Cessna®

AIRCRAFT COMPANY

PAWNEE DIVISION

Wichita, Kansas

THIS PARTS CATALOG IS APPLICABLE TO THE FOLLOWING AIRCRAFT:

1974

- U206 STATIONAIR
- TU206 TURBO STATIONAIR

1975 & 1976

- U206 STATIONAIR
- U206 STATIONAIR II
- TU206 TURBO STATIONAIR
- TU206 TURBO STATIONAIR II

1 OCTOBER 1975

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LIST OF EFFECTIVE PAGES

Note: The portion of the text affected by the change is indicated by a vertical line in the outer margins of the page.

Dates of issue for original and changed pages are:

Original . . . 0 . . . 1 October 1975

TOTAL NUMBER OF PAGES IN THIS PUBLICATION IS 500 CONSISTING OF THE FOLLOWING:

Page No.	Change No.	Page No.	Change No.	Page No.	Change No.
Title	0	68 thru 71	0	186C	0
A	0	71A	0	186D blank	0
i thru xv	0	71B	0	187 thru 196	0
xvi blank	0	72 thru 109	0	197 blank	0
xvii thru xxxii	0	109A	0	198 thru 202	0
1 thru 10	0	109B	0	203 blank	0
10A	0	110 thru 117	0	204 thru 228	0
10B	0	117A	0	229 blank	0
10C	0	117B blank	0	230 thru 242	0
10D blank	0	118 thru 124	0	242A	0
11 thru 16	0	125 blank	0	242B blank	0
17 blank	0	126 thru 146	0	243 thru 255	0
18 thru 22	0	146A blank	0	255A	0
22A blank	0	146B	0	255B blank	0
22B	0	146C	0	256 thru 268	0
23 thru 27	0	146D	0	269 blank	0
28 blank	0	147 thru 150	0	270	0
29 thru 37	0	150A	0	271	0
37A	0	150B	0	271A	0
37B	0	150C	0	271B	0
38	0	150D	0	272 thru 277	0
39	0	151 thru 162	0	277A blank	0
39A	0	163 blank	0	277B	0
39B	0	164 thru 170	0	277C	0
40 thru 51	0	170A	0	277D	0
51A	0	170B	0	278 thru 308	0
51B	0	170C	0	309 blank	0
51C	0	170D	0	310 thru 314	0
51D	0	171	0	315 blank	0
52 thru 60	0	171A	0	316	0
60A	0	171B	0	317	0
60B	0	171C	0	317A	0
60C	0	171D	0	317B	0
60D	0	171E	0	318 thru 325	0
60E	0	171F blank	0	326 blank	0
60F	0	172 thru 178	0	327 thru 357	0
60G	0	179 blank	0	358 blank	0
60H blank	0	180 thru 186	0	359 thru 403	0
61 thru 66	0	186A blank	0	404 blank	0
67 blank	0	186B	0		

Upon receipt of the second and subsequent changes to this book, personnel responsible for maintaining this publication in current status should ascertain that all previous changes have been received and incorporated.

* The asterisk indicates pages changed, added, or deleted by the current change.

INTRODUCTION.

This illustrated parts catalog has been prepared to aid you in easily and quickly identifying parts of the models covered herein.

This catalog features an index system consisting of:

1. An alphabetical index located in the front of the catalog.

2. A numerical index located in the back of the catalog, which lists all parts and figures in which they appear.

STANDARD PARTS.

Many parts having standard usage have been incorporated into the Cessna Standard System. Parts in this group are designated with the part number prefix "S".

For standard hardware items such as Tinnerman nuts, clamps, etc., "AN" and "NAS" numbers have been used.

USABLE ON CODES....Serial listings in this catalog are noted by a letter code located in the usable on code column which is the extreme right hand column of the parts list page. Usable on codes are applicable only to the figure on which they appear. The code letters and the serials to which they apply are listed at the end of the figure.

If no usable on code appears opposite a first column listing of the figure, the usage is applicable to all models and serials covered by this catalog. If no usable on code appears opposite any indented listing, the usage is applicable to all models and serials covered by the figure on which it appears.

Bold face type serials appearing on certain figures are for quick reference to large blocks of airplanes.

NON-INTERCHANGEABLE PARTS....When parts are not interchangeable with earlier models, all parts applicable to the particular usage are listed. The letter code for the individual part usage is listed in the usable on column opposite each part. Care should be exercised in determining proper serial when ordering to insure receipt of correct part.

INTERCHANGEABLE PARTS....When a later design part is completely interchangeable with the part it replaces, both parts will be serialized and the notation "when exhausted use___", or the abbreviation, "WEU ___" will be entered following the listing of the earlier design part. This means that the earlier design part should be used on airplanes to which they apply until the supply of these parts is exhausted---after which time the later design part must be used. This is done to simplify stocking of parts by our distributors and dealers. The earlier part is as good, physically and functionally, as the later design part---the difference being the later design part can be used on more than one block of airplane serials.

