1	- /	1250943-1 S1115-19	SUPPORT ASSEMBLY-BATTERY BOX	_	i i
	- 8	1250941-1	SUPPORT BRACKET-BATTERY BOX	_	i l
	- 9	1250953-1	SIDE ASSEMBLY-BATTERY BOX	2 1	
1		S1115-19	RECEPTACLE	3	
ı		0412167-1	CLIP-BATTERY SPACER	1	
1	-10	1250942-1	SIDE ASSEMBLY-BATTERY BOX		
	.,,	\$1115-19	RECEPTACLE	3	
Ι .	-11	SEE FIG 130 S1115-19	BATTERY BOX ASSEMBLY RECEPTACLE	-	
l l		125095 0 -1	TRAY-BATTERY BOX	_	
-	-12	1250948-2	SUPPORT-BATTERY BOX	1	
	-13	1250948-3	ANGLE-SUPPORT		
	-14	1253408-1	ANGLE-STIFFENER FIREWALL	ī	
	-15	1253408-2	ANGLE-STIFFENER FIREWALL		
	-16	1250948-1	SUPPORT-BATTERY BOX		1
	-17 -18	1250947-1 1250944-1	SUPPORT-BATTERY BOXBRACKET ASSEMBLY	-	i i
	**	NAS680A3K	NUTPLATE		
	- 1	NAS697A04L	NUTPLATE	3	
-	-19	1253418-1	ANGLE-AILERON AND ELEVATOR CHANNEL RH	1	A
		1253418-3	ANGLE-AILERON & ELEVATOR CHANNEL RH	1	B
1		1253418-2	ANGLE-AILERON AND ELEVATOR CHANNEL LH	_	
	-20 -21	1253419-1	STIFFENER-ELEVATOR BRACKETSUPPORT-CONTROLS CLAMP	•	
	-22	1253425-1 0753000-13	DOUBLER	1	
	-23	1260212-1	BRACKET-COWL FLAP CONTROL		
	-24	1253046-1	BRACKET-FLAP CONTROL CLAMP		А
	-25	1260210-1	BRACKET-AILERON PULLEY		
4	-26	1260209-2	DOUBLER	1	
	-27	1260209-3	DOUBLER	1	i
	-28 -29	1253430-1 CM2692-12-3S	STIFFENER-FIREWALL	•	
	-30	MS35489-15	PLUG BUTTON USED ON U206 ONLYGROMMET	-	
	-31	S1862-2A	NUTPLATE	2 14	
	-32	NAS697A08	NUTPLATE	7	
	-33	NAS 680A4K	NUTPLATE	3	
	-34	NAS680A3K	NUTPLATE	3	
	-35 -36	NAS680A08K NAS220-5	NUTPLATE	,	
	-37	NAS220-6	SCREW USED ON U206 ONLY	4	
I		1253435-200	FIREWALL ASSEMBLY-LOWER	3 1	Α
	-38	1253435-3	FIREWALL-LOWER	ī	^
	-39	1253435-5	SUPPORT-FIREWALL	ī	
	-40	1253435-6	GUSSET	2	
	-41 -42	1253435-4	ANGLE-SUPPORT	1	
1	74	1253409-5 1253409-6	BULKHEAD-FIREWALL LHBULKHEAD-FIREWALL RH	1	
1 -	-43	1253431-1	ANGLE-TUNNEL LH	1 1	
	-44	1253431-2	ANGLE-TUNNEL RH	1	
			ATTACHING PARTS	•	
1 -	-45	NAS220-6	SCREW	4	
		MS21045N08	NUT-SELF LOCKING	3	
Ī	1	NA S 6 80 A 0 8 K	NUIPLATE	1	
i -	-46	1253026-1	CLIP-FIREWALL UPHOLSTERY	6	
1	-	-	The same of the sa	0	
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AND INDEX NO. 1234567		USAB	LE
NDEX NO. 12 3 4 5 6 7	DESCRIPTIO	ON	
NO. 12 3 4 5 67		COD	E
-48 -49 NAS680A04K NTPLATE			
-48 -49 NAS680A04K NTPLATE		1	ı
-50 NAS680A08K NAS680A3K NUTPLATE			
-51 NAS680A3K NAS682A3K NUTPLATE		ı	I
-52 NAS682A3K S1863-3 NUTPLATE		1	
Simple		1	
-54 1250951-1 COVER ASSEMBLY-BATTERY BOX FRONT 1 1 1 1 1 1 1 1 1			
-55			
STUD STUD STUD STUD STUD STUD STUD STUD SPACER SPACER SPACER SPACER SPACER STUD SPACER STUD STUD SPACER STUD	BOX FRONT	1	
SI15-9			1
1250951-3		i	
-57		1	- 1
-58			- 1
STID STUD			
Silis-9	BOX TOP		- 1
-60			
-61 1250255-7 * SUPPORT ASSEMBLY-TAIL PIPE		1	- 1
ATTACHING PARTS SCREW	0105	ı	ı
-62	PIPE		- 1
-63 NAS680A3 NUTPLATE		1	
-64 -65 -66 NAS697A3 NAS696A3 NOTE. *NOT APPLICABLE TO THE TU206 SERIES AU206 SERIAL U20602200 THRU U20602579		1	j
-65 NAS697A3 NUTPLATE			J
-65 NAS697A3 NUTPLATE	USED ON TUZ	В	J
NOTE. *NOT APPLICABLE TO THE TU206 SERIES AU206 SERIAL U20602200 THRU U20602579		В	J
AU206 SERIAL U20602200 THRU U20602579		В	ı
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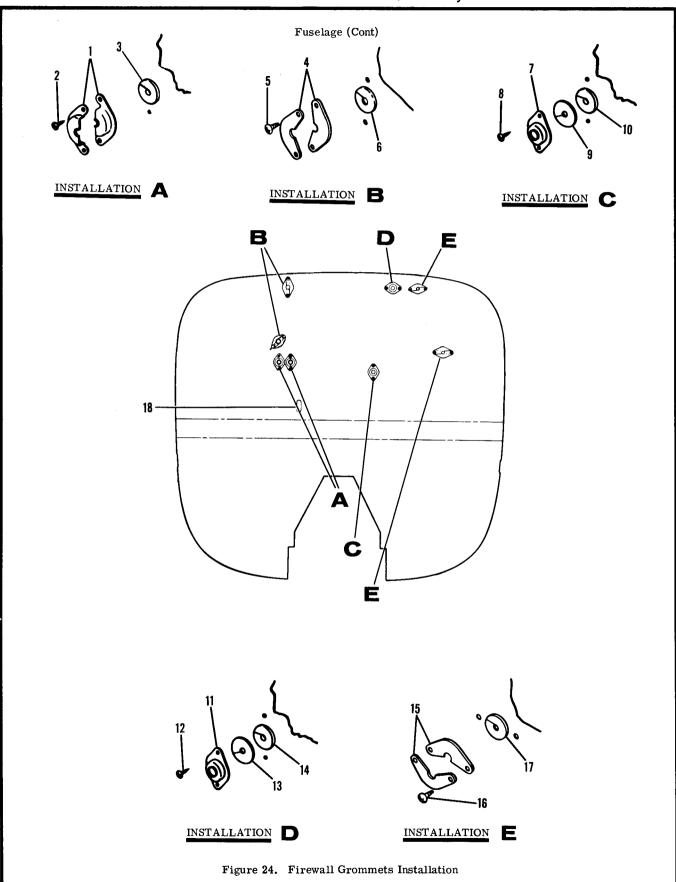
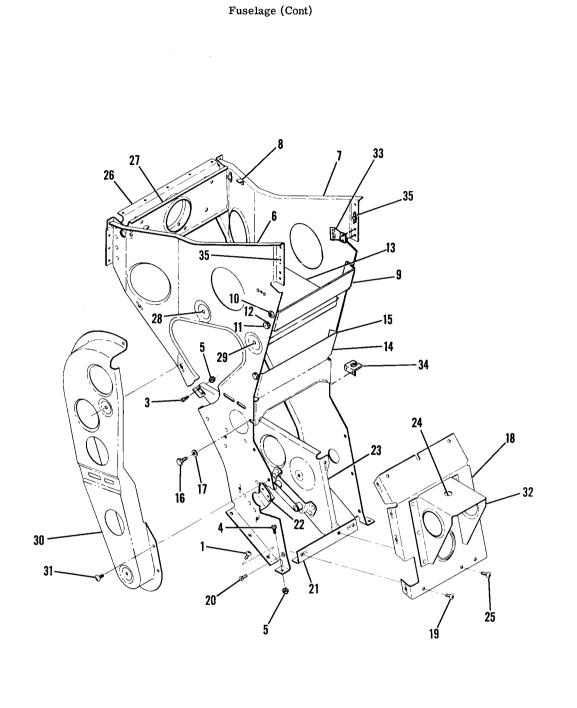


FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON CODE
NO.		1 2 3 4 5 6 7 FIREWALL GROMMETS INSTALLATION		CODE
- 1	S 353-6	INSTALLATION A	2	
- 2	S1021Z8-8	ATTACHING PARTS SCREW	-	
		GROMMET	-	
- 3	\$354-1	INSTALLATION B	ž	
- 4	\$1095-3	SHIELD-HALF	_	
- 5	\$102128-8	SCREW	_	
- 6	NAS557-6A	INSTALLATION C		
- 7	\$352	SHIELD-ONE PIECE		
- 8	S1021Z8-8	SCREW	2	
- 9 -10	MS35489-115 S354-1	GROMMET	-	
		INSTALLATION D	i	
-11	\$352	ATTACHING PARTS SCREW	`	
-12	\$102128-8		-	
-13 -14	MS35489-118 S354-1	GROMMET	lī	
-15	\$1095-3	INSTALLATION E	1 2	
-16	S102128-8	ATTACHING PARTS SCREW	2	
-17	NAS557-6A	GROMMET	_	
-18	NAS557-6A	GROMMET COWL FLAP CONTROLS		
	L			





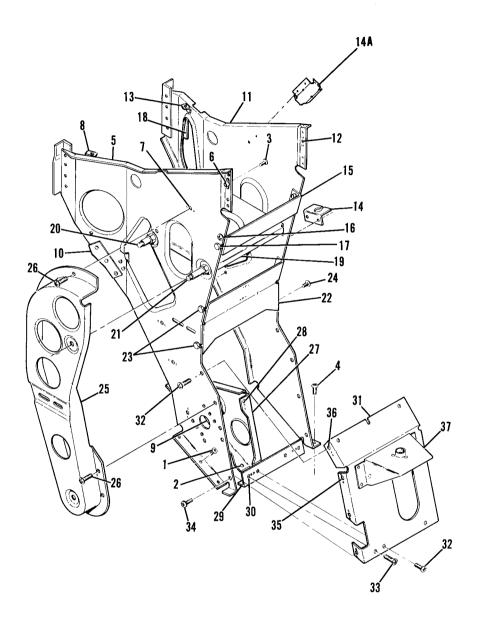
U206 SERIAL U20602200 THRU U20602579

Figure 25. Pedestal Installation



FIGURE AND	DART ANDERS	DESCRIPTION !		USABLI
INDEX	PART NUMBER	DESCRIPTION	PER	CODE
NO.		1 2 3 4 5 6 7		CODE
25 -	1261631-202	PEDESTAL INSTALLATION		١.
	1261631-202	PEDESTAL ASSEMBLY		A B
	1201031 203	ATTACHING PARTS	1 1	"
- 1	NAS220-8	SCREW	6	
- 2		DELETED-NOT USED		
- 3	AN3-3A	BOLT	_	
- 4 - 5	AN3-4A MS21044N3	NUT	1 1	
~ ,	H321044N3	(V)	3	
- 6	1261632-5	SIDE PANEL ASSEMBLY-PEDESTAL LH	lı	l a
	1261632-21	SIDE PANEL ASSEMBLY-PEDESTAL LH	1	В
- 7	1261632-6	SIDE PANEL ASSEMBLY-PEDESTAL RH	_	A
	1261632-20 NAS697A08	SIDE PANEL ASSEMBLY		В
- 8	S1154-1	BRACKET		
- 9	1261642-1	UPPER PANEL ASSEMBLY-PEDESTAL		
		ATTACHING PARTS	-	
-10	AN507-832R6	SCREW	3	
-11	AN3-3A	BOLT	1	
-12	AN960-10L	WASHER	1	
	NAS697A08	NUTPLATE	3	
	NAS697A3	NUTPLATE	ĺí	
-13	1261634-1	UPPER PLATE ASSEMBLY-PEDESTAL		
		ATTACHING PARTS		
	AN4-4A	BOLT		
	AN960-10L	MA SHEK	1	
	NAS696A4	NUTPLATE	4	
-14	1261639-1	CENTER PLATE ASSEMBLY-PEDESTAL		
		ATTACHING PARTS		l
-15	NAS220-8	SCREW	. ~	
-16 -17	AN3-3A AN960-10L	WASHER	2	
-11	ANTOU-LUL	WASHEK	2	1
	NAS696A3	NUTPLATE	1	
	NAS696A08	NUTPLATE		
	NAS 697A3	NUTPLATE		
	NAS697AO6L	NUTPLATE		
-18	NAS697A08 1261445-3	NUTPLATE		
-10	1201445-5	ATTACHING PARTS	1	
-19	NAS220-8	SCREW	3	
-20	AN507-832R6	SCREW	5	
		****	ĺ	
	NAS697A08 NAS696A08	NUTPLATE	_	
-21	1261448-1	ANGLE ASSEMBLY-PEDESTAL	2	
	NAS696A08	NUTPLATE		
-22	1261451-1	SUPPORT-ELEVATOR TRIM	Ī	
-23	1261444-3	SUPPORT-ELEVATOR AND RUDDER TRIM SHAFT	ī	
•	WAS 222 S	ATTACHING PARTS		
-24 -25	NAS220-8 NAS220-9	SCREWSCREW		
-63	MM3220-7	2CKEM	1	
	NAS696A08	NUTPLATE	4	
-26	1261425-1	BRACKET ASSEMBLY-CENTER PULLEY	1	
	NAS680A4	NUTPLATE	2	
-27	1261426-1	BRACKET-CENTER PULLEY		
-28 -29	1261441-1 1261441-2	STUD-INDICATOR	1	l
-30	1261633-3	CHAIN GUARD-ELEVATOR TRIM	1 1	
		ATTACHING PARTS		
-31	NAS220-8	SCREW	8	1
			l	
-32	1261455-1	BRACKET ASSEMBLY-FUEL CONTROL	-	
-33	1216604-1 1261646-2	BEARING ASSEMBLY		
-34	1260108-2	BRACKET	1	
-35	NAS697A06L	NUTPLATE	2	
		•	`	
		AU206 SERIAL U20602200 THRU U20602467 BU206 SERIAL U20602467 THRU U20602579		
				į

Fuselage (Cont)



U206 SERIAL U20602580 & ON

Figure 25A. Pedestal Installation

FIGURE AND	DART LUCCES	DESCRIPTION !		USABLI
INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	CODE
25A-		PEDESTAL INSTALLATION	ΝP	
23A~		PEDESTAL ASSY	1	A
		ATTACHING PARTS	•	
- 1	NAS220-8	SCREW	6	
- 2 - 3	AN515-8R8 AN515-6R8	SCREW	2	
- 4	NAS220-10	SCREW	2	
Ţ			_	
- 5	1261649-1	SIDE PANEL ASSYPEDESTAL LH	1	
- 6 - 7	NAS697AO6L	NUTPLATE	1	1
- 8	NAS697A08 S1154-1	BRACKET	6	
· ·	\$1741-1	ANCHOR		
- 9	1261451-1	SUPPORT-ELEVATOR TRIM		
-10	1260674-1	BRACKET ASSYIDLER	_	i
	NAS698A08 126 0 674-2	NUTPLATE	-	
	1260619-1	ANGLE-ATTACH		
-11	1261649-2	SIDE PANEL ASSYPEDESTAL RH	ī	
-12	NAS697A06L	NUTPLATE		
-13	S1154-1	BRACKET	-	ļ
-14	S1741-1 1260108-9	ANCHORBRACKET	1	
**	1260619-2	ANGLE-ATTACH		1
-14A	1262048-2	SUPPORT-FLAP CONTROL		В
-15	1261642-1	PANEL ASSYUPPER	ı	
-16	NA S22 0-8	ATTACHING PARTS SCREW	_ ا	
-17	NA 322 U-0	BOLT	2	
	AN960-10L	WASHER	li	
		*		
	NAS697A08	NUTPLATE	3	l
-18	NAS697A3 1261646-2	NUTPLATE	1 1	1
-19	1261634-1	PLATE ASSYPEDESTAL	i	1
		ATTACHING PARTS	_	
-20	1261441-1	STUD-INDICATOR	_	1
-21	1261441-2 An4-4A	STUD-ELEVATOR	1	l
	ANT-TA	DUL! AFI NULC-KN	1	
	NAS696A4	NUTPLATE	4	1
-22	1261639-1	PANEL ASSYCENTER	1]
-23	AN3-3A	ATTACHING PARTS BOLT	١ ,	
-23	AN960-10L	WASHER	2	1
-24	AN507-832R6	SCREW-LWR RH	ī	
		*	_	
	NAS696A3	NUTPLATE	1	i
	NAS696A08 NAS697A3	NUTPLATE	1 1	
	NAS697A06L	NUTPLATE	2	1
	NAS697A08	NUTPLATE	ī	
-25	1261633-3	CHAIN GUARD	1	
-26	NAS220-8	ATTACHING PARTS SCREW	۰	
		an anna #-an an an	_	
-27	1260618-1	SUPPORT ASSY-ELEVATOR TRIM SHAFT	1	
-28	NAS696A08	NUTPLATE	2	
-29	1213953-1 1261448-1	SUPPORT-HEAT DUCT		
-30	NAS696A08	NUTPLATE	1 2	
-31	1261445-5	PANEL ASSY-LOWER PEDESTAL		
		ATTACHING PARTS		
-32 -33	NAS220-8 NAS220-9	SCREW	•	
-34	AN507-832R6	SCREW	2	
- 1		*	_	
-35	NAS697A08	NUTPLATE		
-36 -37	NAS696A08	NUTPLATE	-	
-37	1261476-3	BRACKET ASSY	1	
		AU206 SERIAL U20602580 & ON		
		BU206 SERIAL U20603021 & DN		
		· I	l	1



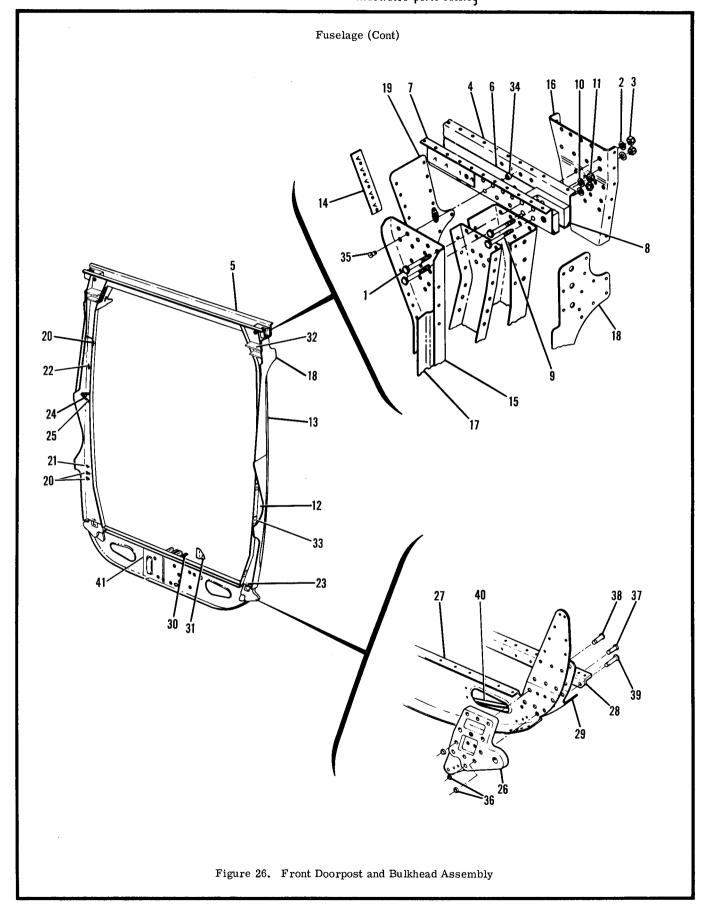


FIGURE			LIMITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON CODE
NO.		1 2 3 4 5 6 7	A331	CODE
26 -		FRONT DOORPOST AND BULKHEAD ASSEMBLY		
	1213676-1	SPAR ASSEMBLY-FORWARD FUSELAGE	1	
		BOLT		
- 1 - 2	AN3-21A AN960D10	WASHER	8	
- 3	MS21044N3	NUT	8 8	
- ,	14321044113	*	l °	
- 4	1213127-8	SPAR-FORWARD FUSELAGE	1	
- 5	1213620-2	REINFORCEMENT-OUTER	ī	
- 6	0711066-5	REINFORCEMENT-INNER	1	
- 7	0412496	STRIP-FABRIC ATTACHMENT	1	
	NAS686A3	NUTPLATE	1 .	1
- 8	1213945-1	BLOCK-SPAR	2	i
- 9	AN 2 2 3 4	ATTACHING PARTS BOLT	١ .	
-10	AN3-21A AN960-10	WASHER		
-10	MS21044N3	NUT	2 2	
**	132104413	****	'	
	1213406-21	DOORPOST ASSEMBLY-LH	l ı	
	1213406-22	DOORPOST ASSEMBLY-RH	i	
-12	1213406-19	CHANNEL-DOORPOST LH	1	
	1213406-20	CHANNEL-DOORPOST RH	l	
-13	1213406-13	DOORJAMB-LH		
	1213406-14	DOORJAMB-RH		
-14	1213115-1	HOOKSTRIP-UPHOLSTERY LH	1	
,	1213115-2	HOOKSTRIP-UPHOLSTERY RH		
-15	0713606-5 0713606-6	FLANGE PLATE-FORWARD CH		}
-16	0713607-3	FLANGE PLATE-AFT LH	li	
-10	0713607-4	FLANGE PLATE-AFT RH		
-17	0713609-3	RETAINER-INNER LH	li	
	0713609-4	RETAINER-INNER RH	l ī	
-18	0713611-3	RETAINER-OUTER LH	i	
	0713611-4	RETAINER-OUTER RH	ī	
-19	0713633-1	PLATE-UPPER LH	1	
	0713633-2	PLATE-UPPER RH		
-20	NAS680A3	NUTPLATE	6	
-21 -22	NAS680A3	NUTPLATE	2	
-22 -33	NAS697A06L		_	
-23 -24	\$1863-3 0760602-1	BRACKET-PULLEY LH	2	
-24	0760602-2	BRACKET-PULLEY RH	li	
	0100002-2	ATTACHING PARTS	l	
-25	AN525-10R8	SCREW	2	
_		*	_	
-26	1221206-1	FITTING-FORWARD LH	1	
	1221206-2	FITTING-FORWARD RH	1	
-27	1213407-10	BULKHEAD-FORWARD DOORPOST	1	Α
	1213407-11	BULKHEAD-FORWARD DOORPOST	1	В
-28 -30	1213408-3	ANGLE-BULKHEAD	1 1	
-29	1213409-13 1213409-8	REINFORCEMENT-BULKHEAD LH	1	
-30	1213409-8	BRACKET-ELEVATOR AND RUDDER PULLEY	1 2	
-31	1213455-1	BRACKET-ELEVATOR TRIM PULLEY		
-32	0713732-5	SHIELD ASSEMBLY-CABLE LH	li	
	0713732-6	SHIELD ASSEMBLY-CABLE RH	1	
	NAS698A08	NUTPLATE		
	S1741-1	ANCHOR		
-33	S1863-2	NUT TINN	· •	
-34	NAS179-6	COLLAR]
-35 -34	NAS1054-6-3	RIVET-HI SHEAR		
-36 -37	NAS179-8	COLLAR		
-3 <i>t</i>	NAS1054-8-11 NAS1054-8-12	RIVET-HI SHEAR	2 4	
-39	NAS1054-8-12	RIVET-HI SHEAR		
-40	1213806-2	DOUBLER		
-41	1213731-1	DOUBLER		В
	-		1	
1			1	
		AU206 SERIAL U20602200 THRU U20602579		
		BU206 SERIAL U20602580 & ON	l	
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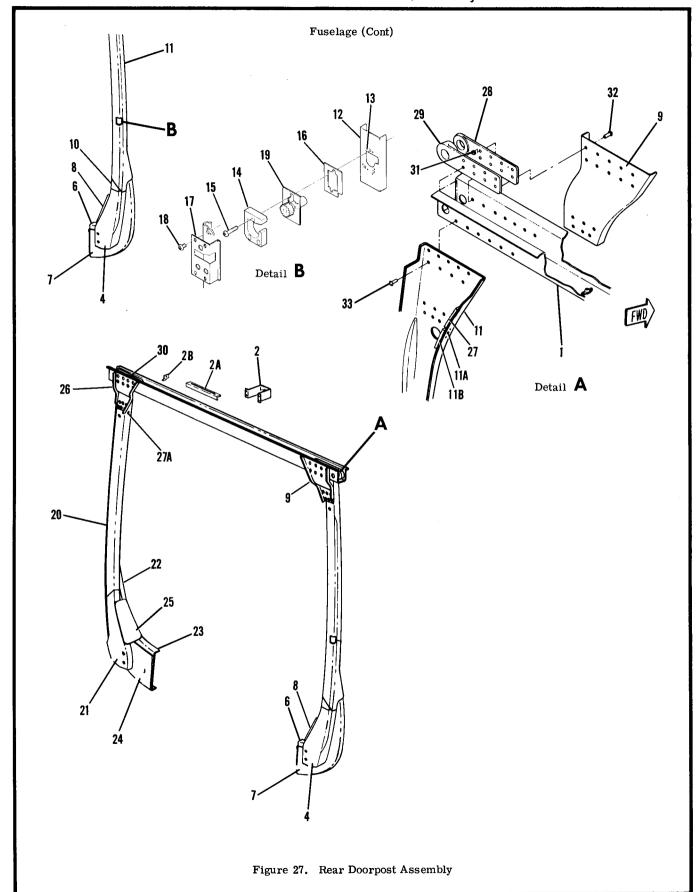
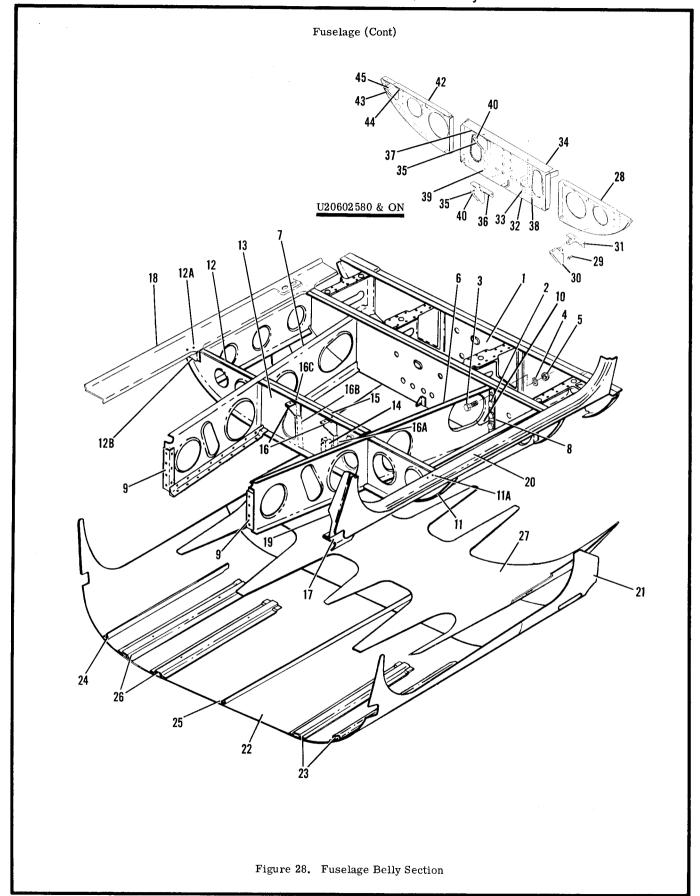
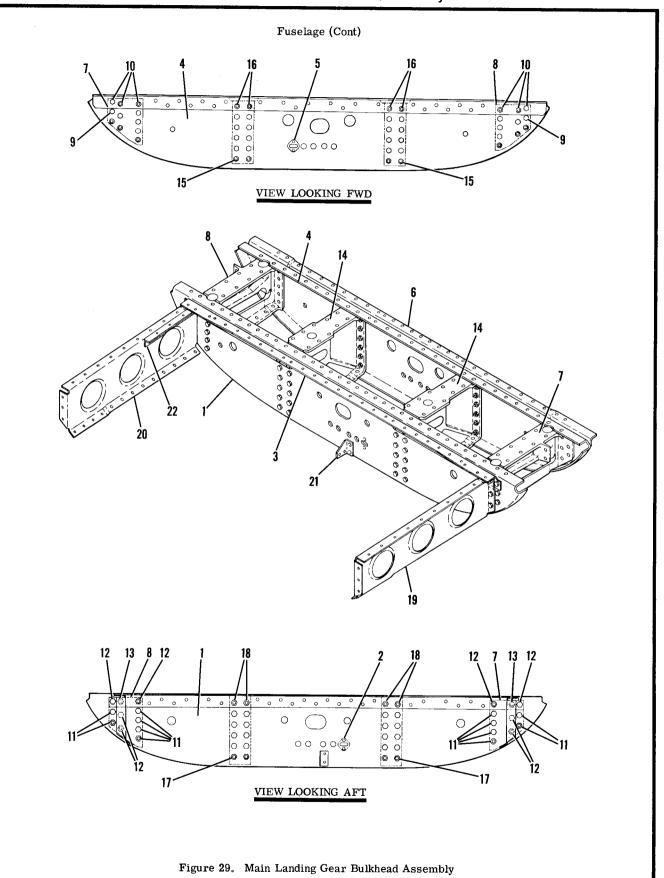


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER	ON
NO.		1234567	ASSY	CODI
27 -		REAR DOORPOST ASSEMBLY	NP	1
- ·	!	CARRY THRU ASSEMBLY-REAR SPAR	1	
- 1	1211478-4	CARRY THRU-REAR SPAR	1	A
	1211478-6	CARRY THRU-REAR SPAR	1	В
- 2	1210031-2	BRACKET	1 3	
	NAS686A3	NUTPLATE	2	1
	NAS680A08 NAS697A3	NUTPLATE	4	В
- 2A	0762047-2	SUPPORT	ì	
- 2B	1260108-6	BRACKET ASSEMBLY-FLAP FOLLOW UP	ī	
- 3	1200100	DELETED-NOT USED		
- 4	1211604-3	JAMB-DOORPOST LOWER	1	1
- 5		DELETED-NOT USED		1
- 6	1211604-5	CHANNEL-DOORPOST LOWER		
- 7	1211635-5	DOUBLER-REAR DOORPOST LOWER AFT	1	
- 8	1211676-1	DOUBLER ASSEMBLY-REAR DOORPOST LOWER INBOARD	1 1	
	S1862-1	GUSSET-REAR DOORPOST UPPER	1	
- 9	0711604-13 1211435-37	DOORPOST ASSEMBLY-LH	i	1
-10	1211435-25	CHANNEL ASSEMBLY	ī	1
	NAS697A08	NUTPLATE	3	1
-11	1211435-27	JAMB ASSEMBLY-LH	ì	1
	\$1863-2	NITPLATE	3	l
	NAS680A3	NUTPLATE	2	1
	NAS698A3	NUTPLATE	4	
-11A	NAS680A4	NUTPLATE SHOULDER HARNESS ATTACH	1	
-118	0711604-53	DOUBLER-SHOULDER HARNESS ATTACH	1	1
-12	1211435-33	DOUBLER ASSEMBLY	1 3	
-13	NAS686A3	GUIDE	1	
-14	0711695-9	ATTACHING PARTS	•	1
-15	NAS221-15	SCREW	3	1
	''TO SEE 4 - 1.7	*	_	
-16	0711695-10	SHIM	1	
-17	0711695-7	COVER-LH	1	
		ATTACHING DARTS		1
-18	NAS221-5	SCREW	4	1
ŀ	1	*		1
-19	0711694-15	CLUTCH ASSEMBLY-ROTARY LATCH		1
	59-048-250-0375	PIN-ROLL	1	1
20	1210658-2	JAMB-DOORPOST UPPER	1 1	1
-20	1210658-3 NAS680A3	NUTPLATE	7	1
	NASOBUAS \$1863-2	NIIT TINN	3	1
-21	1210658-5	JAMB-DOORPOST LOWER	1	1
	NAS680A3	NUTPLATE	4	
-22	1210658-4	CHANNEL-DOORPOST UPPER	1	
-23	1210658-6	CHANNEL-DOORPOST LOWER	1	
-24	1211635-6	DOUBLER-REAR DOORPOST LOWER AFT		1
-25	1211676-2	DOUBLER ASSEMBLY-REAR DOORPOST LOWER INBOARD	1	1
. .	\$1862-1	GUSSET-REAR DOORPOST UPPER	2	1
-26	0711604-14	GUSSET-REAR DOORPOST UPPER	1 4	1
-27	NAS680A3 1211458-1	RUR STRIP-CONTROL CARLE	1 2	1
-27A	NAS680A4	NUTPLATE SHOULDER HARNESS ATTACH	l 1	
~ ! ~	0711604-52	DOUBLER-SHOULDER HARNESS ATTACH	1 1	
-28	0422229-15	FITTING-REAR SPAR ATTACH FORWARD LH	1	
-29	0711606-5	FITTING-REAR SPAR ATTACH AFT IH	1 1	
-30	0422229-14	EITTING-REAR SPAR ATTACH FORWARD RH	l 1	1
	0711606-6	FITTING-REAR SPAR ATTACH AFT RH	1 1	i
-31	NAS179-6	COLLAR	32	1
-32	NAS1054-6-4	RIVET-HI SHEAR FORWARD FITTINGS	16 16	
-33	NAS1054-6-5	MINETALI SUCAK ALI LILLINGS	i '°	
				1
		AU206 SERIAL U20602200 THRU U20602579		
		BU206 SERIAL U20602580 & ON	l	1
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	Ī		l	1
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AND INDEX	PART NUMBER	DESCRIPTION	PER ASSY	USAB ON COD
NO.		1 2 3 4 5 6 7		COD
28 -		FUSELAGE BELLY SECTION ASSEMBLY	1	Α
		FUSELAGE BELLY SECTION ASSEMBLY	1	В
- 1	SEE FIG 29	MAIN LANDING GEAR BULKHEAD ASSEMBLY BULKHEAD ASSEMBLY-LONGITUDINAL INBUARD LH	1 1	
	121 0405-9 1210405-10	BULKHEAD ASSEMBLY-LONGITUDINAL INBOARD RH	î	
1	1210405-10	ATTACHING DARTS	•	
- 2	AN3-4A	BOLT	4	
- 3	AN3-5A	801 T	1	
- 4	AN960-10L	WASHER EN	5	
- 5	MS21044N3	NUT EN	5	
,	1310405 11	BULKHEAD-LONGITUDINAL LH	1	
- 6 - 7	1210405-11 1210405-12	RILL KHEAD-LONGITINGINAL PH	1	
- 8	1210410-1	ANCIE ATTACH IN	1	
	1210410-2	ANCLE-ATTACH RH	1	
- 9	1210405-5	ANG 5-14	1 1	
	1210405-6	ANGLE-RH	1	ŀ
-10	1210405-13	DOUBLER-FULKHEAD LH	1 1	
	1210405-14	DOUBLER-BULKHEAD RH	li	A
-11 -11A	1210412-25 NAS680A3	BULKHEAD SEGMENT ASSY-LH STA 44.00	li	~
-114	1211628-9	SUPPORT-SEAT RELT ATTACH	1 1	1
	1211628-10	STIPPORT ASSY-SEAT RELT ATTACH	1 1	1
-12	1210412-24	DIRENT SECMENT ASSU-DU STA AA.O	1	A
-12A	NAS680A3	MILTOLATE	1 1	1
-128	1211628-9	SUPPORT-SEAT BELT ATTACH	1 1	1
	1211628-10 1210412-27	SUPPORT ASSY-SEAT BELT ATTACH	li	A
-13	1210412-27	RINKHEAD-CENTER	1 1	~
-13	1210412-26	BRACKET-FLEVATOR TRIM	1 1	
-15	1210412-6	ANCI E-DEI NEODO EMENT	1 1	ı
-16	1211628-10	SUPPORT-SEAT RELT ATTACH	12	
-16A	1211628-3	STIFFENER-LH	1	
-168	1211628-4	STIFFENER-RH	1 2	1
-16C	NAS680A3	SUPPORT-SILL LH	1 1	1
-17 -18	1210402-9 1210653-1	STILLELOOPROADD SUPPORT RH	1	İ
10	1210402-15	SILL ASSEMBLY-CARIN DOOR IH	- 1	C
	1210403-3	SILL ASSEMBLY—CARIN DOOR LH	1 1	D
-19	1210402-11	SILL-INBOARD LH	1	
-20	1210402-13	SILL-OUTBOARD LH	1 1	C
	1210428-3	SKIN-MAIN GEAR BULKHEAD	1 1	۱ ۲
-21 -22	1210651-3 1210651-9	SKIN-LOWER CENTER	1	
-23	1210409-2	STRINGER-EUSELAGE IN	. 1	1
-24	1210409-3	STRINGER-FUSELAGE RH	·l 1	
-25	1210409-1	STRINGER-FUSELAGE CENTER	1	
~26	1210418-1	STRINGER ASSEMBLY-RESERVOIR SUPPORT	4	
. 37	NAS680A08K	DOUBLER-CENTER	2	
-27 -28	1210651-7 1210412-31	BUNKHEAD SEGMENT ASSY-LH STA. 44.00	- 1	E
-26 -29	NAS 696A4	NITPLATE	- 1	E
-30	1210426-1	SUPPORT-SEAT RELT	- 1	E
-31	1210427-1	STIEFENED ASSV	-1 1	1
=	NAS680A4	NUTPLATE	1 1	1 6
-32	1210412-46	BULKHEAD ASSY-CENTER STA. 44.00	1 1	1 8
-33	1210412-45 1210412-5	BRACKET-FLEVATOR TRIM	-1 1	[
-34	1210412-5	ANGLE-REINFORCEMENT	-11	E
-35	1210426-1	SUPPORT-SEATRELT	- 2	
-36	1210427-10	SUPPORT ASSY-SEAT BELT LH	1 1	1 6
	BAS680A4	NUTPLATE	1 1	8
-37	1210427-6	SUPPORT ASSY-SEAT BELT RH		6
-38	NAS680A4 1211628-11	STIFFENER-SEAT BELT SUPPORT LH] i	1 6
-39	1211628-12	STIFFENER-SEAT BELT SUPPORT RH	- 1	6
-40	NAS696A4	NITPI ATE	-12	1 8
-41		DELETED NOT USED	_	
-42	1210412-30	BULKHEAD SEGMENT ASSY-RH STA 44.00	- 1	
-43	1210426-1	SUPPORT-SEAT BELT	-1 1	
-44	1210427-2	NIITOLATE	-1 1	1 :
-45	NAS680A4 BAS696A4	NUTPLATE] i	
-47	DASCIONT	NUTTERIC	1 ^	`
		AU206 SERIAL U20602200 THRU U20602579		
		8U206 SERIAL U20602580 & ON	1	
	i	CU206 SERIAL U20602200 THRU U20603115	1	- 1
		DU206 SERIAL U20603116		- 1



		MODEL 03	. U O &	10206
FIGURE				
AND	DARK NUMBER	D. C. C. C. C. C. C. C. C. C. C. C. C. C.		USABLE
INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1234567	ASSY	CODE
29 -	1291060-6	MAIN LANDING GEAR BULKHEAD ASSEMBLY	1	
- 1	1211602-1	BULKHEAD ASSEMBLY STA 59.70	1	
- 2	1211423-2	FAIRLEAD	•	
- 3 - 4	1211602-3	ANGLE	_	
- 5	1211603-5 1211423-2	BULKHEAD ASSEMBLY STA. 68.33FAIRLEAD	_	
- 6	1211603-4	ANGLE		
- 7	1211601-1	FITTING-MAIN LANDING GEAR OUTBOARD LH		
- 8	1211601-2	FITTING-MAIN LANDING GEAR OUTBOARD RH		
		ATTACHING PARTS	_	1
- 9	NAS464P3A8	BOLT AFT		
-10	NAS464P3A11	BOLT AFT	, ,	
-11 -12	AN173-6A AN173-7A	BOLT FORWARD		
-13	AN173-10A	BOLT FORWARD	4	
1 "	\$1925-1	WASHER		
	S1924-1	NUT	22	
				l 1
-14	1211605-1	FITTING-MAIN LANDING GEAR INBOARD	2	[
1.5	AN1 72 - 5 A	ATTACHING PARTS		
-15 -16	AN173-5A AN173-6A	BOLT AFT		
-17	AN173-6A	BOLT FORWARD	2 10	
-18	AN173-7A	BOLT FORWARD	2	
<u> </u>	2935D	WASHER EN		1
1	S1924-1	NUT	24	
	, , , , , ,	*		
-19 -20	1210606-1	BULKHEAD-LONGITUDINAL OUTBOARD LH	_	
-20 -21	1210606-2	BULKHEAD-LONGITUDINAL OUTBOARD RH	_	
-22	1210419-1 1210662-1	ANGLE STA. 59.70		
-22	1210002-1	ANULC	1	
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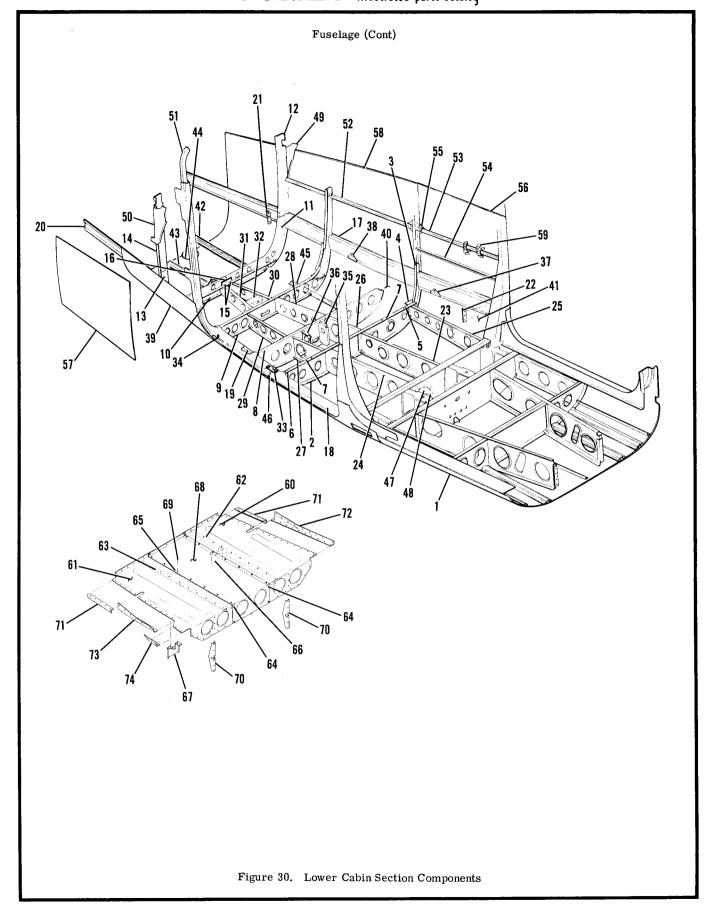


FIGURE	I		<u> </u>	
AND	DART NUMBER	DECEMPTION		USABLE
INDEX	PART NUMBER	DESCRIPTION	PER ASSY	CODE
NO.		1 2 3 4 5 6 7	7331	CODE
30 -		LOWER CABIN SECTION COMPONENTS	NP	
- 1	SEE FIG 28	FUSELAGE BELLY SECTION ASSEMBLY		1.
- 2	1211650-5	BULKHEAD-LOWER STA 90.00		l
- 3 - 4	1211607-3 1211607-5	CLIP-BULKHEAD LH	-	1
- 5	NAS680A3	NUTPLATE		1
- 6	NAS696A3	NUTPLATE		l
- 7	NAS697A3	NUTPLATE		1
- 8	1211608-10	BULKHEAD-FLOOR STA 100.00	-	I
- 9	1211655-18	BULKHEAD ASSEMBLY-LOWER STA 112.00		İ
	1211609-3	CLIP-FLOORBOARD		Į.
	1211609-5	CLIP-FLOORBOARD		l
	1211609-9	DOUBLER		1
	1211614-24	BULKHEAD ASSEMBLY-BAGGAGE SHELF STA 124.00	_	1
-10	1211614-28	ANGLE		
-11	1211614-25	BULKHEAD FRAME-LWR LH		
-12	1211614-15	BULKHEAD FRAME-UPR LH	_	1
-13 -14	1211614-26	BULKHEAD FRAME-LWK KH		1
-14 -15	1211614-19 NAS696A3	NUTPLATE		
1 1	NAS682A3	NUTPLATE		1
-16	1211614-27	ANGLE		
-17	1211402-19	LONGERON ASSEMBLY-LH		1
I	NAS697A3	NUTPLATE	2	1
-18	1211652-14	SILL ASSEMBLY-CARGO DOOR	1	
1	1211659-1	PLATE-LATCH SUPPORT	1	
l	1211843-1	DOUBLER-SEAT ATTACH PLATE		i
	NAS680A3	NUTPLATE		
	1211706-3	BRACKET ASSY-SEAT BELT ATTACH		1
-19	1211652-11	CHANNEL ASSY-CARGO DOOR SILL	_	1
•	NAS680A3 NAS697A3	NUTPLATE ATTACH STEP	2	1
-20	1211651-1	LONGERON-RH	2	l
-21	1211401-1	ANGLE-LONGERON ATTACH		
-22	1211401-2	ANGLE-LONGERON ATTACH		
-23	1211616-9	FRAME ASSEMBLY-FLOOR LH		İ
-24	1211616-10	FRAME ASSEMBLY-FLOOR RH	1	
	1211616-13	ANGLE-FRAME LH	1	
	1211616-14	ANGLE-FRAME RH		i
-25	1211615-1	FRAME-FLOOR LH		
-26	1211617-1	FRAME-FLOOR LH		
-27	1211617-2	FRAME-FLOOR RH	_	
-28 -29	1211617-7	FRAME ASSEMBLY-FLOOR LH		
-29	1211617-8 NAS680A3K	NUTPLATE	-	
-30	1211618-1	FRAME-FLOOR LH		
-31	1211618-2	FRAME-FLOOR RH		
-32	1211624-3	CHANNEL-SEAT BELT ATTACH	l i	
-33	1211658-1	LATCH PLATE-CARGO DOOR		
·		ATTACHING PARTS	l	1
1	NAS221-12	SCREW	2	1
	1211684-3	SHIM		
I	1211696-2	SHIM	1	1
	I		Ι.	l
-34	AN44-4A	EYEBOLT	1	l
-35 -36	1211637-1	BRACKET-PULLEY LH STA. 100.00	1	l
-36 -37	1211637-2 1211636-8	BRACKET-FORWARD LH		
-3 <i>1</i> -38	1211636-8	BRACKET-AFT LH		
-,0	1211636-4	DOUBLER-LH	1 2	
	NAS680A4	NUTPLATE		l
-39	1211650-7	SKIN-LOWER AFT	Ιĩ	l
-40	1211650-8	SKIN-LOWER CENTER	l ī	
-41	1211650-9	SKIN-LOWER FORWARD	l	
-42	1211842-3	STIFFENER-LH	1	1
-43	1211842-4	STIFFENER-RH	1	
			I	1
		CONTENUED ON NEXT DACE		1
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FIGURE AND			UNITS	
INDEX NO.	PART NUMBER	DESCRIPTION	PER ASSY	CODE
30 -44	1211842-1	1 2 3 4 5 6 7 GUSSET	<u> </u>	
-45	1211649-3	STRINGER-AFT CABIN LH	1 1	1
-46	1211646-1	BOLT-CARGO DOOR STOP		1
,,,	AN960-416	WASHER		1
	AN960-416L	WASHER	AR	
	MS21042L4	NUT	î	I
-47	S225-5	PLATE-INSPECTION OPENING		ļ
• •	""	ATTACHING PARTS		1
	S1021Z8-8	SCREW	6	1
		*		
-48	S226-5F	DOUBLER-INSPECTION OPENING	1	1
-49	1211428-1	GUSSET-AFT CABIN LH	1	}
-50	1211428-2	GUSSET-AFT CABIN RH		l
-51	1211655-12	BULKHEAD ASSEMBLY-RH STA 112.00	1	
	1211655-13	CLIP	1	ł
	1211655-14	JAMB-AFT CARGO DOOR OUTER	1	
	1211655-19	JAMB-AFT CARGO DOOR INNER	1	l
	1211655-10	BULKHEAD-RH STA 112.00		
-52	1211630~4	STRINGER-AFT CABIN		1
-53	1211630-5	STRINGER-AFT CABIN		1
-54	1211600-13	STRINGER-AFT CABIN		ļ
-55	1211629-1	DOUBLER STA 90.00		i
-56	1211600-4	SKIN-SIDE FORWARD LH		
-57	1211650-4	SKIN-SIDE AFT RH		
-58	1211650-5	SKIN-SIDE AFT LH		1
-59	1211490-1	BRACKET-ARM REST		
-60	1211716-1	SHELF ASSEMBLY-BAGGAGE LH	1	1
-61	1211716-2	SHELF ASSEMBLY-BAGGAGE		1
-62	1211716-5	CHANNEL-LH		1
-63	1211716-6	CHANNEL-RH		1
-64	NAS682A3K	NUTPLATE		1
-65	NAS697A3K	NUTPLATE		1
-66	1211479-5	SUPPORT ASSEMBLY-LH		1
-67	1211479-4	SUPPORT ASSEMBLY-RH	_	1
	NAS682A3K	NUTPLATE	1	
-68	1211716-7	COVER-BAGGAGE SHELF	1]
-69	AN525-107	ATTACHING PARTS SCREW	26	
-70	1211724-4	* SUPPORT	2	
-71	1211479-3	ANGLE	2	i
-72	1211479-1	SUPPORT-LH		
-73	1211479-2	SUPPORT-RH		
-74	1211479-8	SUPPORT-RH	î	ŀ
	<u> </u>			

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FIGURE			UNITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX	1	\	ASSY	CODE
NO.		1 2 3 4 5 6 7		
31 -		UPPER AFT CABIN SECTION COMPONENTS	NP	
- 1	1211654-3	BULKHEAD-UPPER LH STA. 90.00		
- 2	1211434-2	BULKHEAD-UPPER CENTER STA. 90.00		
- 3	1211654-4	BULKHEAD-UPPER RH STA. 90.00	1	
- 4	1211654-2	ANGLE-BULKHEAD LH		
- 5	1211654-6	ANGLE-BULKHEAD RH	1	
- 6	1211434-9	GUSSET-BULKHEAD RH	1	
- 7	1211434-10	NUTPLATE	1	
- 8	NAS697A3	CLIP		
- 9	0511176	BULKHEAD ASSEMBLY-UPPER STA. 112.00	6	
-10	1211655-2 1211655-7	BULKHEAD ASSEMBLY-UPPER LH	1 1	
-10	1211655-9	ANGLE-STIFFENER	l i	
	1211432-20	HOOK STRIP	l i	
-11	1211432-16	BULKHEAD ASSEMBLY-UPPER CENTER		i
- * *	1211432-14	ANGLE-STIFFENER	li	1
	NAS697A3	NUTPLATE		
-12	1211655-6	BULKHEAD ASSEMBLY-UPPER RH	li	
I "	1211432-20	HOOK STRIP	li	
-13	1211432-26	PLATE-SPLICE		
-14	1211436-8	CHANNEL-AFT CABIN LH	ī	
-14A	1211436-7	CHANNEL-AFT CABIN RH	1	
-15	1211443-1	STRINGER-AFT CABIN LH	1	
-16	1211487-1	RETAINER-UPHOLSTERY LH	1	i
-17	1211488-4	RETAINER-UPHOLSTERY LH	1	
-18	1211430-2	GUSSET-REAR WINDOW SUPPORT LH	1	
-19	1211481-4	SUPPORT-REAR WINDOW LH	1	
	1211481-3	SUPPORT-REAR WINDOW RH	1	
-20	1211482-9	RETAINER-REAR WINDOW LH	1	
	1211482-10	RETAINER-REAR WINDOW RH	1	
-21	1211472-1	SPACER-REAR WINDOW	2	
-22	1211482-8	RETAINER-REAR WINDOW RH	1	
	1211482-7	RETAINER-REAR WINDOW LH	1	
-23	1211638-2	CLIP-UPHOLSTERY	2	
-24	1211482-1	RETAINER-REAR WINDOW LH	1	
2.5	1211482-2	RETAINER-REAR WINDOW RH	1	
-25	1211638-1	CLIP-UPHOLSTERY		
1	1211348-1	GUSSET-REAR WINDOW RETAINER	2	1
-26 -27	1211429-1	CHANNEL-SIDE WINDOW FORWARD LH	2	
-27 -28	1211445-1	CHANNEL-SIDE WINDOW FORWARD LH	1	1
-29	1211445-3 1211445-7	CHANNEL-SIDE WINDOW FORWARD LH	li	
-30	1211445-14	CHANNEL-SIDE WINDOW FORWARD LH	l i	
-31	1211445-15	CHANNEL-SIDE WINDOW AFT LH	li	
-32	1211445-16	CHANNEL-SIDE WINDOW AFT LH	l î	
-33	1211445-17	CHANNEL-SIDE WINDOW AFT LH	l ī	
-34	1211445-18	CHANNEL-SIDE WINDOW AFT LH	1 1	l
-35	1211638-3	CLIP-UPHOLSTERY	12	
-36		DELETED-NOT USED		
-37	1211440-1	GUSSET-CABIN TOP OUTBOARD LH FORWARD	1	1
-38	1211440-2	GUSSET-CABIN TOP OUTBOARD RH FORWARD	1	1
-39	1211440-3	GUSSET-CABIN TOP CENTER FORWARD	1	A
I	1211503-1	GUSSET-CABIN TOP CENTER FORWARD	1	8
-40	1211440-4	GUSSET-CABIN TOP INBOARD FORWARD	2	1
-41	1211440-5	GUSSET-CABIN TOP CENTER AFT	1 1	
-42	1211438-1	GUSSET-CABIN TOP INBOARD LH AFT	1	
-43	1211438-2	GUSSET-CABIN TOP INBOARD RH AFT		1
-44 -45	0700108-3	BRACKET-TIARA MOUNTING LH	1 1	
-45	0700108-4	RIVET-CHERRY	1 4	
1	CR163-4-2 A9028-4Z3	NUT TINN	4 4	1
I	A 7020-423	1101	T *	1
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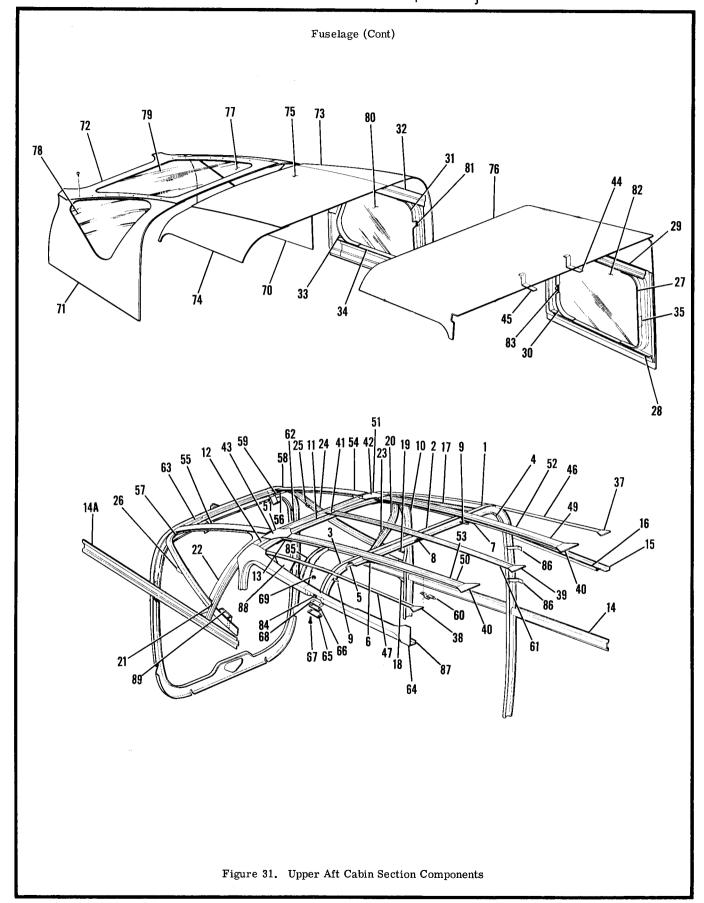


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
31 -46	1211439-11	ANGLE-CABIN TOP OUTBOARD LH	1	
-47	1211439-12	ANGLE-CABIN TOP OUTBOARD RH	1	
-48 40	1211421-41	DELETED-NOT USED	1	1
-49 -50	1211431-41 1211431-42	STRINGER ASSEMBLY-AFT CABIN TOP RH	1	
, ,	1211132 12	ATTACHING PARTS	•	
-51	AN3-5A	BOLT	3	
	AN960-10	WASHER	3	
	MS21044N3	NUI*		
-52	1211431-43	STRINGER-AFT CABIN TOP LH	1	
-53	1211431-44	STRINGER-AFT CABIN TOP RH	1	1
	NAS697A3	NUTPLATE BAGGAGE TIE DOWN ATTACH	2	1
-54 -55	1211431-15 1211431-16	CAP ASSEMBLY-STRINGER RH	li	
1 1	NAS687A3	NUT PLATE	1	
	NAS686A3	NUT PLATE	6	
-56	1211431-39	BRACKET ASSY-STRINGER LH	1	
-57	NAS680A4 1211431-40	NUTPLATE SHOULDER HARNESS ATTACH	i	
[NAS680A4	NUTPLATE SHOULDER HARNESS ATTACH	1	
-58	1211431-21	ANGLE-BRACKET OUTBOARD IN	1	
[1211431-22	ANGLE-BRACKET OUTBOARD RH	$\begin{bmatrix} 1 \\ 1 \end{bmatrix}$	
59	1211431-23 1211431-24	ANGLE-RRACKET INBOARD RH	1 1	1
-60	0411680	HANGER-UPHOLSTERY	2	
[NAS680A3	NITPLATE	1	
-61	1211441-2 0411680	STRINGER ASSEMBLY-CABIN TOP CENTER	1 2	
-62	1211482-3	RETAINER-REAR WINDOW	1	
	CR163-4-2	RIVET-CHERRY	4	
-63	1211482-4	RETAINER-REAR WINDOW		
-64 -65	1211660-8 1211680-1	LATCH PLATE-DOOR SILL	l i	
		ATTACHING PARTS	ł	
-66	1211684-1	SHIM	4	
-67 -68	AN509-10R13 1211696-1	SCREW	2	1
-69	NAS696A3	NUTPLATE	2	
70	NAS697A3	NUTPLATE	1	
-70 -71	1211650-3 1211650-2	SKIN-AFT SIDE RH	1 1	
-72	1211400-13	SKIN-AFT TOP	ī	
		ATTACHING PARTS SCREW		
	AN507-1032R12	SCREW	14	
-73	1211650-6	SKIN-CENTER SIDE IH	1	1
-74	1211650-13	SKIN-CENTER SIDE RH	1	1
-75 -76	1211400-6 1211650-10	SKIN-CENTER TOP	1 1	_
-10	1211650-16	SKIN-FORWARD TOP	1	B
-77	1211400-17	WINDOW-REAR LH	l 1	1
-78 70	1211400-18	WINDOW-REAR RH	1	
-79 -80	1211400-19 1211400-14	WINDOW-SIDE AFT 1H	1 1	
-81	S1166-1	SEAL-WINDOW 56.00 IN LG BULK ITEM REF S1166-1-56.00 WINDOW-SIDE FORWARD LH	l î	1
-82	1211400-16	WINDOW-SIDE FORWARD LH	1 1	1
-83 -84	\$1166-1 1211646-1	SEAL-WINDOW 64.00 IN LG BULK ITEM REF S1166-1-64.00 BOLT-CARGO DOOR STOP		1
	AN960-416L	WASHER	AR	
	AN960D416	WASHER	AR	
-85	MS21042L4	NUT	1 1	
-86	1211698-1 1211633-1	SUPPORT-I H	. 2	
-87	1200671-1	RETAINER ASSEMBLY-UPHOLSTERY	1	1
-88	1211840-4	SUPPORT ASSY-SHOULDER HARNESS ATTACH RHSUPPORT ASSY-SHOULDER HARNESS ATTACH LH	1 1	1
	1211840-1 NAS680A4	NUTPLATE	. 1	1
-89	1212125-2	BRACKET-SHOULDER HARNESS HOLDER SUPPORT	- 1]
	1212125-1	BRACKET-SHOULDER HARNESS HOLDER SUPPORT	1	
I		AU206 SERIAL U20602200 THRU U20602579		
		BU206 SERIAL U20602580 & ON		1
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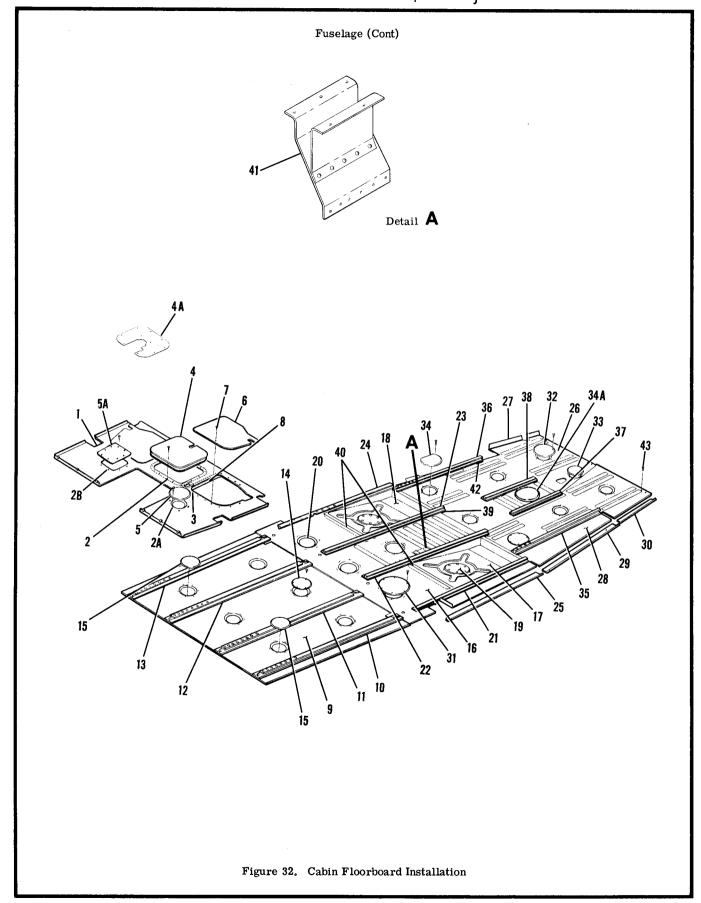


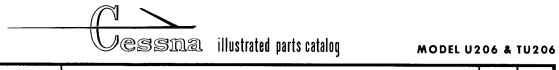


FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1004547	ASSY	CODE
		1 2 3 4 5 6 7		
32 -		CABIN FLOORBOARDS INSTALLATION	NP	
_		FLOORBOARDS INSTALLATION-FRONT		l
- 1	1213415-17	FLOORBOARD ASSEMBLY-FORWARD SECTION		l
- 2	1213494-1	DOUBLER-SELECTOR VALVE OPENING		l
	NAS697A08	NUTPLATE	25	l
	NAS 395-14-3	NUT		1
- 2A	\$1863-3A	NUTPLATE		l
- 2B	S1860-2A	NUTPLATE	12	l
- 3	NAS696A08	NUTPLATE		l
- 4	1213495-1	COVER ASSEMBLY-FUEL SELECTOR VALVE	ī	Α .
		ATTACHING PARTS] -	ļ `
	S1021Z10-8	SCREW	9	А
	·	*	1	l ''
	A6195-10Z1	NUT TINN	1	l
- 4A	1213495-10	COVER PLATE-FUEL SELECTOR VALVE	Ιî	В
***		ATTACHING PARTS	٠ ١	'
	S1021Z10-8	SCREW	10	В
	31021210-0	30 NC W	10	Ð
- 5	S225-6	PLATE-INSPECTION OPENING	١,	l
- ,	3225-8		1	l.
	C102270 0	ATTACHING PARTS SCREW	l .	l
	51022Z8-8		6	l
ا . ـ	121222		l .	l
- 5A	1213302-1	PLATE-COVER	1	l
		ATTACHING PARTS	I	l
	S1022Z8-8	SCREW	12	i
		*		1
- 6	1213512-1	COVER-PLATE-FLOORBOARD	2	l
		ATTACHING PARTS	I	l
- 7	AN5158R8	SCREW	20	l
		*]	l
- 8	1213513-3	STIFFENER ASSEMBLY-FLOORBOARD LH	1	l
	1213513-4	STIFFENER ASSEMBLY-FLOORBOARD RH	1	l
	NAS697A08	NUTPLATE	4	
- 9	1210404-8	FLOORBOARD ASSEMBLY-BELLY SECTION	li	l
	S1863-3	NUT TINN	36	
-10	1210408-13	SEAT RAIL-OUTBOARD LH		
-11	1210408-18	SEAT RAIL-INBOARD LH	l î	
-12	1210408-12	SEAT RAIL-INBOARD RH		
-13	1210408-17	SEAT RAIL-OUTBOARD RH		
-14	\$225-5	PLATE-INSPECTION OPENING	1	
-14	3225-5		4	
	5102170 0	SCREW	Ι.	
	S1021Z8-8		6	
		*		
-15	S225-7	PLATE-INSPECTION OPENING	2	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	6	
		*		
-16	1211606-24	FLOORBOARD PANEL ASSEMBLY-AFT CABIN SECTION FORWARD		I
-17	1211623-5	PAN ASSEMBLY-FLOOR LH		I
-18	1211623-7	PAN ASSEMBLY-FLOOR RH	1	I
-19	S225-5	PLATE-INSPECTION OPENING		I
		ATTACHING PARTS	_	l
	S1021Z8-8	SCREW		!
	S1863-3	NUT TINN		l
l		*		I
-20	\$1209-1	DOUBLER ASSEMBLY-INSPECTION HOLE	4	I
· .	NAS680A08K	NUTPLATE	l 6	I
-21	1211642-13	SEAT RAIL-OUTBOARD LH		I
-22	1211642-11	SEAT RAIL-INBOARD LH		I
-23	1211642-12	SEAT RAIL-INBOARD RH		I
-24	1211657-2	SEAT RAIL-OUTBOARD RH		I
-25	1211612-1	ANGLE-AFT CABIN FORWARD LH FLOORBOARD		I
-26	1211789-1	FLOORBOARD PANEL ASSEMBLY-AFT CABIN SECTION REAR RH	1	I
٠٠	\$1863-3	NUTPLATE	_	I
-27	1211666-1	ANGLE-AFT CABIN REAR RH FLOORBOARD		I
-28	1211786-2			I
-29	_	FLOORBOARD PANEL ASSEMBLY-AFT CABIN SECTION REAR LH		I
-29	1211610-1	ANGLE ASSEMBLY		I
_30	NAS696A3	NUTPLATE		I
-30	1211613-1	ANGLE		I
1	S-1863-3	NUTPLATE	17	I
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	USABLE ON CODE
2 -31	\$225-7	PLATE-INSPECTION OPENING	4	
	AN515-8R7	ATTACHING PARTS SCREW	1	
-32	S225-5	PLATE-INSPECTION OPENING	5	
	S1021Z8-8	ATTACHING PARTS SCREW	6	
-33	S225-8	PLATE-INSPECTION OPENING		
	S1021Z8-8	SCREW		
-34	1211788-1	COVER ATTACHING PARTS SCREW	_	
-34A	S1021Z8-8 S225-11	SCREM		
-34A	S1021Z8-8	ATTACHING PARTS SCREW		
	3102123	*		
-35	1211783-3	SEAT RAIL-OUTBOARD LH	1	
-36	1211785-2	SEAT RAIL-OUTBOARD RH	1	1
-37	1211782-7	SEAT RAIL-INBOARD LH	1	l
-38	1211782-8	SEAT RAIL-INBOARD RH	1	
-39	1211641-1	SHIM	2	
-40	1211632-1	ANGLE	2	
-41	1211707-9	BRACKET ASSEMBLY-SEAT BELT LH	1	
	1211707-10	BRACKET ASSEMBLY-SEAT BELT RH	1	
4.5	NAS680A4	NUTPLATE	1	
-42 -43	1211784-1 AN52510R8	SHIM-RH	1 6	I



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FIGURE			HNITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX	I TAKE HOMBER		ASSY	CODE
NO.		1 2 3 4 5 6 7		CODE
33 -		CARGO DOORS INSTALLATION	NP	
- 1	1211670-14	DOOR ASSEMBLY-FORWARD CARGO	1	l i
		ATTACHING PARTS		
	NAS514P1032-12	SCREW	8	
	!			1 1
- 2	1211670-4	WINDOW-CARGO DOOR	1	
- 3	1211670-9	RETAINER-WINDOW	1	
		ATTACHING PARTS		
	CR673-4-4	RIVET-CHERRY CY	7	
	CR673-4-4	RIVET-CHERRY CY	24	
- 4		DELETED MEMER MOED		
- 5		DELETED, NEVER USED		
- 6	1	DELETED, NEVER USED		
- 7		DELETED, NEVER USED		
- 8	1215037-1	BRACKET-ARMREST		1
- 9	1211661-1	HINGE HALF-DOOR LOWER	-	
-10	1211661-2	HINGE HALF-FUSELAGE LOWER	1	
-11	1211661-9	HINGE HALF-FUSELAGE UPPER	-	
-12	1211661-4	HINGE HALF-DOOR UPPER		
-13	MS20392-1C57	PIN-HINGE	1 2	
-14	MS 24665-132	PIN-COTTER	2	'
-15	SEE FIG 50A	LATCH ASSEMBLY-REMOVABLE	1	
I '		ATTACHING PARTS	_ *	
I	NAS220-5	SCREM	14	
				1
-16	\$1116-1	SEAL-123.60 IN LG BULK ITEM REF S1116-1-123.60	1	
-17	1211644-1	STOP ASSEMBLY-FORWARD CARGO DOOR SWING	2	
	l <u>-</u>	ATTACHING PARTS	`	
	LA3DW500	PIN-DETENT HWL LOWER STOP	1	
Į.	AN3-4A	BOLT LOWER STOP	ī	
	AN525-10R8	SCREW UPPER STOP		
	NAS43HT3-10	SPACER LOWER STOP		
	AN960C10L	WASHER LOWER STOP	2	
1	AN960-10L	WASHER UPPER STOP	2	
l .	AN960-10	WASHER UPPER STOP	2	!
	NAS696A3	NUTPLATE UPPER STOP	1	
l .	į	*		
-18	1211673-206	DOOR ASSEMBLY-AFT CARGO	1	
		ATTACHING PARTS		
	NAS514P1032-12	SCREW	8	
ł	AN960-10	WASHER	8	
	MS21044N3	NUT	8	
-18A	1211644-1	STOP ASSEMBLY-SWING	1	
	AN3-4A	BOLT	1	
1	NAS43HT3-10	SPACER	1	
	AN960C10L	WASHER	2	i 1
-188	LA30W500	PIN HWL	1	
-1 8C	0912220-1	1	_	
-100	0812339-1	SOCKET ASSEMBLY-ARMREST	2	
	S1021Z6-10C	ATTACHING PARTS SCREW	_	
1	NAS 395-3-3	NILL	3	1
	14K3 J9J=J=3	NU!	3	1
-18D	1211490-4	BRACKET-ARMREST	1	
-19	1211673-5	WINDOW-CARGO DOOR	1	
-20	1211673-10	RETAINER-WINDOW AFT	1	
]	CR763-4-4	RIVET-CHERRY CY	20	
-21		DELETED-NEVER USED	2.0	
-22	1211672-3	CARRIER-DOOR LATCH LOWER	1	
-23	1211672-2	CARRIER-DOOR LATCH UPPER	1	f
-24	1211646-2	BOLT-DOOR STOP		
<u>I</u>	AN960-416L	WASHER		
	MS21042L4	NUT	2	
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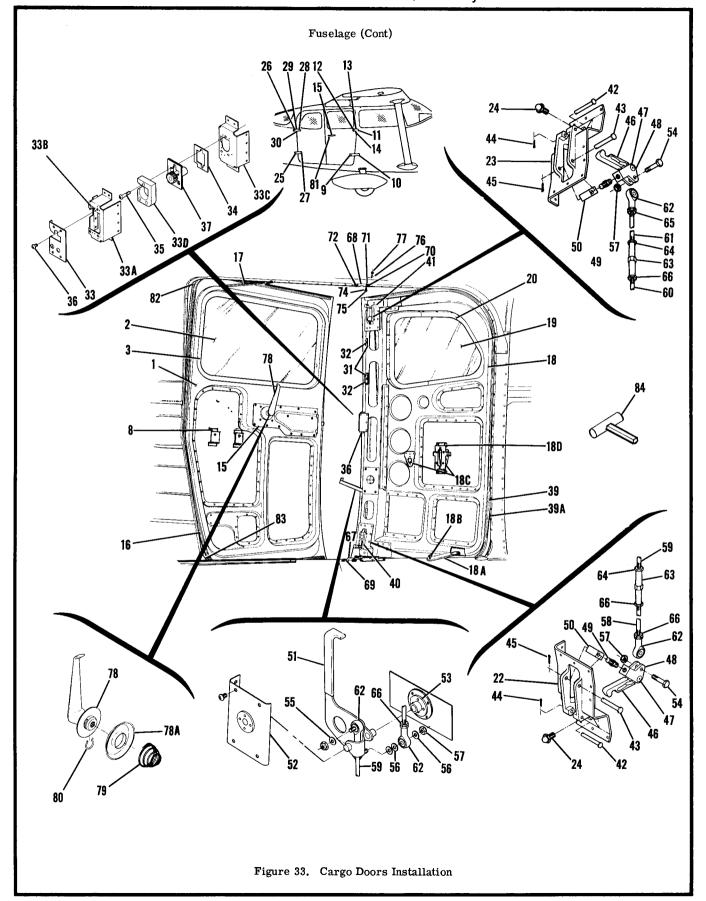


FIGURE AND	PART NUMBER	DESCRIPTION	UNITS PER	USABLE ON
INDEX NO.	TAKI NOMBER	1 2 3 4 5 6 7	ASSY	CODE
33 -25	1211661-5	HINGE HALF-FUSELAGE LOWER	1	
-26	1211661-6	HINGE HALF-FUSELAGE UPPER	li	
-27	1211661-7	HINGE HALF-DOOR LOWER	Ιī	
-28	1211661-8	HINGE HALF-DOOR UPPER	li	
-29	MS20392-1057	PIN-HINGE		
-30	MS24665-132	PIN-COTTER		
-31	1211695-1	BRACKET ASSEMBLY		
-32	NAS680A3	NUTPLATE		
-33	1211721-9	COVERBRACKET ASSEMBLY		
-33A	1211721-8 NAS696A3	NALLET A 22 EMPTA		1
-338	NAS686A3	NUTPLATE		
-33C	1211721-7	BRACKET ASSEMBLY		1
-	NAS686A3	NUTPLATE		1
-330	0711695-9	GUIDE		
-34	0711695-10	SHIM	1	
-35	NAS221-15	SCREW	3	i I
-36	NAS 221-5	SCREW	4	
-37	0711694-16	CLUTCH ASSEMBLY	1	1 1
-38 -39	\$1346-1	DELETED-NEVER USED	,	
-39 -39A	S1346-1 S1441-1	SEAL-77.50 IN LG BULK ITEM REF S1346-1-77.50 SEAL-SUPPORT 12.0 IN LG BULK ITEM REF		1 1
-37A	31771-1	S-1441-1-12.0	l *	
I		LATCHING ASSEMBLY-AFT CARGO DOOR	NP	
-40	1211675-12	LATCH ASSEMBLY-DOOR LOWER	l "i	
-41	1211675-2	LATCH ASSEMBLY-DOOR UPPER	ī	
		ATTACHING PARTS		1 1
-42	MS20392-1C41	PIN-HINGE	1	j
-43	MS20392-2C41	PIN-HINGE	1	1 1
-44	MS24665-67	PIN-COTTER		
-45	MS24665-132	PIN-COTTER	1	
-46	1211838-1	HOOK-DOOR LATCH LOWER	1	
-40	1211702-1	HOOK-DOOR LATCH UPPER	i	
-47	MS20427-6C14	RIVET-DOOR LATCH	li	
-48	1211675-6	CLEVIS-DOOR LATCH	ī	
-49	1211675-3	BOLT-DOOR LATCH		
-50	1211675-7	BLOCK-DOOR LATCH	1	
-51	1211686-1	HANDLE ASSEMBLY-AFT CARGO DOOR	1	
-52	1211687-1	COVER ASSEMBLY-AFT CARGO DOOR	4	Α
1	1213947-1	COVER ASSEMBLY-AFT CARGO DOOR	1	8
į.		ATTACHING PARTS SCREW	١.	1
1	NAS221-4	20 KEM	6]
-53	1211687-3	BUSHING	l 1	A
1 3	1213946-1	BEARING ASSY		8
	1211689-1	PUSH ROD ASSEMBLY-DOOR LATCH LOWER	Ιi	
	1211689-2	PUSH ROD ASSEMBLY-DOOR LATCH UPPER	l ī	1
		ATTACHING PARTS		
-54	AN3-7A	80LT	1	
-55	AN960-10L	WASHER LOWER ROD]]	
-56	AN960-10L	WASHER UPPER ROD	3	
-57	MS21044N3	NUT	2	
-58	1211689-3	PUSH ROD-LOWER LOWER ROD ASSEMBLY	l 1	[]
-59	1211689-5	PUSH ROD-UPPER LOWER ROD ASSEMBLY	li	1 1
-60	1211689-4	PUSH ROD-LOWER UPPER ROD ASSEMBLY	li	1 1
-61	1211689-6	PUSH ROD-UPPER UPPER ROD ASSEMBLY	1	1 1
-62	S1104-3	ROD END	2	
-63	AN155B16S	TURN BUCKLE		
-64	AN315-3L	NUT UPPER ROD		
-65	AN315-3R	NUT UPPER ROD		
-66	AN315-3R	NUT LOWER ROD	2	
		CONTINUED ON NEXT PAGE]
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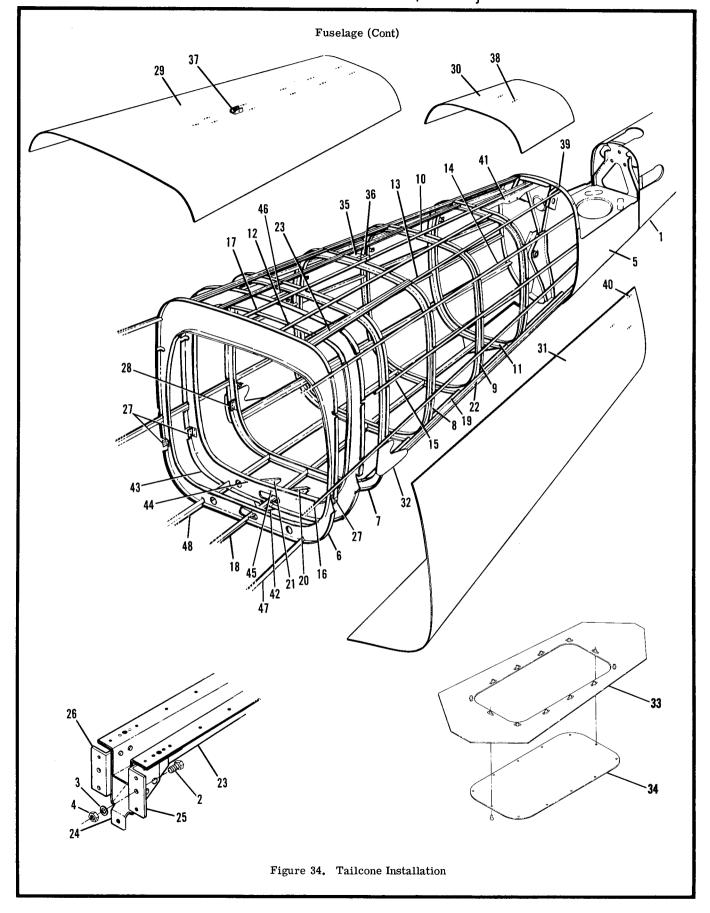
MODEL U206 & TU206



FIGURE AND	D4D* 1000			USABLE
INDEX	PART NUMBER	DESCRIPTION	PER ASSY	ON
NO.		1234567		CODE
33 -67 -68	1211658-1 1211680-1	LATCH PLATE-AFT CARGO DOOR LOWERLATCH PLATE-AFT CARGO DOOR UPPER	1	
_00	1211000-1	ATTACHING PARTS	_	
-69	NAS221-12	SCREW LOWER PLATE	2	
-70 -71	AN509-10-7 1211696-1	SCREW UPPER PLATE	2	
_''	1211696-2	SHIM-FRICTION LOWER LATCH PLATE		
-72	1211684-1	SHIM-UPPER LATCH PLATE	AR	
	NAS696A3	NUTPLATE	2	
-73		* DELETED NEVER USED		
-74	1211646-1	BOLT-DOOR STOP	2	
-75	AN960-416	WASHER	AR	
-76 -77	AN960-416L MS21042L4	WASHER		
-78	1211250-7	HANDLE ASSEMBLY-CARGO DOOR	2 1	!
-78A	1211251-2	INSERT WOODGRAIN	1	l l
70	1705015-2	PLACARD-DOOR HANDLE SOFT INTERIOR ONLY	1	[
-79 -80	0413317 0511189-1	CLIP	1	
-81	C253001-0101	LOCK ASSEMBLY-FORWARD CARGO DOOR	ī	
	1411208-1	CAM-DOOR LOCK	1	[]
-82 -83	1211692-1 1211692-2	FILLET-DOOR UPPER		
-84	1211703-1	HANDLE-CARGO DOOR STOWABLE	1	
	-		•	
				1 1
]		AU206 SERIAL U20602200 THRU U20602249 BU206 SERIAL U20602250 & ON		
		B - 0200 SERIAL UZUUUZESU & UN		
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ſ	FIGURE			UNITS	USABLE
	AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
1	NO.		1234567	ASSY	CODE
ſ	34 -		TAILCONE INSTALLATION	NP	
ı	- 1	SEE FIG 36 12124 00- 23	STINGER INSTALLATION		
ł	- 1	1212400-27	TAILCONE ASSEMBLY	i	A B
ı	_		ATTACHING PARTS BOLT		
ł	- 2 - 3	AN3-5A AN960-10	BOLT	6	
ı	- 4	MS21044N3	NUT	6	
ı	-	655 510 25	AFT TAILCONE ASSEMBLY		
ı	- 5 - 6	SEE FIG 35 1212425-1	BULKHEAD ASSEMBLY STA. 138-00	1	
ı	_	1212425-3	BULKHEAD ASSEMBLY STA. 138.00	ī	
1	- 7	1212412 2	BULKHEAD ASSEMBLY STA. 152.20FRAME-BULKHEAD TOP	NP	
ı		1212412-2 1212412-13	FRAME-BULKHEAD LH SIDE	1	
1		1212412-12	FRAME-BULKHEAD RH SIDE	1	
1	- 8	1212412-15	ANGLE-SUPPORT	1 NP	A
ı	- 0		BULKHEAD ASSEMBLY STA. 166.40	NP	В
ı		1212413-13	FRAME-BULKHEAD TOP	1	Α
ĺ		1212413-16 1212413-3	FRAME-BULKHEAD TOPFRAME-BULKHEAD LH SIDE	1	В
ı		1212413-4	FRAME-BULKHEAD RH SIDE	1	
ı	_ ^	\$1154-1	BRACKET	2	,
	- 9		BULKHEAD ASSEMBLY STA. 180.60		A B
ı		1212414-13	FRAME-BULKHEAD TOP	l ''i	Ā
ı		1212414-16	FRAME-BULKHEAD TOPFRAME-BULKHEAD LH	1 1	В
ı		1212414-3 1212414-4	FRAME-BULKHEAD RH	li	
ı		51154-1	BRACKET	2	
ı	-10	1212414-14 1212414-17	DOUBLER	1	A B
1		1212414-11	DOUBLER	^	"
			CONTINUED ON NEXT PAGE		
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PART NUMBER DESCRIPTION PART NUMBER DESCRIPTION PER ON ASSY COM			MODEL 02		
AND PART NUMBER 1234567	FIGURE			LINUTC	UCA DI E
1	AND	DADT NIIMBED	DESCRIPTION		
13 1-11		PARI NOMBER			CODE
122415-2 SULKMEAD ASSEMBLY STA. 134-80 NP 8 122415-3 FRAME-BULKHEAD TOP 1 1 8 122415-3 FRAME-BULKHEAD TOP 1 1 8 122415-3 FRAME-BULKHEAD TOP 1 1 8 122415-3 FRAME-BULKHEAD LH SIDE 1 1 8 122415-3 FRAME-BULKHEAD LH SIDE 1 1 1 1 1 1 1 1 1	NO.		1234567		CODE
12 24 5-2	34 -11		BULKHEAD ASSEMBLY STA. 194.80	NP	Α
1212415-13			BULKHEAD ASSEMBLY STA. 194.80	NP	В
1212415-3			FRAME-BULKHEAD TOP	1	
1212415-4 FRAME-BULKHEAD RH SIDE 1 1 1 1 1 1 1 1 1			FRAME-BULKHEAD TOP	1 1	8
SI154-1			FRAME BULKHEAU LH SIDE	1	1 8
-12 1212416-1 STRINGER-TOP HH STA, 138,00 TO 194,80 1 1 1 1 1 1 1 1 1			POACKET	1	
1212416-27 STRINGER-TOP RH STA, 138,00 TO 194,80 1 1 1 1 1 1 1 1 1	-12		STRINGER-TOP IN STA. 138-00 TO 194-80	5	
1212416-29 STRINGER-TOP HH STA 136.00 TO 194.80 1 1 1 1 1 1 1 1 1	- 12	•			ا م ا
-13 1212416-3 STRINGER-TOP LH STA. 166.40 TO 209.00 1 1 1 1 1 1 1 1 1		-			
1212416-6	-13		STRINGER-TOP LH STA. 166.40 TO 209.00	l ī	
1212416-6			STRINGER-TOP RH STA. 166.40 TO 209.00	ī	
-15 1212416-7 STRINGER-SIDE CENTER H. STA. 152.20 TO 209.00 1 1 1 1 1 1 1 1 1	-14	1212416-5	STRINGER-SIDE UPPER LH STA. 138.00 TO 209.00	1	
-16 1212410-9			STRINGER-SIDE UPPER RH STA. 138.00 TO 209.00	1	
-16 1212410-9	-15		STRINGER-SIDE CENTER LH STA. 152.20 TO 209.00	1	
1212416-10			STRINGER-SIDE CENTER RH	1 1	
-17 1212416-28	-16		STRINGER-SIDE LOWER LH STA. 138.00 TO 209.00	1	
1212416-30	-17		STRINGER-SIDE LUWER RH	!	
18	-11		STRINGERTOR CENTER STA 120 ON TO 200 ON	‡	
-19	-18				D
1212416-19			STRINGER-LOWER IH STA. 166-40 TO 209-00	†	
-20 1211835-1 BRACKET-PULLEY LH 1 1 1 1 1 1 1 1 1	l ''		STRINGER-LOWER RH STA. 166.40 TO 209.00	1 1	
-21 1211435-2 BRACKET-PULLEY RH 1 1 1 1 1 1 1 1 1	-20		BRACKET-PULLEY LH	lî	
-22 1212417-4 STRINGER-SIDE H STA, 152,20 TO 230-187 1 1 1 1 1 1 1 1 1			BRACKET-PULLEY RH	1	
1212417-6 STRINGER-SIDE RH STA. 152.20 TO 230.187 1 1 211431-5 STRINGER ASSEMBLY-TOP LH STA. 138.00 TO 166.40 1 1 1 1 1 1 1 1 1	-22		STRINGER-SIDE IH STA. 152-20 TO 230-187	1	1
-23 1211431-6 STRINGER ASSEMBLY-TOP LH STA. 138.00 TO 166.40 1 -24 1211431-6 STRINGER ASSEMBLY-TOP RH STA. 138.00 TO 166.40 1 -25 1211431-1 BRACKET-LH			STRINGER-SIDE RH STA. 152.20 TO 230.187	1	
-24 1211431-4 BRACKET-H	-23		STRINGER ASSEMBLY-TOP LH	1	
12 1431-4 BRACKET-RH 1 1 1 1 1 1 1 1 1			STRINGER ASSEMBLY-TOP RH STA. 138.00 TO 166.40	1	
-25 12 1431-17 ANGLE-OUTBOARD LH 1 1 1 1 1 1 1 1 1	-24		BRACKET-LH	1	
1211431-18	25		BRACKET-KH	}	
-26	-25				1
1211431-20	-26		ANGLE-INSPARD I H	1 1	
-27 1211401-1 ANGLE-LONGERON	-20		ANGLE-INBOARD RH	;	
-28 121401-3	-27		ANGLE-LONGERON	4	1
-30			ANGLE-LONGERON	ء ا	
-31	-29	1212400-2			
1212400-22	-30	1212400-6	SKIN-TOP AFT	1	
-32 1212418-1 GUSSET-LH 1 1 1212418-2 GUSSET-RH 1 1 1 1 1 1 1 1 1	-31		SKIN-SIDE LH	1	
1212418-2			SKIN-SIDE RH	1	
-33	-32	1	GUSSET-LH	1	
NAS697A08	22		COSSELLEM	!	
NAS698A08	-33	1			
1			NUITOLATE		
AN515-8R6 AN515-8R6 12	-34		DDDR-ACCESS		
AN515-8R6 SCREM	1		ATTACHING PARTS	l *	
*		AN515-8R6	SCREW	12	
-36			*		
-36		1212422-2	DOUBLER-ELEVATOR DOWN SPRING	1	A
NAS686A08			BRACKET-ELEVATOR DOWN SPRING	1	
NAS697A08K S1862-2 NUT NUTPLATE S1862-2 NUT S1863-4A NUTPLATE S1212427-2 BRACKET-PULLEY S12137-1 BULKHEAD ASSEMBLY S12697A3K S1260474-1 STRINGER-LOMER LH STRINGER-LOWER RH STRINGER-LOWER RH STRINGER-LOWER RH STRINGER-LOWER RH STRINGER-LOWER RH STRINGER-LOWER RH STRINGER-U20602580 & ON	-37	1		_	
-39			NUTPLATE	2	1
-40		.			1
1 1212427-2	_				
1211842-2		=			,
1212437-1 BULKHEAD ASSEMBLY					^
-44 NAS682A3K NUTPLATE					
-45					
-46 -47 -48 1211649-1 -48 1211649-2 BRACKET-EMERGENCY LOCATOR TRANSMITTER			NUTPLATE	l ī	
1211649-1 STRINGER-LOWER LH			BRACKET-EMERGENCY LOCATOR TRANSMITTER	Ιī	
AU206 SERIAL U20602200 THRU U20602579 BU206 SERIAL U20602580 & DN			STRINGER-LOWER LH	1	
BU206 SERIAL U20602580 & DN	-48	1211649-2	STRINGER-LOWER RH	1	1
BU206 SERIAL U20602580 & DN		l	·		1 1
BU206 SERIAL U20602580 & DN					
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			BU206 SERIAL U20602580 & ON		
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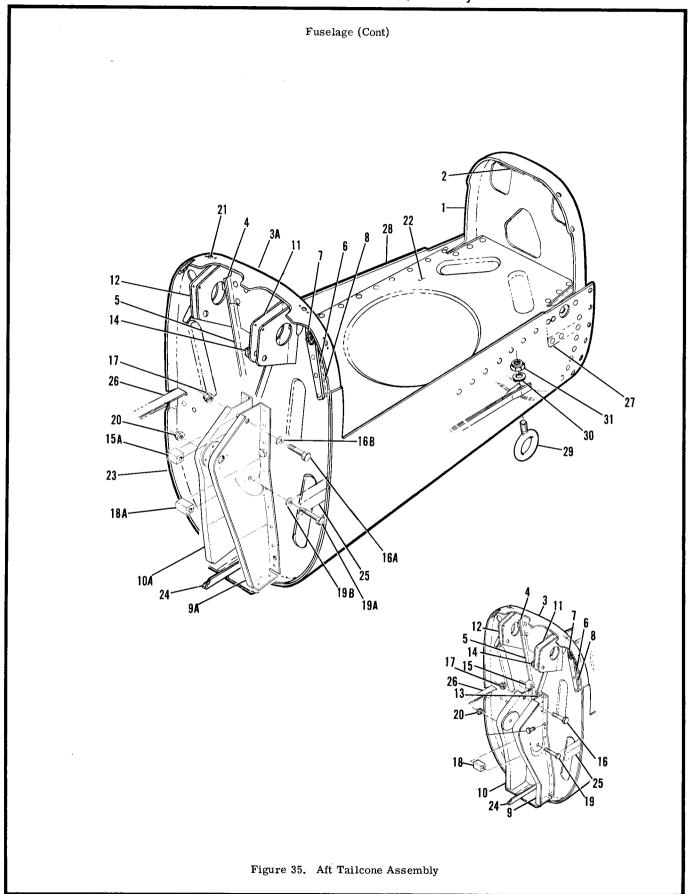


FIGURE			UNITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
35 -	1212135-1	AFT TAILCONE ASSEMBLY WEU 1212135-5	1	Α
''	1212135-5	AFT TAILCONE ASSEMBLY	1	B
- 1	1212130-1	BULKHEAD ASSEMBLY-TAILCONE STA 230.187	1	
	1212130-2	BULKHEAD-TAILCONE STA 230.187	1	1 1
- 2	1212129-1	DOUBLER ASSEMBLY	1	
	NAS696A3	NUTPLATE		1
- 3	1212136-1	BULKHEAD ASSEMBLY-TAILCONE STA 209.00	1	A
- 3A	1212136-2 1212136-6	BULKHEAD-TAILCONE STA 209.00BULKHEAD ASSYTAILCONE STA. 209.00	1 1	A B
- 3A	1212136-5	BULKHEAD-TAILCONE STA. 209.00		l B
- 4	1212126-1	DOUBLER	ì	'
- 5	1212132-1	DOUBLER	1	
- 6	1212127-1	DOUBLER ASSEMBLY-FORWARD	2	1
	1212127-2	DOUBLER		
- 7	NAS697A4	NUTPLATE		
- 8	1212127-3	DOUBLER-AFT		
- 9	1212424-8	BRACKET ASSEMBLY-ELEVATOR BELLCRANK REAR RH	1	A
- 9A -10	1212424-14	BRACKET ASSEMBLY-ELEVATOR BELLCRANK REAR RH	1 1	В
-10A	1212424-9 1212424-13	BRACKET ASSEMBLY-ELEVATOR BELLCRANK REAR LH	i	A
-10A -11	0760621-1	BRACKET-PULLEY LH	li	
-12	0760621-2	BRACKET-PULLEY RH		1 1
1		ATTACHING PARTS		1
Į.	AN3-4A	80LT		
	MS21044N3	NUT	1	1
		*	1	1 . 1
-13	1260085-1	SPACER	1	Α
-14	0412467	STOP-ELEVATOR UPPER	1	i . I
-15 -15A	1260089-1 0510146-10	STOP-ELEVATOR UPPER	1 1	B
-13A	0510146-10	ATTACHING PARTS	1 1	°
-16	AN4-16A	BOLT	1	A
-16A	AN4-12A	8017		B
-168	AN960-416	WASHER		8
-17	MS21042L4	NUT	1	
1		*		
-18	1260089-2	STOP-ELEVATOR LOWER	1	A
-18A	0510146-9	STOP-ELEVATOR LOWER	1	В
		ATTACHING PARTS BOLT	Ι.	
-19 -19A	AN4-17A AN4-13A	BOLT		A B
-19A	AN960-416	WASHER		B
-20	MS21042L4	NUT		5
]	
-21	NAS697A08	NUTPLATE	4	
-22	1212133-1	BULKHEAD ASSEMBLY-TAILCONE HORIZONTAL	1	A
	1212133-3	BULKHEAD ASSEMBLY-TAILCONE HORIZONTAL	1	8
		ATTACHING PARTS	1	
-23	AN3-4A	80LT	2	
	1212400-0	CTIECENED ACCEMBLY	1	
	1212408-8 1212408-3	STIFFENER ASSEMBLY		B
	NAS680A3K	NUTPLATE		
-24	1212406-2	STRINGER		
-25	1212407-3	REINFORCEMENT LH	1	
-26	1212407-4	REINFORCEMENT RH		
-27	1212128-1	BRACKET-STABILIZER ATTACH LH]
I	1212128-2	BRACKET-STABILIZER ATTACH RH		1
-28	1212135-2	SKIN		
-29	0422344	RING-MOORING	1	
-30	AN960-516	ATTACHING PARTS WASHER	1	
-31	MS21042L5	NUT		
1 "		*	l *	
1				
1				
I		AU206 SERIAL U20602200 THRU U2062579		
		8U206 SERIAL U20602580 & DN		1
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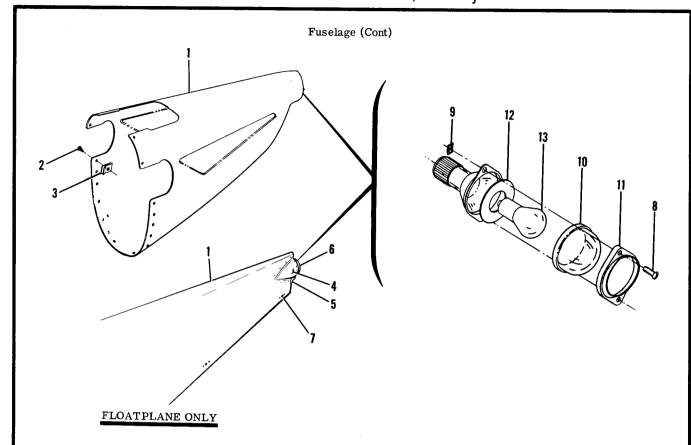


Figure 36. Stinger Installation

AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USAB ON COD
6 -		STINGER INSTALLATION	NP	┼──
- 1	1212010-13-791	STINGER ASSEMBLY 24 VOLT		
	1212600-7	STINGER ASSEMBLY FLOATPLANE		1
		ATTACHING PARTS	L	i
- 2	S1021Z8-8	SCREW	30	
- 3	NAS 395-10-3	NUT	30 4	
		*	7	
- 4	1212601-1	SUPPORT-TAIL LIGHT LH	1	i
	1212601-2	SUPPORT-TAIL LIGHT RH		1
- 5	1212600-3	SPACER		
- 6	0433007	MOUNT-TAIL LIGHT		1
- 7	NAS697A3	NUTPLATE		1
	C622001-0102	LIGHT ASSEMBLY-TAIL		
- 8	AN515-4R6	SCREW	2	i
	AN530-6R10	SCREW	2	
- 9	NAS488-5-3	NUTPLATE	2	
		*	_	
-10	A4513-1	LENS-CLEAR TAILLIGHT GMC	1	l
-11	C622001-0104	RETAINER-LENS GMC	ī	ı
-12	A2109-3	GASKET GMC	ī	[
-13	1777	BULB-TAIL LIGHT 12V GMC	ī	l
	MS35478-307	BULB-TAIL LIGHT 24V	ī	
			•	
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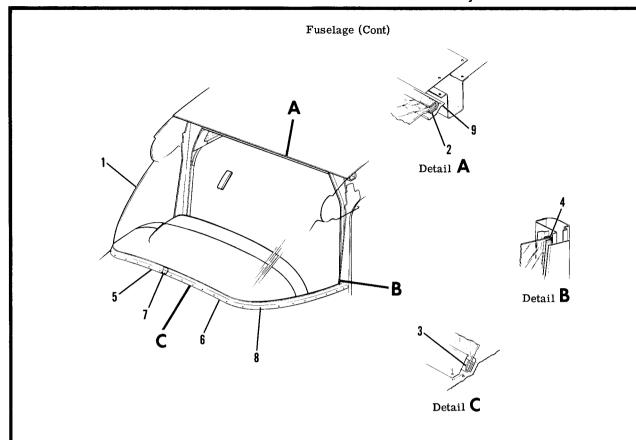


Figure 37. Windshield Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	USABLE ON CODE
37 - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - 9	1213400-200 \$1389-3 \$1389-1 \$1389-7 1213001-10 1213392-1 1213001-72 1213001-15 AN507-632R6 MS21044N3 0713822-1	WINDSHIELD TINTED	1 AR AR AR 1 1 1 52	

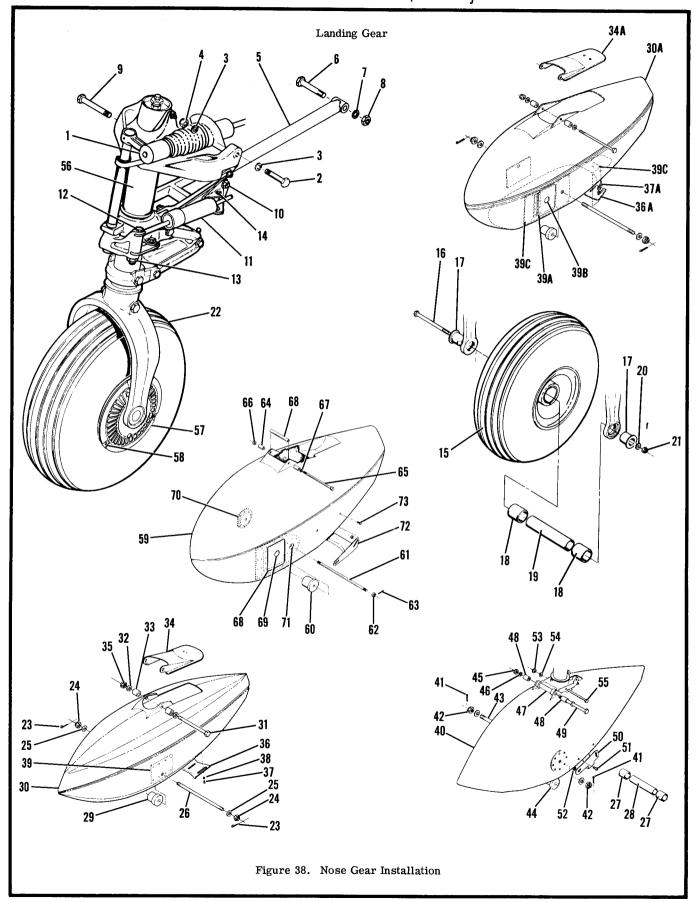
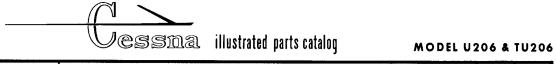