SYMBOLS & PART NUMBER TERMS.

NP - The symbol "NP" appearing in the units per assembly column denotes that the item it appears opposite is not procurable.

AR - The symbol "AR" appearing in the units per assembly column denotes "As Required" and is used to indicate bulk quantity where an indefinite amount is used.

The following is a list of abbreviations that may appear in the description nomenclature:

ALT - Alternate part	INSTL - Installation
ASSY - Assembly	LH - Left hand
BKI - Bulk item	RH - Right hand
FSO - For spares order	WEU - When exhausted use

Other key letter symbols spaced apart from and following the part nomenclature are for cataloging and manufacturing purposes only and are not to be considered by the customer.

A blank entry in the part number column appears before an unprocurable part or installation which is also denoted in the "Units Per Assembly" column by the use of the symbol NP.

GROUP ASSEMBLY PARTS LIST ARRANGEMENT.

This section lists all replaceable items in the airplane and these items are detailed on illustrations throughout the section. The index numbers on the illustration are keyed to each accompanying parts list. The purpose of the index numbers is to provide complete and positive identification of the article, but should not be used for procurement purposes.

a. The figure and index number column of the parts list shows the figure number once at the beginning of the list. The figure number is followed by a dash and the indexed number. The remaining index numbers are preceded by dash only.

b. The part number column identifies the item by part number.

c. In the description column, relationship of items covered is shown by the degree of indention of each item, for example: The wing assembly (Figure 3) is listed in column (1) of the description column. The wing structure, is the next lower assembly and is therefore listed in column (2).

d. If two or more assemblies contain a majority of identical parts or the assemblies are left or right hand, the assemblies are listed together and the next lower assemblies or detail parts are listed as common for both assemblies, with the differing parts coded for usage on the correct major assembly.

e. Attaching parts are listed immediately beneath the item to be attached and preceding any detail parts of the item. They are listed in the same column as the item they attach and are preceded by the caption "Attaching Parts." The end of the attaching parts listing is followed by a separating symbol ---*---.

f. The quantity listed in the "Units Per Assembly" column for attaching parts denotes the quantity necessary to attach only one part. Total quantity necessary to attach more than one part is obtained by multiplying the attaching parts quantity by the number of parts attached.

g. Component parts of the complete airplane which are not included in any assembly, but which are used in conjunction with, or attach to certain assemblies, are listed either preceding the first detail or following the last detail of the assembly or installation, and in the same column as the major assembly or installation.

h. The quantities listed in the "Units Per Assembly" column are the quantity used per figure.

ACCESSORY KITS.

For accessory kit listings, refer to separate Accessory Kit Catalog.

BULK ITEMS.

Certain items such as flexible air hose, rubber mouldings and channels, windshield sealing strips etc., are noted in the catalog listings as bulk items. These listings also note the cut length of these materials for one installation. When an item is listed as a bulk item, it will be supplied to the dealer in the most convenient bulk length or quantity. Reference to the cut length or quantity per installation provides for the most satisfactory disbursement to the customer.

HOW TO ORDER.

USE YOUR CATALOG TO ORDER PARTS. Use parts and Accessories Order Form, which will be supplied by Cessna on request. Give complete information on addresses and make sure the part number and part name are as shown in the catalog. Be sure to specify quantities. Specify how the order is to be shipped, otherwise it will be sent out in the manner that seems best to the shipper.

SERIAL, COLOR, & CORROSION PROOFING.

Be sure to indicate model and serial number of the airplane. Serial number is very important to properly identify parts used on each airplane. When color is involved refer to "Upholstery & Interior Trim" section for example. If corrosion proofing is desired add the letters "CP" following the part number.

DISTRIBUTOR ORDERS.

Distributors will send all orders to the factory with instructions as to the shipping destination. The factory prefers not to make C.O.D. shipments for the distributor and all billing will be made to the distributor in the case of direct shipments.

DEALER ORDERS.

Dealers will place all of their parts order requirements with their distributor. The factory will not honor orders received directly from a dealer. It will be necessary for us to forward it to the distributor for his action. Therefore, dealer orders sent direct to the distributor will result in much faster delivery on any parts that are required.

RETAIL ORDERS.

Retail orders will not be honored by the factory. They are to be placed with the dealer or distributor in the owner's territory and when received directly by the factory will be forwarded to the distributor from whose territory it was received. Considerable saving in time will result to the owner if his orders are placed with his dealer or distributor.

Cessna

Cessna Aircraft Company reserves the right to cancel, add or change the parts and assemblies described in this catalog without notice.

Cessna

"All aircraft, regardless of manufacturer, are certificated under model number designations. However, popular names are often used for marketing purposes. To provide a consistent method of referring to the various aircraft, model numbers will be used in this publication unless names are required to differentiate between versions of the same basic model. The following table provides a cross reference listing of popular name vs. model numbers."

NAME	MODEL YEAR	MODEL	SERIALS	
			BEGINNING	ENDING
STATIONAIR	1974	U206F	U20602200	U20602579
STATIONAIR STATIONAIR II	1975	U206F	U20602580	U20603020
STATIONAIR STATIONAIR II	1976	U206F	U20603021	
TURBO STATIONAIR	1974	TU206F	U20602200	U20602579
TURBO STATIONAIR TURBO STATIONAIR II	1975	TU206F	U20602580	U20603020
TURBO STATIONAIR TURBO STATIONAIR II	1976	TU206F	U20603021	

FINISH & TRIM PLATE

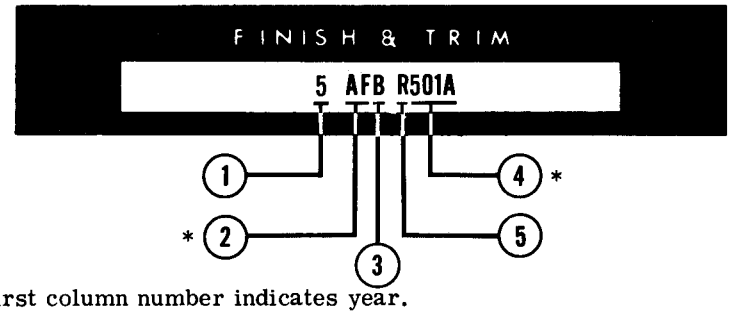
The "FINISH AND TRIM" plate is located on the left side of the airplane on the lower door jamb directly below the aircraft identification nameplate.

This plate indicates model year, interior color scheme and the exterior color combination.

Interpretation of information stamped on the Finish and Trim Plate is obtained by use of the Color Code Chart for the respective year.

Color Code Charts for yearly models appear on pages immediately following this page.

The Finish and Trim Plate is explained below. Explanatory remarks are keyed to the illustrated example.



(1) First column number indicates year.

(2) Second column letter or letters indicate interior color code of aircraft. Refer to Color Code Chart for respective year to obtain color.

(3) The letter "B" following the interior code indicates optional black carpet.

(4) Third column number or numbers indicate exterior trim. The basic number is found on the Color Code Chart and indicates colors and type paint used on the aircraft.

(5) Standardized arctic color reversal is designated by the prefix "R" on the exterior color combination code.

* The special exterior and/or interior is denoted by the letters "SP" in lieu of the standard codes.

Interpretation of the example Finish and Trim Code 5-AFB-R501A that is obtained from 1975 Color Code Chart is:

5 = 1975 model year
AF = Chestnut Brown Interior Scheme
B = Black carpet (optional)
501A = Vestal White & Flag Red exterior
R501A = Vestal White & Flag Red exterior (color reversal)

STATIONAIR PAINT CODE CHART STATIONAIR

YEAR	INTERIOR COLOR CODE	INTERIOR COLOR	INTERIOR PAINT — INTERIOR COLOR CODE				SERIAL LISTING	EXTERIOR PAINT			
			AP,CP&DP	AF & AL	BF	CF		CODE	COLOR COMBINATIONS		
1974	4	AP Chestnut Brown Perforated Vinyl	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	U20602200 THRU U20602579	418 418UA	VESTAL WHITE CES1054-802	SUMMER GOLD CES1054-B48	TIGER YELLOW CES1054-966
		CP Olive Green Perforated Vinyl	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)		420 420UA	VESTAL WHITE CES1054-802	POLE BLUE CES1054-B47	EMPRESS BLUE CES1054-832
		DP Sunset Red Perforated Vinyl	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)		435 435UA	VESTAL WHITE CES1054-802	PEPPER GREEN CES1054-B50	TIGER YELLOW CES1054-966
		AF Chestnut Brown Fabric & Vinyl	CHESTNUT BROWN CES1054-B41 (LACQUER)	CHESTNUT BROWN CES1054-B41 (LACQUER)	COPEN BLUE CES1054-B29 (LACQUER)	OLIVE GREEN CES1054-B33 (LACQUER)		437 437UA	VESTAL WHITE CES1054-802	JAY GRAY CES1054-B46	FLAG RED CES1054-A93
		BF Copen Blue Fabric & Vinyl	CHESTNUT BROWN CES1054-B42 (VINYL)	CHESTNUT BROWN CES1054-B42 (VINYL)	COPEN BLUE CES1054-B30 (VINYL)	OLIVE GREEN CES1054-B34 (VINYL)		442 442UA	VESTAL WHITE CES1054-802	GROVE GREEN CES1054-B49	PEPPER GREEN CES1054-B50
		CF Olive Green Fabric & Vinyl						443 443UA	VESTAL WHITE CES1054-802	POLE BLUE CES1054-B47	SERENA BLUE CES1054-A96
		DF Sunset Red Fabric & Vinyl						447 447UA	VESTAL WHITE CES1054-802	JAY GRAY CES1054-B46	MAPLE MAROON CES1054-B44
		GF Old Gold Fabric & Vinyl						448 448UA	VESTAL WHITE CES1054-802	VELVET BLACK CES1054-807	FLAG RED CES1054-A93
		AL Chestnut Brown Leather						449 449UA	VESTAL WHITE CES1054-802	VELVET BLACK CES1054-807	SERENA BLUE CES1054-A96
		EL Cloud Gray Leather						418U		SUMMER GOLD CES1054-B48	TIGER YELLOW CES1054-966
		FL Ebony Leather						420U		POLE BLUE CES1054-B47	EMPRESS BLUE CES1054-832
		GL Old Gold Leather						435U		PEPPER GREEN CES1054-B50	TIGER YELLOW CES1054-966
			INTERIOR PAINT — INTERIOR COLOR CODE					437U		JAY GRAY CES1054-B46	FLAG RED CES1054-A93
			DF	GF & GL	EL	FL		442U		GROVE GREEN CES1054-B49	PEPPER GREEN CES1054-B50
			BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)		443U		POLE BLUE CES1054-B47	SERENA BLUE CES1054-A96
			CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)		447U		JAY GRAY CES1054-B46	MAPLE MAROON CES1054-B44
			DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)		448U		VELVET BLACK CES1054-807	FLAG RED CES1054-A93
			SUNSET RED CES1054-B37 (LACQUER)	OLD GOLD CES1054-B25 (LACQUER)		BLACK HI-GLOSS CES1054-171 (VINYL)		449U		VELVET BLACK CES1054-807	SERENA BLUE CES1054-A96
			SUNSET RED CES1054-B38 (VINYL)	OLD GOLD CES1054-B26 (VINYL)	CLOUD GRAY CES1054-533 (VINYL)	BLACK SEMI-GLOSS CES1054-752 (VINYL)					