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.		1 2 3 4 5 6 7		CODE
38 -		NOSE GEAR INSTALLATION	NP	
- 1	SEE FIG 44	STEERING INSTALLATION	1	
		NOSE GEAR ASSEMBLY	NP	
		ATTACHING PARTS		1
- 2	AN176-21A	BOLT		j
~ 3	AN960-616L	WASHER	2	l
- 4	MS21042L6	NUT	2	ì
- 5	1243600-1	LINK-DRAG		l
- 6	NAS464P5A42	80LT	1	i
- 7	AN960-516L	WASHER	1	l .
- 8	MS21042L5	NUT	1	i
- 9	AN6-32A	80LT		l
	AN960-616	WASHER	1	l
	AN960-616L	WASHER	2	l
-10	MS21042L6	NUT	1	l
		+		l
-11	SEE FIG 43	SHIMMY DAMPENER	1	ł
		ATTACHING PARTS		l
-12	NAS464P3A32C	BOLT	1	l
	AN960-10L	WASHER	2	1
1	AN960-10	WASHER		l
-13	MS21044N3	NUT	1	l
-14	AN4H5A	BOLT	2	l
	NAS76A4-006	BUSHING	2	Į.
[AN960-616L	WASHER	2	1
		*		ļ
-15	SEE FIG 41	WHEEL ASSEMBLY-NOSE GEAR HEAVY DUTY	1	1
I i		ATTACHING PARTS		ļ
-16	AN5-55	BOLT	1	ł
-17	1442001-2	BUCKET-AXLE BOLT	2	ļ
-18	1442002-1	SPACER	2	ļ
-19	1442001-1	AXLE	1	ł
-20	AN960-516L	WASHER	1	1
-21	AN310-5	NUT	ı	1
	MS24665-136	PIN-COTTER	1	1
				l
-22	SEE FIG 41	WHEEL ASSEMBLY-NOSE GEAR STANDARD	1	ł
		ATTACHING PARTS		
-23	MS 24665-136	PIN-COTTER	2	l
-24	AN310-5	NUT	2	
-25	S1450-5-12-035	WASHER	2	
-26	0742410-27	STUD		
-27	0543037-1	SPACER	2	
-28	0543003	TUBE-AXLE	1	
-29	0742410-8	FERRULE	2	į
		*		İ
		FAIRING INSTALLATION-STANDARD	1	
-30	0543065-1	FAIRING ASSEMBLY USE WITH STANDARD GEAR		Α
-30A	0543079-7	FAIRING ASSEMBLY USE WITH STANDARD GEAR	1	В
	_	ATTACHING PARTS		
-31	AN5-51A	BOLT		1
-32	AN960-516L	WASHER		
-33	0743009-1	SPACER		1
-34	0743625-15	PLATE-COVER	-	A
-34A	0743625-17	PLATE-COVER		В
-35	MS21042L5	NUT	1	Į .
				1
-36	0541205-2	SCRAPER	1	A
-36A	0541221-2	SCRAPER	1	В
		ATTACHING PARTS	l .	l .
-37	AN520-10R6	SCREW		A
-37A	AN520-10R12	SCREW	_	В
-38	AN960-10	WA SHER	-	
1	MS21044N3	NUT	3	1
	05/1057	*	1 .	ĺ
-39	0541207-2	DOUBLER	1	
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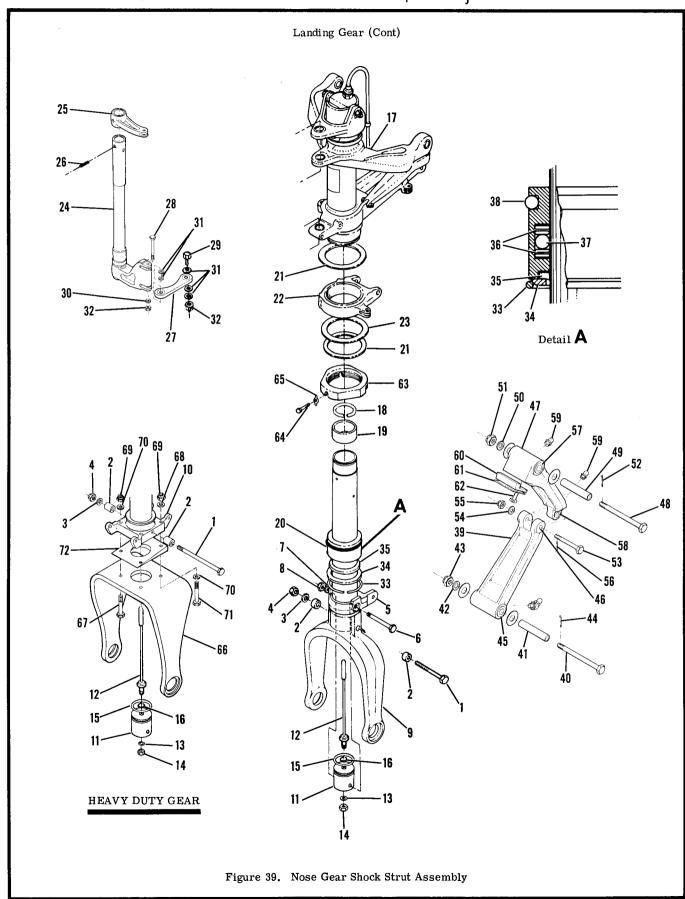
MODEL U206 & TU206

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FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
NO.		1234567	ASSY	CODE
38 -39A	0541223-13	DOOR ASSY-ACCESS		-
-39B	KM610-64	LATCH-DOOR	_	В
-39C	0541222-3	DOUBLER	•	В
			•	В
-390	0541207-3	DOUBLER		В
		FAIRING INSTALLATION-HEAVY DUTY NOSE GEAR		
-40	0743618-6	FAIRING ASSEMBLY-NOSE WHEEL HEAVY DUTY GEAR	1	C
		ATTACHING PARTS		
-41	MS24665-210	PIN-COTTER		l c
-42	AN310-5	NUT		c
-43	1442013-1	STUD	1	l c i
-44	0743619-1	FERRULE		l č
-45	MS21042L5	NUT		Č
-46	AN960-516L	WASHER	i	Č
-47	NAS75-5-225	SPACER		Ιč
-48	0743009-1	SPACER		ľč
-49	AN5-56A	BOLT	1	
*,	AND-30A	*	1	С
-50	1443013-1	SCRAPER	_	1 _
-50	1442012-1		1	С
		ATTACHING PARTS		
-51	NAS221-7	SCREW		C
-52	MS21044N3	NUT	4	C
į		*		
-53	MS21042L5	NUT ATTACH HUB ON HEAVY DUTY GEAR USING FAIRING	1	
-54	AN960-516L	WASHER ATTACH HUB ON HEAVY DUTY GEAR USING FAIRING		
-55	AN5-34A	BOLT ATTACH HUB ON HEAVY DUTY GEAR USING FAIRING		
-56	SEE FIG 39	SHOCK STRUT ASSEMBLY-NOSE GEAR		
-57	0743627-3	CAP-WHEEL-LH STANDARD WHEEL ONLY		l :
• •	0743627-4	CAP-WHEEL-RH STANDARD WHEEL ONLY	l i	
	0.1302. 1	ATTACHING PARTS	1	
-58	AN936A8	WASHER	_	
- 76		SCREW	,	
	AN515-8R4		3	
50	12/20/5 1		_	
-59	1243045-1	FAIRING ASSYNOSE WHEEL HEAVY DUTY	1	D
		ATTACHING PARTS		
-60	0743619-1	FERRULE	2	D
-61	1442013-1	STUD		D
-62	AN310-5	NUT		ם
-63	MS24665-210	COTTER PIN		D
-64	0743009-1	SPACER		ا م ا
-65	AN5-55A	BOLT		
-66	MS21042L5	NUT		0
-67	S1450-5A13-032	WASHER		ם
-68	NAS75-5-225	SPACER	-	4 - 1
•	1111017 7"227	35466K	1	D
-69	0541223-13	DOOR ASSY		
-07		LATCH-DOOR	1	D
70	KM610-64	LAICH-DUOK	1	D
-70	1243042-1	SHIM RH SIDE ONLY	1	D
	1243043-2	CUP-RH SIDE	1	D
	1243043-1	CUP-LH SIDE		D
-71	1243044-1	DOUBLER		D
-72	1243073-1	SCRAPER	1	D
		ATTACHING PARTS		
-73	NAS221-7	SCREW	4	D
	MS21044N3	NUT	4	Ď
	AN960-10	WASHER	ΔR	Ď
	AN 960-10L	WASHER		0
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		CU206 SERIAL U20602200 THRU U20603020		l
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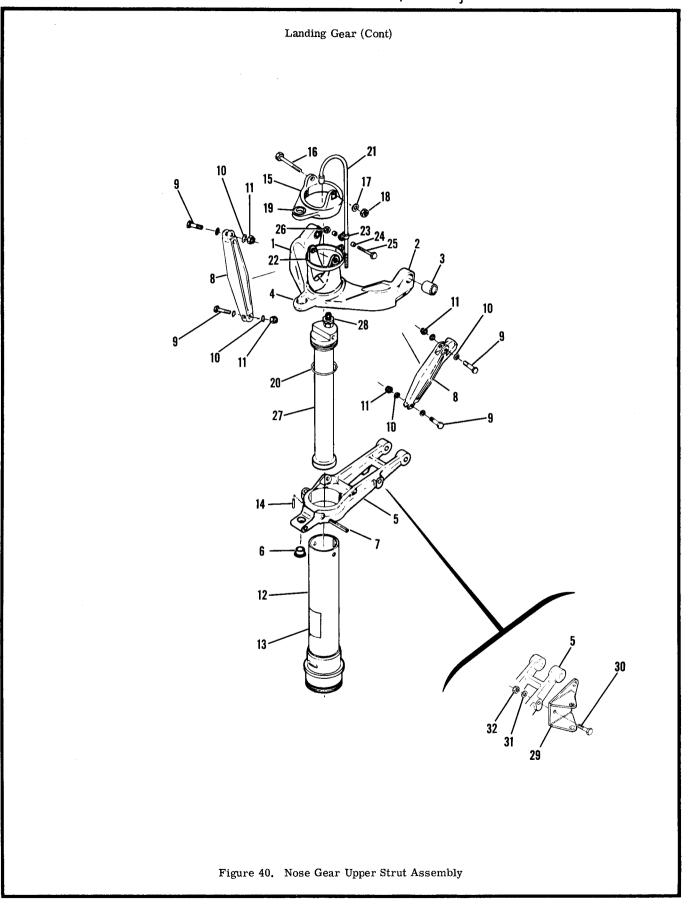


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	GURE				USABLE
	IDEX	PART NUMBER	DESCRIPTION	PER	ON
	NO.		1 2 3 4 5 6 7	ASSY	CODE
39	-	1243610-220	NOSE GEAR SHOCK STRUT ASSY STD NOSE GEAR SHOCK STRUT ASSY H/D	1	
		1243610-221	NOSE GEAR SHOCK STRUT ASSY H/D		1 1
ł		1243610-217	PISTON & FORK ASSEMBLY-NOSE GEAR STANDARD		1 1
	- 1	1243610-216 AN5-51A	PISTON & HUB ASSEMBLY-NOSE GEAR HEAVY DUTY		
	- 2	0743009-1	SPACER-TOW BAR		
1	- 3	AN960-516L	WASHER	1	
1	- 4	MS21042L5	NUT		
1	- 5	0543007-3	FITTING STANDARD GEAR ONLY		
			ATTACHING PARTS	í	
	- 6	AN 5-2 7A	BOLT STANDARD GEAR DNLY		
	- 7 - 8	AN960-516L	WASHER STANDARD GEAR ONLY		
	- 8	MS21042L5	NUT STANDARD GEAR ONLY	1	
	- 9	SK 205-3	FORK REPLACEMENT KIT STANDARD GEAR ONLY	1 1	
	-10	1243620-1	HUB-NOSE GEAR FORK HEAVY DUTY GEAR ONLY	li	
	-11	0841200-7	PLUG-PIN BASE	l i	
	-12	0743626-7	PIN ASSEMBLY-METERING		
1			ATTACHING PARTS	_	
	-13	AN960-416L	WASHER		
	-14	MS 21042L4	NUT	1	
	-15	AN6227B26	O RING	١.	
	-16	AN622785	O RING		
1	-17	SEE FIG 40	STRUT ASSEMBLY-UPPER		
1	-18	0841200-19	LOCK RING	Ī	
f	-19	1243021-1	BEARING	i	
1	-20	1243626-1	RING-PACK SUPPORT	_	
	-21	0543029	WASHER	_	
ŀ	-22	1243811-6 S1997-44-16	COLLAR ASSEMBLY	1	
	-23	1243030-5	SHIM .006 IN THICK	1	
1	*-	1243030-6	SHIM . 012 IN THICK	A/R	
1		1243030-7	SHIM .020 IN THICK	A/R	
1	-24	1243624-4	SHAFT ASSEMBLY-STEERING	1	
ĺ	-25		ARM-STEERING-ORDER COMPLETE ASSEMBLY		
1	١ ,	NACEZ 107 1:	ATTACHING PARTS	I	
I	-26	NAS561P7-16	PIN-SPRING	2	
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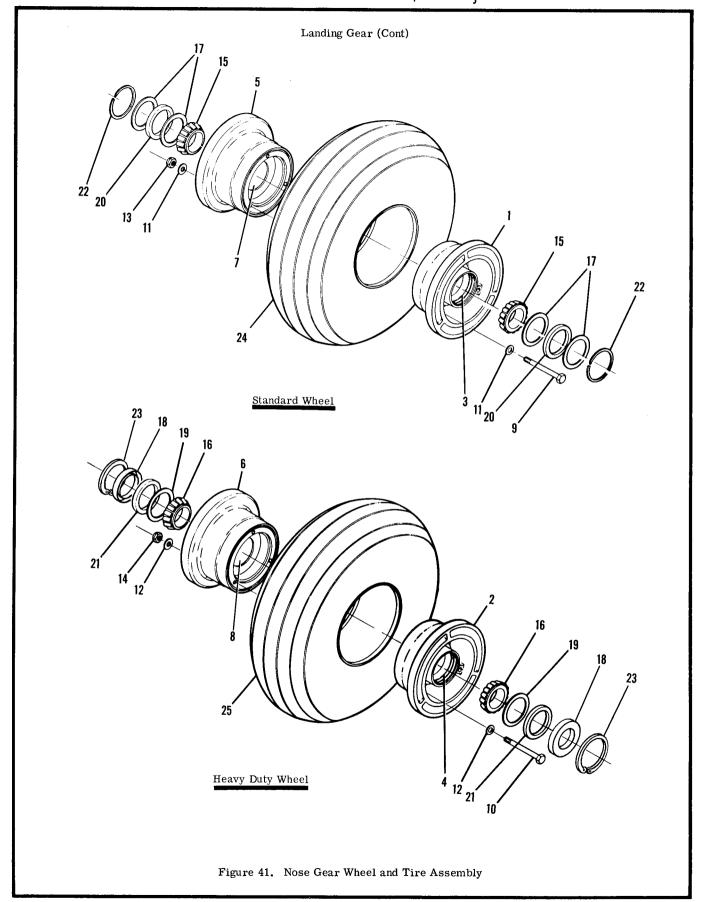
INDEX NO. 39 -27	PART NUMBER	DESCRIPTION	PER	ON
		1 2 3 4 5 6 7	ASSY	CODE
	1243018-1	LINK-STEERING		
33 -21	1243010-1	ATTACHING PARTS	1	
-28	NAS464P3A32	BOLT-FORWARD ATTACH	1	
-29	NAS464P3A9	BOLT-AFT ATTACH	ī	
-30	AN960-10	WASHER FORWARD ATTACH	1	
-31	AN960-10L	WASHER 2 FORWARD-3 AFT	5	ŀ
-32	MS21044N3	NUT	2	
1	00/1300 05	*		ŀ
-33 -34	0841200-25 0841200-15	RING-PACK RETAINER	-	
-34 -35	S11065-21	RING-SCRAPER SHWS	1	
-36	\$1628-329	RING BACK UP	1 2	
-37	AN6227B32	O RING	1	
-38	AN6230B6	O RING	i	Ī
-39	0442506-2	LINK ASSEMBLY-TORQUE LOWER	ī	i
		ATTACHING PARTS	_	l
-40	AN4-31	BOLT	1	l
-41	0543047-1	SPACER	1	1
	0543048-1	SHIM	1	l
-42	AN960-416	WASHER		l
-43	AN310-4	NUT	1	1
-44	MS24665-134	PIN-CUTTER	1	I
-45	NAS77-6-88	BUSHING	2	ļ
-46	NAS77-3-23	BUSHING	2	l
-47	1243630-1	LINK ASSEMBLY-TORQUE UPPER STANDARD GEAR	î	l
1	1243630-3	LINK ASSEMBLY-TORQUE UPPER HEAVY DUTY GEAR	i	1
1		ATTACHING PARTS] -	
-48	NAS464P4-43	BOLT	1	l
-49	0543047-2	SPACER	1	l
	0543048-1	SHIM	1	l
-50	AN960-416	WASHER	-	l
-51 50	AN310-4	NUT	1	
-52 -53	MS24665-134	PIN	1	
-54	NAS464P3-22 AN960-10L	WASHER	1	
-55	AN310-3	NOT	1	
-56	MS24665-134	PIN-COTTER	1	
1		*	•	ŀ
-57	NA S77-6-88	BUSHING	2	
-58	NAS77-3-23	BUSHING	2	
-59	AN944-101A	FITTING-LUBE	2	
-60	1243629-1	LUG	1	l
1	0442506-13	TORQUE LINK	1	
-61 -62	0442506-9 AN3-3A	LUG-SAFETY	1	
-62 -63	1243617-1	COLLAR	2 1	
1	1243017-1	ATTACHING PARTS	1	
-64	AN3H3A	BOLT	1	
-65	1243619-1	TAB-WASHER	i	
	_	*	_	
-66	1243623-1	YOKE-NOSE GEAR HEAVY DUTY GEAR ONLY	1	
I		ATTACHING PARTS		
-67	AN5-17A	BOLT HEAVY DUTY GEAR ONLY	2	
-68 -40	AN960-516L	WASHER HEAVY DUTY GEAR ONLY		
-69 -70	MS21042L5 AN960-516	NUT HEAVY DUTY GEAR ONLY	-	
-70 -71	AN5-21A	WASHER HEAVY DUTY GEAR DNLYBOLT HEAVY DUTY GEAR ONLY	2	
1	1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	DULI MEAVY DUTY GEAR UNLY	2	
-72	1243622-1	SHIM HEAVY DUTY GEAR ONLY	1	
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FIGURE			UNITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX NO.	TAIRT TROMBER		ASSY	CODE
	ļ	1 2 3 4 5 6 7		ļ
40 - - 1	1243610-24	UPPER STRUT ASSEMBLY-NOSE GEARTRUNION & BARREL ASSEMBLY-NOSE GEAR	NP 1	
- 1 - 2	1243010-24	TRUNNION ASSEMBLY-UPPER	NP	
- 3	NAS75-6-024	BUSHING	2	
- 4	S1004-46A	BEARING	1	
- 5		TRUNNION ASSEMBLY-LOWER	NP	
- 6	S1004-45A	BEARING	1	
- 7 - 8	NAS561P8-32	PIN-SPRING .258 DIABRACE	1 2	
- 8	1243008-7	ATTACHING PARTS	~	
- 9	NAS464P4A10	80LT	2	
-10	AN960-416L	WASHER		
-11	MS21042L4	NUT	2	
		BARREL ASSEMBLY-OUTER	l <u>.</u>	
-12 -13	1243001-3	PLACARD	NP 1	
-13	7-1028-1	PIN-DOWEL DMS	i	
-15	1243608-1	COLLAR-UPPER TRUNNION		
		ATTACHING PARTS		
-16	AN5-35A	BOLT		1
-17	AN960-516L	WASHER		
-18	MS21042L5	NUT	1	1
-19	S1004-46A	BEARING	l ı	
-20	AN6230B3	O RING	1	
-21	1243072-1	EXTENSION ASSEMBLY-VALVE		
	l	ATTACHING PARTS CLAMP		!
-22	1243036-1	CLAMP		l
-23 -24	AN735D5 NAS43HT3-12	SPACER		1
-25	AN3-6A	BOLT	i	1
-26	MS21044N3	NUT		1
		*		1
-27	1243009-5	SUPPORT ASSEMBLY-PISTON ORIFICE	1	
-28	S1827-1	VALVE ASSEMBLY FITS .339 DIA. ORFICE SUPPORT HOLE	1	į
-29	1243425-1	BRACKET ASSEMBLY	1	l
-30	AN4-7A	BOLT	l 1	
-31	AN960-416L	WASHER	1	
- 32	NAS697A4	NUT	1	
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PART NUMBER PART NUMBER NAD NO.				
1241156-12	AND PART NUMBER	1004547	PER ASSY	
1241156-12	NO	1 2 3 4 5 6 7		
	INDEX NO. 41 - 1241156-12 1241156-11 161-31 - 2 161-30 - 3 08231 - 4 13836 - 5 162-28 - 6 162-27 - 7 08231 - 8 13836 217-1 - 9 AN4-22A -10 AN5-35A -11 AN960-416 -12 AN960-516 -13 MS21042L4 -14 MS21042L5 -15 08125 -16 13889 -17 153-8 -18 153-15 -19 A39070 -20 154-6 -21 154-13 -22 155-2 -23 3023 -24 C262003-0202 C262003-0101 C262023-0101	1 2 3 4 5 6 7	NP 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	



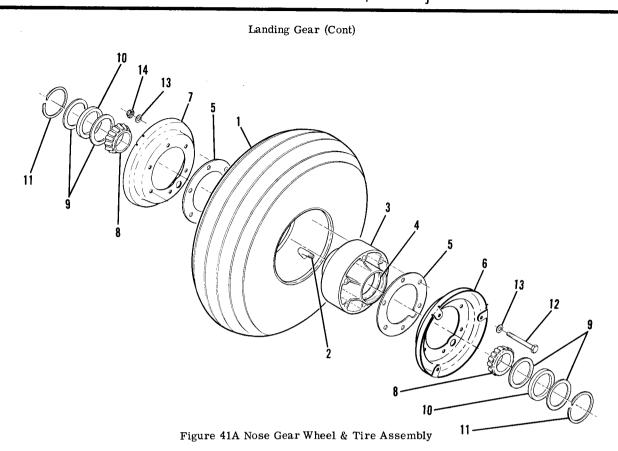


FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
41A- - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - 9 -10 -11 -12 -13 -14	C262003-0202 C262001-0202 C262023-0101 C163003-0201 C30057 A30078-1 B30077 C30172-1 C30172 A30078-2 A30048 A30047 A1636-23 A2513-66 A1638-29 MS20365-428A	##EEL ASSY-NOSE GEAR TIRE-BLACKWALL \$.00X5 6 PLY RATED TIRE-WHITEWALL \$.00X5 6 PLY RATED **TIRE-BLACKWALL \$.00X5 6 PLY RATED **TIRE-BLACKWALL \$.00X5 6 PLY RATED **TIRE-BLACKWALL \$.00X5 6 PLY RATED **TIRE-BLACKWALL **	1 1 1 2 2 1 1 2 4 2 2 6 12	A

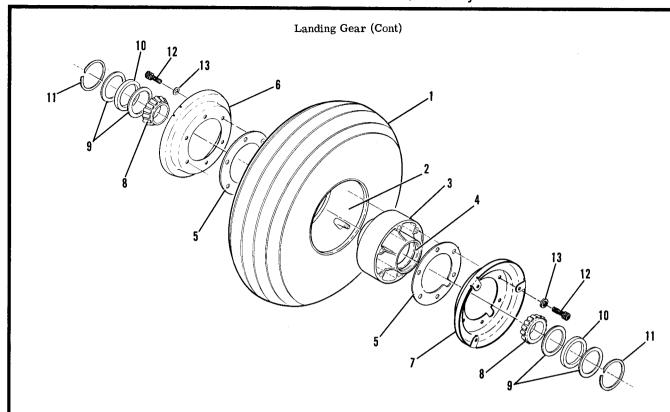


Figure 41B.	Nose	Gear	Wheel &	Tire Assembly	
- Ibuit IID	11050	GCar	WILCUI GO	TII C ILOGOCIIIOLY	

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	USABLE ON CODE
418- - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - 9 -10 -11 -12 -13	C262003-0202 C262023-0101 C163003-0401 C30481 A30078-1 B30077 C30484 C30484-1 A30078-2 A30048 A30047 A1636-23 A-1635-73 A-1638-1	WHEEL & TIRE ASSY-NOSE GEAR TIRE-BLACKWALL 5.00X5 6 PLY RATED TUBE-5.00X5	1 1 1 2 2 1 1 2 4 2 2	A

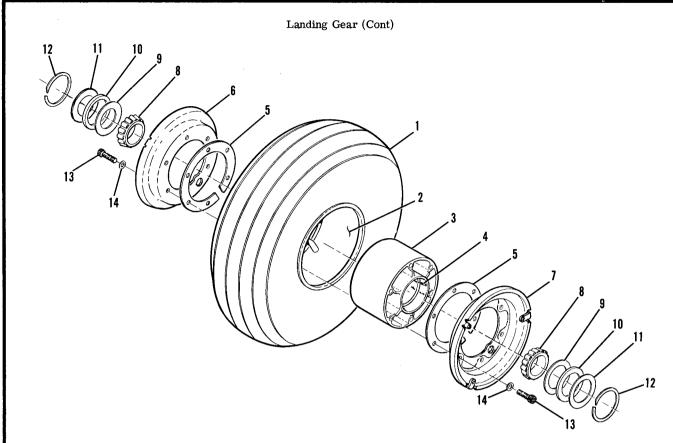


Figure 42. Nose Gear Wheel Assembly (Alternate)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42 - - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - 9 -10 -11 -12 -13 -14	C262003-0101 C262023-0102 C163003-0301 D30257 A30079-1 B30076 C30163 C30163-2 A30079-2 A30015 A30010 A30014 A1636-24 A1635-73 A1638-30	NOSE GEAR WHEEL & TIRE ASSEMBLY TIRE-BLACKWALL 6.00X6 4 PLY RATED TUBE- 600X6 WHEEL ASSEMBLY MCL CUP-BEARING MCL CUP-BEARING MCL SPACER MCL FLANGE-WHEEL MCL CONE-BEARING MCL CONE-BEARING MCL GREASE SEAL-FELT RETAINER MCL RING-RETAINER MCL RING-RETAINER MCL SCREW MCL WASHER MCL WASHER MCL	1 1 1 2 2 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2	

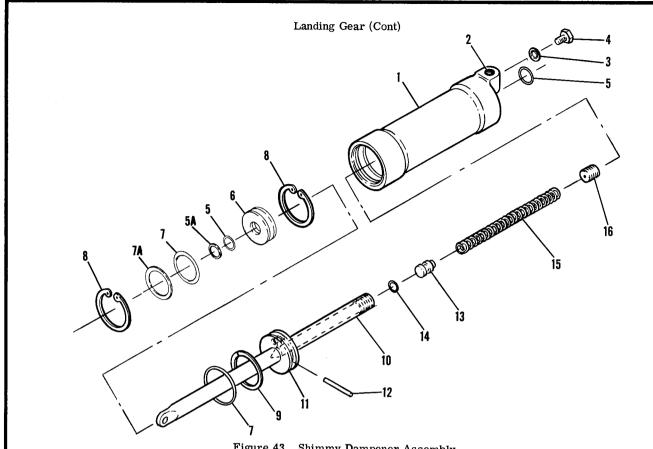


Figure 43.	Shimmy	Dampener	Assembly
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FIGURE AND PART NUMBER DESCRIPTION DESCRIPTION DESCRIPTION DESCRIPTION ASSY CODE					
- 1 0743622-1	AND INDEX	PART NUMBER		PER	ON
	- 1 - 2 - 3 - 4 - 5 - 5A - 6 - 7 - 7A - 8 - 9 -10 -11 -12 -13 -14 -15	0743622-1 MS21209F4-20 600-015-10-05 NAS563-11 MS28775-112 S1628-112 1442113-9 MS28775-027 S1628-027 MS16625-143 MS28782-22 0743623-8 1442113-8 NAS561P4-18 0743623-4 AN622783 0743623-3	BARREL ASSEMBLY-SHIMMY DAMPENER INSERT STAT-O-SEAL PKSC BOLT PACKING RING BACKUP RING PACKING RING PACKING RING RING-ETAINING-INTERNAL RETAINER PISTON ATTACHING PARTS PIN-ROLL PISTON-FLOATING O-RING O-RING SPRING	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	

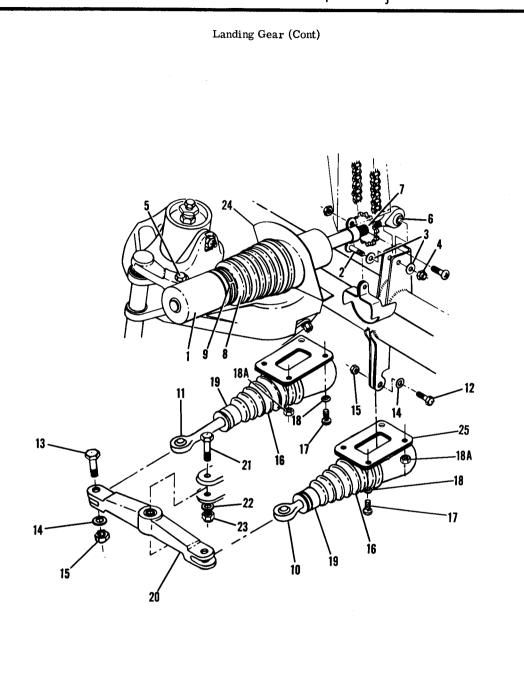
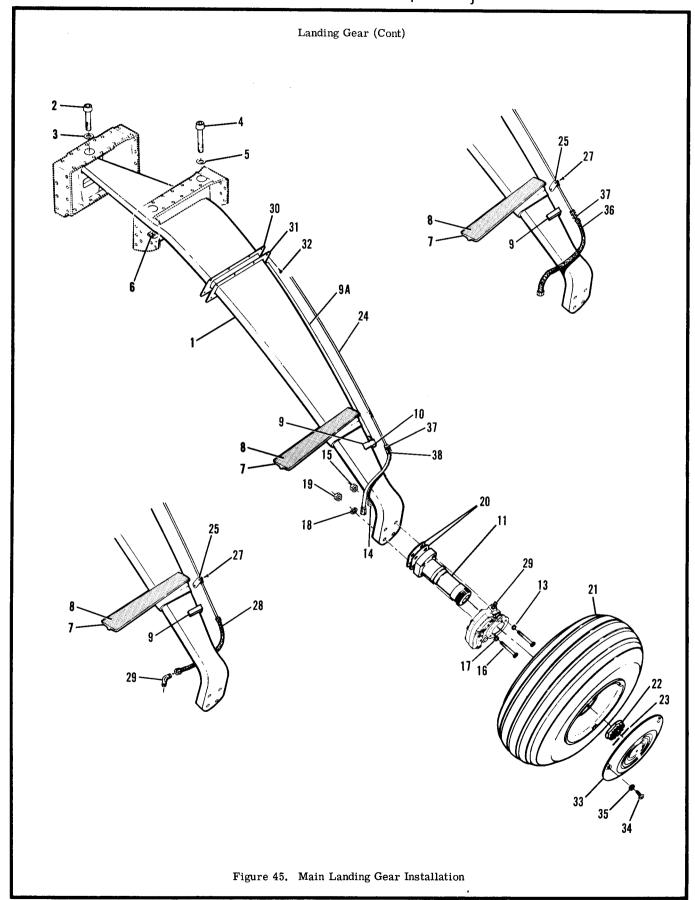


Figure 44. Nose Gear Steering Installation

NO. PART NUMBER DESCRIPTION PER ASS	SY CO	HNITS
NO. PART NUMBER DESCRIPTION PER ASS	R O SY CO	
NOC	SY CO	PER
NOSE GEAR STEERING INSTALLATION NF BUNCEE ASSEMBLY		ASSY
1		
ATTACHING PARTS DOLT	1	
- 2 NAS46493A10		1
- 3	.	1 .
- 4	-	1
NAS464P3A11	- 1	
AN960C10L MS21044N3 -6 1260631-1 -7 1260632-3 -8 1243612-1 -9 NAS397-32 -10 1243412-1 -11 1243412-2 -12 NAS464P3A7 -13 NAS464P3A9 -14 AN960-10L -15 MS21044N3 -16 1243420-1 -17 AN515-8R6 -18 AN960-81L -18 AN960-81L -19 NAS397-12 -10 NAS397-12 -10 NAS464P3A9 -11 AN960-81L -1243411-3 -1243411-3 -13 NAS464P3A9 -14 AN960-416L -15 NAS397-12 -17 NAS397-12 -18 AN960-81L	- 1	1
MS21044N3 NUT	- 1	-
- 6 1260631-1 ROD END		
- 6	•	
- 7	, l	l ı
1243612-1	- 1	1
- 9	ī l	l ī
-10	ī l	
1243412-2	ī	ī
ATTACHING PARTS BOLT	1	1
NAS464PAA9		i
-14 AN960-10L WASHER	1	
-15 MS21044N3 NUT	-	1 ~
-16 1243420-1 BOOT ATTACHING PARTS -17 AN515-8R6 SCREW WASHER		
-16	1	1
ATTACHING PARTS SCREW	_ 1	ı
-17	2	2
-18 AN960-8L WASHER	<u>,</u>	
-18A NAS1022N08 NUT		
-19 NAS397-12 CLAMP	-	, -
-20 1243411-3 WHIFFLETREE ASSEMBLY-NOSE GEAR	- 1	2
-20 1243411-3 WHIFFLETREE ASSEMBLY-NOSE GEAR	*	
ATTACHING PARTS -21 NAS464P4A20 BOLT	,	1
-21 NAS464P4A20 BOLT	•	١ .
-22 AN960-416L WASHER	1	1
-23 MS 21042L4 NUT	- 1	li
-24 1243613-1 RETAINER	_	
	-	
-25 1243419-1 RETAINER	1	
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- 2 - 3	PART NUMBER 1241601-202 1241601-201 1241117-1	DESCRIPTION 1 2 3 4 5 6 7 MAIN LANDING GEAR INSTALLATION	PER ASSY	USABLE ON CODE
INDEX NO. 45 - - 1	1241601-202 1241601-201	1 2 3 4 5 6 7	ASSY	
45 - - 1 - 2 - 3	1241601-201	MAIN LANDING GEAR INSTALLATION		CODE
- 1 - 2 - 3	1241601-201	MAIN LANDING GEAR INSTALLATION		
- 1 - 2 - 3	1241601-201		NP	
- 2 - 3	1241601-201	SPRING ASSEMBLY-MAIN GEAR RH	1	Α
- 2 - 3		SPRING ASSEMBLY-MAIN GEAR LH	1	Α
- 2 - 3		SPRING ASSEMBLY-MAIN GEAR LH	1	В
- 2 - 3	1241117-2	SPRING ASSEMBLY-MAIN GEAR RH	i	8
- 3		ATTACHING PARTS	l	1
- 3	NAS146-41	BOLT	1	1
	MS20002C6	WASHER	1	1
1	AN960-616	WASHER	1	l
	MS21042L6	NUT		
- 4	NAS147-40	BOLT	2	
- 5	MS20002C7	WASHER	2	
j	MS20365-720C	NUT	2	
- 6	0741604-1	CHANNEL	2	
1		*		
	0741605-3	STEP-LH	1	
	0741015-1	TREAD STEP	1	
	1441001-2	CLIP-RH		1
-	1441001-2	CLIP	2	١.
- 9A	S1511-1	FAIRING-BRAKE LINE 18.75 IN LG BULK ITEM REF	1	В
	A	S15111-1875 HOSE	_ ا	
	0441119	HUSE	2	
-11	1441003-1	AXLE-MAIN GEAR	1	
		ATTACHING PARTS		1
-12	WC08666	DELETED-NOT USED	1 .	1
	MS20002C5	WASHER		1
	AN960-516L	WASHER	AR	1
	MS21042L5	11.2	2	1
	NAS146-45	BOLT USED WITH 8.00X6 WHEEL & TIRE		
	MS20002C6	WASHER	2	
	AN960-616L	NUT	AR	
-19	MS21042L6	WAL	2	
20	05/1157 1	SHIM ====================================	AR	
	0541157-1	SHIM	AR	
1	0541157-2	SHIM	AR	
	0441139-5	SHIM		1
	0441139-6	SHIM	AR	ł
	1241061-1 0541111-2	SHIM	AR	ł
T T	SEE FIG 47 & 48	WHEEL & BRAKE INSTALLATION	l Tì	1
-21	3EE F10 47 & 40	ATTACHING PART		1
-22	S1117-24	NUT +	1	1
	MS24665-351	PIN-COTTER	l i	1
	11324003 331		-	1
- 24	1280506-145	LINE ASSEMBLY-BRAKE LH	1	l c
	1280506-157	I INF ASSEMBLY-BRAKE LH	li	D
	1280506-144	I THE ASSEMBLY-ROAKE OH STANDARD GEAR	1	l c
	1280506-156	LINE ASSEMBLY-BRAKE RH	1	D
		ATTACHING PARTS		1
-25	0741016-1	CLIP-LH	1	
-26	MS21919DG3	CLAMP-LH	1	I
-27	AN515-8R6	SCREW	1	
		*	l	I
-28	\$1810-800	HOSE ASSEMBLY	2	C
		ATTACHING PARTS	1	1
-29	S1736-1	ELBOW	1	1 -
ļ	AN915-1D	ELBOW HEAVY DUTY GEAR WITH FAIRING	1	C
	AN816-3D	NIPPLE	1	l D
		*	1 _	
1	1200606-5	SEAL-MAIN GEAR SPRING	1	
-31	1200606-3	FAIRING-MAIN GEAR SPRING LH	1	
	1200606-4	FAIRING-MAIN GEAR SPRING RH	1	1
	C100170 0	ATTACHING PARTS SCREW	1 .	1
-32	S1021Z8-8		6	i
_33	07410499	* HUB CAP-WHEEL USED WITH 8.00X6 WHEEL	.l 1	1
-33	0741048-8	& TIRE WITHOUT FAIRING	1 1	1
-34	ANE15-004	SCREW	. 3	1
-34 -35	AN515-8R4	WASHER	3	
-35 -36	AN936A8 S2178-3-0074	HOSE ASSEMBLY	2	E
-36 -37		UNION	2	1 "
-3 <i>1</i>	AN815-3D 1280506-161	BRAKE LINE-LH	1 1	B
-56	1280506-161	BRAKE LINE-RH	1 i	В
	T50A7A0_T0A	AU206 SERIAL U20602200 THRU U20602579	1 1	"
}		BU206 SERIAL U20602500 1 ARU U20602579	1	1
		CU206 SERIAL U20602200 THRU U20602337	1	1
. 1		DU206 SERIAL U20602338 & ON	1	1
į		EU206 SERIAL U20602338 THRU U20602579	1	1
, 1		T AFA SEVENE SEASONS TIME SEASONS	1	1

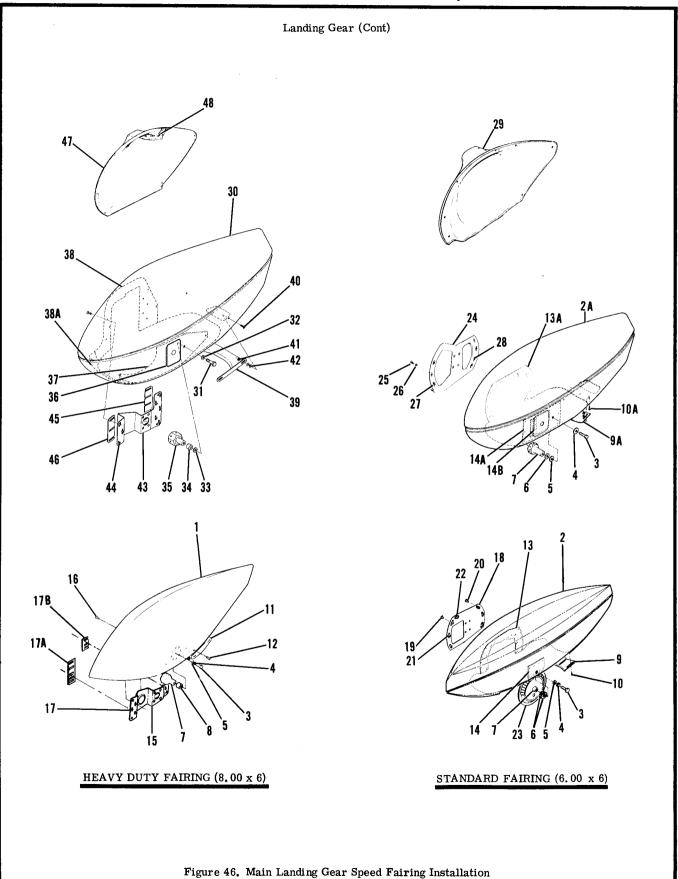


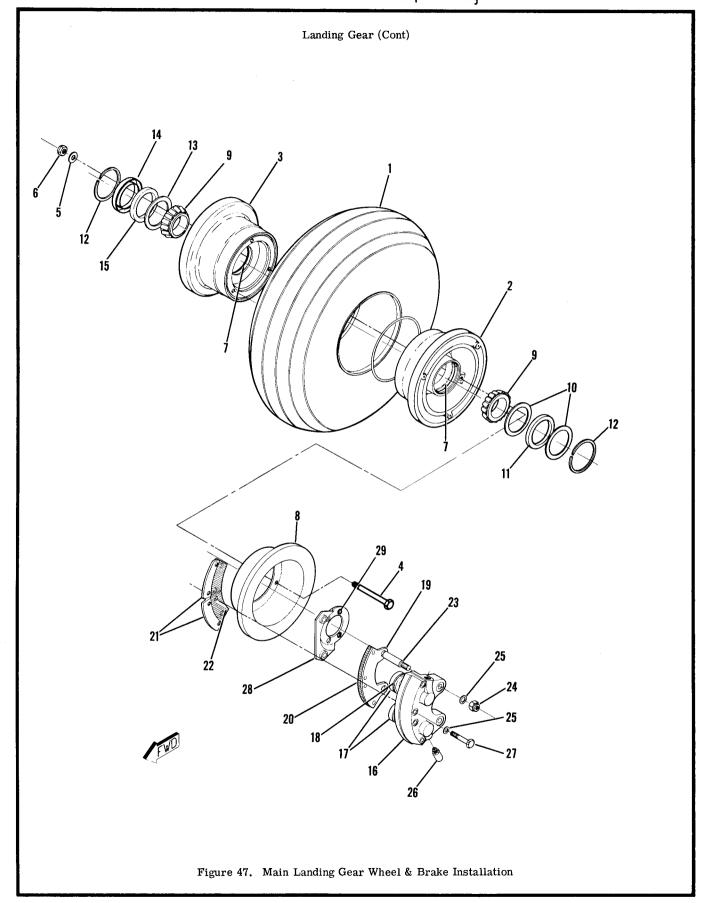
FIGURE			UNITS	USAE
AND	PART NUMBER	DESCRIPTION	PER ASSY	COL
NO.		1 2 3 4 5 6 7	7001	-
46 -		MAIN LANDING GEAR SPEED FAIRING INSTALLATION	NP	İ
- 1	1441011-11	FAIRING ASSEMBLY-LH USED WITH 8.00 X 6 WHEEL & TIRE	1	C
	1441011-12	FAIRING ASSEMBLY-RH USED WITH 8.00 X 6 WHEEL & TIRE	1	C
- 2	0541203-1	FAIRING ASSEMBLY-LH USED WITH 6.00 X 6 WHEEL & TIRE	1	A
	0541203-2	FAIRING ASSEMBLY-RH USED WITH 6.00 X 6 WHEEL & TIRE	1	A
- 2A	0541223-25	FAIRING ASSYLH USED WITH 6.00X6 WHEEL & TIRE	1	В
	0541223-24	FAIRING ASSYRH USED WITH 6.00X6 WHEEL & TIRE	1	В
		ATTACHING PARTS		1
- 3	AN6-12A	BOLT USED WITH 8-00 X 6 WHEEL	1	1
_	ANG-GA	BOLT USED WITH 6.00 X 6 WHEEL	1	1
- 4	AN9368616	WASHER	ī	
- 5	AN960-616L	WASHER	ī	
- 6	AN960-616	WASHER		
- 7	0741047-2	NUT	ī	1
•	M\$24665-362	PIN-COTTER	ī	ļ
0	1	SPACER HEAVY DUTY FAIRING	AR	1
- 8	1441011-10	SPACER	AR	1
	1441011-16		AK	1
_		* SCRAPER	٠,	Ι.
- 9	0541205-1	SCRAPER		A
- 9A	0541221-1	SC RAPER	1	9
	1	ATTACHING PARTS SCREW	_ ا	1 .
-10	AN520-10R16	SCREW) <i>f</i>
	AN960-10	WASHER	6	1
	MS21044N3	NUT	3	1
-10A	AN520-10R12	SCREW	3	8
	I		l	1
-11	1441013-1	SCRAPER HEAVY DUTY FAIRING	1	1
-	I	ATTACHING PARTS		1
-12	AN520-10R7	SCREW	4	0
	MS 20365-1032C	NUT	4	1
		*		1
-13	0541206-1	DOUBLER-FAIRING	ı	4
-13A	1241115-1	DOUBLER-LH FAIRING	1	E
	1241115-2	DOUBLES-BH FAIRING	1 1	lì
-14	0541207-1	DOUBLER-FAIRING	1	1 2
-14A	0541222-1	DOUBLER-FAIRING	1	1 6
-14A -14B	0541223-13	DOOR ASSEMBLY-ACCESS	l 1	1 6
-140		DOOR ASSEMBLY-ACCESS	Ιi	ΙÈ
	0514223-14	LATCH-DOOR	l i	6
16	KM610-64	SUPPORT ASSEMBLY-LH HEAVY DUTY FAIRING	li	1 8
-15	1241661-1		li	1 8
	1241661-2		1 1	١ '
		ATTACHING PARTS SCREW	8	1
-16	AN525-10R6		1 °	1 '
		NUT	4	1 0
-17	MS21044N3	NUT		
	NAS684A3	SHIM		(
-17A	1241660-1	2HIM	AR	
± :	1241660-2	SHIM		1
-17B	1241660-3	SHIM		1
	1241660-4	SHIM	AR	
-18	1241642-1	SUPPORT ASSEMBLY-LH	1 1	1
	1241642-2	SUPPORT ASSEMBLY-RH	1	1
	1	ATTACHING PARTS	I	1
-19	AN525-10R10	SCREW	3	1
-20	AN525-10R12	SCREW	4	1
		‡	I	1
-21	NAS680A3	NUTPLATE	3	i
-22	NAS686A3	NUTPLATE	4	1
-23	0741048-7	HUB CAP-WHEEL USED WITH 6.00 X 6 WHEEL	1	1
_		ATTACHING PARTS	Į.	
	AN515-8R4	SCREW	3	1
	AN936A8	WASHER	3	1
		*	I	1
-24	1241114-1	MOUNTING PLATE ASSYLH	1	
	1241114-2	MOUNTING PLATE ASSYRH	i	1 6
		ATTACHING DARTS	1	1
-25	AN525-10R8	SCREW	7	1 (
-26	\$1450 309-032	WASHER	. 7	
			1	1
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		CONTINUED ON NEXT PAGE	ŀ	1
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AND INDEX NO. 1 2 3 4 5 6 7		3 4 1 1 7 2 1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1	ON CODE BBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBB
NO.		3 4 1 1 7 2 1 1 1 2 1 1 4 8 2 AR AR AR 1 1	8 8 8 8 8 8 9 0 0
-28 NAS686A3 NUTPLATE FAIRING ASSYBRAKE LH FAIRING ASSYBRAKE LH FAIRING ASSYBRAKE RH ATTACHING PARTS SCREW		4 1 1 7 2 1 1 2 1 1 1 AR 2 AR AR 1 1	8 8 8 8 D D D D D D D D D D D D D D D D
1241113-1		1 1 7 2 1 1 1 2 1 1 1 AR 2 AR AR 1 1	8 8 8 8 D D D D D D D D D D D D D D D D
1241113-2		1 7 2 1 1 2 1 1 1 AR 2 RAR AR 1 1 1 1 1 1	8 8 8 8 0 D D D D D D D D D D D D D D D
ATTACHING PARTS SCREW		7 2 1 1 2 1 1 AR 2 AR AR 1 1 1 1 1 1	8 8 8 8 0 0 0 0 0
AN525-832R8		2 1 1 2 1 1 1 AR 2 AR AR 1 1	8 8 8 8 0 0 0 0
AN525-832R6		2 1 1 2 1 1 1 AR 2 AR AR 1 1	8 8 8 8 0 0 0 0
1241113-5		1 1 2 1 1 1 AR 2 AR AR 1 1	8 8 8 0 0 0
1241113-6		1 2 1 1 1 AR 2 AR AR 1 1	8 8 0 0 0 0 0 0
NAS696A08		2 1 1 AR 2 AR AR 1 1	B D D D D D
-30		1 1 1 1 AR 2 AR AR 1 1	D D D D D D D D D
1241229-2		1 1 1 AR 2 AR 1 1	D D D D D D D D D
ATTACHING PARTS BOLT		1 1 AR 2 AR AR 1 1	D 0 0 0 0
-31		AR 2 AR AR 1 1	D D D D
-32 AN9368616 AN960-616 WASHER		AR 2 AR AR 1 1	D D D D
-33		2 AR AR 1 1	D D D
1241234-1		AR AR 1 1	D D
1241234-2		AR 1 1 1 1 1 1 1 1	D D
-35		1 1 1 1	D
MS 24665-362		1 1 1 1	_
-36		1 1 1	"
-36		1	
0541223-14		1	D
-37		_	Ď
1241666-6		1	D
-38			D
1241664-2 DOUBLER-RH FAIRING			D
-38A 1241668-1 DOUBLER-FRONT LH FAIRING 1241668-2 DOUBLER-FRONT RH FAIRING 1241667-1 SCRAPER ATTACHING PARTS SCREW		1	D
1241668-2 DOUBLER-FRONT RH FAIRING 1241667-1 SCRAPER			٥
ATTACHING PARTS -40 NAS221-7 SCREW		ī	Ď
-40 NAS221-7 SCREW		ī	D
-41 MS21044N3 NUT	l		I
-42 AN960-10 WASHER		4	D
		4 A D	0
		AR AR	D
NAShek		AK	"
-43 1241647-1 SUPPORT ASSY-LH		1	l o
1241647-2 SUPPORT ASSY-RH		ī	Ď
ATTACHING PARTS	ł		
AN525-10R6 SCREW		8	D
* -44 NAS684A3 NUTPLATE	I	4	١.
NAS697A3 NUTPLATE		4	D
-45 1241660-1 SHIM		AR	l b
1241660-2 SHIM		AR	Ď
-46 1241660-3 SHIM		AR	D
1241660+4 SHIM		AR	D
-47 1241232-1 FAIRING ASSY-LH BRAKE HEAVY DUTY		1	5
1241232-2 FAIRING ASSY-RH BRAKE HEAVY DUTY		1	D
AN525-832R10 SCREW		7	l o
AN525-832R6 SCREW		3	Ď
*			
-48 NA S680A08 NUT		3	D
			I
AU206 SERIAL U20602200 THRU U20602579	l		
BU206 SERIAL U20602580 & ON CU206 SERIAL U20602200 THRU U20603020	l		1
DU206 SERIAL U20603021 & DN	l		
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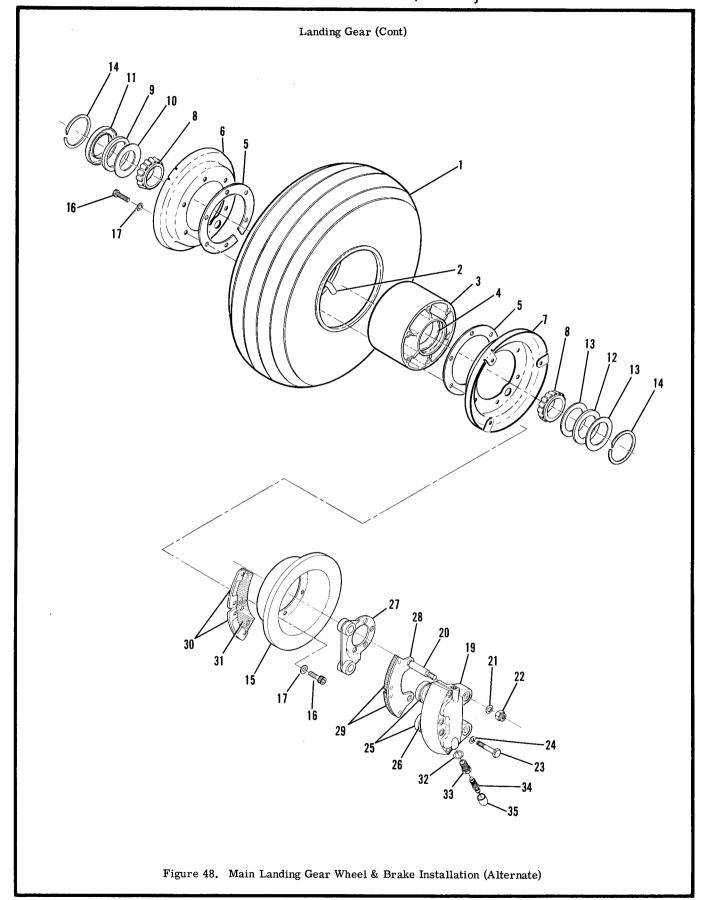






		The state of the s		
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
- 2 - 3 - 4 - 5 - 6 - 7 - 8 - 9 - 10 - 11 - 12 - 13 - 14 - 15 - 16 - 17 - 18 - 19 - 20 - 21 - 22 - 23 - 24 - 25 - 26 - 27 - 28 - 29	C262003-0204 C262001-0201 C262003-0207 C262023-0102 C262023-0104 C163001-0301 C163001-0302 1661-30 162-27 AN5-35A AN960-516 MS21042L5 13836 164-03600 164-15A 13889 3022 3021 3023 A39070 153-15 154-13 C163030-0303 ** C163030-0303 ** C163030-0303 61-18 62-15 AN6227827 73-10 66-30 561 69-4 MS21042L4 AN960-416L 183-1 FC6446 37-206 LP4-20AM 75-15 075-05401 145-10 R561	MAIN LANDING GEAR WHEEL & BRAKE INSTALLATION STANDARD MAIN LANDING GEAR WHEEL & BRAKE INSTALLATION HEAVY DUTY TIRE 6.00X6 6 PLY RATED STANDARD GEAR TIRE 6.00X6 6 PLY RATED STANDARD GEAR WHITEWALL TIRE 8.00X6 6 PLY RATED HEAVY DUTY GEAR TUBE 6.00X6 STANDARD GEAR	NP 1 1 1 1 1 1 1 3 3 3 1 1 1 2 2 1 2 1 2 1	
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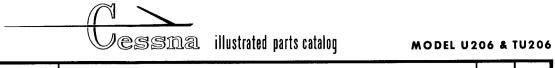
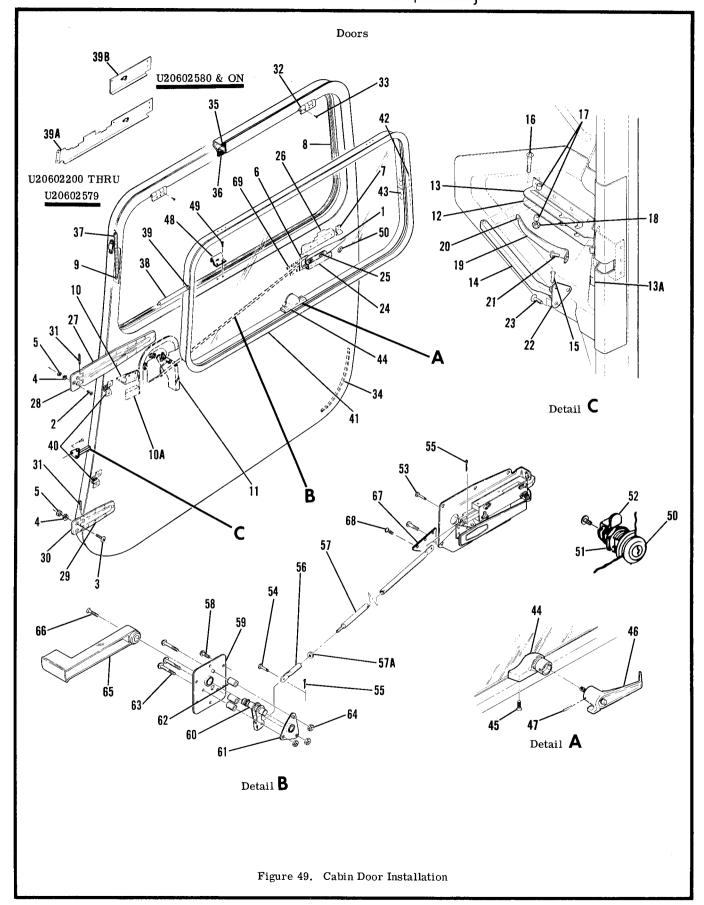


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER ASSY	USABI ON CODI
NO.		1 2 3 4 5 6 7		
8 -		MAIN LANDING GEAR WHEEL & BRAKE INSTALLATION - ALT STANDARD	NP	
		MAIN LANDING GEAR WHEEL & BRAKE INSTALLATION-ALT HEAVY DUTY	NP	1
- 1	C262003-0204	TIRE 6.00X6 6 PLY RATED STANDARD		1
	C262001-0201	TIRE 6.00X6 6 PLY RATED STANDARD WHITEWALL	1	
	C262003-0207	TIRE 8.00X6 6 PLY RATED HEAVY DUTY	1	
- 2	C262023-0102	TUBE 6.00X6 STANDARD	1	
_	C262023-0104	TUBE 8.00X6 HEAVY DUTY	1	
	C163004-0101 *	WHEEL ASSEMBLY HD MCL D30291-1	1	
	C163004-0102	WHEEL ASSEMBLY STD MCI 030291-2	1	Į
- 3	D30259	HIR ASSEMBLY MCI	1 1	(
- 4	A30079-1	CUP-BEARING MCL	l 2	ĺ
- 5	B30076	SPACER MCL	l ž	
- 6	D30222-2	FLANGE-WHEEL MCL USED WITH C163004-0101	l ī	
- 6		FLANGE-WHEEL MCL USED WITH C163004-0102	Ιi	
-	D30222-1		li	
- 7	030210		2	ŀ
- 8	A30079-2			1
- 9	A30010	GREASE SEAL-FELT MCL		İ
-10	A30015	RETAINER-GREASE SEAL MCL	1	
-11	A30014	RETAINER-GREASE SEAL MCL	1	
-12	A30011	GREASE SEAL-FELT MCL	1	
-13	A30013	RETAINER-GREASE SEAL MCL	2	1
-14	A1636-24	RING-RETAINER MCL	2	Ì
-15	C30388	DISC ASSEMBLY MCL USED WITH C163004-0101 DISC ASSEMBLY MCL USED WITH C163004-0102	1	ł
	C30398	DISC ASSEMBLY MCL USED WITH C163004-0102	1	ı
-16	A1635-79	I SOCKET HEAD CAP SCREW MC!	1 12	1
-17	A1638-1	WASHER MCI	12	[
-18	- · · · -	0515750		1
	C163032-0207	BRAKE ASSEMBLY-LH HEAVY DUTY	1	1
	C163032-0208	BRAKE ASSEMBLY-LH HEAVY DUTY	l ī	ĺ .
	C163032-0206	BRAKE ASSEMBLY-IH STANDARD	l i	1
		BOAKE ACCEMBLY-BH CTANDARD	l i	1
-10	C163032-0206		li	1
-19	D30119		2	1
-20	A30023		2	1
-21	A1638-15		1 5	1
-22	A1639-26		2	1
-23	A2513-49	- -] #	1
-24	A1638-15	11.10.10.10.10.10.10.10.10.10.10.10.10.1		ı
-25	830161	PISTON MCL	2	1
-26	A1633-48	O-RING MCL	2	1
-27	B30278-2	TORQUE PLATE ASSEMBLY-RH MCL HEAVY DUTY TORQUE PLATE ASSEMBLY-LH MCL HEAVY DUTY TORQUE PLATE ASSEMBLY-RH MCL STANDARD TORQUE PLATE ASSEMBLY-LH MCL STANDARD	1	1
	B30278-1	TORQUE PLATE ASSEMBLY-LH MCL HEAVY DUTY	1	1
	B30107-2	TORQUE PLATE ASSEMBLY-RH MCL STANDARD	1	1
	830107-1	TORQUE PLATE ASSEMBLY-LH MCL STANDARD	1 1	1
-28	830113	PRESSURE PLATE ASSEMBLY MCL	1 1	1
-29	B30026	LINING MCL	2	1
	A30087	RIVET MCL	4	1
-30	830027	BACK PLATE ASSEMBLY MCL		1
-31	830026	LINING MCL	1	1
_	A30087	RIVET MCL	2	1
-32	A1633-47	D-RING MCL	1	1
-33	A30169	FITTING-BLEEDER MCL	i	1
-34	A30085	SCREW-BLEEDER MCL	l i	
-35	A30040	CAP-DUST MCL	l i	1
,,	7,500 10		-	1
		NOTE. *WHEN INITIALLY ORDERING THIS ASSEMBLY AS A SPARE ALSO ORDER TWO 1241061-2 SHIMS.		







AND INDEX NO. 49 - - 1	PART NUMBER	DESCRIPTION	PER	ON
49 -			ASSY	CODE
		1 2 3 4 5 6 7 CABIN DOOR INSTALLATION-LH	NP	
-	SEE FIG 50	REMOVABLE LATCH ASSEMBLY-LH		l
	022 1 10 30	ATTACHING PARTS	•	l
	NAS220-5	SCREW	10	l
	NAS682A08	NUTPLATE	1	l
	NAS697A08	NUTPLATE	5	l
	NAS 696A08	NUTPLATE	2	İ
	NAS698A08	NUTPLATE	2	l
				l
		STRUCTURE ASSEMBLY-LH CABIN DOOR	NP	l
- 2	AN509-10R14	ATTACHING PARTS SCREW	,	l
- 3	AN509-10R16	SCREW	3 2	l
- 4	AN960-10L	WASHER	5	l
- 5	MS21044N3	NUT	5	l
-	.,0220.,,,,	*		l
- 6	1217035-1	RUB BLOCK		l
- 7	0711034-1	STOP-CABIN DOOR HANDLE		l
- 8	1217056-1	RETAINER ASSEMBLY	1	ļ
- 9	0711021-1	PLATE	1	ł
-10	0717012-5	SUPPORT ASSEMBLY-ARMREST	1	l
	NAS697A08	NUTPLATE	1	Ì
-10A	0715056-1	SPACER-ARMREST		i
-11	0717012-3	SUPPORT-ARMREST		
-12	1217038-1	BRACKET-CABIN DOOR STOP	1	
-13	1217038-2	BRACKET-CABIN DOOR STOP		
-13A	1217059-1	RETAINER-UPHOLSTERY		
-14	1411206-7	ARM-CABIN DOOR STOP	1	
_16	MC 2041E - 4H1A	ATTACHING PARTS RIVET	١.	
-15	MS20615-4M10	KIVET	1	
-16	NA C 220-14	SCREW	Ι,	
-10 -17	NAS220-16 1411206-1	SPACER		
-17 -18	MS21044N08	NUT	2	
-19	1411207-1	SPRING	1	
-20	1411207-2	SPRING	l i	
20		ATTACHING PARTS	Ι *	
-21	AN525-832R7	SCREW	lı	
-22	1213942-1	HINGE ASSEMBLY	1	
		ATTACHING PARTS	l	
-23	AN509-10R8	SCREW	3	
-24 25	0711064-5	SUPPORT ASSEMBLY-DOOR LATCH		
-25 -36	NAS696A08	NUTPLATE	2	
-26	0717010-23 NAS682A08	STIFFENER BRACKET ASSEMBLY-DOOR LATCH		
-27	0711037-17	HINGE-UPPER	1 1	1
-28	0711037-17	HINGE-STATIONARY UPPER	li	ł
-29	0711037-21	HINGE-LOWER	li	
-30	0711037-19	HINGE-STATIONARY LOWER	_	1
-31	0711038-1	PIN-HINGE	2	1
-32	0411185-11	HINGE ASSEMBLY-WINDOW		
		ATTACHING PARTS		
-33	CR163-4-4	RIVET-CHERRY CY	4	ĺ
			ĺ	
-34	S1441-2	SEAL 15.00 IN LG BULK ITEM REF S1441-2-15.00	1	
-35	S2249-1	SEAL 160.00 IN LG BULK ITEM REF S2249-1-160.00	1	
-36	S2108-1	SEAL 15.00 IN LG BULK ITEM REF S1441-2-15.00 SEAL 160.00 IN LG BULK ITEM REF S2249-1-160.00 SEAL 84.00 IN LG BULK ITEM REF S2108-1-84.00 SPRING	1	
-37	0711021-9	SPRING	1	
-38	0711021-4	ARM ASSEMBLY	1	
30	AME 25 1000	ATTACHING PARTS SCREW		
-39	AN525-10R8		1	1
-39A	1217036-14	SUPPORT ASSY-DOOR PANEL	١,	١.
-39B	1217036-14	SUPPORT ASSY-DOOR PANEL	$\begin{vmatrix} 1 \\ 1 \end{vmatrix}$	B
-40	0715033-1	BRACKET-UPHOLSTERY RETAINER	1 2	"
7.0		ATTACHING PARTS	_	
	CR163-4-2	RIVET-CHERRY CY	l 2	
ļ	. =			
	0711050-17	WINDOW ASSEMBLY-DOOR LH	1	
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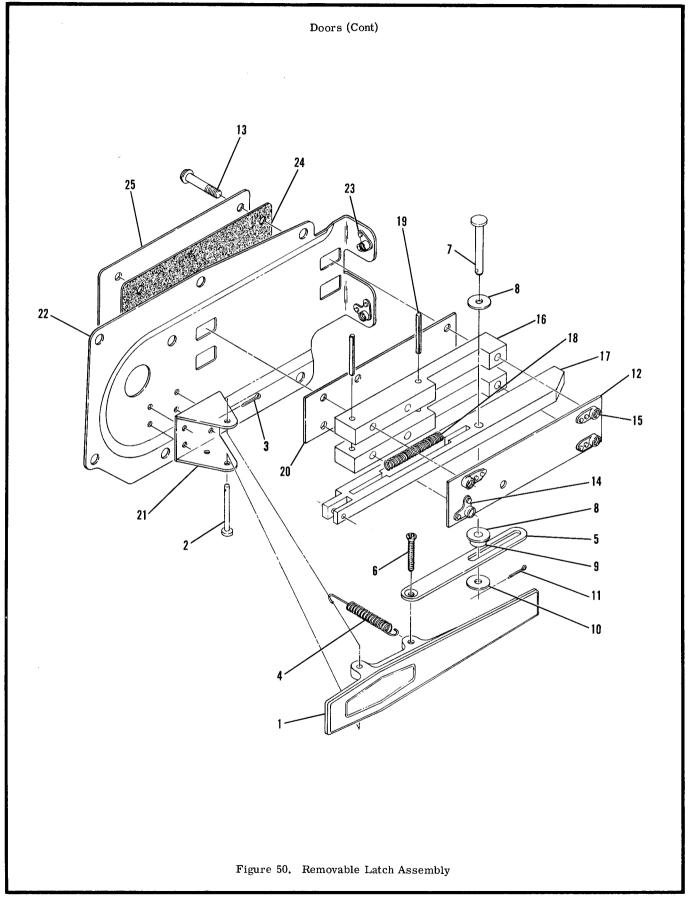


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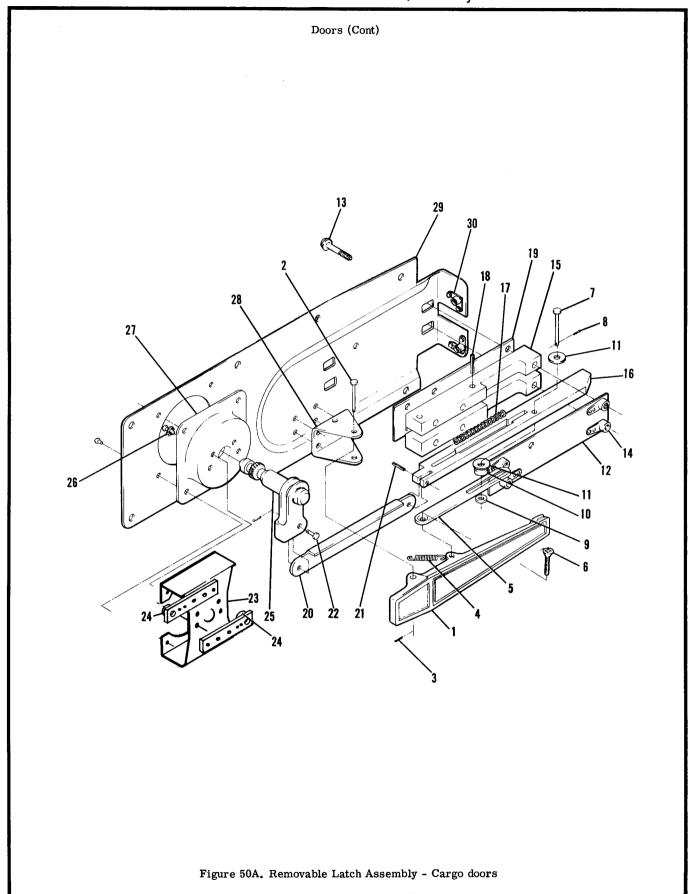
FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.		1 2 3 4 5 6 7		CODE
49 -41	0711050-18	FRAME-WINDOW	1	
-42	0711051-6	WINDOW-TINTED		
-42A	0711050-15	TUBE SPLICE		
'-	0.11030 13	ATTACHING PARTS	1 *	l i
-43	S1727-1	RIVET	4	1
7,	S1726-1	RIVET	2	1
1	31720-1		۲	l i
-44	1411202-201	BRACKET ASSEMBLY-WINDOW LATCH	Ι.	
	1411202-201	ATTACHING PARTS	1	
, c	NACE14 1022 14	SCREW	ا ا	1
-45	NAS514-1032-14	SPACER	2	l i
	NAS543-3-34		2	
		*	1	1 1
-46	S1483-2	HANDLE ASSEMBLY-WINDOW]
-47	NAS561P3-8	PIN	1	
-48	0700685-3	STRIKER PLATE	1	1
		ATTACHING PART	l	
-49	AN507-832R6	SCREW	2	ł
į į	-		l	
-50	C253001-0101	LOCK ASSEMBLY-DOOR	1	
-51	0411851	WASHER	l i	
-52	0711033-1	CAM	li	
1 16	1517021-1	PUSHROD ASSEMBLY	li]
j		ATTACHING PARTS	l *	İ
-53	MS20392-1C15	PIN	1	
		PIN		
-54 55	MS20392-109		1 1	
-55	MS24665-132	PIN-COTTER	2	
			l .	1
-56	0517021-4	TUBE ASSEMBLY	1]
-57	0517021-5	TUBE ASSEMBLY		
	1217046-3	BASE PLATE ASSEMBLY-INTERIOR DOOR HANDLE	1	
i i		ATTACHING PARTS		
-57A	AN315-4R	NUT	1	
-58	NAS220-5	SCREW	5	
]			-	
-59	1217046-5	PLATE ASSEMBLY	1 1	
-60	1217050-3	SHAFT ASSEMBLY	i	
-61	1217046-6	BEARING ASSEMBLY		
-62	NAS43HT3-45	SPACER		
-62 -63		SCREW		
	NAS221-15	NUT		
-64	MS20364-1032C			
-65	1217053-2	HANDLE-DOOR INSIDE	1	
		ATTACHING PARTS		
-66	NAS388-10-7P	SCREW	1	
		*		
-67	1217058-1	SPLICE PLATE-CABIN DOOR PAN	1	
		ATTACHING PARTS		
-68	NAS220-5	SCREW	5	
-69	NAS697A08	NUTPLATE	5	1
•			_	
		AU206 SERIAL U20602360 THRU U20602579		
		8U206 SERIAL U20602580 & ON		1
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		WODEL OF		
FIGURE			115.070	LIC A DI -
AND	PART NUMBER	DESCRIPTION	UNITS	
INDEX	PART NUMBER		PER ASSY	CODE
NO.		1 2 3 4 5 6 7	ASST	CODE
50 -	1217049-1	REMOVABLE LATCH ASSEMBLY-LH	1	
	1217049-7	REMOVABLE LATCH ASSEMBLY-LH ALT	i	Α
- 1	0517003-2	HANDLE-DOOR OUTSIDE	ī	-
		ATTACHING PARTS	_	
- 2	MS 20392-1C33	PIN	1	
- 3	MS20665-132	COTTER PIN	1	
	ď	*		
- 4	0711788-1	SPRING-DOOR HANDLE	1	
- 5	1511209-12	PULL BAR	1	
<u> </u>		ATTACHING PARTS		
- 6	AN507-632R12	SCREW	_	
- 7	MS 20392-2C45	PIN	1	
- 8	1511209-8	WASHER	2	
- 9	NAS43DD3-12	SPACER	_	
-10	AN960DIOL	WASHER	1	
-11	MS24665-132	PIN-COTTER	1	
	1511204 20	BOLT GUIDE ASSEMBLY		
-12	1511206-20		1	
-13	AN525-10R18	ATTACHING PARTS SCREW		
-13	44757_TAK 10	2CKEM	4	
-14	NAS698A3	NUTPLATE	1	
-15	NAS682A3	NUTPLATE		
-16	1511206-11	BOLT GUIDE-SIDE		
-17	1511206-21	BOLT ASSEMBLY	1	
<u> </u>	1511206-25	BOLT ASSEMBLY USED ON 1217049-7		A
		ATTACHING PARTS	_	
-18	1511207-1	SPRING-LATCH		
-19	NAS561P4-15	ROLL PIN		
·	1		_	
-20	1511206-4	BASE-BOLT GUIDE		
-21	1511209-1	BRACKET	1	
-22	1217049-3	PLATE ASSEMBLY-BASE	ī	
-23	NAS698A08	NUTPLATE		
-24	1511208-17	SHIM	1	
-25	1511208-16	SHIM-BACKING	1	
		AU206 SERIAL U20602580 & ON		
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NO. 1911205-18 REMOVABLE LATCH ASSEMBLY-CARGO DOOR 1 1 1 1 1 1 1 1 1	FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS	ON
1	NO.		1 2 3 4 5 6 7	ASSY	COD
ANDLE-DOOR OUTSIDE	E 0.4	1511205 10			_
ATTACHING PARTS - 2 MS20392-1C33 - 3 MS24665-132 - 4 0711788-1 - 5 1511209-12 - 7 MS20392-2C45 - 7 MS20392-2C45 - 7 MS20392-2C45 - 7 MS20392-2C45 - 7 MS20392-2C45 - 7 MS20392-1C3 - 8 MS24665-132 - 9 AM9600101 - 10 NAS43003-12 - 11 1511209-8 - 12 1511206-20 - 3 MASHER					l
- 2	- 1	0517003-2		1	
- 3 MS24665-132 PIN-COTTER		ŀ			
- 3	- 2	MS 20392-1C33	PIN	1	
	~ 3	MS 24665-132	PIN-COTTER		
- 4 0711788-1	_			•]
Description	- 4	0711709-1			1
ATTACHING PARTS SCREW	-			-	1
- 6	~ >	1311203-12		1	
- 7 MS20392-2C45 PIN					
- 8 MS24665-132 PIN-COTTER - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-	AN507-632R12		1	
- 9 AN960D10L MASHER - 1 1 511209-8	- 7	MS20392-2C45	PIN	1	
- 9 AN960D10L	- 8	MS24665-132	PIN-COTTER	ī	l
-10 NAS43DD3-12 SPACER	- 9	AN960D101	WASHER	_	
-11 1511209-8				_	
-12 1511206-20				-	
1	-11	1511209-8		2	
ATTACHING PARTS SCREW					1
-13 AN525-10R18	-12	1511206-20	BOLT GUIDE-TOP	1	1
-14 NAS682A3 NUTPLATE			ATTACHING PARTS		•
-14 NAS682A3 NUTPLATE	-13	AN525-10R18	SCREW	4	I
-14 NAS682A3 NUTPLATE		I		•	[
NAS698A3	-14	L NASABARA	1	_	l
-15	-14			_	ı
1511206-14 BOLT ASSY.				_	l
ATTACHING PARTS SPRING				_	Į.
-17	-16	1511206-14		1	l
-18 NAS561P4-15 ROLL PIN		1			1
-18 NAS561P4-15 ROLL PIN	-17	1511207-1	SPRING	1	l
*19				_	ŀ
-19		,	1 1 - 1	_	
-20	-10	1511204-4			l
ATTACHING PARTS ROLL PIN				_	l
-21 NAS561P4-6 ROLL PIN	-20	1211503-11	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1	I
-22 MS20392-1C7 PIN		l	ATTACHING PARTS		I
MS24665-132				1	ı
-23 0711063-9 BRACKET ASSY	-22	MS20392-1C7			I
-23 0711063-9 BRACKET ASSY		MS24665-132	PIN-COTTER		ĺ
-23 0711063-9 BRACKET ASSY]		•	I
-24 NAS696A08 NUTPLATE	-23	0711063-9		1	l
-25				-	l
-26 AN520-10R9 SCREW		· · · · · · · · · · · · · · · · · · ·		_	l
-27				_	Ī
-28 1511209-1 BRACKET		AN520-10R9		2	
-29 1511208-3 PLATE ASSY	-27	0413195-5		1	
	-28	1511209-1	BRACKET	1	
	-29	1511208-3	PLATE ASSY	ī	
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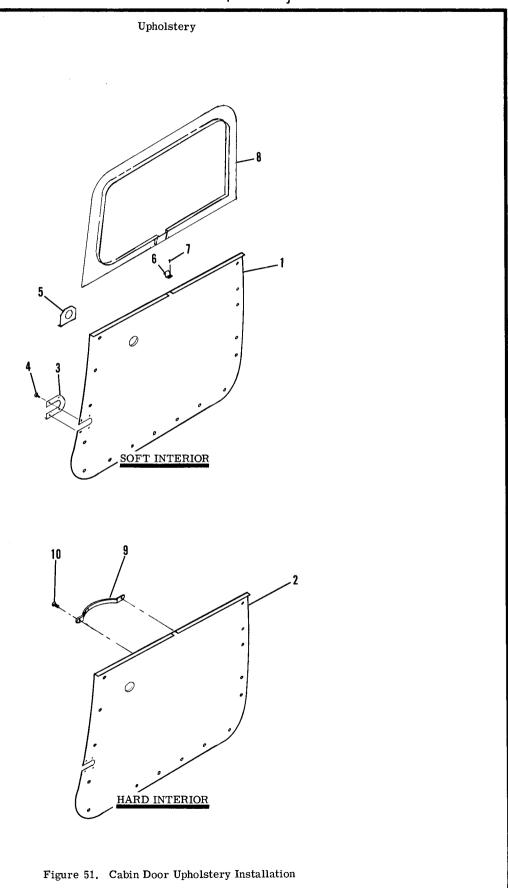


	FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
L	NO.		1 2 3 4 5 6 7		لتسل
ſ	51 -		CABIN DOOR UPHOLSTERY INSTALLATION	NP	
ı	- 1	1215070-2	PANEL ASSEMBLY-DOOR TRIM STATIONAIR	1	A
1		1215095-9	PANEL ASSEMBLY-DOOR TRIM STATIONAIR	1	D
- 1		1215104-3	PANEL ASSEMBLY-DOOR TRIM STATIONAIR	1	E
j	- 2	1215043-28	PANEL ASSEMBLY-DOOR TRIM STATIONAIRPANEL ASSEMBLY-DOOR TRIM STATIONAIR	1	
1			ATTACHING PARTS		l 1
1		S195 0 -1	SCREW	AR	
1	_			_	i i
1	- 3	1715047-3	ESCUTCHEON	1	
			ATTACHING PARTS SCREW		
	- 4	S1022A4-6		4	
	_		* ESCUTCHEON		
ŀ	- 5	0705042-1 =	STRIKER	1	
- 1	- 6	0700685-1		ı	
- 1	- 7	6102170-0	ATTACHING PARTS SCREW	2	
J	- '	S1021Z8-8	2/KEM		1
	- 8	1215087-1	MOULDING ASSEMBLY-CABIN DOOR WINDOW	1	
	- 6	1215087-1	EDGING	1	i I
	- 9	\$1362-23	HANDLE ASSY-ASSIST	1	С
	′	S1362-25	HANDLE ASSYASSIST	ì	8
J			ATTACHING PARTS		1
	-10	AN507-1032R10	SCREW	2	
		· · · · · · · · · · · · · · · · · · ·		-	
1					
J				1	
J	ľ		AU206 SERIAL U20602200 THRU U20602579	1	i 1
ı			BU206 SERIAL U20602580 & ON		
			CU206 SERIAL U20602360 THRU U20602579	1	!
- 1			DU206 SERIAL U20602200 THRU U20603020]
ŀ		•	EU206 SERIAL U20603021 & ON		
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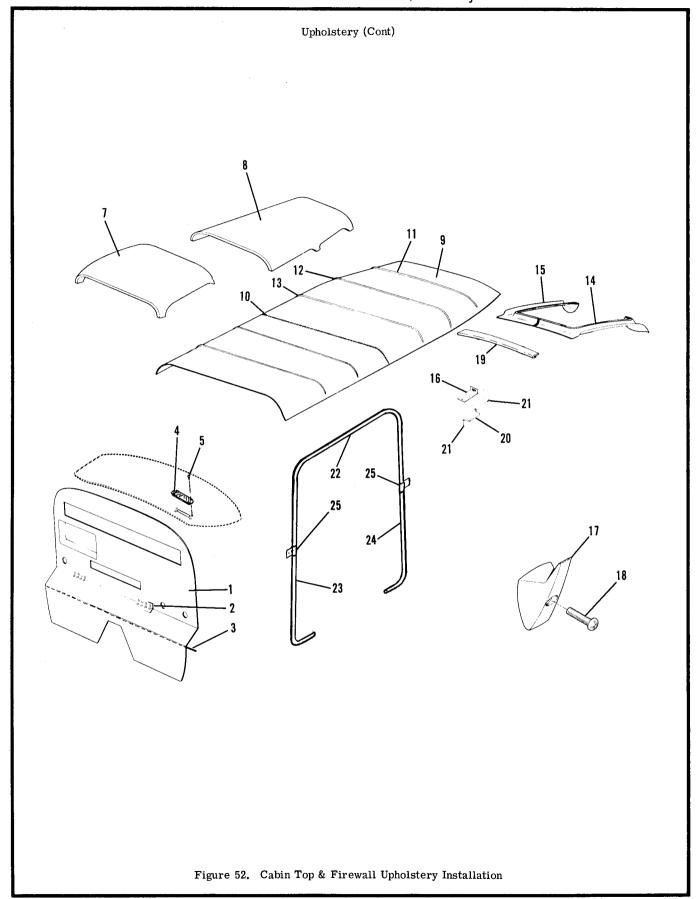




FIGURE	<u> </u>		111111111111	uc i s
AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON CODE
NO.		1234567	ASSY	CODE
52 - - 1	1215083-4	CABIN TOP AND FIREWALL UPHOLSTERY INSTALLATION	NP 1	
- 2	1213231-3	ATTACHING PARTS ANGLE-LH	1	
	1213231-2	ANGLE-RH	1	
	S1021Z8-8 AN227-13B	SCREW	8	
		*	·	
- 3 - 4	1215083-10 0713253-1	WIRE	1	
- 5	S1021Z4-68	ATTACHING PARTS SCREW	4	
'	3102124-08	****		
- 6 - 7	SEE FIG 56	DELETED-NOT USED	1	
- 8	SEE FIG 56	SQUNDPROOFING-CABIN TOP AFT	i	
- 9	1200459-200 #	HEADLINER ASSEMBLY	1	
	1215097-200 #	HEADLINER ASSEMBLY USED WITH INERTIA REEL ATTACHING PARTS	1	A
	S1021Z4-6	SCREW	10	
-10	0715037-12	ZIPPER	1	
-11	1200459-6	WIRE-HEADLINER	1	
-12	1200459-7	WIRE-HEADLINER	1	
-13 -14	1200459-8 1200659-25	COVER-WINDOW POST LH	1	
-15	1200659-26 ¤	COVER-WINDOW POST RH	1	
-16	1200659-28 m NAS680A3	PLATE-SPLICE	1] .
-17	0715038-1	HANGER-COAT	i	
-18	AN520-10R12	ATTACHING PARTS SCREW	1	
-19	1200659-9	TRIM-MOULDING	1	
-20	1215076-1	HANGER-COAT	ĩ	
-21	AN525-10R12	SCREW	2	
-22	0700668-15 # 0700668-14 #	WINDLACE-UPPER SOFT INTERIOR ONLY	1 1	
-23 -24	0700668-14 #	WINDLACE-LOWER AFT	1	
-25	1200675-20 #	SPLICE	2	
		NOTE. #NUMBER ADDED TO DENOTE COLOR. REFER TO		*.
		HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.		
		NOTE. DOUBLE ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.		
		AU206 SERIAL U20602580 & ON		
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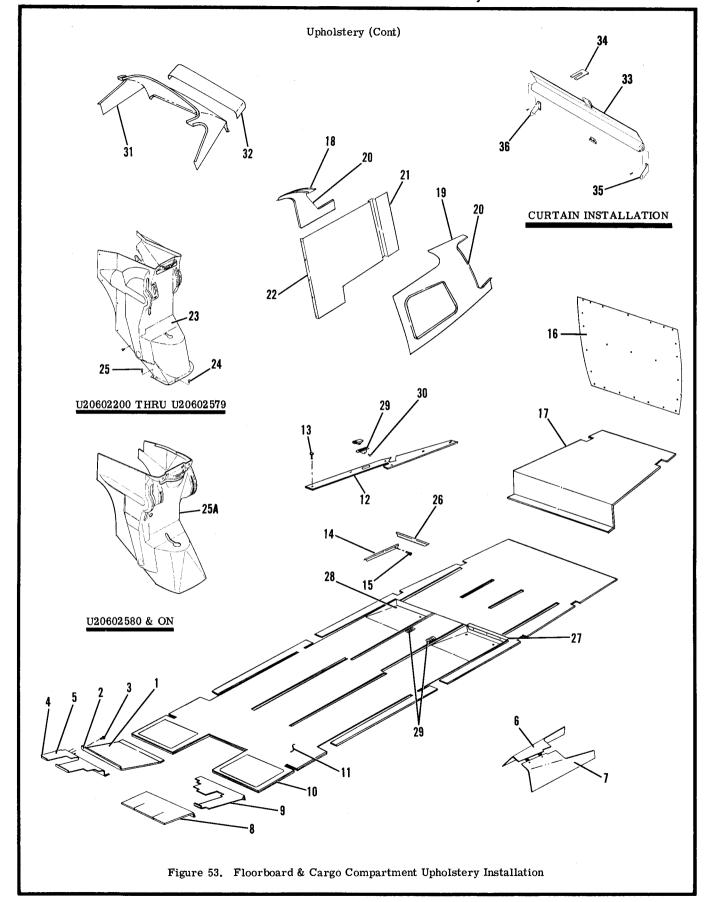
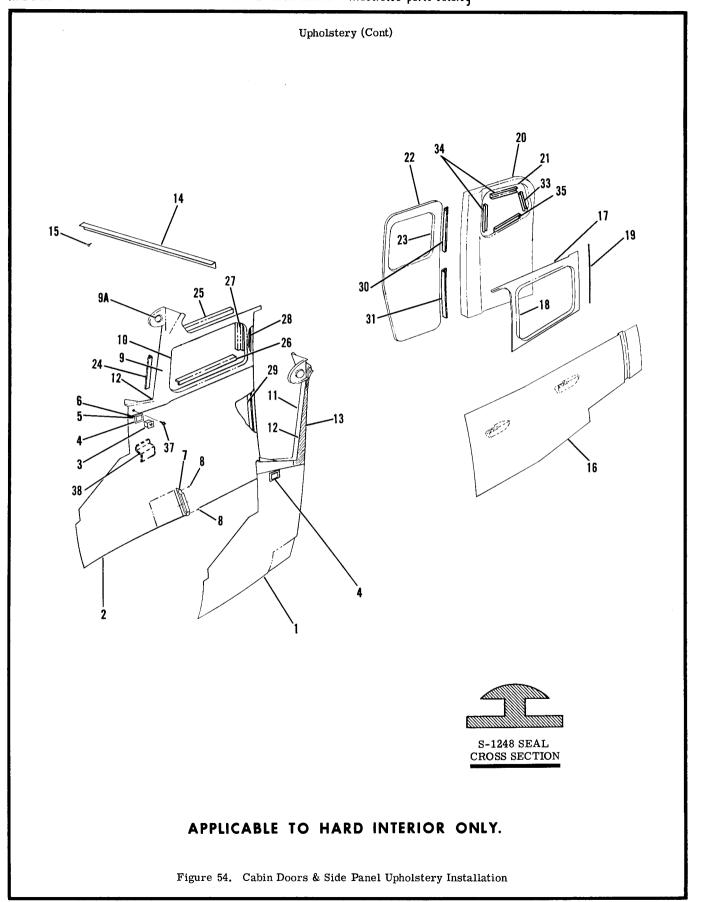




FIGURE		1		UNITS	USABLE
AND INDEX	PART NUMBER		DESCRIPTION	PER ASSY	ON CODE
NO.			1 2 3 4 5 6 7		CODE
53 -	1200//7 1		FLOORBOARD AND CARGO COMPARTMENT UPHOLSTERY INSTALLATION CARPET ASSEMBLY RH USED WITH SINGLE CONTROLS		
- 1 - 2	1200647-1 1200646-2	*	COVER RH USED WITH SINGLE CONTROLS	1 ;	!
	1200040-2		ATTACHING PARTS		1
- 3	S1021Z8-10	- 1	SCREW	4	
1	NAS446-4-3		NUT	4	
-4	1215083-8	_	CARPET ASSEMBLY RH USED WITH DUAL CONTROLS	l 1	
- 5	1213473-2	#	COVER-RUDDER BAR USED WITH DUAL CONTROLS	1 1	
- 6	1215083-2	#	CARPET ASSEMBLY-TUNNEL RH	1	
- 7	1215083-1	*	CARPET ASSEMBLY-TUNNEL LH	1	
- 8	1215083-3	*	CARPET ASSEMBLY-LH RUDDER BAR COVER	1	
- 9 -10	1213473-1 1215083-5		RUDDER BAR SHIELD LH	1	
-10 -11	1215083-6	#	CARPET ASSEMBLY-CABIN	l i	
-12	1200669-7	.	SCUEE PLATE-CARGO OPENING AFT	l 1	
-13	S1023A4-6		SCREW ATTACH SCUFF PLATES	6	
-14	1200626-1			4	
-15	S1023A4-6		ATTACHING PARTS SCREW	. 3	
'		I			
-16	1215063-7		CURTAIN ASSEMBLY-BAGGAGE	1	
!	S2092-6	l	LOOP STRIP	AR	
-17 -18	1215083-7 1200656-18		MOULDING-RH REAR	1	
-19	1200656-17	<u> </u>	MOULDING-LH REAR	- 1	
-20	S1948-2-1		SEAL-WINDOW MOULDING AVAILABLE BY THE FOOT QUANTITY	AR	
-21	1215043-24	<u>"</u>	PANEL-RH REAR HARD INTERIOR	1	١.
	1215070-4 1215095-30	#	TRIM ASSEMBLY-RH AFT SOFT INTERIOR ONLYTRIM ASSEMBLY-RH AFT SOFT INTERIOR ONLYTRIM ASSEMBLY-RH AFT SOFT INTERIOR ONLY	1	A C
	1215104-2	#	TRIM ASSEMBLY-RH AFT SOFT INTERIOR ONLY	li	Ιŏ
-22	S1021Z4-6		SCREW ATTACH WINDOW MOULDINGS AND SIDE PANEL	-I AR	
-23	1200756-15	"	COVER ASSY-PEDESTAL	1	A
-24	NAS220-8	ļ	ATTACHING PARTS SCREW	. 13	
-25	NAS220-10		SCREW	2	
			-	1	
-25A	1200756-17		COVER ASSY-PEDESTALRETAINER	1	8
-26	1200626-2		ATTACHING BADIS		ŀ
-27	S1023A4-6		SCREW	- l	
			*		
-28	AN227-11B		BUTTON	4	
1	AN227-12B AN227-13B		STUD	4	
-29	1211704-1		SEAT BRACKET INBOARD RH	-l 1	1
	1211704-2	u	CUP-SEAT BRACKET INBOARD LH & OUTBOARD RH	. 2	ļ
20			ATTACHING PARTS SCREW	. 2	
-30	NAS222-25 0411957-1		SPACER		
				1	1
-31	1215060-1	n	MOULDING-AFT CABIN	1	1
-32	1215061-2	9	MOULDING-BAGGAGE COMPARTMENT-TOP	l NP	
-33	0700707-11	- 1	CURTAIN ASSEMBLY	- 1	1
-34	1215092-1		BRACKET	- 1	
-35	1200714-3		SUPPORT-LH		1
-36	1200714-4		ATTACHING PARTS	1	
	515-4R5		SCREW	- 2	
1					1
			NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH	1	1
			NUMBER ADDED TO DENOTE COLOR. REFER TO	1	1
	1		HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.		
			NOTE. THIS PART NUMBER MUST HAVE A SECOND DASH		1
			NUMBER ADDED TO DENOTE COLOR. REFER TO		
I			HOW TO ORDER INTERIOR PARTS-PAGE VII.	1	
1	<u> </u>		AU206 SERIAL U20602200 THRU U20602579	1	
1	[BU206 SERIAL U20602580 & ON	1	
			CU206 SERIAL U20602580 THRU U20603020	1	
1			DU206 SERIAL U20603021 & ON	1 .	
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PART NUMBER PART NUMBER 1 2 3 4 5 6 7	
AND NICE PART NUMBER NICE N	USABLE
NOEX NO. 123043-1 Cabi Dodrs and Side Panel. Updotstery installation 1	ON
NO. 12304-5 CASH DOORS AND SIDE PANELS UPHOLSTERY INSTALLATION NP	
- 1 12 5043-1	1005
- 1 1215043-1	"
- 2 1215043-2 0 PANEL-RH FORMARD 1 3 5 5 5 5 5 5 5 5 5	1
- 3 SI702-2 - 4 ON11030-5 - 5 SI02124-8 - 6 NA5446-1-3 - 7 1200231-2 - 8 SI02124-4 - 8 SI02124-4 - 9 121506-3 - 9 121506-3 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 1215105-2 - 10 121506-5 - 11 121506-5 - 11 121506-5 - 11 121506-5 - 11 121506-5 - 11 121506-5 - 11 121506-5 - 12 S1948-2-1 - 13 0513425-1 - 14 0511310-2 - 15 49265F938 - 15 49265F938 - 16 1215043-2 - 17 1215043-2 - 18 1215043-2 - 19 1215043-4 - 19 1215043-4 - 10 1215043-4 - 10 1215043-6 - 20 1215043-6 - 20 1215043-6 - 21 1215043-6 - 21 1215043-6 - 22 1215043-6 - 23 1200655-6 - 24 1200655-6 - 25 1200655-6 - 26 1200655-6 - 27 1200655-6 - 28 1200655-6 - 29 1200655-6 - 20 1200655-6 - 21 1200655-6 - 21 1200655-6 - 21 1200655-6 - 21 1200655-6 - 21 1200655-6 - 21 1200655-6 - 21 1200655-6 - 21 1200655-6 - 21 1200655-6 - 21 1200655-6 - 22 1200655-6 - 23 1200655-11 - 30 12344-6 - 38 120065-11 - 30 12344-6 - 38 120065-11 - 30 120065-1	1
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ATTACHING PARTS	
- 5 S102124-8	1
- 6 NAS440-1-3 - 7 1200231-2	1
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- 7 1200231-2	
1200231-1	
- 8 S102124-4 SCRW	
- 8 S102124-4 - 9 1215086-3	1
-9 1215086-3	1
- 9 121506-3	
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1200655-14	
1200655-15	
DELETED-NOT USED	1
SCREW	1
SCREW	1
S1023A4-6 BRACKET-RH	
S1023A4-6 SCREW	
SCREW* NOTE. *LENGTHS TO BE ADDED LATER. NOTE. #LENGTHS TO BE ADDED LATER.	
NOTE. *LENGTHS TO BE ADDED LATER. NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. AU206 SERIAL U20602200 THRU U20603020 BU206 SERIAL U20603021 & ON	
NOTE. ITHIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. AU206 SERIAL U20602200 THRU U20603020 BU206 SERIAL U20603021 & ON	1
NOTE. ITHIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. AU206 SERIAL U20602200 THRU U20603020 BU206 SERIAL U20603021 & ON	
NOTE. ITHIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. AU206 SERIAL U20602200 THRU U20603020 BU206 SERIAL U20603021 & ON	
NOTE. ITHIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. AU206 SERIAL U20602200 THRU U20603020 BU206 SERIAL U20603021 & ON	i
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HOW TO ORDER INTERIOR PARTS-PAGE VII. AU206 SERIAL U20602200 THRU U20603020 BU206 SERIAL U20603021 & ON	
AU206 SERIAL U20602200 THRU U20603020 BU206 SERIAL U20603021 & ON	1
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8U206 SERIAL U20603021 & ON	
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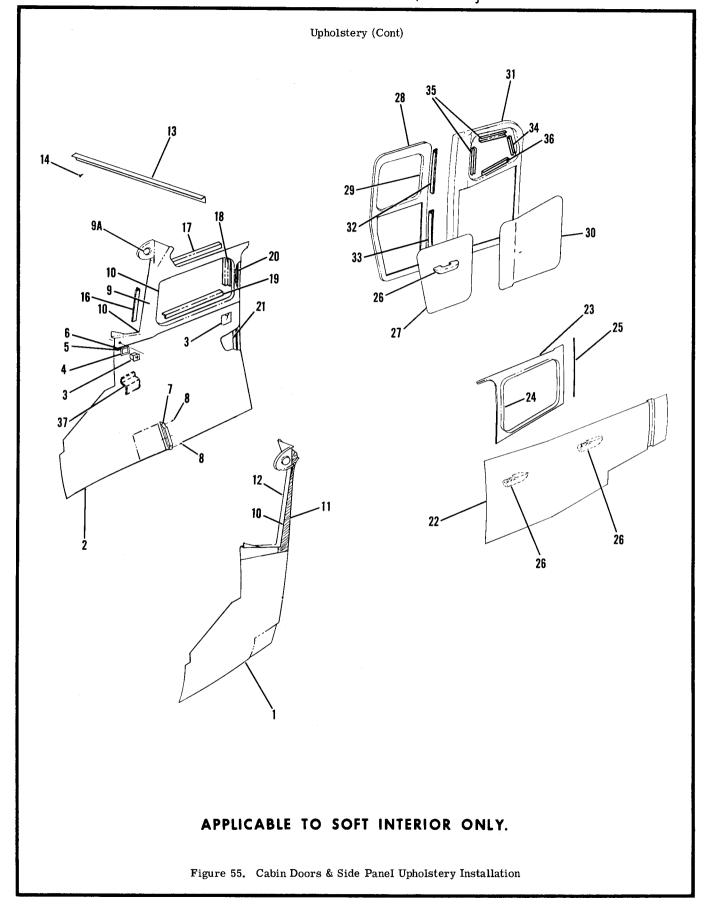
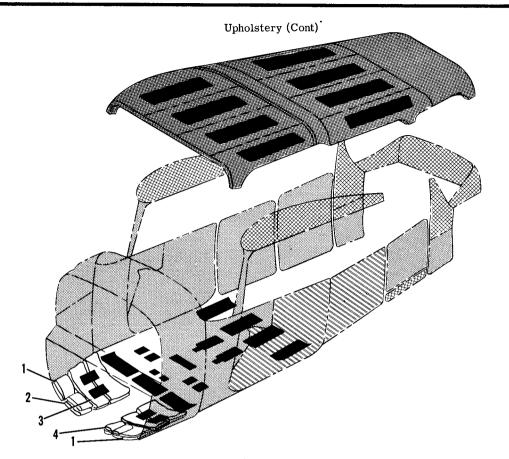