NOTE: WHEN ORDERING PAINT SPECIFY CES-1054 DASH NUMBER. EXAMPLE: CES1054-802

STATIONAIR PAINT CODE CHART STATIONAIR

YEAR	INTERIOR COLOR CODE	INTERIOR COLOR CODE	INTERIOR COLOR	INTERIOR PAINT (INTERIOR COLOR CODE) AP, CP & DP	AF & AL	BF	CF	SERIAL LISTING
1975	5	AP	Chestnut Brown Perforated Vinyl	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	U20602580 THRU U20603020
		CP	Olive Green Perforated Vinyl	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	
		DP	Sunset Red Perforated Vinyl	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	
		*AF	Chestnut Brown Fabric & Vinyl	CHESTNUT BROWN CES1054-B41 (LACQUER)	CHESTNUT BROWN CES1054-B41 (LACQUER)	COPEN BLUE CES1054-B29 (LACQUER)	OLIVE GREEN CES1054-B33 (LACQUER)	
		BF	Copen Blue Fabric & Vinyl	CHESTNUT BROWN CES1054-B42 (VINYL)	CHESTNUT BROWN CES1054-B42 (VINYL)	COPEN BLUE CES1054-B30 (VINYL)	OLIVE GREEN CES1054-B34 (VINYL)	
		*CF	Olive Green Fabric & Vinyl					
				INTERIOR PAINT (INTERIOR COLOR CODE) DF	GF & GL	EL	FL	
		*DF	Sunset Red Fabric & Vinyl	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	
		*GF	Old Gold Fabric & Vinyl	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	
		AL	Chestnut Brown Leather	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	
		EL	Cloud Gray Leather	SUNSET RED CES1054-B37 (LACQUER)	OLD GOLD CES1054-B25 (LACQUER)		BLACK HI-GLOSS CES1054-171 (VINYL)	
		FL	Ebony Leather	SUNSET RED CES1054-B38 (VINYL)	OLD GOLD CES1054-B26 (VINYL)	CLOUD GRAY CES1054-533 (VINYL)	BLACK SEMI-GLOSS CES1054-752 (VINYL)	
		GL	Old Gold Leather					

EXTERIOR PAINT CODE	COLOR COMBINATIONS			
535 535UA	VESTAL WHITE CES1054-802	CARNIVAL YELLOW CES1054-A15	SUMMER GOLD CES1054-B48	
538 538UA	VESTAL WHITE CES1054-802	SPRING GREEN CES1054-B64	MEADOW GREEN CES1054-B65	
549 549UA	VESTAL WHITE CES1054-802	NUTMEG CES1054-A95	SADDLE BROWN CES1054-B63	
551 551UA	VESTAL WHITE CES1054-802	CARNIVAL YELLOW CES1054-A15	SADDLE BROWN CES1054-B63	
552 552UA	VESTAL WHITE CES1054-802	SUMMER GOLD CES1054-B48	SATIN BLUE CES1054-B62	
555 555UA	VESTAL WHITE CES1054-802	EMPRESS BLUE CES1054-832	SATIN BLUE CES1054-B62	
556 556UA	VESTAL WHITE CES1054-802	TROPICAL ORANGE CES1054-774	NUTMEG CES1054-A95	
565 565UA	VESTAL WHITE CES1054-802	SUMMER GOLD CES1054-B48	NUTMEG CES1054-A95	
566 566UA	VESTAL WHITE CES1054-802	FLAG RED CES1054-A93	SUMMER GOLD CES1054-B48	
535U		CARNIVAL YELLOW CES1054-A15	SUMMER GOLD CES1054-B48	
538U		SPRING GREEN CES1054-B64	MEADOW GREEN CES1054-B65	
549U		NUTMEG CES1054-A95	SADDLE BROWN CES1054-B63	
551U		CARNIVAL YELLOW CES1054-A15	SADDLE BROWN CES1054-B63	
552U		SUMMER GOLD CES1054-B48	SATIN BLUE CES1054-B62	
555U		EMPRESS BLUE CES1054-832	SATIN BLUE CES1054-B62	
556U		TROPICAL ORANGE CES1054-774	NUTMEG CES1054-A95	
565U		SUMMER GOLD CES1054-B48	NUTMEG CES1054-A95	
566U		FLAG RED CES1054-A93	SUMMER GOLD CES1054-B48	

NOTE: WHEN ORDERING PAINT SPECIFY CES-1054 DASH NUMBER. EXAMPLE: CES1054-802

* NOTE: INTERIOR COLOR & PAINT CODES,
AFD SAME AS AF EXCEPT SEATS ARE SUNSET RED
CFG SAME AS CF EXCEPT SEATS ARE OLD GOLD
DFA SAME AS DF EXCEPT SEATS ARE CHESTNUT BROWN
GFC SAME AS GF EXCEPT SEATS ARE OLIVE GREEN

STATIONAIR PAINT CODE CHART STATIONAIR

YEAR	INTERIOR COLOR CODE	INTERIOR COLOR	INTERIOR PAINT (INTERIOR COLOR CODE) AP,CP&GP	AF & AL	BF	CF	SERIAL LISTING	EXTERIOR PAINT CODE	EXTERIOR PAINT COLOR COMBINATIONS		
1976	6	* AP Chestnut Brown Perforated Vinyl	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	U20603021 & ON	607	VESTAL WHITE (CES1054-802)	FLAG RED (CES1054-A93)	SATIN BLUE (CES1054-B62)
		CP Oro Green Perforated Vinyl	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)		625	VESTAL WHITE (CES1054-802)	FLAG RED (CES1054-A93)	VELVET BLACK (CES1054-807)
		GP Topaz Gold Perforated Vinyl	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-531 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)		628	VESTAL WHITE (CES1054-802)	GRANADA GREEN (CES1054-A97)	COOPER BROWN (CES1054-B45)
		AF Chestnut Brown Fabric & Vinyl	CHESTNUT BROWN CES1054-B41 (LACQUER)	CHESTNUT BROWN CES1054-B41 (LACQUER)	SAPPHIRE BLUE CES1054-B73 (LACQUER)	ORO GREEN CES1054-B77 (LACQUER)		643	VESTAL WHITE (CES1054-802)	SERENA BLUE (CES1054-A96)	SATIN BLUE (CES1054-B62)
		BF Sapphire Blue Fabric & Vinyl	CHESTNUT BROWN CES1054-B42 (VINYL)	CHESTNUT BROWN CES1054-B42 (VINYL)	SAPPHIRE BLUE CES1054-B74 (VINYL)	ORO GREEN CES1054-B78 (VINYL)		644	VESTAL WHITE (CES1054-802)	SERENA BLUE (CES1054-A96)	VELVET BLACK (CES1054-807)
		CF Oro Green Fabric & Vinyl	**INTERIOR PAINT** (INTERIOR COLOR CODE) **DF & DL**	**GF**	**EL**	**FL**		647	VESTAL WHITE (CES1054-802)	CAMBIA GREEN (CES1054-B89)	GRANADA GREEN (CES1054-A97)
		DF Ruby Red Fabric & Vinyl	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)	BLACK SEMI-GLOSS CES1054-156 (LACQUER)		648	VESTAL WHITE (CES1054-802)	FLAG RED (CES1054-A93)	ROYAL MAROON (CES1054-B91)
		GF Topaz Gold Fabric & Vinyl	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)	CLOUD GRAY CES1054-531 (LACQUER)		649	VESTAL WHITE (CES1054-802)	CARNIVAL YELLOW (CES1054-A15)	ITALIAN GOLD (CES1054-834)
		AL Chestnut Brown Leather	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)	DULL BLACK CES1054-193 (LACQUER)		650	VESTAL WHITE (CES1054-802)	LATIGO (CES1054-B88)	SPANISH BRONZE (CES1054-B90)
		EL Cloud Gray Leather	RUBY RED CES1054-B81 (LACQUER)	TOPAZ GOLD CES1054-B85 (LACQUER)		BLACK HI-GLOSS CES1054-171 (VINYL)					
		FL Ebony Leather	RUBY RED CES1054-B82 (VINYL)	TOPAZ GOLD CES1054-B86 (VINYL)	CLOUD GRAY CES1054-533 (VINYL)	BLACK SEMI-GLOSS CES1054-752 (VINYL)					
		DL Ruby Red Leather									

NOTE: WHEN ORDERING PAINT SPECIFY CES-1054 DASH NUMBER. EXAMPLE: CES1054-802

*CODE HCF SAME AS AP EXCEPT FABRIC IS CHESTNUT BROWN HONEYCOMB NYLON.