FIGURE	1			
AND	0.407 \ \ \ \ \ \ \ \ \ \ \ \ \	DESCRIPTION	1	USABLE
INDEX	PART NUMBER	DESCRIPTION	PER ASSY	CODE
NO.	<u> </u>	1 2 3 4 5 6 7		CODE
55 -		CABIN DOORS & SIDE PANELS UPHOLSTERY INSTALLATION	NP	
- 1		TRIM PANEL ASSY-LH	1	A
		TRIM PANEL ASSY-LH	1	В
_		TRIM PANEL ASSYLH	1	D
- 2		TRIM PANEL ASSY-RHTRIM PANEL ASSY-RH	1	A
		TRIM PANEL ASSY-RH	1	В
i _	1215104-8	TRAY ASSEMBLY	1 1	D
- 3	S1762-2	RETAINER-ASH RECEIVER	3	
- 4	0411030-5	ATTACHING PARTS	l	
- 5	5103174-0	SCREW	2	
- 6	S102124-8	NUT	2	
- 0	NAS446-1-3	*		
- 7	1200231-2	RETAINER-AIR VENT RH	1	
		RETAINER-AIR VENT LH	l i	
	1200231	ATTACHTNO GARTO		
- 8	S1021Z4-4	SCREW	2	1
· ·				
- 9	1215086-3	MOULDING-RH FORWARD	1	c
1		MOULDING-RH FORWARD	1 1	D
1		MOUNDING-RH FUD USED WITH OPENABLE WINDOW	1	D
- 9A		ESCUTCHEON ASSY	1 1	D
-10	\$1948-2-1	SFAI * IN IG RKI RFF \$1948-2-1-*	ΔR	
-11	0513425-1	PAD-DOOR POST CRASH	l 1	1
-12		MOULDING-LH FORWARD	1	C
		MOULDING-LH FORWARD	1	D
-13	0511130-2	SHIELD-TRIM	1	
1	(02/55022	ATTACHING PARTS STUD UC	-	
-14	49265F938		3	
		DELETED-NEVER USED	l	
-15		RETAINER-RH FWD	1.	1
-16	1200655-3	RETAINER-RH UPPER	1 1	1
-17	1200655-4	RETAINER-RH AFT	1	1
-18	1200655-6	RETAINER-RH LOWER	1 1	1
-19 -20	1200655-5	REINFORCEMENT-UPPER	li	1
-21	1200655-10 1200655-11	REINFORCEMENT-LOWER	li	
-22		TRIM PANEL ASSY-LH AFT	li	A
-22		TRIM PANEL ASSY-LH AFT	l i	Ĉ
		TRIM PANEL ASSY-LH AFT	li	ŏ
-23	1200656-20	MOULDING-WINDOW LH CENTER	- 1	
-24	\$1948-2-1	SEAL * IN IG RKT REF \$1948-2-1-*	. AR	
-25	\$1248-1E	SEAL * IN LG BKI REF S1248-1E-*	AR	
-26	SEE FIG 57	ARMREST	AR	
İ	1	ATTACHING DADTS	1	1
ŀ	AN520-10R20	SCREW	2	1
		*	l	1
-27	1215070-6	TRIM PANEL ASSY-FWD CARGO DOOR	1	Α .
		TRIM PANEL ASSY-FWD CARGO DOOR	1	В
		TRIM PANEL ASSY-FWD CARGO DOOR	1	D
		MOULDING-FWD CARGO DOOR	1	1
-29	\$1948-2-1	SEAL * IN LG BKI REF S1948-2-1-*	AR	1.
-30	1215070-5	TRIM PANEL ASSY-AFT CARGO DOORTRIM PANEL ASSY-AFT CARGO DOOR	1 1	I A
1	1215095-40		1 1	B
-31	1	TRIM PANEL ASSY-AFT CARGO DOOR MOULDING-AFT CARGO DOOR	li	١٧
-32	1215045-14	RETAINER-AFT CARGO DOOR UPPER	li	1
-33	1200655-9	RETAINER-AFT CARGO DOOR LOWER	li	1
1	1215043-20	TRIM PANEL ASSY-FWD CARGO DOOR	l i	
-34	1200655-13	RETAINER-AFT CARGO DOOR AFT	l î	1
-35	1200655-14	RETAINER-AFT CARGO DOOR FWD & UPR	.l 2	1
-36	1200655-15	RETAINER-AFT CARGO DOOR LOWER	. 1	1
-37	1200696-1	BRACKET	· i	1
1				1
1	1	NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH		1
1		NUMBER ADDED TO DENOTE COLOR. REFER TO		1
	1	HOW TO ORDER UPHOLSTERED PARTS-PAGE VI		1
1	1	NOTE. THIS PART NUMBER MUST HAVE A SECOND DASH		1
1	1	NUMBER ADDED TO DENOTE COLOR. REFER TO		1
	1	HOW TO ORDER INTERIOR PARTS-PAGE VII	1	1
		NOTE. *LENGTHS TO BE ADDED LATER		
1	1	A	1	1
1	1	AU206 SERIAL U20602200 THRU U20602579 BU206 SERIAL U20602580 THRU U20603020		1
1		CU206 SERIAL U20602200 THRU U20603020	1	1
1	1	DU206 SERIAL U20603021 & ON	1	
		The series of seasons a sit		1
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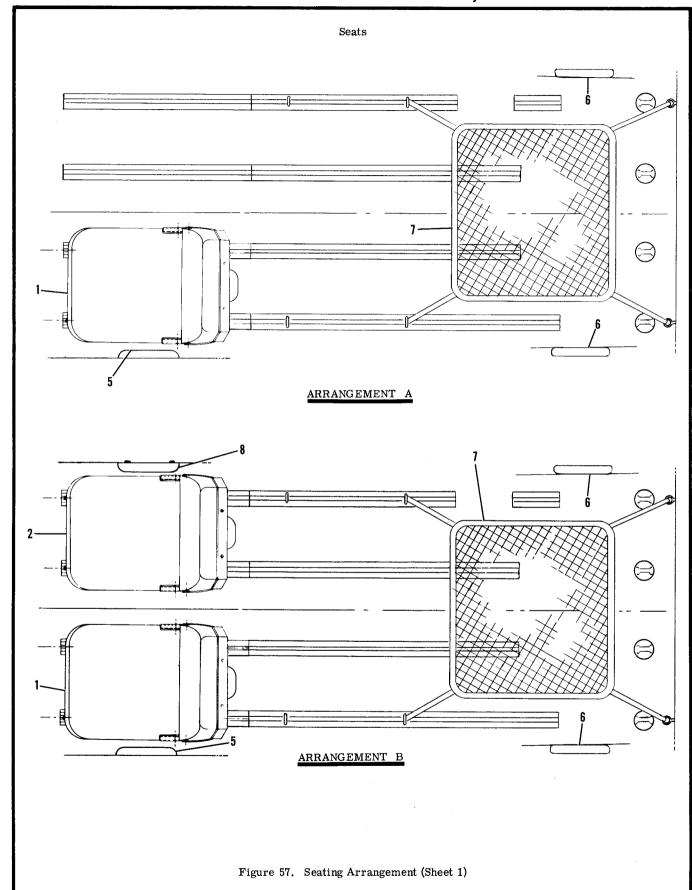


CES 1109 CLASS 1A SOUNDPROOFING-FIBERGLASS (SEE PARTS LISTING)
CES 1109 CLASS 1C SOUNDPROOFING-FIBERGLASS (SEE PARTS LISTING)
CES 1109 CLASS 1H SOUNDPROOFING-FIBERGLASS (SEE PARTS LISTING)
CES 1109 CLASS 1K SOUNDPROOFING-FIBERGLASS (SEE PARTS LISTING)
CES 1109 CLASS IV DAMPING COMPOUND (SEE PARTS LISTING)

Figure 56. Soundproofing Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	USABLE ON CODE
NO. 56 - - 1 - 2 - 3 - 4	1200193-33 1200193-34 1200193-35 1200193-36 CES1109 CLASSIA* CES1109 CLASSIK* CES1109 CLASSIK* CES1109 CLASSIK*	SOUND PROOFING INSTALLATION	4 8 6 AR AR AR	







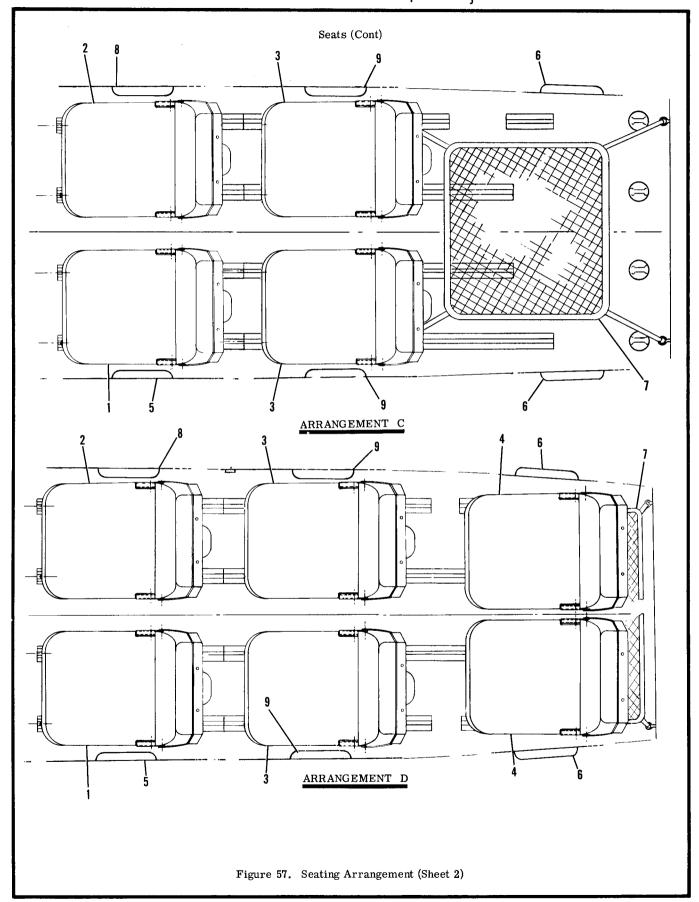
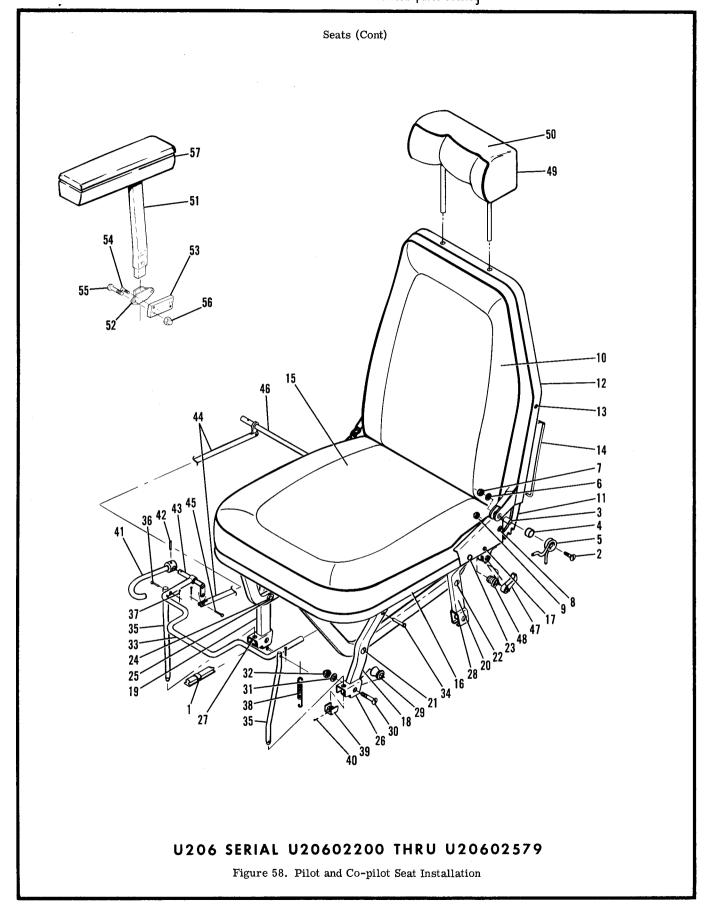


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USA OI COI
NO.		1 2 3 4 5 6 7 SEATING ARRANGEMENT		ــــــــــــــــــــــــــــــــــــــ
7 -		SEATING ARRANGEMENT	NP	1
	1	ARRANGEMENT A-ONE PLACE SEATING	NP	l
	ì	ARRANGEMENT B-TWO PLACE SEATING	NP	
	1	ARRANGEMENT C-FOUR PLACE SEATING	NP	
		ARRANGEMENT D-SIX PLACE SEATING	NP	
- 1	SEE FIG 58	PILOT SEAT INSTALLATION	NP	
	SEE FIG 59	INFINITELY ADJUSTABLE PILOTS SEAT INSTALLATION	NP	
- 2	SEE FIG 58	CO-PILOT SEAT INSTALLATION	NP	
		USED IN ARRANGEMENTS B. C & D		
	SEE FIG 59	INFINITELY ADJUSTABLE CO-PILOT SEAT INSTALLATION	NP	1
	1 302 1 30 27	USED IN ARRANGEMENT B. C & D		1
- 3	SEE FIG 60 & 61	MIDDLE SEAT INSTALLATION USED IN ARRANGEMENT C&D	NP	
- 4	SEE FIG 62 & 63	AFT SEAT INSTALLATION USED IN ARRANGEMENT D	NP	
- 5	0717011-1 #	ARMREST ASSEMBLY-FORWARD LH	1	
,	0111011 1 #	ATTACHING PARTS	_	
	ANE 15 - 90 1 2	SCREW	2	
	AN515-8R12	3CKC#	۲ ا	
		PAD	Ι.	1
	0717011-3	ADMOST ACCULATING COST INTERIOR ON A	1	1
- 6	0715039-3 #	ARMREST ASSY-AFT LH SOFT INTERIOR ONLY	1	i
	0715039-4 #	AKMREST ASSY-AFT RH SUFT INTERIOR ONLY	1	1
	\$1957-2	ASH RECEIVER	1	
- 7	1215036-2	NET-CARGO	1	1
	I	ATTACHING PARTS	I	l
	1211203-1	EYEBOLT	4	1
	1200127-1	WASHER	4	1
	1	~~*	I	1
- 8	0715039-2 #	ARMREST ASSEMBLY-FORWARD RH OPTION B. C & D	1	1
	1	ATTACHING PARTS		1
	1210603-2	BRACKET ASSY	2	1
	AN520-10R12	SCREW	2	1
	1	*	İ	1
- 9	0715039-3 #		2	1
,	0715039-3 #	ARMREST ASSEMBLY-MIDDLE USED IN ARRANGEMENTS C & D ARMREST ASSEMBLY-MIDDLE OPTION C&D RH ONLY	ĺi	1
	1	ATTACHING PARTS	!	1
	1210603-2	BRACKET ASSY-LH SIDE ONLY	2	1
	AN520-10R12	SCREW	2	1
	ANDEU-TURIZ	3CKC#	l "	1
	\$1057-2	ASH TRAY	1	1
	\$1957-2	I I I I I I I I I I I I I I I I I I I	l ¹	1
		NOTE WILLS DANK WHICH HAVE A SECOND DASH	ì	1
		NOTE. #THIS PART MUST HAVE A SECOND DASH		
		NUMBER ADDED TO DENOTE COLOR. REFER TO		1
		HOW TO ORDER UPHOLSTERED PARTS-PAGE VI		1
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FIGURE AND INDEX	PART NUMBER		DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.			1 2 3 4 5 6 7		
58	1014001 1		PILOT & CO-PILOT SEAT INSTALLATION STANDARDSEAT ASSEMBLY-PILOT & CO-PILOT	NP	A
	1214091-1	* # %#	SEAT ASSEMBLY-PILOT & CO-PILOT	1 1	
}	1214081-6	6 #	ATTACHING PARTS	•	
- 1	0713074-1		STOP-SEAT	2	
_	MS20392-1C21		PIN-CIFVIS	2	
	MS 24665-151		PIN-COTTER	2 -	
			BACK ASSEMBLY-UPHOLSTERED SEAT	NP	1
			ATTACHING PARTS	147	
2	AN23-19A		BOLT	2	
- 3	1414104-4		BUSHING	2	
- 4 - 5	0711668-1		BUSHING	2 2	
- 6	0711667-1 AN960-10L		WASHER	2	
- 7	51914-8		NUT	2	
- 8	AN507-832R14		SCREW	2	
- 9	MS21045L08		NUT	2]
-10	1214091-5	*#	* COVER ASSEMBLY-SEAT BACK	1	
	1200605-12	2#	COVER ASSEMBLY-SEAT BACK	1	1
-11	1414230-1		CAM-SEAT BACK RECLINE	1	
-12	0514076-1	* ==	TRIM ASSEMBLY-SEAT BACK	1	
 	0514076-7	20	TRIM ASSEMBLY-SEAT BACK	1	
-13	S1021A4-6		SCREW	5	
			*_		1
-14	1214062-5	* 🗆	POCKET ASSEMBLY-MAGAZINE	1	
,,	1214001 4	***	BOTTOM ASSEMBLY-UPHOLSTERED SEAT	NP 1	
-15	1214091-4 1200605-11	*#	COVER ASSEMBLY-SEAT BOTTOM	1	1
-16	0514058-1	13	RETAINER-SEAT BOTTOM	1	
			ATTACHING PARTS	_	
	S1021A4-6		SCREW	5	
-17	AN23-15A		BOLT-SEAT BACK STOP	2	
-1,	MS20364-1032		NIT	2	
-18	1414103-2		LEC ASSEMBLY-FORWARD LH	1	
-19	1414103-45		LEG ASSEMBLY-FORWARD RH	1	
-20	1414103-6		ATTACHING PARTS	- 2	
-21	AN24-13A		BOLT-FORWARD LEG	2	
-22	AN24-13A		BOLT-AFT LEG LOWER	1	
-23	AN24-16A		BOLT-AFT LEG UPPER	1	
-24	AN936A416		WASHER UNDER BOLT HEADWASHER UNDER NUT	2	
-25	AN936A616 1414112-1		NUT	2	
			*	_	
-26	1414104-39		HOUSING-SEAT ROLLER FWD LH	1	
-27 -29	1414104-61		HOUSING-SEAT ROLLER FWD RHHOUSING-SEAT ROLLER AFT LH		
-28	1414104-41 1414104-42		HOUSING-SEAT ROLLER AFT RH	1	1
-29	1414104-212		KIT-SEAT ROLLER	4	1
			ATTACHING PARTS	l	
-30 -31	AN23-19A AN960-10L		BOLT	1 1	
-31 -32	S1914-8		NUT	li	
			*		1
			CONTINUED ON NEXT PAGE]	1
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FIGURE AND	PART NUMBER	DESCRIPTION	UNITS PER	USABLE ON
INDEX NO.	PAKI NUMBEK	DESCRIPTION 1 2 3 4 5 6 7	ASSY	CODE
58 -33	0514052-1	HANDLE ASSEMBLY-SEAT ADJUST	1	
Ju -33	V V V V V V V V V V V V V V V V V V V	ATTACHING PARTS	-	
-34	MS20392-2C43	PIN		
	MS24665-132	PIN-COTTER	1	1
-35	0514066-1	* PIN-SEAT ADJUST	2	
- 33	0324000-1	ATTACHING PARTS		1
-36	MS20392-1C23	PIN	1	
-37	MS 24665-132	PIN-COTTER	1	
-38	1414116-1	SPRING-SEAT ADJUST	1	
-39	1414104-8	BRACKET	2	
-40	NAS561P3-8	PIN	2	
-41	1200504-3	HANDLE ASSEMBLY-RECLINING ADJUSTMENT	1	
-42	NAS561-3-8	ROLL PIN	1	
-43	1200503-1	ARM ASSEMBLY-SEAT BACK ADJUST	1	
-44	1514223-28	LINK-SEAT BACK ADJUST	i	[
	4520222 155	ATTACHING PARTS PIN	1 _	1
-45	MS20392-109 MS24665-132	PIN-COTTER		1
[11024007-132	*		l
-46	1414223-34	TUBE ASSEMBLY-TORQUE	1	
-47	0514043-2	PAWL-SEAT BACK ADJUST REPLACE IN PAIRS ONLY	2	
	NAS561C3-10	ATTACHING PARTS ROLL PIN	1	1
			l	1
-48	1414107-1	SPRING	1	1
-49 -50	1215073-1			1
-51	1214111-6 #	ARMREST ASSEMBLY-RH USE ON PILOT SEAT	i	
	1214111-5 #	ARMREST ASSEMBLY-RH USE ON PILOT SEATARMREST ASSEMBLY-LH USE ON CO-PILOT SEAT	l	
-52	1200448-1	SOCKET	1	
-53 -54	0514038-1 S102244-10	SPACER		1
-54 -55	1 5102244-10 1 AN23-16A	BOLT	2	1
-56	\$1914-8	NUT-CAP	2	1
	1214122 :	PAD-ARMREST	١.	1
-57	1214109-1 #	PAU-AKMKESI	1	
			1	
l		NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH		
		NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI		
		THE TE STEEL OF TOPO TENED THE TE		1
		MOTE WILLS DARK MUNICIPAL MINES IN COLUMN CO. C. C. C. C. C. C. C. C. C. C. C. C. C.		
		NOTE. INTHIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO		
		HOW TO ORDER INTERIOR PARTS-PAGE VII		
		NOTE. *APPLICABLE TO HARD INTERIOR ONLY		I
		MOTE SAFFLICABLE TO MAKE INTERIOR UNLT		
		WORK AND COME TO SECOND STREET		
	1	NOTE. *APPLICABLE TO SOFT INTERIOR ONLY		
	1		l	
		AU206 SERIAL U20602200 THRU U20602579	1	
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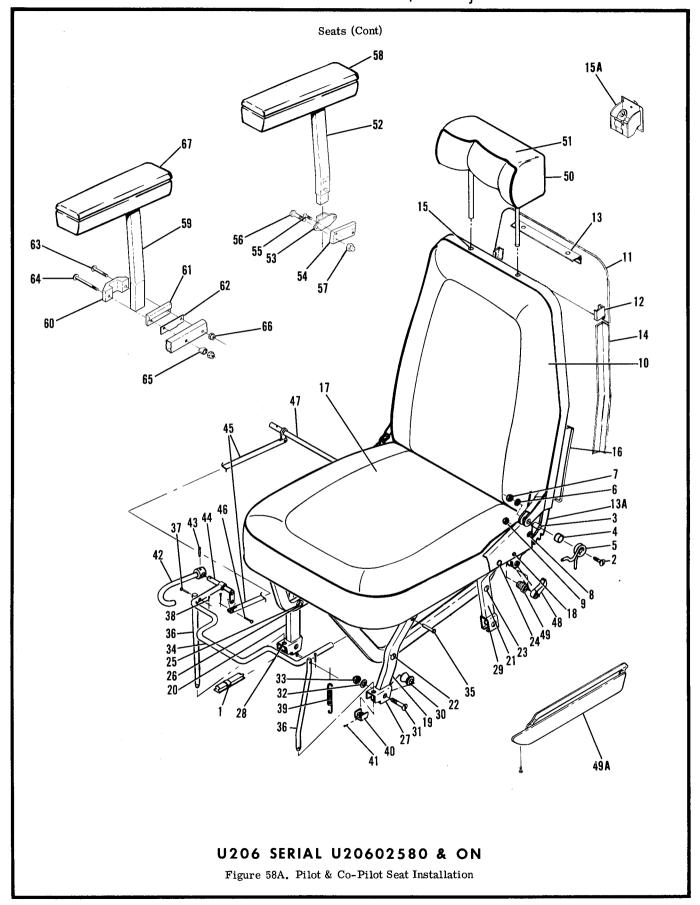


FIGURE				Ī	1
AND	PART NUMBER		DESCRIPTION	UNITS PER	USABLE ON
INDEX NO.	PARI NOMBER			ASSY	CODE
			1 2 3 4 5 6 7		
58A-	1214105 1		PILOT & CO-PILOT SEAT INSTALLATION STANDARD		A
	1214105-1 0714019-10	*#	SEAT ASSY-PILOT & CO-PILOT		B
1	0714024-1	2#	SEAT ASSY-PILOT & CO-PILOT		В
	0714024-13	8#	SEAT ASSY-PILOT & CO-PILOT		ľč
			ATTACHING PARTS	_	•
- 1	0713074-1		STOP-SEAT	2	
	MS20392-1C21		PIN-CLEVIS	2	
1	MS 24665-151		PIN-COTTER	2	
1	1214105-3	*#	* BACK ASSY-UPHOLSTERED SEAT	١,	١ ,
Į.	0714019-12	*#	BACK ASSY-UPHOLSTERED SEAT	1 1	B C
	0714024-5	28#	BACK ASSY-UPHOLSTERED SEAT	ĺ	
			ATTACHING PARTS	_	
- 2	AN23-16A	*	BOLT		В
	AN23-19A	*	BOLT		C
	AN23-19A	*	80LT	2	1 1
- 3 - 4	1414104-4 0711668-1		BUSHINGBUSHING	2	1 1
- 5	0711667-1		SPRING		
- 6	AN960-10L		WASHER		
- 7	S1914-8		NUT	2	1
- 8	AN507-832R14		SCREW	2	
- 9	NAS679A08		NUT	2	
_,,	1214105 7	اير	COVER ACCY CEAT DACK	Ι.	
-10	1214105-7 0714019-16	*# *#	COVER ASSYSEAT BACK		8
	0714019-16	7 # 7#	COVER ASSY-SEAT BACK		C
-11	0514100-1	*#	FORMER ASSY-SEAT BACK		
	0514100-9	%#	FORMER ASSY-SEAT BACK]
-12	0514099-1		BRACKET]
-13	0514099-2		BRACKET		1 1
-13A -14	1414230-1	,,	CAM-SEAT BACK	, -	
-14	0514102-7	#	ATTACHING PARTS	2	
	S1021A4-6		SCREW	3	
				lí	
-15	0514110-1		GROMMET		
-15A	0411030-6	*	ASH TRAY	1	
	0411030-5	8	RETAINER-ASH TRAY		
-16	1214062-5	*#	POCKET ASSY		
1	1214105-2 0714019-11	*#	BOTTOM ASSY-UPHOLSTERED SEATBOTTOM ASSY-UPHOLSTERED SEAT		B
	0714024-4	2#	BOTTOM ASSY-UPHOLSTERED SEAT	li	
-17	1214105-6	*#	COVER ASSY-SEAT BOTTOM	li	В
	0714019-15	*#	COVER ASSY-SEAT BOTTOM	1	Č
	0714024-8	₹#	COVER ASSY-SEAT BOTTOM	1	
-18	AN23-15A		BOLT-SEAT BACK STOP		
-19	MS 20364-1032 1414103-2	ļ	NUTLEG ASSEMBLY-FORWARD LH		
-20	1414103-45		LEG ASSEMBLY-FORWARD RH	l i	
-21	1414103-6		LEG-AFT	2	
]	ATTACHING PARTS		
-22	AN24-13A	- 1	BOLT-FORWARD LEG		i
-23	AN24-13A		BOLT-AFT LEG LOWER	_	i
-24 -25	AN24-16A AN936A416		BOLT-AFT LEG UPPER	_	
-29	AN936A616		WASHER UNDER NUT		
-26	1414112-1		NUT	2	
		- 1		-	
-27	1414104-39	1	HOUSING-SEAT ROLLER FWD LH	1	
-28	1414104-61		HOUSING-SEAT ROLLER FWD RH	1	
-29	1414104-41	- 1	HOUSING-SEAT ROLLER AFT LH		
-30	1414104-42 1414104-212		HOUSING-SEAT ROLLER AFT RHKIT-SEAT ROLLER AFT RH	1 1	{
-30	*4*4104~616	1	ATTACHING PARTS	4	1 I
-31	AN23-19A	1	BOLT	1	
-32	AN960-10L	- 1	WASHER	l î	1 1
-33	S1914-8		NUT	li	
1	051/052			l .	
-34	0514052-1		HANDLE ASSY-SEAT ADJUST	1	
-35	MS20392-2C43]	ATTACHING PARTS PIN	Ι.	
]	MS24665-132	ŀ	PIN-COTTER		l i
1]		l *	
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1			CONTINUED ON NEXT DICE		1 1
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FIGURE				
AND	PART NUMBER	DESCRIPTION	UNITS PER	USABLE ON
INDEX NO.		1 2 3 4 5 6 7	ASSY	CODE
58A-36	0514066-1	PIN-SEAT ADJUST	2	
_ 2 "2	MC20202-1022	ATTACHING PARTS PIN	١,	l
-37 -38	MS20392-1C23 MS24665-132	PIN-COTTER	1 1	ŀ
		*		l
-39	1414116-1	SPRING-SEAT ADJUST	1	
-40 -41	1414104-8 NAS561P3-8	PIN	2 2	
-42	1200504-3	HANDLE ASSY-RECLINING ADJUSTMENT	ĩ	i
-43	NACE41-2-0	ATTACHING PARTS ROLL PIN	1	1
-43	NAS561-3-8	*-	l	
-44	1200503-1	ARM ASSYSEAT BACK ADJUST		
-45	1220223-68	LINK-SEAT BACK ADJUST ATTACHING PARTS	1	
-46	MS20392-109	PIN	2	
	MS24665-132	PIN-COTTER	2	
-47	1414223-34	TUBE ASSY-TORQUE	1	
-48	0514043-2	PAWL-SEAT BACK ADJUST REPLACE IN PAIRS ONLY	2	
	NACE4102-10	ATTACHING PARTS ROLL PIN	1	
	NAS561C3-10			
-49	1414107-1	SPRING	1	l .
-49A	1714101-3	TRIM ASSY-LH	1 1	C
	1714101-4	ATTACHING DARTS	l	
	S1021A4-6	SCREW	3	С
-50	1215073-1 #	HEADREST ASSEMBLY	1	
-51	1215073-10 #	COVER-HEAD REST	1	
-52	1214111-6 #	ARMREST ASSY-RH	1	В
	1214111-5 #	ARMREST ASSY-LH USED ON CO-PILOT SEAT	1	В
-53	1200448-1	SOCKET	1	В
-54 55	0514038-1	SPACER	1 2	B
-55 -56	S1022A4-10 AN23-16A	BOLT	2	B
-57	\$1914-8	NUT-CAP	ĩ	В
-58	1214109-1 #	DAD_ADMDEST	,	В
-58 -59	1214109-1 #	ARMREST ASSY-RH	1	C
	1214120-1 #		1	C
-60	1214118-1	ATTACHING PARTS SOCKET	1	c
-61	1214118-2	SPACER	î	c
-62	1214118-3	STOP	1	C
-63 -64	AN23-27A AN23-38A	BOLT	1	C
-65	1214122-1	SPACER	i	č
-66	MS21044N3	NUT	2	C
	AN960-10			C
-67	1214109-1 #	PAD-ARMREST	1	C
		NOTE.# NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI NOTE. ITHIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO		
		HOW TO ORDER INTERIOR PARTS-PAGE VII NOTE. SAPPLICABLE TO HARD INTERIOR ONLY		
		NOTE. *APPLICABLE TO SOFT INTERIOR ONLY		,
		AU206 SERIAL U20602580 & ON BU206 SERIAL U20602580 THRU U20603020 CU206 SERIAL U20603021 & ON		

FIGURE				HINHTS	USABLI
AND INDEX	PART NUMBER	ı	DESCRIPTION	PER	ON
NO.		ŀ	1 2 3 4 5 6 7	ASSY	CODE
59 -		-	INFINITELY ADJUSTABLE FRONT SEAT	NP	
J9 -	0714015-1	2#	FRONT SEAT ASSEMBLY-INFINITE ADJUST PILOT		A
	0714015-2	2#	FRONT SEAT ASSEMBLY-INFINITE ADJUST CO-PILOT		Â
	1214092-1	*#	FRONT SEAT ASSEMBLY-INFINITE ADJUST PILOT		A
	1214092-2	*#	FRONT SEAT ASSEMBLY-INFINITE ADJUST CO-PILOT		Ā
	0714025-1	2#	FRONT SEAT ASSY-INFINITE ADJUST PILOT		B
	0714025-2	8#	FRONT SEAT ASSY-INFINITE ADJUST CO-PILOT		B
	1214106-1	*#	FRONT SEAT ASSY-INFINITE ADJUST PILOT	Ιi	B
	1214106-2	*#	FRONT SEAT ASSY-INFINITE ADJUST CO-PILOT	_	B
	1211100 2		ATTACHING PARTS	-	
- 1	0713074-1		STOP	lı	
- 1	MS 20392-1C21	1	PIN	Ιi	
	MS24665-151		PIN-COTTER	Ιī	
				l	1
		1	BACK ASSEMBLY-UPHOLSTERED SEAT	NP	A
	0714025-9	28#	BACK ASSY-UPHOLSTERED SEAT	1	В
	1214106-5	*#	BACK ASSYUPHOLSTERED SEAT	li	В
		.,	ATTACHING PARTS		
- 2	AN3-17A	ł	BOLT	2	1
- 3	AN960-10L	1	WASHER	4	
- 1	0514029-2		SPACER	2	
*	MS21044N3		NUT		
- 4	MS20392-2C11		PIN	2	
- 5	AN960-10L		WASHER	2	
- 6	MS 24665-132	l	PIN-COTTER		
•		}	***		
- 7	0714015-6	8#	COVER ASSEMBLY-SEAT BACK	1	Α
•	1214092-6	*#	COVER ASSEMBLY-SEAT BACK	1 1	Ä
	0714025-11	2 #	COVER ASSYSEAT BACK	1	B
İ	1214106-8	*#	COVER ASSYSEAT BACK	l î	B
- 8	0514083-1	20	TRIM ASSEMBLY-SEAT BACK	lī	Ā
•	0514083-3	***	TRIM ASSEMBLY-SEAT BACK	l i	l â
		-		l -	1
- 9	S1021A4-6	I	ATTACHING PARTS SCREW	5	A
		I	- And Andrews	l	Ι ¨
- 9A	0514100-9	28#	FORMER ASSY	1	В
	0514100-1	*#	FORMER ASSY.	lī	B
- 98	0514102-1	- "	RETAINER	2	B
,,		<i>"</i>	ATTACHING PARTS	1 -	1
- 90	S1021A4-6	l	SCREW	3	В
		.		1	n section
-10	1214062-5	#	POCKET ASSEMBLY-MAGAZINE	1	/
-11	0411030-6	2	ASH TRAY	li	1
	0411030-5	*	RETAINER-ASH TRAY	1	[
	l	`	BOTTOM ASSEMBLY-UPHOLSTERED SEAT PILOT	NP -	A
			BOTTOM ASSEMBLY-UPHOLSTERED SEAT CO-PILOT	NP	Α
	0714025-5	8#	BOTTOM ASSYUPHOLSTERED SEAT PILOT	1	В
	0714025-6	8#	BOTTOM ASSYUPHOLSTERED SEAT CO-PILOT		В
	1214106-3	*#	BOTTOM ASSYUPHOLSTERED SEAT PILOT		В
	1214106-4	*#	BOTTOM ASSYUPHOLSTERED SEAT CO-PILOT	1	В
			ATTACHING PARTS	· ·	1
-12	MS 20392-3C49		PIN	2	1
-13	AN960-416L		WA SHER	2	1
-14	MS24665-134		COTTER PIN	4	1
-15	MS20392-3C17		PIN	2	1
-16	AN960-416L		WASHER	2	1
	ļ,	1]	1
-17	0714015-5	%#	COVER ASSEMBLY	1	A
	1214092-5	*#	COVER ASSEMBLY	1	A
	0714025-10	%#	COVER ASSY	1	В
	1214106-9	*#	COVER ASSY	1	8
-18	0514101-1		STIFFENER-SEAT TRIM LH		ı
	0514101-2		STIFFENER-SEAT TRIM RH	1	1
		ļ	ATTACHING PARTS	1	1
	S1021A4-6	- 1	SCREW	2	1
				1	1
-19	0514017-3		TRIM-FORWARD	1	A
-20	0714010-5		TRIM-LH		A
	0714010-1		TRIM-LH		В
	0714010-6	13	TRIM-RH	1 1	A
	0714010-2	п	TRIM-RH	1	В
	l 		ATTACHING PARTS	I .	
	S1021A4-6		SCREW	6	A
	S1021A4-6		SCREW	8	8
				1	1
			CONTINUED ON NEXT DAGE]	1
	1		CONTINUED ON NEXT PAGE	l '	1
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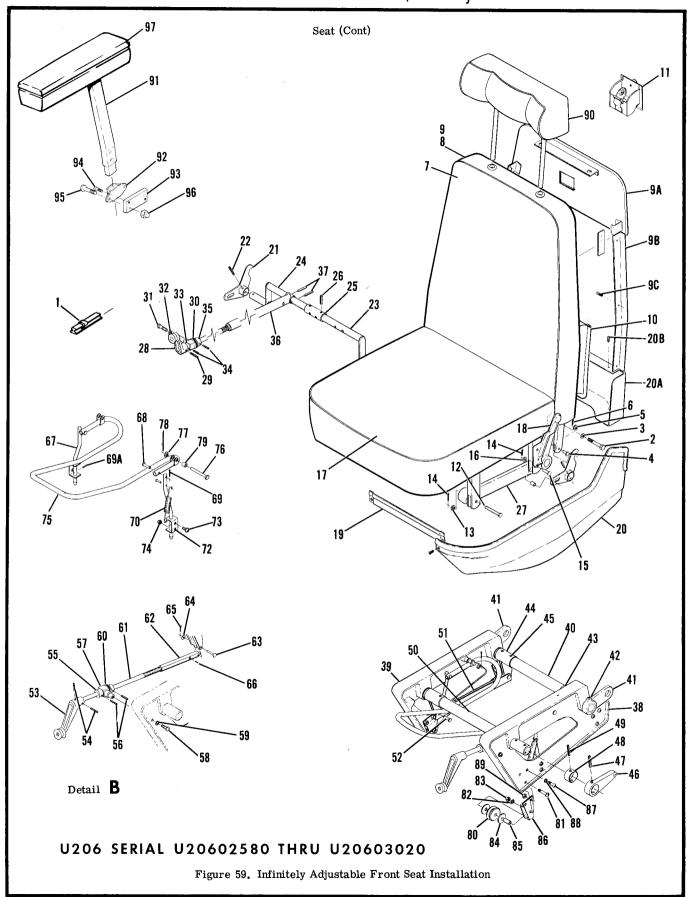




FIGURE			HAUTE	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX NO.	TAKE TYOMBER	1234567	ASSY	CODE
59 -20A	1214098-1	TRIM-LOWER BACK	1	В
		ATTACHING PARTS		١ .
-208	S1021A4-6	SCREW		В
-21	0514030-4	BELLCRANK ASSEMBLY-SEAT BACK ADJUST	2	ĺ
1		ATTACHING PARTS PIN	2	l
-22	NAS561P4-12	PIN	′	
-23	1714074-13	CRANK-WELD ASSEMBLY LH	1	
-24	1714074-14	CRANK-WELD ASSEMBLY RH	1 1	
-25	1714074-6	ATTACHING PARTS		
-26	NA S561P6-12	PIN	4	
-27	0514060-5	BRACKET-SEAT PIVOT	2	
-28	0514036-1	HANDLE ASSEMBLY-SEAT BACK ADJUST	ĺi	
		ATTACHING PARTS		
-29	NAS561P4-12	PIN	1	
-30	0514033-1	BEARING BLOCK	1	1
		ATTACHING DADTS		1
-31 -32	AN520-10R8	SCREW	1 1	
-32	AN960~10L	*	ł	Į.
-33	1200138-2	COLLAR	2	1
	NACE(12) 12	ATTACHING PARTS PIN	١,	1
-34	NAS561P4-12		l	
-35	S2013-2	BEARING	1	
	S2014-2	RACE-BEARING	2	
-36	0514089-1	JACK SCREW ASSEMBLY	1	
-37	NAS561P4-15	PIN	2	
	0514051-2	PEDESTAL ASSEMBLY-CO-PILOT SEATPEDESTAL ASSEMBLY-PILOT SEAT	1 1	1
-38	0514051-1 0514035-17	PEDESTAL-IH	1	1
-39	0514035-18	PEDESTAL-RH	1	
-40	0514026-2	TORQUE TUBE-REAR	1	
-41	0514034-1	BELLCRANK-REAR TORQUE TUBE	2	
-42	NAS561P6-28	ATTACHING PARTS PIN	1	
V-	1123501, 0 20	*		
-43	0514028-6	BELLCRANK ASSEMBLY-REAR TORQUE TUBE INBD	1	
	NAS561P8-18	ATTACHING PARTS PIN	. 2	
	11103011 0 10	*		
-44	0514028-5	BELLCRANK ASSEMBLY-REAR TORQUE TUBE OUTBD	1 1	
-45	NAS561P6-18	ATTACHING PARTS PIN	. 2	
		*	1	
-46	0700633-5	BELLCRANK-FWD TORQUE TUBE	2	
-47	NAS561P6-22	PIN	2	
		*	1	1
-48	1200136-1	COLLARATTACHING PARTS	ŀ	
-49	NAS561P6-18	PIN	1	
		TOPOUS TUPE SUP	1 .	
-50 -51	0514026-4 0514032-1	TORQUE TUBE-FWD	$\begin{vmatrix} 1 \\ 1 \end{vmatrix}$	
-51	0514032-1	ATTACHING PARTS		
-52	MS20392-2C17	PIN		1
	AN960-10L	WASHER	2	
	MS24665-132	COTTER PIN		
-53	1200159-3	HANDLE ASSEMBLY-VERTICAL ADJUST	1	
_ = 4	NACS4 104-13	ATTACHING PARTS PIN	. 2	1
-54	NAS561P4-12		ı	
-55	1200138-2	COLLAR		
-56	NAS561P4-12	ATTACHING PARTS PIN	. 1	
- 76	MA3301F4-12	**************************************	'	1
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ł	}	CONTINUED ON NEXT PAGE	1	-
		SOUTH THE OF THE PARTY AND THE		
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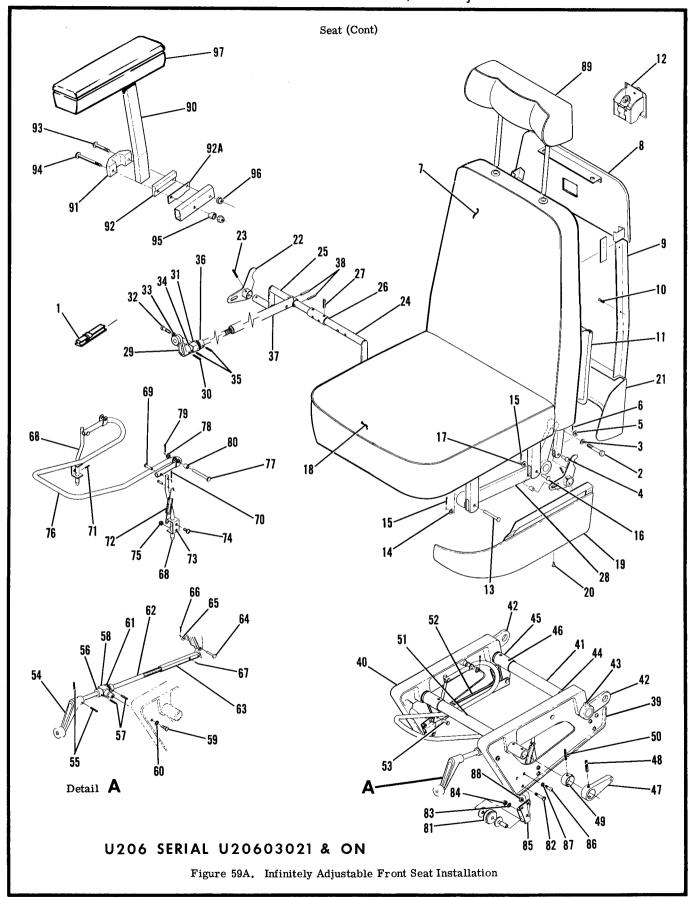
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		•		
FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
NO.	j	1234567	ASSY	CODE
59 -57	0514033-2	BEARING BLOCK	1	
1 37 31	0521055	ATTACHING PARTS	1 1	1 1
-58	AN520-10R8	SCREW	l ı	
-59	AN960-10L	WA SHER	√ i	
		*	İ	
-60	\$2013-2	BEARING		
	\$2014-2	RACE-BEARING		
-61 -62	0514027-21 1514119-3	SCREW ASSEMBLY-VERTICAL ADJUST		
-02	1714117-3	ATTACHING PARTS	1	
-63	MS20392-2C37	PIN	l ı	
-64	AN960-10	WASHER		
~65	MS24665-132	COTTER	l i	
-66	NAS561P4-8	PIN	1	
			l	
-67	1714067-5	PIN-SEAT ADJUST	2	
-68	MS20392-1C21	ATTACHING PARTS PIN	Ι.	
-69	MS24665-132	COTTER PIN	1 *	
-69A	NAS561-3-16	PIN		
1			I -	
-70	1414116-1	SPRING LH SIDE ONLY		
-71		DELETED-NOT USED	l	
-72	1714061-1	GUIDE-PIN	2	
-73	AN515-8R6	ATTACHING PARTS SCREW	_	
-74	MS21045L08	NUT		
1 ''	11321013200		2	
-75	0514090-4	HANDLE-SEAT ADJUST	.l 1	
		ATTACHING PARTS		
-76	MS20392-2C59	PIN		
-77	AN960-10L	WASHER		
-78 70	MS24665-132	COTTER PIN	_	
-79	NAS43DD3-18	SPACER	2	
-80	S1714000K200	KIT-SEAT ROLLER	. 4	
	31714000K200	ATTACHING PARTS	1 *	
-81	AN23-20A	BOLT	l ı	
-82	AN960-10L	WASHER		
-83	S1914-8	NUT		
-84		WASHER PART OF ROLLER KIT		
-85		BUSHING PART OF ROLLER KIT	1	
-86	1714000-33	HOUSING-SEAT ROLLER	. 4	
-00	1114000-33	ATTACHING PARTS	'l "	
-87	NAS220-11	SCREW	. 2	
-88	AN960-8	WASHER	2	
-89	MS21045L08	NUT	2	1
			1	
-90		HEADREST ASSEMBLY		
-91	1215073-10 1214116-6	COVER-HEADREST	1 1	
	1214116-5	ARMREST ASSEMBLY-RH USED ON PILOT SEAT	1 1	
		ATTACHING PARTS		
-92	1200448-1	SOCKET ASSEMBLY		
-93	0514038-1	SPACER	_	
-94	S1022A4-10	SCREW		
-95 -96	AN23-16A S1914-8	NUT-CAP		
-76	31717-0	NUI-CAP	2	
-97	1214109-1	PAD-ARMREST		
	SEE FIG 72	BELT ASSEMBLY-FRONT SEAT		
		NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH		
		NUMBER ADDED TO DENOTE COLOR. REFER TO		
		HOW TO ORDER UPHOLSTERED PARTS-PAGE VI		
1		NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH		
		NUMBER ADDED TO DENOTE COLOR. REFER TO		
1		HOW TO ORDER INTERIOR PARTS-PAGE VII		
			1	
		NOTE. %APPLICABLE TO HARD INTERIOR ONLY	1	
			1	
.		NOTE. *APPLICABLE TO SOFT INTERIOR ONLY	1	
		AU206 SERIAL U20602200 THRU U20602579	1	
]		BU206 SERIAL U20602580 THRU U20603020	1	
1		- See owner orgonality almo alabata	1	ļ
			i	



FIGURE AND INDEX NO. 59A- 0714020-13 *# FRONT SEAT ASSY-INFINITELY ADJUST PILOT FRONT SEAT ASSY-INFINITELY ADJUST PILOT FRONT SEAT ASSY-INFINITELY ADJUST PILOT FRONT SEAT ASSY-INFINITELY ADJUST PILOT	UNITS	USABLE
59A- INFINITELY ADJUSTABLE FRONT SEAT	ASSY	ON
FRONT SEAT ASSY-INFINITELY ADJUST PILOT 0714020-14 *# FRONT SEAT ASSY-INFINITELY ADJUST CO-PILOT 0714025-17 *# EPONT SEAT ASSY-INFINITELY ADJUST CO-PILOT	 7331	CODE
0714020-13 *# FRONT SEAT ASSY-INFINITELY ADJUST PILOT 0714020-14 *# FRONT SEAT ASSY-INFINITELY ADJUST CO-PILOT	 NP	Α
0714020-14 *# FRONT SEAT ASSY-INFINITELY ADJUST CO-PILOT	 1	
0714025-17 94 FORMY CEAT ACCY_THETATTELY ADDIET DELOT	 lī	
	 li	
0714025-18	 li	
ATTACHING PARTS	_	
- 1 0713074-1 STOP	 lı	
MS 20392-1C21 PIN	 Ιī	
MS24665-151 PIN-COTTER		
+	I -	
0714020-12	 1	
0714025-9 %# BACK ASSY-UPHOLSTERED SEAT		
ATTACHING PARTS		1
- 2 AN3-17A BOLT		1
- 3 AN960-10L WASHER		
0514029-2 SPACER	 2	
MS21044N3 NUT	 2	
- 4 MS 20392-2C11 PIN	2	
- 5 AN960-10L WASHER		
- 6 MS24665-132 PIN-COTTER	 2	i
*	l	l
- 7 0714020-17 *# COVER ASSY-SEAT BACK		l
0714025-11	_	
- 8 0514100-1 *# FORMER ASSY		1
0514100-9 %# FORMER ASSY		ı
- 9 0514102-1 # RETAINER	 2	1
ATTACHING PARTS	l _	1
-10 S1021A4-6 SCREW	 3	l
1		
-11 1214062-5 # POCKET ASSY-MAGAZINE	 1	l
0411030-5 % RETAINER-ASH TRAY		
0714020-15 *# BOTTOM ASSY-UPHOLSTERED SEAT PILOT	 1 1	
0714020-15 ** BOTTOM ASSY-UPHOLSTERED SEAT PILOT 0714020-16 ** BOTTOM ASSY-UPHOLSTERED SEAT CO-PILOT	 l i	
0714025-5 *# BOTTOM ASSY-UPHOLSTERED SEAT PILOT	 li	
0714025-5	 l i	
I ATTACHING PARTS		i
-13 MS 20392-3C49 PIN	 2	
-14 AN960-416L WASHER	 2	l
-15 MS24665-134 COTTER PIN	4	I
-16 MS 20392 - 3C17 PIN	2	ļ
-17 AN960-416L WASHER	 2	
10 0714020 10 ## COVED ARCH	l .	1
-18	-	
0714025-10	•	
1714101-2 # TRIM ASSY-SEAT SKIRT RH		
ATTACHING PARTS	 '	
-20 S1021A4-6 SCREW	 5	l
30CH*	 l	
-21 1714100-1 # TRIM ASSY-SEAT BACK	 l ı	
ATTACHING PARTS	1	
S1021A4-6 SCREW	 3	
*	_	
-22 0514030-4 BELLCRANK ASSEMBLY-SEAT BACK ADJUST	 2	
ATTACHING PARTS		
-23 NAS561P4-12 PIN	 2	
*		
-24 1714074-13 CRANK-WELD ASSEMBLY LH		
-25 1714074-14 CRANK-WELD ASSEMBLY RH	 _	
	 1	
-27 NAS561P6-12 PIN	 4	
-2, MASSOTO-12 FIN	 l *	
-28 0514060-5 BRACKET-SEAT PIVOT	 2	
-29 0514121-2 HANDLE ASSY-SEAT BACK ADJUST	 1	
ATTACHING PARTS		
-30 NAS561P4-10 PIN	 l ı	
*	l -	
CONTENUES	l	
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ı	FIGURE			HINITS	USABLE
ı	AND	PART NUMBER	DESCRIPTION	PER	ON
ı	INDEX NO.			ASSY	CODE
ŀ			1 2 3 4 5 6 7		
ł	59A-31	0514033-1	BEARING BLOCK	1	
1	-32	AN520-10R8	ATTACHING PARTS SCREW	Ι.	
1	-33	AN960-10L	WASHER		i
ı		211700 102	****	١ ٠	
ı	-34	1200138-2	COLLAR	2	
ł			ATTACHING PARTS		
ı	-35	NAS561P4-12	PIN	1	
1					
ı	-36	\$2013-2	BEARING		
ı	-37	\$2014-2 0514089-1	RACE-BEARING	2	
ı	٠,٠	0314007-1	ATTACHING PARTS	1 1	
ı	-38	NAS561P4-15	PIN	l 2	
		-		-	1
ı		0514051-1	PEDESTAL ASSYPILOT SEAT	1	
ı		0514051-2	PEDESTAL ASSYCO-PILOT SEAT	1	
1	-39	0514035-17	PEDESTAL-LH		
ı	-40 -41	0514035-18 0514026-2	TORQUE TUBE-REAR		
1	-42	0514026-2	BELLCRANK-REAR TORQUE TUBE		
ı			ATTACHING PARTS	l .	
j	-43	NAS561P6-28	PIN	1	
ĺ			~~~*		
1	-44	0514028-6	BELLCRANK ASSY-REAR TORQUE TUBE INBD	1	
J		NA CE4 100-10	ATTACHING PARTS	_ ا	
1		NAS561P8-18	YIN	2	
	-45	0514028-5	BELLCRANK ASSY-REAR TORQUE TUBE OUTBD	lı	
ı			ATTACHING PART		
ı	-46	NAS561P6-18	PIN	2	
ı					
ı	-47	0700633-5	BELLCRANK-FWD TORQUE TUBE	2	
ı	-48	NAS561P6-22	ATTACHING PARTS PIN	2	
ı	- 70	NA3301F0-22			
1	-49	1200136-1	COLLAR	3	
1	l		ATTACHING PARTS	_	
1	-50	NAS561P6-18	PIN	1	
ı	_5,	0514024	TORQUE TUBE-FWD		
ı	-51 -52	0514026-4 0514032-1	CHANNEL-TORQUE TUBE INTERCONNECT	-	
ı	- 72	0314032-1	ATTACHING PARTS	1	
ı	-53	MS20392-2C17	PIN	2	
ı		AN960-10L	WASHER	2	
ı		MS 24665-132	COTTER PIN	2	
ı	-54	051/101 1			
ı	p-4	0514121-1	HANDLE ASSEMBLY-VERTICAL ADJUST	1	
	-55	NAS561P4-12	ATTACHING PARTS PIN	2	
				_	
1	-56	1200138-2	COLLAR	2	
ı			ATTACHING PARTS		
ı	-57	NAS561P4-10	PIN	1	
j	-58	0514033-2	BEARING BLOCK	,	
1			ATTACHING PARTS	_	
1	-59	AN520-10R8	SCREW	1	
1	-60	AN960-10L	WASHER	ī	
I					
I	-61	\$2013-2 \$2014-2	BEARING		
	-62	\$2014-2 0514027-21	SCREW ASSEMBLY-VERTICAL ADJUST	_	
	-63	1514119-3	NUT-VERTICAL ADJUST		
	- <i>-</i>		ATTACHING PARTS		
ı	-64	MS20392-2C37	PIN		
	-65	AN960-10	WASHER		
	-66 -67	MS24665-132 NAS561P4-8	COTTER PIN	_	
	-01	HM330TL 4mg	YIN*	1	
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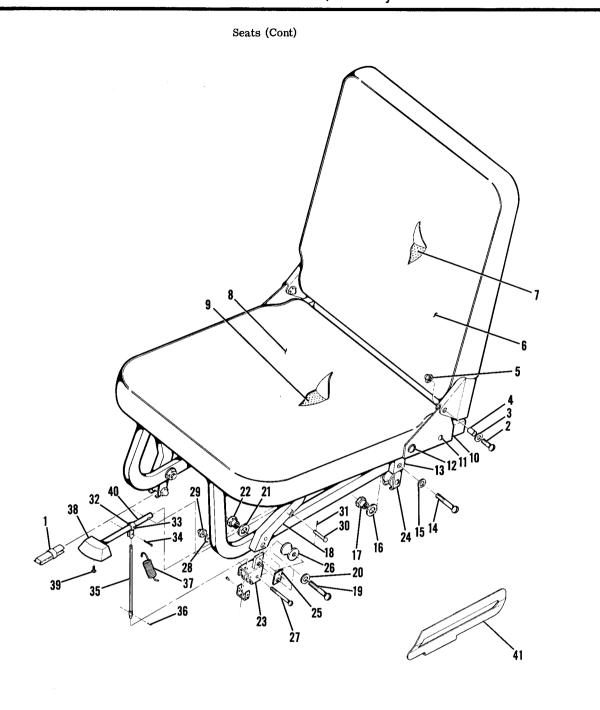


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
59A-68	1714067-5	PIN-SEAT ADJUST	2	
1		ATTACHING PARTS	-	l
-69	MS20392-1C21	PIN	1	
-70 -71	MS24665-132 NAS561-3-16	COTTER PIN	1	
- ' '	NA3301-3-10	*	1	1
-72	1414116-1	SPRING LH ONLY	1	
-73	1714061-1	GUIDE PIN	2	
-74	ANE15-004	ATTACHING PARTS SCREW	١ ,	
-75	AN515-8R6 MS21044N08	NUT	2 2	l i
1		*		l i
-76	051409-4	HANDLE-SEAT ADJUST	1	
1 ,,	4530303 3650	ATTACHING PARTS PIN	l _	
-77 -78	MS20392-2059 AN960-10L	WASHER	2 2	
-79	M524665-132	COTTER PIN	2	
-80	NAS43003-18	SPACER	2	
-81	S1714000K200	KIT-SEAT ROLLER	4	
-82	AN23-20A	ATTACHING PARTS BOLT	1 1	
-83	AN960-10L	WASHER	i	
-84	S1914-8	NUT	ī]
1		WASHER PART OF ROLLER KIT	2	
I		BUSHING PART OF ROLLER KIT	1	
-85	1714000-33	HOUSING-SEAT ROLLER	4	
ì		ATTACHING PARTS		
-86	NAS220-11	SCREW	2	
-87 -88	AN960-8 MS21044N08	NUT	2 2	
-00	113210441100	*	-	
-89	1215073-1 #	HEADREST ASSEMBLY	2	
I	1215073-10 #	COVER-HEADREST	1	ł l
-90	1214120-2	ARMREST ASSEMBLY-RH LH SEAT	1 1	
ł	1214120-1	ATTACHING PARTS	l *	
-91	1214118-1	SOCKET	1	
-92	1214118-2	SPACER	1	
-92A -93	1214118-3	STOP	1	
-94	AN23-27A AN23-38A	BOLT	1 1	
-95	1214122-1	SPACER	2	
-96	MS 21044N3	NUT	2	
1	AN960-10	WASHER	2	
-97	1214109-1	PAD-ARMREST	1	
· ·	SEE FIG 72	BELT ASSY-FRONT SEAT	l i	
i			·	
	·	NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI		
		NOTE. THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII		
		NOTE. %APPLICABLE TO HARD INTERIOR ONLY		
		NOTE. *APPLICABLE TO SOFT INTERIOR ONLY		
		AU206 SERIAL U20603021 & ON		
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ſ	FIGURE AND	PART NUMBER	DESCRIPTION	UNITS PER	USABLE ON
ı	INDEX NO.	PART NOMBER	1 2 3 4 5 6 7	ASSY	CODE
t	60 -	101/000	MIDDLE SEAT INSTALLATION	NP	
1		1214008-1 1214 00 8-29	# SEAT ASSEMBLY-MIDDLE # SEAT ASSEMBLY-MIDDLE	2	A B
ı	- 1	0713074-1	ATTACHING PARTS SEAT STOP	2	
1	- 1	MS24665-151	PIN-COTTER	2	
ı		MS20392-1-21	PIN	_	
ı		1214008-3	BACK ASSEMBLY-MIDDLE SEAT	1	
1	- 2	AN23-16A	BOLT		
ı	- 3 - 4	\$1450-3-8-032 1414104-4	WASHER		
ı	- Š	MS21044N3	NUT	2	
ı	- 6	1214008-12	* # COVER ASSEMBLY-SEAT BACK		
ı	- 7	1214008-16 1214008-2	CUSHION ASSEMBLY-SEAT BACK		
ı	- 8	1214008-10	# COVER ASSEMBLY-SEAT BOTTOM	1	
	- 9 -10	1214008-4 1214013-1	CUSHION ASSEMBLY-SEAT BOTTOMBRACKET-PIVOT		
			ATTACHING PARTS BOLT]	
	-11	AN23-15A AN960-10L	WASHER	lī	
ĺ	-12	MS21044N3 AN24-14A	NUT		
	1.6	AN936A416	WASHER	ī	
		AN936A616 1414112-1	WA SHER		
	-13	1200603-35	LEG-AFT		
ı	-13	1200003-33	ATTACHING PARTS	2	
ı					
ı			CONTINUED ON NEXT PAGE		
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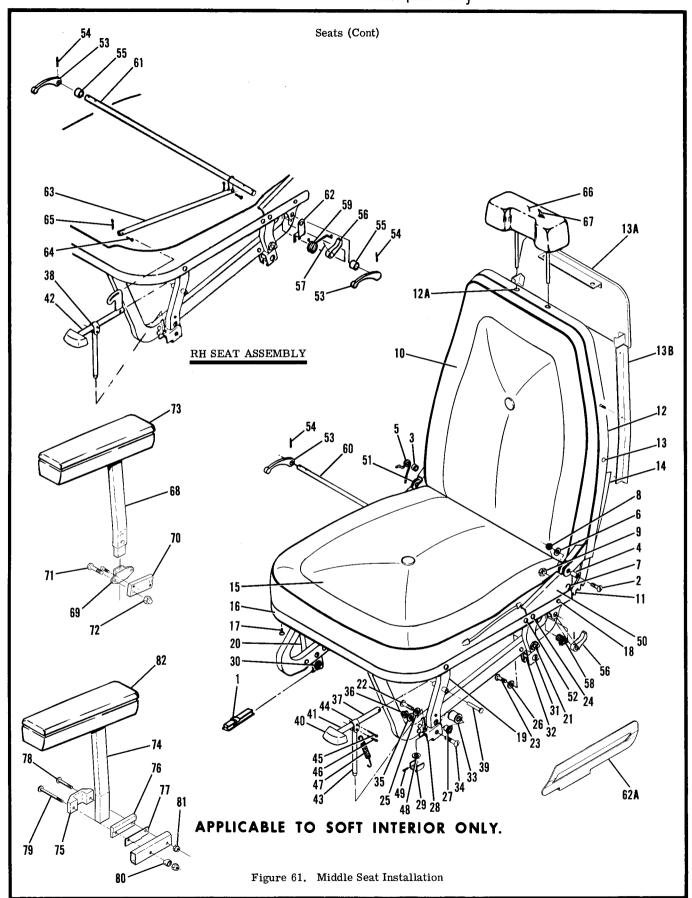




APPLICABLE TO HARD INTERIOR ONLY.

Figure 60. Middle Seat Installation

	T			
FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
	1 41/27 124			
60 -14 -15	AN24-13A AN936A416	BOLT	-	
-16	AN936A616	WASHER		
-17	1414112-1	NUT-SLEEVE		
		******	†	
-18	1200603-33	LEG-FWD RH	1	
	1200603-34	LEG ASSEMBLY-FWD LH		
		ATTACHING PARTS	l -	
-19	AN24-13A	BOLT	1	
-20	AN936A416	WASHER	1	
-21	AN936A616	WASHER	1	
-22	1414112-1	NUT-SLEEVE	1	
-23	1200402-42	HOUSTNO ACCEMBLY FUR ON BOLLED	١.	
-23	1200603-42 1200603-41	HOUSING ASSEMBLY-FWD RH ROLLER		i i
-24	1200603-41	HOUSING-AFT ROLLER		Ì
-25	1200603-39	SHIM	4	
-26	1414100-212	KIT-SEAT ROLLER	4	
1		ATTACHING PARTS	'	
-27	AN23-19A	BOLT	lı	
-28	AN960-10L	WASHER	li	
-29	MS21044N3	NUT	1	
		*		
1	1200603-31	ARM ASSEMBLY-SEAT ADJUST	1	
_ 20	45 202 02 2052	ATTACHING PARTS	١.	
-30 -31	MS 203 92-2C53 MS 24665-100	PIN-COTTER		
-32	1200603-30	CLAMP		
-33	MS 24665-283	PIN-COTTER		
-34	MS24665-281	PIN-COTTER		
-35	1200603-21	PIN-ASSEMBLY		
-36	NAS561-2-12	PIN		
-37	1414116-1	SPRING		
		-		
-38	0700113-1	KNOB		
-39	\$10212-6-8	SCREW	-	
-40	1200603-24	ARM-SEAT ADJUST	_	
-41	SEE FIG 72	BELT ASSY-SEAT	-	_
-41	1714099-13 1714099-14	RETAINER-SEAT BELT LH	-	В
1	1714099-14	ATTACHING PARTS	1	В
1	S1021A4-6	SCREW	2	в
1			-	· ·
Į.				
1				
		NOTE. #THIS PART MUST HAVE A SECOND DASH		
		NUMBER TO DENOTE COLOR. REFER TO		
Ì		HOW TO ORDER UPHOLSTERY PARTS-PAGE VI		
		A 11204 SEDIAL 1120402200 TUDU 1120402020		
		AU206 SERIAL U20602200 THRU U20603020 BU206 SERIAL U20603021 & ON		
•		50200 3ERIAE 020003021 & UN		
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	FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
J			1 2 3 4 5 6 7	<u> </u>	
	61 -	1214093-1 # 1214093-2 # 1214107-1 #		1	A A C
		1214107-2 # 1214107-12 # 1214107-13 #	SEAT ASSEMBLY-MIDDLE RH	1	C D C
	- 1	0713074-1 MS20392-1C21 MS24665-151	STUP-SEAT	2 2	
		1214107-5 # 1214107-14 #	BACK ASSEMBLY-UPHOLSTERED SEATBACK ASSEMBLY-UPHOLSTERED SEAT	1	A C D
	- 2 - 3 - 4 - 5	AN23-16 0711668-1 1414104-1 0711667-1	BOLT	2 2	:
l	- 6 - 7 - 8 - 9	AN960-10L AN507-832R14 S1914-8 MS21045L08	WASHER	2 2 2	
	-10	1214093-5 # 1214107-9 #	COVER ASSEMBLY-SEAT BACK	1 1	A C
	-11 -12	1414230-1 0514076-1	CAM ASSEMBLY-SEAT BACK TRIM ASSEMBLY-SEAT BACK ATTACHING PARTS	2 1	D A
	-12A -13	0514110-1 \$1021A4-6	GROMMET	5	B A
	-13B	0514100-1 # 0514102-7 # S1021A4-6			B B
	-14	1214062-5	POCKET ASSEMBLY-MAGAZINE	1	
I		\$1021A4-6 #	SCREW	NP	Δ
		1214107-3 # 1214107-14 # 1214107-4 #	BOTTOM ASSEMBLY-SEAT RH	1 1 1	A C D C
	-15	1214107-15 # 1214093-6 # 1214107-8 # 1214107-18 #	COVER-SEAT BOTTOM	1 1 1	D A C D
	-16 -17	0514058-1 II S1021A4-6	ATTACHING PARTS SCREW	i -	A
	-18 -19	AN23-15A MS20044N3 1200603-33	* BOLT	2	
	-20 -21	1200603-34 1200603-35	LEG-SEAT FORWARD RH	1 2	
	-22 -23 -24	AN24-13A AN24-13A AN24-16A	BOLT-FORWARD LEG BOLT-AFT LEG	1	
	-25 -26 -27	AN936A616 AN936A616 AN936A416 1414112-1	WASHER-FORWARD LEG	1	
			CONTINUED ON NEXT PAGE		
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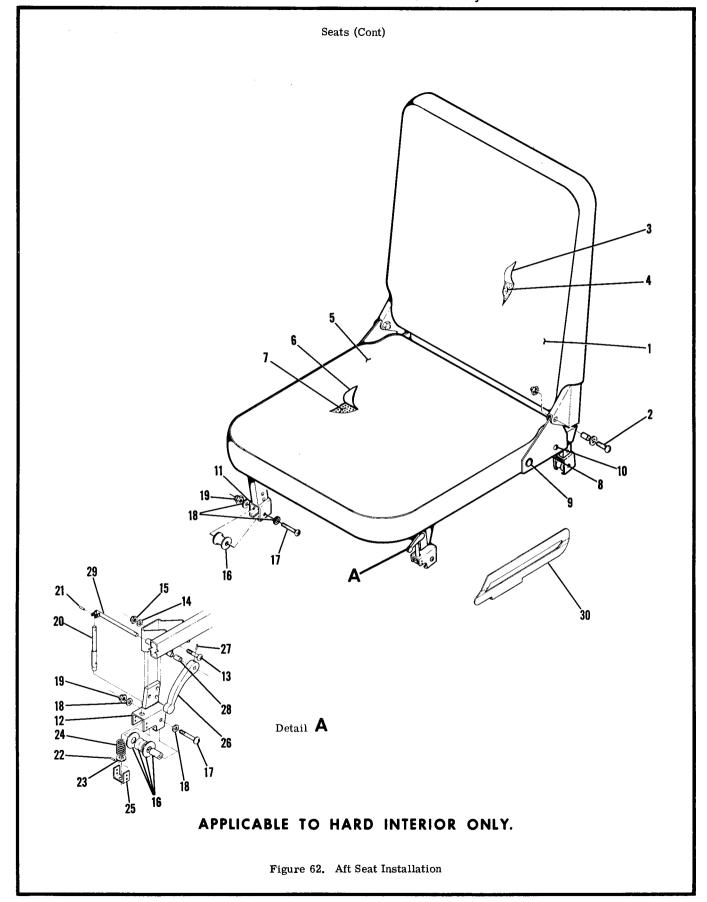




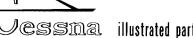
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FIGURE			UNITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX	PART HOMBER	\$	ASSY	CODE
NO.		1 2 3 4 5 6 7		
61 -28	1200603-41	HOUSING ASSEMBLY-ROLLER FORWARD LH		
-29	1414104-8	BRACKET-SEAT ADJUSTMENT	1	
-30	1200603-42	HOUSING-ROLLER FORWARD RH	1	
-31	1200603-38	HOUSING-ROLLER AFT	2	
-32	1200603-39	SHIM	4	
-33	1414100-212	KIT-SEAT ROLLER	4	
	1414100-212	ATTACHING PARTS	1	
-34	AN23-19A	BOLT	lı	
-35	AN960-10L	WASHER	l i	
a I	S1914-8	NUT		
-36	31914-8	NO1	1 *	
-37	1200603-31	ARM ASSEMBLY-SEAT ADJUSTMENT LH SEAT	1	
-38	1200603-49		1	
1		ATTACHING PARTS		
-39	MS20392-2-57	PIN		
	MS24665-150	COTTER PIN	1	
		*		
-40	0700113-1	KNOB-FORE & AFT SEAT ADJUSTMENT	1	
1	S1021Z6-8	SCREW	1	
-41	1200603-24	ARM-SEAT ADJUSTMENT LH SEAT		j l
-42	1200664-1	ARM ASSEMBLY-SEAT ADJUSTMENT RH SEAT	1]
-43	1200603-21	PIN ASSEMBLY-SEAT ADJUSTMENT	l ï	1
-44	1200603-30	CLAMP	- 1	
-45	MS24665-283	COTTER PIN	l i	
-46	MS24665-281	COTTER PIN		
-47	1414116-1	SPRING-SEAT ADJUSTMENT	li	1 1
	■ · · · · · · · · · · · · · · · · · · ·	WASHER] ;	1 1
-48	AN960C416L	PIN	1 1	
-49	NAS561-2-12	PIN COLORES DACK DIVIDE	1	1
-50	1414104-11	BRACKET-SEAT BACK PIVOT LH	1	1 !
-51	1414104-12	BRACKET-SEAT BACK PIVOT RH	1	1
ŀ	ì	ATTACHING PARTS	1	
-52	AN23-14A	BOLT]
1	AN960-10L	WASHER		
1	S1914-8	NUT	1	
1	ļ		l	
-53	0710312-2	HANDLE-RECLINING ADJUSTMENT LH SEAT	l 1	
1	0710312-2	HANDLE-RECLINING ADJUSTMENT RH SEAT	l Ž	
1		ATTACHING PARTS		
-54	NAS561C3-10	PIN	l i	1
- 54	NASSOTCS-TO		ı •	1
-55	NAS42HT12-24	SPACER RH SEAT ONLY	2	1
-56		PAWL	2	i l
-56	0514043-1	1 z	1 -	i l
		ATTACHING PARTS PIN	Ι.	1
-57	NAS561C3-10		1	
	l		1 .	
-58	1414107-2	SPRING-SEAT ADJUSTMENT LH SEAT	1	
-59	1200666-1	SPRING-SEAT ADJUSTMENT RH SEAT	1	
-60	1414104-1	TUBE-SEAT ADJUSTMENT TORQUE LH SEAT	1	
-61	1200667-1	TUBE & BELLCRANK ASSYSEAT ADJUSTMENT TORQUE RH SEAT	1	
-62	1200666-3	SUPPORT-SPRING POSITIONING RH SEAT ONLY	2	
-62A	1714099-13	RETAINER-SEAT BELT LH	. 1	D
1	1714099-14	RETAINER-SEAT BELT RH	1	D
Ī	l	ATTACHING PARTS		
	S1021A4-6	SCREW	2	D
1	I	*	1	
-63	1200502-3	LINK-SEAT ADJUSTMENT RH SEAT ONLY	1	
1		ATTACHING PARTS	I -	
-64	MS20392-1C9	PIN	. 2	
-65	MS24665-132	COTTER PIN		
-0,	1 1324007-132	*	- ۱	
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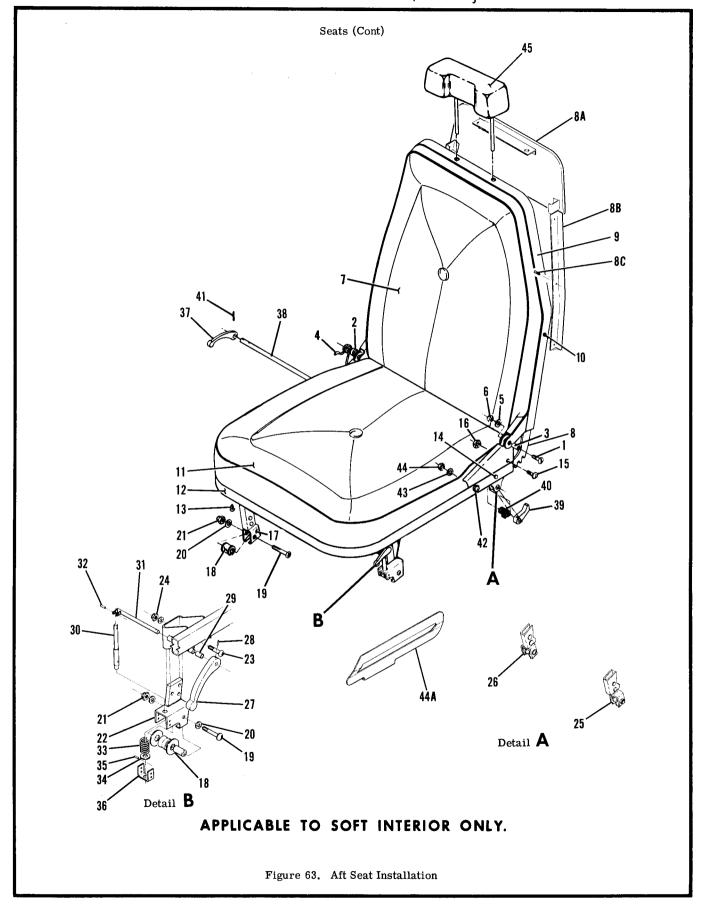
FIGURE				
AND INDEX	PART NUMBER	DESCRIPTION	PER ASSY	USABLE ON CODE
NO.		1 2 3 4 5 6 7		CODE
61 -66	1215073-1 #	HEADREST ASSEMBLY	2	
-67	1215073-10 #	COVER-HEADREST		_
-68	1214111-6 #	ARMREST ASSEMBLY-RH LH SEAT		E
i	1214111-5 #	ARMREST ASSEMBLY-LH RH SEAT	1	E
-69	1200448-1	ATTACHING PARTS SOCKET	1	E
-70	0514038-1	SPACER		Ē
-71	AN23-16A	BOLT		E
-72	S1914-8	NUT		Ε
	S1022A4-10	SCREW	2	E
	1,21/122	* PAU	١.	_
-73	1214109-1 # SEE FIG. 72	BELT ASSEMBLY-MIDDLE SEAT	1 2	Ε
-74	1214120-2 #	ARMREST ASSY-RH		D
1 ''	1214120-1 #	ARMREST ASSY-LH		Ö
i		ATTACHING PARTS	_	
-75	1214118-1	SOCKET		D
-76	1214118-2	SPACER	1	D
-77 -79	1214118-3	STOP		D
-78 -79	AN23-27A AN23-38A	BOLT		D
-80	1214122-1	SPACER		ם
-81	MS21044N3	NUT	2	Ď
	AN960-10	WASHER		D
1		₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩	l	
-82	1214109-1 #	PAD-ARMREST	1	D
		NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI NOTE. DITHIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII AU206 SERIAL U20602200 THRU U20602579 BU206 SERIAL U20602580 & ON CU206 SERIAL U20602580 THRU U20603020 DU206 SERIAL U20602500 THRU U20603020 EU206 SERIAL U20602000 THRU U20603020		





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FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
62 -		AFT SEAT INSTALLATION	NP	
-	1214016-1 #	SEAT ASSEMBLY-AFT LH		A
	1214016-8 #	SEAT ASSEMBLY-AFT LH		8
1	1214016-2 #	SEAT ASSEMBLY-AFT RH	l i	l ă
	1214016-9 #	SEAT ASSEMBLY-AFT RH		l â
- 1	1214008-3 #	BACK ASSEMBLY-AFT SEAT LH		ľ
1 *	1214008-20 #	BACK ASSEMBLY-AFT SEAT RH	li	
	1214000-20 #	ATTACHING PARTS	٠ ١	
 2	AN23-16A	BOLT	١,	
		WASHER	2	
	S1450-3-8-032	BUSHING	2	
	1414104-4		2	
	MS21044N3	NUT	2	
	i	*		
- 3	1214008-12 #	COVER ASSEMBLY-SEAT BACK LH	1	
	1214008-25 #	COVER ASSEMBLY-SEAT BACK RH	1	
- 4	1214008-16	CUSHION ASSEMBLY-SEAT BACK LH	1	1
	1214008-21	CUSHION ASSEMBLY-SEAT BACK RH	1	1
- 5	1214016-3 #	BOTTOM ASSEMBLY-AFT SEAT LH		A
	1214016-10 #	BOTTOM ASSEMBLY-AFT SEAT LH		В
	1214016-4 #	BOTTOM ASSEMBLY-AFT SEAT RH	1	A
1	1214016-11 #	BOTTOM ASSEMBLY-AFT SEAT RH	1	В
- 6	1214008-10 #	COVER ASSEMBLY-SEAT BOTTOM LH	lī	
	1214016-5 #	COVER ASSEMBLY-SEAT BOTTOM RH		
- 7	1214008-4	CUSHION ASSEMBLY-SEAT BOTTOM LH	l i	
1	1214016-7	CUSHION ASSEMBLY-SEAT BOTTOM RH	li	
- 8	1214013-1	BRACKET-PIVOT	2	
- 0	~~*V*J=4	ATTACHING PARTS	۱ ′	
- 9	AN24-14A	BOLT	lı	
- ,	_	WASHER	_	
	AN960-416	NUT	1	
	MS21042L4			
-10	AN23-15A	BOLT	1	
	AN960-10L	WASHER	1	
	MS21044N3	NUT	1	
		*		1 .
-11	1200604-5	HOUSING-ROLLER FWD INBD LH SEAT	1	
	1214022-2	HOUSING-ROLLER FWD INBD RH SEAT		
	1214023-2	HOUSING-ROLLER AFT INBD	1	
	1214023-1	HOUSING-ROLLER AFT OUTBD	1	1 1
	1214054-1	SHIM ATTACH AFT ROLLER HOUSINGS	2	
-12	1200604-13	HOUSING-ROLLER FWD OUTBO LH SEAT	l ī	
	1200604-14	HOUSING-ROLLER FWD OUTBD RH SEAT	lī	
		ATTACHING PARTS	1 -	
-13	NAS220-12	SCREW	3	
-14	NAS 70-177-500	WASHER	3	
-15	MS21045L08	NUT		
1	11321047200]	
-16	1414100-212	KIT-SEAT ROLLER	4	
-10	1414100-212	ATTACHING PARTS	*	
17	AN 22-10A	BOLT	Ι,	
-17 -18	AN23-18A	WASHER	1 1	
	AN960-10L		2	
-19	51914-8	NUT	1	
	1214024	*	Ι.	
-20	1214024-1	PIN	1	
	ue1/5/2 · 5	ATTACHING PARTS	l .	
-21	MS16562-15	PIN		
-22	NAS561-2-12			
-23	AN960C416L	WASHER		
-24	1414108-1	SPRING		
-25	1414104-8	BRACKET	1	
	1		I	
-26	1214028-1	HANDLE-SEAT ADJUST	1	1
	1	ATTACHING PARTS	I	
-27	MS16562-11	PIN	1	
		*	1	1 1
-28	1214029-2	SPACER		
-29	1214026-1	ROD ASSEMBLY	1	
	SEE FIG 72	BELT ASSY-AFT SEAT		
-30	1714099-13	RETAINER-SEAT BELT LH		В
	1714099-14	RETAINER-SEAT BELT RH		8
	1	ATTACHING PARTS	_	
	S1021A4-6	SCREW	2	8
	_	*	۱ -	"
		i '	ŀ	
		NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH	ł	
I		NUMBER ADDED TO DENOTE COLOR. REFER TO	1	
l l			1	
		HOW TO ORDER UPHOLSTERED PARTS-PAGE VI	ĺ	
		AU206 SERIAL U20602200 THRU U2063020	l '	
		8U206 SERIAL U2063021 & ON	I	1
L	L	I	L	L







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FIGURE				UNITS	USABLE
AND	PART NUMBER		DESCRIPTION	PER	ON
INDEX	FARI NUMBER	,		ASSY	CODE
NO.			1 2 3 4 5 6 7		CODE
63 -			AFT SEAT INSTALLATION	NP	
	1214094-1	#	SEAT ASSEMBLY-UPHOLSTERED SEAT LH		l a
	1214094-2	#	SEAT ASSEMBLY-UPHOLSTERED SEAT RH	1	A
	1214108-1	#	SEAT ASSEMBLY-UPHOLSTERED LH	1	l c
	1214108-2	#	SEAT ASSEMBLY-UPHOLSTERED RH	Ιī	ΙčΙ
	1214108-13	#	SEAT ASSEMBLY-UPHOLSTERED LH		l ŏ l
ı	1214108-14	ä	SEAT ASSEMBLY-UPHOLSTERED RH		Ď
	1214094-5	4	BACK ASSEMBLY-UPHOLSTERED SEAT LH	Ιi	Ä
1	1214094-6	#	BACK ASSEMBLY-UPHOLSTERED SEAT RH		Â
l l	1214108-5	4	BACK ASSEMBLY-UPHOLSTERED SEAT LH		l ĉ
	1214108-6	4	BACK ASSEMBLY-UPHOLSTERED SEAT RH	li	Ιč
ł	•	#	BACK ASSEMBLY-UPHOLSTERED SEAT LH	1 :	6
I .	1214108-17	#	BACK ASSEMBLY-UPHOLSTERED RH		
i	1214108-18	#		1	D
Ι,	1		ATTACHING PARTS BOLT		1
- 1	AN23-16A		BUSHING	-	i l
- 2	0711668-1		BUSHING	_	
- 3	1414104-4				
- 4	0711667-1		SPRING	_	
- 5	AN960-10L		WASHER	2	'
- 6	S1914-8		NUT	2	1 '
	1				
- 7	1214094-8	#	COVER ASSEMBLY-SEAT BACK	1	Α
1	1214108-9	#	COVER ASSEMBLY-SEAT BACK	1	С
1	1214108-20	#	COVER ASSEMBLY-SEAT BACK	1	D
- 8	1414230-1		CAM-SEAT BACK	2	l
- 8	A 0514100-1	#	FORMER ASSEMBLY	1	8
- 8	B 0514102-7	#	RETAINER ASSEMBLY	2	В
1	1		ATTACHING PARTS	į.	1
- 8	C S1021A4-6		SCREW	3	В
- 9	0514076-1	п	TRIM ASSEMBLY-SEAT BACK-LH	1	В
1	0514076-5		TRIM ASSEMBLY-SEAT BACK-RH	l ī	В
	1 0 3 2 1 3 1 3	_	ATTACHING DADTS	1	ľ
-10	S1021A4-6		SCREW	1 5	
1 "	1 3132177 0		*	1	l
I	1214094-3	*	BOTTOM ASSEMBLY-UPHOLSTERED SEAT LH	1	A
1	1214094-3	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT RH	li	Ä
1		开业	BOTTOM ASSEMBLY-UPHOLSTERED SEAT LH		
1	1214108-3	#	DULIUM ASSEMBLI-UPHULSIERED SEAT LI	1	C
	1214108-15	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT LH	1	D
	1214108-4	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT RH	1	C
	1214108-16	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT RH	1	D
-11	1214094-7	#	COVER ASSEMBLY-SEAT BOTTOM	1	A
1	1214108-10	#	COVER ASSEMBLY-SEAT BOTTOM		C
1	1214108-19	#	COVER ASSEMBLY-SEAT BOTTOM	1	D
-12	0514058-1	п	RETAINER-SEAT BOTTOM	1	A
			ATTACHING PARTS		l
-13	S1021A4-6		SCREW	5	ĺ
1			~~**		1
-14	AN23-15A		BOLT-SEAT BACK STOP	2	1
1	MS21044N3		NUT	2	1
-15	AN507-832R14		SCREW	2	1
-16	MS 21 045L08		NUT	2	1
-17	1200604-5		HOUSING-SEAT ROLLER FORWARD INBOARD LH	1	1
	1214022-2		HOUSING-SEAT ROLLER FORWARD INBOARD RH	1	1
-18	1414100K212		KIT-SEAT ROLLER	4	1
	l		ATTACHING PARTS	l	1
-19	AN23-18A		BOLT	1	1
-20	AN960-10L		WASHER	2	1
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ŀ	1		CONTINUED ON NEXT PAGE	I	1
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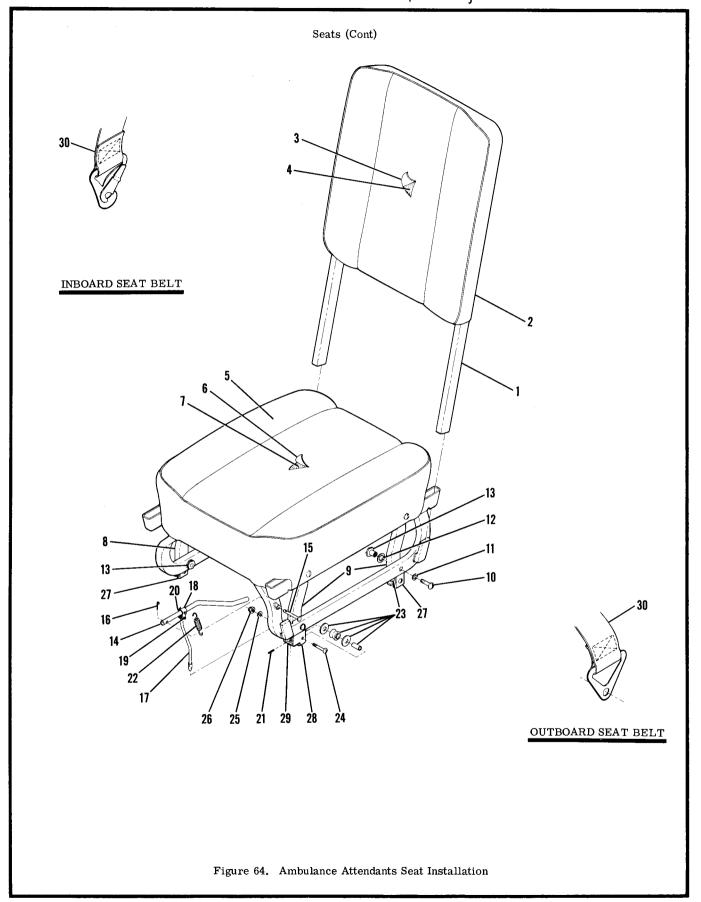
MODEL U206 & TU206

Jessina illustrated parts catalog

NO.	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	USABLI ON CODE
-21 S1914-8	NUT	1	
-22 1200604-13	HOUSTNIC SEAT DOLLED CORNARD OUTGOADD LIN		1
-22 1200604-13 1200604-14	HOUSING-SEAT ROLLER FORWARD OUTBOARD LH	1 1	
1200004 14	ATTACHING PARTS	1	1
-23 NAS220-12	SCREW	3	
NAS 70-177-500	WASHER	3	ĺ
-24 MS21045L08	NUT	3	
-25 1214023-1	HOUSING-SEAT ROLLER OUTBOARD AFT	1	1
-26 1214023-2	HOUSING-SEAT ROLLER INBOARD AFT	i	
1214054-1	SHIM ATTACH AFT ROLLER HOUSING		
-27 1214028-1	HANDLE-SEAT ADJUST	1	
-28 MS16562-11 -29 1214029-2	PIN		ı
-30 1214024-1	PIN-SEAT ADJUSTMENT		l
-31 1214026-1	ROD ASSEMBLY		
-32 MS16562-15	PIN	1	1
-33 1414108-1	SPRING-SEAT ADJUSTMENT		
-34 AN960C416L -35 NAS561-2-12	WASHER	•	
-36 NAS361-2-12 -36 1414108-8	BRACKET-SEAT ADJUSTMENT	1	
-37 0710312-2	HANDLE-RECLINING ADJUSTMENT	i	
-38 1414104-1	TUBE-SEAT ADJUSTMENT	i	1
-39 0514043-1	PAWL-SEAT ADJUSTMENT		
-40 1414107-2 1414107-1	SPRING-SEAT ADJUSTMENT LH	_	
-41 NAS561C3-10	SPRING-SEAT ADJUSTMENT RH		
-42 AN23-15A	BOLT		
-43 AN960-10L	WASHER	2	
-44 MS21044N3	NUT	2	
-44A 1714099-13	RETAINER-SEAT BELT LH		D
1714099-14	RETAINER-SEAT BELT RH ATTACHING PARTS	1	D
S1021A4-6	SCREW	2	D
45 1215072 1	# HEADREST ASSEMBLY	_	
-45 1215073-1 1215073-10	# HEADREST ASSEMBLY	1 1	
SEE FIG 72	BELT ASSEMBLY-REAR SEATS		l
	NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI NOTE. BTHIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS. PAGE VII AU206 SERIAL U20602200 THRU U20602579 BU206 SERIAL U20602580 & ON CU206 SERIAL U20602580 THRU U20603020 DU206 SERIAL U20603021 & ON		

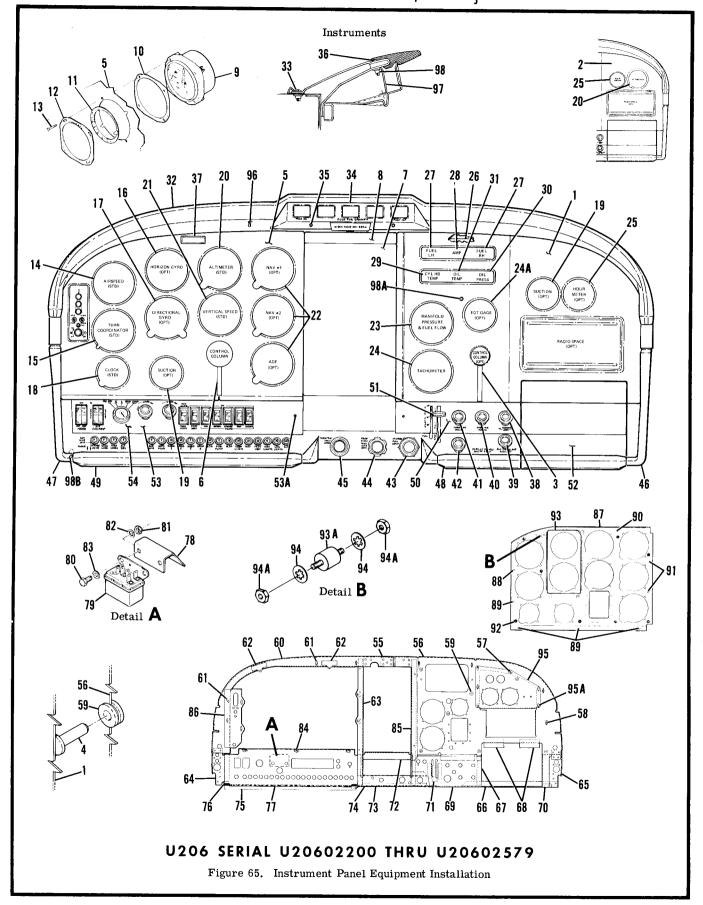






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	FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
ı	NO.		1 2 3 4 5 6 7	ASSY	CODE
-			AMBULANCE ATTENDANTS SEAT INSTALLATION	NP	
	64 -		SEAT ASSEMBLY-AMBULANCE	N'I	
		1210077-1 #	BACK ASSEMBLY-SEAT	li	
1	- 1	1210077-16 #	BACK ASSEMBLY-SEAT	l ;	
ı	- 2	1210077-15 #	CUSHION ASSEMBLY-SEAT BACK	1	
1	- 3	1210077-14 #	COVER ASSEMBLY-SEAT BACK	1	
	- 4	1210077-13	CUSHI ON-SEAT BACK	1	
	1	1210077-12 #	BOTTOM ASSEMBLY-SEAT	1	
	- 5	1210077-11 #	CUSHION ASSEMBLY-SEAT BOTTOM	1	
1	- 6	1210077-10 #	COVER-SEAT BOTTOM	1	
•	- 7	1210077-9	CUSHION-SEAT BOTTOM	1	
•	- 8	1210074-1	LEG-INBOARD	l 2	
•	- 9	1200074-2	LEG-OUTBOARD	2	
1	'	1200011 2	ATTACHING PARTS		
1	-10	AN 26-12A	SCREW	2	
1		AN 24-13A	WASHER	2	
	-11	AN936A416	WASHER	2	1 1
	-12	AN936A616	NUT		1
	-13	1414112-3		2	
1					
	-14	1210076-1	HANDLE-SEAT ADJUSTER	1	
1	}		ATTACHING PARTS	1	1
1	-15	MS 20392-2C45	PIN	1	1 1
1	-16	MS24665-151	PIN-COTTER	1	1 1
		= · · · · · · · ·			
1	-17	1210075-6	PIN ASSEMBLY-SEAT STOP	1	
ı	- '		ATTACHING PARTS	Į.	1
1	-18	1200603-30	CLAMP	l ı	1 1
1		•	PIN-COTTER	li	
	-19	MS24665-281	PIN-COTTER	li	
	-20	MS24665-283	PIN-COTTER		
ı	-21	NAS61-2-8		1	
ı			*	Ι.	
ı	-22	1414116-1	SPRING	1	
1	-23	1414100-212	KIT-SEAT ROLLER	4	
ı			ATTACHING PARTS	1	[]
ı	-24	AN23-19A	BOLT	1	1
ı	-25	AN960-10L	WASHER	1	1
1	-26	MS21044N3	NUT	1	
ı			*		
1	-27	1210073-1	HOUSING-ROLLER	. 3	
			HOUSING ASSEMBLY-ROLLER	ĺí	
1	-28	1210073-2	BRACKET-HOUSING	li	
	-29	1414104-8		li	1
ı	-30	\$1746823		1 :	
		\$1746F23			
1	1	S1746G23	BELT ASSEMBLY-ATTENDANTS SEAT GREEN	1	
1	}	S1746H23	BELT ASSEMBLY-ATTENDANTS SEAT BLUE	1	
		S1746W23	BELT ASSEMBLY-ATTENDANTS SEAT BROWN	1	
			NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER TO DENOTE COLOR. REFER TO		
ı			HOW TO ORDER UPHOLSTERY PARTS-PAGE VI		
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AND INDEX	PART NUMBER		DESCRIPTION	PER	USABLE
NO.			1 2 3 4 5 6 7	ASSY	CODE
65 -			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	Α
- 1	1213693-1	*"	COVER ASSEMBLY-RH INSTRUMENT PANEL	l 1	
- 2		**	COVER ASSEMBLY-RH WHEN 2ND ALTIMETER IS USED	l ī	
- 3	1213163-2	-	LAP SEAL	l i	
- 4	1513839-3		GUIDE LENGTH-1 INCH	7	i
			FASTENER-HOOK	2	
-	1213327-7	4-I	COVER ASSEMBLY-LH INSTRUMENT PANEL	1 :	
- 5	1	***	LAP SEAL	1	
- 6	1213335-1				
	1513839-3	- 1	GUIDE LENGTH-1 INCH		
	1513839-5		GUIDE LENGTH45 INCH	2	
	1213327-7		FASTENER-HOOK	2	
- 7	1213381-1	"	COVER ASSEMBLY-CENTER PANEL	1	
			ATTACHING PARTS	i	l
	S1021A4-6		SCREW	4	1
			*		
- 8	1213377-1	8	COVER-CENTER PANEL	l 1	
•			ATTACHING DADTS		
	AN525-832R10		SCREW	3	
	ANJZJ-BJZKIU		JUNCH]	
		I	TRUE AIR SPEED INSTALLATION	NP	l
_	C((10(1 0000	I	INDECATOR AIR COULD	יא ן	l
- 9	C661061-0203	I	INDICATOR-AIR SPEED	1	I
-10	0700162-6	I	SPACER •071 THICK	AR	l
	0700162-4	ı	SPACER .063 THICK	AR	l
	0700162-3		SPACER .051 THICK	AR	I
	0700162-7	l	SPACER .040 THICK		1
-11	0700189-9	ı	RING ASSEMBLY TRUE AIR SPEED		1
-12	0700162-1		RETAINER ASSEMBLY TRUE AIR SPEED	1	1
			ATTACHING PARTS		1
-13	AN515B6R16	ı	SCREW	4	1
		ı	*	•	1
-14	C661060-0204	j	INDICATOR-AIR SPEED	1	l
- •			ATTACHTIC DARTS	1	l
	AN51586R16	- 1	SCREW	4	l
	20000		*	•	l
-15	C661003-0504	J	INDICATOR-TURN COORDINATOR 12V	l 1	l
-15					Į.
	C661003-0505	J	INDICATOR TURN COORDINATOR 24V	1	1
	S1413N2	J	INDICATOR TURN & BANK 12V	1 1	l
	S1303N2	J	INDICATUR & BANK 24V		l
	42320-0014	J	INDICATOR-TURN COORDINATOR-12V USED WITH NAV 300 ARC		1
	42320-0028		INDICATOR-TURN COORDINATOR-24V USED WITH NAV 300 ARC	1	l
		J	ATTACHING PARTS		1
	AN515B6R12		SCREW	4	!
	42320-0014	J	INDICATOR-TURN COORDINATOR-12V USED WITH NAV 200A	1	1
	42320-0028		INDICATOR-TURN COORDINATOR-24V USED WITH NAV 2004	ī	l
		- 1	ATTACHING DARTS	l	l
	AN515B6R12	ı	SCREW	4	1
		- 1		Ι΄.	1
-16	C661076-0101	8	INDICATOR-HORIZONTAL GYRO	l 1	l
10	C661076-0102	8	INDICATOR-HORIZONTAL GYRO ALT	li	I
	C661076-0102	*	INDICATOR-HORIZONTAL GYRO ALT	i	l
		*			l
	37570-0105			1 1	l
	ANS15 404	- 1	ATTACHING PARTS SCREW	,	l
	AN515-6R6	1		4	I
			*	1 .	1
-17		88	INDICATOR-DIRECTIONAL GYRO	1	
		22	INDICATOR-DIRECTIONAL GYRO ALTINDICATOR-DIRECTIONAL GYRO ALT	1	
	C661075-0104	22	INDICATOR-DIRECTIONAL GYRO ALT	1	
	C661075-0105	J	INDICATOR-DIRECTIONAL GYRO	1	1
	1	- 1	ATTACHING PARTS	i	1
	AN515-6R10	- 1	SCREW	3	1
		- 1		اً	1
-18	C664508-0101	- 1	CLOCK	1	1
10	200.200 0101		ATTACHING PARTS		
	AN51586R12	- 1	SCREW	. 3	1
	PUDIDORIE	J	*]	1
- 10	C440640 010.		GAGE-SUCTION		l
-19	C668540-0101	- 1		1	1
	AMESE COSO	- 1	ATTACHING PARTS SCREW	l .	1
	AN515-6R12			4	I
				l	1
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MODEL U206 & TU206