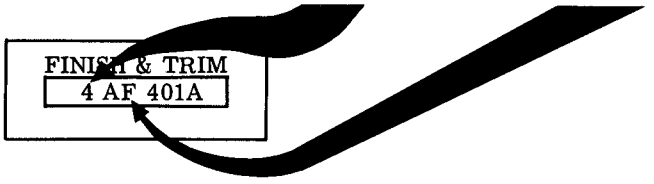
UPHOLSTERY & INTERIOR TRIM

UPHOLSTERED PARTS - HOW TO ORDER

PARTS MARKED WITH A # FOLLOWING PART NUMBER REQUIRE A SECOND DASH NUMBER FOR COLOR & MATERIAL ALSO BE SURE TO SPECIFY SERIAL NUMBER OF AIRCRAFT

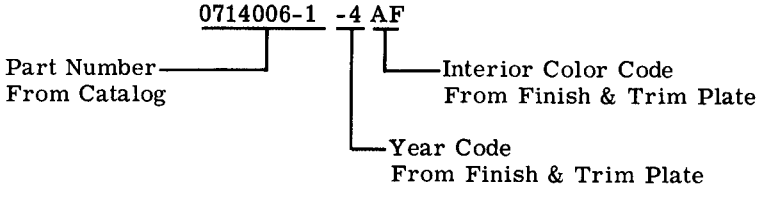
HOW TO DETERMINE 2nd DASH NUMBER

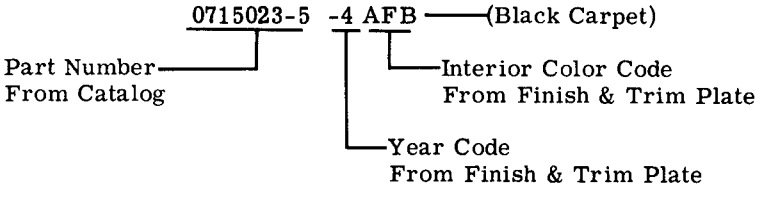
1. Find part number of desired part in catalog.
2. Refer to "FINISH & TRIM" plate, in the airplane, for your "Year Code" and "Interior Color Code."



3. Add the "Year Code" and "Interior Color Code," to the part number from catalog.

EXAMPLE OF COMPLETE NUMBER





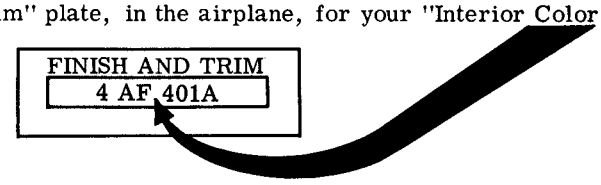
INTERIOR PAINTED OR PLASTIC PARTS
HOW TO ORDER

PARTS MARKED WITH A ▫ FOLLOWING PART NUMBER REQUIRE A SECOND DASH NUMBER FOR PROPER COLOR.

To obtain second dash number use of correct table, for your model year, is required.

To use table,

1. Find part number of desired part in catalog.
2. Refer to the "Finish and Trim" plate, in the airplane, for your "Interior Color Code."



3. Locate part number from catalog in table.
4. Add dash number for color that appears under your "Interior Color Code."

INTERIOR PAINTED OR PLASTIC PARTS
1974 STATIONAIR
U20602200 & ON

PART NUMBER	PART NAME	SOFT INTERIOR									HARD INTERIOR		
		AF	BF	CF	DF	GF	EL	FL	AL	DP	GL	AP	CP
0500312-1	MIRROR & COVER ASSY	279	279	279	279	279	279	279	279	279	279	279	279
0510205-2	FITTING - SEAT BELT	B41	B29	B33	B37	B25	531	156	B41	B29	B41	B41	B41
0511130-2	WINDSHIELD RETAINER	531	531	531	531	531	531	531	531	531	531	531	531
0514017-3	TRIM FWD	531	531	531	531	531	531	531	531	531	531	531	531
0514076-1	TRIM - SEAT BACK LH	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40
0514076-5	TRIM - SEAT BACK RH	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40
0705042-1	ESCUTCHEON - CABIN DOOR LH	279	279	279	279	279	279	279	279	279	279	279	279
0705042-2	ESCUTCHEON - CABIN DOOR RH	279	279	279	279	279	279	279	279	279	279	279	279
0710630-6	RETAINER - HEADLINER	531	531	531	531	531	531	531	531	531	531	531	531
0710630-7	RETAINER - HEADLINER	531	531	531	531	531	531	531	531	531	531	531	531
0713822-1	WINDSHIELD RETAINER	531	531	531	531	531	531	531	531	531	531	531	531

STEP "3" — STEP "4"

EXAMPLES OF COMPLETE NUMBER

0700702-10 -722

Part Number From Catalog — 2nd Dash Number From Table (Interior Color Code A)

INTERIOR PAINTED OR PLASTIC PARTS
1974 STATIONAIR
U20602200 THRU U20602579

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)											
		SOFT INTERIOR									HARD INTERIOR		
		AF	BF	CF	DF	GF	EL	FL	AL	GL	DP	AP	CP
0500312-1	MIRROR & COVER ASSY	279	279	279	279	279	279	279	279	279	279	279	279
0510205-2	FITTING - SEAT BELT	B41	B29	B33	B37	B25	531	156	B41	B29	B41	B41	B41
0511130-2	WINDSHIELD RETAINER	531	531	531	531	531	531	531	531	531	531	531	531
0514017-3	TRIM FWD	531	531	531	531	531	531	531	531	531	531	531	531
0514076-1	TRIM - SEAT BACK LH	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40
0514076-5	TRIM - SEAT BACK RH	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40
0705042-1	ESCUTCHEON - CABIN DOOR LH	279	279	279	279	279	279	279	279	279	279	279	279
0705042-2	ESCUTCHEON - CABIN DOOR RH	279	279	279	279	279	279	279	279	279	279	279	279
0710630-6	RETAINER - HEADLINER	531	531	531	531	531	531	531	531	531	531	531	531
0710630-7	RETAINER - HEADLINER	531	531	531	531	531	531	531	531	531	531	531	531
0713822-1	WINDSHIELD RETAINER	531	531	531	531	531	531	531	531	531	531	531	531
0714010-5	TRIM - SEAT LH	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40
0714010-6	TRIM - SEAT RH	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40
0715039-2	ARMREST ASSY RH	B43	B31	B35	B39	B27	A92	A60	B43	B27	B43	B43	B43
0715039-3	REAR ARMREST ASSY LH	B43	B31	B35	B39	B27	A92	A60	B43	B27	B43	B43	B43
0715039-4	REAR ARMREST ASSY RH	B43	B31	B35	B39	B27	A92	A60	B43	B27	B43	B43	B43
1200231-1	RETAINER - CABIN AIR LH	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40
1200231-2	RETAINER - CABIN AIR RH	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40
1200655-28	MOLDING - RH FWD	532	532	532	532	532	532	532	532	532	B40	B40	B40
1200656-17	MOLDING - LH REAR	532	532	532	532	532	532	532	532	532	B40	B40	B40
1200656-18	MOLDING - RH REAR	532	532	532	532	532	532	532	532	532	B40	B40	B40
1200656-19	MOLDING - LH CENTER	532	532	532	532	532	532	532	532	532	B40	B40	B40
1200659-25	COVER - WINDOW POST LH	532	532	532	532	532	532	532	532	532	B40	B40	B40
1200659-26	COVER - WINDOW POST RH	532	532	532	532	532	532	532	532	532	B40	B40	B40
1200659-28	SPLICE	531	531	531	531	531	531	531	531	531	B41	B41	B41
1200756-15	COVER ASSY - POST LIGHTED PEDESTAL	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40
1210109-1	CUP ASSY LH (CAMERA INSTL)	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40
1210109-2	CUP ASSY RH (CAMERA INSTL)	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40
1211058-1	CONSOLE HALF	532	532	532	532	532	532	532	532	532	532	532	532
1211080-3	COVER ASSY - OVERHEAD SPEAKER (WITH OXYGEN)	532	532	532	532	532	532	532	532	532	532	532	532
1211080-4	COVER ASSY - OVERHEAD SPEAKER (WITHOUT OXYGEN)	532	532	532	532	532	532	532	532	532	532	532	532
1211704-2	CUP - FLUSH SEAT BELT BRACKET	B40	B28	B32	B36	B24	532	279	B40	B24	B40	B40	B40
1213692-1	COVER ASSY - INSTRUMENT PANEL LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213692-2	COVER ASSY - POST LIGHTED LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213692-3	COVER ASSY - POST LIGHTED LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-1	COVER ASSY - RH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-2	COVER ASSY - POST LIGHTED	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-3	COVER ASSY - POST LIGHTED	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-14	COVER ASSY	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-15	COVER ASSY - POST LIGHTED	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-16	COVER ASSY - POST LIGHTED	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1214062-5	POCKET ASSY - MAGAZINE	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1215043-1	PANEL - LH FWD										B40	B40	B40