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			DESCRIPTION
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65 -20	C661071-0101 C661071-0201			CODE
		ALTIMETER 20000 FT FEET & INCHES	1	С
		ALTIMETER 35000 FT FEET & INCHES	ì	В
	C661071-0102 **	ALTIMETER 20000 FT FEET & MILLIBARS	ī	С
	C661071-0202 **	ALTIMETER 35000 FT FEET & MILLIBARS	1	В
		ATTACHING PARTS		
I	AN515B6R12	SCREW	3	
		*		
-21	C661080-0101	INDICATOR-VERTICAL SPEED	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	3	
22		CADIC INSTALLATION OF SUSCINONIES MANUEL		
-22 -23	C662037-0102	RADIO INSTALLATION SEE ELECTRONICS MANUAL		
-23	C662037-0102	INDICATOR-DUAL-FUEL FLOW & MANIFOLD PRESSURE	1	B C
	0002031-0103	ATTACHING PARTS	1	·
	AN515B6R12	SCREW	4	
			•	
-24	C668020-0106	TACHOMETER	1	В
	C668020-0107	TACHOMETER	1	C
1		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
i	C// DE C1 - D21-	* TNOTO TOD DOVED 500NOWN	_	
-24A	C668501-0211	INDICATOR-POWER ECONOMY	1	
	C668501-0203	LEAD-POWER ECONOMY	1	
	AN5078632R12	ATTACHING PARTS SCREW	4	
	MS 20 365B632C	NUT	4	
J	C7000-632-67	NUT TIN	4	
-25	C664501-0103	INDICATOR-HOURMETER	1	
		ATTACHING PARTS SCREW		
	AN 507B632-6		4	
-26	C669502-0202	* Instrument cluster	٠,	
-20	0007702-0202	ATTACHING PARTS	1	
1	AN51588R24	SCREW	2	
	NAS43HT 3-64	SPACER	2	
1	AN340B8	NUT	2	
		*		
-27	441344	GAGE-FUEL SW		
-28	440437	AMMETER SW	1	
-29	442702	GAGE-CYLINDER HEAD TEMPERTURE SW		
-30	811542 444627	POTENTIOMETER ASSEMBLY SWGAGE-OIL PRESSURE SW		
-30 -31	444021	GAGE-OIL TEMPERATURE SW		
	G818827	LENS ASSEMBLY-INSTRUMENT PANEL	ī	
1	SEE FIG 83 & 85	SENDING UNIT-CYLINDER HEAD TEMPERATURE	i	
l	S1902-1	SOCKET-LAMP INSTRUMENT CLUSTER LIGHTING	4	
	S1894-3	BULB INSTRUMENT CLUSTER LIGHTING 12V	4	
	\$1894-2	BULB INSTRUMENT CLUSTER LIGHTING 24V	4	
-32	1213367-1	GLARE SHIELD ASSEMBLY	1	
_22	ANE160000	ATTACHING PARTS SCREW		
-33	AN515B8R8	2/KFM	6	
	SEE FIG 68	BROW LIGHTS INSTALLATION-INSTRUMENT PANEL	1	
-34	1213366-1	COVER-SWITCH MOUNTING BRACKET	1	
= '		ATTACHING PARTS	_	
-35	\$102176-6	SCREW	4	
-36	AN515B8R12	SCREW	2	
-37	1205009-3	PLACARD-CALL LETTERS		
	1213004-2	RETAINER-PLACARD	1	
	S1022Z6-8	ATTACHING SCREW	,	
	NAS446-2-1	NOT	2	
		*	-	
-38	S1268-14	CONTROL ASSEMBLY-DEFROST	1	
-39	S1241-35	CONTROL ASSEMBLY-AUX. CABIN AIR	1	
-40	\$1241-33	CONTROL ASSEMBLY-CABIN AIR	1	
-41	S1241-34	CONTROL ASSEMBLY-CABIN HEAT	1	
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FIGURE AND PART NUMBER DESCRIPTION		PER ASSY 1 1 1 1 2 2 2 1 1 1 1 1 1 1 1 1 1 1 1	USABLE ON CODE
1 2 3 4 5 6 7		ASSY 1 1 1 1 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1	CODE
10 13 13 13 13 13 13 13			
L-4858-1			
RESISTOR-24Y BETWEEN CIRCUIT BREAKER & LIGHTER OM - ATTACHINE PARTS SCREW			
ATTACHING PARTS SCREW		2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
ANS 15-4R6			
MS21042L4			
-43		1 1 1 1 1 1 1 1 1 1 1	
NAS430D12-64		1 1 1 1 1 1 1 1 1 1 1	
1213446-1 C299506-0101 NAS430D12-64 1213646-1 CONTROL ASSEMBLY-PROPELLER CONTROL CON		1 1 1 1 1 1 1 1 1 1 1	
-44		1 1 1 1 1 1 1 1 1	
1213646-1 C29950-0101 1213646-2 CONTROL ASSEMBLY-THROTTEL CONTROL CONTROL		1 1 1 1 1	
-45		1 1 1 1	
1213646-2		1 1 1	
ATTACHING PARTS SCREW			
ATTACHING PARTS SCREW			
ATTACHING PARTS SCREW			D
SI02126-6 NAS446-2-3 NAS446-2-3 NUT		1	E
NAS446-2-3		6	1
1213317-20		6	
1213317-28		١.	
ATTACHING PARTS SCREW		1	D
ATTACHING PARTS SCREW		î	E
			1
1213317-7	- 7	9	[
1213317-8		1	1
PANEL ASSY-ELECTROLUMINESCENT LWR RH		1	
PANEL ASSY-ELECTROLUMINESCENT LWR RH		1	D
SEE FIG 115 CONTROLS DETAIL INSTALLATION—FLAP SEE FIG 69 MAP COMPARTMENT INSTALLATION PANEL ASSY-ELECTROLUMINESCENT LWR LH SCREW SCREW SCREW SCREW STATIONARY INSTRUMENT PANEL STATIONARY INSTRUME		1	E
SEE FIG 69		li	1
-53A S1022Z4-6 SCREW		1	1
SEE FIG-67 SWITCH PANEL INSTALLATION			
-55			
-56			
-58 NAS697A08 NUTPLATE		1	1
-59 MS35489-4 GROMMET			1
-60			
-62 1213169-2 SUPPORT ASSEMBLY		1	
NAS697A3		4	
-63 1213374-1 SUPPORT ASSEMBLY			
NAS684A3 NUTPLATE		1	
-64 1213632-1 BRACKET-LH		2	
-65 1213143-1 BRACKET-RH		1	
-66 0713779-4 ANGLE ASSEMBLY-DOOR MOUNTING		1 -	
1		ī	1
NAS686A08 NUTPLATE		3	1
-67 1213145-1 BRACKET-GLOVE BOX MOUNTING		_	
-68 0713776-1 DOOR STOP			
-70 0713809-1 CLIP		. Ž	
-71 1262001-3 MOUNTING BRACKET-FLAP LEVER		ī	
1213376-2 STOP-FLAP CONTROL		1	1
-72 1230650-1 SUPPORT		1	1
AN515-6R8 SCREW		2	1
*			
-73 1213059-3 PANEL ASSEMBLY		E .	
NAS697A08 NUTPLATE		3	1
-75 1213063-3 SUPPORT-PARKING BRAKE			1
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FIGURE			UNITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX NO.	I TOMOLIN		ASSY	CODE
NO.		1 2 3 4 5 6 7	7,001	1000
65 -76	1213062-8	SUPPORT ASSEMBLY	1	
-77	1213373-3	SWITCH PANEL ASSEMBLY	1	Į.
	1270707-1	BRACKET ASSEMBLY 12V	1	
	1270707-3	BRACKET ASSEMBLY 24V	1	1
-78	1270707-2	BRACKET-RELAY	1	1
-79	\$1917 - 1	RELAY 12V	1	
	S1917-2	RELAY 24V	1	
		ATTACHING PARTS		
-80	AN4-5A	BOLT	2	
-81	MS21042L4	NUT	2	
-82	AN936A416	WASHER	2	
-83	AN960-416L	WASHER	2	
-84	NAS697A3	NUTPLATE	3	
-85	1213374-4	SUPPORT ASSEMBLY	1	
-86	NAS697A06L		1	
-80	1213394-1	SUPPORT ASSEMBLY-LH	1	
0.7	NAS697A3	NUTPLATE	2	
-87	1213690-1	INSTRUMENT PANEL ASSEMBLY-REMOVEABLE	1	
-88	NASS1401022-10	ATTACHING PARTS SCREW	Ι.	
-88 -89	NAS514P1032-10 NAS221-6	SCREW	1	
-90	NAS221-6 NAS221-12	SCREW	4	
- 90	NAS42HT6-19	SPACER	2	
-91	NAS221-13	SCREW	2 2	
71	NAS42HT6-23	SPACER	2	l
	17AUTZIII 0" 23	3-ACCV	۱ ′	1
-92	MS 35489-4	GROMMET	8	1
	1213327-3	FASTENER-PILE	ı	1
	1213327-9	SHIM		
	1213327-12	FASTENER-PILE		
	1213327-14	SHIM	l î	Į.
-93	1213170-1	SHOCK PANEL-GYRO	Ιī	
		ATTACHING PARTS	1 1	
+93A	1213645-1	SHOCK MOUNT	4	
-94	AN936A8	WASHER	8	
-94A	AN340B8	NUT	8	
			-	
-95	1213694-2	COVER ASSEMBLY	l ı	
		ATTACHING PARTS	-	1
-95A	NAS601-5	SCREW	6	
		-		
-96	S1695-2	SWITCH-MAP LIGHT		
-97	1213365-1	BRACKET ASSEMBLY-SWITCH MOUNTING	1	
		ATTACHING PARTS		
	AN515B8R12	SCREW	2	
		*	l	
-98	NAS697A08	NUTPLATE	2	
-98A	S2135-1	LIGHT ASSEMBLY-HIGH VOLTAGE 12V	1	ŀ
000	\$2135-2	LIGHT ASSEMBLY-HIGH VOLTAGE 24V	1 -	l
-988	C593001-0101	SENSOR-OVER VOLTAGE	1	1
	CM2679-2	TIE STRAP-SENSOR ATTACH	1	1
		NOTE STUTE DART MUST HAVE A SECOND DAG!	I	
		NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO		1
			Ì	1
		HOW TO ORDER INTERIOR PARTS-PAGE VII		1
		NOTE. *THESE PARTS ARE NOT APPLICABLE TO		1
		AIRPLANES EQUIPPED WITH POST LIGHTING		1
		FOR REQUIRED PARTS SEE FIG. 66		1
		TON NEWSTRED PARTS SEE FIUS DU	1	1
		NOTE. **THIS ALTIMETER IS REQUIRED WHEN		1
	1	THE OPTIONAL 2ND ALTIMETER IS USED.	ļ	1
		THE STREETING GIVE NET STREET IN THE VALUE	l	1
		NOTE. THESE GYROS ARE PHYSICALLY &	I	1
		FUNCTIONALLY INTERCHANGEABLE.		
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		NOTE. WITHESE GYROS ARE PHYSICALLY &	l	
		FUNCTIONALLY INTERCHANGEABLE.	Ī	ŀ
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		AU206 SERIAL U20602200 THRU U20602579	١	1
		BUSED ON TU206 ONLY		1
		CUSED ON U206 ONLY		1
		DU206 SERIAL U20602200 THRU U20602247		1
		EU206 SERIAL U20602248 THRU U20602579		1
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FIGURE				
AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USAB ON COD
NO.		1 2 3 4 5 6 7		COD
5A- - 1	1213693-23 *	INSTRUMENT PANEL EQUIPMENT INSTALLATION		A
- 2	1213693-26 ***			1
- 3	1213163-2	LAP SEAL	li	1
- 4	1513839-3	GUIDE LENGTH-1 INCH		
	1213327-7	FASTENER-HOOK		l
-	1213327-1	FASTENER-HOOK	1	i
- 5 - 6	1213692-11 *	COVER ASSY-LH INSTRUMENT PANEL		
- 0	1213335-1 1513839-3	GUIDE LENGTH-1 INCH	1	
	1513839-3	GUIDE LENGTH 45 INCH	6	
	1213327-7	FASTENER-HOOK	l ž	
- 7	1213381-1	COVER ASSEMBLY-CENTER PANEL	1	
		ATTACHING PARTS		
	S1021A4-6	SCREW	4	
- 8	1213377-1		1	
•		ATTACHING PARTS		
	AN525-832R10	SCREW	3	
	Ī			
- 9	C441041 0000	TRUE AIRSPEED INDICATOR		
- 9 -10	C661061-0203 0700162-6	INDICATOR-AIR SPEED	1	1
10	0700162-6	SPACER • 063 THICK	AR AR	
	0700162-3	SPACER • 051 THICK	AR	I
	0700162-7	SPACER .040 THICK	AR	ŀ
-11	0700189-9	RING ASSEMBLY TRU AIR SPEED	1	1
-12	0700162-1	RETAINER ASSEMBLY TRUE AIR SPEED	1	
-13	AN515B6R16	SCREW	4	
-14	C661060-204	INDICATOR-AIR SPEED	1	
	AN 51586R16	SCREW	4	
-15	C661003-0504	INDICATOR-TURN COORDINATOR 12V		
• •	C661003-0505	INDICATOR—TURN COORDINATOR 24V	1	1
	S1413N2	INDICATOR-TURN & BANK 12V	i	1
	\$1303N2	INDICATOR-TURN & BANK 24V	ì	
	42320-0014 42320-0028	INDICATOR-TURN COORDINATOR-12 V USED WITH NAV 300 ARC INDICATOR-TURN COORDINATOR-24V USED WITH NAV 300 ARC	-	1
	72320 0020	ATTACHING PARTS	1	
	AN51586R12	SCREW	4	İ
-16	C661076-0101 %	· ·	1	
	C661076-0102 %	INDICATOR-HORIZONTAL GYRO ALT	1	
	C661076-0103	The second secon		
	C661076-0105 %	INDICATOR-HORIZONTAL GYRO ALT	1	
	AN515-6R6	SCREW	4	1
		*		1
-17	C661075-0101 %%	INDICATOR-DIRECTIONAL GYRO	1	1
	C661075-0103 %% C661075-0104 %%		1	1
	C661075-0104 %%	INDICATOR-DIRECTIONAL GYRO ALT	1	1
		ATTACHING PARTS	_	1
	AN515-6R6	SCREW	3	1
-18	C664508-0101	CLOCK	ı	
	AN515B6R12	ATTACHING PARTS SCREW	3	
-19	C668540-0101	GAGE-SUCTION	1	
	AN515-6R12	ATTACHING PARTS SCREW	4	
		CONTINUED ON NEXT PAGE		



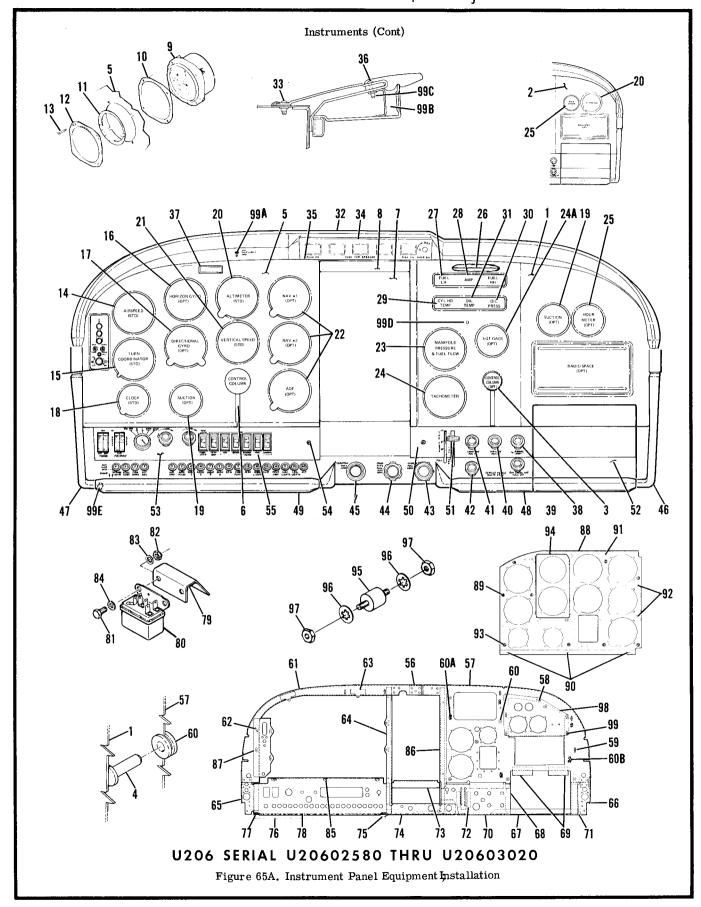


FIGURE AND			UNITS	USABLE
INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	ON CODE
65A-20	C661071-0101 C661071-0201 C661071-0102 ** C661071-0202 **	ALTIMETER 20000 FT FEET & INCHES USED ON U206 DNLY ALTIMETER 35000 FT FEET & INCHES USED ON TU206 DNLY ALTIMETER 20000 FT FEET & MILLIBARS USED ON U206 DNLY ALTIMETER 35000 FT FEET & MILLIBARS USED ON TU206 DNLY ATTACHING PARTS SCREW	1 1 1	
	AN51586R12		_	
-21	C661080-0101 AN515B6R12	INDICATOR-VERTICAL SPEED	3	
-22 -23	C662037-0102 C662037-0103 AN51586812	* RADIO INSTALLATION SEE ELECTRONICS MANUAL INDICATOR-DUAL-FUEL FLOW & MANIFOLD PRESSURE TU206 INDICATOR-DUAL-FUEL FLOW & MANIFOLD PRESSURE U206 ATTACHING PARTS SCREW	1 1	
-24	C668020-0106 C668020-0107	* TACHOMETER TU206 TACHOMETER U206 ATTACHING PARTS SCREW	1	
-24A	AN515B6R12 C668501-0211	* INDICATOR-POWER FCONOMY		!
	C668501-0203 AN 507B632R12 MS20365B632C C7000-633-67	LEAD-POWER ECONOMY	1 4 4 4	:
-25	C7000-632-67 C664501-0103	* INDICATOR-HOURMETER		
	AN5078632-6	SCREW	4	
-26	C669502-0202	INSTRUMENT CLUSTER		
	AN51588R24 NAS43HT3-64 AN34088	SPACER	2	
-27 -28 -29	441344 440437 442702	GAGE-FUEL SW	1	
-30 -31	811542 444627 442786-63 G818827	POTENTIOMETER ASSEMBLY SW	1 1 1	
	SEE FIG 83 & 85 S1902+1 S1894-3 S1894-2	SENDING UNIT-CYLINDER HEAD TEMPERATURE	4 4	
	42540-3114 42540-3214 42540-3128 42540-3228	ALTIMETER-ENCODING FEET & INCHES 12V ALTIMETER-ENCODING FEET & MILLIBARS 12V ALTIMETER-ENCODING FEET & INCHES 24V ALTIMETER-ENCODING FEET & MILLIBARS 24V ATTACHING PARTS	1	
	AN515B6R7 AN936A416B	SCREW	3	
-32	1213396-1	GLARE SHIELD ASSEMBLY	l	
-33	AN51588R8	SCREW		
-34	SEE FIG 68 1213399-1	BROW LIGHTS INSTALLATION INSTRUMENT PANEL	1	
-35 -36	S1021Z6-6 AN51588R12	SCREW	4	
-37	1205009-3 1213004-2	PLACARD-CALL LETTERS	1	
	S1022Z6-8 NAS446-2-1	SCREW	2 2	
		CONTINUED ON NEXT PAGE		

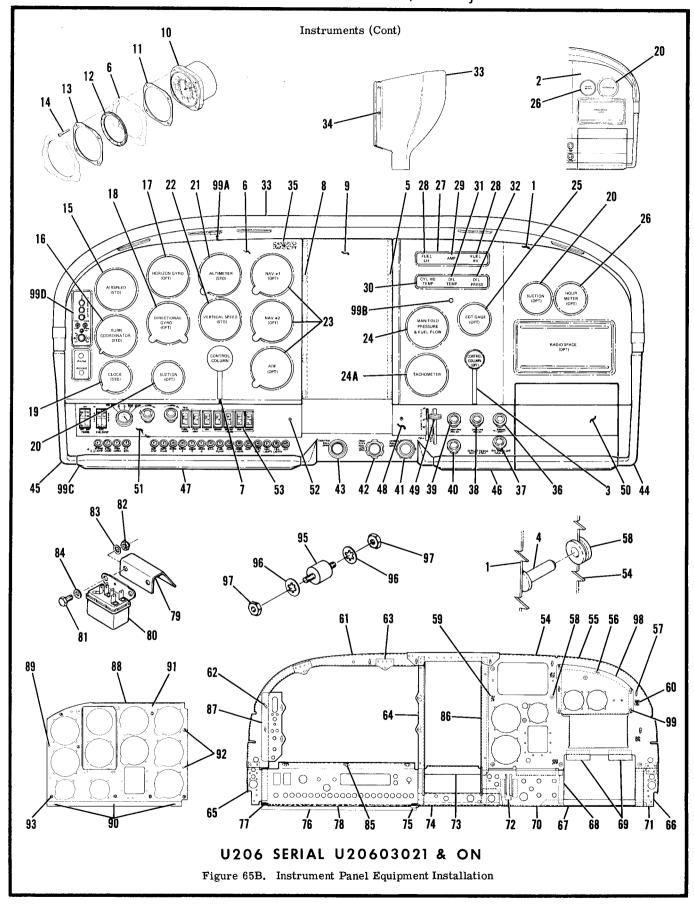




FIGURE					t .
AND					USABL
INDEX	PART NUMBER		DESCRIPTION	PER	ON
NO.		1	1234567	ASSY	CODE
65A-38	S1268-14		CONTROL ASSEMBLY-DEFROST	1	
-39	\$1241-35		CONTROL ASSEMBLY-AUX. CABIN AIR	1	1
-40	S1241-33		CONTROL ASSEMBLY-CABIN AIR	1	1
-41	S1241-34	ı	CONTROL ASSEMBLY-CABIN HEAT		l
-42	0513052-17		LIGHTER ASSEMBLY	-	i
	L-4858-1		PLUG-HEADER CUNO		
	\$1982-1 RH5 0		KNOB ASSEMBLY-CIGAR LIGHTER		l
	שכחא	- 1	RESISTOR-24V BETWEEN CIRCUIT BREAKER & LIGHTER OM ATTACHING PARTS	1	
	AN515-4R6	- 1	SCREW	2	
	NAS679A4	- 1	NUT	2	1
		- 1		-	i
-43	C299507-0101		CONTROL ASSEMBLY-MIXTURE		1
	NAS43DD12-64	- 1	SPACER-MIXTURE CONTROL	1	l
.,	1213646-1	ı	WASHER-MIXTURE CONTROL		l
-44	C299506-0101		CONTROL ASSEMBLY-PROPELLER	1	
	NAS43DD12-64 1213646-1		WASHER-PROPELLER CONTROL	1 1	l
-45	C299505-0101		CONTROL ASSEMBLY-THROTTEL		
,,,	1213646-2		WASHER-THROTTEL CONTROL	l i	
-46	1213382-8	п	COVER ASSY-INSTRUMENT PANEL LOWER RH	l i	l
	-		ATTACHING PARTS	l	1
	\$102126-6		SCREW	6	
	NAS446-2-3		NUT	6	
	1212217-40	ا ڀ	* Cover assy-instrument panel lower	١.	
-47	1213317-40	13	ATTACHING PARTS	1	l
	S1021A6-6		SCREW	9	
		Į	*	'	1
-48	1213317-7		KNEE BUMPER-RH INBD		1
-49	1213317-8	ı	KNEE BUMPER-LH	i	
	1213317-39		DECAL-WOOD GRAIN USED ON 1213317-40	1	1
-50	1213722-4		PANEL ASSY-ELECTROLUMINESCENT LWR RH	1	
-51	SEE FIG 115		CONTROLS DETAIL INSTALLATION-FLAP	1	l
-52 -53	SEE FIG 69 1213723-2		MAP COMPARTMENT INSTALLATIONPANEL ASSY-ELECTROLUMINESCENT LWR LH	1 1	
-54	S1022Z4-6		SCREW	2	1
-55	SEE FIG 67		SWITCH PANEL INSTALLATION	li	
-56	1213691-2	- 1	STATIONARY INSTRUMENT PANEL	l î	
-57	1213689-3		PANEL ASSEMBLY-RH	1	
-58	NAS697AO6L		NUTPLATE		
-59	NAS697A08	ı	NUTPLATE		
-60	MS35489-4	1	GROMMET		
-60A	1213327-12	- 1	FASTENER-PILE	1 1	
-608	1213327-14 1213327-3	i	FASTENER-PILE		
	1213327-9		SHIM	4	
-61	1213372-1	1	BULKHEAD ASSEMBLY		
-62	NAS697A08		NUTPLATE	4	
-63	1213169-2		SUPPORT ASSEMBLY	2	
	NAS697A3		NUTPLATE	1 1	
-64	1213374-9		SUPPORT ASSEMBLY		ŀ
	NAS684A3		NUTPLATE		I
-65	NAS697A06L 1213632-1		BRACKET-LH		
-66	1213143-1		BRACKET-RH		
-67	0713779-4		ANGLE ASSEMBLY-DOOR MOUNTING	1	
	NAS686A08		NUTPLATE	3	
-68	1213145-1		BRACKET-GLOVE BOX MOUNTING	1	
-69	0713776-1		DOOR STOP		
-70	1213375-2		PANEL-LOWER RH	1	
-71 -72	0713809-1		CLIP		
-72	1262001-3 1213376-2		STOP-FLAP CONTROL	1 1	
-73	1213650-1		SUPPORT	li	
			ATTACHING PARTS	I -	
j l	AN515-6R8		SCREW	2	
į		1	*	l	
-74	1213726-1		PANEL ASSEMBLY	1	1
	NAS697A08		NUTPLATE	3	1
-75 -74	0713775-2		REINFORCEMENT	1 1	1
-76 -77	1213063-3 1213062-8		SUPPORT ASSEMBLY	1 1	
-"	1213005-0		JUFFUNI MIJEMULI	*	
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12 24 5 6 7	FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER	ON
1 1 1 1 1 1 1 1 1 1			1 2 3 4 5 6 7	ASSY	COD
1270707-1	654-78	1213373-3		1	
1270707-3	024 10		BRACKET ASSEMBLY 12V		l
-79 1270707-2 BRACKET-RELAY 1 1 1 1 1 1 1 1 1				_	
-80 S1917-1 RELAY 12V 1 1 1 1 1 1 1 1 1	-70				1
Sigit-2					
ANA-5A	- 00			_	
-81 NA9-54 -82 NA956744 NUT		31411-5		•	
-82 NAS679A4 -84 AN960-4161 MASHER	_01	ANA -5A		2	l
-83 AM936A416 HASHER 2 -84 AM90-416L MASHER 2 -85 NASS97A3 NUTPLATE SEMBLY 3 -86 NASS97A3 NUTPLATE 1 -87 1213347-10 SEMBLY 1 -87 1213349-3 SUPPLATE SEMBLY 1 -88 1213690-5 INSTRUMENT PAREL ASSEMBLY-REMOVEABLE 1 -89 NASS97A3 NUTPLATE 2 -89 NASS21-6 SEMBLY 1 -90 NASS21-10 SEMBLY 1 -91 NASS21-12 SEMBLY 1 -92 NASS21-12 SEMBLY 1 -93 NASS21-14 SEMBLY 1 -94 NASS21-12 SEMBLY 1 -94 NASS21-12 SEMBLY 1 -95 NASS21-14 SEMBLY 1 -96 NASS97A0 SEMBLY 1 -97 1213327-1 SEMBLY 1 -98 1213327-1 SEMBLY 1 -98 1213327-1 SEMBLY 1 -99 NASS01-5 SEMBLY 1 -99 NASS01-6 SEMBLY 1 -99 NASS01-7 SEMBLY 1 -99 NASS01-8 S					
-86 AN960-416L MASSER			11=1		
-85 NAS697A3	-				
-85 NASO917A3 -86 L133174-10 SUPPORT ASSEMBLY	-84	AN960-416L		2	
-86 1213374-10 SUPPORT ASSEMBLY 1 1 1 1 1 1 1 1 1			· ·	_	i
NAS-097A06L NUTPLATE			NUIPLAIE		l
-87 1213399-3 NAS697A3	-86				i
NAS697A3		•			Į.
-88	-87		SUPPORT ASSEMBLY-LH		1
ASS14P1032-10 SCREW		NAS697A3		2	l
-89 NAS514P1032-10 SCRE	-88	1213690-5	INSTRUMENT PANEL ASSEMBLY-REMOVEABLE	1	l
-90 NAS221-12 SCREM		I			l
-91 NAS221-12 NAS221-13 NAS221-13 NAS221-13 NAS221-13 NAS221-13 NAS221-13 NAS221-13 NAS221-13 NAS221-13 NAS221-13 NAS221-13 NAS221-14 NAS221-19 NA	-89	NAS514P1032-10		1	l
NAS42116-19	-90	NAS221-6		4	l
NAS42116-19	-91	NAS221-12		2	l
-92 NAS521-13 NAS62HC-23 -93 MS35489-4 1213327-3 1213327-9 1213327-12 -94 1213327-14 -94 1213170-1 -95 1213645-1 -96 AN936A8 MASHER -97 AN34088 -97 NAS601-5 -98 121369-2 -998 1213398-1 -998 1213398-1 AN51588R12 -999 NAS697A08 -990 NOTE- #THESE PARTS ARE NOT APPLICABLE TO AIRPLANES EQUIPPED WITH POST LIGHTING FOR REQUIRED PARTS SEE FIG NOTE- #THESE PARTS ARE NOT APPLICABLE TO AIRPLANES EQUIPPED WITH POST LIGHTING FOR REQUIRED PARTS SEE FIG NOTE- #THESE PARTS ARE NOT APPLICABLE TO AIRPLANES EQUIPPED WITH POST LIGHTING FOR REQUIRED PARTS SEE FIG NOTE- #THESE PARTS ARE NOT APPLICABLE TO AIRPLANES EQUIPPED WITH POST LIGHTING FOR REQUIRED PARTS SEE FIG NOTE- #THESE FARTS ARE NOT APPLICABLE TO AIRPLANES EQUIPPED WITH POST LIGHTING FOR REQUIRED PARTS SEE FIG NOTE- #THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE. NOTE- #THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.					l
NASA2116-23	-92	1			l
-93 MS35489-4 1213327-3 1213327-9 1213327-12 1213327-12 1213327-14 -94 1213170-1 -95 1213170-1 -96 -97 1213170-1 -97 -98 1213694-2 -98 1213694-2 -99 -99 1213694-2			SPACER		Į.
1213327-9		1			ļ
1213327-9	-93	MS35489-4	GROMMET	8	1
1213327-12					
1213327-12					1
1213327-14				-	1
SHOCK PANEL-GYRO					1
ATTACHING PARTS AN34088	-94				
-95 1213645-1 SHOCK MOUNT	- 7 4	*********		'	
-96 AN3468	_05	1213645-1			
-97 AN34088			MACHED		
1				_	
1	-91	AN34000	1		
ATTACHING PARTS SCREW	-08	1212694-2		,	
SCREW	- 70	1213034-2		•	
-998 1213398-1	00	NA 5401-E	CORE		
-998 S1695-2 1213398-1 BRACKET ASSEMBLY-SWITCH MOUNTING	-37	NA3001-3			
### PRACKET ASSEMBLY-SWITCH MOUNTING #### PARTS #### AN51588R12 SCREW #### SCREW ###### SCREW ####################################	-994	\$1695-2	· ·	,	
AN515BBR12 -99C NAS697A08 S2135-1 S2135-2 C593001-0101 CM2679-2 NOTE. DTHIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS—PAGE VII. NOTE. **THESE PARTS ARE NOT APPLICABLE TO AIRPLANES EQUIPPED WITH POST LIGHTING FOR REQUIRED PARTS SEE FIG NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE. NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		*			1
ANS15B8R12 -99C NAS697A0B S2135-1 S2135-2 LIGHT ASSEMBLY-HIGH VOLTAGE LIGHT ASSEMBLY-HIGH VOLTAGE S2NSOR-OVER VOLTAGE NOTE. DTHIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. NOTE. *THESE PARTS ARE NOT APPLICABLE TO AIRPLANES EQUIPPED WITH POST LIGHTING FOR REQUIRED PARTS SEE FIG NOTE. **THIS ALTIMETER IS REQUIRED WHEN THE OPTIONAL 2ND ALTIMETER IS USED. NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE. NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.	770	1213390-1		-	
-99C NAS697A08 S2135-1 LIGHT ASSEMBLY-HIGH VOLTAGE 12V		AN51500012		2	1
-99C -99D S2135-1 S2135-2 C593001-0101 CM2679-2 NOTE. UTHIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. NOTE. **THESE PARTS ARE NOT APPLICABLE TO AIRPLANES EQUIPPED WITH POST LIGHTING FOR REQUIRED PARTS SEE FIG NOTE. **THIS ALTIMETER IS REQUIRED WHEN THE OPTIONAL 2ND ALTIMETER IS USED. NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE. NOTE. **THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		MASISBOKIZ		۷.	1
-99E S2135-1 S2135-2 C593001-0101 CM2679-2 LIGHT ASSEMBLY-HIGH VOLTAGE SENSOR-OVER VOLTAGE TIE STRAP-SENSOR ATTACH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII. NOTE. *THESE PARTS ARE NOT APPLICABLE TO AIRPLANES EQUIPPED WITH POST LIGHTING FOR REQUIRED PARTS SEE FIG NOTE. **THIS ALTIMETER IS REQUIRED WHEN THE OPTIONAL 2ND ALTIMETER IS USED. NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.	-oor	NAC407A00		2	1
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TIE STRAP-SENSOR ATTACH	_005		CENCOD-OVED VOLTACE	_	1
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FUNCTIONALLY INTERCHANGEABLE.		1			1
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AU206 SERIALS U20602580 THRU U20603020			FUNCTIONALLY INTERCHANGEABLE.		1
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- 1 121803-3-3	ALLATION		NP A
- 4 1213103-2		- 1	
1513839-3		_	
1213327-10		_	
FASTEMER-PILE STRUMENT PANEL STATEMER		1	
- 6 1213-92-20 COVER ASSYLH INSTRUMENT PANEL 1 1 1 1 1 1 1 1 1		- 5	
1513839-5		_	_
1513839-5 GUIDE ENGTH - 45 INCH 2 1213327-7		- 7	
1213327-1			
- 8			1
1213756-1			-
1213327-8			1
-10			10
11		-10	1
O700162-7 S2234-2 SPACER		•	AR
1			AR
12 32234-2 RING			AR
ATTACHING PARTS C661064-0206		-12	1
-14 AN5158R16		-13	1
		-14	4
ANSISBRI6 ATTACHING PARTS SCREW		i -	
AN5158R16 C661003-0504 C661003-0505 S1413N2 S1303N2 HODICATOR-TURN COORDINATOR 24V		-15	1
1			4
S1413M2 S130	12V	-16	
Si303N2	24V		. 1
A2320-0014 42320-0028 INDICATOR-TURN COORDINATOR-12V USED WITH NAV 300 ARC			-
ANS15B6R12 -17 C661076-0101	V USED WITH NAV 300 ARC		
ANSISBER12 SCREW	V USE WITH NAV 300 ARC		1 1
-17			4
1		-17	1
ANSISSER ANSISSER	ALT		1 1
AN515-6R6 -18	ALT		
-18			
-18			4
C661075-0104		-18	1
A0760-0104 X	ALT	I	
AN515-6R6 -19 C664508-0101 AN51586R6 -20 C668540-0101 C668509-0101 AN515-6R12 -21 C661071-0101 C661071-0201 C661071-0202 ** C661025-0102 *** AN51586R12 AN51586R12 AN51586R12 AN51586R12 AN51586R12 AN51586R12 AN51586R12 AN51586R12 AN51586R12 AN51586R12 AN51586R12 AN51586R13	ALT		i
-19			
-19			3
-20		-19	1
-20			,
C668509-0101 AN515-6R12 C661071-0101 C661071-0201 C661071-0102 ** C661071-0202 ** C661072-0102 ** C661075-0102 ** C661075-0102 ** ALTIMETER 20000 FT FT & MILLIBARS USED ON U206 ONLY ALTIMETER 35000 FT FT & MILLIBARS USED ON U206 ONLY ALTIMETER 35000 FT FT & MILLIBARS USED ON U206 ONLY ALTIMETER 35000 FT FT & MILLIBARS USED ON U206 ONLY ALTIMETER 35000 FT FEET & MILLIBARS			
AN515-6R12 -21 C661071-0101		-20	<u>1</u>
AN515-6R12 C661071-0101 C661071-0201 C661071-0202 ** C661071-0202 ** C661072-0102 ** ALTIMETER 20000 FT FT & IN USED ON U206 ONLY ALTIMETER 20000 FT FT & MILLIBARS USED ON U206 ONLY - ALTIMETER 35000 FT FT & MILLIBARS USED ON U206 ONLY - ALTIMETER 35000 FT FT & MILLIBARS USED ON TU206 ONLY - ALTIMETER 35000 FT FEET & MILLIBARS ATTACHING PARTS SCREW	D ALT & 24V DME	1	1
-21 C661071-0101 C661071-0201 ALTIMETER 20000 FT FT & IN USED ON U206 ONLY 1 ALTIMETER 35000 FT FT & IN USED ON U206 ONLY 1 C661071-0202 ** C661071-0202 ** C661025-0102 *** AN51586R12 AN51586R12 ALTIMETER 20000 FT FT & MILLIBARS USED ON U206 ONLY - 1 ALTIMETER 35000 FT FEET & MILLIBARS USED ON TU206 ONLY - 1 ALTIMETER -1000 TD 35000 FT FEET & MILLIBARS			1 1
AN51586R12 SCREW	& IN USED ON U206 ONLY	-21	1
AN515B6R12 SCREW	& IN USED ON TU206 DNLY	1	[1]
AN515B6R12 SCREW	& MILLIBARS USED ON U206 ONL'	1	1
AN515B6R12 SCREW	FT FEET & MILLIBARS		i
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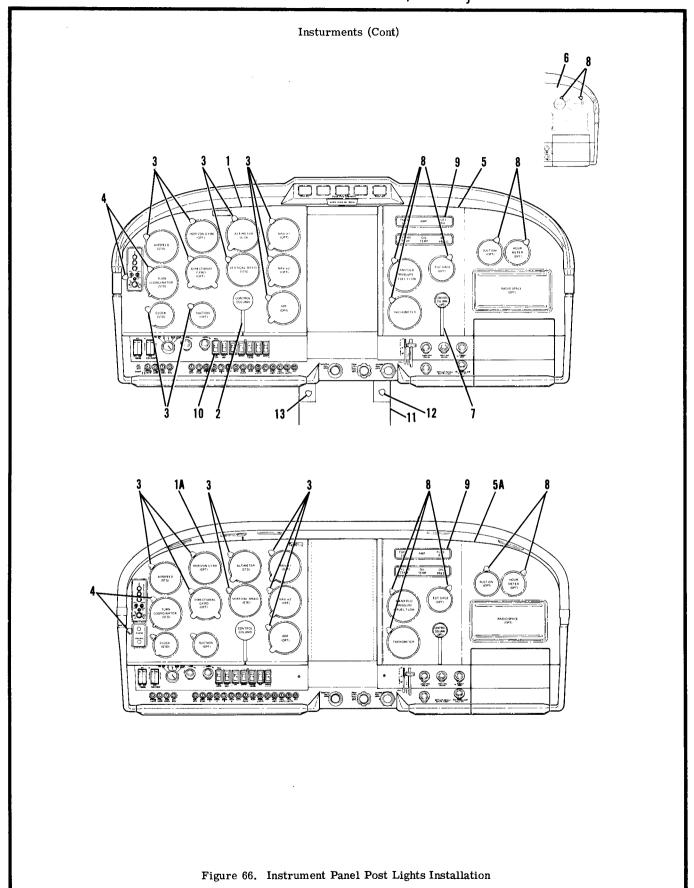
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABI ON CODI
558-22	C661080-0101	INDICATOR-VERTICAL SPEED	1	
	AN515B6R12	ATTACHING PARTS SCREW	3	
-23		PADIO INSTALLATION CEE ELECTRONIC MANUAL		
-23 -24	C662037-0102	RADIO INSTALLATION SEE ELECTRONIC MANUAL	NP	
	C662037-0103	INDICATOR-DUAL FUEL FLOW & MANIFOLD PRESSURE TU206 INDICATOR-DUAL FUEL FLOW & MANIFOLD PRESSURE U206	1	
	ANE 150 40 13	ATTACHING PARTS		İ
	AN515B6R12	SCREW	4	
-24A	C668020-0106	TACHOMETER TU206	1	
	C668020-0107	TACHOMETER U206	ī	
	AN515B6R12	ATTACHING PARTS SCREW		
			4	İ
-25	C668501-0211	INDICATOR-POWER ECONOMY	1	
	C668501-0203	LEAD-POWER ECONOMYATTACHING PARTS	1	
	AN5078632R12	SCREW	4	l
	MS20365B632C	NUT	4	
	C7000-632-67	NUT T[N	4	ĺ
-26	C664501-0103	INDICATOR-HOURMETER	1	1
		ATTACHING PARTS	1	1
	AN515B8R24 NAS43HT3-64	SCREW	2	
	NAS43H13-64 AN340B8	SPACER	2	
			2	
-27	C669502-0202	INSTRUMENT CLUSTER	1	
	AN51588R24	ATTACHING PARTS SCREW	•	İ
	NAS43HT3-64	SPACER	2 2	
	AN340B8	NUT	2	
-28	441344	CACE CHEL		
-28 -29	440437	GAGE-FUEL SWAMMETER SW	2	
-30	442702	GAGE-CYLINDER HEAD TEMPERTURE SW	1 1	1
_21	811542	POTENTIMETER ASSEMBLY SW	î	
-31 -32	444627 442786-63	GAGE-OIL PRESSURE SWGAGE-OIL TEMPERTURE SW	1	
	G818827	LENS ASSEMBLY-INSTRUMENT PANEL	1	
	SEE FIG 83 & 85	SENDING UNIT-CYLINDER HEAD TEMPERTURE	1	
	S1902-1 S1894-3	SOCKET-LAMP INSTRUMENT CLUSTER LIGHTING	4	
	S1894-2	BULB INSTRUMENT CLUSTER LIGHTING 124	4	
	42540-3114	ALTIMETER-ENCODING FEET & INCHES 12V	1	
	42540-3214 42540-3128	ALTIMETER-ENCODING FEET & MILLIBARS 12V	1	
	42540-3228	ALTIMETER-ENCODING FEET & INCHES 24VALTIMETER-ENCODING FEET & MILLIBARS 24V	1	
		ATTACHING PARTS	•	
	AN515B6R7 AN936A416B	SCREW	3	
		*	3	
-33	1213956-5	GLARESHIELD ASSEMBLY	1	
-34	AN 51588R 8	ATTACHING PARTS SCREW	,	
			6	
	SEE FIG 68	BROW LIGHTS INSTALLATION-INSTRUMENT PANEL	1	
-35 -36	1205009-3 \$1268-14	PLACARD-CALL LETTERSCONTROL ASSEMBLY-DEFROST	1	
-37	S1241-35	CONTROL ASSEMBLY-AUX. CABIN AIR	1	
-38	\$1241-33	CONTROL ASSEMBLY-CABIN AIR	ĩ	
-39 -40	S1241-34 0513052-17	CONTROL ASSEMBLY-CABIN HEATLIGHTER ASSEMBLY	_	
	L-4858-1	PLUG-HEADER CUND	1	
	\$1982-1	KNOB ASSEMBLY-CIGAR LIGHTER	i	
	RH50	RESISTOR-24V BETWEEN CIRCUIT BREAKER & LIGHTER OM	ī	
	AN515-4R6	ATTACHING PARTS SCREW	,	
	NAS679A4	NUT	2	
		*	-	
		CONTINUED ON NEXT PAGE		
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FIGURE			T	Ι
AND			UNITS	USABLI
INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1234567	ASSY	CODE
658-41	C299507-0101	CONTROL ASSEMBLY-MIXTURE	1	
1	NAS43DD12-64	SPACER-MIXTURE CONTROL		l
	1213646-1	WASHER-MIXTURE CONTROL		
-42	C299506-0101	CONTROL ASSEMBLY-PROPELLER		
	NAS43DD12-64	SPACER-PROPELLER CONTROL	li	l
	1213646-1	WASHER-PROPELLER CONTROL		1
-43	C299505-0101	CONTROL ASSEMBLY-THROTTLE		
"	1213646-2	WASHER-THROTTLE CONTROL	-	i
-44	1213382-8	COVER ASSEMBLY-INSTRUMENT PANEL LOWER RH	1	
	1213382-6		-	
	1213302-0	COVER-INSTRUMENT PANEL LOWER RH HARD INTERIOR ATTACHING PARTS	1	
	S1021Z6-6	SCREW		
			6	
	NAS446-2-3	NUT	6	
-45	1212750 /			
-49	1213758-4	COVER ASSEMBLY-INSTRUMENT PANEL LOWER LH	1	l
	1213758-2 =	COVER-INSTRUMENT PANEL LOWER LH HARD INTERIOR	1	1
		ATTACHING PARTS	l	l
	S1021A6-6	SCREW	9	ł
			l	1
-46	1213317-7	KNEE BUMPER-RH INBD		l
-47	1213317-8	KNEE BUMPER-LH		1
	1213758-12	COVER ASSEMBLY-WOODGRAIN	1	1
-48	1213722-8	PANEL ASSEMBLY-ELECTROLUMINESCENT LWR RH	i	1
-49	SEE FIG 115	CONTROL DETAIL INSTALLATION-FLAP	ī	l
-50	SEE FIG 69	MAP COMPARTMENT INSTALLATION		1
-51	1213723-2	PANEL ASSEMBLY-ELECTROLUMINESCENT LWR LH		1
-52	\$102224-6	SCREW	l ž	1
-53	SEE FIG 67	SWITCH PANEL INSTALLATION		1
-54	1213691-6	STATIONARY-INSTRUMENT PANEL		1
-55	1213689-5	PANEL ASSEMBLY-RH		ł
-56	NA 569 7A 06L	NUTPLATE		
-57	NAS697A08	NUTPLATE	4	
-58	MS35489-4	GROMMET	6	
-59	1213327-12	FASTENER-PILE		
[1213327-14	SHIM	1	
-60	1213327-3	FASTENER-PILE	1	
"	1213327-9	SHIM	4	
-61	1213372-5	BULKHEAD ASSEMBLY	4	
-62	NAS697A08	NUTPLATE	1	
-63			4	
-65	1213169-2	SUPPORT ASSEMBLY	-	
	NAS697A3	NUTPLATE	•	
-64	1213374-9	SUPPORT ASSEMBLY	•	
	NAS684A3	NUTPLATE	2	
	NAS697AO6L	NUTPLATE	l	
-65	1213632-1	BRACKET-LH		
-66	1213143-1	BRACKET-RH		
-67	0713779-4	ANGLE ASSEMBLY-DOOR MOUNTING		
j i	NAS686A08	NUTPLATE		
-68	1213145-1	BRACKET-GLOVE BOX MOUNTING	1	
-69	0713776-1	DOOR STOP	2	
-70	1213375-3	PANEL-LOWER RH	1	
-71	0713809-1	Cfib		
-72	1262045-1	BRACKET ASSEMBLY-FLAP LEVER MOUNTING	- 1	
	1213376-2	STOP-FLAP CONTROL	3	
-73	1213650-1	SUPPORT	ī	
	l	ATTACHING PARTS	-	
	AN515-6R8	SCREW	2	
	 		-	
-74	1213726-1	PANEL ASSEMBLY		
i i	NAS697A08	NUTPLATE	3	
-75	0713775-2	REINFORCEMENT	1	
-76	1213063-3	SUPPORT-PARKING BRAKE		
-77	1213062-8	SUPPORT ASSEMBLY		
-78	1213373-3	SWITCH PANEL ASSEMBLY		
ľ	1270707-1	BRACKET ASSEMBLY	î	
-79	1270707-2	BRACKET-RELAY	i	
-80	S1917-1	RELAY	i	
1		ATTACHING PARTS	•	
-81	AN4-54	BOLT	2	
-82	NAS679A4	NUT	2	
-83	AN936A416	WASHER	2	
-84	AN960-416L	WASHER	2	
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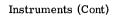
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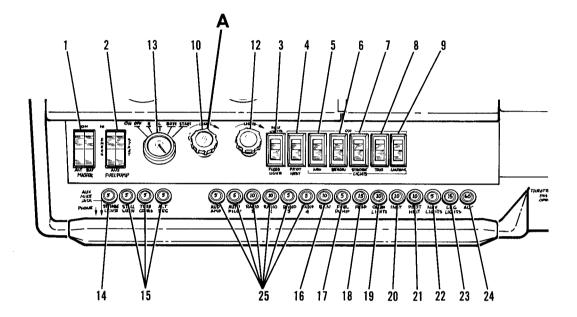
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FIGURE AND				USABLE
INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
658-85	NAS697A3	NUTPLATE	3	
-86	1213374-10	SUPPORT ASSEMBLY	í	
	NAS697A06L	NUTPLATE		
-87	1213394-3	BRACKET ASSEMBLY	1]
	NAS1068A04	NUTPLATE		
Į.	NAS687A04 NAS697A3	NUT	1 2	1
-88	1213690-5	INSTRUMENT PANEL ASSEMBLY-REMOVEABLE	ī	
		ATTACHING PARTS	_	1 1
-89	NAS514P1032-10	SCREW	1	
-90	NAS221-6	SCREWSCREW	4	
-91	NAS221-12 NAS42HT6-19	SPACER	2	
-92	NAS221-13	SCREW	2	
	NAS42HT6-23	SPACER	2	
		*		
- 93	MS35489-4	GROMMET	8	
	1213327-3 1213327-9	SHIM	1	
	1213327-12	FASTENER-PILE		
	1213327-14	SHIM	1	
-94	1213170-1	SHOCK PANEL-GYRO	1	
	1,2,2445	ATTACHING PARTS SHOCK MOUNT	,	
-95 -96	1213645-1 AN936A8	SHOCK MOUNT	4 8	
-96 -97	AN34088	NOT	8	
1		*		1
-98	1213694-2	COVER ASSEMBLY	1	
1		ATTACHING PARTS SCREW		
-99	NAS601-5	SCREW	6	
-99A	S1695-2	SWITCH-MAP LIGHT	1	
-99B	S2135-1	LIGHT ASSEMBLY-HIGH VOLTAGE 12V	i	
	S2135-2	LIGHT ASSEMBLY-HIGH VOLTAGE 24V	1	
-99C	C593001-0101	SENSOR-OVER VOLTAGE	1	
000	CM2679-2	TIE STRAP-SENSOR ATTACH	1	ļ
-99D	1213757-1	MARKER BEACUN-EL PANEL	1	1
		NOTE. THIS PART MUST HAVE A SECOND DASH		
		NUMBER ADDED TO DENOTE COLOR. REFER TO		
		HOW TO ORDER INTERIOR PARTS-PAGE VII.		
		NOTE. *THESE PARTS ARE NOT APPLICABLE TO		
		AIRPLANES EQUIPPED WITH POST LIGHTING	İ	
	1	FOR REQUIRED PARTS SEE FIG 66.		
1				
		NOTE. **THIS ALTIMETER IS REQUIRED WHEN THE OPTIONAL 2ND ALTIMETER IS USED.		
		THE OPTIONAL 2ND ALTIMETER 13 03ED.		
		NOTE. ***THIS ALTIMETER IS REQUIRED IN	1	
1		SOME FOREIGN COUNTRIES.	1	
		NOTE STUDES OVER 105 STUDENTS	1	
		NOTE. THESE GYROS ARE PHYSICALLY &	1	
1		FUNCTIONALLY INTERCHANGEABLE.	1	
		NOTE. **THESE GYROS ARE PHYSICALLY &	1	
		FUNCTIONALLY INTERCHANGEABLE.	1	
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	J	AU206 SERIAL U20603021 & ON	1	
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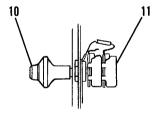




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FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
				1000
AND	PART NUMBER 1213692-3 1213692-13 1213692-12 1213327-7 1513839-3 1513839-5 1213692-17 1213692-18 1213335-1 S1899-16 S1899-26 S1899-26 S1899-26 S1899-46 C65-2CW12 MS25237-330 MS25237-327 1213693-2 1213693-2 1213693-24 1213693-34 1213693-34 1213693-42 1213693-15 1213693-28 1213693-27 1213693-16 1213693-28 1213693-28 1213693-28 1213693-28 1213693-15 1213693-28 1213693-15 1213693-15 1213693-15 1213693-15 1213693-27 1513839-3 1213163-2 S1899-16 S1899-76 C65-2CW12 MS25237-330 MS25237-327 S1941-1 S1894-4 S2160-2 S2023-1 1200756-15 1200756-16 S1899-26 S1899-36 S1899-36	·	UNITS PER ASSY NP 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	USABLE ON
-10 -11 -12	MS25237-327 S1941-1 S1894-1 S1894-4 S2160-2 S2023-1 1200756-15	BULB-POST LIGHT 12 VOLT	1 4 4 1 1 1 1 1	





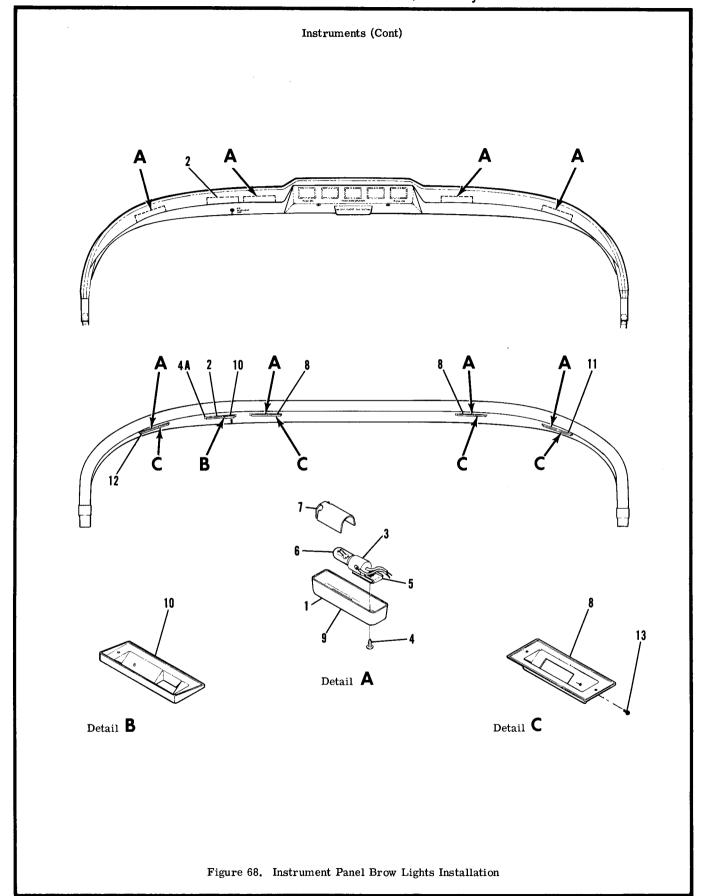


Detail A

Figure 67. Switch Panel Installation

FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER ASSY	ON
NO.		1 2 3 4 5 6 7		CODE
67		SWITCH PANEL INSTALLATION	NP	
- 1	S1994-1-1	SWITCH-MASTER	1	
_	0770719-2	DIODE ASSEMBLY MOUNTED ON BACK OF MASTER SWITCH	1	
- 2	S2055-1-1	SWITCH-FUEL PUMP 12 VOLT	1	
- 3	\$1846-3-2 \$2160-2	SWITCH-FUEL PUMP 24 VOLT	1 1	
- 4	S2160-1	SWITCH-PITOT HEAT	li	
- 5	S2160-1	SWITCH-NAVIGATION LIGHT	l i	
- 6	S2160-1	SWITCH-REACON	1 1	
- 7	S2160-1	SWITCH-STROBE LIGHT	l 1	l I
- 8	S2160-1	SWITCH-TAXI LIGHT	l ı	
- 9	S2160-1	SWITCH-LANDING LIGHT	1	
	S2161-1	COVER-SWITCH CUT OUT USED WHEN OPTIONAL	1	}
		SWITCHES ARE NOT INSTALLED	١.	
-10	S1995-3	KNOB-LOWER PANEL DIMMING	1	
	S1995-1	ATTACHING PARTS	1	
	AN565B2H3	SET SCREW	1	
	ANJOJEZNO	*	į	
-11	S2091-1	RESISTOR-VARIABLE TANDEM	ı	1
	VAL-5-6000	RESISTOR TRTA	1	
-12	S1980-1	KNOB-INSTRUMENT DIMMING	1	
		ATTACHING PARTS		
	AN565B2H3	SET SCREW	1	
	51004.3	* RESISTOR-VARIABLE	Ι.	
-13	S1904-3 C292501-0105 *		1 1	
-14	S1360-5L	CIRCUIT BREAKER	li	
-15	\$1360-5L	CIRCUIT BREAKER	3	
-16	\$1360-10L	CIRCUIT BREAKER	1	A
	S1360-15L	CIRCUIT BREAKER 12 VOLT	1	В
	S1360-5L	CIRCUIT BREAKER 24 VOLT		Α
	S1360-8L	CIRCUIT BREAKER 24 VOLT	1	В
-17	\$1360-10L	CIRCUIT BREAKER 12 VOLT	1	
	\$1360-5L	CIRCUIT BREAKER 24 VOLT		
-18	\$1360-15L \$1360-8L	CIRCUIT BREAKER 12 VOLT		
-19	S1360-10L	CIRCUIT BREAKER 12 VOLT		
* /	51360-5L	CIRCUIT BREAKER 24 VOLT		
-20	\$1360-10L	CIRCUIT BREAKER 12 VOLT		
	\$1360-5L	CIRCUIT BREAKER 24 VOLT	1	1
-21	S1360-15L	CIRCUIT BREAKER 12 VOLT	1	
	\$1360-8L	CIRCUIT BREAKER 24 VOLT	1	
-22	S1360-10L	CIRCUIT BREAKER 12 VOLT	-	1
-23	\$1360-5L	CIRCUIT BREAKER 24 VOLT		
-23	S1360-20 S1360-15	CIRCUIT BREAKER 24 VOLT		
-24	\$1596-60L	CIRCUIT BREAKER	li	1 1
	1213716-1	PLUG BUTTON ASSY.	AR	
-25		RADIO INSTALLATION SEE ELECTRONICS MANUAL	NP	
				1 1
ı		NOTE ATUTE WIT ALSO ENGLISHED THE DOOR		
1		NOTE. *THIS KIT ALSO INCLUDES TWO DOOR		1 1
I	1	LOCKS & FOUR KEYS.	l	
I			l	
I		AU206 SERIAL U20602200 THRU U20602846	l	
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FIGUR AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
68	2 1213319-12 3 4155-0308 4 S1021Z6-8 S1021Z6-10 NAS488-5-3 6 S2244-1 1901-1 53 7 1213321-2 0713487-9 1213319-20 0713487-10 1213319-12 0713487-12 1213319-20 0713487-11 1213319-18	INSTRUMENT PANEL GLARE SHIELD LIGHTS INSTALLATION HOUSING ASSEMBLY-LIGHT BEUE LENS LAMP HOLDER OMC ATTACHING PARTS SCREW SCREW WIT	4 1 AR 1 2 1 AR AR AR 2 2 1 1 1	A A B B B B B B B B B B B B B B B B B B



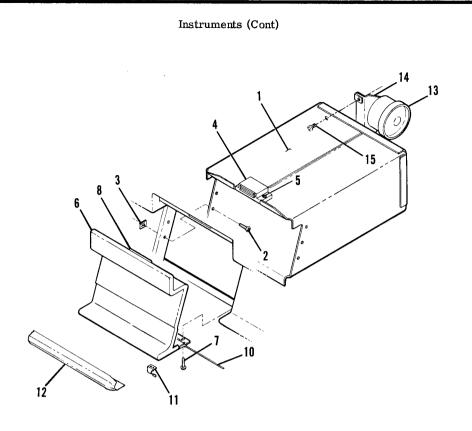


Figure 69. Glove Box Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
69 -	0713778-9	GLOVE BOX INSTALLATIONBOX ASSEMBLY-GLOVE	NP 1	
- 1	0/13//8-9	ATTACHING PARTS	_	
- 2	S102176-6	SCREW	6	1
- 3	NAS446-2-3	NUT	6	
	NAS697A3K	NUTPLATE	1	1
- 4	\$1895-1	CATCH-MAGNETIC	_	
- 5	\$102126-6	SCREW		
	NAS446-2-3	NUT*	2	
- 6	0713881-15	DOOR ASSEMBLY-GLOVE BOX	1	1
	075180-8	DOOR ASSEMBLY-GLOVE BOX CROSS FIRE		Α
- 7	AN515-8R7	SCREW	3	
- 8	0713971-1	PLATE-STRIKER		
- 9	0713785-4	HINGE ASSEMBLY		
-10	MS20253-2-646	PIN-HINGE		
-11	1213140-1	SPRING		
-12	1213317-9	BUMPER-KNEE	1	
-13	S2077-5	HORN ASSEMBLY-STALL WARNING 12 VOLT	1	ŀ
	S2077-8	HORN ASSEMBLY-STALL WARNING 24 VOLT	1	
-14	0713738-3	BRACKET ASSEMBLY-STALL WARNING		1
-15	\$102128-8	SCREW	2	
		NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII		
	5 - -	AU206 SERIAL U20602248 THRU U20602579		





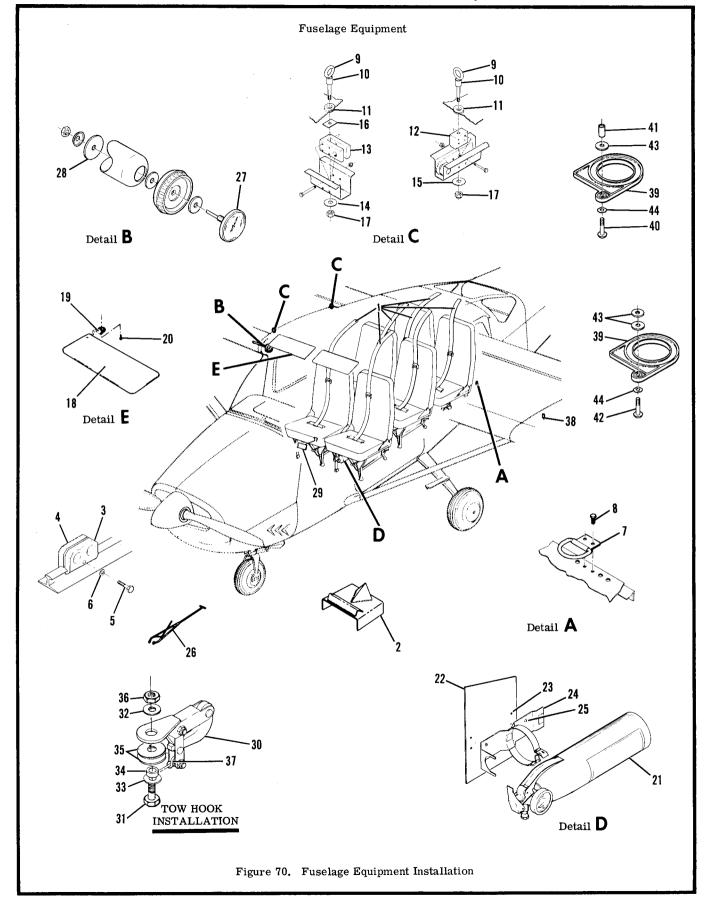
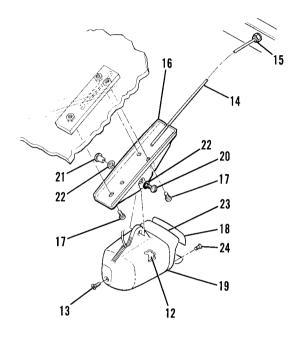
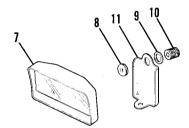


FIGURE				
AND	PART NUMBER	DESCRIPTION	UNITS	USABLI ON
INDEX NO.	TAKI TOMBEK	1 2 3 4 5 6 7	ASSY	CODE
70 -		FUSELAGE EQUIPMENT INSTALLATION	NP	
- 1	SEE FIG 72	SHOULDER HARNESS & SEAT BELTS INSTALLATION	1	
- 2	10004-98	JACK PAD-UNIVERSAL	1	
- 3	1201039-1 1201039-2	CARGO TIE DOWN ASSEMBLY	12 1	
- 4	1201039-2	CLAMP HALF		
- 5	AN4-7A	BOLT		
- 6	AN960-416	WASHER		ļ
- 7 - 8	S1939-1 AN525-10R8	CLIP & RING ASSEMBLY		l
- 9	0541115-3	EYEBOLT-HOISTING	4	l
-		ATTACHING PARTS	•	
-10	0541115-2	SPACER	_	
-11 -12	MS35489-17 0700612-2	BLOCK-REAR SPAR	1	ļ
-13	SEE FIG 26	SPAR BLOCK-FRONT	1	
-14	AN970-5	WASHER	1	
-15	AN960-516	WASHER		
-16 -17	0541115-4 MS21042L5	NUT	1 1	
''		*		
-18	0700122-13 #	VISOR ASSEMBLY-SUN LH	1	
	0700122-12 #	VISOR ASSEMBLY-SUN RH	1	
-19	0713011-12	ATTACHING PARTS BRACKET-SUN VISOR	lı	
-20	AN507-1032R14	SCREW	l â	
			l .	1
-21	C421001-01 0 1	FIRE EXTINGUISHER	1	
-22	1211351-1	ATTACHING PARTS BRACKET ASSEMBLY	l 1	
-23	NAS680A3	NUTPLATE	4	
-24	C421001-0102	BRACKET	1	
-25	AN520-10R8	SCREW	4	
-26	0501019-1	TOW BAR	lı	i
-27	C668507-0101	GAGE-OUTSIDE AIR TEMPERATURE	1	
-28	S1450-5A24-040	WASHER WITH C668507-0101	_	
-29 -30	1260144-3 0500228-2	LOCK-CONTROL	1 1	
-50	0000220-2	ATTACHING PARTS	1 *	
-31	AN5-7A	BOLT	1	1
-32	AN960-516L	WASHER	1	1
-33 -34	\$1450-5-14-063 0500228-5	WASHER	1 1	}
-35	A970-5	WASHER	2	
-36	MS21042L5	NUT	1	1
2.7	AE00220 2	* CORD-TOW HOOK	Ι.	
-37 -38	0500228-3 SEE FIG 9	FUEL SAMPLER CUP	1	
-39	0501022-1	CUP HOLDER	i	
1		ATTACHING PARTS		
-40 -41	AN525-10R18	SCREW	1	
-41 -42	NAS43DD3-32 AN525-10R12	SCREW		
-43	AN960-10	WASHER	AR	1
-44	S1357-3	WASHER	1	1
		*		
		NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH		
		NUMBER ADDED TO DENOTE COLOR. REFER TO		
		HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.		
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Fuselage Equipment (Cont)





FLOAT PLANE

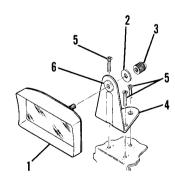


Figure 71. Rear View Mirror & Compass Installation

FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
71 -		REAR VIEW MIRROR INSTALLATION	NP	i
- 1	0500312-2 ¤	MIRROR & COVER ASSEMBLY ATTACHING PARTS	1	
- 2 - 3	S1450-4A11-063 0500313-1	WASHER	1	
- 4	1213293-1	BRACKET	1	
- 5	AN5078832R24 AN5078832R8	SCREWSCREW	2 3	
	AN5078832R24 NAS43DD3-64	SCREW	1 3	
- 6	MS35489-6	GROMMET	NP	
- 7	0500312-2 ¤	MIRROR & COVER ASSEMBLY ATTACHING PARTS	1	
- 8	MS35489-6	GROMMET	1	
- 9	S1450-4A11-063	WASHER	1	
-10	0500313-1	NUT * BRACKET		
-11	1200698-2	COMPASS INSTALLATION	NP	
-12	C660501-0101	COMPASS 12 VOLT	1	
	C660501-0102	COMPASS 24 VOLT	1	
-13	AN5078832R14	SCREW		
I	MS25237-330	BULB-COMPASS 12V GE	_	1
-14	MS25237-327 0713817-4	BULB-COMPASS 24V GE	1	
-15	S1216-3 AN936A416	NUT	1	
-16	0413517-3	BASE-COMPASS		
-17	AN500B86	SCREW		
-18 -19	0400213-6 0413517-5	CUP-COMPASS	1	
-20	D366	SCREW STM		
-21	D4023X.375	POST STM	1	
-22	AN960D10	WASHER	l	
-23	0413517-45	ATTACHING PARTS	1	
-24	A5510B4R8	SCREW	2	
		NOTE. THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.		
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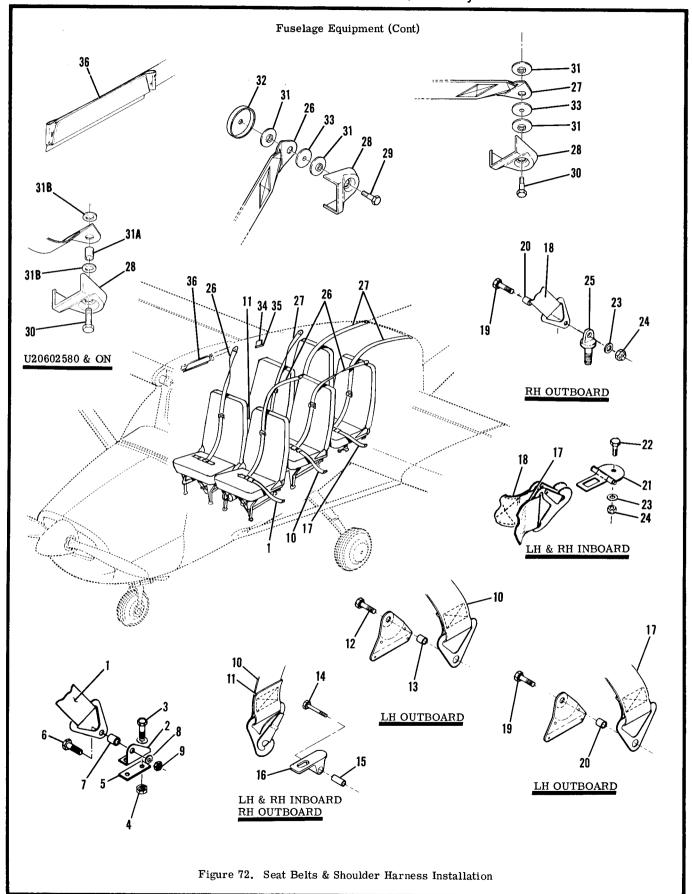


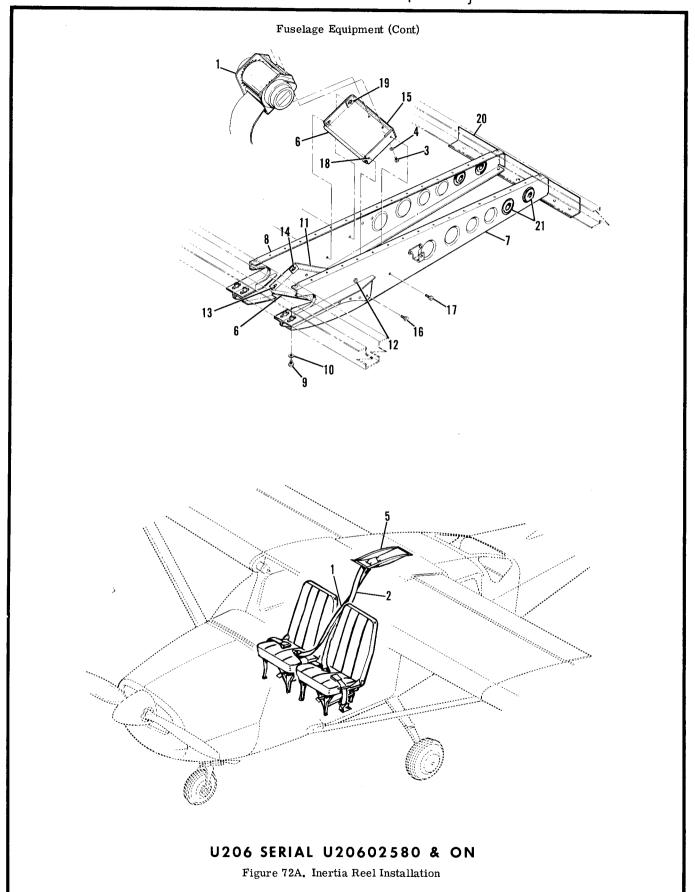
FIGURE			LIMITE	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX NO.		1 2 3 4 5 6 7	ASSY	CODE
72 -		SEAT BELT & SHOULDER HARNESS INSTALLATION	NP	
- 1	\$2275CC103 **	BELT ASSEMBLY-FRONT SEAT BROWN	2	
1	\$227588103 **	BELT ASSEMBLY-FRONT SEAT BLUE BELT ASSEMBLY-FRONT SEAT GREEN	2	
	S2275AA103 ** S2275T103 **	BELT ASSEMBLY-FRONT SEAT GREEN BELT ASSEMBLY-FRONT SEAT RED	2 2	
	\$2275DD103 **	BELT ASSEMBLY-FRONT SEAT GOLD	2	
1	\$2275B103 **	BELT ASSEMBLY-FRONT SEAT BLACK	2	
		ATTACHING PARTS		
- 2	0510205-3 ¤ 0510205-7 ¤	FITTING-LH	1	C
	0510205-7 ¤ 0510205-4 ¤		1 1	D C
	0510205-8 m		li	Ö
- 3	AN3-4A	80LT	4	С
	AN4-4A	BOLT	4	D
- 4	MS21044N3	NUT	4	l i
- 5 - 6	0710632-1 AN4-5A	BOLT	2 2	
- 7	NA S43HT4-12	SPACER	2	
- 8	AN 960-416	WASHER	2	li
- 9	MS21042L4	NUT	2	
	C1744CC23 **	CCAT DELT ALL MEDDLE CEAT DECIM	Ι.	
-10	\$1746CC23 * \$1746BB23 *	SEAT BELT LH MIDDLE SEAT BROWN	1	
	S1746AA23 *	SEAT BELT LH MIDDLE SEAT GREEN		
i	\$1746723 *	SEAT BELT LH MIDDLE SEAT RED		
	\$1746DD23 *	SEAT BELT LH MIDDLE SEAT GOLD		
	\$1746823 *	SEAT BELT LH MIDDLE SEAT BLACK	_	
	S2275CC113 ** S22758B113 **	SEAT BELT LH MIDDLE SEAT BROWN]
	S2275AA113 **	SEAT BELT LH MIDDLE SEAT GREEN	_]
1	\$2275T113 **	SEAT BELT LH MIDDLE SEAT RED		1
	\$22750D113 **	SEAT BELT LH MIDDLE SEAT GOLD		
-11	\$22758113 **	SEAT BELT LH MIDDLE SEAT BLACK	_	
-11	\$1746CC20 * \$17468820 *	SEAT BELT RH MIDDLE SEAT BROWN		
1	S1746AA20 *	SEAT BELT RH MIDDLE SEAT GREEN		
	\$1746720 *	SEAT BELT RH MIDDLE SEAT RED]
	\$1746DD20 *	SEAT BELT RH MIDDLE SEAT GOLD		
1	\$1746820 *	SEAT BELT RH MIDDLE SEAT GOLD	_	
	\$2275CC114 ** \$2275BB114 **	SEAT BELT RH MIDDLE SEAT BROWN	-	
	\$2275AA114 **	SEAT BELT RH MIDDLE SEAT BLUE		l i
	S2275T114 **	SEAT BELT RH MIDDLE SEAT RED		
	\$2275DD114 **	SEAT BELT RH MIDDLE SEAT GOLD	1	
	S2275B114 **	SEAT BELT RH MIDDLE SEAT BLACK	1	
-12	ANA-5A	ATTACHING PARTS BOLT LH ONLY	l	
-13	NAS43HT4-12	SPACER LH ONLY	li	
-14	NAS222-23	SCREW RH 1 REQD LH	2	
-15	1211628-2	SPACER RH 1 REQD LH	2	
-16	1211705-1	FITTING-SEAT	2	
-17	S1746CC22 *	SEAT BELT LH AFT SEAT BROWN	1	
1 1	\$1746BB22 *	SEAT BELT LH AFT SEAT BLUE	1	
	S1746AA22 *	SEAT BELT LH AFT SEAT GREEN	1	
	\$1746722 *	SEAT BELT LH AFT SEAT RED		
	\$1746DD22 *	SEAT BELT LH AFT SEAT GOLD	1 -	
	\$1746B22 * \$2275CC108 **	SEAT BELT LH AFT SEAT BLACK		
	\$227588108 **	SEAT BELT LH AFT SEAT BLUE		
	S2275AA108 **	SEAT BELT LH AFT SEAT GREEN	ī	
	\$2275T108 **	SEAT BELT LH AFT SEAT RED	1	
	\$2275DD108 **	SEAT BELT LH AFT SEAT GOLD		
-18	\$22758108 ** \$1746CC21 *	SEAT BELT LH AFT SEAT BLACK		
10	S1746BB21 *	SEAT BELT RH AFT SEAT BLUE	1 1	
	S1746AA21 *	SEAT BELT RH AFT SEAT GREEN		
	\$1746T21 *	SEAT BELT RH AFT SEAT RED	ī	
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MODEL U206 & TU206

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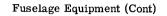
AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLI ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
72 -	\$1746DD21	* SEAT BELT RH AFT SEAT GOLD	1	
	\$1746821	* SEAT BELT RH AFT SEAT BLACK		
	\$2275CC117	** SEAT BELT RH AFT SEAT BROWN	l i	
	\$227588117	** SEAT BELT RH AFT SEAT BLUE		
	S2275AA117	** SEAT BELT RH AFT SEAT GREEN		
	S2275T117	** SEAT BELT RH AFT SEAT RED		
	S2275DD117	** SEAT BELT RH AFT SEAT GOLD		
	S2275B117	** SEAT BELT RH AFT SEAT BLACK		
	322130111	ATTACHING PARTS	١ ٠	
-19	AN4-5A	BOLT LH & RH OUTBOARD	١,	
-20	NAS43HT4-12	SPACER LH & RH OUTBOARD	_	
-21	0711083-4		_	
-22		!		
-23	AN4-6A AN960-416		1	
-24	,			
	MS21042L4	NUT CENTER & RH OUTBOARD		
-25	AN44-4A	EYEBOLT RH OUTBOARD	1	1
2.4		*	ļ	1
-26	S2275CC201	SHOULDER HARNESS PILOT CO-PILOT & LH MIDDLE BROWN		
	S2275BB201	SHOULDER HARNESS PILOT CO-PILOT & LH MIDDLE BLUE		I
	S2275AA201	SHOULDER HARNESS PILOT CO-PILOT & LH MIDDLE GREEN		
	S2275T201	SHOULDER HARNESS PILOT CO-PILOT & LH MIDDLE RED		
	S2275DD201	SHOULDER HARNESS PILOT CO-PILOT & LH MIDDLE GOLD	3	I
	S22758201	SHOULDER HARNESS PILOT CO-PILOT & MIDDLE BLACK	3	
-27	S2275CC203	SHOULDER HARNESS RH MIDDLE & LH & RH AFT BROWN	3	
	S2275BB203	SHOULDER HARNESS RH MIDDLE & LH & RH AFT BLUE	3	I
	S2275AA203	SHOULDER HARNESS RH MIDDLE & LH & RH AFT GREEN		
	S2275T203	SHOULDER HARNESS RH MIDDLE & LH & RH AFT RED		
	\$2275DD203	SHOULDER HARNESS RH MIDDLE & LH & RH AFT GOLD	_	
	S2275B203	SHOULDER HARNESS RH MIDDLE & LH & RH AFT BLACK	_	
		ATTACHING PARTS	١ ١	
-28	0415010-1	COVER	1	
-29	NAS464P4A10	BOLT FRONT HARNESS		١ .
-30	NAS464P4A6	BOLT		A
-31	S2074-1	SPACER	-	
-31A	NAS43HT4-22	SPACER	3	١,
-31B		WASHER	l i	В
-32	AN960-616			В
	1215056-2	CUP FRONT & MIDDLE HARNESS ONLY	1	A
-33	2013131-1	SPACER MIDDLE HARNESS ONLY	1	Α
	l		Ì	
-34	S2081-1	CLIP-STORAGE	4	ŀ
	l	ATTACHING PARTS		
	S1023A6-8C	SCREW	2	
-35	S2081-2	COVER-CLIP	1	
	1			İ
-36	0515010-5	TRAY ASSEMBLY-SHOULDER HARNESS RH	1	l
	1	ATTACHING PARTS		
	S1021Z4-8	SCREW	2	
		×		
	0715047-1	TRAY ASSEMBLY-SHOULDER HARNESS LH	1	
		ATTACHING PARTS		
	S1021Z4-8	SCREW	4	l
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	1	NOTE. *USED WITHOUT SHOULDER HARNESS	l	ĺ
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	1	NOTE. **USED WITH SHOULDER HARNESS	l	!
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		NOTE. THIS PART MUST HAVE A SECOND DASH	1	ŀ
	1	NUMBER ADDED TO DENOTE COLOR. REFER TO	I	ŀ
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		HOW TO ORDER INTERIOR PARTS-PAGE VII.	1	ŀ
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		BU206 SERIAL U20602380 & ON	1	l
		CU206 SERIAL U20602200 THRU U20602579	I	ļ
	Ī	DU206 SERIAL U20602580 & DN	1	l
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7 INERTIA REEL INSTALLATION	<u> </u>	-
72A- - 1 - 2	\$2199-4 * \$2199-3 *	BELT ASSY-INERTIA REEL RH CO-PILOT	1 1	Α
- 3 - 4	AN4-6A AN960-416	BOLT	2 2	
- 5	SEE FIG 52 1215 0 98-1	HEADLINER ASSY	1	
:	1215098-2 \$1021Z4-6	COVER ASSYINERTIA REEL PILOT ONLY	1	
- 6	\$2195-2	TRIM 4.0 IN LG BULK ITEM REF S1295-2-4 00 STRUCTURE INSTL-INERTIA REEL	2	
- 7 - 8	1210610-1 1210610-2	RIB ASSY	1	
- 9 -10	AN3-4A AN960-10L	BOLT	4 4	
-11	\$1863-1 0701074-6	NUTPLATE	1	
-12	AN3-4A	ATTACHING PARTS BOLT	i	
-13	NAS696A3	NUTPLATE	2	
-14	NAS697A3	NUTPLATE		
-15	0701074-10	PLATE ASSY-ATTACH	1	
-16 -17	AN3-6A AN3-4A	BOLT		
-18	NAS696A3	NUTPLATE	l 1	ļ
-18 -19	NAS697A3	NUTPLATE		
-20	1201137-1	DOUBLER	1	Ì
-21	MS35489-165	GROMMET USED WHEN OXYGEN SYSTEM IS INSTALLED	4	
		NOTE. *THIS PART CONSIST OF LAP BELT-SHOULDER HARNESS & INERTIA REEL. AVAILABLE IN BLACK ONLY AU206 SERIAL U20602580 & ON		
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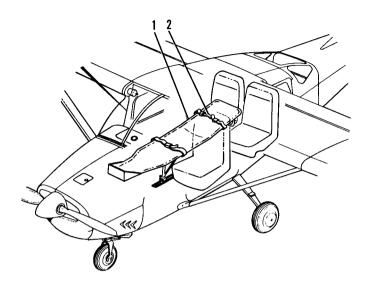
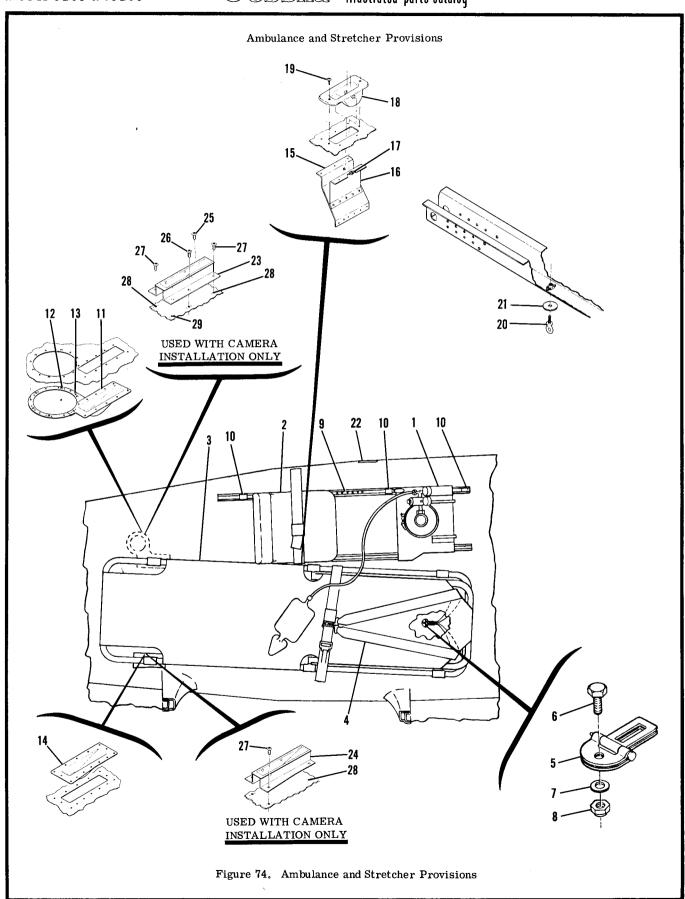


Figure 73. Stretcher Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PE ASS	
73 - - 1 - 2	0700164-6 FDC 2475-50 S1809-1	STRETCHER INSTALLATION-PORTABLE		
	-			





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FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.		1 2 3 4 5 6 7	ASSI	I CODE
74 -		AMBULANCE & STRETCHER PROVISIONS	NP	
	CEE E 10 7E			l
- 1	SEE FIG 75	OXYGEN BOTTLE INSTALLATION-VERTICAL		Ī
- 2	SEE FIG 64	SEAT INSTALLATION-AMBULANCE ATTENDANT		l
- 3	1045	STRETCHER FWI		Ì
- 4	S1657-12	BELT ASSEMBLY-SHOULDER HARNESS BLACK	1	l
- 5	0711083-1	LATCH-SHOULDER HARNESS		
		ATTACHING PARTS	•	l
,	ANI	BOLT		
- 6	AN4-6A		1	
- 7	AN960-4	WASHER	1	1
- 8	MS21042L4	NUT	1	
				ŀ
- 9	1210080-15	RAIL-SEAT	1	l
-10	0713074-1	STOP-SEAT	3	[
		ATTACHING PARTS	_	i
	MS 203 92-1C 21	PIN	1	
		PIN-COTTER	-	
	MS24665-151		1	
	l	*		I
-11	1210071-1	CUP & DOUBLER ASSEMBLY	1	I
-12	S1863-3	NUT TINN	5	l
-13	S1862-2	NUT TINN	1	l
-14	1210072-201	CUP-WHEEL		I
		ATTACHING PARTS		I
	CR 763-4-4	RIVET-CHERRY TWSO	7	l
	SK103 - T - T	*	l '	1
	1211707 1		١.	I
	1211707-1	BRACKET ASSEMBLY-LH	-	I
-15	1211707-3	BRACKET		I
-16	1211707-7	BRACKET ASSEMBLY	1	
-17	NAS697A3	NUTPLATE	1	
-18	1211704-2 =	CUP-FLUSH SEAT BELT BRACKET	1	
		ATTACHING PARTS	-	I
-19	S1021A6-6	SCREW	2	
• • •		30ncm		l
-20	1211202-1	BOLT-EYE	,	1
	1211203-1		_	ł
-21	0500010-4	WASHER-DECORATIVE	1	l
-22	1210055-1	PLACARD-STRETCHER ATTENDANT	1	l
-23	1210109-1 =	CUP ASSEMBLY LH USED WITH CAMERA INSTALLATION	1	l
-24	1210109-2	CUP ASSEMBLY RH USED WITH CAMERA INSTALLATION	1	ł
		ATTACHING PARTS	_	l
-25	AN520-10R10	SCREW USED WITH -1 ONLY	1	l
-26	S1021Z8-8	SCREW USED WITH -1 ONLY	i	ŀ
-27	AN515-8R10	SCREW	7	ŀ
		NUTPLATE		ŀ
-28	NAS680A08		6	ŀ
-29	NAS682A08	NUTPLATE USED WITH -1 ONLY	1	
		*		
				l
		NOTE. ¤THIS PART MUST HAVE A SECOND DASH		
		NUMBER ADDED TO DENOTE COLOR. REFER TO		ŀ
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		HOW TO ORDER INTERIOR PARTS-PAGE VII		l
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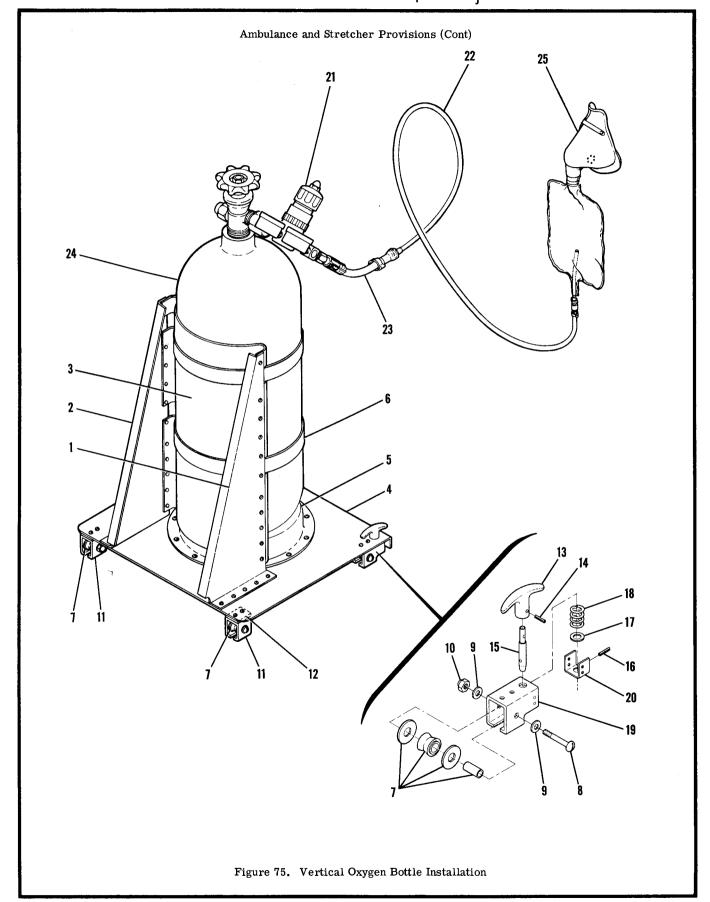




FIGURE	1		UNITS	LICADI
AND	PART NUMBER	DESCRIPTION	PER	USABI
INDEX	I TAKE HOMBER			
NO.	1 .	1 2 3 4 5 6 7	ASSY	CODI
75 -		VERTICAL OXYGEN BOTTLE INSTALLATION	NP	-
• •	1210079-1	VERTICAL MOUNTING ASSEMBLY-OXYGEN BOTTLE		ł
- 1	1210079-6	BRACE	1	i i
- 2	1		-	
-	1210079-7	BRACE	1	1
- 3	1210079-8	SUPPORT	1	
- 4	1210079-2	PLATE-BASE	1	
- 5	1210079-4	CUP	1	l
- 6	S1664-2	CLAMP	2	1
- 7	1414100-212	KIT-ROLLER	4	
		ATTACHING PARTS		ĺ
- 8	AN23-19A	BOLT	1	
- 9	AN960-10L	WASHER	2	
-10	S1914-8	NUT	ī	İ
	1	*		
-11	1210078-1	HOUSING-ROLLER	_	
-12	1210078-1	PLATE	3	Į
			2	1
-13	0851588-1	HANDLE	1	ĺ
	1	ATTACHING PARTS		l
-14	MS16562-15	PIN-ROLL	1	l
ı		*		1
-15	1210078-4	PIN-LOCK	1	I
ļ	1	ATTACHING PARTS	-	I
-16	NAS561-2-8	PIN-ROLL	1	I
-17	AN960C416L	WASHER	i	I
-18	1414108-1	SPRING	i	I
10	1	3FK [1/0	1	I
-19	1210078-2	i i	_	I
-20		HOUSING ASSEMBLY-ROLLER	1	I
-20	1414104-8	BRACKET	1	i
	C166012-0101	CYLINDER & REGULATOR ASSEMBLY	1	I
-21	C166002-0202	REGULATOR ASSEMBLY INCLUDES GAGES	1	l
	C166002-0203	LINE & FITTING ASSEMBLY	1	l
-22	ZH716	HOSE ASSEMBLY ZEPA	1	
-23	ZH746	LINE ASSEMBLY ZEPA		l
-24	C166003-0102	CYLINDER & VALVE ASSEMBLY	î	Ī
-25	C166009-0501	MASK ASSEMBLY-DXYGEN	i	
	0800030-35	CASE-DXYGEN MASK NOT ILLUSTRATED	i	
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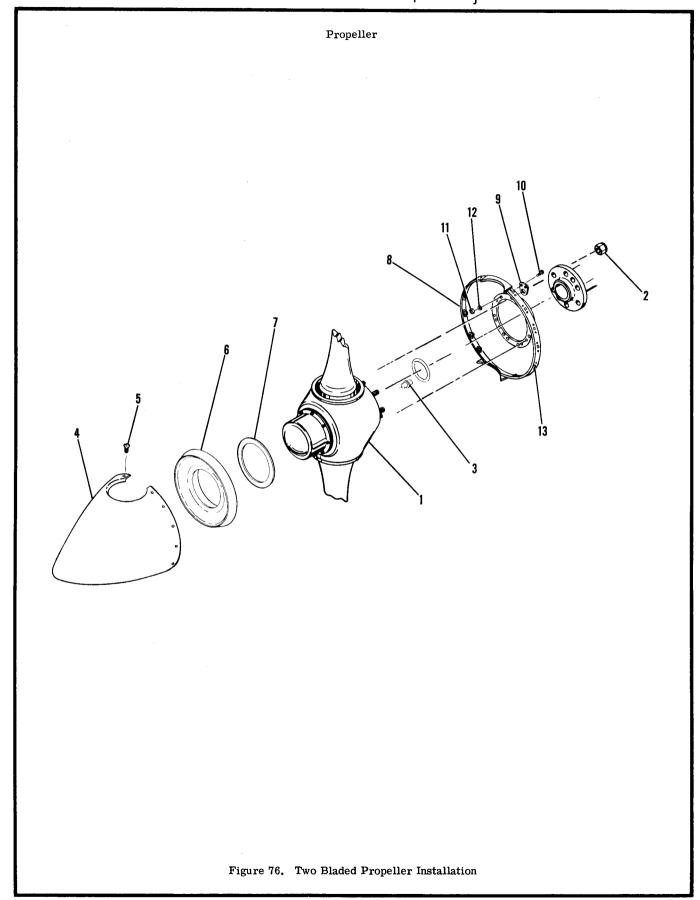
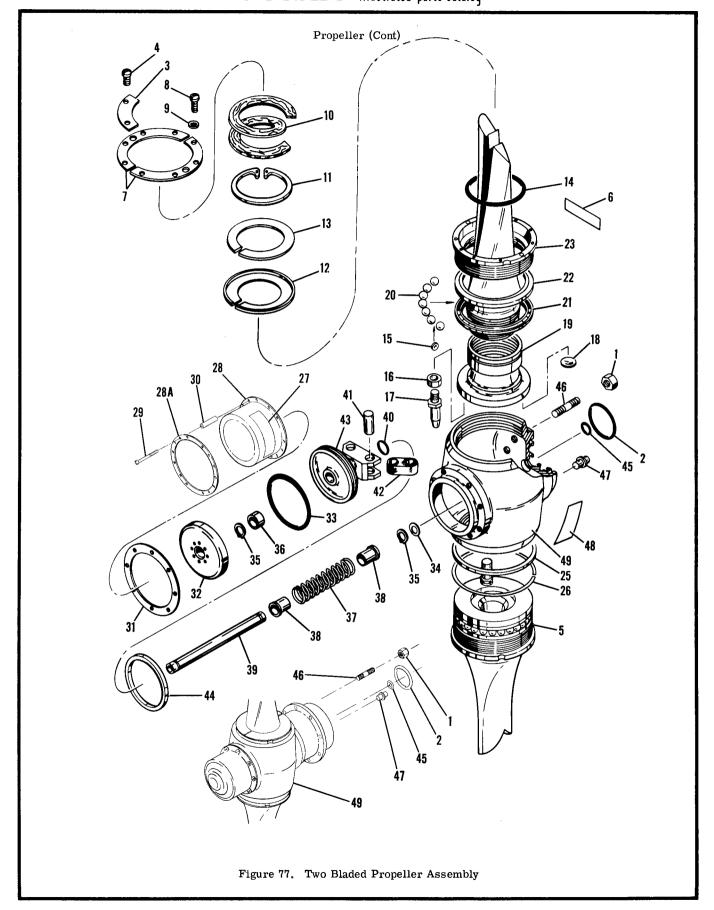




FIGURE AND				USABLE
INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1234567	ASSY	CODE
76 - - 1	SEE FIG 77	PROPELLER INSTALLATION-TWO BLADED MCCAULEY		А
	SEE FIG 77	U206 ONLY PROPELLER ASSEMBLY-MODEL D2A34C58/90AT-4 86 IN DIA FLOATPLANE ONLY U206 ONLY	1	
- 2	A1639-2	ATTACHING PARTS NUT MCL	6	
- 3	A3047	DOWEL-HUB ALIGNMENT MCL	2	
- 4	1250909-3	DOME ASSEMBLY-SPINNER +		
- 5	NA S 2 2 1 - 8	SCREW	14	
- 6	1250412-1	SPINNER SUPPORT	1	
- 7 - 8	0752620-1 1250909-1	SPACER	AR 1	
		ATTACHING PARTS LUG	,	
- 9 -10	0752005-4 AN3-5A	SCREW	6 12	
-10 -11	MS20364-1032C	NUT	12	
-12	AN960-10	WASHER	12	
-13	NAS680A3	* NUTPLATE	14	
}				
		AU206 SERIAL U20602200 THRU U20602579		
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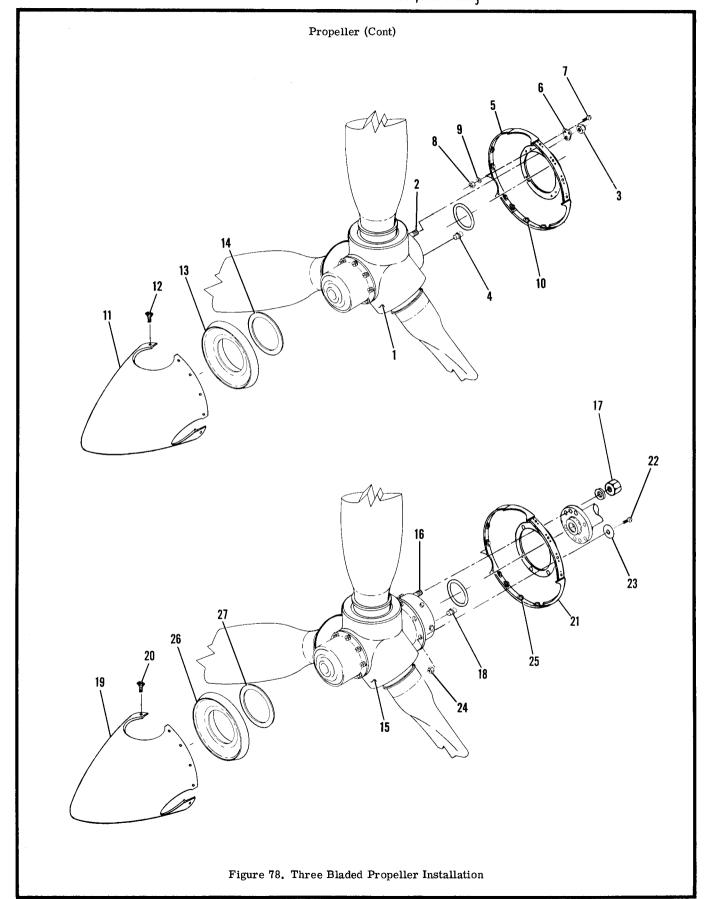
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FIGURE AND			UNITS	USABLE
INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1234567	ASSY	CODE
77 -	C161004-0106	PROPELLER ASSEMBLY-TWO BLADED MCCAULEY	1	В
1		D2A34C58/90AT-8 82 IN DIA		_
1	C161004-0107	PROPELLER ASSEMBLY-TWO BLADED MCCAULEY	1	
		D2A34C58/90AT-4 86 IN DIA USED ON		
·		FLOATPLANE ON LY U206 ONLY ATTACHING PARTS		
- 1	A1639-2	NUT MCL	6	
- 2	A1633-3	PACKING-O RING MCL	lĭ	
		*		
- 3	A2423	WEIGHT-BALANCE MCL	AR	
- 4	A1635-16	ATTACHING PARTS SCREW-ATTACH ONE WEIGHT MCL	2	
- 7	A1635-16 A1635-17	SCREW-ATTACH TWO WEIGHTS MCL		
	A1635-18	SCREW-ATTACH THREE WEIGHTS MCL		
	A1635-19	SCREW-ATTACH FOUR WEIGHTS MCL	2	
	A1635-21	SCREW-ATTACH FIVE WEIGHTS MCL	2	
1	A1635-22	SCREW-ATTACH SIX WEIGHTS MCL	2	
- 5	D3223/90AT4	BLADE ASSEMBLY MCI FLOATPLANE ONLY	2	G
	D3223/90AT8	BLADE ASSEMBLY MCI	2	F
- 6	A1958	DECAL MCL	1] i
- 7	82417	PLATE-SPLIT COVER MCL	2	
- 8	A1635-27	SCREW MCI	4	
- 9	A1638-5	WASHER-FIBER MCL	4	
			l	
-10	B2422-1	PACKING FELT MCL		1
-11 -12	A1636-6	RING-EXTERNAL RETAINING MCL	_	1 1
-12	82420-4 82420-6	SHIM-0.004 IN MCL]
-13	B2421-8	SHIM-0.008 IN MCL		1
	B2421-10	SHIM-0.010 IN MCL		
	82421-12	SHIM-0.012 IN MCL		l i
	B2421-14 B2421-16	SHIM-0.014 IN MCL		1
	82421-18	SHIM-0.016 IN MCL		
	B2421-20	SHIM-0.020 IN MCL	AR	
-14	A1633-13	PACKING-O RING MCL		
-15	A3110	SEPARATOR-BALL MCL		
-16 -17	A3100 A1882	WASHER-ACTUATING PIN MCL		Ι Δ
-18	A1580	PLUG-FERRULE STAKING MCL		"
-19	C3054	FERRULE-BLADE RETENTION MCL	1	
	C2987	BEARING-BLADE RETENTION MCL		
-20	A1634-5	BALL-BEARING MCL	30	
-21 -22	C2987-1 C2987-2	RACE-OUTER MCL		
-23	C3092	NUT-BLADE RETENTION MCL	l ï	1
-24		DELETED-NOT PROCURABLE		
-25	B1564	RING-RETENTION NUT LOCK MCL		A
-26 -27	A1563-1 A2356	DECAL MCL	2	A
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1		CONTINUED ON NEXT PAGE		
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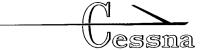
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FIGURE				,
AND	PART NUMBER	DESCRIPTION	UNITS PER	USABLE ON
NO.		1234567	ASSY	CODE
77 -28	C1904	CYLINDER MCL	1	
-28A	B4342	ATTACHING PARTS RING MCL	1	
-29	A1635-70	SCREW MCL	8	1
-30 -31	84354 A1938	TUBE MCL	8	
			1	
-32 -33	B1965 A1633-12	SUPPORT-SPACER MCL	•	С
-34	A2351	WASHER-FIBER MCL		
-35	A1636-7	RING-EXTERNAL RETAINING MCL	2	
-36 -37	A2108 + A3125	SPACER STOCK-LOW PITCH STOP MCL		
-38	A3124	GUIDE-SPRING MCL	2	
-39 -40	B2345 A1633-9	TUBE-PISTON ROD MCL	-	1 1
-40	A1934	PACKING-O RING MCL		С
-41	A1936	PIN-PISTON MCL	2	ľ
-42 -43	A1935 C1939	LINK-BLADE ACTUATING MCLPISTON-BLADE ACTUATING MCL		C
-44	A1937 *	SPACER STOCK-HIGH PITCH STOP MCL	AR	
-45	A1633-9 C3103	PACKING-O RING MCL	-	ا ۾ ا
	D3522	HUB ASSEMBLY MCL	i	0
-46	B3099	STUD-HUB MOUNTING MCL	<u> </u>	
-47	A1562 A1562-45	DOWEL-HUB ALIGNMENT MCLDOWEL-HUB ALIGNMENT 0.0030 IN OVERSIZE MCL DOWEL-HUB ALIGNMENT 0.0015 IN OVERSIZE MCL	2 AR	A
	A1562-30	DOWEL-HUB ALIGNMENT 0.0015 IN OVERSIZE MCL	AR	Ä
-48 -49	A2230 D3098	DECAL-PROP INSTALLATION INSTRUCTIONS MCL	-	
-47	03070	HUB-PROPELLER MCL	1	D
		NOTE. *FURNISHED IN 3-1/2 IN STOCK LENGTHS.		
		PROPER THICKNESS TO BE DETERMINED AND		
		CUT AT REASSEMBLY.		
		AUSED ON PROPELLER ASSEMBLIES		
		C161004-0106 & C161004-0107 BU206 SERIAL U20602200 THRU U20602579		
	•	CUSED ON PROPELLER ASSEMBLIES		
1		C161004-0106 & C161004-0107		
		DUSED ON PROPELLER ASSEMBLIES C161004-0106,C161004-0107		
		FUSED ON PROPELLER ASSEMBLY, C161004-0106		
		GUSED ON PROPELLER ASSEMBLY C161004-0107		
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FIGURE AND				USABLE
INDEX	PART NUMBER	DESCRIPTION	PER	CODE
NO.		1 2 3 4 5 6 7	ASSY	CODE
78 -		PROPELLER INSTALLATION-THREE BLADED MCCAULEY	NP	
- 1	SEE FIG 79	PROPELLER ASSEMBLY MODEL D3A32C90/82NC-2 80 IN DIA TU206 ONLY	1	
	SEE FIG 79	PROPELLER ASSEMBLY-MODEL D3A32C90/82NC-2 80 IN DIA	1	
		U206 DNLY		
- 2	B3099	ATTACHING PARTS STUD-HUB MOUNTING MCL	6	
- 2 - 3	A1639-2	NIIT MCI	6	
- 4	A3047	DOWEL-HUB ALIGNMENT MCL	2	
- 5	1250909-6	BULKHEAD ASSEMBLY-SPINNER	1	
- ,	1230909-8	ATTACHING PARTS	l .	
- 6	0752005-4	1 116	6	
- 7	AN3-5A	BOLT		
- 8 - 9	AN960-10 MS20364-1032C	WASHER	12	
,	11020307 10320			
-10	NAS680A3	NUTPLATE		
-11	1250909-8	ATTACHING PARTS	1	
-12	NAS221-8	SCREW	15	
		*		[
-13	1250412-1	SPINNER SUPPORT	AR	
-14 -15	0752620-1 SEE FIG 79	PROPELLER ASSYMODEL D3A32C88/82NC-2 80 IN DIA		A
		TU206 ONLY		
		ATTACHING PARTS		١.
-16 -17	B3099 A1639-2	STUD-HUB MOUNTING MCL	6	A
-18	A3047	DOWL-HUB ALIGNMENT MCL		A
	1	* DOME ASSYSPINNER	1	
-19	1250419-2	ATTACUTUS DAGES	1	Α .
-20	NAS221-8	SCREW	12	Α
	1350/1/	BULKHEAD ASSYSPINNER	١.	١.
-21	1250414-6	ATTACHING PARTS		A
-22	AN3-6A	BOLT	8	A
-23	AN970-3	WASHER		A
-24	MS21045L3	*	_	^
-25	NAS680A3	NUTPLATE	12	
-26	1250412-1	SPINNER SUPPORT	1	A
-27	0752620-1	SYAUCK	AR	A .
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		AU206 SERIAL U20602580 & ON		1
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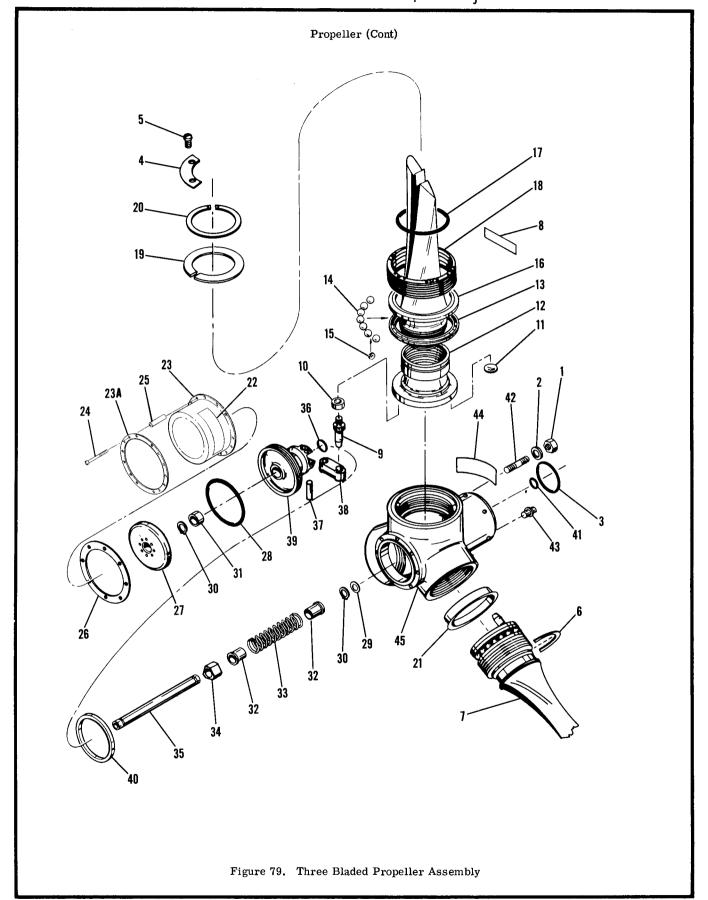


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABL ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
79 -	C161006-0205	PROPELLER ASSEMBLY-THREE BLADED MCCAULEY	1	
		D3A32C90/82NC-2 80 IN DIA U206 ONLY		i
	C161006-0103	PROPELLER ASSY-THREE BLADED MCCAULEY D3A32C88/82NC-2 80IN DIA TU206 ONLY ATTACHING PARTS	1	Α
- 1	A1639-2	NUT MCL	6	
- ž	A1638-2	WASHER-PLAIN MCL	6	
- 3	A1633-3	PACKING-O RING MCL	1	
		*	1	
- 4	A3530	WEIGHT-BALANCE MCL	AR	
- 5	41425.24	ATTACHING PARTS SCREW-ATTACH ONE WEIGHT MCL	2	1
- ,	A1635-36 A1635-40	SCREW-ATTACH TWO OR THREE WEIGHTS MCL	2	ł
	A1635-56	I CORMINATIACH ENUD OD RIVE WEIGHTS MCI	2	
	A1635-57	SCREW-ATTACH SIX WEIGHTS MCL	2	
		*		
- 6	B3503	RING HALF-SPACER MCL		
- 7	D3663/82NC2	BLADE ASSEMBLY MCL	3	
- 8 - 9	A1958		1	l
- 9 -10	B3491 A3543	PIN-BLADE ACTUATING MCL	1 1	1
-10 -11	A1580	PLUG-FERRULE STAKING MCL		1
-12	C3111	FERRULE-BLADE RETENTION MCL	ī	1
	C2987	BEARING-BLADE RETENTION MCL	ī	1
-13	C2987-1	RACE-INNER MCL		
-14	A1634-5	BALL-BEARING MCL		1
-15	A3110	SEPARATOR-BALL MCL		
-16 -17	C2987-2	PACKING-O RING MCL		1
-17 -18	A1633-30 C3493	NUT-BLADE RETENTION MCL		1
-19	B3476-8	SHIM-0.008 IN MCL	AR	
	B3476-10	SHIM-0.010 IN MCL	AR	
	83476-12	SHIM-0.012 IN MCL		
	B3476-14	SHIM-0.014 IN MCL		
	B3476-16	SHIM-0.016 IN MCL		
	83476-18 83476-20			1
	83476-20 83476-22	SHIM-0.020 IN MCL		1
	B3476-25	SHIM-0.025 IN MCL		1
-20	83478	RING-RETAINING MCL	1	1
-21	83551	RETAINER-GREASE MCL		
-22	A2356	DECAL-SPRING KIT INSTALLATION MCL		
-23	C1904	CYLINDER MCL	1	1
-23A	B4342	ATTACHING PARTS RING MCL	l 1	1
-24	A1635-70	SCREW MCL		
-25	B4354	TUBE MCL	8	1
		*		1
-26	A1938	GASKET-CYLINDER MCL	•	1
-27 -28	83526 A1633-12	SUPPORT-SPACER MCL	1 1	
-28	A1633-12	PACKING-D RING MCL	1 '	
		CONTINUED ON NEXT PAGE		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	USABLE ON CODE
79 -29 -30 -31 -32 -33 -34 -35 -36 -37 -38 -39 -40 -41 -42 -43	A2351 A1636-7 A2108	WASHER-FIBER MCL	2 AR 2 1 1 1 3 3 1 AR 1 6 2 AR AR	





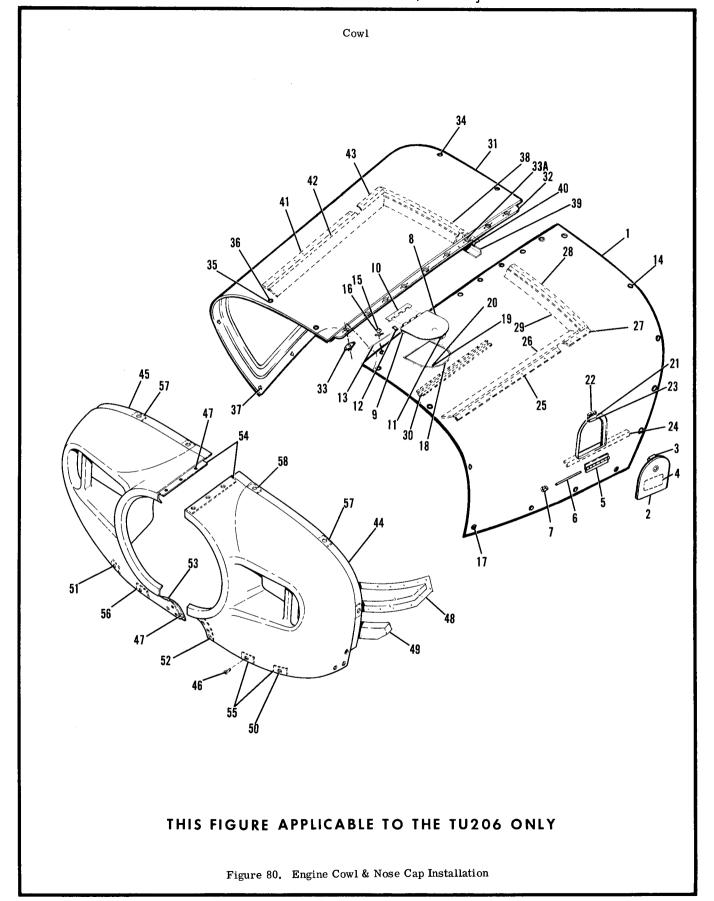
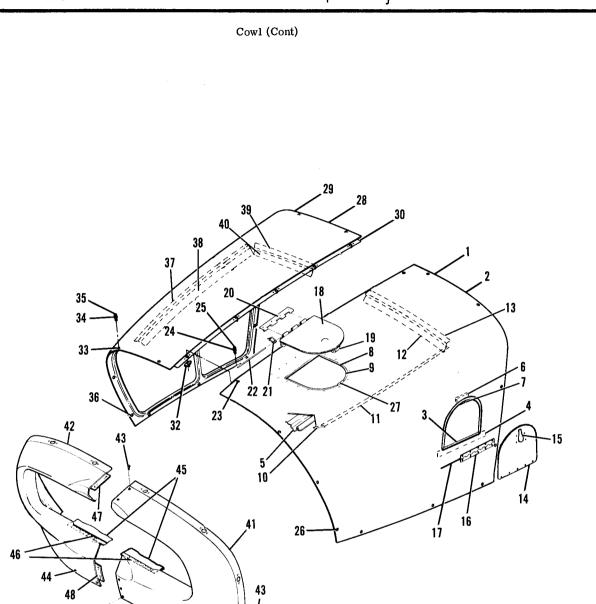


FIGURE			115.070	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
80 -	*	ENGINE COWL & NOSE CAP INSTALLATION	NP	
- 1	1252604-1	COWL HALF-LH	1	ŀ
- 2 - 3	1250841-1 MK610064	DOOR ASSEMBLY-OIL CHECK ACCESS	1	
- 4	S1397-4	PLACARD-ENGINE OIL CHANGE	1	1
- 5	1452225-44	HINGE ASSEMBLY	ī	
- 6	MS20253-2-4.04	PIN-HINGE	1	i
- 7	1552010-1	SPRING	1	
- 8 - 9	1250823-1 1552004-24	DOOR ASSEMBLY-OIL FILLER ACCESS	1	
-1ó	1552004-22	HINGE HALF	i	Į
-11	KM610064	LATCH-COWL DOOR CLC	1	
-12	1552010-1	SPRING	1	l
-13 -14	1552004-17 CM2791-1	PIN-HINGE	20	l
-15	4002G	GROMMET CLC	20	l
-16	4055-3	STUD CLC ALTERNATE	19	
	4055-4	STUD CLC	19	1
-17	4055-5	STUD CLC	1	
-18 -19	1552004-25 1250842-1	STRIKER	1 1	
-20	1250842-2	SPACER	1	1
-21	0752635-1	STRIKER	ī	
-22	0752635-2	SPACER	1	
-23	AN 507-632R6	ATTACHING PARTS SCREW	,	
	MS21045L06	NUT	2	
1		*	_	
-24	1252400-16	ANGLE	1	
-25 -26	1252604-13 1252604-15	BAFFLE-LH	1	
-27	1252604-19	BAFFLE-LH	1	
-28	1252604-5	BAFFLE-LH AFT	ì	
-29	1252604-7	SEAL-LH AFT	1	
-30 -31	1252604-27	STIFFENER	1	
-32	1252604-2 1252001-3	STRIP ASSEMBLY-REMOVABLE COWL	1	
	1252001-2	STRIP	i	
-33	4002-244-16	RECEPTACLE CLC	8	
-33A	4002-244-16	RECEPTACLE CLC	1	
-34 -35	CM2791-1 4002G	SNAP RING CLC	11 11	
-36	4055-3	STUD CLC ALTERNATE	10	
	4055-4	STUD CLC	10	
-37	40\$5-5	STUD CLC	1	
-38 -39	1252604-6 1252604-8	BAFFLE-RH	1 1	
-40	1252604-9	SUPPORT-SEAL	i	
-41	1252604-14	BAFFLE ASSEMBLY-RH	î	
-42	1252604-16	SEAL	1	
-43 -44	1252604-20 1250956-1	NOSE CAP ASSEMBLY-LH	1	
-45	1250956-2	NOSE CAP ASSEMBLY-RH	1	
1		ATTACHING PARTS	•	
-46	AN509-10R8	SCREW	4	ĺ
I	AN509-10R7	SCREW	15	
-47	NA S6 80A3	NUTPLATE	6	
-48	1250956-9	HEAT SHIELD-LH	1	
1	1250956-10	HEAT SHIELD-RH	1	
-49	1250956-11	INSULATION PAD-LH	1	
ſ	1250956-12 AN960PD3L	WASHER	1 10	1
-50	\$1589-3	EYELET LH ONLY	12	
-51	\$1589-3	EYELET RH ONLY	6	
-52 -53	1252413-22	STRIP-LH	1	
-53 -54	1252413-20 1252413-21	STRIP	1 1	
-55	1252413-18	STRIP-LH	2	ŀ
-56	1252413-18	STRIP-RH		
-57 -58	1252413-19 244-16	STRIP	3	ŀ
-56	E44.70	MEGEL LAGEE	,	
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1		NOTE. *THIS FIGURE APPLICABLE TO TU206 ONLY		l
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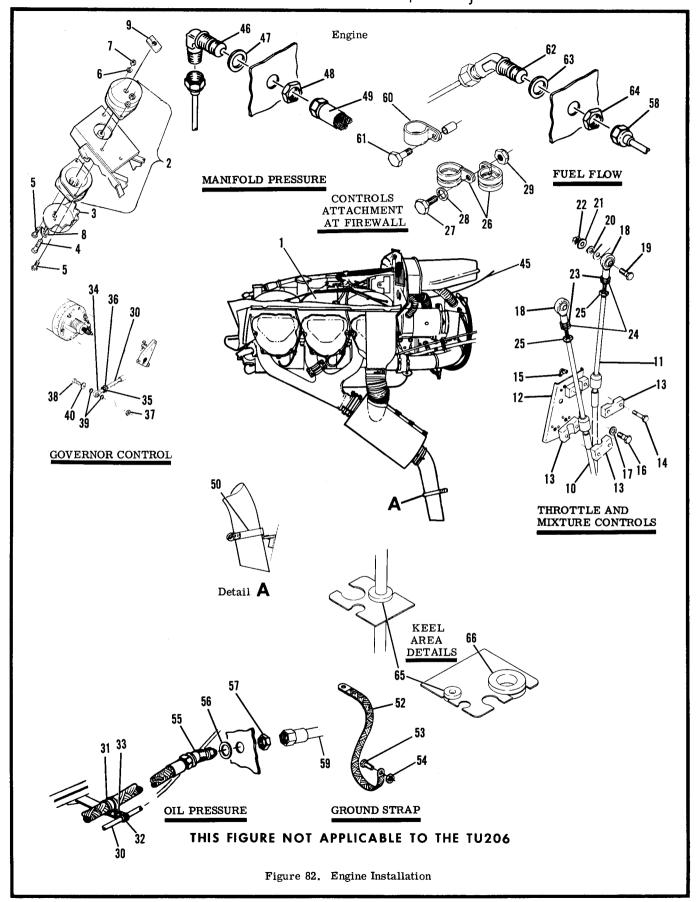


THIS FIGURE APPLICABLE TO THE U206 ONLY

Figure 81. Engine Cowl & Nose Cap Installation

FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER ASSY	ON
NO.		1 2 3 4 5 6 7		0002
81 -	1252400-57	ENGINE COWL AND NOSE CAP INSTALLATION		
- 2	1252400-34	SKIN ASSEMBLY-UPPER COWL LH		
- 3	1252400-15	DOUBLER-DOOR		
- 4	1252400-16	ANGLE	1	
- 5	1252000-11	STIFFENER	1	
- 6 - 7	0752635-1 0752635-2	STRICKER	1 1	
- 8	1250842-1	DOUBLER	l	
- 9	1250842-2	SPACER		
-10	1252400-59	BAFFLE ASSEMBLY	1	
-11	1252400-63	SEAL		
-12 -13	1252400-67 1252400-71	BAFFLE ASSEMBLY		
-13	1250841-1	DOOR ASSEMBLY	1 1	
-15	KM610064	LATCH-COWL DOOR CLC		
-16	1452225-44	HINGE ASSEMBLY	i	
-17	MS20253-2-4.04	PIN-HINGE		
-18	1250823-1	DOOR ASSEMBLY-OIL	-	
-19 -20	KM610064	HINGE HALF		
-21	1552010-1	SPRING		
-22	1552004-17	PIN-HINGE	ī	
-23	CM2791-1	SNAP RING CLC	1	
-24 -25	4002G	GROMMET CLC		
-25 -26	40\$5-3 40\$5-5	STUD CLC		
-27	0752635-2	SPACER	l i	
-28	1252400-58	COWL HALF-RH		
-29	1252400-20	SKIN ASSEMBLY-UPPER COWL RH		
-30	1252001-1	STRIP ASSEMBLY-REMOVABLE COWL	1	
-31 -32	4002-244-16	RECEPTACLE CLC	9	
-33	CM2791-1	SNAP RING CLC		
-34	4002G	GROMMET CLC	11	
~35	40\$5-3	STUD CLC	10	
-36	40\$5-5	STUD CLC	1	
-37 -38	1252400-60 12524 00 -64	SEAL	1 1	
-39	1252400-70	BAFFLE ASSEMBLY	li	
-40	1252400-74	SEAL	i	
1		NOSE CAP ASSEMBLY-UPPER		
-41	1252600-5	PANEL ASSEMBLY-NOSE CAP LH	1	
-42	1252600-6	PANEL ASSEMBLY-NOSE CAP RHATTACHING PARTS	1	
-43	AN509-10R7	SCREW	AR	
-44	S1589-3	EYELET-LH		
-45	\$1589-3 1250904-10	EYELET-RH	1 -	
-46	1250904-14	RETAINER	1	A
-47	1250904-6	DOUBLER ASSEMBLY-RH	ì	
	NAS682A3	NUTPLATE	2	
-48	1250904-16	DOUBLER ASSEMBLY-RH	_	
	NAS680A3	NUTPLATE	2	
		NOTE. *THIS FIGURE IS NOT APPLICABLE TO THE TU206.		
		AU206 SERIAL U20602200 THRU U20602388		
		AU206 SERIAL U20602200 THRU U20602388		
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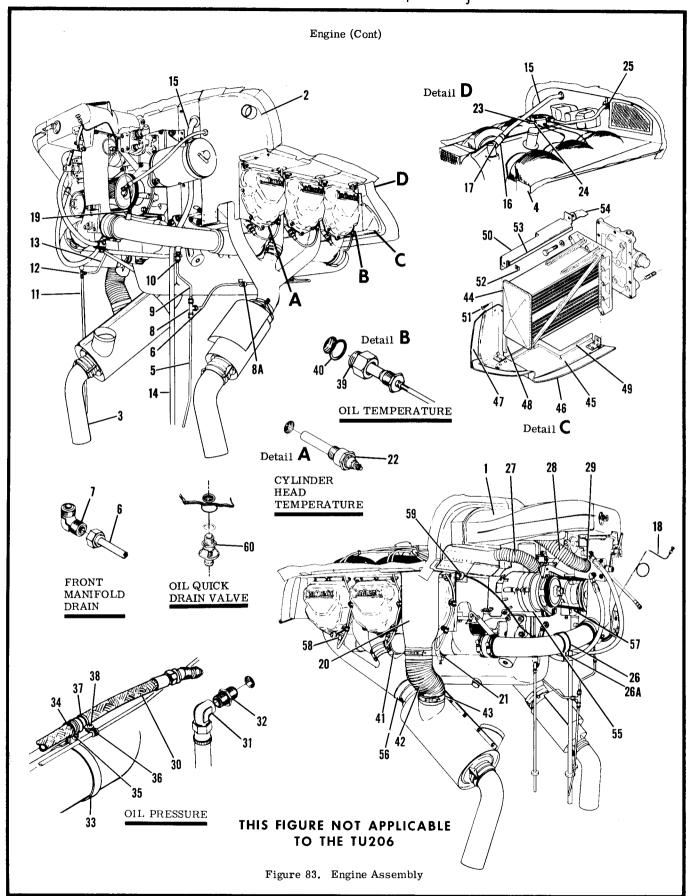
		MODEL 02		
FIGURE			LIMITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX	PART NOMBER	1	ASSY	CODE
NO.		1 2 3 4 5 6 7		0001
82 -	*			
- 1	SEE FIG 83	ENGINE ASSEMBLY-CONTINENTAL	1	
		ATTACHING PARTS	١.	
- 2	J12453-2	SHOCK MOUNT ASSEMBLY-FORWARD LO	2	
- 3	J12453-1 1250878-1	DEFLECTOR	2 4	
- 4	AN7-40A	BOLT	4	
- 5	AN4-7A	BOLT		
- 6	AN960-416	WASHER		
- 7	MS21042L4	NUT		
1	AN960-716	WASHER	AR	
•	AN960-716L	WASHER	AR	
- 8	0851559-1	LOCKWASHER		
- 9	539911	NUT-BARREL CM	4	
-10		CONTROL-MIXTURE SEE INSTRUMENT PANEL EQUIPMENT		
-11		CONTROL-THROTTLE SEE INSTRUMENT PANEL EQUIPMENT	1	
	1250/01 1	ATTACHING PARTS CLAMP ASSEMBLY	١.	
	1250401-1	BRACKET		
-12 -13	1250401-2 1250401-3	CLAMP		
-13 -14	1230401-3 AN3-7A	BOLT		
-15	NAS698A3	NUTPLATE]
-16	MS20074-03-02	ROLT ATTACH 1250401-1 TO ENGINE	2]
-17	AN960-10	WASHER ATTACH 1250401-1 TO ENGINE	2	
-18	\$1104-3	ROD END	1] ;
-19	AN3-6A	BOLT	i	
-20	AN960-10L	WASHER	1	
-21	S1450-3-10-032	WASHER		
-22	MS20364-1032C	NUT		
-23	AN315-3R	NUT	_	
-24	AN356-1032	NUT	. ~	
-25	MS20364-1032C	NUT		
-26	MS21919DG5	CLAMP ATTACH S1220-3 & S1219-3 TOGETHER		
-27	AN3-4A	BOLT	, -	
- 28	AN960-10L	WASHER		
-29	MS20364-1032C	NUI	1	
-30	C299506-0101	CONTROL-PROPELLER	1	
-30	0277700-0101	ATTACHING PARTS	l	
-31	MS21919DG8	CLAMP	l ı	1
-32	\$1486DG4U	CLAMP	1	
-33	S1021Z8-8	SCREW	l ī	
-34	S1104-3	ROD END	1	
-35	AN315-3R	NUT		
-36	AN356-1032	NUT		
-37	MS20364-1032C	NUT	-	
-38	AN3-7A	BOLT	1 1	
-39 -40	AN960D10	WASHER ONE EACH SIDE OF ROD END	2	
-40	\$1450-3-10-032	WASHEK	1	
-41	1	DELETED-NOT USED	1	
-42	1	DELETED-NOT USED	l	
-43		DELETED-NOT USED	l	
-44		DELETED-NOT USED		
-45	S1605-8	SHAFT-TACHOMETER	1	
-46	1550024-1	ELBOW	l i	
-47	AN960D616	WASHER	1	
-48	AN924-3D	NUT		
-49	\$1168-2-13	HOSE ASSEMBLY-MANIFOLD PRESSURE FIREWALL TO PANEL		
	AN816-2D	NIPPLE ATTACH MANIFOLD PRESSURE HOSE AT PANEL	1	
1			l	
		CONTINUED ON NEXT PAGE	1	
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Jessma illustrated parts catalog

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	USABLE ON CODE
82 -50	AN737TW91	CLAMP-EXHAUST	1	1
-51		DELETED-NOT USED	*	
-52	0412007-8	GROUND STRAP	l 1	
		ATTACHING PARTS	_	
-53	AN4-4A	BOLT	1	
-54	MS21042L4	NUT	1	
-55	AN837-4D	ELBOW OIL PRESSURE		
-56	AN960D716	WASHER	-	İ
-57 50	AN924-4D	NUT		
-58 -59	1200106-193	LINE ASSEMBLY-FUEL PRESSURE FIREWALL TO PANEL LINE ASSEMBLY-OIL PRESSURE FIREWALL TO PANEL	1	
-60	1200106-57 AN74204			
00	AN 14204	CLAMP ATTACH INDUCTION AIR CONTROL TO FIREWALL ATTACHING PARTS	1	
-61	AN3-7A	BOLT	1	
••	NAS43DD3-32	SPACER	1	
	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
-62	1550024-1	ELBOW	1	1
-63	AN960D616	WASHER	ī	
-64	AN924-3D	NUT	1	
-65	MS35489-6	GROMMET ATTACH MANIFOLD DRAIN LINE AT KEEL		
-66	MS35489-20	GROMMET ATTACH CRANKCASE VENT LINE AT KEEL	1	
			•	
		NOTE. *THIS FIGURE IS NOT APPLICABLE TO THE TU206 SERIES AIRPLANES. SEE FIG. 84 FOR TU206 COVERAGE.		
:				

Dessina illustrated parts catalog Model U206 & TU206

FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABI ON CODE
NO.		1 2 3 4 5 6 7		ļ
83 -	8	ENGINE ASSEMBLY	NP	
	SEE FIG 86	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES	1	1
	10-520A *	ENGINE-CONTINENTAL SPEC 3	1	
_	10-520F **	ENGINE-CONTINENTAL SPEC 9	1	
- 1	SEE FIG 88	BAFFLES INSTALLATION-ENGINE	1	
- 2	SEE FIG 96	EXHAUST STACK ASSEMBLIES	1	
- 3	SEE FIG 94	GOVERNOR-PROPELLER ALTERNATE	2	
- 4	C161030-0105		1	
	C161040-0108	GOVERNOR-PROPELLER SEE FIGURE 92	1	1
- 5	C161032-0102 1200106-140	LINE ASSEMBLY-MANIFOLD DRAIN LOWER RH	1	
- 5 - 6		LINE ASSEMBLY-MANIFOLD DRAIN FORWARD	i	1
- 0	1200106-142	ATTACHING PARTS	•	ł
- 7	AN816-4D	NIPPLE	l ı	l
- 8	AN824-4D	TEE	Ιi	
- 8A	1250402-1	SUPPORT-MANIFOLD DRAIN	1 1	
• •	S1486DG4L	CLAMP	l 1	
	S1021Z8-8	SCREW	lī	
- 9	1200106-139	LINE ASSEMBLY-MANIFOLD DRAIN RH	1	1
-		ATTACHING DADIS		1
-10	AN816-4D	NIPPLE	1	1
		*		
-11	1200106-49	LINE ASSEMBLY-MANIFOLD DRAIN LH	1	1
-12	MS 20826-4D	TEC	1 1	1
-13	1200106-84	LINE ASSEMBLY-ENGINE PUMP	1	1
-14	1200106-113	TUBE-BREATHER AFT	1	1
-15	1200106-108	TUBE-BREATHER FORWARD	1	1
-16	S51-12	HOSE-3.0 IN LG BULK ITEM REF S-51-12-12	2	1
-17	NAS 397-18	CLAMP	4	1
-18	S1236C3-0112	HOSE ASSEMBLY-MANIFOLD PRESSURE	1	1
-10	AM014-30	ATTACHING PARTS UNION	lı	1
-19	AN816-3D			1
-2 0	1250123-1	INLET ASSEMBLY-AIR	lı	1
20	1230123 1	ATTACHING DAOTS	_	i
	S1021Z6-6	SCREM	6	1
	NAS446-2-3	NUT	6	1
		*		İ
-21	0750121-1	DEFLECTOR-EXHAUST HEAT	6	
-22	S1372-1	SENDING UNIT-CYLINDER HEAD TEMPERATURE	1	
	AN900-6	GASKET USED WITH SENDING UNIT ABOVE	1	
	110691	WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT	1	
		80.0 IN LG BULK ITEM SW		1
-23	S1236C3-0350	HOSE ASSEMBLY-FUEL PRESSURE		1
-24	0756003-1	ELBOW ASSY ATTACH FUEL PRESSURE LINE AT	1	1
25	44444	DISTRIBUTOR CLAMP	l 1	
-25	MS21919DG8	SCREW	li	
	AN515-8R8	WASHER	1 1	
	AN960-8L	NUT	i	1
-26	MS21045L08 S1485D36L	CLAMP	li	
-26A	MS21919DG3	CLAMP	li	
204	S1021Z10-8	SCREW	-l 1	
-27	S1053E12T	DUCT 16.5 IN LG BULK ITEM REF S-1053E-12T-16.5	li	
-28	S1053E12T	DUCT 16.5 IN LG BULK ITEM REF S-1053E-12T-16.5 DUCT 19.0 IN LG BULK ITEM REF S-1053E-12T-19.0	l ī	
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-29	NAS397-28	CLAMP	2	1
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ſ	FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
ı	NO.		1 2 3 4 5 6 7	ASSY	CODE
┢	83 -30	\$1236-4-0380	HOSE ASSEMBLY-OIL PRESSURE	1	
ı	J 30	27530.4.0300	ATTACHING PARTS	•	
1	-31	0752037-1	ELBOW ASSEMBLY		
ł	-32	AN912-3	BUSHING		
ı	-33	\$1485036L	CLAMP		İ
ı	-34 -35	MS21919DG8 S1021Z10-8	SCREM		
1	-36	MS21919DG5	CLAMP		
1	-37	MS 21919DG8	CLAMP		
ı	-38	S1021Z8-8	SCREW		
ı		NAS446-4-3	NUT	1	1
ı	20	0750120	ADAPTER-OIL TEMPERATURE	,	
ı	-39 -40	0750139 AN900~10	GASKET		l
ı	-41	0450191-1	CLAMP		1
ı		AN3-12A	BOLT	ī	ĺ
4		AN936B10	WASHER		
		AN741-18P	CLAMP	_	
	4.3	MS20364-1032C	NUT		l
	-42 -43	S1053K24T NAS398-50	DUCT 9.5 IN LONG BULK ITEM REF S-1053K-24T-9.5 CLAMP	1 2	
	75		COOLER INSTALLATION OIL-NON CONGEALING	ĺ	
	-44	639171	OIL COOLER	1	l
ı		626332	PLATE-OIL COOLER CM	1	
		626342	GASKET-DIL COOLER TO PLATE CM	1	
		626341	GASKET-PLATE TO CRANKCASE CM	1	1
		630050 625966	COOLER-ENGINE DIL CM		l
	-45	SEE FIG 96	BAFFLE ASSEMBLY	•	l
ı	-46	SEE FIG 96	SEAL		
ŀ	-47	SEE FIG 96	SEAL		
	-48	SEE FIG 96	MOULDING 5.0 IN LG BULK ITEM REF S-202-R5008		l
1	-49 -50	SEE FIG 96 SEE FIG 96	MOULDING 11.50 IN LG BULK ITEM REF S-202-R1150B BAFFLE ASSEMBLY		l
ı	-50	3EE FIG 96	ATTACHING PARTS	1	
	-51	S1021Z6-6	SCREW	1	
ı	-52	NAS446-2-3	NUT	ī	
ł			*		
ı	-53	S202RB	MOULDING 8.50 IN LG BULK ITEM REF S-202-R850B	1	
ı	-54 -55	SEE FIG 96 SEE FIG 131	BAFFLE		
ı	-56	C668501-0204	PROBE ASSEMBLY-ECONOMY POWER INDICATOR		
ı	-57	\$1597-1-30.8	DRIVE BELT-ALTERNATOR		1
	-58	SL 350	SPARK PLUG FOR USE IN SHIELDED SYSTEMS		
ı			WITH 3/4-20-3A THREADS		
ı	-59	SEE FIG 121	STRAINER DRAIN CONTROL INSTALLATION		
ı	-60	S1964-3	VALVE ASSEMBLY-DIL QUICK DRAIN	1	ł
ı			NOTE. %THIS FIGURE IS NOT APPLICABLE TO THE		
1			TU206 SERIES AIRPLANES. SEE FIGURE	1	1
1			121 FOR TU206 CONERAGE	1	
ı					
			NOTE. *THIS ENGINE IS EQUIPPED WITH STANDARD		
1			OIL COOLER. WHEN ORDERING IT IS NECESSARY TO SPECIFY SPEC NO.		
			TO SECULET SECUNDS		
1					1
ı			NOTE. **THIS ENGINE IS EQUIPPED WITH NON-CONGEALING		
			OIL COOLER. WHEN ORDERING IT IS NECESSARY		
			TO SPECIFY SPEC. NO.		
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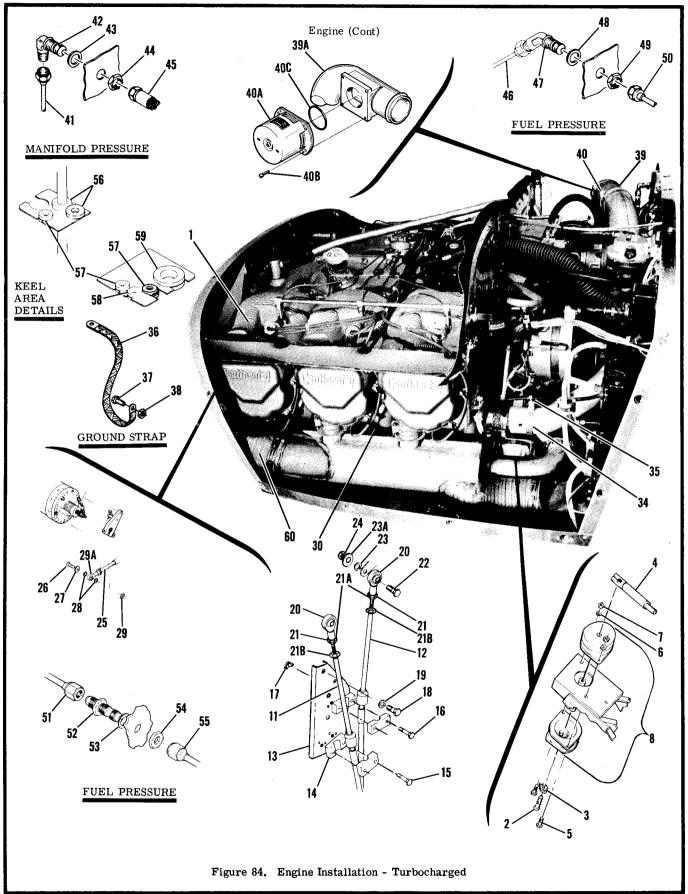




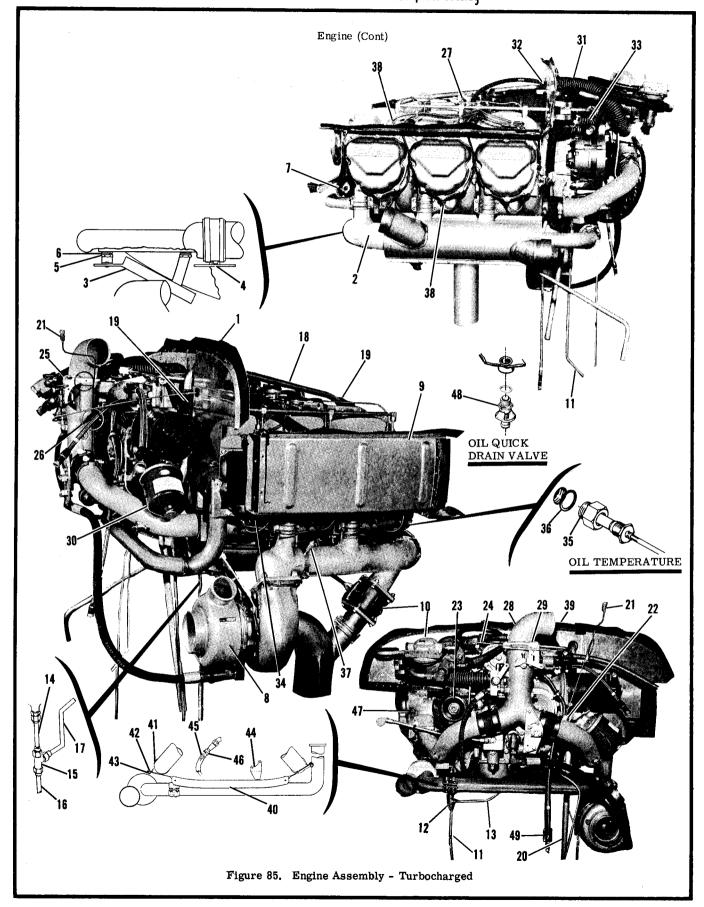
FIGURE AND INDEX	PART NUMBER	· DESCRIPTION	UNITS PER	01
NO.		1 2 3 4 5 6 7	ASSY	CO
84 -	*		NP	Α
- 1	SEE FIG 85	ENGINE ASSEMBLY-TURBOCHARGER	1	``
		ATTACHING PARTS		
- 2	AN7-40A	BOLT	4	
- 3	0851559-1	LOCK WASHER	4	
- 4	1250897-1	SHAFT ASSEMBLY LH SIDE		
_	539911	NUT-BARREL RH SIDE CM		
- 5	AN4-7A	BOLT	-	
- 6	AN960-416	WASHER	_	
- 7 - 8	MS21042L4	SHOCK MOUNT KIT-REAR LO	8	
- 0	J12453-1 J12453-2	SHOCK MOUNT KIT-REAR LU		1
	1250800K200	SHOCK MOUNT KIT FRONT LH	1 1	1
- 9	1250800K200	DELETED NEVER USED	1 1	
-10		DELETED, NEVER USED		
-10		DELETED HICKER OSED	Ì	
-11		CONTROL-MIXTURE SEE INSTRUMENT PANEL EQUIPMENT	1	
-12		CONTROL-THROTTLE SEE INSTRUMENT PANEL EQUIPMENT	l î	
		ATTACHING PARTS	l *	1
-13	1250318-1	BRACKET ASSEMBLY	lı	1
-14	1250401-3	CLAMP HALF		1
-15	AN3-7A	BOLT		1
-16	AN3-10A	BOLT	2	1
	AN960-10	WASHER	2	
	AN960-10L	WASHER		1
-17	NAS698A3	NUTPLATE		1
-18	MS20074-03-2	BOLT	_	1
-19	AN960-10L	WASHER	_	1
-20	S1104-3	ROD END	_	l
-21	AN315-3R	NUT-CHECK		1
-21A	AN356-1032	NUT	_	1
-218	MS20364-1032C	NUT		1
-22	AN3-6A	BOLT		1
-23	AN 960-10L	WASHER	_	1
-23A	S1450-3-10-32	WASHER	2	1
-24	MS 20364-1032C	NUT		1
	MS21919DG5	CLAMP ATTACH CONTROLS TOGETHER		1
	AN3-4A	80LT	2	1
	AN960-10L	WASHER	2	1
	MS20364-1032C	NUT	2	1
-25	S1223-4	CONTROL-GOVERNOR	l 1	1
	21463-4	ATTACHING PARTS	Ι '	I
-26	AN3-7A	BOLT	lı	ŀ
-27	\$1450-3-10-032	WASHER	Ιi	1
-28	AN960D10	WASHER		1
-29	MS20364-1032C	NUT	ī	1
-29A	\$1104-3	ROD END		1
	AN315-3R	NUT	l i	1
	AN356-1032	NUT	l ī	1
-30	0450191-1	CLAMP	1	1
	AN3-12A	BOLT		1
	AN741-18P	CLAMP		
	MS20364-1032C	NUT		1
	AN936B10	WASHER		1
-31		DELETED-NOT USED		
-32		DELETED-NOT USED		1
-33	51/0502/	DELETED-NOT USED	ł .	
-34	S1485036L	CLAMP		1
-35	MS21919DG5	CLAMP		
	S1021Z10-8	SCREW	1	1
-36	0412007-0	STRAP-GROUND	١,	
-30	0412007-8		1	
-37	AN4-4A	ATTACHING PARTS BOLT	,	1
-38	MS21042L4	NUT		1
- 50	102107667	1/01	l '	
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FIGURE AND INDEX NO. 1234567 84 -39 1250929-5 COUPLER-COMPRESSOR DUCT	P		USABLE
INDEX PART NUMBER DESCRIPTION	P		
		PER	ON
84 -39 1250929-5 COURT ER_COMPRESSOR DUCT		SSY	CODE
E OF DY TEDUSES-1 COUPLER-COMPRESSUR DUCL		2	
-39A 1250928-2 DUCT ASSEMBLY-COMPRESSOR TO THROTTLE BODY		1	
ATTACHING PARTS -40 AN737TW91 CLAMP		,	
*		4	
-40A C482002-0101 VALVE ASSEMBLY-ABSOLUTE PRESSURE RELIEF		1	
ATTACHING PARTS		- 1	
-40B AN500-10-10 SCREW		4	
-40C MS29513-138 PACKING		1	
-41 SEE FIG 85 LINE ASSEMBLY-MANIFOLD PRESSURE		i	
-42 1550024-1 ATTACHING PARTS ELBOW			
-42 1550024-1 ELBOW		1	
-44 AN924-3D NUT		i	
*	·		
-45 S1168-2-13 HOSE ASSEMBLY FIREWALL TO GAGE S1168-3-13 HOSE ASSEMBLY FIREWALL TO GAGE		1	B C
-46 SEE FIG 85 LINE ASSY-FUEL PRESSURE MANIFOLD VALVE	TO FIREWALL	$\begin{bmatrix} 1 \\ 1 \end{bmatrix}$	L .
ATTACHING PARTS	1		
-47 1550024-1 ELBOW		1	
-48 AN960D616 WASHER		1	
*		1	
-50 1200106-193 LINE ASSY-FUEL PRESSURE FIREWALL TO FUEL PRESSURE FIREWALL TO FUEL PRESSURE FIREWALL TO FUEL PRESSURE AIR MANIFOLD TO FUEL PRESSURE AIR MANIFOLD TO FUEL PRESSURE AIR MANIFOLD TO FUEL PRESSURE AIR MANIFOLD TO FUEL PRESSURE AIR MANIFOLD TO FUEL PRESSURE AIR MANIFOLD TO FUEL PRESSURE AIR MANIFOLD TO FUEL PRESSURE AIR MANIFOLD TO FUEL PRESSURE AIR MANIFOLD TO FUEL PRESSURE FIREWALL FIREWALL FIREW	EL PORT ON GAGE	1	В
1200106-216 LINE ASSY-FUEL PRESSURE FIREWALL TO FUEL FOR SEE FIG 85 LINE ASSY-FUEL PRESSURE AIR MANIFOLD TO	EL PORT ON GAGE	1	С
ATTACHING PARTS		1	
-52 1550024-1 ELBOW		1	
-53 AN960D616 WASHER		1	
-54 AN924-3D NUT		1	
-55 1200106-193 LINE ASSY-FUEL PRESSURE FIREWALL TO VE	NT PORT ON GAGE	1	
-56 MS35489-14 GROMMET		2	
-57 MS35489-6 GROMMET		3	
-59 MS35489-20 GROMMET		1	
-60 SEE FIG 103 CABIN HEAT & DEFROST INSTALLATION		NP	
S1605-8 SHAFT-TACHOMETER		1	
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ATU206 ONLY	<u> </u>		
BU206 SERIAL U20602200 THRU U20602907	•		
CU206 SERIAL U20602908 & ON			
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FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER	ON
NO.		1 2 3 4 5 6 7	ASSY	COD
85 -		ENGINE ASSEMBLY-TURBOCHARGED		
65 -	SEE FIG 87	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES	1	
	TS10520C	ENGINE-CONTINENTAL	i	
- 1	SEE FIG 97	BAFFLES INSTALLATION	î	
- 2	SEE FIG 95	EXHAUST SYSTEM COMPONENTS	i	
- 3	1250930-11	SHIELD ASSEMBLY-DEFLECTOR	1	
	-	DEFLECTOR	7	ŀ
- 4	0750121		4	1
- 5	AN960D516L		3	ĺ
- 6	AN9600516		1	
- 7	SEE FIG 93	GOVERNOR-PROPELLER ALT	1	
_	SEE FIG 92	GUVERNUR-PROPELLER	1	
- 8	SEE FIG 90	TURBOCHARGER INSTALLATION	1	
- 9	SEE FIG 89	AIR INLET INSTALLATION	1	l
-10	SEE FIG 91	EXHAUST VALVE & CONTROLLER INSTALLATION	1	1
-11	1200106-134	LINE ASSEMBLY-MANIFOLD DRAIN LH LOWER	1	1
	1200106-135	LINE ASSEMBLY-MANIFOLD DRAIN LH UPPER	1	
		ATTACHING PARTS		l
	MS 20822-4D	ELBOW	1	l
-12	AN 824-4D	TEE	1	l
		*		l
-13	1200106-133	LINE ASSEMBLY-DIMP ORAIN	1	
-14	1200106-139	LINE ASSEMBLY-MANIFOLD DRAIN RH	1	l
-15	AN824-4D	TEF	1	1
-16	1200106-140	LINE ASSEMBLY-MANIFOLD DRAIN RH	1	I
	1200106-140	LINE ASSEMBLY-MANIFOLD DRAIN FWD	i	
-17	1200108-141	ATTACHING PARTS	٠ ١	l
	1250402 1	SUPPORT-ATTACH TO ENGINE	1	1
	1250402-1	CLAMP	1	ĺ
	NAS435D4	SCREW		l
	S1021Z8-8	SCKEM	1	
	AN816-4D	NIPPLE ATTACH TO FORWARD END OF MANIFOLD	1	l
	Ì	*		ĺ
-18	1200106-108	TUBE-BREATHER FORWARD	1	l
-19	S51-12	HOSE 3 IN LG BULK ITEM REF S51-12-12	2	ĺ
	I	ATTACHING PARTS		ĺ
	NAS397-18	CLAMP	2	1
	I	*	l	1
-20	1200106-113	TUBE-BREATHER AFT	1	1
-21	S1236C3-0090	HOSE ASSEMBLY-MANIFOLD PRESSURE	1	1
	1	ATTACHING PARTS		
-22	AN816-3D	NIPPLE	1	1
	I	*	1	i
-23	\$1597-1-30.8	BELT-ALTERNATOR DRIVE	1	1
-24	S1236C3-0184	HOSE ASSEMBLY-FUEL PRESSURE	li	1
	1	ATTACHING PARTS	1	l
	0756003-1	ELBOW ASSEMBLY ATTACH AT AIR MANIFOLD	1	
	AN742D2	CLAMP	i	1
	AN515-8R6	SCREW	l ī	1
	AN313 000		•	1
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		Oessna illustrated parts catalog Model uz	206 &	TU 2 0 6
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
-26 -27 -28 -29 -30 -31 -32 -33 -34 -35 -36 -37 -38 -39 -40 -41 -42 -43 -44 -45 -46 -47 -48 -49	1250805-6 1250805-5 S1952-1 1670019-1 S1236C3-0350 0756003-1 1250817-1 AN4-11A MS21042L4 AN960PD10 SEE FIG 124 S1053E12T NAS397-28 MS21919DG8 AN515-8R8 AN960-8L MS21045L08 S1053E12T NAS397-28 S1372-1 S1372-2 AN900-6 110691 0750139 AN900-10 C668501-0204 SL3500 1250805-6 1250007-1 MS21919DG36 AN3-4A AN916-10L MS20364-1032C 1250009-4 S1126-6-10 NAS397-12 SEE FIG 121 S1964-3 S1167-8-6-00 NAS397-16	SUPPORT-SWITCH SMITCH-THROTTLE CONTROL SMITCH-THROTTLE CONTROL SMITCH-THROTTLE CONTROL SMITCH-THROTTLE CONTROL SMITCH-THROTTLE CONTROL SMITCH-THROTTLE CONTROL SMITCH-THROTTLE CONTROL SMITCH-THROTTLE CONTROL SMITCH-THROTTLE CONTROL SSEMBLY-FLEE PRESSURE ATTACHING PARTS ELBOM ASSEMBLY-THROTTLE BODY ATTACHING PARTS BOLT MASHER SMITCH-THROTTLE BODY ATTACHING PARTS CLAMP STATACHING PARTS CLAMP STATACHING PARTS CLAMP SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER SENDING UNIT-CYLINDER HEAD TEMPERATURE SENDING UNIT-CYLINDER SENDING UNIT-	1 1 1 4 4 4 4 NP 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	A B
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FIGURE AND INDEX NO.	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLI ON CODE
	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES 10520A & F ENGINE MAONETO-SLICK CM SICK NO 622	2 2 2 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	



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FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
87 -	*	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES TSIO-520C ENGINE	NP	
°′ - 1	625765	MAGNETO-SLICK CM SLICK NO 622	2	
- 2	534750	GASKET-MAGNETO TO ENGINE CM	2	
- 3	629076	MAGNETO DRIVE GEAR CM	2	
- 4	531179	MAGNETO DRIVE COUPLING-RUBBER BUSHING CM	4	
- 5	531178	MAGNETO DRIVE COUPLING-RETAINER CM	2	
- 6 - 7	633311	IGNITION HARNESS-SLICK CM SLICK M-1480	1	
- 8	639171 626342	OIL COOLER-NON CONCEALING-MODINE CM MODINE 1E-1501D GASKET-COOLER TO PLATE	1 1	
- 9	626341	GASKET-COOLER TO ENGINE	i	
-10	SEE FIG 90	TURBOCHARGER	1	1
-11	SEE FIG 91	CONTROLLER	1	
-12	SEE FIG 131	ALTERNATOR-60 AMP		
-13	\$1597-1-30.8	ALTERNATOR DRIVE BELT		
-14 -15	C611001-0102 538076	VOLTAGE REGULATOR	1 1	
-16	629176	STARTER-HEAVY DITY CM 12 VOLT	1	
**	634433	GEAR-GOVERNOR BEVEL DRIVE CM	1	
-17	MS9021-038	O RING-STARTER	î	
-18	SL350C	SPARK PLUG	12	
-19	SEE FIG 89	FILTER-AIR INTAKE	1	
-20 -21	632062-2 63268041	DIP STICK-EXTENDED HANDLE CMAIR THROTTLE ASSEMBLY CM	1	
-21	632480A1 629703-8A1	METERING ASSEMBLY CM	1	
-23	630751-3A1	FUEL PUMP CM	i	
-24	631351-4A3	MANIFCLD VALVE CM	1	
-25	632748-15	NOZZLE CM ADD LETTER B, C, OR D TO P/N	AR	
24	CEE 510 00 0 00	HIGHER LETTER DESIGNATES GREATER FLOW GOVERNOR-PROPELLER		
-26 -28	SEE FIG 92 & 93 532432	PLUG-OIL PAN DRAIN	1 2	
-28 -29	AN900-10	GASKET-OIL PAN PLUG DRAIN	2	
-30	635158-32.00	HOSE-METERING UNIT TO MANIFOLD VALVE	ī	
		NOTE. *THIS LISTING IS COMPILED TO PROVIDE PART NUMBERS OF COMMONLY USED ENGINE COMPONENTS AND ASSOCIATED ACCESSORIES. RELATIONSHIP OF THESE PARTS TO ENGINE OR AIRCRAFT ASSEMBLIES IS NOT INDICATED BY INDENTION. THIS FIGURE IS NOT ILLUSTRATED. INDEX NUMBERS ARE PROVIDED FOR LOCATION OF LINE ON WHICH PART NUMBER APPEARS.		
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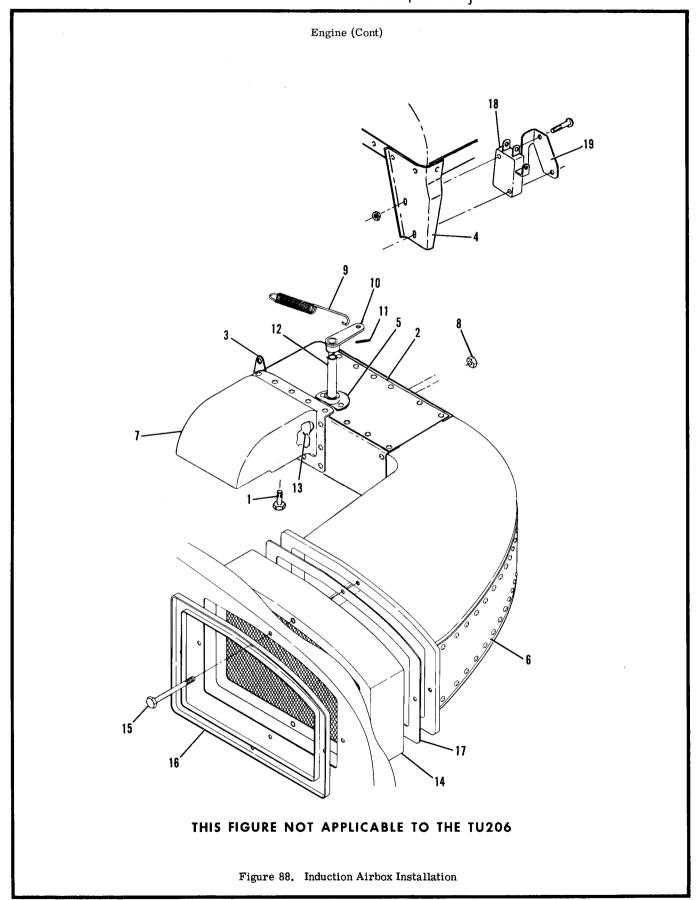
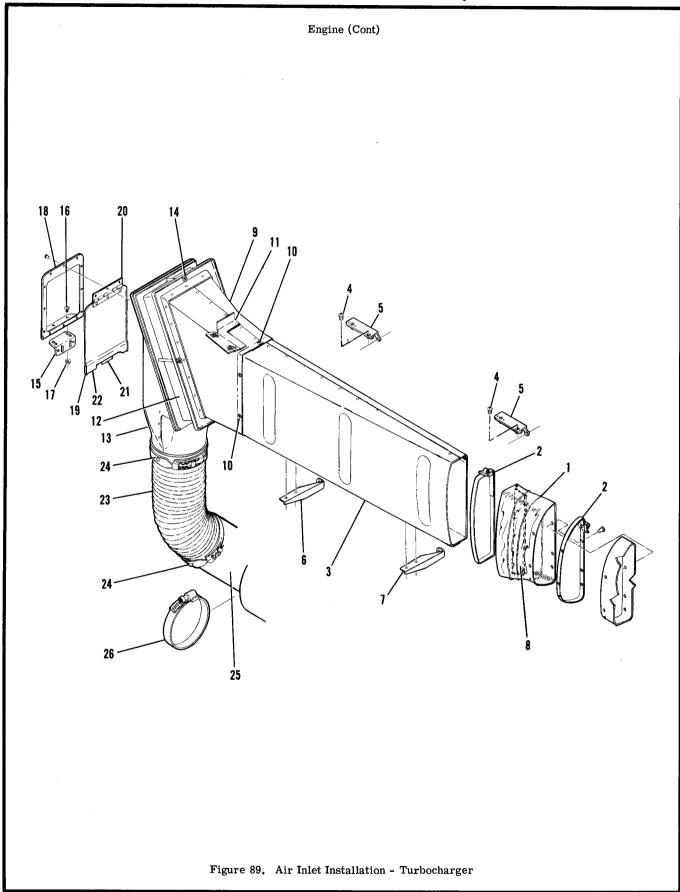
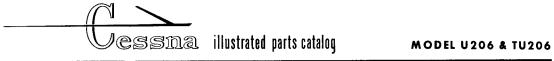


	FIGURE AND	PART NUMBER	DESCRIPTION	PER	USABLE ON
	INDEX NO.		1 2 3 4 5 6 7	ASSY	CODE
\vdash	88 -	*	INDUCTION AIRBOX INSTALLATION	NP	
	••	1250700-7	AIRBOX ASSEMBLY	1	
1	ŀ		ATTACHING DARTS		
	- 1	AN4-6A	BOLT	4	
	_		* DUCT ASSEMBLY-INBOARD	1	
1	- 2 - 3	1250701-9	BRACKET	i	
1	- 4	1250701-5 125 070 1-6	SUPPORT-SWITCH	1	İ
	- ś	1250309-1	BUSHING ASSEMBLY	2	
	- 6	1250705-1	DUCT ASSEMBLY-OUTBOARD	1	
1	- 7	1250703-1	ADAPTER	1	Ì
1	- 8	MS20364-1032C	SPRING	1	
	- 9 -10	1250310-1 0850500-30	ARM ASSEMBLY	ì	
ı		0030300 30	ATTACHING DARTS		
1	-11	NAS561P3-10	ROLL PIN	1	
1	1		* SHAFT		
	-12	1250311-1	DOOR	1	İ
1	-13	1250306-1	ATTACHING PARTS		
1		AN515-6R10	SCRFW	2	I
ı	ļ	MS21045L06	NUT	2	1
1	}			١.	ı
1	-14	1250704-3	FILTER-AIR	1	1
	1	ANI2-224	ATTACHING PARTS BOLT	4	1
	-15 -16	AN3-23A 125 01 32-1	RETAINER	1	1
1			*	l	1
	-17	124756.06	FELT-AIR FILTER AMA	1	
ı	-18	SEE FIG 130	SWITCH		
1	-19	SEE FIG 130	ACTUATUR	1	
ł					1
ı					
		I		1	1
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INDEX INDITIONAL			•		
AND INDEX NO. 89 - 1 1250955-1	FIGURE		į į	UNITS	USABLE
NUEX NO. 1234567		PART NUMBER	DESCRIPTION		ON
ATRINLET INSTALLATION-TURBOCHARGER			1	ASSY	CODE
1				ALD.	
ATTACHING PARTS CLAMP 20.0 IN LG BULK ITEM REF \$10268G20.0		1250955-1	DICT-FIFXIBLE		1
- 2 S1026BG	- ↓	1230333-1		•	1
- 3	- 2	S1026BG	1	2	1
- 4			*		
- 4	- 3	1250830-29		1	ļ
1			ATTACHING PARTS		1
NAS697A3	-		DDACKET ACCEMBLY		
	- 5		NITPLATE	2	
1		11,707777			
1250974-1	- 6	1250916-3	BRACKET-AFT	1	ļ .
- 9			BRACKET-FORWARD	1	1
ATTACHING PARTS SCREW	-		STIFFENER-AIR INLET	1	
-10	- 9	1250830-35		1	
-11	-10	S102178-8	SCREW	4	
Time					
1			SUPPORT-AIR DUCT	1	ļ
ATTACHING PARTS BOLT			FILTER-AIR INTAKE	1	
-14 AN3-27A AN960010 WASHER	-13	1250839-1		l	1
AN960010 MS20364-1032C -15 1250938-1 -16 AN515-6R7 -17 MS21044N06 -18 1250839-4 -19 1250839-17 -20 1250839-12 -21 1250936-1 -22 1250937-1 -23 S1053E32T -24 NAS398-66 CLAMP -25 S1891-64 WASHER	-14	AN3-27A	ROLT	4	
MS 20364-1032C			WASHER		
-15		MS20364-1032C	NUT	4	1
ATTACHING PARTS SCREW			*	_	
-16	-15	1250938-1		1	1
-17 MS21044N06 NUT	1,	ANE 15 407	ATTACHING PARIS	۰,	
* 1			NIIT		
-19 1250839-17 DOOR ASSEMBLY-ALTERNATE AIR					1
-20	-18	1250839-4	DOUBLER	1	İ
-21 1250936-1 PLATE-STRIKER		1250839-17	DOOR ASSEMBLY-ALTERNATE AIR	1	
-22 1250937-1 SEAL			HINGE ASSEMBLY	1	I
-23 S1053E32T DUCT 6.0 IN LG BULK ITEM REF S1053E32T6.0		•	PLATE-STRIKER	1 ;	
-24 NAS 398-66 CLAMP					
-24 NAS 398-66 CLAMP		310335321	ATTACHING PARTS		1
-25 1250831-6 ELBOW	-24	NAS 398-66	CLAMP	2	1
ATTACHING PARTS -26 S1891-64 CLAMP BC 1	i		*	١.	
-26 S1891-64 CLAMP BC 1	-25	1250831-6		1 1	1
	- 24	51901-66	CLAMB BC	١,	1
	-26	31091-04		•	1
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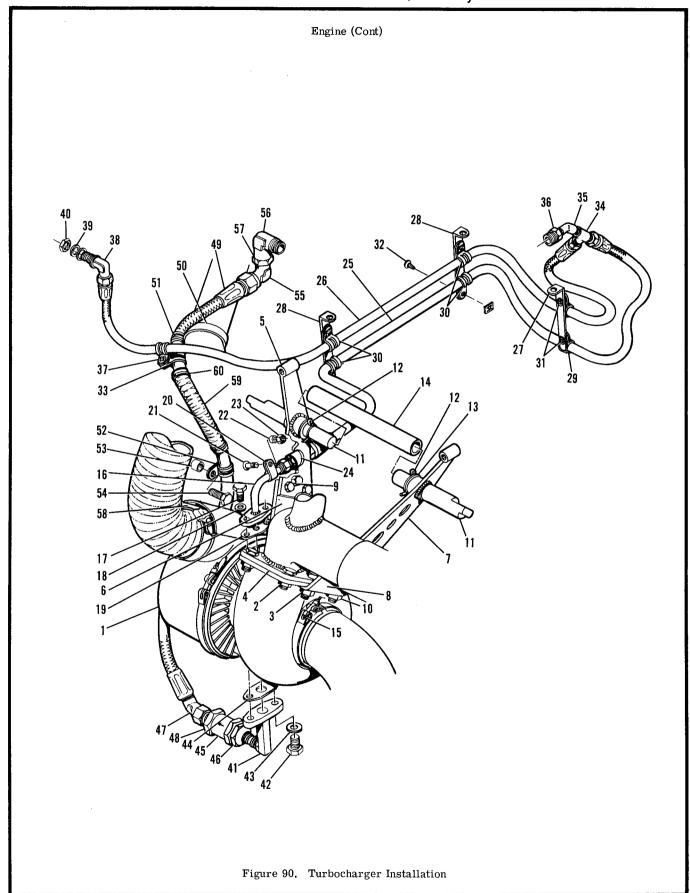
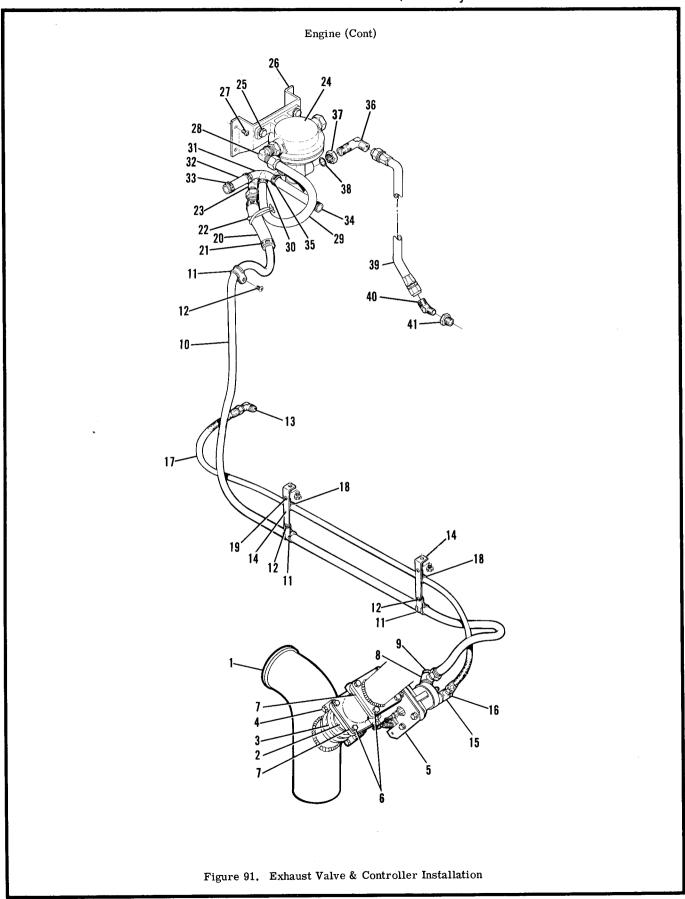


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USAB ON COD
NO.		1 2 3 4 5 6 7	A331	COD
90 -		TURBOCHARGER INSTALLATION	NP	
- 1	C295001-0101	TURBOCHARGER	1	
		ATTACHING PARTS		1
- 2	MS20036-5	BOLT	3	1
	AN960-616L	WASHER	4	
_	\$1604-6	NUT	4	
- 3	MS 20036-7		li	
- 4 - 5	632884 1250818-14	GASKET CMSUPPORT ASSEMBLY-REAR UPPER	Ιi	
- 6	1250818-200	SUPPORT-PEAR LOWER	l ī	
- 7	1250818-16	SUPPORT ASSEMBLY-FORWARD UPPER	1	Ì
- 8	1250818-201	SUPPORT-FORWARD LOWER	1	
- 9	NAS464P6A6	80LT	6	
	AN960C616L	WASHER	6	1
	MS20364-624C	NUT	6	1
-10	1250824-1	BOLT	1	1
	AN960C616L	WASHER	1	
	MS21043-6	NUT	1	1
-11	1250897-1	COTTER PIN	2 2	1
-12	MS 24665-214	WASHER	2	
-13 -14	AN960C1216 1250897-3	TUBE	i	
-14	1670031-3	****		1
-15	\$1921-1	CLAMP NUCA	1	1
• •	4404-375M	CLAMP ALT MDAO	1	1
-16	1250895-1	ADAPTER ASSEMBLY-DIL OUTLET	1	1
_		ATTACHING PARTS	l	1
-17	MS20074-06-7	BOLT	2	
-18	AN960C616	WASHER	2	
-19	1250816-3	GASKET-OIL INLET	1 1	1
-20	AN742D4	SCREW	i	
-21 -22	AN520-10R12	SPACER	1 1	
-22 -23	NAS43DD3-14 MS21044N3	NUT	li	1
-23	MS21044N3 AN960C10L	WASHER	l i	
	PH 7000 FOE			
-24	9851044-1	CHECK VALVE	1	1
-25	\$1236-4-0310	HOSE ASSEMBLY-OUT PRESSURE TO TURBINE	d i	1
-26	S1236-4-0415	HOSE ASSEMBLY-OIL PRESSURE TO GAGE	·l 1	
-27	1250402-1	CTRAP	·l 1	1
-28	1250402-2	SUPPORT	2	1
-29	MS21919DG7	CLAMP	3	1
-30	S1486DG7V	NUT	2	
-31	NAS446-4-3	SCREW	. 6	
-32 -33	S1021Z8-8 S1486DG13V	CLAMP	l ĭ	
-33 -34	1250908-1	TEE	l i	1
-3 4	AN915-1	F180W	- 1	İ
-36	AN912-3	RUSHING	- 1	
-37	\$1021710-10	SCREW	- 1	1
-38	AN833-4D	FLBOW	- 1	1
-39	AN960D716	WASHER	1	1
-40	AN924-4D	NUT	1 1	
-41	1250913-1	ADAPTOR ASSEMBLY-OIL OUTLET	1 1	1
	407/47	BOLT	. 2	1
-42 -43	AN76A7	WASHER	2	
-43 -44	AN960C616	GASKET-OIL OUTLET	- 1	
-44	1250816-2	*	1 1	1
-45	3142-00-5	VALVE-CHECK DUKA	- 1	1
-46	AN924-8D	NIIT	- 1	1
	MS28778-8	GASKET	- 3	1
-47	AN941D8	ELBOM	- 1	1
-48	AN 815-8D	UNION	- 1	
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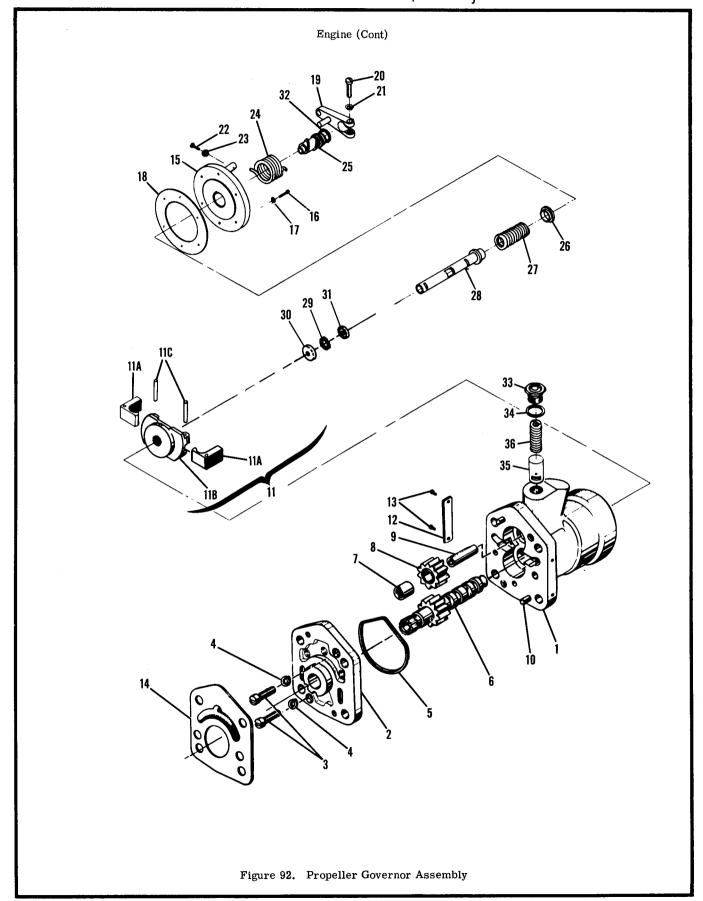
FIGURE					
FIGURE	PART NUMBER	DESCRIPTION		USABLE	
INDEX NO.	FARI NUMBER		PER ASSY	CODE	
90 -49	S1167-8-0240	1 2 3 4 5 6 7 HOSE ASSEMBLY			
		ATTACHING PARTS	1		
-50 -51	AN742D36 S1486DG13V	CLAMP	-		
	S1021Z10-10	SCREW	1		
-52 -53	MS21919DG13 NAS43DD3-32	CLAMP	_		
-54	AN3-20	BOLT	1 1		
-55	MS20822-8D	* ELBOW	1		
-56	AN914-4D	ELBOW	ī		
-57 -58	AN912-40 155 017 4-1	BUSHING			
-59 -40	S1127-8	SLEEVE 7.00 IN LG BULK ITEM REF S1127-8-7.00	1		
-60	NAS397-14	CLAMP	2		
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
91 -	l	EXHAUST VALVE CONTROLLER INSTALLATION		
- 1	1250860-110	TAILPIPE ASSEMBLY-EXHAUST		
- 2	1250860-78	ADAPTER ASSEMBLY		
Ì	ľ	ATTACHING PARTS	_	
- 3	1250860-28	CLAMP	2	
- 4	AN3-4A	BOLT	4	l
· ·	MS20364-1032C	NUT	4	
	1 1020301 10320			
- 5	C165006-0105	VALVE ASSEMBLY-EXHAUST BY-PASS	١,	
	C103000-0103		1	
	l ,,,	ATTACHING PARTS BOLT	١.	
- 6	AN4-11A		8	
	AN960C416L	WASHER	8	
_	\$1604-4	NUT	8	
- 7	1550148-1	GASKET	2	
		*		
- 8	1250858-3	ELBOW-OUTLET		
- 9	1250858-4	BOLT-OUTLET	1	
	AN901-6A	GASKET	l 2	
	MS28778-6	PACKING	l ī	
-10	S1236-6-0550	HOSE ASSEMBLY	Ιî	
1	1	ATTACHING PARTS	1	
-11	S1486DG11U	CLAMP	3	
-12	S1021Z10-8	SCREW	3	
1 **		*	ا ا	
-13	MS20822-4	ELBOW	Ι.	
-13 -14	1250402-1	SUPPORT		
			2	ļ i
-15	1250858-1	ELBOW-INLET		
-16	1250858-2	BOLT-INLET		
	AN901-4A	GASKET	-	
	MS28778-4	PACKING	1	
-17	S1236-4-0310	HOSE ASSEMBLY	1	
		ATTACHING PARTS		
-18	S1486DG7U	CLAMP	2	
-19	S1021Z8-6	SCREW	2	
		*		
-20	S1127-6	SLEEVE-FIRE 7.00 IN LG BULK ITEM REF S1127-6-7.0Q -	1	
-21	NAS397-14	CLAMP	2	
-22	51614-1	LACING BULK ITEM		
-23	AN837-6D	ELBOW	n	
1 -	AN924-6D	NUT	1	
	MS28778-6	PACKING	1	
-24	C165004-0501	CONTROLLER ASSEMBLY-EXHAUST VALVE	-	
1 -27	C165004-0501R		1	
	C103004-0301K		1	
-25	ANE_4 A	ATTACHING PARTS BOLT	_	
~42	AN5-6A	NUT	2	
	MS21042L5		2	
	AN960-516	WASHER	2	
	12500/5	PRICET CONTROLLED		
-26	1250865-1	BRACKET-CONTROLLER	1	
		ATTACHING PARTS		
-27	AN515-8R6	SCREW	4	
		*		
-28	AN833-6D	ELBOW	1	
	AN924-6D	NUT	1	
	MS28778-6	PACKING	1	
-29	S1495-6	HOSE 14 IN LG BULK ITEM REF S1495-6-14.00 FITTING-SOCKETLESS		
1	S1497-6	FITTING-SOCKETLESS	ī	
-30	NAS397-10	CLAMP	i	
-31	1250889-1	ELBOW		
-32	S1495-8	HOSE 2.00 IN LG BULK ITEM REF S1495-8-2.00		
-33	NAS397-12	CLAMP	2	
-34	\$1495-8			
-35	NAS397-12	HOSE 3.75 IN LG BULK ITEM REF S1495-8-3.75	-	
-36	AN921-6D	ELBOW	2	
-37	AN924-8D	NUT	1	
-38		PACKING		
	MS28788-6		-	
-39	S1236-6-0120	HOSE ASSEMBLY	1	
-40	MS20823-6D	ELBOW		
-41	AN912-2D	REDUCER	1	
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FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1234567	ASSY	CODE
92 -	C161040-0104 *	PROPELLER GOVERNOR ASSEMBLY-WOODWARD D210452		
	C161040-0106 *	PROPELLER GOVERNOR ASSEMBLY-WOODWARD G210452	l ī	
	C161040-0108	PROPELLER GOVERNOR ASSEMBLY-WOODWARD 210462	1 1	
- 1	210253	BODY-GOVERNOR WGV	l 1	
- 2	213214	BASE-GOVERNOR WGV	1	
- 3	189744	ATTACHING PARTS SCREW WGV	١ ,	
- 4	218547	WASHER MGV		1 1
- 5	206336	GASKET-BASE WGV	lī	
_				
- 6 - 7	210396 210036	GEAR-PUMP DRIVE WGVBEARING-NEEDLE WGV	-	1
- 8	204864	GEAR-PUMP IDLER WGV	1	Ì
- 9	210031	STUD-IDLER GEAR WGV	1	i l
-10	210261	PIN-DOWEL WGV	2	1
-11 -11A	210382	HEAD ASSEMBLY-FLYWEIGHT WGV	-	
-11A -11B	196195 210393	HEAD-FLYWEIGHT	2	1
• • • •	210394	KEEPER		1
-11C	214202	PIN-FLYWEIGHT	2] ;
-12	193385	NAMEPLATE WGV	1	
-13	189574	ATTACHING PARTS DRIVE PIN WGV	,	
[1	-0/214	* MAA	2]
-14	MS100009	GASKET-MOUNTING		
-15	210399	COVER-GOVERNOR WGV	1	1
-16	189482	ATTACHING PARTS SCREW WGV		
-17	189739	WASHER WGV	6	
-18	206337	GASKET-COVER WGV	ĭ	
		~~*****	İ	
-19	210039	LEVER ASSEMBLY-SPEED ADJUSTMENT WGV	1	
-20	188434	ATTACHING PARTS SCREW WGV	ı	!
-21	188141	WASHER WGV		
			-	
-22 -23	218537 1883 0 2	SCREW-STOP		
-23 -24	191869	NUT WGVSPRING-LEVER RETURN WGV	1 1	
-25	213232	SEAT-SPEED ADJUSTMENT WGV	1	
-26	210326	SEAT-SPEEDER SPRING WGV	1	
-27 -28	192 70 9 210398	SPRING-SPEEDER WGV		
-29	180231	PLUNGER ASSEMBLY-PILOT VALVE WGVBEARING-PILOT VALVE WGV	1 1	
-30	213200	RACE-PILOT VALVE BEARING LOWER WGV		
-31	210216	RACE-PILOT VALVE BEARING UPPER WGV	1	
-32 -33	182747 218446	O RING WGV	1	
-34	186320	GASKET WGV	1	
-35	210257	PLUNGER-RELIEF VALVE WGV		
-36	192558	SPRING-RELIEF VALVE WGV	1	
1				
		NOTE. *SEE FIGURE 93 FOR ALTERNATE GOVERNORS.		
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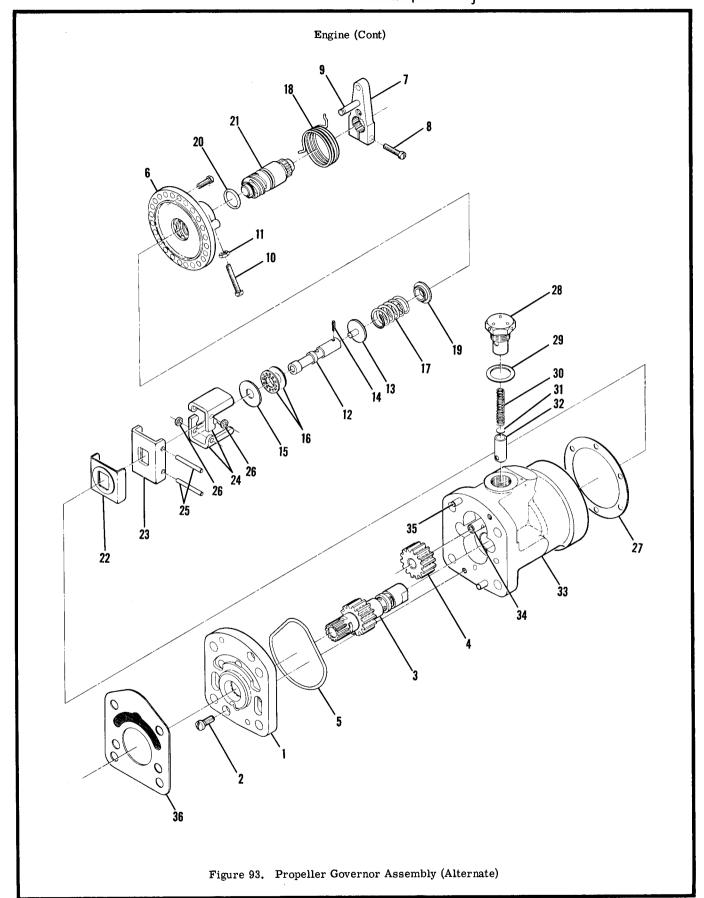


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABI ON CODI
NO.		1 2 3 4 5 6 7	A551	CODI
3 -	C161032-0102 C20057	PROPELLER GOVERNOR ASSEMBLY MCCAULEY ALTERNATE COVER-PUMP HOUSING	1 1	
- 2	AN500A10-8	ATTACHING PARTS SCREW	2	
- 3	C20073	GEAR-DRIVE	1	
- 4	B20074	GEAR-IDLER	1	
- 5	A1633-36 B20085-2	O-RING	1	
	AN503-8-8	ATTACHING PARTS SCREW	6	
- 6 - 7	B20055 A20039	HOUSING ASSEMBLY-COVERLEVER ASSEMBLY-CONTROLATTACHING PARTS	1 1	
- 8	AN503-8-12	SCREW	1	
- 9	A20034	PIN-TORSION SPRING		
-10	AN503-8-16	SCREW	2	1
-11	AN340-8	NUT	2	1
	A20083	PILOT SPOOL & END FITTING ASSEMBLY	1	
-12	B20066	SPOOL-PILOT	1	Į
-13 -14	A20067 A20037	ATTACHING PARTS ROLL PIN	1	
-14 -15	A20037	RACE-BEARING	_	
-16	A20071 A20086	BEARING-THRUST	i	
-17	A20069-1	SPRING-SPEEDER	i	
-18	B20040	SPRING-TORSIONAL	1	
-19	A20068	SEAT-SPRING		
-20	MS28775-113	O-RING	1	
-21	C20075	SHAFT		1
	A20084B	DRIVE DISC & FLYWEIGHT ASSEMBLY		1
-22	B20060	CAP-DRIVE DISC	1	
-23	A20063A	DISC-DRIVE	1	1
-24	A20064	FLYWEIGHT	2	
-25	A20070A	ATTACHING PARTS PIN-FLYWEIGHT	2	
-26	A20070A A20072A	SPACER-FLYWEIGHT	2	
-27	A20022	GASKET-COVER	1	
-28	A20076	PLUG-RELIEF VALVE	1	
-29	A20078	WASHER	1	1
-30	A20079	SPRING-PRESSURE RELIEF	1	1
-31	A20081	SHIM-PRESSURE RELIEFPISTON		
-32	B20077	BODY ASSEMBLY-GOVERNOR	1	1
-33 -34	820082 A20026	STUD-IDLER GEAR	1	
-34 -35	A20026 A20027	PIN-DOWEL	2	
-36	MS100009	GASKET-MOUNTING	ì	
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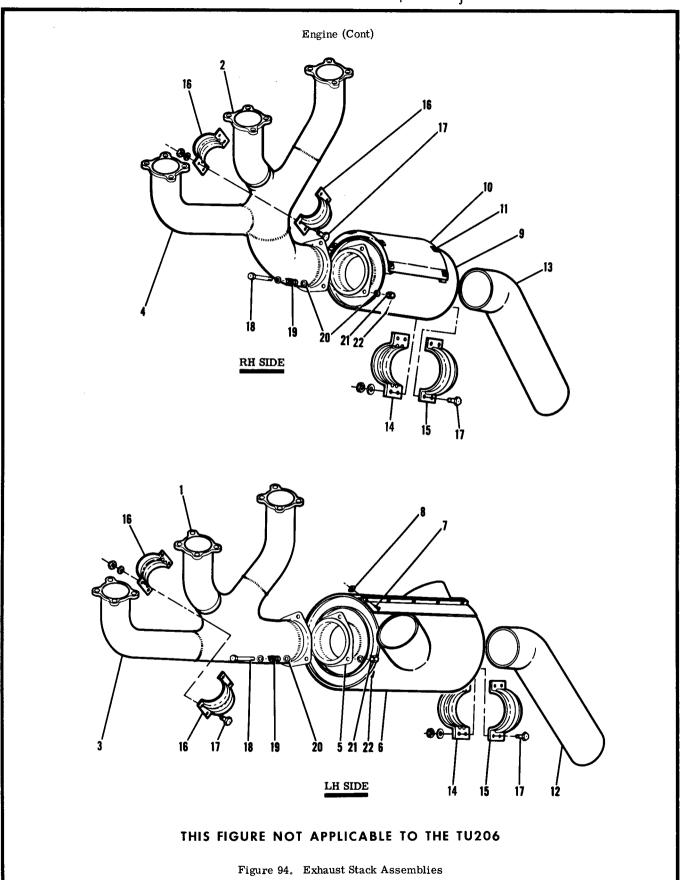
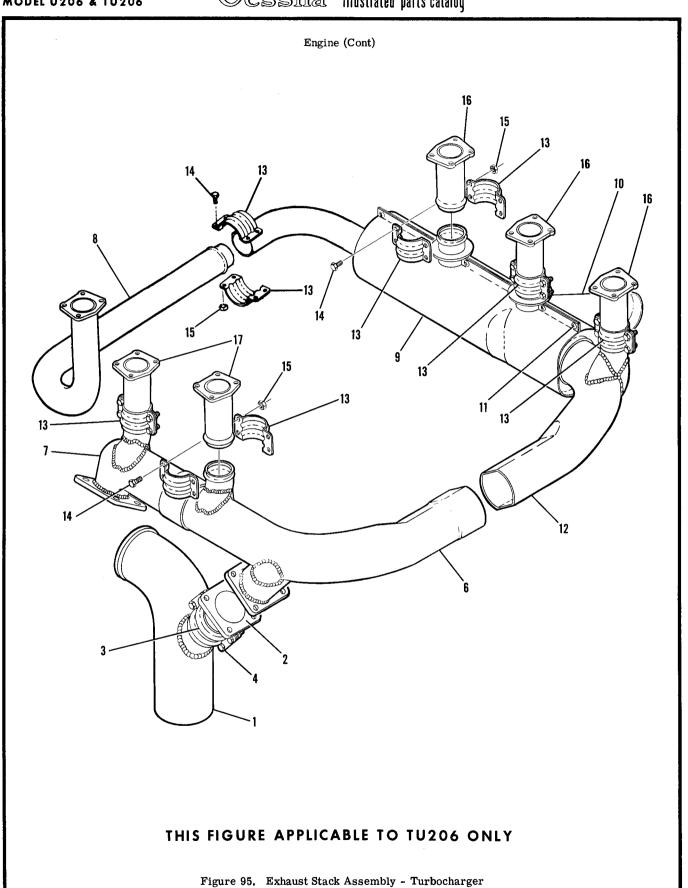


	FIGURE				
i '	AND			UNITS	USABLE
I	INDEX	PART NUMBER	DESCRIPTION	PER	ON
	NO.		1,000,547	ASSY	CODE
			1234567		
94	4 -	1250256-1	EXHAUST STACK ASSEMBLY-LH WEU 1250236-1	1	Α
		1250263-1	EXHAUST STACK ASSEMBLY-LH	1	В
ľ		1250257-8	EXHAUST STACK ASSEMBLY-RH WEU 1250264-200	ī	Ā
1		1250264-200	EXHAUST STACK ASSEMBLY-RH		R
1	- 1	1254011-1	STACK ASSEMBLY-CENTER UPPER LH		
1	- 2	1250251-9	STACK ASSEMBLY-CENTER UPPER RH		
1	- 3	1250263-2	COLLECTOR ASSEMBLY-LH	i	
1	- 4	1250264-2	COLLECTOR ASSEMBLY-RH	i	
1	•	1254008-1	SHROUD ASSEMBLY-LH		1
		1234000 1	ATTACHING PARTS	1	
		6102170.0	SCREW	_	
		S1021Z8-8		5	
•	_				1
	- 5	1250250-5	CORE ASSEMBLY-MUFFLER LH	1	1 1
	- 6	1250250-6	SHROUD ASSEMBLY-MUFFLER LH	1	1 1
l			ATTACHING PARTS		
	- 7	AN515-8-8	SCREW	5	1 1
	- 8	NAS395-11-3	NUT TIN	5	1 1
			*		
Ī		1250251-15	MUFFLER ASSEMBLY-RH	1	
	- 9	1250251-13	MUFFLER-RH		
I	-10	1250251-17	SHROUD		
			ATTACHING PARTS	•	1 1
I	-11	S1021Z6-6	SCREW	۵	
I	**	C7707-623	NUT	8	1 1
ı		01101-073	NU!	8	1
I	۱ , ۱	125025/ 7		_	
	-12	1250256-7	TAILPIPE ASSEMBLY-LH	1	
I	-13	1250264-6	TAILPIPE ASSEMBLY-RH	_	
1	-14	0750161-22	CLAMP	2	
I	-15	1254007-1	CLAMP	2	į i
•	-16	0750161-25	CLAMP	4	Į l
ı			ATTACHING PARTS		1
	-17	AN3-4A	BOLT	2	1
		MS 21045L3	NUT	2	
ı			*	_	
ı	-18	AN3-15	BOLT	4	
ı	-19	186-218	SPRING	6	
ĺ	-20	AN960-10	WASHER	6	
1				18	
Ī	-21	AN310-3	NUT	6	
ı	-22	MS24665-134	PIN-COTTER	6	
ı					
			NOTE. THIS FIGURE IS NOT APPLICABLE TO THE		
ı	1	!	TU206 SERIES AIRPLANES.		
ı			SEE FIGURE 95 FOR TU206		
ı			COVERAGE.		
I					
I					
1			AU206 SERIAL U20602200 THRU U20603020		
•			BU206 SERIAL U20603021 & ON		
1			2 OFFIC OFFICE OFFICE A RIA		
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	FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	USABLE ON CODE
ŀ	95 -	*	EXHAUST STACK ASSEMBLY	NP	
ı	- 1	1250860-110	TAILPIPE ASSEMBLY	1	
1	- 2	1250860-78	ADAPTER ASSEMBLY-BY PASS		
1	- 3	1250860-78	CLAMP HALF	2	
1	- 9	2230000-20	ATTACHING PARTS	-	
- 1	- 4	AN3-4A	BOLT	4	
1	· •	MS20364-1032C	N()T	4	
1		M320307 10320	**************************************	1	
- 1	- 5		DELETED NOT PROCURABLE	NP	
-1	- 6	1250860-104 *		l ''i	
ı	- 7	1250860-105 *		Ιi	
ı	- 8	1250860-90	EXHAUST STACK ASSEMBLY-NO. 1 CYLINDER	li	1
ı	- 9	1250860-64	SHROUD ASSEMBLY-INBOARD	li	
ı	-10	1250860-65	SHROUD ASSEMBLY-OUTBOARD	Ιi	
	-10	1270000-07	ATTACHING PARTS	١ ٠	
ı	-11	AN515-8-8	SCREW	12	
j	1.1	NAS395-11-3	NUT TIN	12	
		144.02.13-12.3	*	^ ا	
j	-12	1250860-203	EXHAUST STACK ASSEMBLY-LEFT SIDE	lı	1
J	-13	1250860-29	CLAMP HALF	12	
Į	•~		ATTACHING PARTS	l	
J	-14	AN3-4A	801 T	4	
J	-15	MS 20364-1032C	NUT	4	
				Ì	! !
ľ	-16	1250860-100	RISER ASSEMBLY	3	
J	-17	1250860-100 *	RISER ASSEMBLY	2	
J	• •		• • • • • • • • • • • • • • • • • • • •		
Į	į				
Į			NOTE. WHEN ORDERING PARTS MARKED * ALSO ORDER	1	
J	ļ		1250818-200 & 1250818-201 SUPPORT FROM FIG. 90	l	
ı			REFER TO SERVICE MANUAL FOR INSTALLATION.	İ	1
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J				l	
ı			NOTE. RUSE ON TU206 ONLY		
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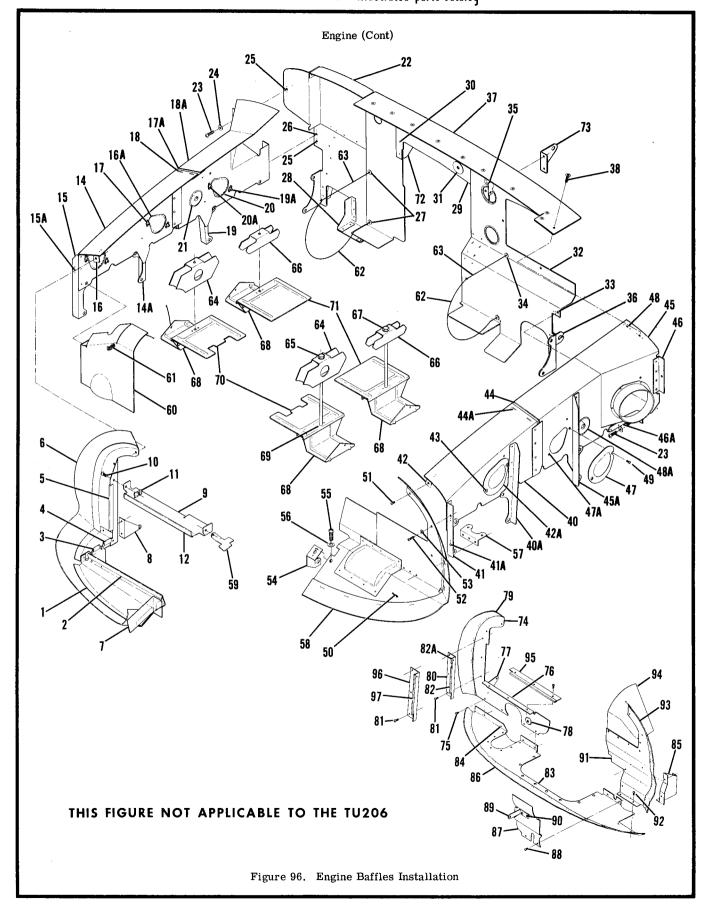




FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
96 -	*		NP	
~ 1	1255017-1	BAFFLE ASSEMBLY-STD OIL COOLER	n i	Α
· - 2	S202RB	CHANNEL 8.80 IN LG BULK ITEM REF S202R0880B		
- 3	S202RB	CHANNEL 1.15 IN LG BULK ITEM REF S202R0115B	1	ļ
		STD. OIL COOLER		
- 4	\$202RB	CHANNEL .80 IN LG BULK ITEM REF S202R0080B	1	l
		STD. OIL COOLER	١.	l
	S202RB	CHANNEL 2.85 IN LG BULK ITEM REF S202R0285B	1	i .
- 5	S202RB	NON CONGEALING OIL COOLER CHANNEL 4.60 IN LG BULK ITEM REF S202R0460B	1	
- 6	1255017-2	SEAL-STD OIL COOLER	1	
ľ	1255023-2	SEAL-NON CONGEALING OIL CODLER	1	
- 7	1250925-2	SEAT	1	
- 8	1255016-1	SUPPORT	1	A
- 9	1255019-1	BAFFLE ASSEMBLY-STD OIL COOLER	1	Α
	1255019-4	BAFFLE ASSEMBLY-STD OIL COOLER	1	В
	1255025-1	BAFFLE ASSEMBLY-NON CONGEALING DIL CODLER	1	1
,,	61001710	ATTACHING PARTS SCREW	1	i
-10 -11	S1021210-8 NAS446-5-3	NUT	li	
-11	NA3440-5-3	NOT	١ .	
-12	S202R8	CHANNEL 7.70 IN LG BULK ITEM REF S202R0770B	1	l
[**		STD. OIL COOLER	1	Į.
[\$202RB	CHANNEL 5.85 IN LG BULK ITEM REF S202R05858	1	
1		NON CONGEALING OIL COOLER	I	l
-13		DELETED-NOT USED	1 .	l
-14	1255032-2	BAFFLE ASSEMBLY-RH SIDE FWD	1	l
-14A	1255033-2	SUPPORT	1	
-15 -15A	1255007-8 NAS680A3	NUTPLATE	1 1	l
-15A -16	1255027-1	ANGLE BRACKET	1	l
-16A	1250961-5	CHP	2	l
-17	NAS680A08	NUTPLATE	4	
<u> </u>	AN525-832R6	SCREW	4	l
-17A	1255035-1	SFA!	l ı	l
-18	S1150-1	METAL STITCH	2	
-18A	1255032-4	BAFFLE ASSY-RH SIDE AFT	1	
-19	1250969-12	SUPPORT	1 2	1
-19A	NAS680A08	CUP		
-2 0 -20A	1250961-5 AN525-832R6	SCREW		
-20A -21	MS35489-15S	GROMMET		
-22	1255008-16	BAFFLE ASSEMBLY-RH REAR	ī	ļ
		ATTACHING PART	l	
-23	AN520-10R8	SCREW	2	l
-24	AN960-10	WASHER	2	1
	l		Ι.	
-25	NAS680A3	NUTPLATE	4	I
-26 -27	NAS682A3 MS20230-B20	GROMMET	1 2	I
-21 -28	1250973-1	BRACKET	1	1
- 20	1250973-2	BRACKET	li	1
-29	1255008-12	BAFFLE ASSEMBLY-REAR CENTER	i	l
1		ATTACHING PARTS		l
-30	S1021Z6-6	SCREW	3	
	NAS446-2-3	NUT	3	
		NUTPLATE		
	NAS681A08	NUTPLATE	E .	
-31 -32	MS35489-7 1255008-11	BAFFLE ASSEMBLY-REAR VERTICAL LH		ł
-54	NAS681A08	NUTPLATE	3	1
-33	NAS682A3	NUTPLATE		
-34	MS 20230-B20	GROMMET	2	
-35	1250106-1	CLIP	1	
-36	1250138-1	BRACKET		1
-37	1255008-7	PLATE-REAR SEAL	1	1
3.0	ANEOZ 02200	ATTACHING PARTS SCREW	1.0	
-38	AN507-832R8	SCREW	10	1
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NOEX PART NUMBER NO.		USABLE
96 -39 -400 1255032-1 BAFFLE ASSEMBLY-LH SIDE FWD -401 1250090-5 SUPPORT SY -410 1255007-1 GRACKET ASSY -421 1255007-1 GRACKET ASSY -422 1255007-1 GRACKET ASSY -422 1255007-1 CUP -423 NASSE08088 NUTPLATE -443 13509-1 SEAL -444 1255007-1 GRACKET SY -446 1255007-1 GRACKET SY -457 1255007-1 GRACKET SY -458 1255003-1 SEAL -459 1255007-1 GRACKET SY -459 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -451 1255007-1 GRACKET SY -452 1255007-1 GRACKET SY -453 1255007-1 GRACKET SY -454 1255007-1 GRACKET SY -455 1255007-1 GRACKET SY -457 1255007-1 GRACKET SY -458 1255007-1 GRACKET SY -459 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -450 1255007-1 GRACKET SY -550 1255002-1 GRACKET SY -560 1255007-1 GRACKET SY -570 12550007-2 GRACKET SY -570 1255007-2 GRACKET SY -570 1255007-2 GRACKET SY -570 1255007-2 GRACKET GAFFLE SUPPORT -570 125007-2 GRACKET GAFFLE SUPPORT -570	PER ASSY	CODE
-40.0 125909-5 SUPPORT	+	
-41 125907-7	- 1	
-41A NASS62A3 NUTPLATE -42A 1259027-1 ANGLE-BRACKET -42A 1259061-5 -43 NASS690308 NUTPLATE -43 NASS690308 NUTPLATE -44 NASS690308 NUTPLATE -44 NASS690308 NUTPLATE -45 1259032-1 BAFFLE ASSY-LH SIDE AFT -45 1259032-3 BAFFLE ASSY-LH SIDE AFT -45 1259032-1 BAFFLE ASSY-LH SIDE AFT -46 1259007-18 BACKET -46 1259007-18 BACKET -47 1259015 CUP -47 1259015 CUP -48 NASS68030 NUTPLATE -48 NASS68030 NUTPLATE -48 NASS68030 NUTPLATE -49 NASS68030 NUTPLATE -50 1259022-1 BAFFLE ASSEMBLY-LH FRONT -51 1259027-1 BAFFLE ASSEMBLY-LH FRONT -51 1259021-1 SCREW -52 NASS0-10 SCREW -53 NA900-10 SCREW -54 NASS0-10 SCREW -55 NASS6-10 SCREW -56 NASS6808 NUTPLATE -57 1259020-2 BARACKET SUPPORT -58 1259022-2 SCALFRONT LH BAFFLE SUPPORT -59 1259022-2 SCALFRONT LH BAFFLE SUPPORT -59 1259022-2 SCALFRONT LH BAFFLE -59 0750152-3 BAFFLE NON CONSEALING DIL COOLER -60 075017-10 SPRING -60 0750277-11 SPRING -60 0750277-11 SPRING -60 075017-31 SUPPORT -61 NASS6803 NUTPLATE -61 NASS6803 NUTPLATE -62 NASS6803 NUTPLATE -63 NASS6803 NUTPLATE -64 NASS6803 NUTPLATE -65 NASS6803 NUTPLATE -67 NASS6803 NUTPLATE -68 0750135-1 BAFFLE NON CONSEALING DIL COOLER -69 NASS6803 NUTPLATE -70 1259010-9 SEAL -70 1259010-1 BAFFLE ASSY-BAFFLE SUPPORT -71 1259017-1 BAFFLE NON CONSEALING DIL COOLER -77 NASS6803 NUTPLATE -77 1259017-1 SPRING -77 NASS6803 NUTPLATE -77 1259017-1 BAFFLE ASSEMBLY-INTER CYLINDER -77 NASS6803 NUTPLATE -77 1259017-1 BAFFLE ASSY-BAFFLE NON CONSEALING DIL COOLER -77 NASS6803 NUTPLATE -77 1259017-1 BAFFLE ASSY-BAFFLE SUPPORT -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 1259017-1 BAFFLE ASSY-BAFFLE NERA -77 12		
-42 125907-1 ANGLE-BRACKET COUP. -43 MASSBOADS NUTPLATE COUP. -44 ASSBOADS NUTPLATE COUP. -44 ASSBOADS NUTPLATE COUP. -45 1259032-3 BAFFLE ASSY-LINE SIDE AFT -46 125907-10 BRACKET COUP. -47 ANSABOADS NUTPLATE COUP. -47 ANSABOADS NUTPLATE COUP. -47 ANSABOADS NUTPLATE COUP. -48 MASSBAD-15 COUP. -49 ANSSBOADS NUTPLATE COUP. -40 ANSABOADS NUTPLATE COUP. -40 ANSABOADS NUTPLATE COUP. -40 ANSABOADS NUTPLATE COUP. -40 ANSABOADS NUTPLATE COUP. -40 ANSABOADS NUTPLATE COUP. -40 ANSABOADS NUTPLATE COUP. -40 ANSABOADS NUTPLATE COUP. -40 ANSABOADS NUTPLATE COUP. -41 ANSABOADS NUTPLATE COUP. -42 ANSABOADS NUTPLATE COUP. -43 ANSABOADS NUTPLATE COUP. -44 ANSABOADS NUTPLATE COUP. -45 ANSABOADS NUTPLATE COUP. -46 ANSABOADS NUTPLATE COUP. -47 ANSABOADS NUTPLATE COUP. -47 ANSABOADS NUTPLATE COUP. -48 ANSABOADS NUTPLATE COUP. -49 ANSABOADS NUTPLATE COUP. -40 ANS		
-42A 1259091-5 CUP	1 ~ !	
-43 NASSBA0A08 ANSZE-83ZE6 -44 1255035-1 SCREW	1 * 1	
ANS-25-832R6 SCREW	1 - 1	
-44 1255035-1	- 2	
-44A \$1150-1		
4-5] 2	
-46 1255007-18 BRACKET	- i	
-46A 1255007-18 BRACKET - CUP	- i	
-47 -472 -48 -48 -48 -48A -48A -48A -48A -48A -4	- 1	
-47A NAS680A08 NASC810A8 NASC810A8 NASC810A8 NASC810A8 NASC810A8 NASC84D81SS GROWNET		
-48 NA\$681A08 NUTPLATE -494 NA\$25-832R6 SCREW -50 1255022-1 BAFFLE ASSEMBLY-LH FRONT -51 S1021Z8-8 AN\$60-10 WASHER -52 AN\$20-1078 SCREW -53 AN\$60-10 WASHER -54 1250135-3 BRACKET ASSY-BAFFLE SUPPORT -55 AN\$15-8R-8 SCREW -66 AN\$60-8 WASHER -77 125022-2 SEAL-FRONT HORDER -78 AN\$15-8R-8 SCREW -79 AN\$20-10 BAFFLE ASSY-BAFFLE SUPPORT -79 AN\$20-10 BAFFLE ASSY-BAFFLE SUPPORT -79 AN\$20-10 BAFFLE ASSY-BAFFLE SUPPORT -79 AN\$20-10 BAFFLE ASSY-BAFFLE SUPPORT -79 AN\$20-10 BAFFLE ASSY-BAFFLE ASSY-BAFFLE -79 AN\$20-10 BAFFLE ASSY-BAFFLE -79 AN\$20-10 BAFFLE ASSY-BAFFLE -79 AN\$35489-7 GROMMET -79 AN\$35489-7 GROMMET -79 ASSENDER -79 ASSENDER -79 ASSENDER -79 ASSENDER -79 ASSENDER -79 ASSENDER -79 ASSENDER -79 ASSENDER -79 ASSENDER -70 AN\$3680A3 NUT -77 AN\$35489-7 GROMMET -79 ASSENDER -70 ASSE		
-49A M\$35489-15S GROMMET SCREW M\$525-8276 BAFFLE ASSEMBLY-LH FRONT ATTACHINO PARTS SCREW MASSEMBLY-LH FRONT MASSEMBLY-LH FRONT ATTACHINO PARTS SCREW MASSEMBLY-LH FRONT MASSEMBLY-LH FRONT MASSEMBLY-LH FRONT ATTACHINO PARTS SCREW MASSEMBLY-LH FRONT MASSEMBLY-LH	2	
-49 AM525-832R6 SCREW SCREW 1255022-1 BAFFLE ASSEMBLY-LH FRONT ATTACHING PARTS SCREW MASHER SCRE		
Social S		
ATTACHING PARTS SCREW	2	Α.
-51 S102128-8 AN960-10 -52 AN920-10R8 SCREW	*	
-52 AN\$20-108 SCREW	- I 1	
-53 AN 960-10 MASHER	- i	
-54 1250135-3	- 2	
Description	- 2	ı
ATTACHING PARTS -56 AN960-8		
-55 AN960-8 -56 AN960-8 -57 AN960-8 -58 1250903-2 -58 1255022-2 -59 0750152-4 -60 1250134-1 -61 0450277-10 -61 0450277-10 -62 0450277-11 -63 0450277-1 -64 0851700-96 -65 AN3-71A -66 0851700-96 -67 AN3-62A -68 0750135-1 -68 0750135-1 -69 NAS686A3 -69 NAS686A3 -70 0750135-3 -71 0750135-3 -71 0750135-4 -72 1250971-2 -73 1250971-1 -74 1255010-10 -75 AN520-10R8 -76 AN54680A3 -77 1255027-1 -78 NS54689-7 -79 1255010-9 -77 1255010-9 -78 RAS680A3 -77 1255020-5 -78 RAS680A3 -77 1255020-1 -78 RAS680A3 -77 1255020-1 -78 RAS680A3 -77 1255020-1 -78 RAS680A3 -77 1255020-1 -78 RAS680A3 -77 1255020-1 -78 RAS680A3 -77 1255020-1 -78 RAS680A3 -77 1255020-1 -78 RAS680A3 -77 1255020-1 -78 RAS680A3 -77 1255020-1 -78 RAS680A3 -77 1255020-1 -78 RAS680A3 -77 1255020-5 -78 RAS680A3 -77 1255020-5 -78 RAS680A3 -77 1255020-5 -78 RAS680A3 -77 1255020-5 -78 RAS680A3 -77 1255020-5 -78 RAS680A3 -77 1255020-5 -78 RAS680A3 -77 1255020-5 -78 RAS680A3 -79 1255020-5 -79 RASCRET-LH REAR	1 1	
-56 AN960-8 -57 1250903-2 BRACKET-BAFFLE SUPPORT -58 1255022-2 SEAL-FRONT LH BAFFLE -59 0750152-4 BAFFLE -60 0750152-3 BAFFLE NON CONGEALING OIL COOLER -61 0450277-10 FASTENER -62 0450277-11 SPRING -63 0450277-9 FASTENER -64 0851700-96 SUPPORT -65 AN3-71A BOLT -66 0750117-31 SUPPORT -67 AN3-62A BOLT -70 0750135-1 BAFFLE ASSEMBLY-INTER CYLINDER -68 0750135-1 BAFFLE ASSEMBLY-INTER CYLINDER -70 0750135-4 BAFFLE -71 0750135-4 BAFFLE -72 1250971-3 BRACKET-LH REAR -73 1250971-1 BRACKET-LH REAR -74 AN360-10 WASHER -75 AN520-10R8 -76 AN5680A3 NUTPLATE -77 1255010-10 BAFFLE -77 12500-10 BAFFLE -77 12500-10 BAFFLE -77 12500-10 BAFFLE -77 12500-10 BAFFLE -77 125	1 . 1	
-57 -58 -59 -59 -59 -59 -59 -59 -59 -60 -60 -60 -61 -61 -64 -65 -65 -65 -65 -65 -65 -65 -65 -65 -65	1 1	
-57 125903-2 BRACKET-BAFFLE SUPPORT SEAL—FRONT LH BAFFLE STAPLE S	1 1	
1255022-2	. 1	
0750152-4		'
0750152-3	AR	
-60	· 1	
-61 0450277-10	1 - 1	
0450277-11		
-62		
0450277-11		
-63		
0450277-11		
-64 0851700-96 SUPPORT ATTACHING PARTS BOLT	. 2	
-65 AN3-71A AN960-10 WASHER		
AN960-10 -66 0750117-31 SUPPORT ATTACHING PARTS BOLT		
-66 0750117-31 SUPPORT -67 AN3-62A BOLT -68 0750135-1 BAFFLE ASSEMBLY-INTER CYLINDER -69 NAS686A3 NUTPLATE -70 0750135-3 BAFFLE -71 0750135-4 BAFFLE -72 1250971-2 BRACKET-H REAR -73 1250971-1 BRACKET-LH REAR -74 1255010-10 BAFFLE ASSY,-RH FWD -75 AN520-10R8 AN960-10 -76 NAS680A3 NUT -77 1255029-1 BRACKET-SUPPORT -78 MS35489-7 GROMMET -79 1255010-9 -80 1255020-5 BAFFLE ASSY,-OIL COOLER END	1	
-66 0750117-31 SUPPORT	1	
ATTACHING PARTS BOLT -68 0750135-1	1 _ [
-67 AN3-62A AN960-10 WASHER	2	
AN960-10 WASHER	lıl	
*68		
-69 NAS686A3 NUTPLATE		i
-70		
-71 0750135-4 BAFFLE		
-72		
-73	1	
1250971-1 1255010-10 BRACKET-LH REAR	1 - 1	. 1
-74 1255010-10 BAFFLE ASSY -RH FWD		A
ATTACHING PARTS AN520-10R8 AN960-10 WASHER		В
-75	1 1	В
AN960-10 WASHER	4	В
-76 NAS680A3 NUT	4	B
-77 1255029-1 BRACKET-SUPPORT	1 1	
-78 MS35489-7 GROMMET		В
-79 1255010-9 SEAL		В
-80 1255020-5 BAFFLE ASSYOIL COOLER END		В
	- 1	В
I I MILACHINO FANIS	1 1	В
-81 AN520-10R8 SCREW	3	, 1
AN960-10 WASHER	3	В В
		J
	1	
	1 1	
CONTINUED ON NEXT PAGE	1 1	
	<u>L</u> _l	

			SSSAGG Industration purts outdroy MODEL 02		
	FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
	NO.		1 2 3 4 5 6 7		
1	96 -82	S202R 3. 68B	CHANNEL BULK ITEM	1	В
	-82A	S202R.888	CHANNEL BULK ITEMBAFFLE ASSEMBLY-FWD	1	8 8
1	-83	1255028-1	NUTPLATE	1	8
1	-84 -85	NAS697A3 1250958-4	BAFFLE ASSEMBLY	ì	8
	-05	NAS680A3	NUTPLATE	2	В
1	-86	1255028-3	SEA!	1	В
	-87	1250966-1	BAFFLE ASSEMBLY-FWD LOWER LH	1	В
ı	• •		ATTACHING DARTS		
1	-88	AN680A3	SCREW	2	В
			*		1
	-89	1250966-3	BRACKET	1	В
		NAS680A3	NUTPLATE	2	В
	-90	AN520-10R6	SCREW	2	В
1	-91	1255009-4	BAFFLE ASSEMBLY-FWD LWR LH	1	В
1			ATTACHING PARTS SCREW	4	В
1	-92	AN680A3	*		, i
	-93	1255009-6	SEAL	1	В
ı	-94	1255031-1	RAFFI F	1	В
1	-95	1255026-1	BAFFLE ASSY.—LWR HORIZONTAL STD OIL COOLERBAFFLE ASSY.—LWR HORIZONTAL NON CONGEALING OIL COOLERBAFFLE ASSY.—OIL COOLER END NON CONGEALING	ī	В
Į	- 1	1255026-3	BAFFLE ASSYLWR HORIZONTAL NON CONGEALING OIL COOLER	1	В
ı	-96	1255020-1	BAFFLE ASSYDIL COOLER END NON CONGEALING	1	В
1	-97	S202R5.21B	CHANNEL	1	8
I	l			l	1 I
	1		NOTE ATUTE STOURS TO NOT ARRESTED TO THE	I	[
ı			NOTE. *THIS FIGURE IS NOT APPLICABLE TO THE		1
I	İ		TU 206 SERIES AIRPLANES. SEE FIG 97 FOR TU206 COVERAGE.	1	
1			FUR TUZUO CUYERAGE.	1	
Ĭ	ł		AU206 SERIAL U20602200 THRU U20602388	1	
			8U206 SERIAL U20602389 & ON	I	1 1
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FIGURE			10.11-0	
AND	PART NUMBER	DESCRIPTION	PER	USABLE ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
97 -		ENGINE BAFFLES INSTALLATION TU206 ONLY	NP	
- 1	1250958-11	BAFFLE ASSEMBLY-FORWARD LOWER HORIZONTAL	1	
- 2	1250958-2 1250958-3	BAFFLE ASSEMBLY		
	1250958-4	BAFFLE		
1	NAS680A3	NUTPLATE	2	
- 3	1250958-5	CUP-SHIELD		
- 4 - 5	1250958-6 1250958-7	SUPPORT-BAFFLE RH	-	
- 6	1250958-8	SEAL-BAFFLE RH		
- 7	NAS680A3	NUTPLATE	4	
- 8	NAS682A3	NUTPLATE	1 1	
	\$1150-1 1250967-12	STITCH-METAL]
- 9	1250967-13	BAFFLE		1
-10	1250967-5	SEAL	î	
-11	1250967-8	BAFFLE	1	
1	1250967-9	SEAL	•	
1	1250967-10 1250967-11	SEAL	1	
	S1150-1	STITCH-METAL	AR	
-12	1250959-1	BAFFLE ASSEMBLY-DIL COOLER UPPER AFT	î	
	NAS684A3	NUTPLATE	1	
-13 -14	\$202R 1250964-1	CHANNEL 7.00 IN LG BULK ITEM REF S202R0700B BAFFLE ASSEMBLY-FORWARD LOWER RH		
1		ATTACHING PARTS	1	
-15	AN520-10R7	SCREW	5	
1	NAC4 0013	AUTO ATC	_	
-15A	NAS680A3 MS35489-7	NUTPLATE	3	
-16	1250965-1	BAFFLE ASSEMBLY-FORWARD LOWER LH	1	
		ATTACHING PARTS		
-17	AN520-10R7	SCREW	3	
	1250961-2	BAFFLE ASSEMBLY-RH SIDE	1	
-18	1250961-12	BAFFLE ASSEMBLY-WELD RH	ī	
-19	1250961-5	CUP]
1	AN525-832R8	ATTACHING PARTS SCREW		
	MN 323-032K0	3UNCH	2	
-20	MS35489-15S	GROMMET	1	İ
-21	NAS680A08	NUTPLATE	7	
-22 -23	1250963-1 1250963-6	SUPPORT ASSEMBLY	1	
-24	1250963-7	SEAL	1	
- '	NAS680A3	NUTPLATE	î	
	NAS684A3	NUTPLATE	1	
-25	AN960-4	WASHER	•	
-25 -26	1250963-3 S202R	BAFFLE ASSEMBLY	1	
-27	1250969-2	SUPPORT	1	
-28	1250969-4	SUPPORT		
_ 20	1250961-1	BAFFLE ASSEMBLY-LH SIDE	1	
-29 -30	1250961-13 1250961-5	BAFFLE ASSEMBLY-WELD LH	1 3	
		ATTACHING PARTS	_	
-31	AN525-832R8	SCREW	2	
-32	MS35489-15S	GROMMET		
-32 -33	MSSS489-155	NUTPLATE		[
-34	NAS682A08	NUTPLATE		
-35	NAS698A08	NUTPLATE	1	
-36 -37	1250969-1 1250969-3	SUPPORT	1	
	1270303-3	JULY TOTAL T	1	
		CONTINUED ON NEXT PAGE		
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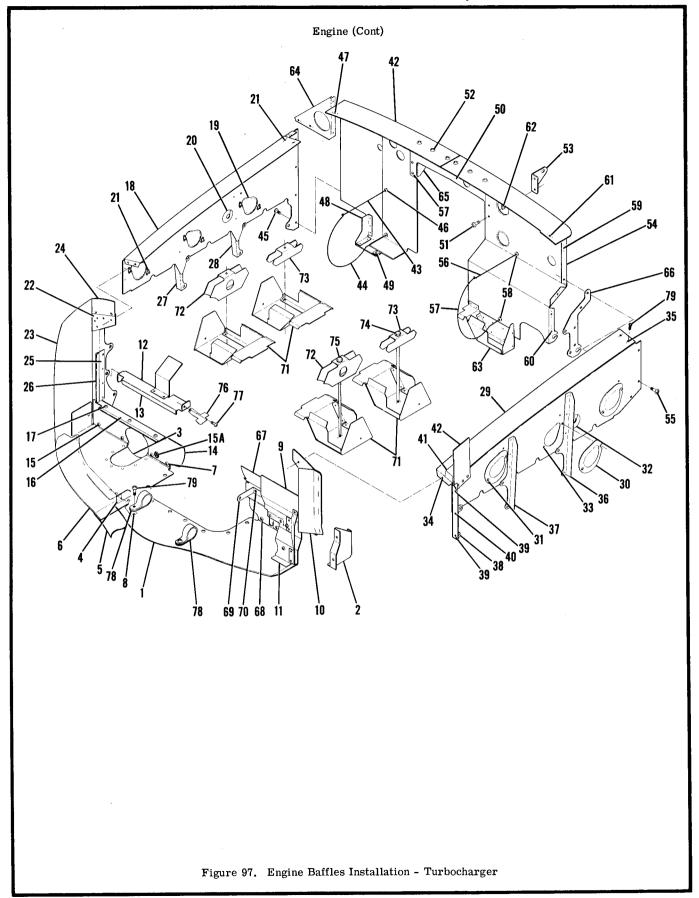
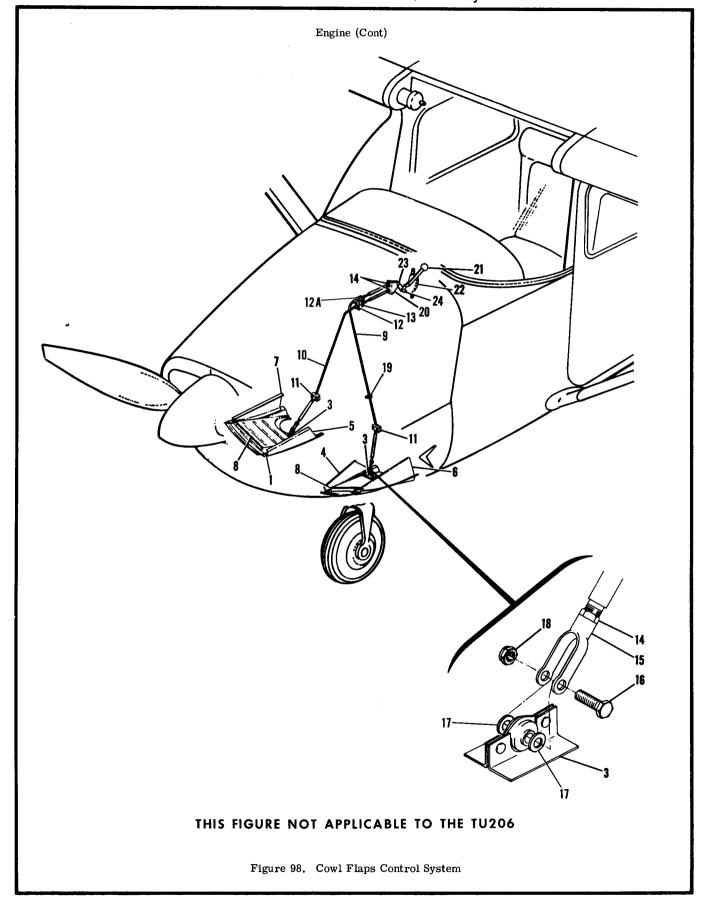


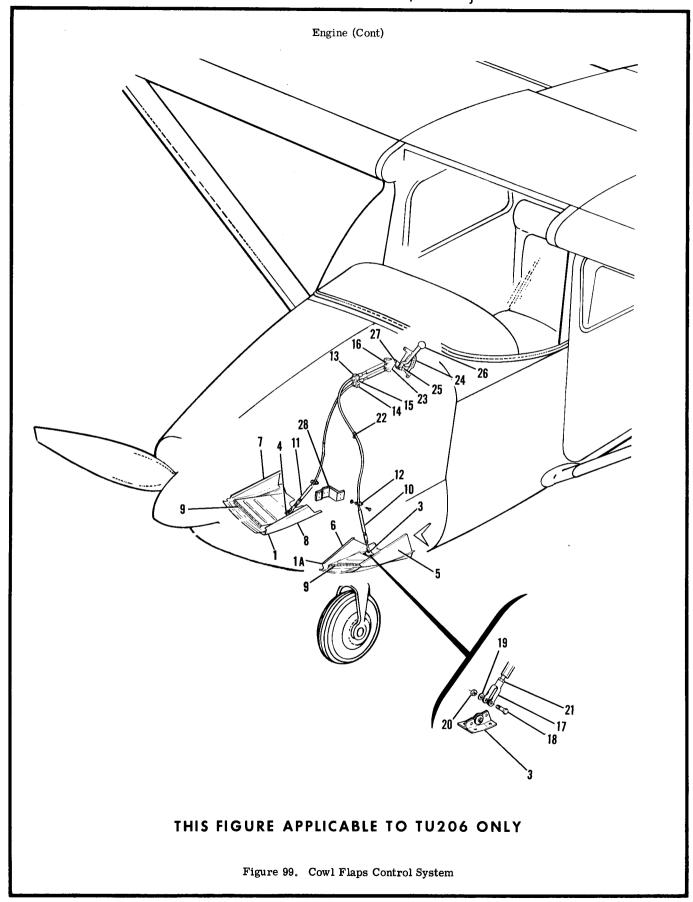


FIGURE			UNITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX NO.			ASSY	CODE
	1252210	1 2 3 4 5 6 7		<u> </u>
97 -38	1250968-1	SUPPORT ASSEMBLY	_	
-39	NAS682A3K	NUTPLATE	~	
-40	NAS680A3K		_	
-41	1250961-9	SEAL-SPONGE RUBBER	_	
-42	1250961-8	SEAL	1	
	AN960-4	WASHER	3	
	1250962-2	BAFFLE ASSEMBLY-REAR VERTICAL RH	1	
43	0450277 10	ATTACHING PARTS FASTENER		
-43	0450277-19		1	
-44	0450277-10	FASTENER	1	
4.5	0450277-11	SPRING	2	
-45	AN520-10R7	2CKEM	4	
-46	MS20230B20	GROMMET	_	
-40	NAS680A3	NUTPLATE	2	
-47	NAS681A08	NUTPLATE		
-48	1250973-1	BRACKET	-	
		BRACKET	1	i I
-49 -50	1250973-2 1250962-5	BAFFLE ASSEMBLY	1	1
-90	1430704-3	ATTACHING PARTS	1	
-51	S1021Z8-8	SCREW	,	
-91	NAS446-4-3	NUT	6	•
-52	NAS440-4-3 AN507-832R7	SCREW	6	
- 52	AN 201 - 032K 1	2CKEM	6	1
	NAS681A08	NUTPLATE	2	
	NAS683A08	NUTPLATE		
-53	1250971-1	BRACKET	4	
-54	1250962-1	BAFFLE ASSEMBLY-REAR VERTICAL LH	1	
	1230302-1	ATTACHING PARTS	1	
-55	AN520-10R7	SCREW	5	
-56	0450277-18	FASTENER	1	
-57	0450277-10	FASTENER	1	
	0450277-11	SPRING	2	
		5FR170	-	
-58	MS20230B20	GROMMET	2	
-59	NAS680A3	NUTPLATE	4	
-60	NAS682A3	NUTPLATE	i]
-61	NAS681A08	NUTPLATE	1	
-62	1250106-1	CLIP	i	
-63	1250827-1	BAFFLE ASSEMBLY	i	
-64	1250970-1	BAFFLE ASSEMBLY		1
	NAS682A3	NUTPLATE	2	
-65	1250971-4	BRACKET	í	
-66	1250972-1	SUPPORT	li	
-67	1250966-1	BAFFLE ASSEMBLY-FORWARD LOWER LH		
	-	ATTACHING PARTS		
-68	AN520-10R7	SCREW	2	
			-	1
	NAS680A3	NUTPLATE	2	1
-69	1250966-3	BRACKET	ī	
-70	AN520-10R6	SCREW	Ž	
-71	1250828-1	BAFFLE ASSEMBLY	4	
	NAS697A3	NUTPLATE	i	
-72	0851700-96	SUPPORT	2	
-73	0750117-31	SUPPORT	2	
-74	AN3-77A	BOLT	2	
-75	1250825-1	80LT	2	
-76	0750152-3	BAFFLE	ĩ	
		ATTACHING PARTS	_	
-77	AN520-10R7	SCREW	1	1
			_	
-78	AN742D22	CLAMP	2	
	AN520-10R8	SCREW	2]
-79	AN507-832R7	SCREW	2	
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PART NUMBER PART NUMBER DESCRIPTION PER
PART NUMBER DESCRIPTION PART NUMBER NP
NO. 1 2 3 4 5 6 7
COME FLAPS SYSTEM INSTALLATION
- 1
1213261-204 DDOR ASSEMBLY-COWL FLAP RH 1 1 1 1 1 1 1 1 1
- 2 1213518-1 BRACKET ASSEMBLY-CONTROL LH 1
1213518-1
1213518-2
100PDLT44-6
- 4
- 5
- 6
- 7
- 8
- 9
-10
ATTACHING PARTS CLAMP
-11 0713307-2
AN3-14A
-12
1213686-5
-12A
1213686-5
-13
AN960-10L MSHER
MS21044N3
-14 AN316-4R
AN936A416 1213079-1 16 AN3-10A 17 AN960-10 18 BOLT
-15
-16 AN3-10A BOLT
-17 AN960-10 WASHER
-18 MS21044N3 NUT
-19 AN742D5 CLAMP-LH ONLY
-20
-20
-21 1213315-1 LEVER ASSEMBLY
1213531-3 KNOB
1213531-3 KNOB
NAS514P1032-12 SCREW 1
-22 1213316-1 DETENT & GUARD ASSEMBLY 1
-23 MS 20392-3C11 PIN 1
AN960-10L WASHER 2
MS24665-132 PIN-COTTER 1
-24 1261441-3 STUD 1
AN960-10L WASHER 1
NAS76A3-017 SPACER 1
MS21044N3 NUT 1
NOTE THE STORES IS NOT TOUR TO THE
NOTE. THIS FIGURE IS NOT APPLICABLE TO THE
TUZOG SERIES AIRPLANES.
SEE FIGURE 99 FOR TU206 COVERAGE
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F,		Commenced parts saturally model of		
FIGURE AND				USABLE
INDEX	PART NUMBER	DESCRIPTION	PER ASSY	CODE
NO.		1 2 3 4 5 6 7	A331	CODE
99 -	8		NP	1
- 1	1213261-202	DOOR ASSEMBLY-COWL FLAP RHDOOR ASSEMBLY-COWL FLAP LH	1	١.
- 2	1213261-201 1213261-209	DOOR ASSEMBLY-COWL FLAP LH	1	A B
- 3	1250874-1	BRACKET ASSEMBLY-CONTROL LH	i	ь
- 4	1250874-2	BRACKET ASSEMBLY-CONTROL RH	ĩ	
- 5	1213516-3	BAFFLE-OUTBOARD LH	1	
- 6	1213470-5	BAFFLE-INBOARD LH	1	
- 7 - 8	1213516-4 1213470-6	BAFFLE-OUTBOARD RHBAFFLE-INBOARD RH	1 1	
- 8 - 9	1213261-200	HINGE ASSEMBLY-COWL FLAP	1	
-10	S1244-28	CONTROL COM FLAP-LH	i	
-11	\$1244-27	CONTROL-COWL FLAP-RH	1	
-12	0713307-6	CLAMP-BLOCK	2	
	1213527-1	CLAMP-BLOCK ASSEMBLY	2	
	AN3-13A	BOLT	4	
-13	MS21044N3 1213686-6	CLAMP ASSEMBLY	1	ł
	1213686-5	I INFR	2	1
-14	1213686-1	CLAMP ASSEMBLY	ī	1
	1213686-5	LINER	2	
-15	AN3-13A	BOLT	3	1
_,,	MS21044N3	NUT	3 4	1
-16	AN316-4R AN936A416	WASHER	4	
-17	1213079-1	CLEVIS	Ιĭ	
-18	AN3-10A	80LT	ĩ	1
-19	AN960-10	WASHER	1	İ
-20	MS21044N3	NUT	1	
-21 -22	AN316-4R	NUT	2	
-22	1213658-1 MS21919DG5	CLAMP	l i	
	NAS220-7	SCREW	i	
	MS21045L08	NUT	ī	1
			l .	1
-23	0713701-1	CLEVIS	1	
-24 -25	1213316-1	DETENT & GUARD ASSEMBLY	1 1	
-25	1261441-3 AN960-10L	WASHER	li	
	NAS76A3-017	SPACER	l î	
1	MS21044N3	NUT	ī	
-26	1213315-1	LEVER ASSEMBLY	1	
	AN960-10L	WASHER	1	ļ
	NAS514P1032-12	ATTACHING PARTS SCREW	1	1
	MM371-11 1032-12	*	1 1	
-27	MS20392-3C11	PIN	1	1
	AN960-10L	WASHER	2	1
	MS 24665-132	COTTER PIN	1	1
-28	1213528-2	CLAMP BRACKET-COWL FLAP CONTROL	1	
		NOTE. %USED ON TU206 ONLY		
			I	1
			1	1
I		AU206 SERIAL U20602200 THRU U20602786	l	1
	1	8U206 SERIAL U20602787 & ON	1	l
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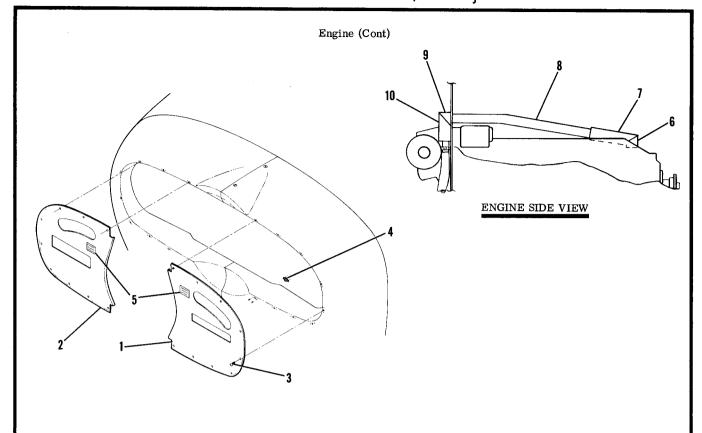


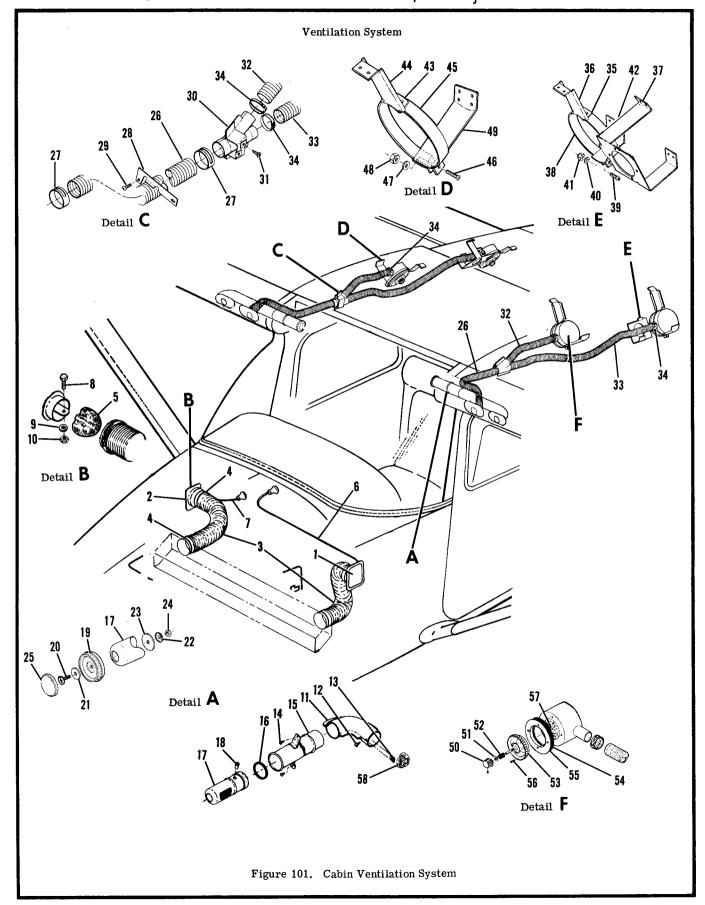
Figure 100. Winterization Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
100 -		WINTERIZATION EQUIPMENT INSTALLATION U206 ONLY	NP	
- 1	1200191-3	COVER-WINTERIZATION LH	1	
- 2	1200191-2	COVER-WINTERIZATION RH	ì	
- 3	NA S220-6	SCREW	9	
- 4	NAS680A08	NUTPLATE	9	i
- 5	SEE FIG 2	PLACARD-WINTERIZATION		
	SEE FIG 2	PLACARD-WINTERIZATION LOCATED ON INSTR PANEL		I
- 6	1200191-4	TUBE-INSULATION		
- 7	1200191-5	TUBE-INSULATION		
- 8	1200191-6	TUBE-INSULATION		
- 9	1200191-7	TUBE-INSULATION	1	
-10	1200191-8	TUBE-INSULATION		l 1



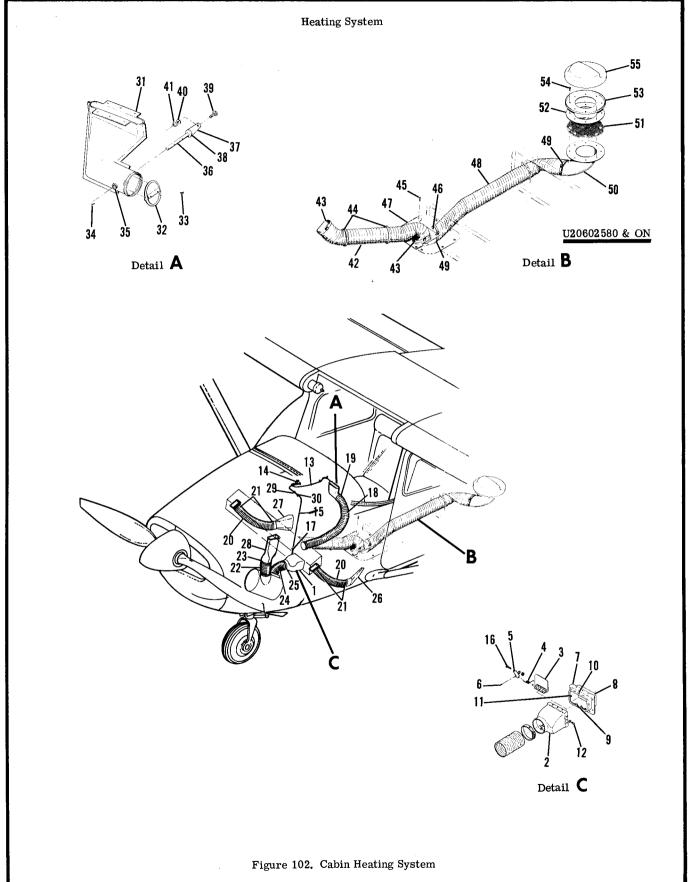
		ACSSTITCE HARRISTES BALLS CAUSING WODER AN	206 &	TU2
FIGURE				1
AND	PART NUMBER	DESCRIPTION	UNITS	
INDEX	FARI NOMBER		PER	0
NO.		1 2 3 4 5 6 7	ASSY	COI
01 -		CABIN VENTILATION SYSTEM	NP	
- 1	1213475-3	INLET ASSEMBLY-COLD AIR LH		1
- 2	1213475-4	INLET ASSEMBLY-COLD AIR RH		1
- 3	S1053E20T	HOSE 15.0 IN LG BULK ITEM REF S1053E20T-15.00	2	1
		ATTACHING PARTS		1
- 4	NAS398-42	CLAMP	2	
_				1
- 5	1213345-1	SCREEN-COLD AIR		1
- 6	\$1241-21	CONTROL-CABIN AIR	-	1
- 7	\$1241-22	CONTROL-AUXILIARY CABIN AIR	1	
- 8	0450311-5	ATTACHING PARTS		
- 9		CLAMP-CONTROL CABLE		
-10	AN960-10	WASHER	_	
-10	MS21044N3	1 "-"	1	
-11	0450314			
-11	0450314	ELBOW ASSEMBLY-CABIN VENTILATION	1	
-12	S1021Z8-8	ATTACHING PARTS SCREW		
-12	NAS446-4-3	NUT		1
1.5	1183440-4-3	\U	1	1
	0413163-211		,	1
	0413163-209	OUTLET ASSEMBLY-LH LESS CAP	1	١.
	0413163-210	OUTLET ASSEMBLY-RH	1	A
		ATTACHING PARTS		٥
-14	S1021 Z8-6	SCREW	2	1
		*		1
-15	0413163-28	TUBE ASSEMBLY-LH	1	A
•	0413163-50	TUBE ASSEMBLY-LH		B
	0413163-27	TUBE ASSEMBLY-RH		Ä
	0413163-49	TUBE ASSEMBLY-RH		l a
-16	0413163-7	SEAL-FELT		۱ ۱
-17	0413163-18	OUTLET-CABIN VENTILATION	ī	1
-18	S2024-1	CATCH-BULLET		
-19	S1834-1	KNOB	ī	
		ATTACHING PARTS		ı
-20	AN507-1032R12	SCREW	1	l
-21	\$290D1032	WASHER	1	l
-22	0413228	WASHER	1	l
-23	S1450-5A24-040	WASHER	1	
-24	MS21044N3	NUT	1	l
-25	\$1780-8	there a	_	l
-25	21190-8	INSERT	1	l
-26	S1053E10T	REAR SEAT VENTS INSTALLATION		
20	310336101	HOSE 32.0 IN LG BULK ITEM REF S-1053E10T-32.0	2	
-27	\$1693-2	CLAMP	_	1
•			2	1
-28	1213618-1	RETAINER-HOSE LH	1	1
	1213618-2	RETAINER-HOSE RH		l
		ATTACHING PARTS	1]
- 29	AN515-8R6	SCREW	2	1
	1	*	۷	ı
-30	1200638-1	FITTING ASSEMBLY-COLD AIR LH	1	
	1200638-2	FITTING ASSEMBLY-COLD AIR RH		l
		ATTACHING PARTS	•	
-31	S1021Z8-8	SCREW	2	l
		*	_	
-32	S1053E8T	HOSE 15.50 IN LG BULK ITEM REF S1053E8T 15.50	2	l
-33	S1053E8T	HOSE 44.00 IN LG BULK ITEM REF S1053E8T 44.00	2	l
		ATTACHING PARTS		l
-34	\$1693-2	CLAMP	2	l
	1			l
-35	1210033-1	BRACKET ASSEMBLY-LH		l
	1210033-2	BRACKET ASSEMBLY-RH	1	l
-36	1210033-3	BRACKET-LH	_	
	1210033-4	BRACKET-RH	_	
-37	1210033-7	BRACKET-LIGHT SUPPORT LH		l
	1210033-8	BRACKET-LIGHT SUPPORT RH	1	l
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	1	CONTINUED ON NEXT PAGE		1
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		MODEL 03		.0200
FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.		1 2 3 4 5 6 7	2	CODE
101 -38	0710014-2	CLAMP	1	,
1	ł	ATTACHING PARTS	_	ļ 1
-39	AN515-8-10	SCREW	1	
-40	AN960-8	WASHER	1	
-41	MS21045L08	NUT	ī	
		*	_	
-42	1210033-5	BRACKET	1	
-43	0710014-3	BRACKET ASSEMBLY-LH		
1	0710014-4	BRACKET ASSEMBLY-RH	1	
-44	0710014-5	BRACKET-LH		
	0710014-6	BRACKET-RH	1	
-45	0710014-2	CLAMP	1	
		ATTACHING PARTS		
-46	AN515-8-10	SCREW	1	
-47	AN 960-8	WASHER	1	1
-48	NAS697A08	NUT	1	
1		*		
-49	0710014-1	BRACKET		
	0710013-5	SILENCER ASSEMBLY-FRESH		
-50	S1728-1	KNOB-SILENCER		
-51	AN960-10L	WASHER		
-52	0710015-13	SPRING-SILENCER	-	
-53	0713250-1	KNOB-SILENCER	_	
-54	0710022-2	GASKET	1	
-55	0710014-8	ESCUTCHEON-SILENCER	1	
I		ATTACHING PARTS		
-56	S1023A6-6C	SCREW	4	
		*		ľ
-57	0710015-6	INSULATOR	_	l
-58	1200018-1	ELEMENT-FILTER	2	
1	ļ			
	ł	A 1/204 5507.41 1/204.00200 TURN 1/204.004.41		
		AU206 SERIAL U20602200 THRU U20602616		
		BU206 SERIAL U20602617 & ON		
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FIGURE			UNITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
		CABIN HEATING & DEFROSTING SYSTEM	N.D.	
102 -	ኔ 1253045-7	VALVE ASSY-CABIN HEATER	NP 1	1
- 1	1253045-7	VALVE BODY-CABIN HEATER]
- 3	1253063-1	VALVE BODY-CABIN MEATER	li	1
- 4	1253041-1	SPRING-WARM AIR	ì	1
- 5	1253037-6	ARM-CONTROL	î	1
_		ATTACHING PARTS	l	
- 6	NAS561C2-8	ROLL PIN	1	1
		*		1
	1253035-2	VALVE SEAT ASSEMBLY	1	1
- 7	1253035-3	SEAT-VALVE	1	1
- 8	1253035-4	NUTPLATE		
- 9 -10	NAS696A08 NAS697A08	NUTPLATE		
-10 -11	NAS697A08 NAS698A08	NUTPLATE		1
-12	AN515-8R6	SCREW		1
I •••	AN960-8L	WASHER	5	1
	\$1268-9	CONTROL ASSY-DEFROST	l	1
-13	S1266-2	CONTROL	1	1
-14	\$1753-6	KNOB	1	1
-15	S1241-20	CONTROL ASSY-CABIN HEAT	1	1
		ATTACHING PARTS	Ι.	ł
-16	0450311-5	CLAMP		1
1	AN960-10L	NUT	1	
-17	MS 21044N3	NUI		
-1/	MS21919DG3	*	l	
-18	S1053E16T	HOSE 32.00 IN LG BULK ITEM REF S1053E16T-32.00	1	
i		ATTACHING PARTS	1	i
-19	NAS397-32	CLAMP	2	
-20	S1110ET	HOSE 19.5 IN LG BULK ITEM REF S1110ET19.5	2	
1		ATTACHING PARTS	1 .	
-21	S1026BG10.90X	CLAMP	2	
	C10534347	*	Ι.	
-22	\$1053K24T	HOSE 21.00 IN LG BULK ITEM REF S1053K24T-21.00	1	
-23	NAS398-50	ATTACHING PARTS CLAMP	l ı	1
-23	MASSYSTOU	ULAMP	۱ '	1
-24	S1053K24T	HOSE 15.25 IN LG BULK ITEM REF S1053K24T-15.25	1	1
1 47		ATTACHING PARTS		1
-25	NA \$398-50	CLAMP	2	
1		*_		
-26	1250503-1	DUCT-LH		1
-27	1250503-2	DUCT-RH		
-28	1250123-1	AIR INLET ASSY		
-29	S1486DG4U	CLAMP		
	MS21919DG4	SCREW		1
-30	\$1021Z8-6	CLAMP	1	
-30	MS21919DG4 NAS43DD3-32	SPACER	1 ,	
	AN520-10R10	SCREW	li	1
-31	1213325-1	VALVE & NOZZLE ASSY	li	1
-32	1250116-4	VALVE ASSY		1
I		ATTACHING PARTS		1
-33	NAS221-7	SCREW	2	1
1		*		
1	NAS696A06K	NUTPLATE	2	
1	1213386-1	LEVER ASSY	1	1
	MO(0 (34)	ATTACHING PARTS WASHER	Ι.	1
-34	AN960-416L	WASHER	1	1
+35	MS24665-132	PIN-CUITER	1	1
-36	1250115-2	SHAFT	1	1
-37	1213386-2	ARM ASSY		1
-38	MS16562-16	ROLL PIN		
-39	0450311-5	CLAMP	i	
-40	AN960-10L	WASHER		1
-41	MS21044N3	NUT		
-42	S1110ET	HOSE 25.00 IN LG BULK ITEM REF S1110ET-25.00	1	Α
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MODEL U206 & TU206

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FIGURE AND	PART NUMBER	DESCRIPTION		USABLE
INDEX NO.	PART NOMBER		PER ASSY	ON CODE
	<u> </u>	1 2 3 4 5 6 7	7.001	CODE
102 - -43	S1026BG11.45X	ATTACHING PARTS CLAMP	١.	1. 1
-44	S2209-3	STA-STRAP		A
1			-	"
	1213951-2	DUCT ASSY-CABIN HEAT	1	Α
-45	C1031710 0	ATTACHING PARTS SCREW	Ι.	
-49	S1021Z10-8	SCKEW	1	Α
-46	1213950-2	PLENUM	1	A
-47	1213952-2	COVER	ĩ	Ā
	1253031-3	ADAPTOR	-	Α
-48	S1862-3 S1110ET	NUTPLATE		A
1	3111021	ATTACHING PARTS		Α
-49	S10268G11.45X	CLAMP-WRAP TYPE	2	Α
		*		
-50 -51	1210113-5 1210113-3	OUTLET ASSEMBLY-CABIN HEAT		A
-52	1210113-6	SPACER		A
-53	1210113-7	RETAINER		A
	1	ATTACHING PARTS	l	
-54	S1021Z8-10	SCREW	6	Α
-55	1210113-4	* COVER-OUTLET ASSEMBLY	1	Δ
	1210113	COVER BOYCE! ASSEMBL!	1	Α .
		NOTE. %THIS FIGURE IS NOT APPLICABLE TO THE TU206. SEE FIGURE 103 FOR TU206 COVERAGE.		
		AU206 SERIAL U20602580 & ON		
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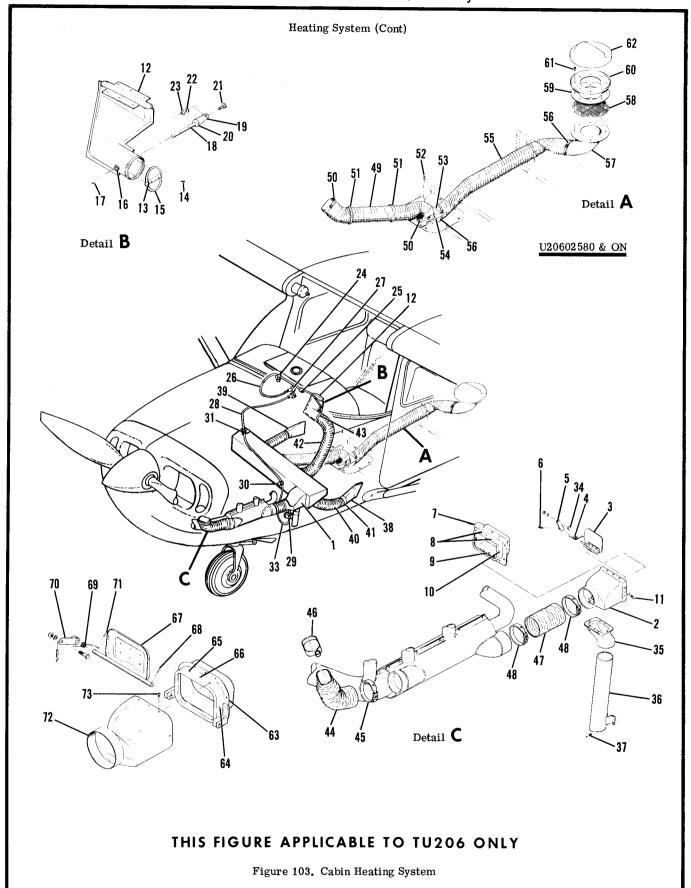




FIGURE		j	UNITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX			ASSY	CODE
NO.		1234567	7.00	CODE
103 -		CABIN HEATING SYSTEM TU206 ONLY	NP	
- 1	1253045-7	VALVE ASSEMBLY-CABIN HEATER	1	8
- 2	1253044-3	VALVE BODY-CABIN HEATER		В
- 3	1253063-1	VALVE PLATE ASSEMBLY		В
- 4	1253041-1	SPRING-WARM AIR		В
- 5	1253037-6	ARM-CONTROL	1	В
		ATTACHING PARTS		
- 6	NAS561C2-8	ROLLPIN	1	8
				1 1
- 7	1253035-2	VALVE SEAT ASSEMBLY		В
- 8	NAS696A08	NUTPLATE	4	l a i
- 9	NAS697A08	NUTPLATE	2	В
-10	NAS698A08	NUTPLATE	2	8
-11	AN515-8R6	SCREW	8	В
	AN960-8L	WASHER	5	8 1
-12	1213325-1	NOZZLE ASSEMBLY-DEFROST	1	
-13	1250116-1	VALVE ASSEMBLY	1	
		ATTACHING PARTS	-	
-14	AN515-6R10	SCREW	2	
-15	MS21044N06	NUT	2	
		~~~*~~~	_	
	1213386-1	LEVER ASSEMBLY	1	
		ATTACHING PARTS	l	
-16	AN960-416L	WASHER	1	
-17	MS 24665-132	PIN-COTTER	l ī	
		*	-	
-18	1250115-2	SHAFT	1	
-19	1213386-2	ARM ASSEMBLY	1	
-20	MS16562-16	ROLL PIN EN		
-21	0450311-5	CLAMP		
-22	AN 960-10L	WASHER	ī	
-23	MS21044N3	NUT	1	
	\$1268-9	CONTROL ASSEMBLY-DEFROST		
		ATTACHING PARTS	l '	
-24	S1485D3U	CLAMP	1	
	S1021Z8-8	SCREW	i	
-25	\$1485D3U	CLAMP	l ï	
	S1021Z8-8	SCREW	lī	
		*	_	
-26	S1266-6	CONTROL ASSEMBLY	1	
-27	S1753-6	KNOB	1	
-28	\$1241-20	CONTROL ASSEMBLY-CABIN HEAT		
		ATTACHING PARTS	Ī	
-29	0713307-2	CLAMP	2	
1	AN523-10R22	SCREW	2	
	AN960-10L	WASHER	2	
-30	MS21919DG4	CLAMP	1	
I	NAS43DD3-32	SPACER	1	
	AN520-10R10	SCREW	1	
-31	MS21919DG4	CLAMP	1	
1	NAS43003-32	SPACER	1	
	5102128-6	SCREW	1	
-32		DELETED, NEVER USED		
-33	\$1399-1	SLEEVE		
-34	0450311-5	CLAMP		
	MS21044N3	NUT	1	<b>j</b>
	AN960-10L	WASHER	1	
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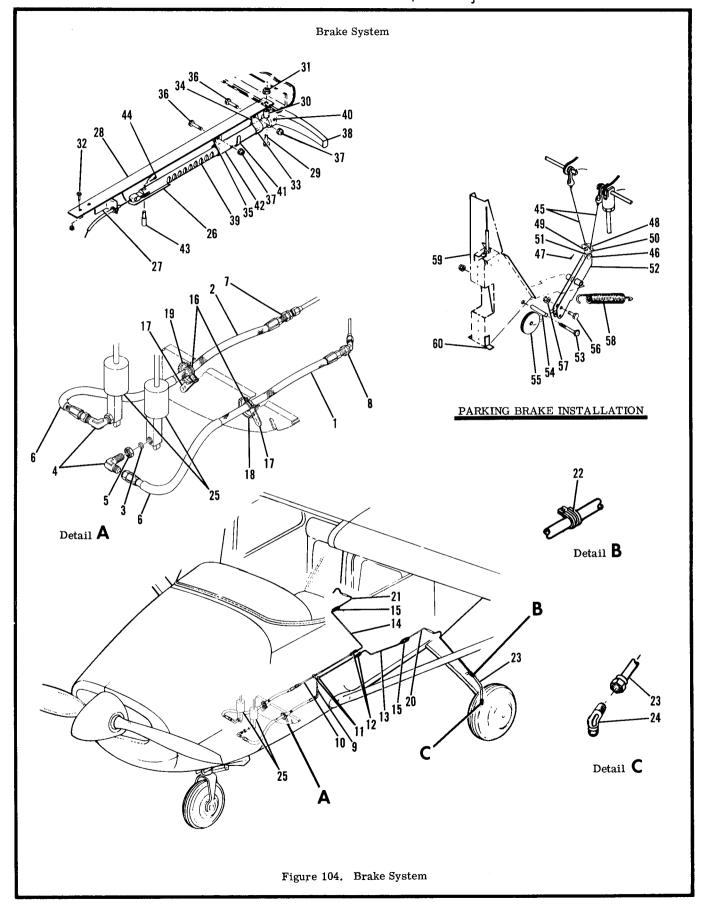


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FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
103 -35	1250843-1	ADAPTER	1	В
-36	1250849-5	TUBE ASSEMBLY	ī	В
		ATTACHING PARTS		
-37	AN515-8R7	SCREW		8
	NAS696A08	NUTPLATE	2	В
	1			
-38	1250503-1	DUCT LH	_	
-39	1250503-2	DUCT RH	_	
-40	S1110ET19.5	1 77	2	
-41	\$1026BG10.90X	ATTACHING PARTS C1 AMP	4	ļ
-41	310208010.90%		7	
-42	S1053E16T	HOSE	1	
		ATTACHING PARTS	_	
-43	NAS397-32	CLAMP	2	
	1	www. <b>≭</b> ∞∞∞		
-44	S1053K24T	HOSE 6.50 IN LG BULK ITEM REF S1053K24T-6.50	1	İ
		ATTACHING PARTS		
-45	NAS398-50	CLAMP	2	
-46	\$1026BG13.00X	CLAMP	1	
-47	S1053K24T		1	
l ~~''	310338241	HOSE 5.50 IN LG BULK ITEM REF S1053K24T-5.50	'	
-48	NA S398-50	CLAMP	2	]
'`	1 112330 30	*	-	1
-49	S1110ET	HOSE 25.00 IN LG BULK ITEM REF S1110ET-25	1	A
		ATTACHING PARTS		1
-50	S10268G11.45X	CLAMP		Α
-51	S2209-3	STA-STRAP	2	A
	121205: 2	*	١.	1 .
	1213951-2	DUCT ASSYCABIN HEAT	1	A
-52	\$1021710-8	ATTACHING PARTS SCREW	1	
-52	31021210-0	20KE#	'	A
-53	1213950-2	PLENUM	1	A
-54	1253952-2	COVER		Â
	1253031-3	ADAPTOR		A
İ	\$1862-3	NUTPLATE		A
-55	SILLOET	HOSE 38.00 IN LG BULK ITEM REF S1110ET 38.00		A
		ATTACHING PARTS		
-56	S10268G11.45X	CLAMP	2	Α
l		*		
-57	1210113-5	OUTLET ASSEMBLY-CABIN HEAT	1	A
-58	1210113-3	SCREEN	1	I A
-59	1210113-6	SPACER		A
-60	1210113-7	RETAINER	1	Α .
l ,,	6103170 10	ATTACHING PARTS SCREW	١,	1 .
-61	\$102128-10	SCKEM	6	A
-62	1210113-4	COVER-OUTLET ASSEMBLY	1	A
-02	1253065-1	INLET ASSY-CABIN HEAT	l i	ا آ
-63	1253065-1	VALVE ASSY		ľč
-64	NAS698A08	NUT PLATE		l č
-65	NAS696A08	NUT PLATE	4	č
-66	NAS697A08	NUT PLATE		lč
-67	1253067-1	DOOR ASSY-VALVE		١č
I		ATTACHING PARTS	ı .	1
-68	NAS561C3-6	ROLL PIN	1	С
I		*	1	1
-69	1253070-1	SPRING	1	C
-70	1253069-1	ARM ASSY.	1	С
I		ROLL PIN	Ι.	ا ا
-71	NAS561C3-8		1	C
-72	1253049-1	* VALVE BODY ASSY	l ı	l c
I -''	1253068-1	ATTACHING DADTS		`
-73	AN515-8R6	SCREW	l 8	l c
- ' ' '	A4313 . 0KG	*	ľ	"
1				1
I	1			1
I		ATU206 SERIAL TU20602580 & ON	I	1
1		BTU206 SERIAL TU20602200 THRU TU20602807	I	1
I		CTU206 SERIAL TU20602808 & ON	I	1
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FIGURE			LIMITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX NO.		1 2 3 4 5 6 7	ASSY	CODE
104 -	<del> </del>	1234367		
- 1	S2178-3-0174	BRAKE SYSTEM INSTALLATION		
- 2	S2178-3-0170	HOSE ASSEMBLY-BRAKE RH		
- 3	MS28778-3	PACKING		
- 4	AN921-3D	ELBOW	2	
- 5	AN924-3D	NUT		
- 6	S292-15-6.00	SLEEVING 6.00 IN LG BULK ITEM REF S272-15-6.00	2	1
- 7 - 8	AN832-3D	UNION-BULKHEAD RH ONLY		
- 8	AN837-3D	ELBOW LH ONLY		
	AN960PD616 AN924-3D	NUT		
- 9	1280506-105	LINE ASSEMBLY-BRAKE LH		
-10	1280506-106	LINE ASSEMBLY-BRAKE RH		
		ATTACHING PARTS	l ~	
-11	MS 35489-5	GROMMET	1	
-12	AN832-3D	UNION-BULKHEAD	1	
	AN960PD616	WASHER		
	AN924-3D	NUI	1	
-13	1280506-124	LINE ASSEMBLY-BRAKE LH	l 1	
-14	1280506-162	LINE ASSEMBLY-BRAKE RH		<b> </b>
		ATTACHING PARTS		1
-15	AN832-3D	UNION-BULKHEAD		
I	AN960PD616	WASHER	1 1	
I	AN924-3D	NUT-BULKHEAD	1	<b> </b>
1.4	ME 21 01 0005	CLAND		<b> </b>
-16 -17	MS21919DG5 0713272-1	BRACKET		<b>1</b>
-18	S1050-1-5.80	GROMMET 5.80 IN IC BURK ITEM DES SIGNO-1-E SO	2	
-19	\$1050-1-4.30	GROMMET 5.80 IN LG BULK ITEM REF S1050-1-5.80 GROMMET 4.30 IN LG BULK ITEM REF S1050-1-4.30		
-20	1280506-145	GROMMET 4.30 IN LG BULK ITEM REF S1050-1-4.30 LINE ASSEMBLY-BRAKE LH STANDARD GEAR LINE ASSEMBLY-BRAKE LH HEAVY DUTY GEAR WITH FAIRING LINE ASSEMBLY-BRAKE RH STANDARD GEAR		
1	1280506-147	LINE ASSEMBLY-BRAKE LH HEAVY DUTY GEAR WITH FAIRING	1	1
-21	1280506-144	LINE ASSEMBLY-BRAKE RH STANDARD GEAR	1	
1	1280506-146	LINE ASSEMBLY-BRAKE RH HEAVY DUTY GEAR WITH FAIRING	1	
-22	MC21010DC2	ATTACHING PARTS		
-22	MS21919DG3	CLAMP*	1	
-23	S1810.800	HOSE ASSEMBLY	1	
		ATTACHING PARTS	ı	
1	AN815-4D	UNION	1	
-24	S1736-1	EL80W	1	
I	S1739~1	NIPPLE HEAVY DUTY GEAR WITH FAIRING	1	
35	555 510 104	CVITABLE ASSEMBLY DOLLE MARKE		
-25	SEE FIG 106	CYLINDER ASSEMBLY-BRAKE MASTER	2	
-26	0713070-4	RACK		
-27	0713070-5	ANGLE	1	
-28	1260436-1	ANGLE		
1		ATTACHING PARTS	•	
-29	AN3-7A	BOLT	1	
1	AN960PD10	WA SHER		
-30	NAS43DD3-46	SPACER	-	
-31 -32	MS201044N3 AN3-3A	NUT	-	
-52	MS21044N3	NUT	2	
			2	[
	0813150-55	HANDLE ASSEMBLY-PARKING BRAKE	1	
		ATTACHING PARTS	-	
-33	0713070-25	CLAMP-PARKING BRAKE	1	
-34	0713070-32	SPACER-PARKING BRAKE	1	
-35 -36	0713070-15	SPACER-PARKING BRAKE		
-36 -37	AN3-6A MS21044N3	BOLT		
	TIOL AUTTINO	NUI	2	
-38	0811490-6	HANDLE-PARKING BRAKE	1	
-39	0813150-54	TUBE-PARKING BRAKE	i	
-40	NAS561-5-12	ROLL PIN	î	
		CONTINUED ON NEXT ACCE		
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MINEY MAN NOMBER					
AND INDEX NO.  104 -41  0713070-24	FIGURE			HNITS	LISARIF
NO   NO   NO   NO   NO   NO   NO   NO			PECCENTION		ON
NO.   12 3 4 5 6 7		PART NUMBER	DESCRIPTION		CODE
104 -41			1234567	ASSI	CODE
AN960-6  AN960-6  ASSHER	301 (1	0712070 24	CATCH DADVING SDAVE	1	
AN960-6  -42  0813156-4  -43  0713070-6  PIN-POSITIONING  1  1260505-97  1260505-97  1260505-197  CABLE ASSEMBLY  -46  MS24665-281  PIN-COTTER  -47  MS24665-281  PIN-COTTER  -48  S1710-1  ATTACHING PARTS  0713070-35  BRACKET ASSEMBLY  -50  0713070-35  BELLCRANK ASSEMBLY  -10  ATTACHING PARTS  -52  O713070-35  BELLCRANK ASSEMBLY  -55  S378-1  PULLEY  -56  AN23-9A  BOLT  -57  MS21044N3  NUT  -58  O713625-1  1260417-6  1260417-7  CABLE ASSEMBLY  -1  -59  1261417-1  BRACKET  -1  SPRING  -1  ATTACHING PARTS  BUSHING  -1  ATTACHING PARTS  -51  ATTACHING PARTS  -52  O713070-35  BELLCRANK ASSEMBLY  -55  S378-1  PULLEY  -57  MS21044N3  NUT	104 -41	0/130/0-24		•	
42		48060	MASHED	,	
-42		AN96U-6		•	i l
-43		001315/ /	UNIC THE ACCEMBLY	,	i
MS24665-132		l l	HUUSING ASSEMBLY		
1260505-97			PIN-POSTITIONING		
1260505-197			PIN-COITER		
-46 MS20392-4C13 PIN-COTTER	-45		CARLE AZZEMBLA	1	
ATTACHING PARTS   AN3-6A   BOLT   BATTACHING PARTS   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY   CABLE & TUBE ASSEMBLY			CABLE ASSEMBLY-STAINLESS STEEL	1	1
-48 S1710-1 PULLEY			PIN		
ATTACHING PARTS  O411783 AN960-10L MS21044N3 *-  -50  O713959-1  -51  MS24665-134  -52  O713070-35  BELCRANK ASSEMBLY *-  BROUT  ATTACHING PARTS  1  1  1  1  1  1  1  1  1  1  1  1  1	i i		PIN-COTTER	ı,	
-49	-48	S1710-1		1	
0411783		·	ATTACHING PARTS		<b>!</b>
AN960-10L MS21044N3	-49		BOLT		
MS21044N3			BUSHING	_	
-50	İ		WASHER	-	1
-50		MS21044N3		r	
-51 MS24665-134 PIN	ļ			٠,	
Description			BRACKET ASSEMBLY	Ţ	]
ATTACHING PARTS  80LT			PIN	3	
-53 AN3-13A BOLT	-52	0713070-35		1	I
-54 0713070-19 SPACER		1	ATTACHING PARTS	Ι.	I
MS21044N3			BOLT		1
*	-54		SPACER		
-55 S378-1 PULLEY		MS21044N3	1 177 1	Ι ι	l
ATTACHING PARTS  BOLT	1		0.04.54	١.	I
-56 AN23-9A BOLT	-55	5378-1		l 1	l
-57 MS21044N3 NUT		l	ATTACHING PARTS	,	1
*			BOLT	_	1
-58	-57	MS21044N3		l ¹	1
1260417-6			CDOTAG	Ι.	
1260417-7	-58	1	SPRING	:	
-59   1261417-1   BRACKET	ı		CABLE & TUBE ASSEMBLY	1 :	1
-60 1261422-1 ANGLE-LH 1	!		CARLE & LINE WOOLENTA-DIMINESS SIEEF	;	1
			BRACKET		1
ANGLE-RH	-60		ANGLE-LH	:	1
	į	1261422-2	ANGLE-RH	1 -	
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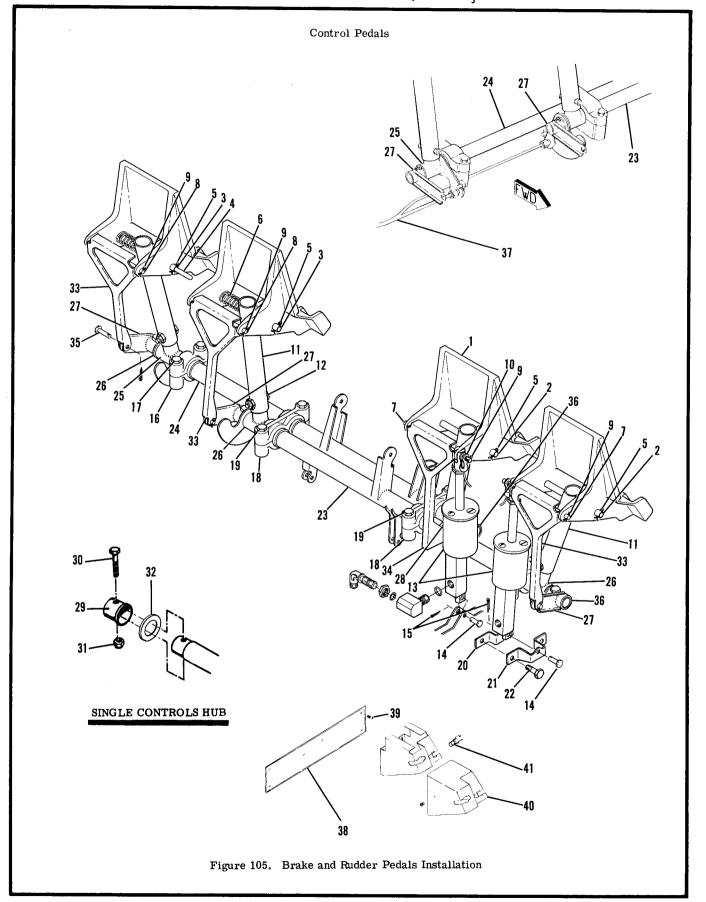


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABI ON CODI
NO.		1234567		CODI
105 -		BRAKE & RUDDER PEDALS INSTL	NP	
- 1	1460320-1	PEDAL-RUDDER & BRAKE	4	
_		ATTACHING PARTS		
- 2	1460501-21	SHAFT USED ON LH PEDALS	1	
- 3	1460501-36	SHAFT USED ON RH PEDALSPIN USED ON RH PEDALS	ì	
- 4	1260459-8	PIN USED ON RH PEDALS	2	1
- 5 - 6	MS24665-285 0760682-1	SPRING-ANTI RATTLE	1	
- 0	0100002-1		_	
- 7	0411778-3	SHAFT IH PEDALS	2	
- à	0411778-4	CHAFT RH PEDALS	2	
- 9	MS24665-132	PIN-COTTER		
	\$1438-2	SPACER	AR	
-10	SEE FIG 104	CABLE ASSYPARK BRAKE	1	1
-11	0411307	ARM-RUDDER BAR	4	
		ATTACHING PARTS BOLT		1
-12	AN3-11A	NUT	1	1
	MS21044N3	NU;*	1	1
-13	SEE FIG 106	CYLINDER ASSY-BRAKE MASTER	2	1
-13	JEE 1 10 100	ATTACHING PARTS	-	1
-14	MS 20392-2-15	PIN	1	
-15	MS24665-132	PIN-COTTER	1	1
	_	*	1	1
-16	S1674-1	BEARING HALF OUTBOARD	4	
-17	AN3-13A	BOLT	4	1
	MS21044N3	NUT	4	1
-18	\$1675-1	BEARING HALF INBOARD	4	1
-19	AN3-15A	BOACKET BOAKE CALINDED CHOODEL INCIDE	1	1
-20 -31	0411550 0411549	BOLT BRACKET-BRAKE CYLINDER SUPPORT INSIDE BRACKET-BRAKE CYLINDER SUPPORT OUTSIDE ATTACHING PARTS	li	1
-21	0411549	ATTACHING DADTS	l •	
-22	AN3-3A	BOLT	2	
٠.	MS21044N3	NUT	2	1
		*_		1
-23	1260456-3	RUDDER BAR ASSY-DISENGAGING PEDALS LH	1	1
-24	1260456-4	RUDDER BAR ASSY-DISENGAGING PEDALS RH	1 1	1
-25	1260460-2	STUB ASSY	1 1	1
-26	51003-43A	BEARING	4	1
-27	1260021-1	BELLCRANK ASSEMBLY DUAL CONTROLS BELLCRANK ASSEMBLY DUAL CONTROLS	3	
-28	0411573-1		1 /	
-29	0411562	ATTACHTNC DADTS		1
-30	AN3-10A	BOLT	lı	
-30 -31	4S21044N3	NUT	li	1
- 3 &	1061044113			1
-32	1260459-3	WASHER USED WITH SINGLE CONTROL HUB	AR	l
- ~	1260459-13	WASHER	AR	
-33	0411564	FINK	3	1
-34	0411564-3	LINK	1	
		ATTACHING PARTS		1
-35	MS20392-2C15	PIN		
	NAS43HT3-12	SPACER	1	1
	MS 24665-132	PIN-COTTER	1	1
-36	1260419-1	TUBE-DUAL BRAKE	2	1
-36 -37	1260458-6	CONTROL ASSY-DISENGAGING RUDDER PEDALS	1	1
٠,	1200130 0	ATTACHING PARTS	1	1
	S1153-1	BRACKET	1	1
	AN742D5	CLAMP	1	1
	S1021Z8-6	SCREW	2	1
				i
-38	1260459-11	SCUFF PLATE	1	1
_		ATTACHING PARTS SCREW	1	
- 39	NAS221-5	NUTPLATE	8	
	NAS680A3	NUTPLATE	8	
-40	1260461-5		l 1	
-40 -41	1260461-5	CATCH	2	
		NOTE. THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR: REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII		
	Ī		1	1



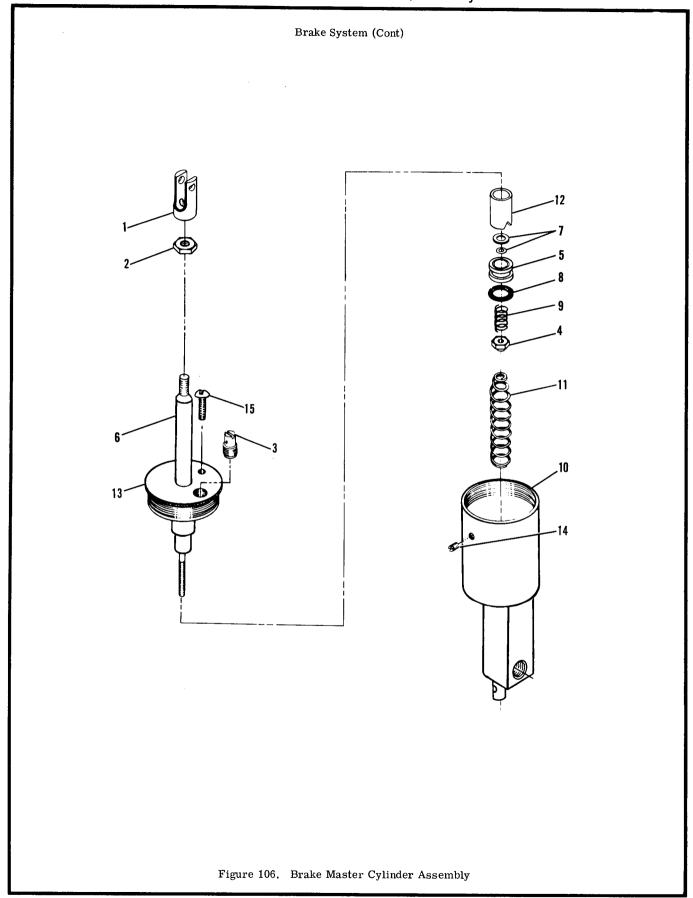




FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.		1 2 3 4 5 6 7		CODE
106 -	0541138-22	BRAKE MASTER CYLINDER ASSEMBLY	2	
- 1	0541140	ATTACHING PARTS CLEVIS	1	ļ
- 2	0541140 AN316-4R	NUT-CHECK	1	1
- 3	0541139	PLUG	î	1
	05/1100 5	*	١.	
	0541138-5	PISTON ASSEMBLY-MASTER CYLINDER	l	
- 4	22FH632	NUT SPS	l ı	
		*		
~ 5	0541143	PISTON-MASTER CYLINDER	1	
- 6 - 7	0541144 800-001-6	ROD-PISTON	1 1	
- 8	AN622788	O RING	Ιi	
- 9	0541148-1	SPRING-PISTON	l i	1
-10	0541184-2	BODY-MASTER CYLINDER	1	
-11 -12	0541148 0541149	SPRING	1 1	
-13	0541151	COVER	li	
-14	AN565D6H3	SET SCREW	i	1
-15	AN515-10R8	SCREW	ı	]
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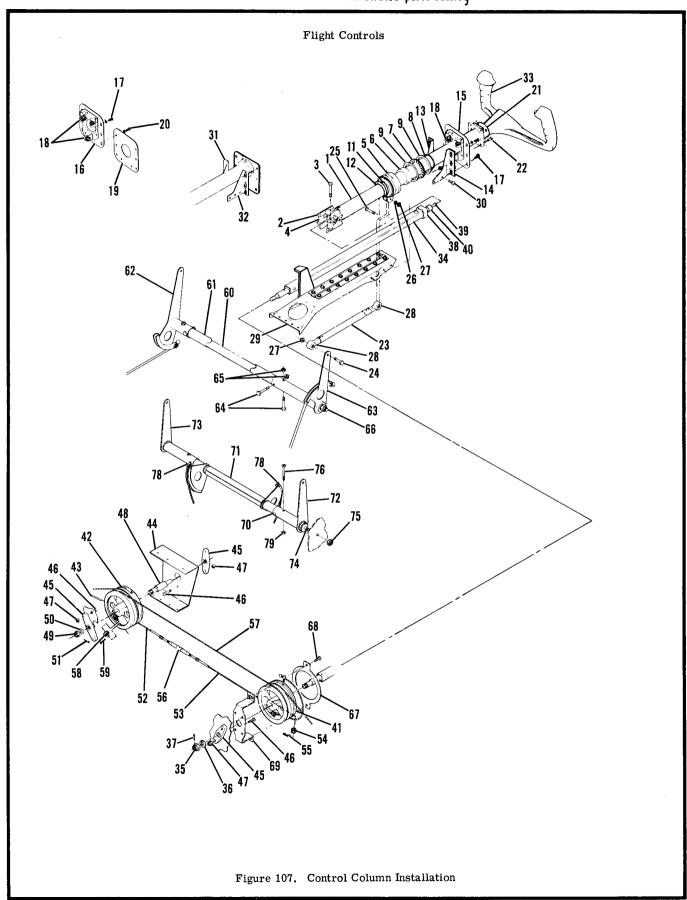


FIGURE				,
FIGURE AND				USABLE
INDEX	PART NUMBER	DESCRIPTION	PER ASSY	ON
NO.		1 2 3 4 5 6 7		CODE
107 -	1260140-8	CONTROL COLUMN INSTALLATION		
	1260143-11	TUBE & BEARING ASSEMBLY-AIL & ELEV CONTROL LH ONLY TUBE & BEARING ASSEMBLY-AIL & ELEV CONTROL RH ONLY	1 "	
<del>-</del> 2	0760646-2 *	RETAINER ASSEMBLY-CONTROLS	l i	
- 3	0760644-1	SCREW-MACHINE		
- 4 - 5	1260664K1 0760643-5	BEARING ASSEMBLY-CONTROL WHEEL		
- 6	B228	BEARING TOR		
- 7	NTA2233	BEARING TOR	2	
- 8	MS16624-1137	RING-RETAINER		
- 9 -10	TRA2233 1260142-15	RACE-BEARING TOR		
	0760120-6	TUB-INNER LH ONLY		1 1
-11	1560312-1	COLLAR	ĩ	1 1
-12	1260665-1	CONNECTOR		
	1260148-1 1260143-5	STUD	-	
-13	SEE FIG 20	BRACKET ASSEMBLY LH CONTROL INBD		
-14	SEE FIG 20	BRACKET ASSEMBLY LH CONTROL OUTBD	1	
-15	1213932-3	COVER ASSEMBLY-LH		
-16	1213932-2	COVER ASSEMBLY-RH DUAL CONTROLS	1	
-17	AN515-8R8	SCREW	6	
<b>,</b>	AN960-8	WASHER	6	
-18	\$2010-3	* BEARING	l _	
~16	S2010-3	ATTACHING PARTS	3	
	AN315-3R	NUT	1	
	AN936A10	WASHER	ī	] ]
-19	1213050-1	* PLATE-COVER RH SINGLE CONTROLS		
-19	1213030-1	PLATE-COVER RH SINGLE CONTROLS	1	
-20	AN515-8R8	SCREW	6	
	AN960-8	WASHER		
-21	1260668-2	* COLLAR-CONTROL LOCK	,	
[	********	ATTACHING PARTS	1	
-22	NAS514-632R10	SCREW	4	
	MS21044N06	NUT	4	i
-23	0760634-3	* PUSH ROD ASSEMBLY-ELEVATOR CONTROL	2	
		ATTACHING PARTS	_	
-24	NAS222-16	SCREW	1	
-25 -26	0760674-1 AN960-416	SCREW	1	
-26 -27	MS21042L4	NUT	2 2	
		*	_	
-28	F44-145	ROD END HEC	_	
-29	SEE FIG 20 SEE FIG 20	GUIDE ASSEMBLY-LH	_	
	300 (10 20	ATTACHING PARTS	1	
-30	AN515-8R8	SCREW	5	
1 .,	CEE 610 00			
-31 -32	SEE FIG 20 SEE FIG 20	BRACKET ASSEMBLY RH CONTROL INBOBRACKET ASSEMBLY RH CONTROL OUTBO	•	
-33	SEE FIG 108	CONTROL WHEEL & SWITCHES INSTALLATION	1 1	
-34	1260141-5	TUBE ASSEMBLY-AILERON CONTROL LH		
	1260141-6	TUBE ASSEMBLY-AILERON CONTROL RH	1	
-35	AN310-5	ATTACHING PARTS NUT		
-36	AN960-516L	WASHER	1 1	
-37	MS24665-136	PIN	i	
20	074 01 31 1	CATOS ATASOCH CONTROL		
-38	0760121-1 0760651-2	GLIDE-AILERON CONTROL LH ONLYGLIDE-AILERON CONTROL RH ONLY		
		ATTACHING PARTS	1	
-39	NAS220-14	SCREW	1	
-40	0760104-2	PLUG LH ONLY	1	
1	0760681-1	PLUG RH ONLY	1	
		CONTINUED ON NEXT PAGE		
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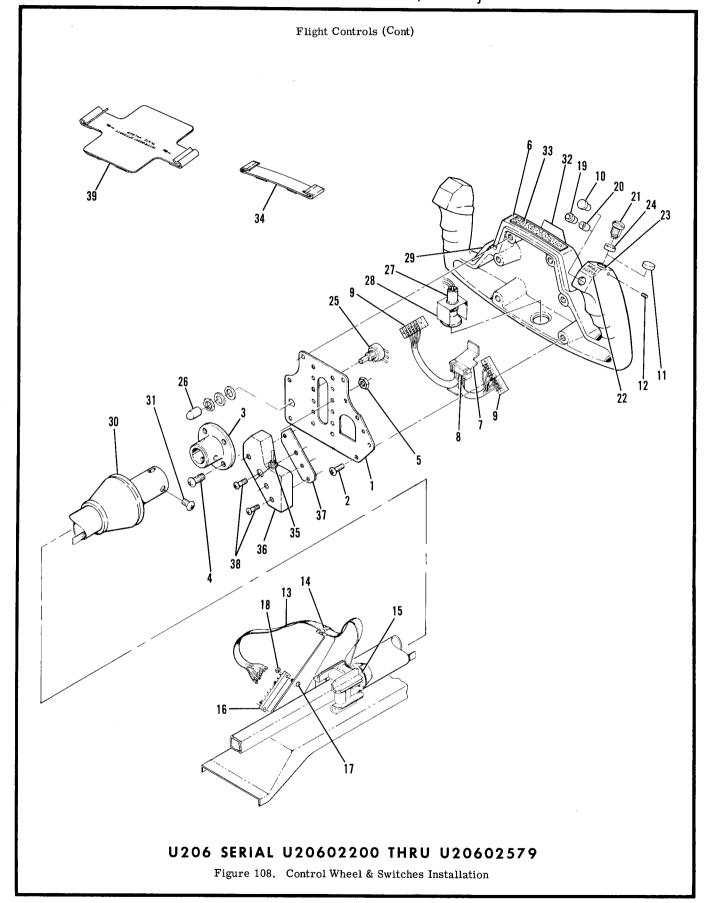


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FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
107 -41	1260112-1	QUADRANT-AILERON CONTROL LH	1	
-42	1260112-2	QUADRANT-AILERON CONTROL RH	ī	
		ATTACHING PARTS	-	B
-43	NAS561-6-32	PIN-SLOTTED	1	
		*		
-44	1260137-2	BRACKET-SUPPORT		
-45	0760633-1	BLOCK ASSEMBLY	3	
-46	AN515-8R11	ATTACHING PARTS SCREW	2	<b> </b>
-40 -47	MS21045L08	NUT	2	I
1	H321043E00	*		
-48	0760649-3	SHAFT	1	
		ATTACHING PARTS		
-49	AN310-5	NUT	1	l I
-50	AN960-516L	WASHER	1	
-51	MS24665-136	PIN	1	
5.3	12/0270 0	CADIE ACCENDIA CONTOCI MAEEL ENTERCONNECT		1
-52 -53	1260078-8 1260078-7	CABLE ASSEMBLY-CONTROL WHEEL INTERCONNECT		
-93	1200010-1	ATTACHING PARTS	·	
-54	AN310-3	NUT	1	
-55	MS24665-71	PIN-COTTER	i	Į l
-56	AN155832S	BARREL	ī	
Į.		*		
-57	1260078-5	CABLE ASSEMBLY	1	
I		ATTACHING PARTS	_	]
-58	MS21042-3	NUT		
-59	MS24665-7	51M-CO11EX	2	1 1
-60	1260429-1	TUBE-TORQUE	1	Α
-61	1260438-1	TUBE-RUB PROTECTION	î	Â
-62	1260425-1	ARM ASSEMBLY-RH	1	Â
-63	1260430-1	ARM ASSEMBLY-LH	ĩ	A
]		ATTACHING PARTS	Ī .	
-64	NAS220-22	SCREW	2	Α
-65	MS21045L08	NUT	2	Α
-66	NA S222-14	SCREW	1	A
1	MS21042L4	NUT	1	Α
	1.0/01/1	COVER STRAP	١ ۾	
-67	1260111-3		2	
-68	AN515-8R6	ATTACHING PARTS SCREW	2	
-00	ANJIJ-BRO			
-69	1260111-1	GUARD ASSEMBLY	2	
-70	1260614-1	TUBE ASSEMBLY-TORQUE	1	В
-71	1260438-2	TUBE-RUB PROTECTION	l 1	В
-72	1260613-1	ARM ASSEMBLY-LH	1	В
-73	1260612-1	ARM ASSEMBLY-RH		В
-74	NAS222-14	SCREW	2	B B
-75 -76	MS21042L4 NAS221-23	SCREW	4	8
-77	MS21044N3	NUT	4	8
-78	AN21-10	BOLT	ž	В
	AN320-1	NUT		8
1	MS24665-24	PIN	2	В
			I	
		NOTE. *WHEN REPLACING THIS PART ALSO	I	
		ORDER 1260664K1 BEARING KIT		
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		AU206 SERIAL U20602200 THRU U20602579	l	
		BU206 SERIAL U20602580 & ON	1	
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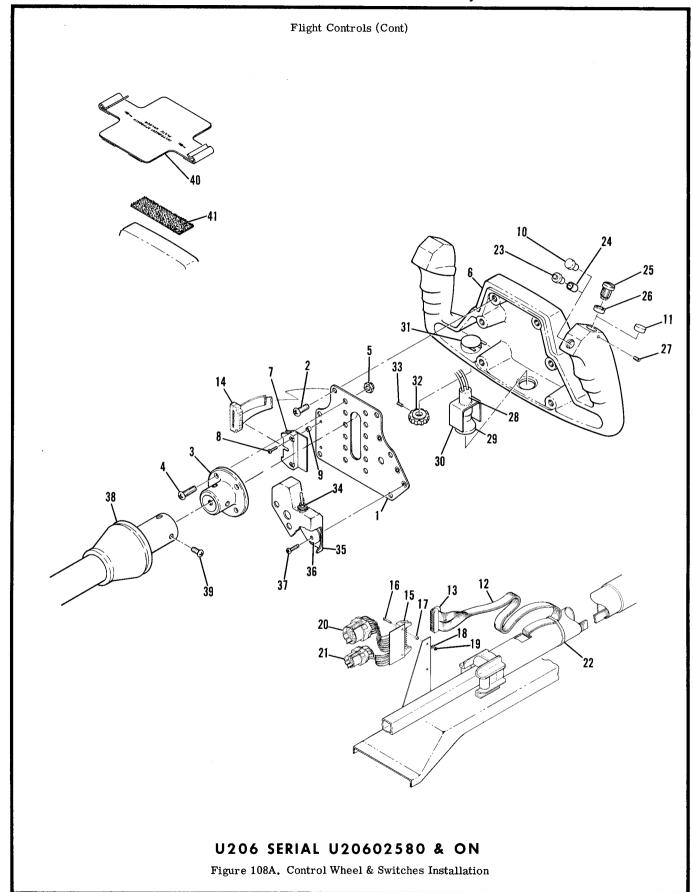






# Lessma illustrated parts catalog Model U206 & TU206

		MODEL 02		
FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.		1234567		1000
108 -		CONTROL WHEEL & SWITCHES INSTALLATION	NP	Α
	0760019-3	CONTROL WHEEL ASSEMBLY-LH	1	1 1
	0760019-1	CONTROL WHEEL ASSEMBLY-RH	1	1 7
- 1	0760016-1	PLATE	1	1
		ATTACHING PARTS		
- 2	NAS221-9	SCREW	1	
		*		
- 3	0760017-2	ADAPTOR ASSEMBLY	1	
		ATTACHING PARTS		
- 4	NAS221-11	SCREW		
<del>-</del> 5	MS21044N3	NUT	4	
	1	*		
- 6	0760018-1	PAD-CONTROL WHEEL	1	
- 7	0760022-1	BRACKET LH ONLY	1	1 !
- 8	255-10-30-190	CONNECTOR LH ONLY	1	] }
- 9	351-11-05-001	TERMINAL BLOCK LH ONLY	2	1 1
-10	1270682-1	PLUG LH ONLY	1	1
-11	1560110-3	PLUG LH ONLY	1	1
-12	AN565B4-2	SCREW LH ONLY ALSO ATTACHES TRIM SWITCH	1	1
-13	1270060-1	CABLE ASSEMBLY	1	
-14	\$1693-1	STA-STRAP	1	1
-15	\$1693-2	STA-STRAP	1	
-16	582384-9	SOCKET	1	
I	l	ATTACHING PARTS SCREW	] _	1
-17	AN515-6R8			
-18	MS21044N06	NUT	2	1
		*		1
-19	S1985-1	SWITCH-MIKE	1	} /
-20		INSULATION USE MYLAR ELECTRICAL TAPE	NP	'
-21	\$2030-1	SWITCH-ELECTRIC TRIM	1	
-22	SEE FIG 2	PLACARD-ELECTRIC TRIM DN	1	
-23	SEE FIG 2	PLACARD-ELECTRIC TRIM UP	1	
-24	1560110-1	ADAPTER	1	
-25	3859A282-251A	RHEOSTAT 12 VOLT BITD	1	
	3859A282-152A	RHEOSTAT 24 VOLT BITD	1	
-26	\$2093-1	COVER-RHEOSTAT	1	
-27	4157-001	SOCKET-MAP LIGHT	1	
-28	12RB	BULB-MAP LIGHT 12 VOLT SEP1	1	1
	24RB	PLACARD-MAP LIGHT 24 VOLT SEP1	1	
-29	SEE FIG 2	PLACARU-MAP LIGHT	1	
-30	0760021-1	COVER-CONTROL WHEEL	1	
-31	NAS221-6	SCREW ATTACH CONTROL WHEEL	3	
-32	SEE FIG 2	FASTENER-FABRIC HOOK	2	
-33	\$2092-10	HOLDER ASSEMBLY-APPROACH PLATE	1	
-34	0715046-4	FASTENER-FABRIC PILE	1 2	В
25	S2092-2	SWITCH-TOGGLE	Ιí	
-35	\$1695-2	COVER-TOGGLE SWITCH	li	
-24	Clored	HOUSING	Ιi	
-36	1560337-1	SUPPORT	l i	1
-37 -38	1560337-3 AN515-6R7	SCREW	3	
-38 -39	0715046-8	HCLDER ASSEMBLY-APPROCH PLATE	1 1	c
-39	1 0113040-8	HOLDER MUSICIOLI-MEEROUPI FEMIL	Ι ,	l Š
1	1			
		AU206 SERIAL U20602200 THRU U20602579 BU206 SERIAL U20602200 THRU U20602508 CU206 SERIAL U20602509 THRU U20602579		
ł	1	O DEGO SENINE DEGOGESOS TITRO DEGOGESTA	1	1
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		MODEL O		
FIGURE			·	· · · · · ·
AND		D. C. C. C. C. C. C. C. C. C. C. C. C. C.		USABLE
INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
108A-		CONTROL WHEEL & SWITCHES INSTALLATION	NP	Α
	0760019-15	CONTROL WHEEL ASSYLH	1	``
	0760019-12	CONTROL WHEEL ASSYRH	1	
- 1	0760016-4	PLATE ASSYLH CONTROL WHEEL MOUNTING		
l .	0760016-1	PLATE-RH CONTROL WHEEL MOUNTING	1	
1		ATTACHING PARTS	ŀ	
- 2	NAS221-9	SCREW	6	
1 .	07/0017 0	ADAPTOR ASSY	l _	
- 3	0760017-2		1	
- 4	1 44 6223 - 11	ATTACHING PARTS SCREW	Ι,	
- 5	NA S221-11 MS21044N3	NIIT +	4	
	M321044N3	WU!	4	
- 6	0760029-1	PAD-CONTROL WHEEL	l ı	
- 7	1570307-1	CONNECTOR ASSY	l i	
1	1 25.030. 2	ATTACHING PARTS	l *	
~ 8	AN520-3R8	SCREW	2	1
- 9	NAS43DDO-8A	SPACER		
			-	1
-10	1270682-1	PLUG LH ONLY	l ı	
-11	1560110-2	PLUG LH ONLY	Ιī	1
-12	1570308-1	CABLE ASSYCONTROL COLUMN	1	
-13	3421-0000	SOCKET	l ı	
-14	3421-0000	SOCKET	1	
-15	1570307-2	CONNECTOR & CABLE ASSYCONTROL COLUMN	1	
1		ATTACHING PARTS		
-16	AN520-3R10	SCREW	-	
-17	NAS43DDO-8A	SPACER	2	
-18	AN936-A3	WASHER	2	
-19	AN340-3	NUT	2	
1	1			
-20	S1962-1-0	HOUSING		
-21 -22	\$1960-1-0	HOUSING		
-23	\$22 <b>0</b> 9-2   \$1985-1	SWITCH-MIKE	1	
-24	31402-1	INSULATION USE MYLAR ELECTRICAL TAPE		
-25	S2030-1	SWITCH-ELECTRIC TRIM		
-26	1560110-1	ADAPTOR		
-27	AN56584-2	SCREW		
1	SEE FIG 2	PLACARD-ELECTRIC TRIM DN		
	SEE FIG 2	PLACARD-ELECTRIC TRIM UP		
-28	4157-001	SOCKET-MAP LIGHT	li	
-29	12RB	BULB-MAP LIGHT 12V SFP1		
	24RB	BULB-MAP LIGHT 24V SEP1		
-30	0760023-1	MOUNTING BRACKET-MAP LIGHT SOCKET		
-31	3859A-161-152A	RHEOSTAT-DIMMER SWITCH		1
-32	1270483-2	KNOB-DIMMER SWITCH		
-33	AN565B2H3	SET SCREW		
	SEE FIG 2	PLACARD-MAP LIGHT		
-34	\$1695-2	SWITCH-TOGGLE	1	
	Clored	COVER-TOGGLE SWITCH RED		j
-35 -34	1560337-1	HOUSING-DISENGAGE SWITCH		
-36	1560337-3	SUPPORT-HOUSING	1	
-37	AN515-6R7	ATTACHING PARTS SCREW	_	1
-51	ואס-רזכויה	2CKEM	3	
-38	0760021-1	COVER-CONTROL WHEEL ADAPTER		
-39	AN3-3A	BOLT ATTACH CONTROL WHEEL		
I ''	AN960-10L	WASHER		
	SEE FIG 2	PLACARD-CONTROL WHEEL		
-40	0715046-8	APPROACH PLATE HOLDER ASSY		
1	\$2092-3	FABRIC FASTENER HOOK		
-41	S2092-10	FABRIC FASTENER PILE		
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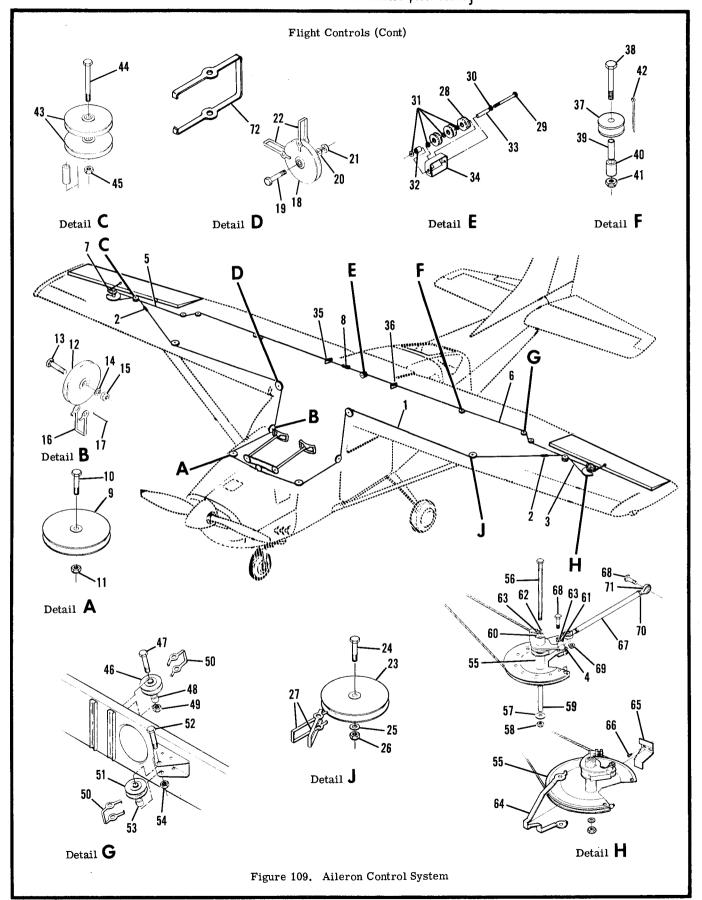


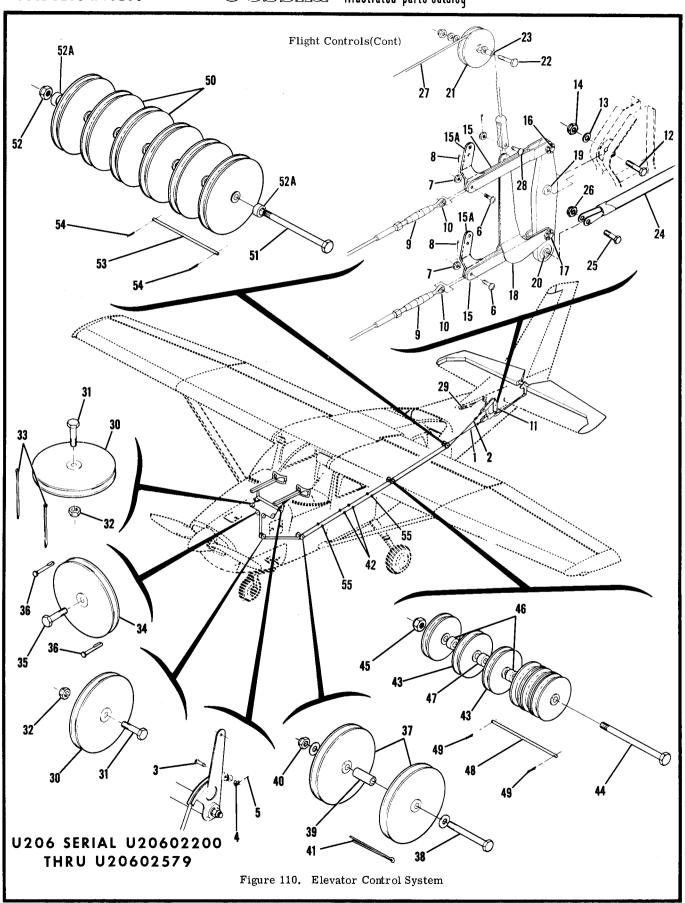
FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER ASSY	ON CODE
NO.	<u> </u>	1 2 3 4 5 6 7		0002
109 -	1260505-55	AILERON CONTROL SYSTEM INSTALLATION		
1	1260505-155	CABLE ASSEMBLY-AILERON DIRECT STAINLESS STEEL		
- 2	ANDEEDZOC	BARREL	١.	
- 2	AN155832S	DAKKEL	1	
- 3	1260505-58	CABLE ASSEMBLY-AILERON DIRECT OUTBOARD		
	1260505-158	CABLE ASSEMBLY-AILERON DIRECT OUTBOARD STAINLESS STEEL	2	
- 4	AN21-9	BOLT	1 1	
	AN320-1	NUT	ı	
	MS 24665-5	PIN-COTTER	1	
- 5	1260505-60	CABLE ASSEMBLY-AILERON CARRY THRU LH	2	
- 6	1260505-160	CABLE ASSEMBLY-AILERON CARRY THRU LH STAINLESS STEEL CABLE ASSEMBLY-AILERON CARRY THRU RH		
- °	1260505-54 1260505-154	CABLE ASSEMBLY-AILERON CARRY THRU RH STAINLESS STEEL	2 2	
		ATTACHING PARTS		
- 7	AN21-9 AN320-1	80LT	_	
	MS24665-5	PIN-COTTER		
- 8	AN155B32S	BARREL		
- 9	S378-4	PULLEY	. 2	
_ ,	33.0 7	ATTACHING PARTS	-	
-10	AN4-10A	BOLT		
-11	MS 21 042 L4	NUT	1	
-12	MS20220-2	PULLEY	2	
	ANE - 124	ATTACHING PARTS	l .	
-13 -14	AN5-12A AN960-516L	WASHER	1 1	
-15	MS21042L5	NUT		
-16	0760610-3	* GUARD	2	
-17	MS 24665-285	PIN-COTTER CABLE GUARD	2	
-18	MS20220-2	PULLEY	2	
-19	AN5-13A	ATTACHING PARTS BOLT	1	
-2ó	AN960-516	WASHER	l i	
-21	MS21042L5	NUT	1	
-22	0760610-1	GUARD	2	
-23	S378-4	PULLEY		
-24	1 444 114	ATTACHING PARTS BOLT	١.	
-25	AN4-11A AN960-416	WASHER	1 1	
-26	MS21042L5	NUT		
-27	0760610-2	* GUARD	4	
-28	\$394	PULLEY	i	
-30	AN3-21	ATTACHING PARTS BOLT		
-29 -30	AN3-21 AN960-10L	WASHER		
-31	AN960-416L	WASHER	4	
-32 -33	NAS43HT4-16 0512138	SPACER		
- 55	7712130		-	
-34	1260060-1	GUARD	_	
-35 -36	0760615-1 0760616-1	RUB STRIP	2 2	
I ~~		ATTACHING PARTS	-	
	AN515-8R12	SCREW	٠ ١	
	MS21045L08	NU!*	2	
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# Jessma illustrated parts catalog

FIGURE			115 1170	
AND	PART NUMBER	DESCRIPTION	UNITS PER	USABLE ON
INDEX NO.	I AKI NOMBEK	1 2 3 4 5 6 7	ASSY	CODE
109 -37	5394	PULLEY	2	
1 *** - 3 *	5377	ATTACHING PARTS	٤.	
-38	AN3-13A	BOLT	1	
-39	1260054-1	BUSHING	1	
-40 -41	NA S43HT4-30 MS21044N3	NUT	1 1	
-7.	14321044113	*		
-42	MS24665-289	PIN-COTTER CABLE GUARD	2	
-43	MS20220-2	PULLEY	4	
-44	ANE - 304	ATTACHING PARTS BOLT		l i
-45	AN5-30A MS21042L5	NUT	1 1	]
	NAS 43 DD 5 - 80	SPACER	ī	
		*		· .
-46	MS20220-1	PULLEY	2	1
-47	AN5-16A	ATTACHING PARTS BOLT	1	
-48	NA S43HT5-4D	SPACER	î	
-49	MS21042L5	NUT	1	
5.0	12/0055	*		
-50 -51	1260055-1 MS20220-1	RETAINER		
1		ATTACHING PARTS		
-52	AN5-16A	BOLT	1	
-53	NAS43HT5-4D	SPACER	1	
-54	MS21042L5	NUT*	1	
-55	1260023-1	BELLCRANK ASSEMBLY-AILERON LH	1	
	1260023-2	BELLCRANK ASSEMBLY-AILERON RH	ī	
		ATTACHING PARTS		
-56	AN4-51A	BOLT	1	
-57 -58	0522629-1 MS21042L4	WASHER LOWER END OF BELLCRANK	2	
-56	HULLUTELT			
-59	1220066-3	BUSHING	1	
-60	8610	BEARING TOR	2	
-61 -62	NAS428K4-12 NAS428K4-10	BOLT	1 1	
-63	AN316C4R	NUT	2	
-64	1260097-2	RETAINER	ı	
-65	1220118-1	RETAINER-LH		1
	1220118-2	RETAINER-RH	1	
-66	AN515-6R5	SCREW	2	
1	1	*		
-67	1260648-1	ROD ASSEMBLY-AILERON CONTROL	2	
-68	AN525-416R-14	ATTACHING PARTS SCREW	2	
-69	MS21042L4	NUT	2	
1	1	****	]	
-70	AN316C4R	NUT	1	
-71 -72	\$1820-4 1260071-1	ROD	1 2	
-12	1500011-1	METARIEN VAULE	"	
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INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	COD
110 -		ELEVATOR CONTROL SYSTEM INSTALLATION	NP	Α
- 1	1260505-29	CABLE ASSEMBLY-ELEVATOR DOWN	1	Ι ຶ
- 1	1260505-129	CARLE ASSEMBLY-FLEVATOR DOWN STAINLESS STEEL	ī	
- 2	1260505-30	CABLE ASSEMBLY-ELEVATOR UP	ī	
	1260505-130	CABLE ASSEMBLY-ELEVATOR UP STAINLESS STEEL	1	
		ATTACHING PARTS		
- 3	AN21-10	BOLT	1	
- 4	AN320-1	NUT	1	
- 5	M\$24665-24	BOLT	1	
- 6 - 7	AN23-10 AN310-3	NUT	1	
- 8	MS24665-134	PIN-COTTER	1	1
- 9	AN155B32S	BARREL	i	
-10	AN165-22RS	EYE	ī	İ
-11	1260440-1	BELLCRANK ASSEMBLY-ELEVATOR	1	
-12	AN4-16A	BOLT	1	
-13	AN960-416	WASHER	i	l
^	AN960D416L	WASHER	2	1
	NAS43DD4-30	SPACER	ī	1
-14	MS21042L4	NUT	ī	1
		*		1
-15	1260442-1	LINK	2	1
-15A	1260649-1	LINK	2	
.,	41124 14	BOLT		
-16 -17	AN24-14	BOLT	1 1	
-11	AN24-15 AN320-4	NUT	1	1
l	AN960D416L	WASHER LINKS ONLY	2	
ļ	MS24665-134	PIN-COTTER	ì	
-18	1260741-1	LINK ASSEMBLY	î	1
	·= <del>-</del>	*		1
-19	MS24461-4	BUSHING	1	1
-20	MS 20200KP4	BEARING	1	1
-21	5378-2	PULLEY	1	
		ATTACHING PARTS		
-22	AN3-12A	BOLT	1	
-23	NAS42DD6-24A	BUSHING	1	
1	AN960D10 MS21044N3	NOT	1	l
1	TTI		1	
-24	0510111-15	TUBE ASSEMBLY-PUSH PULL	1	
_		ATTACHING PARTS	_	1
-25	AN4-10A	BOLT	2	1
-26	MS21042L4	NUT	2	1
	12/0505 202	CARLE ACCEMBLY ELEVATOR DOWN CROTHIC		1
-27	1260505-303	CABLE ASSEMBLY-ELEVATOR DOWN SPRING	1	1
	1260505-403	CABLE ASSEMBLY-ELEVATOR DOWN SPRING STAINLESS STEEL ATTACHING PARTS	1	l
-28	AN23-10	BOLT	1	
- 20	AN310-3	NUT	1	1
	MS24665-134	PIN-COTTER	i	l
	AN155B16S	BARREL	i	1
	AN165-16RS	EYE	ī	1
		*		
-29	1260449-1	SPRING-ELEVATOR DOWN	1	1
		ATTACHING PARTS		1
	AN23-10	BOLT	_	
	AN310-3	NUTWASHER	1	
	AN960-10L MS24665-134	PIN-COTTER	1 1	1
	M324005-134 NAS43HT3-10	SPACER		1
		*	*	1
-30	S378-4	PULLEY	4	1
		ATTACHING PARTS		1
-31	AN4-10A	BOLT	1	
-32	MS21042L4	NUT	1	1
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ı	FIGURE		·	10.0-0	uc + 5: =
	AND INDEX	PART NUMBER	DESCRIPTION	PER ASSY	USABLE ON CODE
	ΝО.		1 2 3 4 5 6 7	7001	CODE
	110 -33 -34	MS24665-283 S378-4	PIN-COTTER CABLE GUARD	4 2	
	-35 -36	AN4-10A NA S427K9	BOLT	1 2	
	-37	\$378-4	PULLEY-CABLE	2	
	-38	AN4-20A	BOLT	1	
1	-39 -40	NAS43HT4-41 MS21042L4	SPACER	1	
	-41 -42	MS24665-143 S338-5 S339-3	PIN-COTTER	2 8 4	
	-43	\$378-3L	PULLEY-CABLE	2	
	-44	AN4-36A	BOLT	1	
	-45 -46	MS21042L4 NAS43DD4-9	NUT	1 2	
e	-47	NAS43004-9	SPACER	1	
	-48 -49	1200017-2 MS24665-132	PIN-CABLE GUARD	1 2	
	-50	S378-4	* PULLEY CABLE	_	
	-51	AN4-37A	ATTACHING PARTS BOLT	1	
	-52	MS21042L4	NUT	1	
	-52A	NAS43DD4-13	SPACER	2	
	-53 -54	1200017-2 MS24665-132	ATTACHING PARTS PIN-COTTER		
	_		x		
	-55	\$338-9 \$339-3	FAIRLEAD HALF	8 4	
			AU206 SERIAL U20602200 THRU U20602579		
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FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.		1 2 3 4 5 6 7		CODE
110A- - 1	1260505-306 1260505-406	ELEVATOR CONTROL SYSTEM INSTALLATION	2	A
- 2	AN21-10 AN320-1 MS24665-24 AN23-10	BOLT	1 1 1	
- 4 - 5 - 6	AN310-3 MS24665-134 AN155-32S	NUT		
- 7	AN165-22RS	EYE	1	
- 8 - 9	1260440-4 AN4-12A	BELLCRANK ASSYELEVATOR	1	:
-10	NAS679A4	NUT	l i	
-11	AN960D416	WASHER	1	
-12 -13	AN 960D416L 1260649-2	WASHER	2	
-14	1260442-4	LINK-ELEVATOR CABLE ATTACHING PARTS	1	
-15 -16	AN4-32 AN960-416	BOLT	1 2	
-17	0760687-1	SPACER	2	
	AN960-416L	WASHER	2	
-18	AN310-4 MS 24665-134	NUT	1	
-19 -20	1260649-1 1260442-3	LINK-ELEVATOR CABLE LINK-ELEVATOR CABLE ATTACHING PARTS	1 1	
-21	AN24-13	BOLT	1	
	AN960D416L	WASHER	2	
	AN960-416L	WASHER	2	
	AN320-4 MS24665-134	PIN-COTTER	1	
-22	MS24461-2	BEARING	1	
-23	MS20200KP4	BEARING	1	
-24	1260479-2	SPRING-ELEVATOR DOWN	2	
-25	AN155-8S	BARREL	2	
	AN165-8LS AN161-8RS	FORK-TURNBUCKLE	2 2	
~26	AN42B4A	BOLT-EYE	1	
-27	AN960-10	WASHER	ī	
-28	MS21044N3	NUT	1	
-29	MS20392-2C9	PIN	1	
	AN960-10L MS24665-132	WASHER	1	
-30	0510111-15	TUBE ASSYPUSH PULL ATTACHING PARTS BOLT		
-31 -32	AN4-10A NAS679A4	NUT	2	
-33 -34	MS20220-4	PULLEY	-	
-34 -35	AN5-10A NAS679A5	NUT	1 1	
-36	MS 24665-289	PIN-COTTER	1 1	ļ
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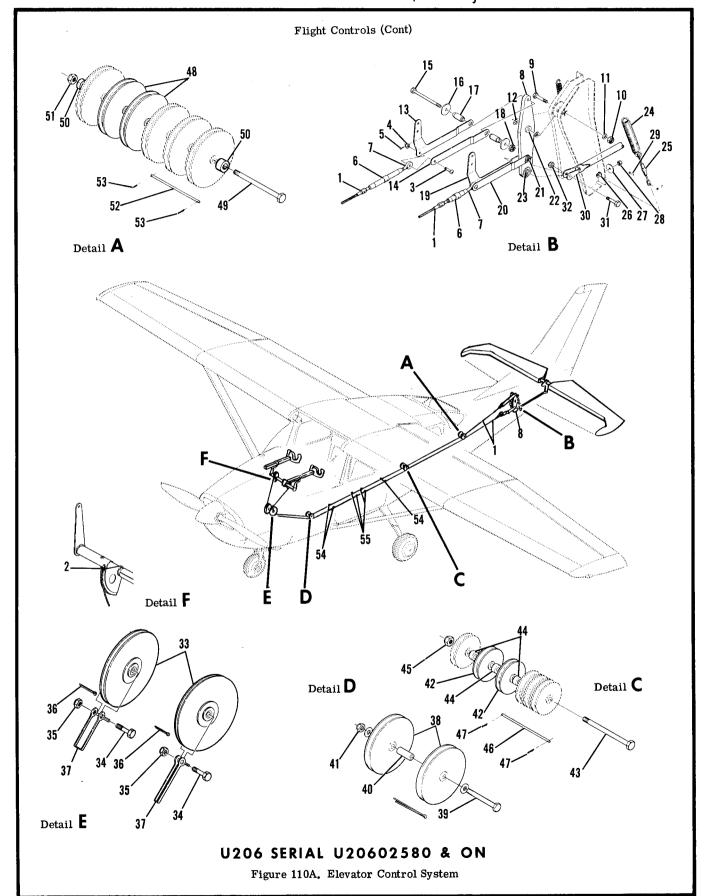
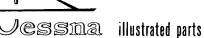


FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
110A-37	1260403-1	GUARD	2	
-38	\$378-4	PULLEY	2	
-39	AN4-20A	ATTACHING PARTS BOLT	١.	
-39 -40	NAS43HT4-41	SPACER	1 1	
-41	NAS679A4	NUT	1	
1	5370 31		-	
-42	S378-3L	PULLEYATTACHING PARTS	2	
-43	AN4-36A	BOLT	l 1	
-44	NAS43004-9	SPACER	3	
-45	NAS679A4	NUT	1	
-46	1200017-2	PIN-CABLE GUARD	1	
		ATTACHING PARTS	•	
-47	MS 24665-132	PIN-COTTER	2	
-48	S378-4	PULLEY	1 ,	
1	33.3 7	ATTACHING PART	_	
-49	AN4-37A	BOLT		
-50	NAS43DD4-13	SPACER	<u>،</u> ۱	
-51	AN960-416 NAS679A4	NUT	1 1	
		*	_	
-52	1200017-2	PIN-CABLE GUARD	1	
-53	MS 24665-132	ATTACHING PARTS PIN-COTTER	_	
	11324003-132	PIN-CUITER	2	
-54	\$338-9	FAIRLEAD HALF		
-55	S338-5	FAIRLEAD HALF	8	i <b>i</b>
ı	\$339-3	CLIP-FAIRLEAD	8	<b> </b>
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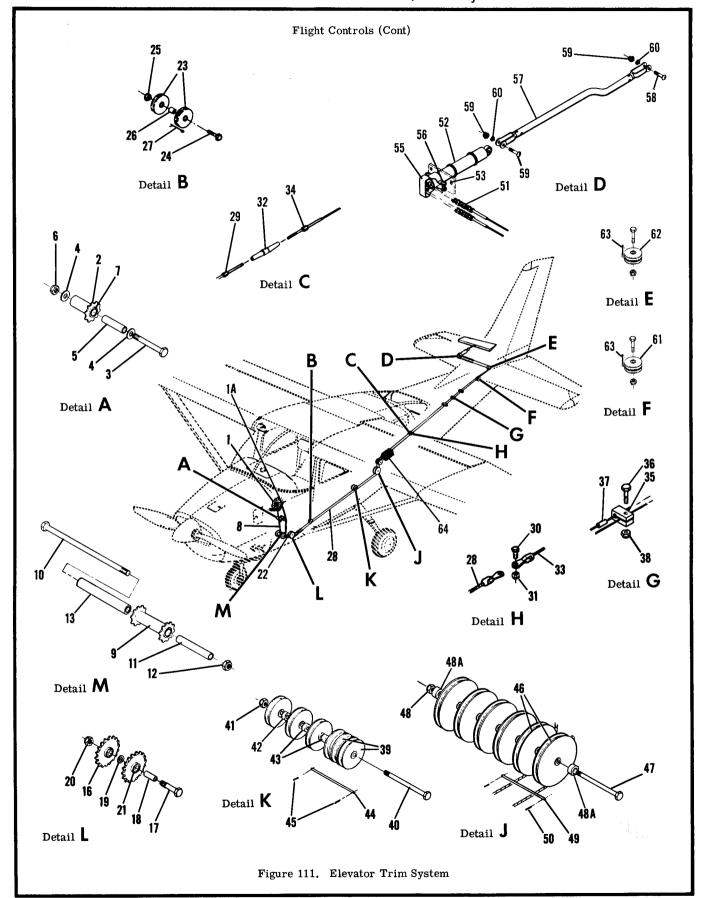


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.		1 2 3 4 5 6 7		ļ
111 -	10/0/00 1	BLEVATOR TRIM SYSTEM INSTALLATION	NP 1	
- 1	1260422-1	ATTACHING PARTS	•	
1	MS21044N3	NUT	1	
	11321077113			
- 1A	1260604-1	INDICATOR-ELEVATOR TRIM	1	
1		ATTACHING PARTS		
	AN960-516L	WASHER	1	
	AN960-10L	NUT	1 1	
	MS21044N3		•	1
- 2	1260420-1	SPROCKET-IDLER	2	
		ATTACHING PARTS	İ	1
- 3	AN3-16A	BOLT	2	
- 4 - 5	AN960-10L NAS75-3-107	BUSHING	2	
- 6	MS21044N3	NUT	2	
ľ	***************************************	*		
- 7	S1003-69A	BUSHING	2	ļ
- 8	0432138-14	CHAIN-ELEVATOR TAB	1 1	
- 9	1260421-1	SPROCKET-DRIVE	1	
-10	AN3-53A	BOLT	1	A
1 "	AN3-37A	BOLT	l ĩ	В
-11	NAS 75-3-130	BUSHING		Ι Δ
-12	MS21044N3	NUT	1 1	1.
-13	NAS75-3-130	BUSHING	1   1	A
-14	NAS75-3-117	DELETED NEVER USED		"
-15		DELETED NEVER USED		
		*		
-16	0761210-4	SPROCKET	2	
	AN2 114	ATTACHING PARTS BOLT	l 1	
-17 -18	AN3-11A 0411491-1	RUSHING	l i	
-19	AN960-416	WASHER	i	
-20	MS21044N3	NUT	1	] .
		BEARING	l <u>.</u>	
-21	\$1003-108	CHAIN-ELEVATOR TAB	1 1	
-22 -23	0432138-3 S378-1L	PULLEY	2	
-23	3510-12	ATTACHING DADTS	~	
-24	AN3-11A	BOLT	1	
-25	MS21045L08	NUT	1	
-26	NAS43HT3-6	PIN	1 1	
-27	MS24665-132	P 1 N	l *	
-28	1260505-95 *	CABLE ASSEMBLY-ELEVATOR TRIM FORWARD LH	1	
	1260505-195 *			
-29	1260505-98 *	CABLE ASSEMBLY-ELEVATOR TRIM FORWARD RH	1 1	
	1260505-121 * 1260505-198 *	CABLE ASSEMBLY-ELEVATOR TRIM FORWARD RH  CABLE ASSEMBLY-ELEVATOR TRIM FORWARD RH  STAINLESS STEEL STAINLESS STEEL	1	
	1200303-170	I ATTACHING PARTS	i '	1
-30	AN3-3A	BOLT LH ONLY	1	
-31	MS21044N3	NUT LH ONLY	1	
-32	AN15588S	BARREL RH ONLY	1 1	
-33	1260505-46	CABLE ASSEMBLY-ELEVATOR TRIM AFT LH	1	
1	1260505-146	CARLE ASSEMBLY-FLEVATOR TRIM AFT LH STAINLESS STEEL	. 1	
-34	1260505-99	CABLE ASSEMBLY-ELEVATOR TRIM AFT RH	. 1	
	1260505-199	CABLE ASSEMBLY-ELEVATOR TRIM AFT RH STAINLESS STEEL BLOCK	1	
-35	0411523		3	
-36	AN3-6A	ATTACHING PARTS BOLT	1	1
-37	0411524	BUSHING	1	1
-38	MS21044N3	NUT	·  ī	
1		* PULLEY-CABLE	l _	
-39	\$378-3L	ATTACHTNC DADTS	1	
-40	AN4-36A	BOLT	l 1	1
-41	MS21042L4	NUT	1	
-42	NAS43DD4-9	SPACER	2	
-43	NAS43DD4-9	SPACER	1	İ
1	1	*		
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1		CONTINUED ON NEXT PAGE		
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#### MODEL U206 & TU206

## Jessma illustrated parts catalog

FIGURE AND	PART NUMBER	DESCRIPTION	UNITS - PER	USABL
INDEX NO.			ASSY	CODE
	1200017.2	1 2 3 4 5 6 7		
11 -44	1200017-2	PIN-CABLE GUARDATTACHING PARTS	1	ļ
-45	MS24665-132	PIN-COTTER	2	
-46	S378-4	PULLEY-CABLE		
40	3370-4	ATTACHING PARTS	6	
-47	AN4-37A	BOLT	1	
-48	MS 210 42L4	NUT	1	ļ
-48A	NA S43DD 4-13	SPACER*	2	1
-49	1200017-2	PIN-CABLE GUARD	1	
-50	MC34445 133	ATTACHING PARTS		
-50	MS24665-132	PIN-COTTER	2	
~51	0432138-21	CHAIN ASSEMBLY-ELEVATOR TRIM	ı	
-52	SEE FIG 113	ACTUATOR ASSEMBLY	ī	i
-53	AN3-3A	BOLT		
-54	, nii 3 3 n	DELETED-NOT SHOWN	4	
		*		
-55	1260152-1	GUARD	1	
-56	AN 515-8R 8	ATTACHING PARTS SCREW	_	
,,,	MS21045L08	NUT	2	
		<b>*</b>	2	
-57	1260065-8	LINK	1	1
-58	NAS644P3-9	ATTACHING PARTS BOLT	2	]
-59	AN520-3	NUT	2	1
-60	AN960-10	WASHER	2	
	MS24665-134	PIN-COTTER	2	
-61	S378-1L	PULLEY	2	
		ATTACHING PARTS	2	}
	AN3-10	BOLT	1	
	MS21044N3	NUT	1	
-62	S378-1	PULLEY	2	1
		ATTACHING PARTS	-	l
	AN3-10A MS21044N3	BOLT	1	1
	11321041113		1	
-63	MS24665-136	PIN-COTTER CABLE GUARD	2	
-64	SEE FIG 112	ELEVATOR ELECTRIC TRIM COMPONENTS INSTALLATION	1	
		NOTE. *FOR AIRPLANE EQUIPPED WITH ELECTRIC		
		TRIM SYSTEM SEE FIGURE 112 FOR		
		CORRECT CABLES		
		AU206 SERIAL U20602200 THRU U20602579		
		8U206 SERIAL U20602580 & ON		
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FIGURE		S S S S S S S S S S S S S S S S S S S	UNUTC	IIC A DI E
AND	PART NUMBER	DESCRIPTION	PER	USABLE ON
INDEX NO.		1234567	ASSY	CODE
112 -		ELEVATOR ELECTRIC TRIM COMPONENTS INSTALLATION	NP	
	1260153-5 1260153-3	DRIVE ASSEMBLY-ELECTRIC TRIM 12 VOLT	1 1	
	1200133-3	I ATTACHTNC DADTS		
	AN3-7A	BOLT	4	
- 1	1260158-1	HOUSING ASSEMBLY-FLECTRIC TRIM	1	
- 2	S1004-44A	BEARING	1 8	
- 3 - 4	AN256F8 NAS680A3	NIITOI ATE	4	
5	1260158-3	MOUNTING PLATE	4 4	
- 6 - 7	NAS1068A08 1260158-5	STOP ASSEMBLY-CLUTCH	i	
,		ATTACHING PARTS SCREW	2	
1	AN507-632R6	1*		
	NAS698A06L	NUTPLATE	2 1	
- 8	C610502-0101	ATTACHING DADTS		
- 9	1260155-4	MOUNTING PLATE	1	
-10	1260155-5 AN515-8R20	SHIMSCREW	4	]
	AN935-8L	WASHER	4	
		*		
		CONTINUED ON NEXT PAGE		1
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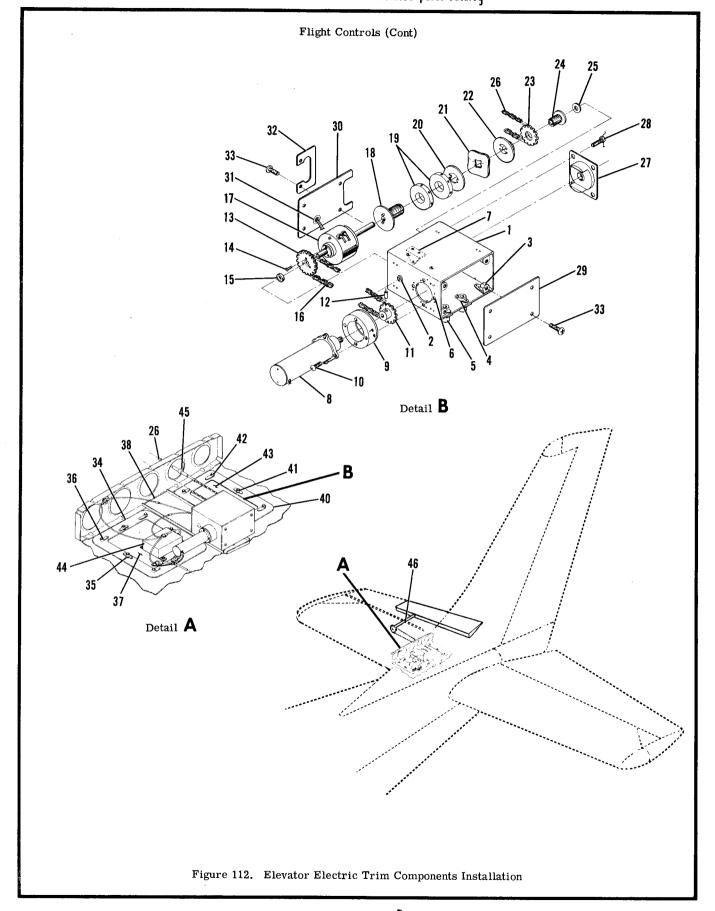
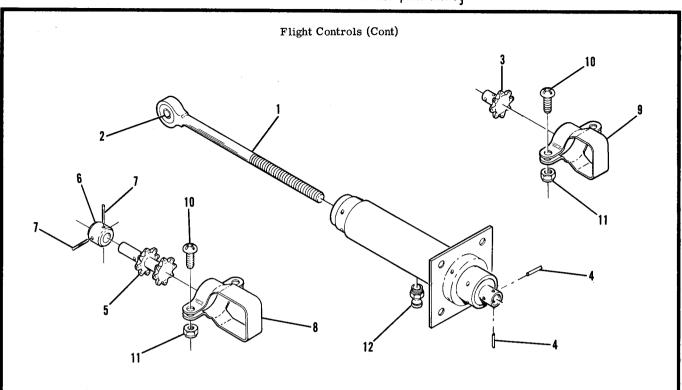


FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
112 -11	1260154-1	SPROCKET-ELECTRIC TRIM MOTOR	1	
,,	NASS(10/ 0	ATTACHING PARTS	١,	
-12	NAS561P4-8	hIV	1	
-13	1560321-14	SPROCKET	1	
		ATTACHING PARTS		
-14	AN507-440R6	SCREW	3	
-15	NAS76A4-006	BUSHING	1	
-16	1260158-2	CHAIN	i	
-17	FTC-750J	CLUTCH 12 VOLT	1	
	TCS-208	CLUTCH 24 VOLT	_	
	\$1693-3 1260156-1	STA-STRAP	1 1	
-18	1260156-4	SHAFT ASSEMBLY		
-19	1560321-10	NUT	2	
-20	1560321-4	WASHER	1	
-21	1560321-9	SPRING WASHER		
-22 -23	1260156-6 1260156-2	WASHER ASSEMBLY		
-23 -24	1260156-2	SHAFT		
-25	AN960-416L	WASHER		
-26	1260159-1	CHAIN ASSEMBLY	1	
-27	1260155-1	MOUNTING PLATE ASSEMBLY	1	]
-28	AN500A8-5	ATTACHING PARTS SCREW	4	
-20	MITOUMOTO	2CKEM	Ι "	
-29	1260157-4	COVER	1	
-30	1260157-1	COVER ASSEMBLY	1	
-31	MS35489-4S	GROMMET		
-32	1260157-3	RUB STRIP	1	
-33	AN515-8R7	SCREW	8	
-34	1232016-1	DOUBLER ASSEMBLY	_	
-35 -36	NAS680A3K	NUTPLATE	4	
-37	NAS682A3K 1232016-7	COVER PLATE	4	
]	1232010	ATTACHING PARTS	*	
	AN515-10R6	SCREW	8	
2.0		<b>*</b>	Ι.	
-38 -39	1232015-1	SUPPORT	1	
-40	1232016-4	DOUBLER ASSEMBLY	lı	
-41	NAS680A3K	NUTPLATE		
-42	NAS682A3K	NUTPLATE	4	
-43	1232016-6	COVER	1	
	AN515-10R6	ATTACHING PARTS SCREW	6	1
1				
-44	C611003-0101	VOLTAGE REGULATOR	1	1
I	ANELS 404	ATTACHING PARTS SCREW	١,	
	AN515-6R6 AN960-6L	WASHER	4	
l	MS21044N06	NUT	4	
I		*		
-45	AN155B16S	BARREL	1	
-46	SEE FIG 113	ACTUATOR ASSEMBLY	1	
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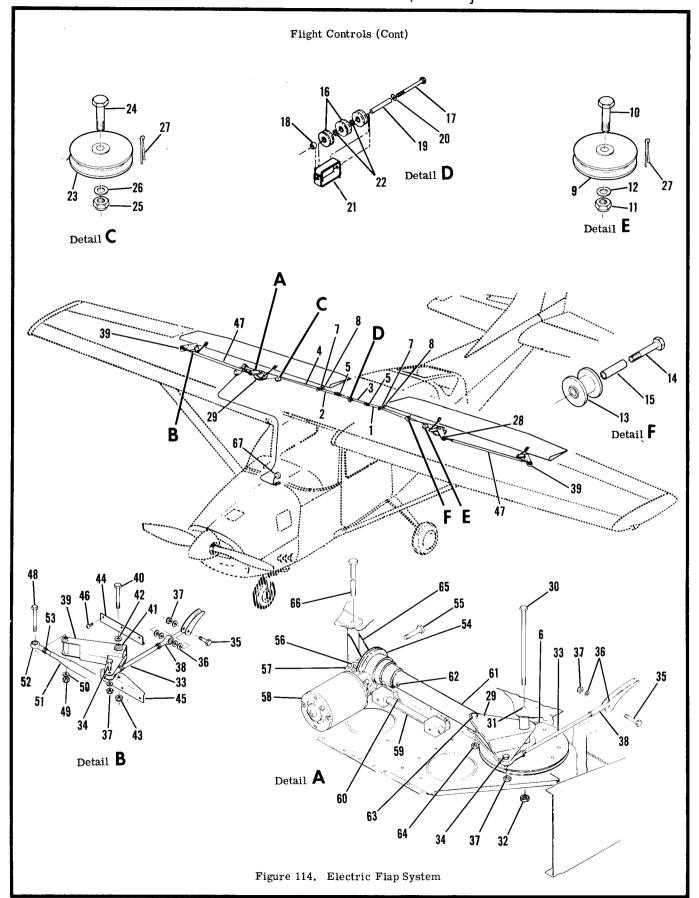


USED WITH ELECTRIC TRIM

Figure 113. Elevator Trim Tab Actuator Assembly

PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
1260149-1 1260149-2		1 1	
0310362-5 PN3A	SCREW ASSEMBLY	1	
3/32X•375TYPE3	ATTACHING PARTS PIN-GROOV GVP		
1260113-1	SPROCKET USED WITH ELECTRIC TRIM		
3/32X5.00TYPE3	PIN-GROOV GVP USED WITH ELECTRIC TRIM	2	
1260152-1 1260152-2	GUARD-CHAIN USED WITH ELECTRIC TRIM	1	
AN515-8R8 MS21044N08	SCREW	2	
MS15002-1	FITTING LUBE	1	
5			
,			
	1260149-1 1260149-2 0310362-5 PN3A 0310332 3/32X.375TYPE3 1260113-1 1260113-2 3/32X5.00TYPE3 1260152-1 1260152-2 AN515-8R8 MS21044N08	1 2 3 4 5 6 7	PART NUMBER

	FIGURE			UNITS	USABLE
	AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
1	NO.	ļ	1 2 3 4 5 6 7	ASSY	CODE
	114 -		ELECTRIC FLAP SYSTEM INSTALLATION	NP	
1	- 1	0510105-93	CABLE-FLAP RETRACT LH	1	
Į	_	0510105-193	CABLE-FLAP RETRACT LH STAINLESS STEEL	1	<b>]</b>
1	- 2	0510105-94	CABLE-FLAP RFTRACT RH	i	
1	-	0510105-194	CABLE-FLAP RETRACT RH STAINLESS STEEL	1	
ı	- 3	0510105-91 0510105-191			
	- 4	0510105-191	CABLE-FLAP DIRECT LH STAINLESS STEEL	1	
	·	0510105-192	CABLE-FLAP DIRECT RH STAINLESS STEEL		
			ATTACHING PARTS	_	l j
	- 5	AN155B16S	BARREL-TURNBUCKLE ATTACH LH & RH MATCHING CABLES	_	
	- 6	MS20392-1C11	PIN-FLATHEAD ATTACH EACH CABLE AT DRIVE PULLEY	1	
		MS24665-134	PIN-CUTTER	1	
	- 7	0760616-1	RUB STRIP	2	1
ı	- 8	0760615-1	GUARD	2	
			ATTACHING PARTS	_	1
		AN515-8R12	SCREW	2	1
		MS 21045L08	NUT	2	
	- 9	MS20220-2	PULLEY	1	] <u> </u>
ı			ATTACHING PARTS	*	1
	-10	AN5-12A	BOLT	1	
	-11	MS21042L5	NUT	1	
1	-12	AN960-516L	WASHER*	1	
ı	-13	S1052-1	PULLEY	ı	
ı			ATTACHING PARTS		
ı	-14	AN3-11A	BOLT	1	
	-15	1260064-1	BUSHING	1	
	ن د	5204	* PULLEY	_	
ı	-16	\$394 ,	ATTACHING PARTS	3	
1	-17	AN3-21A	BOLT	1	
1	-18	NAS43HT4-16	SPACER	i	
	-19	0512138	BUSHING		
	-20	AN960-10L	WASHER	1	
	-21 -22	1260060-1 AN960-416L	GUARD	1	
	-22	ANYOU-416L	#ASHEK	4	
1	-23	\$378-2	PULLEY	1	
1			ATTACHING PARTS	_	
J	-24	AN3-6A	8017	•	
ŀ	-25 -26	MS21044N3	NUT	1	
J	-26	AN960-10	WASHEK	1	
ı	-27	MS 24665-283	PIN-COTTER CABLE GUARD	2	
1	-28	1260056-1	DRIVE ASSEMBLY-FLAP LH	1	
1	-29	0762024-26	DRIVE ASSEMBLY-FLAP RH	1	
١		0762024-15	DRIVE ASSEMBLY-FLAP RH USED WITH FLOATPLANE ONLY	1	
ı	-30	AN4-56A	ATTACHING PARTS BOLT		
	-31	0523536-1	BUSHING	1 1	
		0522629-1	WASHER AT BOTTOM END OF DRIVE ASSEMBLY	1	
	-32	MS21042L4	NUT	ì	
	İ	0410	acanthe too		
ı		B610 NAS696A3	BEARING TOR	2	
ı	-33	1260058-2	ROD ASSEMBLY-PUSH PULL	2	
Į			ATTACHING PARTS	<b>,</b>	
ı	-34	AN3-6A	BOLT	1	
ı	-35 2.	AN3-11A	BOLT	1	
Į	-36 -37	AN960-10 MS21044N3	WASHER	5	
Į	-51	H351044N3	NUI*	. 2	
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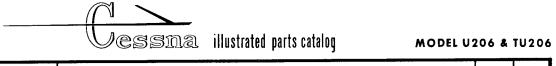


FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABI ON CODI
NO.		1 2 3 4 5 6 7		
14 -38	S1106-3	ROD END	2	
	AN316-4R	NUT-CHECK	2	
	NAS354-4-676	ROD	1	1
-39	1260059-1	BELLCRANK ASSEMBLY-FLAP OUTBOARD	2	1
		ATTACHING PARTS		i .
-40	AN4-24A	BOLT	1	
-41	0523536-1	RUSHING	1	
-42	AN960-616	WASHER BOTTOM END OF BELLCRANK SHAFT	1	
-43	MS21042L4	NUT	1	1
• • •	1,100201201	*		i
	B610	BEARING TOR	2	
-44	1220089-1	SUPPORT-OUTBOARD BELLCRANK UPPER RH & LOWER LHSUPPORT-OUTBOARD BELLCRANK LOWER RH & UPPER LH	2	ļ
-45	1220089-2	SUPPORT-DUTADARD BELLCRANK LOWER RH & UPPER LH	2	
-45	1220007 2	ATTACHING DADTS	_	1
-46	AN3-4A	BOLT	3	
40	1 773 77		-	
-47	1260057-5	ROD ASSEMBLY-FLAP SYNC	2	
-41	1200031-3	ATTACHING PARTS	_	
4.0	AN3-6A	801 T	2	l
-48 -49		NIIT	2	1
	MS21044N3	WASHER	2	1
-50	AN 960-10L	#42HFK		1
	1,240057	TUBE ASSEMBLY	1	1
-51	1260057-6	ROD END	2	1
-52	\$1106-3	NUT-CHECK	2	
-53	AN316-4R	NUI-UHEUK	,	1
-54	C301002-0301	ACTUATOR & MOTOR ASSY FILTERED 12 VOLTACTUATOR & MOTOR ASSY FILTERED 24 VOLT	1	1
	C301002-0302	ACTUATOR & MOTOR ASSY FILTERED 24 VOLT	1	1
	C301002-0101	ACTUATOR & MOTOR ASSY FILTERED 12 VOLT	1	1
		I ATTACHING DARTS	ł	1
-55	AN6-15A	BOLT	1	1
-56	AN960-616	WASHER	1	
-57	MS21042L6	NUT	1	
		*	l .	1
-58	C301002-0103	MOTOR-FLAP ACTUATOR FILTERED 12 VOLT	1 1	1
	C301002-0104	MOTOR_CLAR ACTUATOR ETLIFERED 24 VOLT ============	1 1	1
	S1638-2	HOUSING-CAP	1	1
	\$1635-2	PIN	2	1
-59	C301002-0106	BAR ASSEMBLY-SWITCH	1	1
		ATTACHING DADTS		1
	AN515-4-9	SCREW	2	1
	AN936A4	WASHER	2	1
		*		1
-60	V3L-3-09	SWITCH	2	1
-61	0760620-9	TUBE ASSEMBLY	1	ı
		ATTACHING DADTS		1
-62	AN565B428H4	SET SCREW	1	1
-63	AN4-15A	801 T	1	1
•	0760614-1	BUSHING	1	ı
-64	MS21042L4	NUT	1	1
•	· -	The same way and	1	1
-65	0760619-1	HINGE ASSEMBLY-FLAP MOTOR	1	
	1	ATTACHTNG DARTS	l	
-66	AN4-56A	BOLT	1	
	0523536-1	RUSHING	1	1
	0522629-1	WASHER	1	
	MS21042L4	NUT	1	
			1	1
	B610	BEARING TOR	1	1
	C668001-0102	INDICATOR-FLAP POSITION	l 1	
-67				1
-67	0000001 0101			
-67	0000001 0101			İ
-67	0000001 0101			
-67	0000001 0101			
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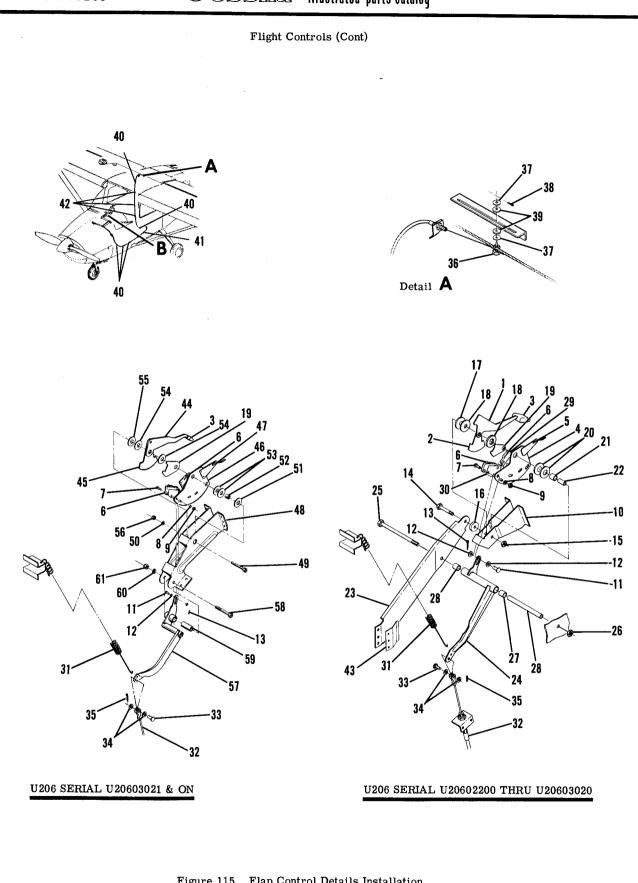
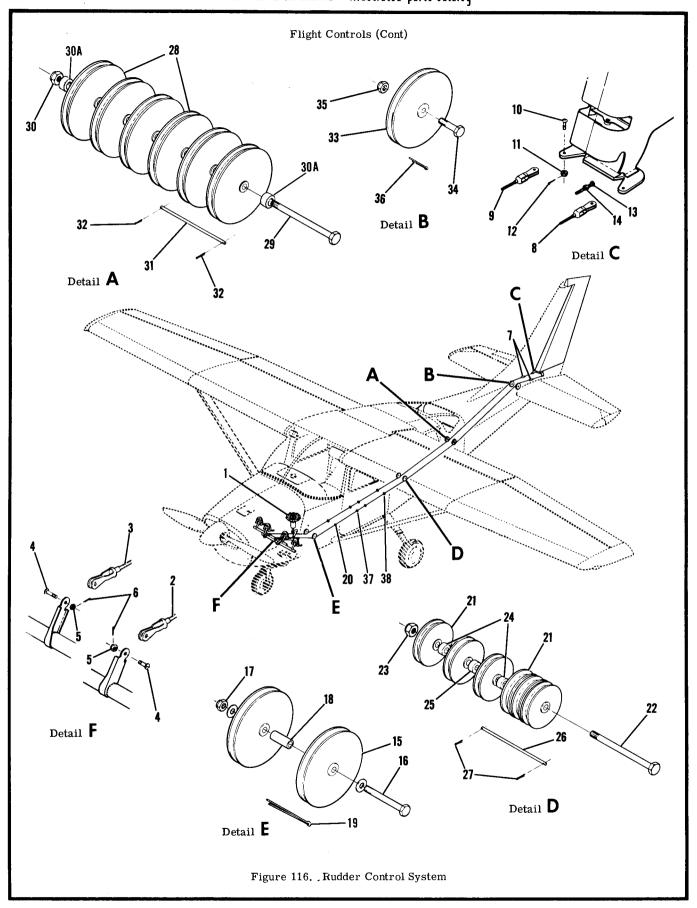


Figure 115. Flap Control Details Installation

NO.   1 2 3 4 5 6 7	FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
- 1   1512280-13	NO.		1234567		CODE
- 1   1512280-13	115 -		FLAP CONTROL DETAIL INSTALLATION	NP	
- \$ 15.771-3		1512280-13	LEVER ASSEMBLY	1	Α
- 4   1260511-1   ARM ASSEMBLY-INDICATOR   1   1   1   1   1   1   1   1   1	- 2	1452530-6			Α
- 5   1562033-4   SHITCH   SHITCH   1   1   1   1   1   1   1   1   1	- 3	S1771-3	KNOB-LEVER	1	
- 6 S1906-1 SWITCH GPARTS  - 7 ANS15-4R12 SCREW	- 4	1260611-1	ARM ASSEMBLY-INDICATOR	1	A
TATACHING PARTS  - 8 NAS520-4 MASHER	- 5	1562033-4	ARM-INDICATOR	1	Α
- 7	- 6	\$1906-1	SWITCH	2	1
- 8 NA\$020-4 NUT			ATTACHING PARTS		
- 9	- 7	AN515-4R12	SCREW	2	
-10 1262001-1 BRACKET	- 8		WASHER	2	
1   1202001-1	- 9	AN340-4	NUT	2	
1					
-12 AN960-10. MASHER	-10	1262001-1	BRACKET	1	Α
12	-11	MS20392-2013			Α
13	-12		WASHER	2	Α
1-14   AN3-114   BOLT   1   1   1   1   1   1   1   1   1	-13		PIN-COTTER	1	Α
1			BOLT	1	Α
1			NUT	1	A
1			SPACER	1	l a
1.18			WASHER	1	A
1			WASHER	2	'
2-20			BRACKET	l ī	l a
1   12280-24   BUSHING			WASHER	2	Ā
-22 NAST5-3-018 BUSHING			BUSHING	1	A
-23			BUSHING	1	l a
-2-6   12-06-04-1   BELLCRANK ASSY		•	BRACKET	1	Â
ATTACHING PARTS  -25 MS21042L4 NUT			BELL CRANK ASSY	l i	آ آ
-25	-24	1200404-1		-	"
-26 MS2104214   NUT	_25	AN4-27A	ROLT	,	A
-27					1 7
-28 NAS75-5-010 BUSHING 2 -29 1670019-1 INSULATOR-SMITCH 1 -31 1260109-1 SPRING 1 -32 S2142-3 CONTROL ASSEMBLY 1 -33 MS20392-2C9 PIN  1 -34 AN960-10L MASHER  2 -35 MS24665-132 PIN-COTTER  1 -36 0762049-1 UNION ASSEMBLY 1 -37 S1450-1-10-032 PIN-COTTER  1 -38 MS24665-132 PIN-COTTER  1 -39 S2202-2 WASHER  2 -40 MS35489-9S GROMMET  2 -41 MS35489-38S GROMMET  2 -42 S1486064 CLAMP  3 -43 1213975-1 SUPPORT  1 -44 1262049-1 LEVER ASSEMBLY  1 -45 1452530-6 CAM  1 -46 1260611-2 ARM ASSEMBLY  1 -47 1262033-4 INDICATOR ASSEMBLY  1 -48 1262045-1 BRACKET ASSEMBLY  1 -49 AN4-13A BOLT  1 -49 AN4-13A BOLT  1 -49 AN4-13A BOLT  1 -50 AN960-10L MASHER  1 -51 1452533-9 MASHER  1 -52 1512280-39 MASHER  1 -53 1452533-7 MASHER  1 -54 151280-25 MASHER  1 -55 1452533-7 MASHER  1 -57 1512280-55 MASHER  1 -57 1262046-1 BRACKET ASSEMBLY  1 -58 AN4-13A BOLT  1 -59 1260108-10 SPACER  1 -51 1452533-7 MASHER  2 -55 MASHER  2 -57 1512280-25 MASHER  2 -58 AN4-13A BOLT  1 -59 1260404-1 BELCRANK ASSY  1 -51 1452533-7 MASHER  2 -59 1260108-10 SPACER  1 -51 1452533-7 MASHER  2 -59 1260108-10 SPACER  1 -51 1452533-7 MASHER  2 -59 1260108-10 SPACER  1 -51 1452533-7 MASHER  2 -59 1260108-10 SPACER  1 -51 1452533-7 MASHER  2 -59 1260108-10 SPACER  1 -51 1452533-7 MASHER  2 -59 1260108-10 SPACER  1 -51 1452533-7 MASHER  2 -51 1452533-7 MASHER  2 -51 1452533-7 MASHER  2 -51 1452533-7 MASHER  2 -52 1512280-25 MASHER  2 -53 1452533-7 MASHER  2 -54 1512280-25 MASHER  2 -55 1452533-7 MASHER  2 -56 MS21044N3 NUT  1 -57 1262046-1 MASHER  2 -58 AN4-13A BOLT  1 -59 1260108-10 SPACER  1 -51 1452533-7 MASHER  2 -51 1452533-7 MASHER  1 -51 1452533-7 MASHER  1 -51 1452533-7 MASHER  1 -51 1452533-7 MASHER  1 -51 1452533-7 MASHER  1 -52 1512280-39 MASHER  1 -59 1260108-10 SPACER  1 -10 MS21043-4 MASHER  1 -10 MS21043-4 MASHER  1 -10 MS21043-4 MASHER  1 -10 MS21043-4 MASHER  1 -10 MS21043-4 MASHER  1 -10 MS21043-4 MASHER  1 -10 MS21043-4 MASHER  1 -10 MS21043-4 MASHER  1 -10 MS21043-4 MASHER  1 -10 MS21043-4 MASHER  1 -10 MS21043-4 MASHER  1 -10 MS21043-4 MASHER  1 -10			COACED		l â
-28 NAS75-5-010 BUSHING	-21	1260108-3		1 *	l ^
-29 1670019-1 INSULATOR-SWITCH 1 -31 1260109-1 SPRING 1 -32 S2142-3	20		DUCUTANG	,	l a
-30   1270068-1   INSULATOR-SWITCH   1   1   1   1   1   1   1   1   1		_	BUSHING	1 4	
-31   1260109-1   SPRING		<del>-</del>	INSULATOR-SWITCH	1 :	l A
A			INSULATUR-SWITCH	1 :	Ι ^
ATTACHTING PARTS   1			SPRING	1 :	
MS20392-2C9	-32	52142-3		1 1	į.
-34 AN960-10L HASHER		45 20202 200	ATTACHING PARTS	١,	
-35 M\$24665-132 PIN-COTTER			NA COLOR		
-36 0762048-1 -37 S1450-1-10-032			WASHER		
-37 S1450-1-10-032 PIN-COTTER			PIN-CUITER	1 :	١.
-38		_	UNION ASSEMBLY	1 :	I A
-39					A
-40 MS35489-9S GROMMET			PIN-COVIER	1 :	A
-40 M535489-9S GROMMET	-39	52202-2		1 -	<b>^</b>
-41 MS35489-38S GRUMET			000445	-	١.
-42 S1486DG4		=	GKUMMEI	1 ?	A
1			GRUMMET	1 4	l A
-44   1262049-1			CLAMP	1 3	A
-45			20hhaki	1 !	B
-46			FEACK WOOFWREA	1 !	٦
1			AND ACCUMENT OF A DECEMBER OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF	1 !	C
1			AKM ASSEMBLY-FLAY CUNIKUL	1 1	C
-49 AN4-13A BOLT		Fi .	INDICATOR ASSEMBLY	1 !	C
-50 AN960-10L WASHER					ļč
-51					Č
-52   1512280-39   SPACER					C
-53			WASHER	1 1	l c
NAS 75-3-029		1			C
-54	-53				C
-55	1				C
-56 MS21044N3 NUT	1				C
-57   1262046-1   BELLCRANK ASSY	-55				C
ATTACHING PARTS  -58 AN4-13A 1260108-10 SPACER -60 AN960-416L MS21043-4  ATTACHING PARTS  BOLT					ļ c
-58	-57	1262046-1		1	C
-59	i	i	ATTACHING PARTS	1	1
-60 AN960-416L WASHER	-58	AN4-13A	BOLT	1	C
-61 MS21043-4 NUT	-59	1260108-10			C
AU206 SERIAL U20602200 THRU U20603020 BU206 SERIAL U20602580 THRU U20603020	-60	AN960-416L			C
AU206 SERIAL U20602200 THRU U20603020 BU206 SERIAL U20602580 THRU U20603020	-61	MS21043-4	NUT	1	С
BU206 SERIAL U20602580 THRU U20603020	1				
BU206 SERIAL U20602580 THRU U20603020	I	1		l	1
BU206 SERIAL U20602580 THRU U20603020	I	1		ł	1
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CU206 SERIAL U20603021 & ON	I			1	1
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FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
116 -		RUDDER CONTROL SYSTEM INSTALLATION	NP	+
- 1	SEE FIG 117	TRIM INSTALLATION-RUDDER		
1	SEE FIG 117A	TRIM INSTALLATION-RUDDER	1	8
- 2	0510105-203	CABLE ASSEMBLY-RUDDER FORWARD LH	li	]
1 _	0510105-303	CABLE ASSEMBLY-RUDDER FORWARD LH STAINLESS STEEL		
- 3	0510105-204	CABLE ASSEMBLY-RUDDER FORWARD RH	1	1
	0510105-304	CABLE ASSEMBLY-RUDDER FORWARD RH STAINLESS STEEL ATTACHING PARTS	1	1
- 4	AN23-10	BOLT	1	
- 5	AN310-3	NUT	i	1 1
- 6	MS24665-134	PIN	1	
- 7	AN155B325	BARREL	1	
- 8	1260505-13	CABLE ASSEMBLY-RUDDER AFT LH		
·	1260505-113	CABLE ASSEMBLY-RUDDER AFT LH STAINLESS STEEL	1	
- 9	1260505-12	CABLE ASSEMBLY-RUDDER AFT RH	i	
	1260505-112	CABLE ASSEMBLY-RUDDER AFT RH STAINLESS STEEL	ī	
		ATTACHING PARTS		
-10	AN23-10	BOLT	1	
-11 -12	AN310-3 MS24665-134	NUT	1	
-12	11054000-134	PIN-CUITER	1	
-13	NAS428-3-7	BOLT-RUDDER STOP	2	
	NAS428-3-10	BOLT-RUDDER STOP FLOATPLANE ONLY	2	
-14	AN315-3R	NUT-RUDDER STOP	2	
-15	S378-4	PULLEY-RUDDER	2	
-16	AN4-10A	ATTACHING PARTS BOLT	1	
-17	MS21042L4	NUT	i	
-18	NAS43HT4-41	SPACER	ī	
	ł	*		
-19	MS 24665-143	PIN-COTTER	1	
-20	\$338-5   \$339-3	FAIRLEAD HALF	4	
-21	5339-3   \$378-3L	PULLEY-CABLE	2	
1 "		ATTACHING PARTS		]
-22	AN4-36A	BOLT	1	
-23	MS21042L4	NUT	1	
-24	NAS43DD4-9	SPACER	2	
-25	NAS43DD4-9	SPACER	1	
-26	1200017-2	PIN-CABLE GUARD	1	1
		ATTACHING PARTS	1	
-27	MS24665-132	PIN-COTTER	2	1
		***		
-28	S378-4	PULLEY-CABLE	2	1 1
-29	AN4-37A	ATTACHING PARTS BOLT	1	
-30	MS 21042L4	NUT	1	
-30A	NAS43DD4-13	SPACER	2	
		*		
-31	1200017-2	PIN-CABLE GUARD	1	
-32	MS24665-132	ATTACHING PARTS PIN-COTTER	_	
-32	m3270097132		_	
-33	S378-4	PULLEY-CABLE	2	
1	i	ATTACHING PARTS		
-34	AN4-10A	BOLT	-	
-35	MS21042L4	NUT	1	
-36	MS 24665-134	PIN-COTTER	,	
-37	\$388-5	FAIRLEAD HALF	2 8	
	\$339-3	CLIP	4	
-38	\$338-9	FAIRLEAD HALF		1
	\$339-3	CLIP	2	
		AU206 SERIAL U20602200 THRU U20602579		
		BU206 SERIAL U20602580 & ON		
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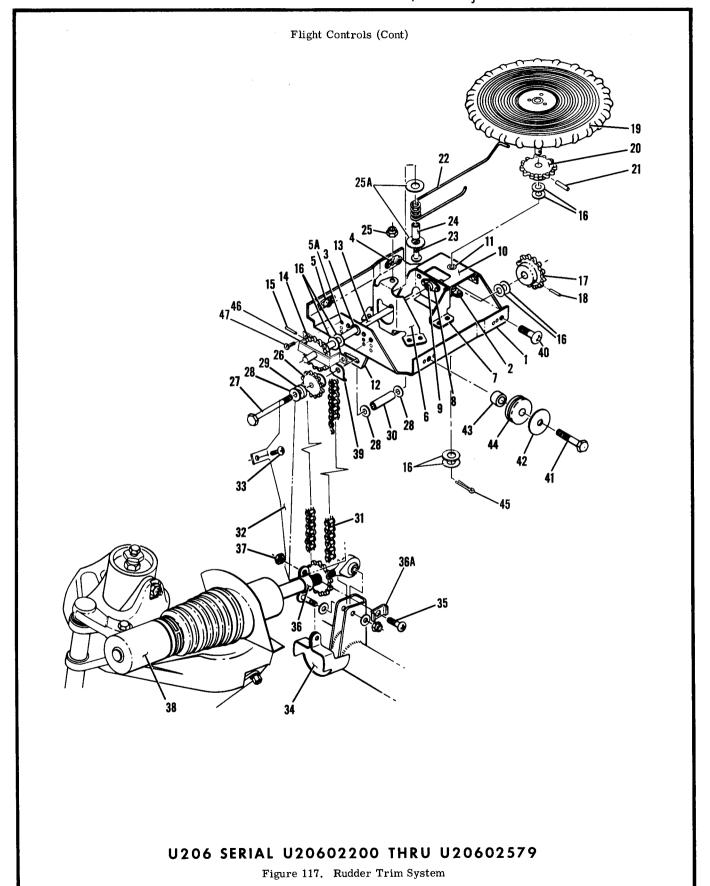


FIGURE			HAUTS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX	PARI NUMBER	DESCRIPTION	ASSY	CODE
NO.		1 2 3 4 5 6 7	7331	CODE
117 -		RUDDER TRIM SYSTEM INSTALLATION	NP	Α
- 1	1260647-1	SUPPORT ASSEMBLY-RUDDER TRIM	1	· · ·
- 2	0713647-3	BEARING MOUNT	2	1
- 3	S1004-1A	BEARING		1
- 4	NAS682A3	NUTPLATE		
- 5		NUTPLATE	2	l
-	NAS697A4	NUTPLATE		ł
- 5A	NAS682A08	SUPPORT		
- 6	1260624-1	SUPPORT ASSEMBLY	1	
- 7	1260623-1	20PPORT #22EMBLA	1	
- 8	0713647-3	BEARING MOUNT		
- 9	S1004-1A	BEARING	1	
-10	1260622-1	SUPPORT ASSEMBLY	1	l
-11	0713647-3	BEARING MOUNT	1	l
	S1004-1A	BEARING	1	
-12	1260640-1	CHANNEL	1	
	1260625-3	SPROCKET ASSEMBLY	1	
-13	1260625-4	SHAFT	1	l
-14	0761210-1	SPROCKET	1	1
-15	NAS561-3-8	PIN		l
-16	AN960-416	WASHER		
	AN960-416L	WASHER	AR	I
-17	0761210-1	SPROCKET	l "î	I
-17 -18	NAS561-3-8	PIN	i	
-18 -19	1260626-1	WHEEL ASSEMBLY-RUDDER TRIM	i	
		SPROCKET		l
-20	0761210-1	PIN	li	l
-21	0761205-3	INDICATOR-RUDDER TRIM	_	l
-22	1260628-2		1	l
l		ATTACHING PARTS	Ι.	l
-23	AN525-10R22	SCREW	1	l
-24	NAS43HT3-55	BUSHING	1	1
-25	MS21044N3	NUT	1	
~25A	AN960-10	WASHER	AR	
		<b>+</b>		
-26	1260642-1	SPROCKET	1	
		ATTACHING PARTS		
-27	AN3-25A	BOLT	1	
-28	AN960-10	WASHER	4	
-29	NAS75-3-026	BUSHING	1	
-30	NAS75-3-103	BUSHING	1	İ
	MS21044N3	NUT	1	
				1
-31	0432138-15	CHAIN ASSEMBLY	lı	
-32	1260639-1	GUARD-CHAIN	l ï	
<b>7.</b>	1200037	ATTACHING PARTS	-	
-33	AN515-832R6	SCREW	3	
- 55	MIA212-035KG	300CH	1	
-34	0760671-2	GUARD-CHAIN	1	
-54	0100011-2	ATTACHING PARTS	•	1
-35	AN520-10R8	SCREW	1	
-36	AN735D10	CLAMP	li	1
		CTOP	†	1
-36A -37	0760128-1 MS21044N2	NOT	li	1
-37	MS21044N3	NUI*	1 1	
3.0	CEE E10 44	BUNGEE ASSY-RUDDER TRIM & STEERING	١,	I
-38	SEE FIG 44	GUARD-CHAIN	1 1	1
-39	1260641-1	SCREW	1	1
-40	AN525-10R6	BOLT	4	1
-41	AN4-5A			1
-42	\$1450-4-20-028	WASHER		l
-43	NAS43HT4-13	SPACER		l
-44	MS35489-12	GROMMET	2	I
-45	MS 24665-281	PIN-COTTER	1	1
-46	1260637-1	GUAR D-CHAIN	1	1
i	l	ATTACHING PARTS		1
-47	AN 515-832R6	SCREW	2	
1	1	*	l	
l	<u>[</u>		l	l
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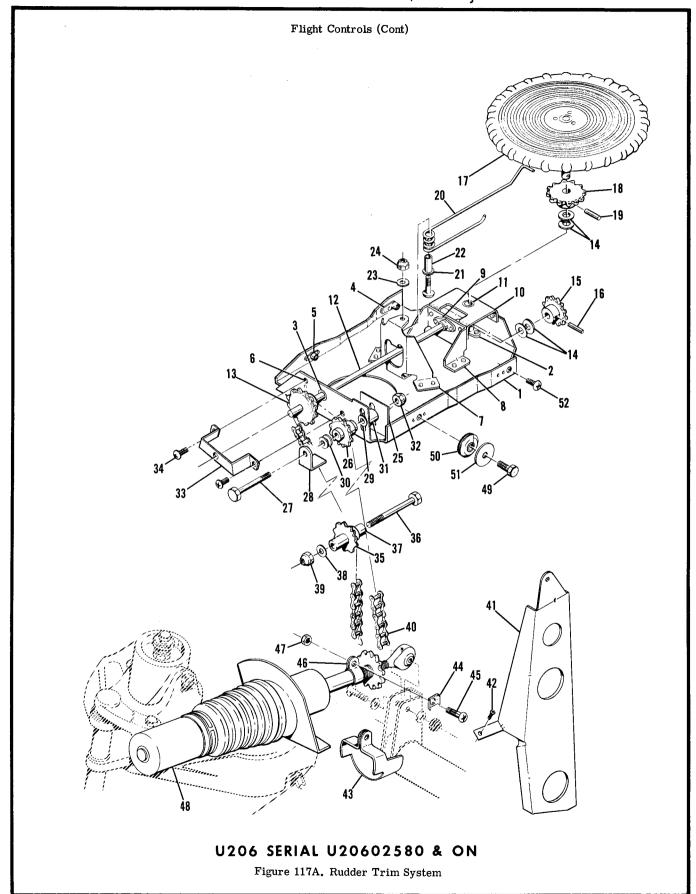
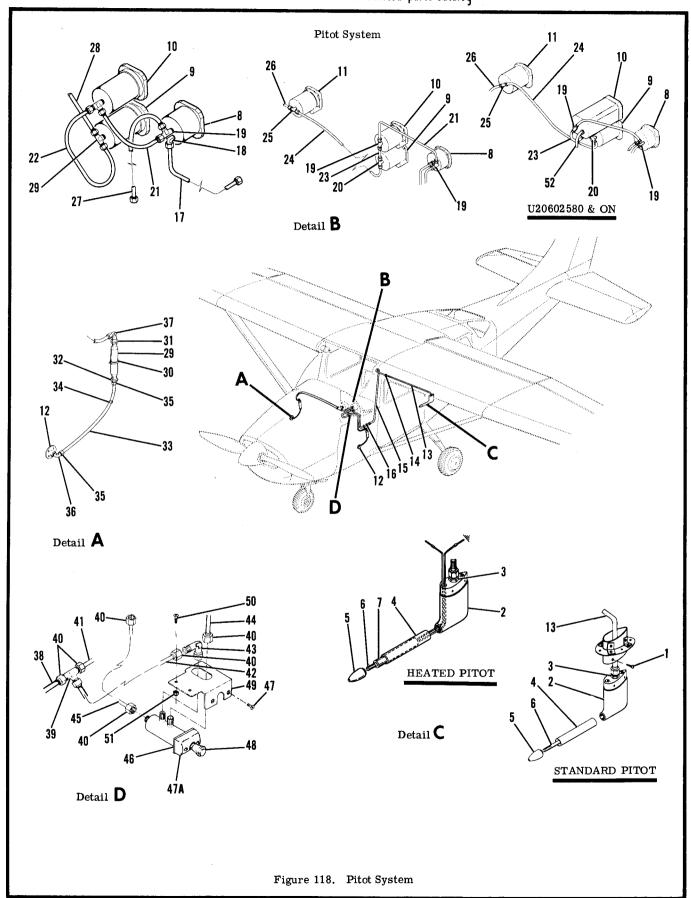


	FIGURE			UNITS	USABLE
	AND INDEX NO.	PART NUMBER	DESCRIPTION	PER ASSY	ON CODE
1			1 2 3 4 5 6 7		
	117A- - 1	1260673-2	RUDDER TRIM SYSTEM INSTALLATION	NP 1	A
	- 2	0713647-3	BEARING MOUNT		
1	- 3	S1004-1A	BEARING	2	
	- 4	NAS682A3	NUTPLATE	2	
1	- 5	NAS697A4	NUTPLATE	2	į
	- 6 - 7	NAS682A <b>0</b> 8 1260624-1	NUTPLATE	2	ļ l
	- 8	1260624-1	SUPPORT ASSY	1	1
	- 9	0713647-3	BEARING MOUNT	i	ł i
		S1004-1A	BEARING	ì	
	-10	1260622-1	SUPPORT ASSY	1	
	-11	0713647-3	BEARING MOUNT	1	
		\$1004-1A	BEARING	1	1
	-12	1260625-5 1260625-6	SHAFT	1	1
	-13	0761210-1	SPROCKET	i	
		NAS561-3-8	PIN	ī	
	-14	NAS960-10	WASHER	AR	
		NAS960-10L	WASHER	AR	
	-15 -16	0761210-1	SPROCKET	1	
	-16 -17	NAS561-3-8 1260626-1	WHEEL ASSY-RUDDER ASSY	1	
	-18	0761210-1	SPROCKET	i	
	-19	0761205-3	PIN	i	
Į	-20	1260628-2	INDICATOR-RUDDER TRIM	1	
	[	AME 25 10000	ATTACHING PARTS	١.	
	-21 -22	AN525-10R22 NAS43HT3-55	SCREW	1	
	-23	AN 960-10	WASHER	2	
	-24	MS21044N3	NUT	1	
	_		*	_	
	-25	1260673-4	BRACKET-IDELER SPROCKET	1	
ı	-26	1260642-1	SPROCKET-IDELER	1	
Į	-27	AN3-17A	ATTACHING PARTS BOLT	١,	
J	-28	1260673-3	GUARD-CHAIN	1	
ı	-29	AN960-10L	WASHER	i	
1	-30	AN960-10	WASHER	5	
	-31	NAS 75-3-018	BUSHING	2	
Į	-32	MS21044N3	NUT	1	
	-33	1260637-1	GUARD	1	
Į	",	ILOUGI I	ATTACHING PARTS	•	
1	-34	AN515-8R6	SCREW	2	
1			*		
J	-35	1260642-1	SPROCKET ASSY	1	
j		4112 224	ATTACHING PARTS BOLT		1
	-36 -37	AN3-23A NAS75-3-123	BUSHING	1	
ı	-38	AN960-10	WASHER	1 2	
1	-39	MS21044N3	NUT	í	
ı			*		
ı	-40	0432138-22	CHAIN ASSY		
	-41	1260677-1	GUARD-CHAIN	-	
ı	-42	AN515-8R6	SCREW	3	
ı	'-		*	_	
-	-43	0760671-2	GUARD-CHAIN	1	
1			ATTACHING PARTS		<b>j</b>
	-44	0760128-1	STOP	_	
	-45 -46	AN3-3A AN735D10	BOLT	1	
	-47	MS21044N3	NUT		
	''		*	_	
	-48	SEE FIG 44	BUNGEE ASSYRUDDER TRIM & STEERING	1	
	-49	AN4-6A	BOLT	2	
	~50	MS35489-12	GROMMET		
1	-51	NAS43DD4-18	SPACER		
1	-51 -52	S1450-4-20-028 AN525-10R6	SCREW	2 2	
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			AU206 SERIAL U20602580 & ON		
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	FIGURE AND				USABLE
	INDEX	PART NUMBER	DESCRIPTION	PER ASSY	CODE
L	NO.		1 2 3 4 5 6 7 PITOT SYSTEM INSTALLATION		0000
Т	118 -	0701105 17		NP 1	1 1
ł		0721105-14 0721105-15	TUBE ASSEMBLY-PITOT STANDARD	i	
1		0721105-18	TUBE ASSEMBLY-PITOT HEATED 12 VOLTTUBE ASSEMBLY-PITOT HEATED 24 VOLT	1	
ı	_		ATTACHING PARTS SCREW	4	
	- 1	AN 50 7-640R4	2CKFM	"	1
ı	- 2	0721105-13	RODY-PITOT TURE	1	
1	- 3	\$1133-2	CONNECTOR-NYLON	1 1	1
1	- 4 - 5	0721105-3 0721105-4	FITTING-PITOT TUBE NOSE	1 1	
	- 6	0721105-4	STEM-DITAT TURE	1	1
ı	- 7	0721105-5	HEATER ASSEMBLY-PITOT HEATED 12 VOLT	1	
1	- 8	0721105-9	HEATER ASSEMBLY-PITOT HEATED 24 VOLT	1	
ı	- 0	SEE FIG 65 SEE FIG 65	INDICATOR-VERTICAL SPEED	1 1	
	-10	SEE FIG 65	INDICATOR-ALTIMETER	1 1	
H		AN5078632R16	SCREW	4	1
I	-11 -12	SEE FIG 65 S1776-3	BUTTON-STATIC SOURCE	2	
	-13	31110 3	LINE ASSEMBLY-PITOT PITOT TUBE TO WING ROOT	NP	
			ATTACHING PARTS UNION		1
	-14	S1132-1 S1485D4U <b>0</b>	CLAMP	1	
ı		S1021Z8-8	SCREW	i	
ı			*		1
1		S1071-1	TUBE-POLYETHLENE 52.0 IN LG BULK ITEM	1	
1		S1131-1	INSERT	2	
ı		S1130-1	NIIT	. 2	
H	-15	S1071-1	LINE ASSEMBLY-PITOT WING ROOT TO BULKHEAD	NP 1	B   B
-		210/1-1	DEE C 1071 125 E	I.	
		51131-1	INSERT	2	В
ı	1,	S1130-1	NUT	2	B B
1	-16 -17	S1134-1	I THE ASSEMBLY-PITOT BULKHEAD TO AIRSPEED	NP NP	В
- [	-	S1071-1	TUBE-POLYETHLENE 16.0 IN LG BULK ITEM	1	
ı		61121.	REF S-1071-1-16.0 INSERT	. 2	В
-		S1131-1 S1130-1	NIIT	·l 2	8
-1	-17A		LINE ASSYPITOT AIR SPEED TO BULKHEAD	NP	C
ı			TUBE-POLYETHLENE 42.5 IN LG BULK ITEM	1	C
1			INCEPT	2	c
- 1			NUT	2	C
1	-18 -19	\$1135-1   \$1139-1	ELBOW AIRSPEED	1 2	
	-20	S1138-1	TEE-NYLON VERTICAL SPEED	- 1	
ı	-21		LINE ASSEMBLY-STATIC AIRSPEED TO ALTIMETER	NP	
		\$1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	1 1	1
ı		S1131-1	INSERT	. 2	1
	_	\$1130-1	NUT	- 2	
	-22	S1071-1	LINE ASSEMBLY-STATIC ALTIMETER TO VERTICAL SPEED TUBE-POLYETHLENE * IN LG BULK ITEM	- NP - 1	
ı		310,1-1	REF S-1071-1-*	1 .	
J	-23		LINE ASSEMBLY-STATIC ALTIMETER TO VERTICAL SPEED		
		S1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	i	1
		S1131-1	INSERT	- 2	
		S1130-1	NUT	. 2	
	-24	S1071-1	LINE ASSEMBLY-STATIC TO SECOND ALTIMETER	- NP - 1	1
		310/1-1	055 S_1071_1_#	1	
I		S1131-1	INSERT	- 2	
- 1	_26	S1130-1 S1138-1	NUT TEE-NYLON SECOND ALTIMETER	2	
	-25 -26	31130-1	LINE ASSEMBLY-STATIC RH SECOND ALTIMETER TO SUMP	-l NP	
ı	-27		LINE ASSEMBLY-STATIC LH AIR SPEED TO SUMP	- NP	
J					
J			CONTINUED ON NEXT PAGE	1	
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### MODEL U206 & TU206

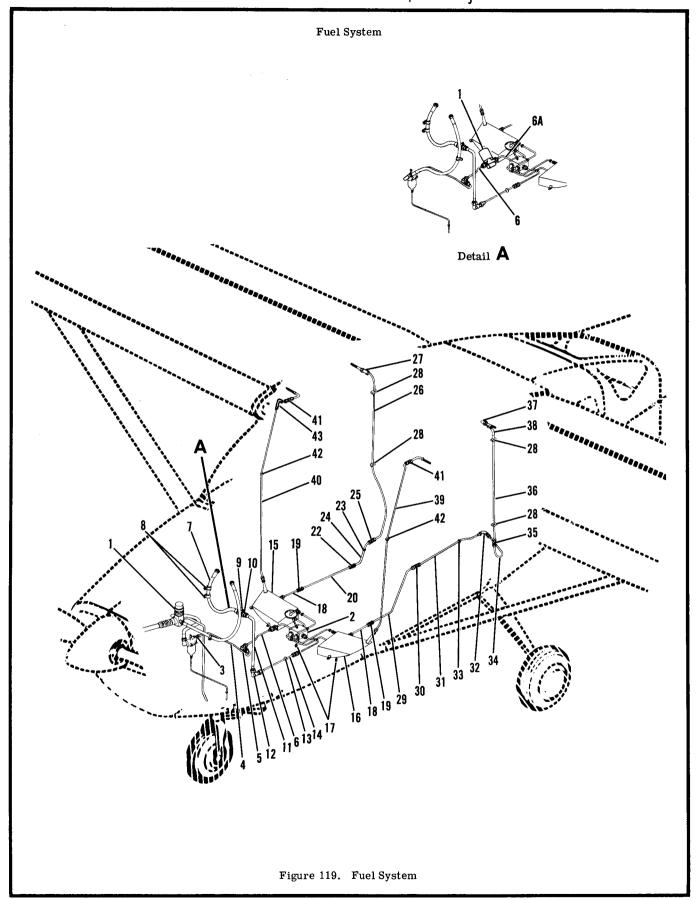
### essma illustrated parts catalog

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABI ON CODI
18 -28	S1071-1	LINE ASSEMBLY-STATIC RH VERTICAL SPEED TO SUMP TUBE-POLYETHLENE * IN LG BULK ITEM	1	
	S1131-1	INSERT	2	
	\$1130-1	NUT	2	
	MS21919DG4	CLAMPATTACHING PARTS	2	
	NAS43DD4-32	SPACER	ì	
	AN525-10R14	SCREW	1	
-29	S2043-1	SUMP ASSEMBLY-STATIC SOURCE	2	
-30	S22 <b>0</b> 9-2	ATTACHING PARTS STA STRAP		
30	S1741-1	ANCHOR	1	ł
	AN515-8R6	SCREW	i	l
	MS21045L08	NUT	1	
-31	\$1133-1	* CONNECTOR-SUMP		
-32	S1133-1 S1132-1	UNION	1	
-33		LINE ASSEMBLY SUMP TO STATIC SOURCE		
24	\$1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	2	
-34	\$1155-4 AN525-10R8	CLAMP	1	
	ANDED-LONG		1	
-35	S1130-1	NUT	2	1
2.	S1131-1	INSERT	2	
-36 -37	\$1135-1   \$2071-1	ELBOWELBOW	2	
-31	32071-1	STATIC SOURCE INSTALLATION-ALTERNATE	2 NP	
-38	S1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	1	
-39	S1137-1	TEE	1	ĺ
-40	\$1131-1	INSERT	6	1
-41	\$1130-1   \$1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	6	
-42	S1071-1	REF S1071-1-* TUBE-POLYETHLENE * IN LG BULK ITEM	1	
-43	S2071-1	REF S1071-1-* ELBOW	1	
-44	S1071-1	TUBE-POLYETHLENE 6.0 IN LG BULK ITEM	1	
-45 -46	S1071-1 2013142-1	TUBE-POLYETHLENE 6.0 IN LG BULK ITEM	1	
		ATTACHING PARTS	1	
-47	AN509-8R7 MS21045L08	SCREW	2 2	
-47A	1213752-1	KNEE BUMPER	,	١.
-48	\$1981-5	KNOB ASSEMBLY		^
-49	0701028-2	BRACKET-VALVE		
EA	ANE15-904	ATTACHING PARTS SCREW	_	
-50 -51	AN515-8R6 MS21045L08	NUT		
_		*	2	
-52	1570312	CABLE ASSY SEE ELECTRONIC MANUAL		
		NOTE. *LENGTH TO BE DETERMINED LATER AU206 SERIAL U20602568 & ON		
		BU206 SERIAL U20602200 THRU U20602642		
		CU206 SERIAL U20602643 & ON		
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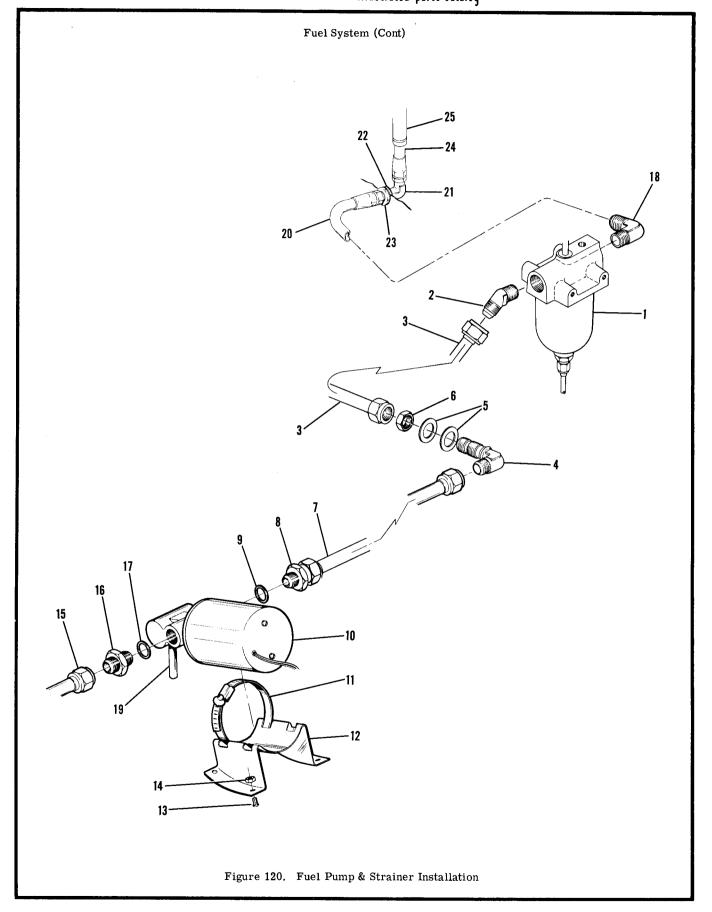
g		model of		
FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER	USABLE ON
NO.		1234567	ASSY	CODE
119 -	L	FUEL SYSTEM INSTALLATION	1 1 -	ļ
- 1	SEE FIG 120&121	AUXILIARY FUEL PUMP AND STRAINER INSTALLATION		
- 2	SEE FIG 1204121	FUEL SELECTOR VALVE INSTALLATION		ļ
- 3	MS20823-8D	ELBOW		
- 4	1200106-79	LINE ASSEMBLY-FUEL STRAINER TO ELBOW		
		ATTACHING PARTS	٠ ا	
- 5	AN833-8D	ELBOW	lı	
	AN960D1216L	WASHER	Ιi	
	AN924-8D	NUT	l ī	
		~~~*~~~		
- 6	1200406-164	LINE ASSEMBLY-FUEL TO AUX. FUEL PUMP		
- 6A - 7	1200406-163	LINE ASSEMBLY-FUEL AUX. FUEL PUMP TO FUEL SELECTOR HOSE ASSEMBLY-FUEL	1	
- '	\$1236-4-0290		1	İ
- 8	MS21919D7	ATTACHING PARTS CLAMP	_	ŀ
Ů	AN515-8R8	SCREW	2 2	ŀ
	MS21045L08	NUT	2	
	0550100-9	BRACKET	2	l
			l -	l
~ 9	1111-517700	CHECK VALVE-FUEL PAET		l
	366-00	CHECK VALVE-FUEL DUK ALTERNATE		l
	340000		1	I
-10	AN742017	ATTACHING PARTS CLAMP	l <u>.</u>	I
-10	AN742D17 AN3-3A	BOLT	1	l
]	NAS43DD3-12	SPACER	1 1	1
l l		*	Ι '	I
-11	S1236-4-0150	HOSE ASSEMBLY-FUEL CHECK VALVE TO ELBOW	1	l
		ATTACHING PARTS	1	l
-12	AN833-4D	ELBOW	1	
Ì	AN 96 OD 716L	WASHER	1	
l	AN924-4D	NUT	1	
-13	MS35489-365	GROMMET	١,	
-14	1200406-12	LINE ASSEMBLY-FUEL		
-15	1216407-26	RESERVOIR ASSY-FUEL RH		
-16	1216407-27	RESERVOIR ASSY-FUEL LH	1	l
-17	90588	PLUG-FUEL RESERVOIR	Ιī	Α
]	MS29513-111	PACKING-FUEL RESERVOIR		
-18	SEE FIG 9	FUEL VALVE & SAMPLER CAP	-	В
-18	1200406-68	LINE ASSEMBLY-FUEL	2	
-19	AN815-6D	UNION	1	
]			_	
-20	1200106-98	LINE ASSEMBLY-FUEL	1	
	140.5 (0	ATTACHING PARTS		
-22	AN815-6D	UNION	1	
-23	MS35489-11	GROMMET	١,	
] [ATTACHING PARTS	1	
-25	AN815-6D	UNION	1	
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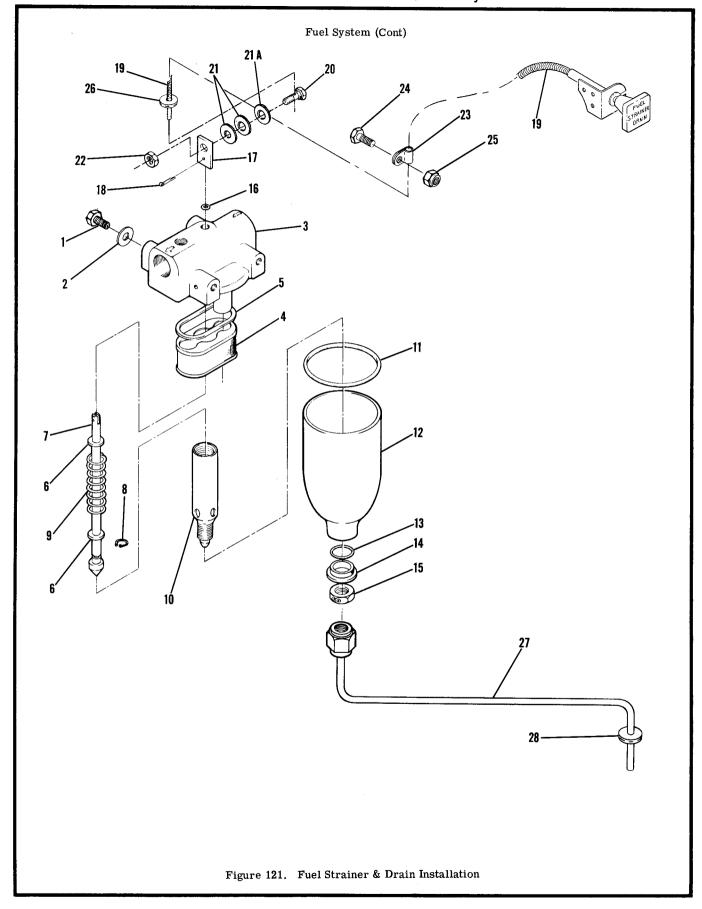
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1234567		
119 -26	1200106-70	LINE ASSEMBLY-FUEL	1	
-27	AN821-6D	ELBOW	l ı	
-28	1280613-3	BLOCK-BOTTOM	8	
		ATTACHING PARTS		
	AN515-8R16	SCREW	4	
-29	1200406-55	* LINE ASSEMBLY-FUEL	1	
- '	1200400 33	ATTACHING PARTS	1	
~30	AN815-6D	UNION		
	AN9600916L	WASHER		
	AN924-6D	NUT	1	
-31	1200406-45	LINE ASSEMBLY-FUEL	l 1	
		ATTACHING PARTS	_	
-32	AN833-6D	ELBOW		
	AN960D916L AN924-6D	NUT		
	711724 00		*	
-33	MS35489-415	GROMMET		
-34	1200406-43	LINE ASSEMBLY-FUEL	1	
-35	AN815-6D	ATTACHING PARTS UNION	l 1	
[AROLD TO	*	· ·	
-36	1200406-15	LINE ASSEMBLY-FUEL	1	
-37	ANIO 21 4 D	ATTACHING PARTS ELBOW	١.	
	AN821-6D	*	1	
-38	S292-12	SLEEVE		
-39	1200406-77	LINE ASSEMBLY-FUEL LH	1	
-40	1200406-76	LINE ASSEMBLY-FUEL RH	1	
-41	AN 815-6D	UNION	1	
		*	_	
-42 -43	AN742D6 S292-12	CLAMP	2	
	3272-12	JEEC VC	1	
· ·		AU206 SERIAL U20602200 THRU U20602579		
İ		BU206 SERIAL U20602580 & ON		
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į	FIGURE			LINITE	USABLE
	AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
	NO.		1 2 3 4 5 6 7 AUXILIARY FUEL PUMP AND STRAINER INSTALLATION		CODE
	- 1	SEE FIG 122	FUEL STRAINER AND DRAIN INSTALLATION	1	
	- 2 - 3	MS 20823-8D 1200106-79	ELBOWLINE ASSEMBLY-FUELATTACHING PARTS		
	4	AN833-8D	ELBOW		
ı	- 5 - 6	AN960 1216L AN924-8D	WASHER	1	
	- 7	1200406-164	LINE ASSEMBLY-FUEL		
	- 8 - 9	AN919-12D MS29512-8	REDUCER	1 1	
	-10	4140-00-17 1426033-3	* PUMP-AUXILIARY FUEL DUKA 12 VOLT	1	
	-11	AN737TW91	CLAMP	1	
	-12	1256006-1	* BRACKET-FUEL PUMP ATTACHING PARTS	1	
	-13	AN525-10R7	SCREW	4	
	-14 -15	MS 20364-1032C	NUT	1	
	-15 -16	1200406-163 AN919-12D	ATTACHING PARTS REDUCER	1	
	-17	MS29512-8	GASKET	1	
	-18 -19	MS20822-8D 1216018-1	ELBOWTUBE-VENT		
		1216018-3 % 1200406-116 %	TUBE-VENT	1	
		AN742-10 % AN520-10R8 %	ATTACHING PARTS CLAMP	2 2	
		MS21044N3 % AN960-10 %	NUT	2 2	
		\$51-5-9	HOSE	1	
	-20	MS35489-9 % 1200406-165	GROMMETTUBE ASSY	ī	
	-21 -22	AN833-8D AN96001216L	ELBOW	2	
	-23 -24	AN924-8D S1167-8-0120	HOSE ASSY		
	-25	\$1127-8-6.00	SLEEVING 6.00 IN LG BKI REF S1127-8-6.00	1	
			NOTE. THESE PARTS USED ONLY WHEN CARGO PACK IS INSTALLED.		
				1	1





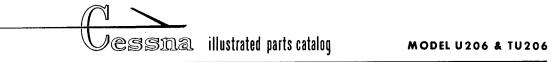
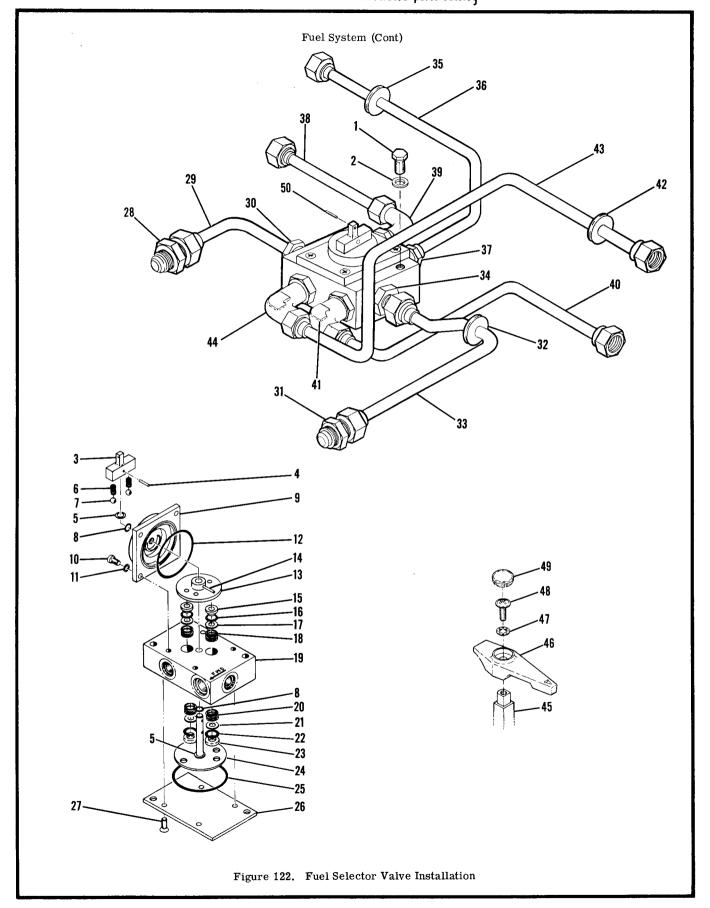


	FIGURE AND	PART NUMBER	DESCRIPTION	UNITS PER	USABLE ON
l	INDEX NO.		.	ASSY	CODE
<u> </u>			1 2 3 4 5 6 7	ALO	
1.	21 -		FUEL STRAINER AND DRAIN INSTALLATIONSTRAINER ASSEMBLY-FUEL	NP	
		0756005-3		1	
ı	_		BOLT	2	ŀ
ı	- 1	AN970-3	WASHER	2	
1	- 2	AN936A10		2	l
1			TOP ASSEMBLY-FUEL STRAINER	1	i
	- 3	0756005-2	FILTER ASSEMBLY-FUEL STRAINER	i	
	- 4	0756009-7	GASKET	1	
1	- 5	0756009-8	WASHERS	2	
	- 6	0756014-2	PLUNGER ASSEMBLY-FUEL STRAINER	1	
	- 7	0756010-1	SNAP RING	i	
ı	- 8	MS16624-1025	SPRING	1	
1	- 9	0756012-1	STANDPIPE	i	Į
•	-10	0756011-1	0-RING	i	
•	-11	MS29513-138	BOWL	i	
ı	-12	0756008-1	0-RING	i	
1	-13	MS 29513-111	WASHER	i	
	-14	0756015-1	NUT	i	
ı	-15	\$1573-3	0-RING	i	ļ
1	-16	MS29513-010	PLATE	i]
1	-17	0756014-1	ATTACHING DADIS		1
1	_,,	MC26465122	COTTER PIN	1	I
1	-18	MS24665-132	CUITER PIN	٠ .	I
1	_10	C1517-5	CONTROL-STRAINER DRAIN	1	
1	-19	\$1517-5	ATTACHING PARTS	. •	I
1	_20	0450311-3	BOLT-CLAMP	1	Į.
1	-20 -21		WASHER	2	1
	-21 -21A	AN960-416L AN960-416	WASHER	lí	I
•			NUT	l i	1
1	-22 -23	MS 21042L4 AN 742D3	CLAMP		
ı	_		BOLT	Ιi	
1	-24 -25	MS20264-1032C	NUT	l i	1
1	-25	MS20364-1032C	NO!*	l *	l
	-26	MS35489-134	GROMMET	lı	
	-27	1200406-128	TUBE ASSEMBLY-STRAINER DRAIN	l i	İ
	-21	1200406-128	TUBE ASSEMBLY-STRAINER DRAIN FLOATPLANE ONLY	lī	
ı	-28	MS35489-134	GROMMET	l ī	1
		MS35489-5	GROMMET FLOATPLANE ONLY	ī	ł
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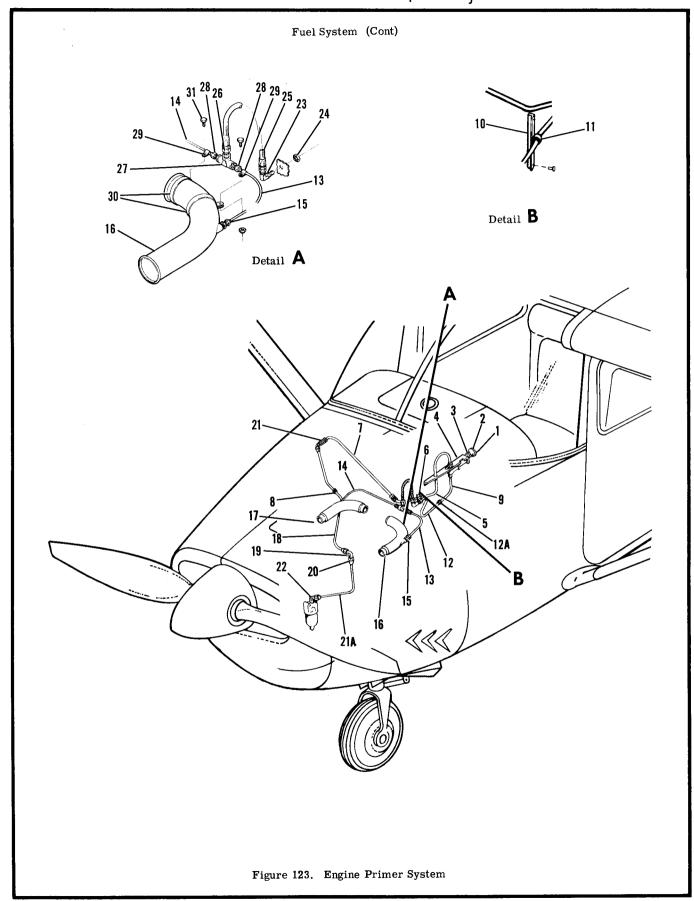
i	IGURE AND NDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
i .	NO.		1 2 3 4 5 6 7	ASSY	CODE
122	-		FUEL SELECTOR VALVE INSTALLATION	NP	
		C291503-0101	VALVE ASSEMBLY-FUEL SELECTOR	1	
1	- 1	AN4-16A	ATTACHING PARTS BOLT		
1	- 2	AN960-416D	WASHER	2	
1	~	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	*	_	
1	- 3	1216106-1	YOKE	1	
ı	- 4	NAS561P3-6	ATTACHING PARTS ROLL PIN	1	
1	,	114330113 0	x	1	
1	- 5	1216108-1	WASHER	3	
I	- 6 - 7	1216110-2 S272-8	SPRING	2	
I	- 8	MS29513-010	0-RING	2	
	- 9		COVER	NP	
1			ATTACHING PARTS		
1	-10 -11	AN500-8-6 AN935-8	SCREW	4	
1	- * *	AIV 733-0	*	4	
1	-12	MS29513-130	O-RING	1	
I	-13		ROTOR	NP	
	-14	NAS561P3-11	ATTACHING PARTS ROLL PIN	1	
1	**	AMODULE D'AL	*		ŀ
	-15	1216107-1	SEAL	2	
1	-16 -17	MS29513-011	PACKING	2	
I	-17 -18	1216108-3 1216110-1	SPRING	2]
	-19		8007	NP	
l.	-20	1216110-4	SPRING	2	
	-21	1216108-1	WASHER	2	
	-22 -23	MS29513-014 1216107-2	SEAL	2 2	
	-24		ROTOR	NP	
	-25	MS29513-137	0-RING	1	
	-26		PLATE-SUMP	NP	
ı	-27	AN507-832R6	ATTACHING PARTS SCREW	4	
Ī			*	,	
Ī	-28	AN 919-12D	REDUCER	_	
1	-29	MS29512-8 1200406-163	GASKET	1	
Ī	27	1500400-103	ATTACHING PARTS	1	
	-30	AN815-8D	UNION	1	I
ı		MS29512-08	GASKET	1	
	-31	AN832-4D	* UNION	1	
	7.	AN960D716L	WASHER	1	İ
		AN924-4D	NUT	î	
	-32 -33	MS35489-36	GROMMET	1	
	-33	1200106-63	ATTACHING PARTS	1	
1	-34	AN815-4D	UNION		
		MS29512-04	GASKET		
1	-35	MS35489-36	GROMMET		
	-36	1200406-70	LINE ASSEMBLY-FUEL		Α
		1200406-168	LINE ASSEMBLY-FUEL		В
		441035 45	ATTACHING PARTS]
1	-37	AN815-4D MS29512-04	UNI ON		
	ļ	11367716-VT	UASKET	1	1
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MODEL U206 & TU206

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FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
122 -38	1200406-66	LINE ASSEMBLY-FUEL	1	
-39	AN921-8D	ATTACHING PARTS ELBOW	Ι,	
-39	MS29512-08	GASKET	1 1	
	AN924-8D	NUT	1	
-40	1200406-67	* LINE ASSEMBLY-FUEL	1	
10	1200 100 01	ATTACHING PARTS	_	
-41	AN921-8D	ELBOWGASKET		
	MS 29512-08 AN924-80	NUT	1 1	
		*		
-42 -43	MS35489-36 1200406-69	GROMMET	1 1	
'	1200 100 07	ATTACHING PARTS	-	
-44	AN921-40	ELBOW	. ~	
ł	MS29512-04 AN924-4D	NUT	1	
		*	_	
-45 -46	1216608-200 0716623-2	SHAFT ASSEMBLY-FUEL SELECTOR	1 1	
	3120023-2	ATTACHING PARTS	*	
-47	AN936A8	WASHER	1	
-48	AN520-8R6	SCREW	1	
-49	0716624-1	CAP	1	
-50	NAS561-2-8	ROLL PIN	1	1
			1	
		AU206 SERIAL U20602200 THRU U20602579	į	
Ì		8U206 SERIAL U20602580 & ON	l	
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FIGURE AND				USABLE
INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
123 -		PRIMER SYSTEM-ENGINE	NP	
- 1	C291502-0103	PRIMER ASSEMBLY	1	
- 2	S1974-1	KNOB-PRIMER	1	l
	G829 0	ATTACHING PARTS BEARING-NEEDLE	1	l
	00270	*	1	
- 3	1216612-3	SPACER	2	
- 4	1216613-2	BRACKET ASSEMBLY	1	
- 5	1200106-177	LINE ASSEMBLY	1	Α
- 6	1200106-208 S1486-DG2	LINE ASSEMBLY	1	8
- 0	S1486-062 S102178-8	SCREW	1	8 B
- 7	1200106-128	LINE ASSEMBLY	i	"
		ATTACHING PARTS	_	i
- 8	MS21919DG7	CLAMP	1	
	NAS680AOK	NUTPLATE ATTACH TO FIREWALL	1 .	
1	AN515-8R6	2CKEM	1	
- 9	1200106-172	LINE ASSEMBLY	1	l c
1	1200106-217	LINE ASSEMBLY	ī	Ď
	 .	ATTACHING PARTS	_	
-10	1216612-4	ANGLE ATTACH TO PEDESTAL	1	A
1	AN515-6R7 NAS43DD1-9	SPACER	2 2	1
1	MS21044N06	NUT	2	1
-11	AN742D2	CLAMP	ĩ	A
1	AN520-10R8	SCREW	1	Ι ΄
	MS21044N3	NUT*	1	1
-12	1200106-218	LINE ASSEMBLY	1	٥
-12A	AN919-0D	REDUCER	i	0
-13	1200106-199	LINE ASSEMBLY	î	
-14	1200106-200	LINE ASSEMBLY	1	
-15	AN4022-1	NIPPLE	1	
-16	1250653-1 1250655-2	MANIFOLD-INTAKE LH U206 MANIFOLD-INTAKE LH TU206	1	
-17	1250654-1	MANIFOLD-INTAKE RH U206	1	
	1250655-1	MANIFOLD-INTAKE RH TU206	î	
-18	\$1236-0234	HOSE ASSEMBLY	1	
-19 -20	AN833-4D	RLBOW	1	
-20	AN924-4D AN960PD716L	WASHER	1 1	
-21	AN837-4D	ELBOW	1	
	AN924-4D	NUT	2	
	AN960PD716	WASHER	1	}
-21A	1200106-109	LINE ASSEMBLY	1	1
-22	MS 20822-4D	ELBOW	1	
		*	•	
-23	1550024-1	ELBOW	1	С
	AN833-3D	ELBOW	1	D
-24	AN924-2D	ATTACHING PARTS NUT		_
-24	AN 924-20	NUT	1	C
		*	•	
-25	S1236C3-0080	HOSE ASSEMBLY	1	
~.	411014.30	ATTACHING PARTS NIPPLE	_	}
-26	AN816-3D	NIPPLE	1	
-27	AN917-1D	TEE	1	
-28	AN816-2D	NIPPLE	2	
-29	AN742D3	CLAMP	2	
-30	AN735D36	CLAMP	2	
-31	AN3-3A MS21044N3	80L T	2	
1	MJZIVTMJ	(IV)	2	
			,	
		AU206 SERIAL U20602200 THRU U20602579		
		BU206 SERIAL U20602580 & ON		
		CU206 SERIAL U20602200 THRU U20602907		1
		DU206 SERIAL U20602908 & ON		
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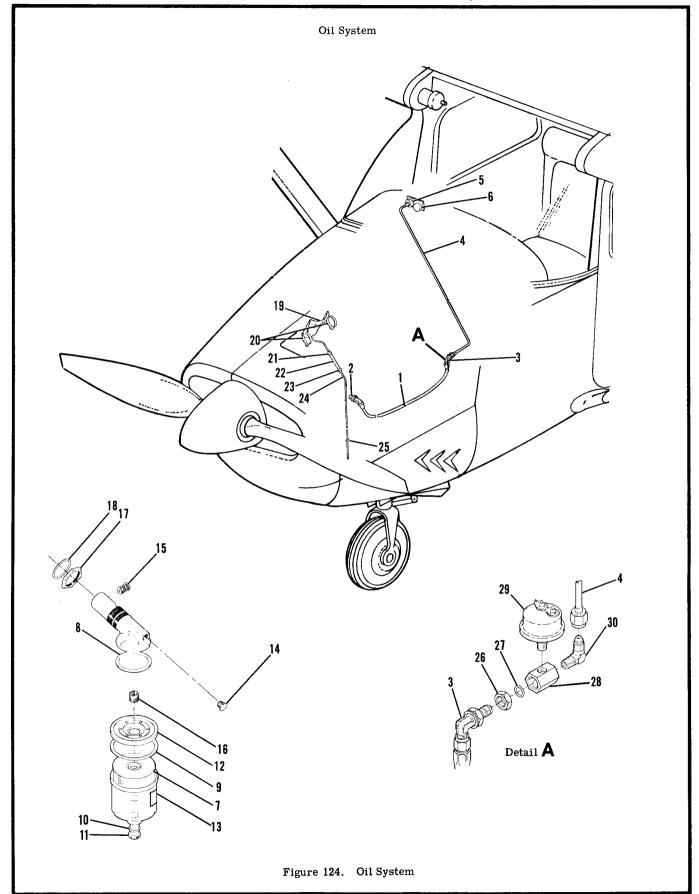




FIGURE			UNITE	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX	17KI HOMBEK	i e	ASSY	CODE
NO.		1 2 3 4 5 6 7		CODE
124 -		OIL SYSTEM INSTALLATION	NP	
- 1	\$1236-4-0380	HOSE ASSEMBLY-DIL PRESSURE	1	l
		ATTACHING PARTS		I
- 2	0752037-1	ELBOW ASSEMBLY	1	
	AN912-3	BUSHING	ĩ	
- 3	AN837-4D	ELBOW		
	AN960D716	WASHER	ī	l
	AN924-4D	NUT	ĩ	
		****	_	
- 4	1200106-138	LINE ASSEMBLY-OIL PRESSURE	1	i
- 5	G444619	GAGE-OIL PRESSURE SW	ĩ	l
- 6	G442698	GAGE-OIL TEMPERATURE SW		l
		OIL FILTER INSTALLATION-FULL FLOW	NP	l
	C294505-0101	OIL FILTER ASSEMBLY	ı	l
- 7	C294505-0102 #			1
- 8	6436635	GASKET AC		l
- 9	6436637	GASKET AC		l
-10	5579654	METAL GASKET AC		I
-11	6436916 #	STUD-CENTER AC	ï	1
-12	6436989 #	LID-OIL FILTER AC		I
-13	1250410-3	PLACARD-OIL FILTER	ī	1
	1250922-1	ADAPTER ASSEMBLY-OIL FILTER	i	I
-14	AN932C4	PLUG	ì	I
-15	0756022-1	VALVE-BY PASS		l
-16	MS124663	INSERT		l
-17	1250405-1	NUT-ADAPTER		I
-18	AN123883	PACKING-NUT ADAPTER		1
	SE709	WRENCH-ADAPTER-OIL FILTER	ĺ	l
-19	1250931-1	DEFLECTOR ASSEMBLY-OIL FILTER TU206	ì	1
• •	1230731 1	ATTACHING PARTS		
-20	AN735D36	CLAMP	2	l
	AN525-10R8	SCREW	2	1
	AN960-10L	WASHER	2	I
	MS 20364-1032C	NIIT	2	l
	1	*		
-21	NAS397-8	CLAMP	1	l
-22	S1495-4	HOSE-6.00 IN LG BULK ITEM REF \$1495-4-6.00	l	
-23	NAS397-8	CLAMB	1	1
-24	1200106-137	TUBE-DRAIN		1
-25	MS35489-6	GROMMET		l
-26	AN924-4D	NUT USED WITH HOURMETER ONLY		l
-27	MS28778-4	O RING USED WITH HOURMETER ONLY		l
-28	1213158-4	ADAPTER USED WITH HOURMETER ONLY		1
-29	S1711-2	SWITCH-OIL PRESSURE USED WITH HOURMETER ONLY		
-30	MS20822-4D	ELBOW USED WITH HOURMETER ONLY	1	ŀ
,,		CEOCH ONE HELL HOOVERLICK DIVEL		
				l
		NOTE. #THESE ARE ALSO REPLACEMENT		
		PARTS FOR SK210-498 KIT		1
		CANTO TON SNELD-TID NIT		Ì
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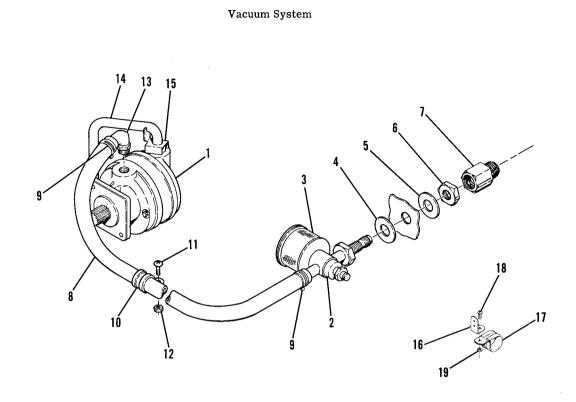


Figure 125. Vacuum System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
125 - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - 9 -10 -11 -12 -13 -14 -15 -16 -17 -18 -19	C431003-0102 C431003-0302 C482001-0501 C482001-0202 AN960PD1216 AN960PD1216L AN924-8D AN894D8-6 MS29512-08 S1495-10 NAS397-16 0550100-13 MS21919DG15 AN520-10R6 MS20364-1032C 1K1-6-10 1K66-1 1250319-1 AN743-13 MS21919DG15 AN520-10R6 MS21919DG15	VACUUM SYSTEM INSTALLATION PUMP-VACUUM ALT VALVE-VACUUM RELIEF FILTER-VALVE WASHER NUT BUSHING PACKING HOSE 20.50 IN LONG BULK ITEM REF \$1495-10-20.50 CLAMP SCREW NUT FITTING AMSA TUBE ASSEMBLY LOCATOR-VACUUM EXHAUST TUBE BRACKET-CLAMP ATTACHING PARTS SCREW NUT *	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	





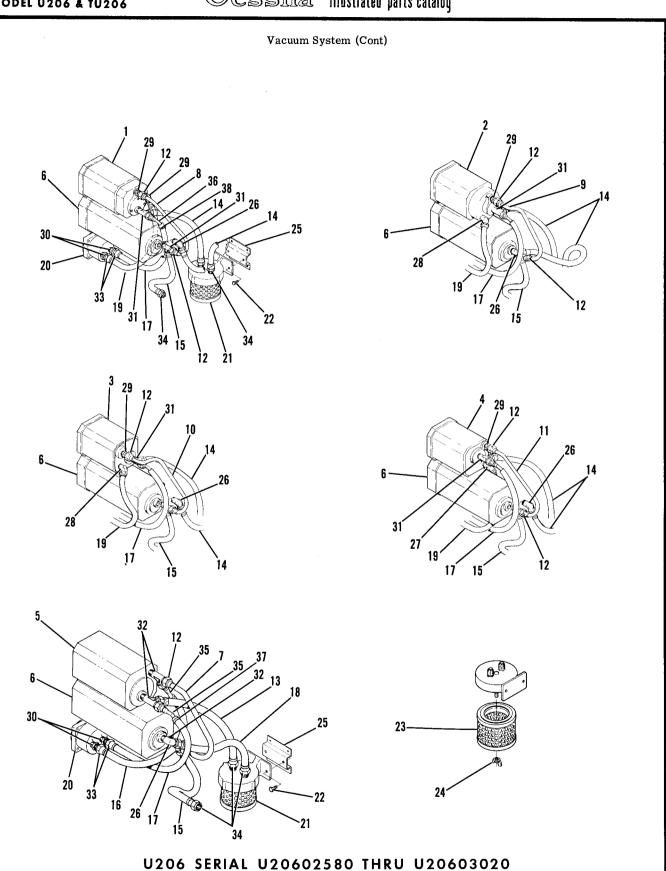


Figure 126. Gyro Installation - Engine Driven

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABL ON CODE
		1 2 3 4 5 6 7		
126 - - 1	C661076-0105	GYROS INSTALLATION-ENGINE DRIVEN	NP 1	
- 2	C661076-0101 *	GYRO-HORIZON ALT EDO	li	
- 3	C661076-0102 *	GYRO-HORIZON ALT	1	
- 4	C661076-0103 *		1	
- 5	37570-0105	GYRO-HORIZON ARC USED WITH NAV 400	1	
- 6 - 7	40760-0104 1201043-1	GYRO-DIRECTIONAL	1	
- 8	1201043-1	TUBE ASSEMBLY 37570-0105 TO 40760-0104 NAV 400 TUBE ASSEMBLY C661076-0104 TO 40760-0104 NAV 300 ALT - TUBE ASSEMBLY C661076-0101 TO 40760-0104 NAV 300 ALT - TUBE ASSEMBLY C661076-0102 TO 40760-0104 NAV 300 ALT - TUBE ASSEMBLY C661076-0103 TO 40760-0104 NAV 300 ALT -	1	
- 9	1201043-4	TUBE ASSEMBLY C661076-0101 TO 40760-0104 NAV 300 ALT -	i	l
-10	1201043-5	TUBE ASSEMBLY C661076-0102 TO 40760-0104 NAV 300 ALT -	ī	1
-11	1201043-6	TUBE ASSEMBLY C661076-0103 TO 40760-0104 NAV 300 ALT -	1	
-12	AN818-60	1101		!
-13	MS20819-6D S1495-6	SLEEVE	2 1	
-14	\$1495~6	HOSE 11.25 IN IG BULK ITEM REF \$1499-61111-25	2	i
-15	\$1616-6LL11.50	HOCE ACCEMONA		
-16	S1495-4	HOSE 11.50 IN LG BULK ITEM REF S1691-1-11.50	1	
-17	\$1495-4	HOSE 17.50 IN LG BULK ITEM REF S1691-1-17.50	1	
-18	\$1495-6 \$1405-4	HOSE 11.50 IN LG BULK ITEM REF S1691-1-11.50 HOSE 17.50 IN LG BULK ITEM REF S1691-1-17.50 HOSE 11.87 IN LG BULK ITEM REF S1499-6LL11.87 HOSE 16.00 IN LG BULK ITEM REF S1499-4JJ16.00 ALT -	1	
-19	S1495-4	USED ON C661076-0101 TO C668540-0101	1	
-20	C668540-0101	GAGE-SUCTION	1	l
-21	C294501-0101	FILTER ASSEMBLY	i	1
		ATTACHING PARTS	1	1
-22	AN3-3	BOLT	2	
l	C204501 0100	* BRACKET	l .	1
-23	C294501-0102 C294501-0103	FILTER ELEMENT	1	1
-24	P2274	NUT-WING DC1		
-25	1213718-1	BRACKET ASSEMBLY	ī	
	NAS686A3	NUTPLATE	2	
-26	MS 20823-6D	ELBOW	-	
-27 -29	MS 20822-4D	ELBCWELBOW	_	
-28 -29	M\$20823-4D AN816-6D	NIPPLE		
-30	AN816-40	NIPPLE	5	
-31	MS20826-6D	TEE NAV 300	2	
-32	MS20826-6D	TEE NAV 400	3	
-33	\$1497-4	FITTING SOCKETLESS	3	Ī
-34 -35	\$1497-6 1713039-1	FITTING SOCKETLESS		
-36	1713039-1 1713039-1	ELBOW ASSEMBLY NAV 400ELBOW ASSEMBLY NAV 300		
-37	NAS397-8	CLAMP NAV 400		ļ
-38	NAS397-8	CLAMP NAV 300		
l		NOTE +THESE CYDOS ARE REPORTED &		l
l		NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE		Ī
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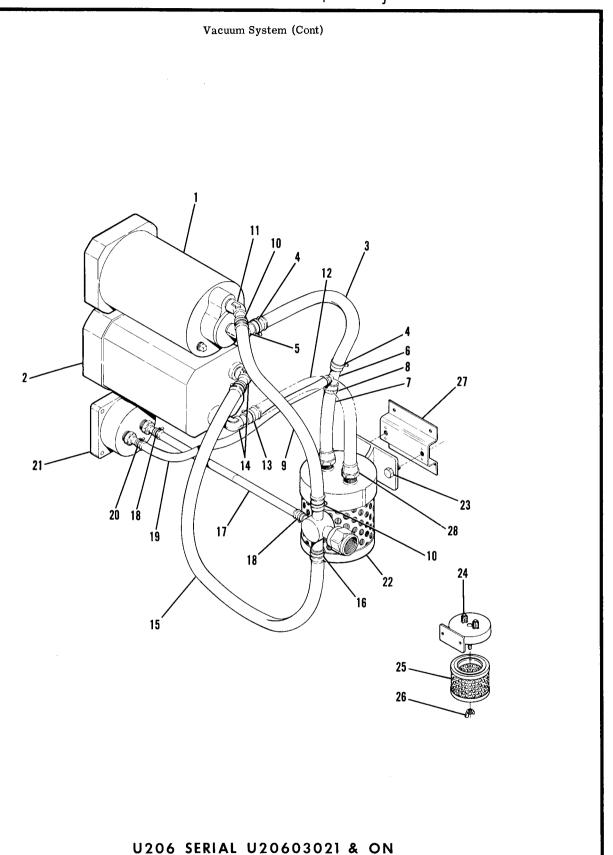


Figure 126A. Gyro Installation - Engine Driven

				·
FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
NO.		1234567		CODE
126A-		GYRO INSTALLATION-ENGINE DRIVEN	NP	
- 1	SEE FIG 658	GYRO-HORIZON	1 1	
- 2 - 3	SEE FIG 65B S1495-6	HOSE 9.50 IN LG BULK ITEM REF S1495-6-9.50	1	
- 4	S 2209-2	TIE-NYLON		
- 5	AN842-6D	ELBOW		
- 6 - 7	S1793-2 S1495-6	HOSE 3.90 IN LG BULK ITEM REF \$1499-6L-3.90	1	
- 8	S2209-2	TIE-NYLON		
- 9	S1495-6	HOSE 10.50 IN LG BULK ITEM REF S1495-6-10.50	1	
-10	\$2209-2	TIE-NYLON	1	
-11 -12	AN844-6D S1495-6	HOSE 10.50 IN LG BULK ITEM REF \$1499-61-10.50	1	
-13	S2209-2	TIE-NYLON	1	
-14	AN 842-6D	ELBOW	2	
-15 -16	S1495-6 S2209-2	HOSE 24.00 IN LG BULK ITEM REF S1495-6-24.00 ATTACHING PARTS TIE-NYLON	. 2	
-17	\$1495-4 *	* HOSE 11.25 IN LG BULK ITEM REF S1495-4-11.25	ł	
-18	S22 0 9-2	ATTACHING PARTS TIE-NYLON	2	
-19	S1495-4	HOSE 18.85 IN LG BULK ITEM REF S1495-4-18.85	1	
-20	\$2209-2	TIE-NYLON	1	
-21 -22	C668540-0101 C294501-0101	GAGE-SUCTION	1	
-23	AN3-3A	BOLT		
-24 -25	C294501-0102 C294501-0103	BRACKET FILTER NUT-WING DCI	- 1	
-26 -27	P2274 1213718-1 NAS686A3	BRACKET ASSEMBLY	1 2	
-28	S1497-6	FITTING-SOCKETLESS	. 2	
-29 -30	1201051-1 AN840-4D	CROSS ASSEMBLY	1 2	
		NOTE. *WHEN OPTIONAL LOCATION OF SUCTION GAGE IS USED HOSE LENGTH IS TO BE DETERMINED ON AIRCRAFT.		
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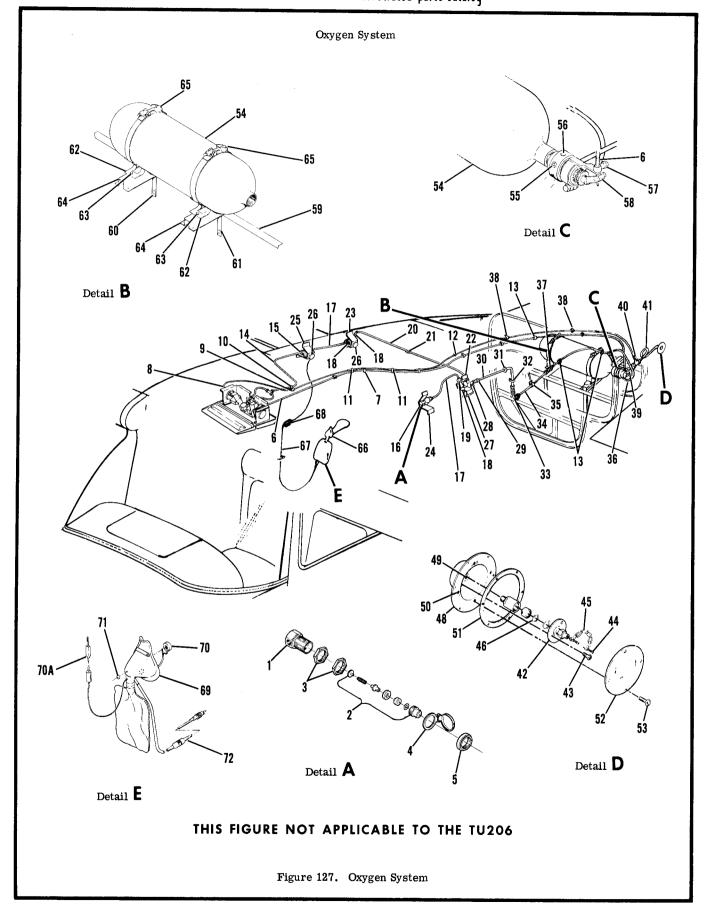


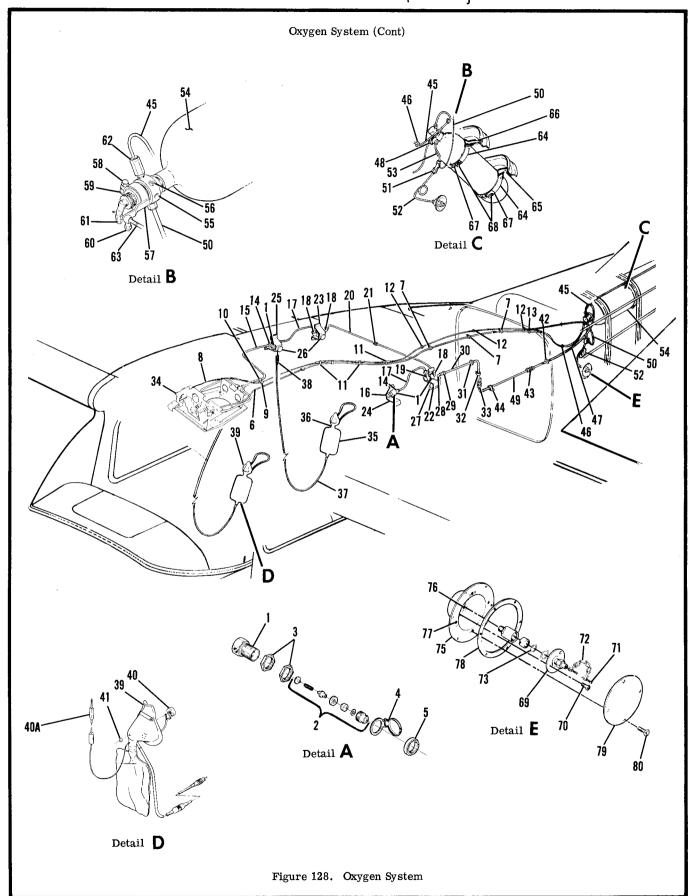
FIGURE			UNITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX NO.	1700 10000	1 2 3 4 5 6 7	ASSY	CODE
127 -		OXYGEN SYSTEM INSTALLATION	NP	
- 1	C166006-0109	VALVE OUTLET ASSEMBLY-OXYGEN	6	
- 2	C166006-0108	KIT-OUTLET REPAIR	1	
- 3 - 4	2651-13	NUT	2 1	
- 5	Z651-1 Z651-3	RETAINER ZEPA	li	
- 6	1211046-6	CONTROL ASSEMBLY-OXYGEN	l î	
		ATTACHING PARTS		
- 7	S1155-3	CLAMPSCREW	4	
	\$1021Z6-6 AN960-8L	WASHER	4	
	A11700 SE	*		
- 8	S1722-150	LINE ASSEMBLY		
- 9	S1155-2	CLAMP	1	
-10	\$1155-4 \$102176-6	SCREW	1	
	AN960-8L	WASHER	li	
-11	51693-1	CLAMP	3	
-12	MS35489-2	GROMMET	3	
-13 -14	MS35489-7	GROMMET	6	
-14 -15	1200417-71 AN816-4D	NIPPLE	i	
-16	AN93202	PLUG	i	
-17	1200417-27	LINE ASSEMBLY	2	
-18	MS20822-4D	TEE	3	
-19 -20	MS20825-4D 1200417-4	LINE ASSEMBLY	1 1	
-20		ATTACHING PARTS	l •	
-21	MS21919DG4	CLAMP	1	
	\$102126-6	SCREWWASHER	1	
İ	AN960-8L	WASHER	1	
-22	1200415-9	BRACKET-LH	l 1	
-23	1200415-10	BRACKET-RH	1	
-24	1200415-3	BRACKET-LH	1	
-25 -26	1200415-4 1200415-7	ESCUTCHEON	1 1	
-27	1200417-40	LINE ASSEMBLY	l i	
-28	AN833-4D	ELBOW	l ī	
-29	AN924-4D	NUT	1	
-30	AN960-716	WASHER	2	
-31	1200417-62 MS35489-7	GROMMET	li	
-32	MS21919DG4	CLAMP	ī	
1	S1021Z6-6	SCREW	1	
-33	NAS446-2-3 AN815-4D	NUT	1 1	
-34	1200417-87	LINE ASSEMBLY	li	
-35	S1486DG4U	CLAMP	i	
	S1021Z8-8	SCREW] 1	
-36 -37	1200417-88 AN515-4D	LINE ASSEMBLY		1 /
-38	MS35489-134	GROMMET		
-39	S1723-5	LINE ASSEMBLY	i	
-40	S1724-1	TEE	1	
-41 -42	S1721-16 C166008-0101	LINE ASSEMBLY	$\begin{bmatrix} 1\\1 \end{bmatrix}$	
-72	0100000-0101	ATTACHING PARTS		
-43	AN515-8R8	SCREW	3	
-44	S1021A4-6	SCREW	1	
-45	\$1520-1	CAP & CHAIN ASSEMBLY	١.	
-45 -46	C166008-0103	O RING KIT	1	1
-47		DELETED-NOT USED		
-48	1200429-15	ADAPTER-VALVE]
-49 -50	NAS697A08	NUTPLATE		
-50 -51	NA S697A 06L 1200429-13	SPACER		
-52	1200429-12	COVER-FILLER VALVE]
I		ATTACHING PARTS SCREW		1
-53	AN515-6R6	SCREW	4	
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1		CONTINUED ON NEXT PAGE		
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MODEL U206 & TU206



FIGURE			11)	
AND	PART NUMBER	DESCRIPTION	UNITS PER	USABLE
INDEX	PARI NUMBER	i ·	ASSY	CODE
NO.	<u> </u>	1234567	7001	CODE
127 -54	C166001-0601	CYLINDER & REGULATOR ASSEMBLY	1	
	C166002-0401	REGULATOR ASSEMBLY	-	
-55 -56	AN932-C2 12-4862	PLUG	-	
-57	10-8001C	NUT ZEPA		
1 ''	16-8500C	SET SCREW ZEPA		
-58	10-8001C	NUT ZEPA		
	16-8375C	SET SCREW ZEPA		
-59	1200439-1	SUPPORT	1	
-60	1200439-2	SUPPORT	1	
-61	1200439-3 1200428-6	SUPPORT	1	
-62	1200428-6	ATTACHING PARTS	2	
-63	AN3-5A	BOLT	4	
1	AN960-10L	WASHER	4	
		*	-	
-64	1200439-5	SUPPORT ASSEMBLY		
	NAS697A3	NUTPLATE	_	
-65	\$1664-2	CLAMP-MOUNTING	2	
-66	C166005-0204 C166005-0205	MASK & LINE ASSEMBLY-PASSENGERMASK & SSEMBLY	5 1	
1	C166005-0504	LINE & FITTING ASSEMBLY 8,000-14,000 FT		1
-67	ZH716	HOSE ASSEMBLY ZEPA	ì	
-68	ZH727-8	LINE & FITTING ASSEMBLY-8,000-14,000 FT ZEPA	1	ļ l
	C166005-0707	MASK & LINE ASSEMBLY-PILOT WITH MICROPHONE		
-69 -70	C166009-0703	MASK ASSEMBLY	1	
-70 -70A	64881-00 1270675-254	MICROPHONE		
-71 -71	2736	NUT ZEPA	1	
-72	C166005-0705	LINE & FITTING ASSEMBLY-14.000-22.000 FT		
	0800030-35	CASE-DXYGEN MASKS NOT ILLUSTRATED	1	
	SEE FIG 130	OXYGEN COMPONENTS & CONSOLE INSTALLATION	1	
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FIGURE				
AND	PART NUMBER	DECCRIPTION		USABLE
INDEX	PARI NOMBER	DESCRIPTION	PER	ON
NO.	<u>l</u>	1 2 3 4 5 6 7	ASSY	CODE
128 -	8	OXYGEN SYSTEM INSTALLATION	NP	
- 1	C166006-0109	VALVE OUTLET ASSEMBLY-OXYGEN		
- 2	C166006-0108	KIT-OUTLET REPAIR		
- 3	Z651-13	NUT	2	
- 4	Z651-1	COVER ASSEMBLY		
- 5	Z651-3	RETAINER ZEPA	1	
- 6	1211046-7	CONTROL ASSEMBLY-DXYGEN	1	
_	i	ATTACHING PARTS		
- 7	\$1155~3	CLAMP	4	1 1
	\$102126-6	SCREW	4	1 1
	AN960-8L	WASHER	4	
	51733 150	*		
- 8 - 9	S1722-150	LINE ASSEMBLY TEE TO PRESSURE GAGE	_	
-10	\$1155-2 \$1155-4	CLAMP	1	
-10	S1021Z6-6	SCREW	1	
	AN960-8L	WASHER	1	
-11	\$1693-1	CLAMP	1 3	i I
-12	MS35489-2	GROMMET	3	
-13	MS35489-7	GROMMET	AR	
-14	AN816-4D	NIPPLE	4	
-15	1200417-71	LINE ASSEMBLY	ĭ	
-16	AN932C2	PLUG		
-17	1200417-27	LINE ASSEMBLY		
-18	MS20822-4D	ELBOW	3	
-19	MS20825-4B	TEE	1	
-20	1200417-4	LINE ASSEMBLY	1	
		ATTACHING PARTS		
-21	MS21919DG4	CLAMP	1	
	\$102176-6	SCREW	1	} .
1	AN960-8L	WASHER	1	l l
_22	1200415-0	* BRACKET-LH		1 1
-22 -23	1200415-9 1200415-10	BRACKET-RH	1	
-24	1200415-10	BRACKET-LH	1	
-25	1200415-4	BRACKET-RH	1	
-26	1200415-7	ESCUTCHEON	4	
-27	1200417-40	LINE ASSEMBLY	ĭ	
-28	AN833-4D	ELBOW	î	
-29	AN924-4D	NUT	i	
	AN960-716	WASHER	2	
-30	1200417-62	LINE ASSEMBLY	1	
-31	MS35489-7	GROMMET	1	
-32	MS21919DG4	CLAMP	1	1
	\$102126-6	SCREW	1	
22	NAS446-2-3	NUT	1	l i
-33 -34	AN815-4D	UNION	1	
-34	SEE FIG 129	OXYGEN COMPONENTS & CONSOLE	1	
-35	0800030-35 C166 00 5-0202	CASE OXYGEN MASK NOT SHOWN	1	
-36	C166009-0202	MASK ASSEMBLY	1	
, ~~	C166005-0505	LINE & FITTING ASSEMBLY-PASSENGED 8-000-14-000 ET	1	
-37	ZH716	LINE & FITTING ASSEMBLY-PASSENGER 8,000-14,000 FT HOSE ASSEMBLY ZEPA	1	
-38	ZH727-14	LINE & FITTING ASSEMBLY-8-000-14-000 FT 7FPA	1	
	C166005-0708	MASK & LINE ASSEMBLY-PILOT WITH MICROPHONE	i	
-39	C166009-0703	MASK ASSEMBLY	ī	
-40	64881-00	MICROPHONE	1	
-40A	1270675-254	CABLE-MICROPHONE		
-41	2736	NUT ZEPA	1	
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AND			UNITS	
INDEX	PART NUMBER	DESCRIPTION	PER ASSY	COL
NO.		1 2 3 4 5 6 7		COL
.28 -	C166005-0706	LINE & FITTING ASSEMBLY 22,000-30,000 FT		
-42	MS35489-7	GROMMET	•	ł
-43	AN815-4D	UNION	2	l
-44	\$1486DG4U	CLAMP		
	S1021Z8-8	SCREW		
-45	1200417-86	LINE ASSEMBLY	1	
-46	MS35489-134	GROMMET	i	
-47	MS21919DG4	CLAMP	i	
	S1021Z8-8	SCREW	Ī	
	NAS446-4-3	NUT	l i	
-48	1200415-6	ANGLE	i	
	MS21919DG3	CLAMP	i	l
	1	ATTACHING PARTS	*	l
	S1021Z8-8	SCREW		ŀ
	NAS446-4-3	NUT	1	l
	NA3440-4-3	MAI	1	l
4.0	1,200/17 07		_	l
-49	1200417-87	LINE ASSEMBLY	1	l
-50	\$1723-5	LINE ASSEMBLY	_	I
-51	S1724-1	TEE	1	l
-52	S1721-16	LINE ASSEMBLY		I
-53	S1722-150	LINE ASSEMBLY		I
-54	C166001-0701	CYLINDER & REGULATOR ASSEMBLY-OXYGEN		l
	C166002-0401	REGULATOR ASSEMBLY	ī	l
-55	12-4862	PLUG ZEPA		l
-56	AN932S2	PLUG	2	1
-57	91-8000AC	CLAMP ZEPA		l
- 51	71-0000AC		1	l
, En	14-20000	ATTACHING PARTS BOLT ZEPA	_	l
-58	16-2000C		-	Į.
-59	97NTE-048	NUT ZEPA	1	l
	1			l
-60	10-8001C	NUT ZEPA		l
	16-8500C	SET SCREW ZEPA		1
-61	10-8001C	NUT ZEPA		
=	16-8375C	SET SCREW ZEPA	î	Ī
-62	ZF604	ADAPTER ZEPA	î	I
-63	\$1398-1	WIRE * IN LG BULK ITEM REF \$1398-1-*		Ī
	\$1398-2	CASING * IN LG BULK ITEM REF S1398-2-*	i	l
-64	S1664-1	CLAMP		Ī
-65		BRACKET	2	l
	1200438-1		1	l
-66	1200438-2	BRACKET	1	
-67	1200428-1	SUPPORT ASSEMBLY	2	l
	1	ATTACHING PARTS		1
-68	AN3-5A	BOLT	2	l
	AN960-10	WASHER	2	l
		*		
-69	C166008-0101	VALVE ASSEMBLY-OXYGEN FILLER	1	l
	I	ATTACHING PARTS		l
-70	AN515-8R8	SCREW	3	l
-71	S1021A4-6	SCREW	ī	l
	1		_	l
-72	S1520-1	CAP & CHAIN ASSEMBLY	1	l
-73	C166008-0103	O RING KIT	i	l
-74		DELETED-NOT USED	•	l
-75	1200429-15	ADAPTER-VALVE	1	l
-76	NAS697A08	NUTPLATE	-	l
-10 -77	NAS697A06L	NUTPLATE	•	l
			•	l
-78 70	1200429-13	SPACER	-	l
-79	1200429-12	COVER-VALVE	1	l
	I	ATTACHING PARTS		l
-80	AN515-6R6	SCREW	4	l
	I			l
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	1	NOTE. ATHIS FIGURE APPLICABLE TO TU206 ONLY		l
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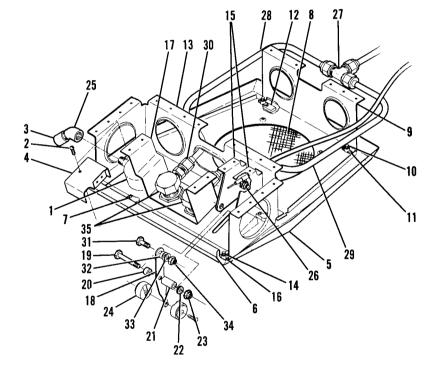


Figure 129. Oxygen System Console Components

		O SEE SEE SEE STATE OF THE CONTROL O		,
FIGURE			UNITS	USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1234567	ASSY	CODE
129 -		OXYGEN COMPONENTS & CONSOLE INSTALLATION	NP	
- 1	C166010-0101	GAGE ASSEMBLY-OXYGEN PRESSURE	l "i	
		ATTACHING PARTS		
- 2	AN515-6R7	SCREW	1	l
	C166010-0103	BEZEL	1	İ
	C166010-0102	GAGE	l i	1
- 3	\$1529-1	ELBOW	1	
- 4	1211048-1	SUPPORT-DXYGEN GAGE		
- 5	1211080-4 ^{II}	COVER ASSEMBLY-OVERHEAD SPEAKER-USED WITH DXYGEN 12 VOLT - COVER ASSEMBLY-OVERHEAD SPEAKER-USED WITHOUT DXYGEN		i
- 6	1211057-2	GUIDE-SLIDE		
- 7	S1899-5	LIGHT ASSY-TAB MOUNTED 12 VOLT	2	
	MS25237-330	LAMP-CONSOLE 12 VOLT		
	\$1899-7	LIGHT ASSY-TAB MOUNTED-RH 24 VOLT	1	
	MS25237-327 S1899-8	LOUT ASSUMPTION OF THOSE THOSE TRANSPORT OF THOSE	1 1	
	M\$25237-327		1 1	
- 8	1211081-1	GRILL-SPEAKER	1 1	
- 9	1211077-3	SUPPORT ASSEMBLY-SPEAKER	1	1
-10	AN507-832R7	ATTACHING PARTS SCREW	2	
-10	MM301-032K1	*	'	
-11	MS21045L08	NUTPLATE	2	1
-12	1211083-1	SPACER	5	
-13	1211076-2	BRACKET ASSEMBLY-SPEAKER COVER SUPPORT	1	1
-14	AN507-832R7	SCREW	5	
	THE COUNT	*		ì
-15	1211089-1	BRACKET	2	1
-16	NAS696A08	NUTPLATE	2	1
-17	NAS697A08 1211054-1	BRACKET-DXYGEN OUTLET	3	1
-18	1211090-1	LEVER-OXYGEN CONTROL	i	
		ATTACHING PARTS		
-19	AN3-13A	BOLT	_	ļ
-20 -21	NAS43DD3-13 NAS43DD3-45	SPACER	1 1	
-22	AN960-10	WASHER	l i	i
-23	MS21044N3	NUT	1	1
			١.	
-24	\$1953-1	KNOB ASSEMBLY-OXYGEN CONTROL	1	
	AN5070D440R8	SCREW	l ı	1
		*	l	ŀ
-25	AN915-1B	ELBOW		
-26	AN742D3 AN3-5A	BOLT		1
	NAS43DD3-10	SPACER	l i	l
	AN960-10	WASHER	l ı	
	MS21044N3	NUT		
-27 -28	AN824-4D 1200417-52	TEE		
-29	1200417-52	I INF ASSEMBLY-LH	1 1	
-30	AN816-48	NIPPLE	2	1
-31	0450311	CLAMP ATTACH OFF-ON CONTROL	1	1
-32 -33	NAS43DD3-6 AN960-10	SPACER ATTACH OFF-ON CONTROL	1 2	
-33 -34	MS21044N3	NUT ATTACH OFF-ON CONTROL	li	
-35	C166006-0104	VALVE OUTLET ASSEMBLY-DXYGEN	i	
l				
		NOTE -TUTE DADY NUMBER WHET HAVE A CECOND DACK		
		NOTE. DTHIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR, REFER TO		
		HOW TO ORDER INTERIOR PARTS-PAGE VII		Ì
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	USABLE ON CODE
130 - - 1 - 2 - 3 - 4 - 5 - 6	SEE FIG 134 SEE FIG 132 0712605-201 * 0870060-201 * S1579-2 S1580-1	ELECTRICAL EQUIPMENT INSTALLATION	1 1 1	
- 7	AN3-3A AN3-4A MS21042L4	ATTACHING PARTS BOLT USED WITH S1579-1	2	
- 8	S1807-2 S1683-2	COVER-TERMINAL		
- 9 -10 -11	0770728-1 1270625PA16 1270625PA1	DIODE ASSEMBLY	1 1	:
-12	AN960-416 MS21042L4	WASHER	1	
-13 -14 -15 -16 -17	\$1050-1-3.10 M\$35489-135 1270625PA27 1270625PA26	GROMMET	1 1 1	
-18 -19 -20	1270625KA5 AN4-4 MS20365-1032C	CABLE-BATTERY CONTACTOR TO STARTER-CONTACTOR 24 VOLT BOLTNUT	1 1	
-21	C611001-0201 C611002-0105	* REGULATOR-VOLTAGE 12 VOLT	1	
	AN520-416R8 AN4-6A 1270662-1	SCREW ATTACH C611001-0101	5	
-22	\$1638-2 \$1635-2 1250211-4 \$1991-1 \$1577-1	HOUSING APPLIES TO C611002-0105 ONLY	2 1 1	
	AN3-4A MS21044N3	BOL T	2 2	
-23	\$1807-1 \$1807-2 \$1693-2	COVER-TERMINAL	1 1 2	
		CONTINUED ON NEXT PAGE		
			-	

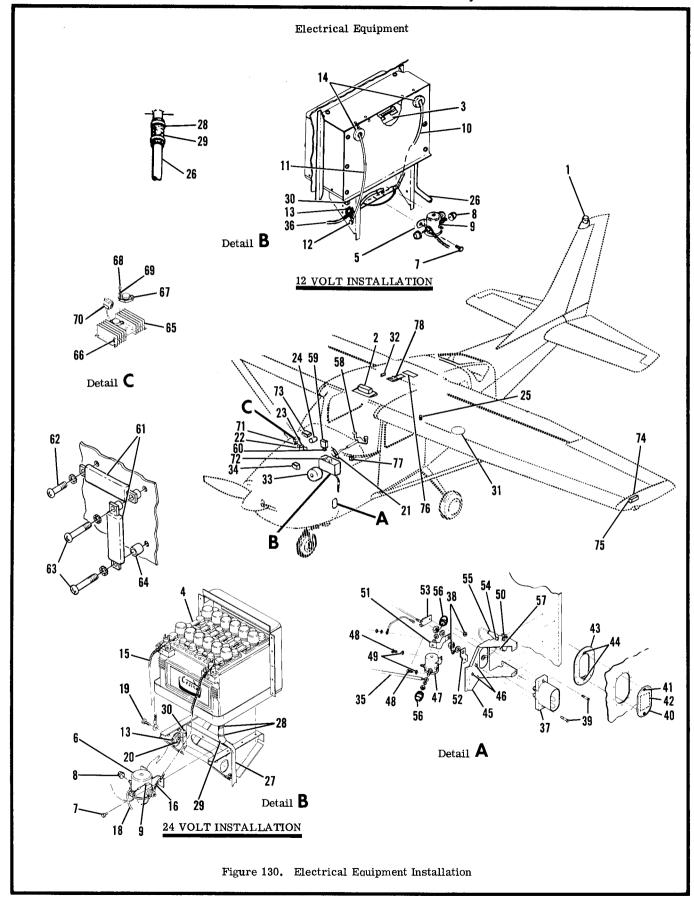




FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER	USABLE ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
130 -24	\$2077-5	HORN ASSEMBLY-STALL WARNING 12 VOLT	1	
130 -24	S2077-8	HOON ASSEMBLY-STALL WARNING 24 VOLT		
	0713738-3	BRACKET-HORN ASSEMBLY	î	
•	\$102128-8	SCREW ATTACH BRACKET	2	ł
-25	S1831-1	SWITCH-DOME LIGHT	ī	l
. ~	31031 1	ATTACHING PARTS	•	l
ł	AN515-4R4	SCREW	2	1
	70323 404		- ا	1
-26	1200106-132	LINE ASSEMBLY-BATTERY DRAIN 12 VOLT	l ı	1
-27	1200106-203	TUBE ASSEMBLY-BATTERY DRAIN 24 VOLT	li	ļ
	1200100 203	ATTACHING PARTS]
	MS21919DG6	CLAMP	l 2	
	AN520-10R8	SCREW	2	
-28	\$1693-2	STRAP	2	
	1 010/3		_	
-29	S1495-6	HOSE-2.00 IN LG BULK ITEM \$1495-6-2.00	l ı	
-30	\$1090-22	FUSEHOLDER	l ī	
	\$1090-23	CAP-FUSEHOLDER	Ιí	
1	S1091-1	FIISE-CLOCK	l ī	1
-31	SEE FIG 133	COURTESY LIGHT INSTALLATION	i	
-32	E13-00M	SWITCH CRYE CARGO DOOR FLAP CIRCUIT INTERRUPT		
]	l	ATTACHING PARTS	l -	1
	AN515-6R18	SCREW	2	1
I	MS21044N06	NUT	2	1
1	NAS43DD1-16	SPACER	2	1
		*	_	
-33	SEE FIG 131	ALTERNATOR INSTALLATION	1	1
-34	1250706-5	SWITCH & ACTUATOR ASSEMBLY THROTTLE CONTROL		
1		ATTACHING PARTS	i -	i
	AN515-4R10	SCREW	2	1
	MS20365-44C	NUT	2	
	1670019-1	INSULATOR-ACTUATOR ASSEMBLY	1	
		*		
	USM58	ACTUATOR UMX		1
	AAM20	ACTUATOR UMX	1	
	MS25253-1	SWITCH ALTERNATE WHEN USED WITH JV5 ACTUATOR		
-35	1270625PA18	CABLE-BATTERY-BATTERY TO GROUND SERVICE PLUG 12 VOLT	1	
	1270625PA15	CABLE-BATTERY-BATTERY TO GROUND SERVICE PLUG 24 VOLT		
-36	1270625PA15	CABLE-BATTERY CONTACTOR TO STARTER CONTACTOR 12 VOLT	1	i
	1270625KA3	CABLE-STARTER CONTACTOR TO STARTER	1	
		RECEPTACLE INSTALLATION-GROUND SERVICE PLUG	NP	1
-37	AN2552-3A	RECEPTACLE	1	
		ATTACHING PARTS		
-38	MS21044N3	NUT	2	
-39	AN509-10R14	SCREW	2	
		*		
-40	0752611-1	DOOR ASSEMBLY	_	
-41	S1115-10	STUD	2	
I	S1115-9	RING	2	
-42	1205024-1	PLACARD 12 VOLT		
I	1205024-2	PLACARD 24 VOLT	1	
-43	0752610-1	DOUBLER ASSEMBLY	1	1
-44	\$1115-9	RECEPTACLE	2	
-45	1270656-2	SUPPORT ASSEMBLY		
-46	NAS697A4	NUTPLATE	2	1
-47	S1660-1	CONTACTOR 12 VOLT		1
I	S1577-1	CONTACTOR 24 VOLT	1	i
	1	ATTACHING PARTS	l _	
-48	AN520-416R8	SCREW		1
-49	AN960-416L	WASHER	2	1
	l			1
-50	\$1090-2	FUSEHOLDER ASSEMBLY	B .	
	S1090-11	CAP		1
	\$1091-5	FUSE	1 7	1
-51	1270653-1	STRAP-BUS BAR	_	
-52 -53	0312155-10	STRAP-GROUND		1
~53 ~54	1570043-3	BOARD-DIODE		
-54	20H3P	DIODE SATA		1
1	S1577-1	CONTACTOR 24 VOLT	1	1
1	1	ATTACHING PARTS NIPPLE	Ι.	1
-55	S1488-1	NIPPLE	1	ł
-56	S1807-1	COVER-TERMINAL	2	1
1 ~		ATTACHING PARTS	*	1
I	S1693-2	STA-STRAP	1	1
I			*	1
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FIGURE AND INDEX	PART NUMBER	DESCRIPTION	PER	USABLE ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
130 -57	X26263	RESISTOR TRTA		
-58 -59	C613001-0201 C613001-0101	CONTROL WHEEL MAP LIGHT SEE FIGURE 108	ī	
Ì	AN520-10R8 AN960-10	SCREW		
	MS21044N3	NUT	2	
-60	0770038-2	FILTER-NOISE 12 VOLTATTACHING PARTS	1	
	AN515-8R8	SCREW	2	
-61	MX0020-031AV	RESISTOR TRTA USED WITH 12 VOLT SYSTEM ONLY ATTACHING PARTS SCREW	_	
-62 -63	AN515-4R8 AN515-4R12	SCREW	1 2	
	AN93684	WASHER	3	
-64	NA S42HT4-16	SPACER	-	
-65	1570166-1	DIMMING ASSEMBLY-TRANSISTORIZED LIGHT ATTACHING PARTS SCREW		
-66	AN520-10R6 AN960-10L	WASHER	4	
-67	2N3 05 5	TRANSISTOR RCA	-	
-68 -69	S1021Z6-8 AN960-10L	SCREWWASHER		
-70	S1641-6	HOUSING-SOCKET	l ı	
-71	34002-55	TERMINAL BLOCK-TRANSISTORIZED DIMMING LIGHT		
l	AN 507-6R 8	SCREW		
	AN936A6 MS21044N06	NUT	2 2	
-72	RBM-138-3 TVA-1315	RELAY-OVERVOLT 24 VOLT		
	AN515-10R6 MS21044N3	SCREW	2 2	
-73	0570409-1	REGULATOR BOARD ASSY ATTACHES TO GLOVE BOX 24 VOLT	l ı	
-74	C622007-0101	POWER SUPPLY-STROBE LIGHT 12 VOLT	li	
	C622007-0103	POWER SUPPLY-STROBE LIGHT 24 VOLT		
	1620075-3 NAS686A3K	BRACKET ASSEMBLY	2 2	
-75	AN520-10R7	ATTACHING PARTS SCREW		
-76	1210110-1	LIGHT ASSEMBLY-CABIN	1	
	AN507-832R6	ATTACHING PARTS SCREW	4	
	S1893-1	8ASE-BUL8	1	
	GE1414	BULB-DOME LIGHT 12 VOLT	1	
	GE1495	BULB-DOME LIGHT 24 VOLT	1	
	\$2160-1 1706015-2	LENS-DOME LIGHT		
	1210111-1	ESCUTCHEN	1	
-77 -78	0353	SENSOR UNIT-OVERVOLT		
-10	1215098-1 1215 0 98-2	COVER ASSY. USED WITH INERTIA REEL		A
l	1206015-2	LENS-DOME LIGHT	1	A
	1215098-3 1215098-4	COVER PILOT ONLY		A
	1215098-4	COVER PILUI UNLY	1	^
		NOTE. *THIS KIT INCLUDES DRY BATTERY & ELECTROLYTE		
		AU206 SERIAL U20602580 & ON		
	l			L

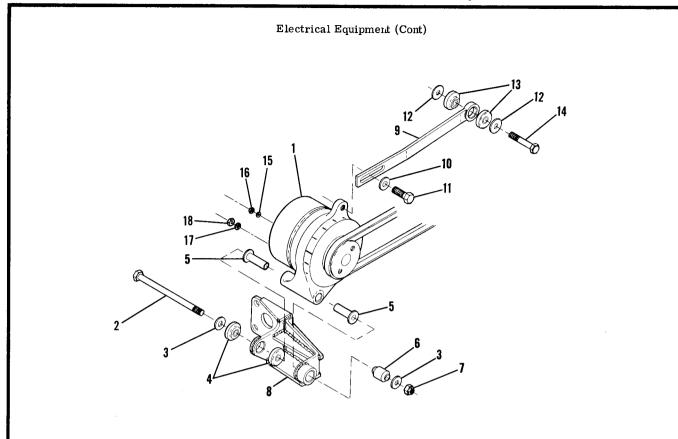
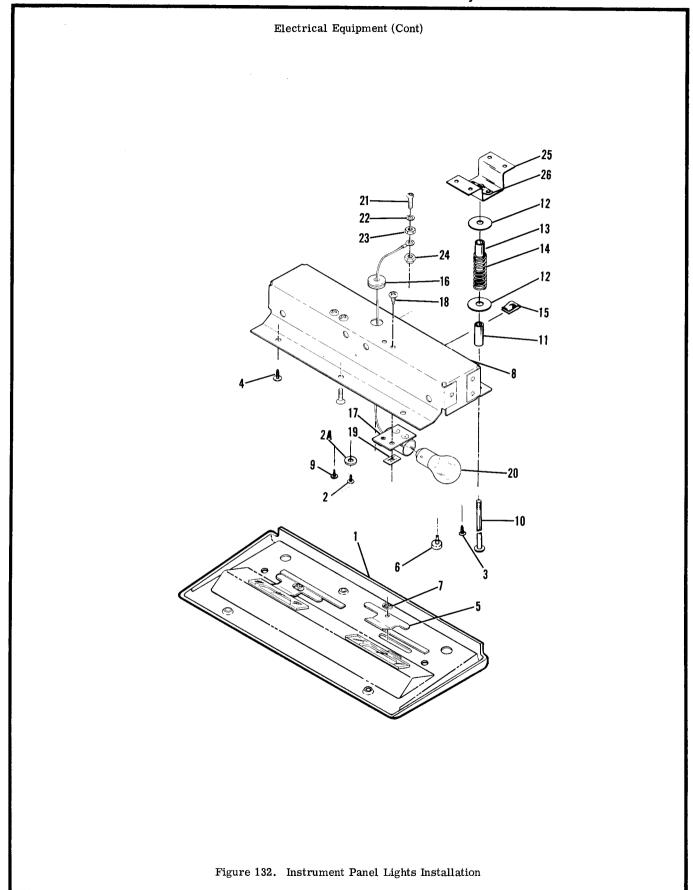


Figure 131.	Alternator	Installation	-	Shock	Mounted	
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
131 -		ALTERNATOR INSTALLATION-SHOCK MOUNTED	NP	T
- 1	C611501-0102	ALTERNATOR ASSEMBLY 12 VOLT SYSTEM ONLY		
	C611503-0102	ALTERNATOR ASSEMBLY 24 VOLT SYSTEM ONLY	1	
- 2	AN5-52A	BOLT		
- 3	S1450-5H14-063	WASHER	2	
- 4	J9534-20	BUSHING-RUBBER LO	2	1
- 5	1250214-1	BUSHING	2	
- 6	J2005-2	BUSHING-BONDED LO	2	
- 7	MS21042L5	NUT	ì	
- 8	1250213-15	SUPPORT ASSEMBLY	1	
- 9	1250215-1	ARM ASSEMBLY-ADJUSTING ATTACHING PARTS	ī	
-10	S1450-6-14-080	WASHER	1	
-11	0750220-1	BOLT	i	
-12	S14505H14-040	WASHER	2	
-13	J9534-20	BUSHING-RUBBER LO	2	1
-14	MS20074-05-13	BOLT	ĩ	
-15	AN936A416	WASHER-CONNECT BATTERY	1	1
-16	AN316-C4R	NUT-CONNECT BATTERY		
-17	AN935-10	WASHER	î	1
-18	S1505-3	NUT	i	1
			-	



		,		
FIGURE				USABLE
AND INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
132 -		INSTRUMENT PANEL LIGHT INSTALLATION	NP	
- 1	1211058-1 -	CONSOLE HALE ASSEMBLY-FRONT	1	A
	1211058-3 😐	CONSOLE HALF ASSEMBLY-FRONT	1	В
	6100070 1/	ATTACHING PARTS SCREW-INBOARD	2	1 1
- 2 - 2A	S1022Z8-14 AN960-8	WASHER	2	1
- 3	NAS602-40	SCREW-OUTBOARD	2	1
- 4	\$102128-10	SCREW	2	1
			_	
- 5	1213154-1	COVER-SLIDE RH		i l
- 6	1213154-2 0700628-5	SLIDE	1 2	
- 0	0100028-3	ATTACHING PARTS	-	
- 7	S1278-1	CLIP-PUSH ON	1	1
		*		
- 8	0700623-15	HOUSING ASSEMBLY-PANEL LIGHT 12 VOLT	1	
		ATTACHING PARTS	1	
- 9	S1021Z8-10	SCREW	1	
-10	NAS 602-40	SCREW	2	
-11	NAS43DD3-48	SPACER	2	
-12	S1074-1	WASHER		
-13 -14	NAS43DD3-70	SPACER	2 2	1
-14	0713124-1	*	'	l '
-15	NAS496-4-3	NUT		
-16	MS35489-6	GROMMET	1	
-17	0700623-11	SOCKET ASSEMBLY-LH	1	l
	0700623-12	SOCKET ASSEMBLY-RH	1	
-18	S1021Z6-6	ATTACHING PARTS SCREW	4	1
-19	NAS446-2-3	NUT	4	
		*	•	
-20	94	LAMP-INSTRUMENT PANEL GE 12 VOLT	1	A
	90	LAMP-INSTRUMENT PANEL GE 12 VOLT	1	Α .
	1692 94	LAMP-INSTRUMENT PANEL GE 24 VOLT	2 2	В
-21	AN515-6R8	SCREW-GROUND	1	
-22	AN936A6	WASHER	1	
-23	AN340-6	NUT	1	
-24	MS21044N06	NUT BRACKET ASSEMBLY-PANEL LIGHT	1 2	
-25 -26	0700624-1 NAS680A08	NUTPLATE	ĺí	
-26	SEE FIG 129	COVER ASSEMBLY-RADIO SPEAKER	l i	1
1			1	1
		NOTE. THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO		
		HOW TO ORDER INTERIOR PARTS-PAGE VII.	l	
		HOW TO ORDER THEREOR PARTY THOSE VIII		
		AU206 SERIAL U20602200 THRU U20603020	İ	
		BU206 SERIAL U20603021 & ON		1
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Electrical Equipment (Cont)

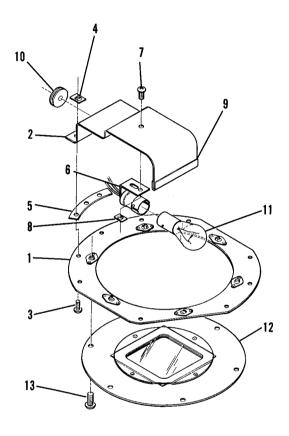
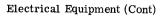
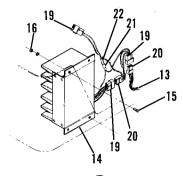


Figure 133. Courtesy Light Installation

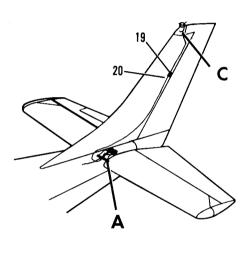
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FIGURE AND INDEX	PART NUMBER	DESCRIPTION	UNITS PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
133 -		COURTESY LIGHT INSTALLATION		
- 1	1222013-7	DOUBLER ASSEMBLY-LH WING		I
	1222013-8	DOUBLER ASSEMBLY-RH WING	1	
- 2	0762036-1	SHIELD ASSEMBLYATTACHING PARTS	1	I
- 3	S1021Z6-8	SCREW	2	
- 4	NAS446-2-3	NUT		
- 5	0700617-1	SPACER	ī	
		*		
- 6	0513208-1	SOCKET	1	
- 7	\$102126-6	ATTACHING PARTS SCREW	1	
- š	NAS446-2-3	NUT		
		*		
- 9	S1055-1	CHANNEL 2.25 IN LG BULK ITEM REF S1055-1-2.25		
-10 -11	MS35489-134 MS215584-2	GROMMET	1 1	
-11	308	LAMP-COURTESY LIGHT 12 VOLTLAMP-COURTESY LIGHT 24 VOLT	1	
-12	0762035-1	COVER ASSEMBLY	i	1
		ATTACHING PARTS]
-13	\$102178-8	SCREW	6	
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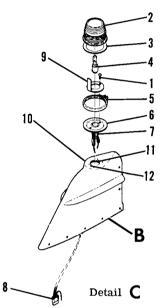




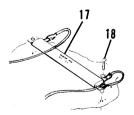


Detail **B**





FLASHING BEACON



Detail A

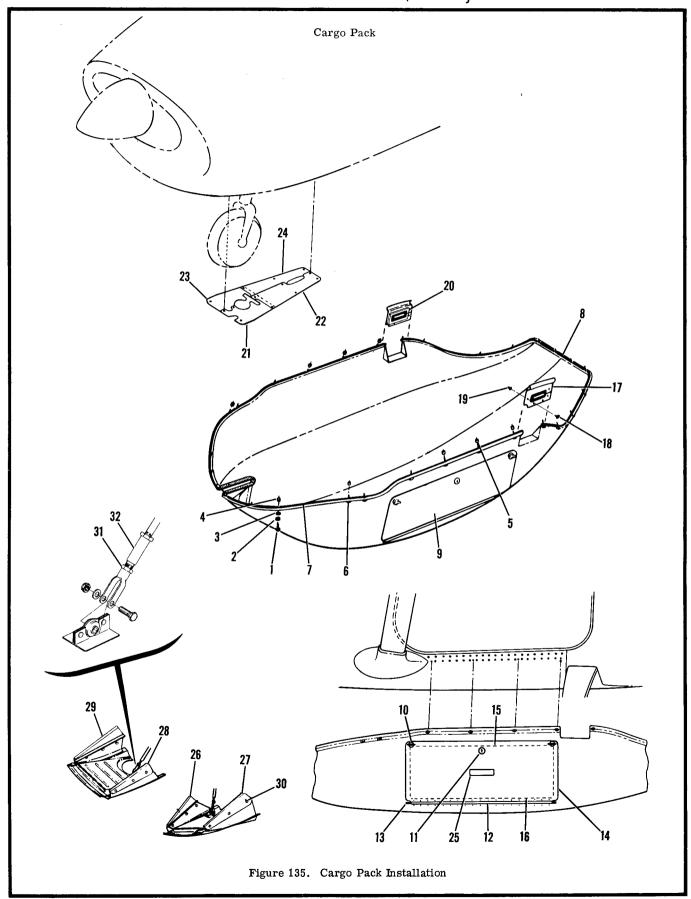
Figure 134. Flashing Beacon Installation



Jessma illustrated parts catalog Model U206 & TU206

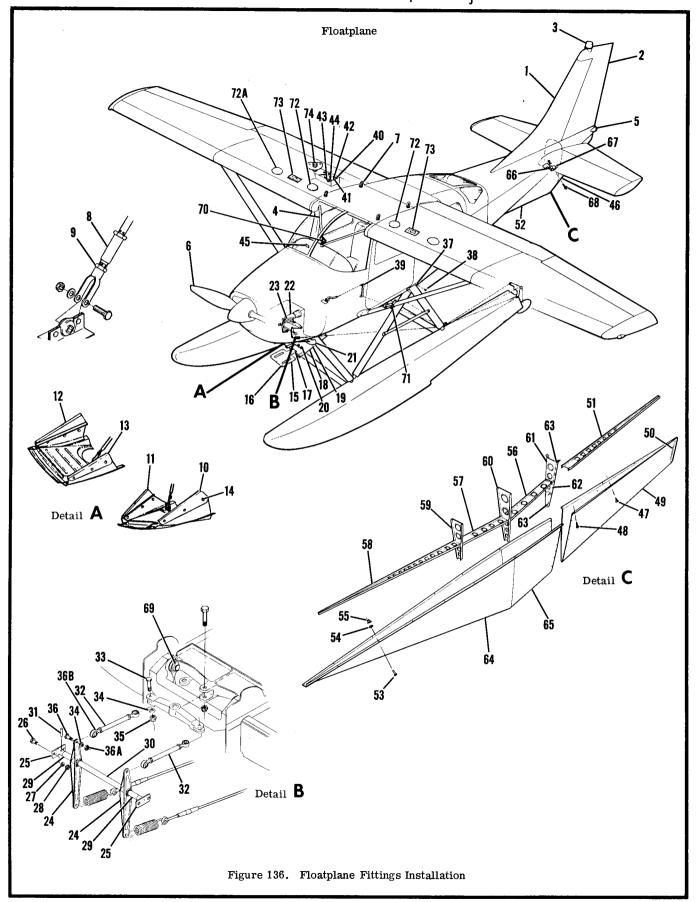
		MODEL 02		.0200
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	PER ASSY	USABLE ON CODE
		FLASHING BEACON INSTALLATION		
134 -	C621001-0106 C621001-0102	LIGHT ASSEMBLY-FLASHING BEACON 12 VOLT	NP 1 1	
- 1	AN515-8R8	ATTACHING PARTS SCREW	2	
- 2	C17325	DOME AEFS		
- 3 - 4	C17330 40-14	GASKET AEFS		
	C17312-1	LAMP-FLASHING BEACON AEFS 12 VOLTLAMP-FLASHING BEACON AEFS 24 VOLT	1	
- 5 - 6	C17326	CLAMP ASSEMBLY AEFS	1	
- 8	C17331-6 C17331-1	PLATE-MOUNTING AEFS 12 VOLT	1	
- 7	C17313	SOCKET ASSEMBLY AEFS	1	
- 8 - 9	\$1638-1 0731607-1	HOUSING-PLUGBAFFLE		
-10	1231059-1	TIP ASSY-FIN	ī	A
	1231064-1	TIP ASSY-FIN	ı	В
-11 -12	0431017-2 NAS680A8R8	PLATE ASSEMBLY	1 2	
-13	AN742D4	CLAMP	1	
l	AN515-6R8	SCREW	ī	
-14	C594502-0101	FLASHER ASSEMBLY-BEACON LIGHT ATTACHING PARTS		
-15	AN515-832R7	SCREW	4	
-16	MS21045L08	NUT	4	
-17	0R95-1.5 0R95-6	RESISTOR 12 VOLT	1 1	
-18	AN515-8R12	ATTACHING PARTS SCREW	_	
-19	\$1638-2	CAP-HOUSING	4	
-20 -21	\$1638-1 \$1637-1	PLUG-HOUSING		
-22	\$1637-2	HOUSING	1	
		AU206 SERIAL U20602200 THRU U20603020 BU206 SERIAL U20603021 & ON		





		MODEL 02		
FIGURE				
AND	PART NUMBER	DESCRIPTION		USABLE
INDEX	PARI NUMBER		PER ASSY	CODE
NO.		1 2 3 4 5 6 7	A331	CODE
135 -		CARGO PACK INSTALLATION	NP	
1	1200641-2	PACK ASSEMBLY-CARGO	1	
		ATTACHING PARTS		
- 1	NAS221-13	SCREW	30	
- 2	AN936B10	WASHER		
- 3	AN960-10L	WASHER	30	
- 4	NAS1329S3K80	RIVNUT GD	21	
- 5	NAS132953K130	RIVNUT GD		
- 6	NAS1329S3K180	RIVNUT GD	2	
		*		
- 7	\$1346-1	SEAL-SIDE *** IN LG BULK ITEM REF S-1346-1-*** SEAL AFT *** IN LG BULK ITEM REF S-1346-1-***		
- 8	S1346-1	SEAL AFT *** IN LG BULK ITEM REF S-1346-1-***	1	
- 9	1200641-12	DOOR ASSEMBLY-CARGO PACK		}
-10	4002N3	GROMMET CLC	-	
	CM2791-1	SNAP RING CLC		
-11	4002-7W	STUD ASSEMBLY CLC		
-11	0431017-2 C253001-0101	LOCK ASSEMBLY-DOOR	-	
	0413322-4	CAM-LOCK	-	
-12	1200641-18	HINGE HALF-DOOR		
-12	MS20253-2-2650	PIN-HINGE	1	
-15	S202RB	SEAL-DOOR END **** IN LG BULK ITEM REF S-202R****B -	_	1
-15	S202RB	SFAI-DOOR LIP *** IN IC RINK TIEM DEE C_2020****	1	
-16	S202RB	SEAL-DOOR UP **** IN LG BULK ITEM REF S-202R****B SEAL-DOOR SILL**** IN LC BULK ITEM REF S-202R****B	1	
-17	1200641-13	FAIRING-MAIN GEAR LH	1	
1	1200641-14	FAIRING-MAIN GEAR RH	i	
		ATTACHING PARTS	•	
-18	AN515-6R8	SCREW	5	
-19	NAS1329S06K120	RIVNUT GD		
- /	MAGISEYSOURIES		,	
-20	1200641-15	SEAL-FAIRING	2	1
-21	1200641-32	PANEL ASSEMBLY-FORWARD LH		
-22	1200641-30	PANEL ASSEMBLY-AFT LH		
-23	1200641-31	PANEL ASSEMBLY-FORWARD RH		
-24	1200641-19	PANEL ASSEMBLY-AFT RH	ī	
-25	1205023-1	PLACARD-CARGO PACK U206 ONLY	i	
]	1205023-3	PLACARD-CARGO PACK U206 ONLYPLACARD-CARGO PACK TU206 ONLY	ī	
į	1400019-64	PLACARD-ADF BEARING ACCURACY	1	Α
-26	1213687-1	BAFFLE-INBOARD LH	ī	
-27	1213687-3	BAFFLE-OUTBOARD LH		
-28	1213687-2	BAFFLE-INBOARD RH		
-29	1213687-4	BAFFLE-OUTBOARD RH	1	
		ATTACHING PARTS		
-30	AN525-10R6	SCREW	3	
	MS21044N3	NUT	3	
.	l			l i
-31	AN316-4R	CHECK NUT	2	
-32	1213626-1	LINK	2	
1				
		NOTE + LENGTHS TO SE SETEMBLES LATES		
		NOTE. * LENGTHS TO BE DETERMINED LATER.		
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		AU206 SERIAL U20602646 & ON		
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		S S S S S S Indutration party valuing MODEL 02		
FIGURE			LIMITS	USABLE
AND	PART NUMBER	DESCRIPTION	PER	ON
INDEX	PARI NOMBER		ASSY	CODE
NO.		1 2 3 4 5 6 7		CODE
136 -		FLOATPLANE FITTINGS INSTALLATION	NP	
- 1	SEE FIG 13	FIN AND DORSAL INSTALLATION	1	
- 2	SEE FIG 15	RUDDER INSTALLATION-FLOATPLANE	1]
- 3	SEE FIG 134	FLASHING BEACON INSTALLATION	1	
- 4	SEE FIG 137	STRUCTURE DETAILS-FLOATPLANE FUSELAGE	1	l
- 5	SEE FIG 36	STINGER INSTALLATION	1	į
- 6	SEE FIG 76 & 78	PROPELLER INSTALLATION	1	
- 7	SEE FIG 70	HOISTING PROVISIONS		l
- 8	1213626-1	LINK	_	
- 9	AN316-4R	CHECK NUT	2	
-10	1213688-1	BAFFLE-COWL FLAP EXTENSION OUTBOARD LH U206 ONLY	1	
-11	1213688-3	BAFFLE-COWL FLAP EXTENSION INBOARD LH U206 ONLY		
-12	1213688-2	BAFFLE-COWL FLAP EXTENSION OUTBOARD RH U206 ONLY BAFFLE-COWL FLAP EXTENSION INBOARD RH U206 ONLY		
-13	1213688-4		1	
1.4	ANE 25 100 (ATTACHING PARTS SCREW U206 ONLY	3	
-14	AN525-10R6			l
•	MS21044N3	NUT U206 ONLY	,	
-15	1242012-5	FORWARD PANEL ASSEMBLY-TUNNEL	l ı	1
	1242012-5	STUD	5	1
-16 -17	\$1115-41 \$1115-42	STUD	2	1
-11	S1115-42 S1115-9	RING		1
-18	1242012-6	AFT PANEL ASSEMBLY-TUNNEL		
-19	S1115-42	STUD	5	
· · ·	S1115-9	RING	5	1
-20	\$1115-19	RECEPTACLE	2]
-21	1242013-1	TAILPIPE-LH U206 ONLY	ì	1
I -*	1242013-2	TAIL PIPE-RH U206 ONLY	1	1
-22	1260644-15	BUNGEE ASSEMBLY	ī	1
I		ATTACHING PARTS		1
	AN3-6A	BOLT	1	1
	AN96 OPD LOL	WASHER UNDER NUT	1	
	1242015-1	WASHER EACH SIDE OF BRACKET	2	
	MS21044N3	NUT	1	
-23	1242014-1	SUPPORT-BUNGEE UPPER	1	1
1	1242014-2	SUPPORT-BUNGEE LOWER	1	
	1	ATTACHING PARTS		
1	NAS697A0B	SCREW		
1	NAS696A08	NUTPLATE	1	
	NAS697A08	NUTPLATE	5	
	1	*	_	1
-24	1242004-1	ARM ASSEMBLY-WATER RUDDER STEERING	2	
-25	1242004-4	COLLAR	1 2	
-25	1242017-1	ATTACHING PARTS	"	1
-26	AN3-4A	BOLT	2	
-27	AN960-10L	WASHER		1
-28	MS21044N3	NUT	2	
l ~~	1	*	I •	1
-29	1242019-1	SPACER		1
-30	1242018-1	SHAFT		
1		ATTACHING PARTS	_	
-31	NAS561P3-8	ROLL PIN	2	1
	1	*	1	
-32	1242021-1	ACTUATOR ASSEMBLY-PUSH PULL	2	1
Ī		ATTACHING PARTS	l	1
-33	NAS464P3A14	BOLT	1	1
-34	AN960-10L	WASHER		1
-35	MS21044N3	NUT	_	1
-36	AN3-6A	BOLT	_	1
-36A	MS21044N3	NUT	1	
1	l		l	1
-36B	S1105-3	ROD END	2	
	REM3T	ROD END ALTERNATE		
1	AN315-3R	NUT	2	
Ī	1	CONTINUED ON NEXT DACE		1
1	[CONTINUED ON NEXT PAGE		1
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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABL ON CODE
36 -37	12/2020 1	FAIRING ASSEMBLY-LH		
36 -31	1242020-1 1242020-2	FAIRING ASSEMBLY-LH	1 1	
- 38	S1021Z8-8	SCREW	6	
-39	AN525-10R6	SCREW	2	1
	AN960D10	WASHER	2	
	MS21044N3	NUT	2	l
	AN929-4	CAP ASSEMBLY' TO SEAL BRAKE LINES AT STA. 59.70	2	
-40	BZ7RW2TO4	FLAP LIMIT SWITCH INSTALLATIONSWITCH-LIMIT	NP 1	
		ATTACHING PARTS		
-41	AN515-6R22 AN960-6	SCREW	2	
	MS21044N06	NUT	2 2	
-42	1220112-3	BRACKET		
-43	1220112-3	SHOE	1 1	
-44	AN3-12A	BOLT	1	
	AN960-10	WASHER	î	
	MS21044N3	NUT	1	
-45	1220112-4	PLACARD FLOATPLANE MAX FLAPS	1	
-46	1233000-3	VENTRAL FIN ASSEMBLY-AFT	1	l
	111525 1227	ATTACHING PARTS		
-47 -48	AN525-10R6 AN527-10R9	SCREWSCREW	14	1
-40	NAS698A3	NUTPLATE	2 2	
	MASOSGAS	1017CA1C	2	
-49	1233000-5	SKIN	1	i
-50	1233000-7	FILLER	ī	
-51	1233001-1	SPAR	ì	
-52	1233000-2	VENTRAL FIN ASSEMBLY-FORWARDATTACHING PARTS	1	
-53	AN525-10R6	SCREW	14	
-54	AN936A416	WASHER	14	
-55	NAS696A3K	R I V N U T	14	
-56	1233001-2	SPAR	1	
-57	1233001-3	SPAR	1	
-58	1233001-4	SPAR	1	
-59 -60	1233001-5 1233001-6	RIB	1	
-61	1233001-8	RIB ASSEMBLY	1 1	
-62	NAS697A3	NUTPLATE	10	
-63	NAS696A3	NUTPLATE	4	
-64	1233000-6	SKIN-FORWARD	1	
-65	1233000-4	SKIN-AFT	1	
-66	AN5-5A	BOLT	1	
	AN960-516L	WASHER	1	
-67	MS21042L5 1212429-1	REINFORCEMENT	1	
	AN3-3A	BOLT	2	
	MS21044N3	NUT	2	
-68	0422344	RING-MOORINGATTACHING PARTS	2	
	MS21042L5	NUT	1	
	AN960-516	WASHER	ì	
-69	AN176-22A	BOLT	2	
-07	AN170-22A AN960-616L	WASHER	2 2	
	MS21042L6	NUT	2	1
-70	SEE FIG 71	REAR VIEW MIRROR INSTALLATION	ī	
		CONTINUED ON NEXT PAGE		
	I			ı

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
136 -71	0721203-1 0721203-2	STRAP ASSEMBLY-STRUT LH	1	
	AN3-3A MS21044N3 AN960-10L	BOLT	2 2 2	
-72 -72A -73 -74	0721306-1 C156001-0106 0721205-1 SEE FIG 114	ADAPTOR ASSEMBLY-FUEL TANK	2 2	
		NOTE. STAINLESS STEEL CABLES ARE REQUIRED ON FLOATPLANE. SEE CONTROL SYSTEMS INSTALLATIONS.		

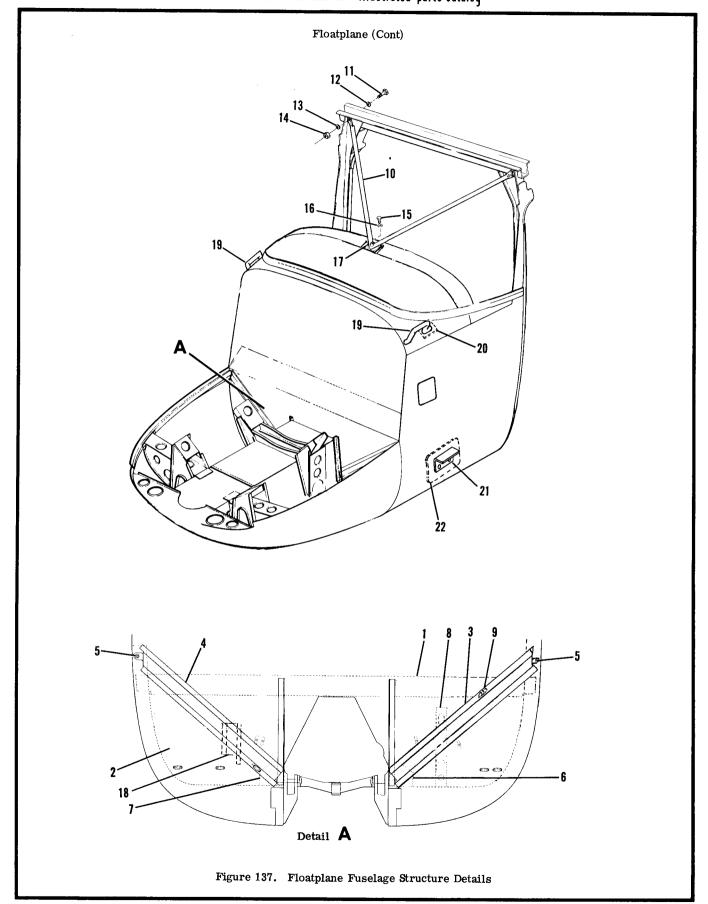
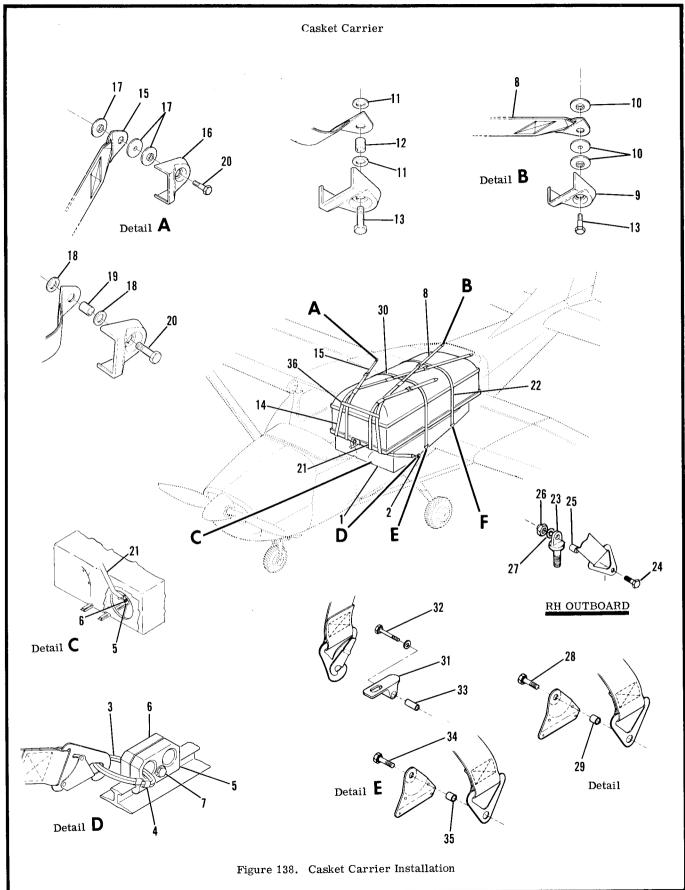
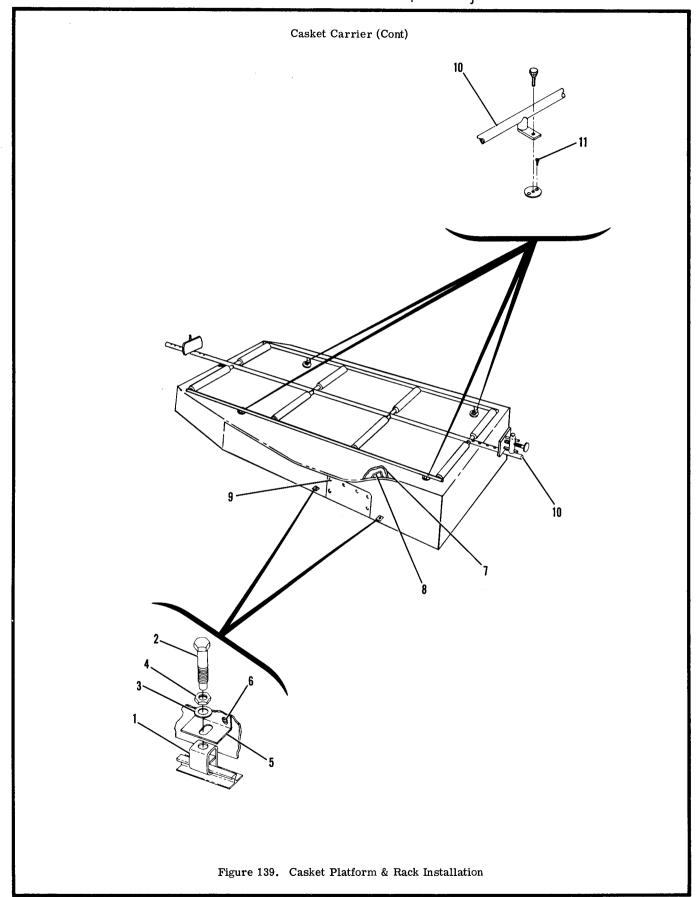


FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USAI ON COE
7 - ,	13/3003 /	STRUCTURE DETAILS-FLOATPLANE FUSELAGE	NP	┢╾
- 1 - 2	1242002-4 1242002-3	SUPPORT-FIREWALL	1	
- 3	1242008-1	STIFFENER ASSEMBLY-LH	1	
- 4	NAS686A3	NUTPLATE	ī	j
- 4 - 5	1242008-2 AN3-7A	STIFFENER ASSEMBLY-RH	1	
-	AN960-10L	WASHER	2	
	MS21044N3	NUT	2	
- 6 - 7	1242011-1 1242011-2	GUSSET-LH	1	
- 8	1242003-1	BRACKET ASSEMBLY-PARK BRAKE	1	1
	0713070-18	SUPPORT	i	
- 9 -10	NAS682A3K 1242001-18	NUTPLATE	1	
-10	1242001-16	BRACE ASSEMBLYATTACHING PARTS	1	ļ
-11	AN3-22A	BOLT	4	1
-12 -13	AN960-10L	WASHER	4	
-14	AN960D10 MS21044N3	WASHER	4	
-15	AN4-13A	BOLT	1	
-16	AN960-416L	WASHER	i	
	1242001-19 MS 21042L4	SPACER	1	
-17		DELETED-NOT USED	1	l
-18	1,2,2,,2	*		ì
-10	1260462-4 1260462-3	BRACKET ASSEMBLY-RUDDER PEDAL RETAINER BRACKET-RUDDER PEDAL RETAINER	1	
	1260462-2	ANGLE-RH	1 1	
-19	1260462-1	ANGLE-LH	ī	
-14	0713191-1	HANDLE ASSEMBLY-ASSIST	2	
	NAS220-8	SCREW	2	
	MS21045L08	NUT	2	
-20	1242022-9	DOUBLER-LH		
20	1242022-10	DOUBLER-RH	1 1	
-21	1242022-5	STEP	2	
	NAS220-9	ATTACHING PARTS SCREW	_	
	MS21045L08	NUT	5 5	l
22	12/2022 7	*		
-22	1242022-7 1242022-8	DOUBLER-LH	1	l
	12,2022	OUDEEK-KH	1	
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ł	FIGURE			115.070	USASIS
i	AND	PART NUMBER	DESCRIPTION	PER	USABLE ON
	INDEX NO.	I TOMBER		ASSY	CODE
ı			1 2 3 4 5 6 7		CODE
	138 -	555 510 130	CASKET CARRIER INSTALLATION		
	- 1 - 2	SEE FIG 139 1210059-2	CASKET PLATFORM		
1	- 3	1210059-2	TIE DOWN ASSEMBLY	•	
1	- 4	S1958-4	SLEEVE	1 2	
	· ·	1201039-1	TIE DOWN ASSEMBLY	í	
- 1	- 5	1201039-2	CLAMP HALF		1 1
ı	- 6	1201039-3	CLAMP HALF	l î	1 1
1	- 7	AN4-7A	BOLT	ī	
Ì	_	AN960-416	WASHER	1	1 1
ı	- 8	S2275-203	SHOULDER HARNESS	2	
	- 9	0415010 1	ATTACHING PARTS		
Į	-10	0415010-1 S2074-1	SPACER	1	
ı	-11	AN960-616	WASHER	3 2	A
	-12	NAS43HT4-30	SPACER	1	В
	-13	NAS464P4A6	80LT	i	,
			*	•	
	-14	S2170-3	BELT ASSEMBLY	2	
1	-15	S2275-203	SHOULDER HARNESS	2	
			ATTACHING PARTS		
	-16 -17	0415010-1	COVER	1	1 . 1
	-1 <i>1</i> -18	\$2074-1 AN960-616	SPACER	3	A
	-10 -19	NAS43HT4-30	SPACER	2	B
Į	-20	NAS464P4A6	BOLT	1 1	l º l
			*	*	
	-21	S2170-2	BELT ASSEMBLY	2	
	-22	S1546-1	BELT ASSEMBLY	1	
Į		S1546-2	BELT ASSEMBLY	ì	
	3.3	ANG	ATTACHING PARTS		
	-23 -24	AN44-6A	EYE BOLT	1	
	-2 4 -25	AN4-6A NAS43HT4-12	SPACER	1	
	-25 -26	NAS679A4	NUT	1]
	-27	AN960-416	WASHER	1	
ı	-28	AN4-5A	BOLT	1	
Į	-29	NAS43HT4-12	SPACER	i	
ı			*	_	
	-30	S1546-1	BELT ASSEMBLY	1	
Į		S1546-2	BELT ASSEMBLY	1	
	21	1211705 3	ATTACHING PARTS		
	-31 -32	1211705-1 NAS222-23	FITTING-SEAT BELT	1	
	-33	1211628-2	SPACER	1	
	-34	AN4-7A	BOLT	1 1	
ı	-35	NAS43HT4-22	SPACER	1	
	-	 	*	•	
ı	-36	S2170-1	BELT	1	
ı				-	
			NOTE. *THIS HARNESS NOT REQUIRED WHEN 1201034-6,		
ı			-7, -8, & -9 SHOULDER HARNESS IS INSTALLED		
ı	l				
1					
ı			AU206 SERIAL U20602200 THRU U20602379		j i
ı			BU206 SERIAL U20602380 & ON		
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		MODEL 02		
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1.2.2.4.5.4.7	UNITS PER ASSY	USABLE ON CODE
139 -		1 2 3 4 5 6 7 CASKET PLATFORM AND RACK INSTALLATION		
139 -	1210061-1	SHELF ASSEMBLY-CASKET CARRIER ATTACHING PARTS	NP 1	
- 1	0711121-3	WELD ASSEMBLY	4	
- 2	1210062-3	BOLT	4	
- 3 - 4	AN960-516L AN316-5R	WASHER	4	
- 5		ANGLE-TIE DOWN	4	
	1210062-1	ATTACHING PARTS SCREW		
- 6	AN525-10R16 AN970-3	WASHER	4	
	MS21044N3	NUT	4	
	1210061-2	COVER ASSEMBLY		
- 7 - 8	1210061-12	CARPET	_	
- 9	1210061-13 AN227-14	PAD-CARPET		
,	AN227-13	STUD		
	AN227-12	SOCKET	10	
	AN227-11	BUTTON		
-10	1210068-1	TABLE ASSEMBLY-CASKET	1	
-11	AN509-416R20	SCREW	8	
1	AN970-4	WASHER	8	
	MS 210 42L 4	NUT	8	
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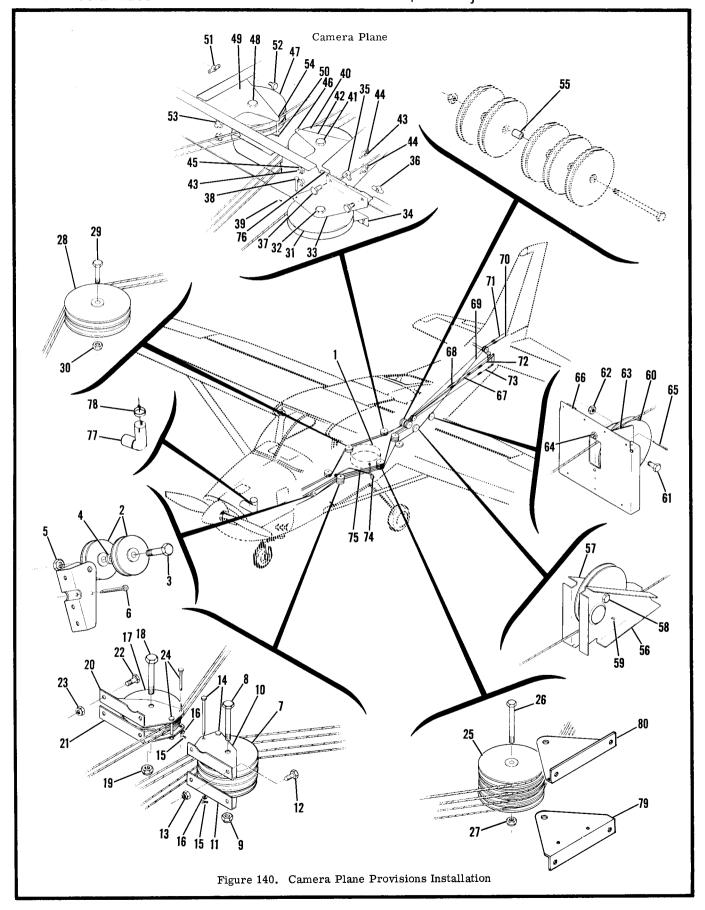


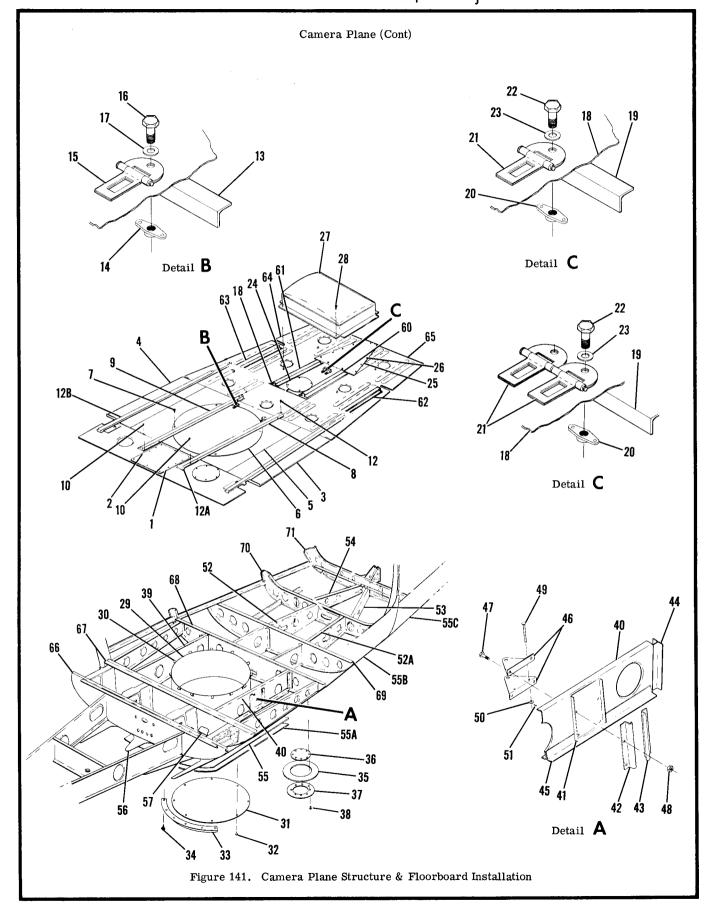
FIGURE	Ī		<u> </u>	T
AND	PART NUMBER	DESCRIPTION	UNITS	USABLE ON
INDEX NO.	I AKI NOMBEK		ASSY	CODE
140 -		1 2 3 4 5 6 7 CAMERA PLANE PROVISIONS INSTALLATION	NP	<u> </u>
- 1		CAMERA PLANE STRUCTURE & FLOORBOARDS INSTALLATION	NP NP	
- 2	S378-1	SEE FIGURE 101 PULLEY	2	
- 3	AN3-11A	ATTACHING PARTS BOLT	1	1
- 4	NAS43HT3-6	SPACER	i	1
- 5	MS21044N3	NUT	1	
- 6	MS24665-136	PIN	1	1
- 7	S378-4	PULLEYATTACHING PARTS	4	
- 8	AN4-23A	80LT	1	
- 9	MS21042L4	NUT	1	
-10	1200625-18	PULLEY BRACKET-UPPER	1	
-11	1200625-19	PULLEY BRACKET-LOWERATTACHING PARTS	1	
-12	AN3-4A	BOLT	2	
-13	MS21044N3	NUT	2	
-14	MS 20392-1C65	PIN-FLAT HEAD	2	
-15	MS24665-132	PIN-COTTER	4	
-16 -17	AN960PD4 S378-4	WASHER	2	
		ATTACHING PARTS	'	
-18 -19	AN4-13A MS21042L4	BOLT	1	
-17	M361076L4		1	
-20	1200625-46	PULLEY BRACKET-UPPER		
-21	1200625-20	PULLEY BRACKET-LOWER	1	
-22	AN 3-4A	BOLT	2	
-23	MS21044N3	NUT	2	
-24	MS20392-1C35	PIN-FLATHEAD	2	1
-25	5378-4	PULLEY	4	
-26	AN4-23A	ATTACHING PARTS BOLT		
-27	MS21042L4	NUT	1	
-28	S378-4	PULLEY	2	
-29	AN4-13A	ATTACHING PARTS BOLT	١,	
-30	MS21042L4	NUT	1 1	
٠,,	5370 /	* PULLEY	١.	İ
-31	S378-4	ATTACHING PARTS	1	i
-32	AN4-10A	BOLT	1	1
	MS21042L4 An960-416	NUT	1	
			'	
-33 -34	1200625-41 1200625-42	PULLEY BRACKET-UPPERPULLEY BRACKET-LOWER	_	
-54	1200025-42	ATTACHING PARTS	_	
-35	NAS698A3	NUTPLATE	-	
-36 -37	NAS697A3 AN3-3A	NUTPLATE	1 2	
-38	MS20392-1C19	PIN-FLATHEAD	_	
-39	MS24665-132 AN960PD4	PIN-COTTER		
-40	S378-4	PULLEY		
-41	1200625-71	ATTACHING PARTS BOLT	1	
**	NAS697A4	NUTPLATE		
-42	1200625-85	PULLEY BRACKET	١.	1
-72	***************************************	ATTACHING PARTS	_	
-43	AN3-3A	BOLT		
-44 -45	NAS697A3 MS21044N3	NUTPLATE	2	
, ,		*		
		CONTINUED ON NEXT PAGE		
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AND	PART NUMBER	DESCRIPTION	UNITS PER	USABL ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
0 -46	MS20392-1C49	PIN-FLATHEAD	1	
	AN960PD4	WASHER	ī	l
	MS 24665-132	PIN-COTTER	1	i i
-47	S378-4	PULLEY	2	
		ATTACHING PARTS		1
-48	AN4-13A	BOLT	1	i
	AN960-416	WASHER	ī	1
	NAS697A4	NUTPLATE	1	1
	1	*		l
-49	1200625-86	PULLEY BRACKET-UPPER	1	[
-50	1200625-88	PULLEY BRACKET-LOWER	1	ĺ
		ATTACHING PARTS		l
-51	NAS697A3	NUTPLATE	2	1
-52	AN3-3A	BOLT	3	l
-53	MS21044N3	NUT	l	1
	1	*		1
	NAS697A4	NUTPLATE	1	1
-54	MS20392-1C35	PIN-FLATHEAD	1	l
	AN960PD4	WASHER	-	
	MS24665-132	PIN-COTTER	-	I
-55	NAS43HT4-32	SPACER	-	
-56	1200625-48	PULLEY BRACKET	_	I
-57	1200625-33	PULLEY BRACKET	7	
-58	AN4-13A	BOLT	1	I
	MS21042L4	NUT	1	l
-59	MS20392-1C19	PIN-FLATHEAD	1]
-60	MS24665-132 S378-4	PIN-COTTER	l l	}
-60	3378-4	1	1	1
-61	AN4-10A	ATTACHING PARTS BOLT		1
-61 -62	MS21042L4	NUT	1	1
-02	AN960-416L	WASHER	1	
		MASHEK	r	1
-63	1200625-83	PULLEY BRACKET	1	l
	1200025-03	ATTACHING PARTS	1	1
-64	AN3DD6A	BOLT	1	ł
34	MS21044N3	NUT		
		*	•	
-65	MS24665-138	PIN-COTTER	1	!
-66	1200625-87	SUPPORT-PULLEY BRACKET		
-67	1260505-305	CABLE ASSEMBLY-ELEVATOR TRIM AFT LH	i	
	1260505-304	CABLE ASSEMBLY-ELEVATOR TRIM AFT RH	ī	
		ATTACHING PARTS		
	AN3-3A	BOLT	1	
	MS 21044N3	NUT	1	
		*	İ	
-68	AN15588S	BARREL-ELEVATOR TRIM	1	1
-69	1200625-77	CABLE ASSEMBLY-RUDDER FORWARD LH 224.0 IN LG	1	l
-70	1260105-118	CABLE ASSEMBLY-RUDDER AFT LH	1	
-71	1200625-107	CABLE ASSEMBLY-RUDDER AFT RH 14.12 IN LG	1	l
-72	1200625-75	CABLE ASSEMBLY-ELEVATOR UP 6.31 IN LG	1	
-73	1200625-75	CABLE ASSEMBLY-ELEVATOR DOWN 7.38 IN LG	1	
-74	1200625-11	FUEL LINE ASSEMBLY-LH	1	
-75	\$292-14-0400	SLEEVE		
-76	1200625-47	DOUBLER-LH	_	
	1200625-81	DOUBLER-RH		
-77	1254000-1	EXTENSION ASSEMBLY-EXHAUST TU 206 ONLY	1	
70	1 (1001 //	ATTACHING PARTS CLAMP	i .	
-78	S1891-64	t in the second	1	1
30	1.,,,,,,,,	*		
-79	1211817-1	PULLEY BRACKET-LWR LH	1	Ī
	1211817-2	PULLEY BRACKET-LWR RH		
-80	1211817-3	PULLEY BRACKET-UPPER LH		1
	1211817-4	PULLEY BRACKET-UPPER RH	1	1
	L 1 1 2 1	BOLT	_	
	AN3-3A	NUT		
	MS21044N3	177	2	1
		*	ĺ	1
			ĺ	1
		AU206 SERIAL U20602200 THRU U20602579	ĺ	1
		BU206 SERIAL U20602200 THRU U20602579	ĺ	
		00200 SEKTAL 020002300 & UN	ĺ	
	1		ĺ	1
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		MODEL OZ		
FIGURE				
AND	DART NUMBER	DESCRIPTION	B .	USABLE
INDEX	PART NUMBER	DESCRIPTION	PER	ON
NO.		1 2 3 4 5 6 7	ASSY	CODE
141 -		CAMERA PLANE STRUCTURE & FLOORBOARD INSTALLATION	NP	
- 1	1200625-32	COVER		
		ATTACHING PARTS	_	
- 2	AN515-8R7	SCREW		i
	NAS697A08	NUTPLATE	12	1 1
- 3 - 4	1200625-93	FLOORBOARD-LH		
- 5	1200625-94 1200625-49	FLOORBOARD-RH		
- ,	NAS680A3	NUTPLATE TINN	-	}
- 6	1200625-15	COVER-FLOORBOARD	1	
•	1200025 13	ATTACHING PARTS	1 *	
- 7	AN520-10R9	SCREW	4	
- 8	1200625-104	SEAT RAIL-INBOARD LH	1	
- 9	1200625-105	SEAT RAIL-INBOARD RH	1	
		ATTACHING PARTS		
-10	AN509-10R6	SCREW	6	
-11	ANE 00 10 /	DELETED, NEVER USED	1	
-12	AN509-10-6	SCREW	4	
	1200625-30	SHIM FORWARD	, -	
	1200625-31	NUTPLATE		
	MS21044N3	NUIPLAIE	10	} I
-12A	1211642-13	SEAT RAIL-OUTBOARD LH	١.	l i
-12A -128	1211642-15	SEAT RAIL-DUTBOARD RH		1 1
-13	1200625-80	SUPPORT ASSEMBLY		1
-14	NAS680A4	NUTPLATE TINN	2	
-15	0711083-1	LATCH ASSEMBLY		
		ATTACHING PARTS	٢ ١	
-16	AN4-6A	BOLT	1	
-17	AN960-416	WASHER	i	
		*		
-18	1200625-103	DOUBLER ASSEMBLY-FLOORBOARD	1	
-19	1211628-8	SUPPORT	l ī	
-20	NAS697A4	NUTPLATE	ī	
-21	0711083-4	LATCH ASSEMBLY	ī	
1		ATTACHING PARTS		
-22	AN4-6A	BOLT	AR	
-23	AN960-416	WASHER	AR	
	A710001			
-24	0710001-66	COVER	1	
	ANE 15 (05	ATTACHING PARTS SCREW	١.	
ľ	AN515-6R5 NAS680A06	NUT PLATE	4	
	MASGUMAGG	NUTPLATE	4	
-25	1201125-2	COVER	l ı	
1		ATTACHING PARTS	_	
-26	S1021Z8-8	SCREW		
1	S1863-3	NUTPLATE		
· [AN525-10R8	SCREW	4	
	NAS680A3	NUTPLATE	4	
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FIGURE			LIKUTO	LICARIE
AND	PART NUMBER	DESCRIPTION	PER	USABLE ON
INDEX	I ON I NOWNDER		ASSY	CODE
NO.	<u></u>	1234567	L	CODE
141 -27	0710001-67	CAMERA SEAT ASSEMBLY	1	
		ATTACHING PARTS	1] i
-28	AN520-10R9	SCREW	4	
	NAS680A3	NUTPLATE	4	
-29	1200625-21	SLEEVE	1	1
	1200027 21	ATTACHING PARTS	1	
1	AN515-8R8	SCREW	24	
1		*	l	
-30	0710001-45	ANGLE ASSEMBLY	24	
I	NAS680A08	NUTPLATE	1	
-31	0710001-73	COVER	1	
-32	\$102179-0	ATTACHING PARTS SCREW	_	
-32	\$102128-8 \$1863-3	NUT TINN	8	
	31003-3	NOT	8	1 1
-33	1200625-16	DEFLECTOR	1	1 1
[~]		ATTACHING PARTS	1 1	
-34	S1021Z8-8	SCREW		
	S1863-3	NUT TINN	6	1 1
		*	l	
-35 -34	1200625-9	DOUBLER-LOWER		
-36 -37	0710001-32	VIEW FINDER-PLEXIGLASS	1	
-31	0710001-31	ATTACHING PARTS	1	
-38	S1021Z8-8	SCREW	8	
	\$1863-3	NUT TINN	8	
		*		
-39	1200625-3	FRAME ASSEMBLY-RH	1	
-40	1200625-2	FRAME ASSEMBLY-LH	1	
-41	1200625-22	SUPPORT-LH	_	
.,,	1200625-23	SUPPORT-RH	-	
-42	1200625-7	STIFFENER-LH	1	
-43	1200625-6 1200625-43	STIFFENER-LH	-	
, ,	1200625-45	STIFFENER-RH	1	
-44	1200625-26	ANGLE	i	
-45	1200625-25	ANGLE-LOWER LH	i	
	1200625-68	ANGLE-LOWER RH	ī	
-46	1200625-24	PULLEY BRACKET	2	
		ATTACHING PARTS		
-47 -49	AN3-3A	BOLT	2	
-48	MS21044N3	NUT	2	
-49	MS20392-1C65	PIN LH	,	
"	MS20392-1085	PIN RH	2 2	
-50	AN960PD4	WASHER	2	
-51	MS24665-132	PIN	2	
-52	1201102-50	FRAME ASSEMBLY-RH	ī	
1	1211829-2	DOUBLER	1	
-52A	1201102-49	FRAME ASSEMBLY-LH		
-53	1211829-1 1201102-5	DOUBLER		
-54	1201102-5	FRAME ASSEMBLY-LH	-	
-55	1201102-4	DOUBLER-SKIN		
-55A	1201107-21	SKIN-LOWER FORWARD		
-558	1201107-5	SKIN-LOWER CENTER	ī	
-55C	1201107-6	SKIN-LOWER AFT	ĩ	
-56	1200625-70	DOUBLER-CENTER	1	
-57	1200625-29	ANGLE		
-58		DELETED-NOT SHOWN		
-59 -60	1211792-5	DELETED-NOT SHOWN	•	
-60 -61	1211782-5 1211782-6	SEAT RAIL-LH	-	
-62	1211783-3	SEAT RAIL-LH		
-63	1211785-2	SEAT RAIL-RH		
-64	1201107-28	FLOORBOARD ASSEMBLY-RH	i	
-65	1201102-61	FLOORBOARD ASSEMBLY-LH	i	
-66	1201107-7	BULKHEAD ASSEMBLY	1	
-67	1201107-9	BULKHEAD ASSEMBLY		
-68 -49	1201102-42	BULKHEAD ASSEMBLY	1	
-69 -70	1201102-41 1201102-40	BULKHEAD ASSEMBLYBULKHEAD ASSEMBLY		1
-71	1211614-29	BULKHEAD ASSEMBLY	1	
] '		AARWIEND WARFINE!	•	



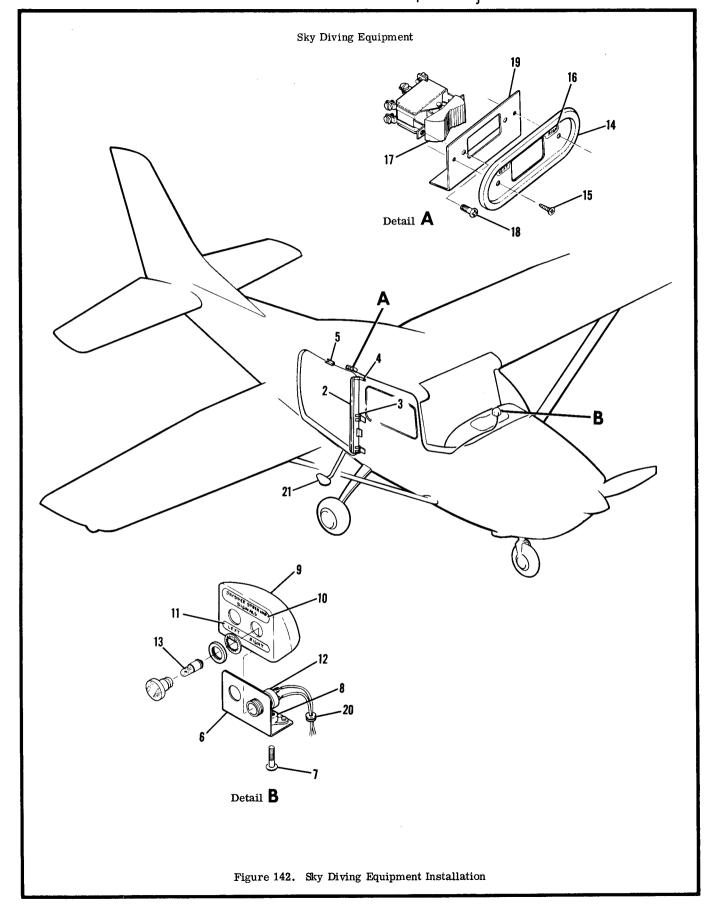


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AND	PART NUMBER	DESCRIPTION	PER	ON
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NO.		1234567		0002
142 -		SKY DIVING EQUIPMENT INSTALLATION	NP	
- 1		DELETED NEVER USED	_	
- 2	1211091-1	SPOILER ASSEMBLY	1	
1 ,	1200012 5	ATTACHING PARTS PIN	_	
- 3	1200012-5 NAS62 0 -5	WASHER	2	
	MS24665-151	PIN-COTTER	4	
- 4	AN525-10R8	SCREW	1	
1 '	NAS684A3	NUTPLATE	i	
1	11.70 00 1.73	*	•	
- 5	1200012-8	ANGLE-FLAP SWITCH	1	
•	_	ATTACHING DARTS		
	S1021ZA4-6	SCREW	2	
1		*		
- 6	1201023-1	BRACKET ASSEMBLY	1	
1 .	***515 000	ATTACHING PARTS SCREW	_	
- 7	AN515-8R8	2CKEM	2	
- 8	NAS680A08	NUTPLATE	2	
- 9	1201024-1	COVER	1	
-10	SEE FIG 2	PLACARD-STEERING SIGNALS	1]
-11	SEE FIG 2	PLACARO-LEFT & RIGHT	î	
-12	VM304-6	LIGHT ASSEMBLY-RIGHT INDICATOR MARI	ī	
Į.	VM304-7	LIGHT ASSEMBLY-LEFT INDICATOR MARI		
-13	330	BULB GE 12 VOLT		
	327	BULB GE 24 VOLT	1	
-14	1201022-1	ESCUTCHEON	1	
	5100011 00	ATTACHING PARTS SCREW	_	
-15	S1023A6-8C	SCREW	2	
-16	SEE FIG 2	PLACARD	1	
-17	S1238-1-1	SWITCH	1	
-1,	21530 1-1	ATTACHING PARTS	.	
-18	AN515-6R6	SCREW	2	
1			_	
-19	1201021-1	BRACKET	1	
-20	51291-2	GROMMET	ì	
-21	SEE FIG 18	STEP INSTALLATION	1	
1	+			
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1211686-1	33 -51	1212013-2	16 -65	1212424-13	35 -10A
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