INTERIOR PAINTED OR PLASTIC PARTS

1974 STATIONAIR

U20602200 THRU U20602579

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)											
		SOFT INTERIOR									HARD INTERIOR		
		AF	BF	CF	DF	GF	EL	FL	AL	GL	DP	AP	CP
1215043-4	MOLDING - AFT CARGO DOOR										B40	B40	B40
1215043-6	MOLDING - CARGO DOOR										B40	B40	B40
1215043-14	MOLDING - AFT CARGO DOOR										B40	B40	B40
1215043-15	MOLDING - FORWARD CARGO DOOR										B40	B40	B40
1215043-23	PANEL - LH										B40	B40	B40
1215043-24	PANEL - RH										B40	B40	B40
1215043-28	PANEL - LH										B40	B40	B40
1215046-3	MOLDING	532	532	532	532	532	532	532	532	532	B40	B40	B40
1215056-2	CUP - SHOULDER HARNESS	532	532	532	532	532	532	532	532	532	B40	B40	B40
1215060-1	MOLDING - AFT CABIN	532	532	532	532	532	532	532	532	532	B40	B40	B40
1215061-2	MOLDING - BAGGAGE COMPT. TOP	532	532	532	532	532	532	532	532	532	B40	B40	B40
1215063-7	CURTAIN - BAGGAGE	532	532	532	532	532	532	532	532	532	B40	B40	B40
1215065-2	PANEL - RH										B40	B40	B40
1215087-1	MOLDING - DOOR WINDOW	532	532	532	532	532	532	532	532	532	B40	B40	B40

INTERIOR PAINTED OR PLASTIC PARTS
1975 STATIONAIR
U20602580 THRU U20603020

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)									
		SOFT INTERIOR							HARD INTERIOR		
		AF AL AFD	BF	CF CFG	DF DFA	GF GL GFC	EL	FL	AP	CP	DP
0500312-1	MIRROR & COVER ASSY.	279	279	279	279	279	279	279	279	279	279
0510205-7	FITTING - SEAT BELT	B41	B29	B33	B37	B25	531	156	B41	B41	B41
0510205-8	FITTING - SEAT BELT	B41	B29	B33	B37	B25	531	156	B41	B41	B41
0511130-2	WINDSHIELD RETAINER	531	531	531	531	531	531	531	531	531	531
0514112-2	TRIM - SEAT BACK	B40	B28	B32	B36	B24	532	279	B40	B40	B40
0705042-1	ESCUTCHEON - CABIN DOOR	279	279	279	279	279	279	279	279	279	279
0710630-6	RETAINER - HEADLINER	531	531	531	531	531	531	531	531	531	531
0710630-7	RETAINER - HEADLINER	531	531	531	531	531	531	531	531	531	531
0713011-12	BRACKET - SUNVISOR	531	531	531	531	531	531	531	531	531	531
0713822-1	WINDSHIELD RETAINER	531	531	531	531	531	531	531	531	531	531
0714010-1	TRIM - SEAT LH	B40	B28	B32	B36	B24	532	279	B40	B40	B40
0714010-2	TRIM - SEAT RH	B40	B28	B32	B36	B24	532	279	B40	B40	B40
1200231-1	RETAINER - CABIN AIR, LH	B40	B28	B32	B36	B24	532	279	B40	B40	B40
1200231-2	RETAINER - CABIN AIR, RH	B40	B28	B32	B36	B24	532	279	B40	B40	B40
1200656-17	MOLDING - LH REAR	532	532	532	532	532	532	532	B40	B40	B40
1200656-18	MOLDING - RH REAR	532	532	532	532	532	532	532	B40	B40	B40
1200656-20	MOLDING - LH CENTER	532	532	532	532	532	532	532	B40	B40	B40
1200659-25	COVER - WINDOW POST LH	532	532	532	532	532	532	532	B40	B40	B40
1200659-26	COVER - WINDOW POST RH	532	532	532	532	532	532	532	B40	B40	B40
1200659-28	SPLICE PLATE	531	531	531	531	531	531	531	B41	B41	B41
1200756-16	COVER ASSY.-PEDESTAL, POST LIGHTED	B40	B28	B32	B36	B24	532	279	B40	B40	B40
1210109-1	CUP ASSY.- LH (CAMERA INSTL)	B40	B28	B32	B36	B24	532	279	B40	B40	B40
1210109-2	CUP ASSY.- RH (CAMERA INSTL)	B40	B28	B32	B36	B24	532	279	B40	B40	B40
1211058-2	CONSOLE HALF	532	532	532	532	532	532	532	532	532	532
1211080-3	COVER ASSY - OVER HEAD SPEAKER (WITH OXYGEN)	532	532	532	532	532	532	532	532	532	532
1211080-4	COVER ASSY - OVER HEAD SPEAKER (WITHOUT OXYGEN)	532	532	532	532	532	532	532	532	532	532
1211704-2	CUP - FLUSH SEAT BELT BRACKET	B40	B28	B32	B36	B24	532	279	B40	B40	B40
1213293-1	BRACKET ASSY.- MIRROR	156	156	156	156	156	156	156	156	156	156
1213317-40	COVER - INSTRUMENT PANEL								B40	B40	B40
1213377-1	COVER - CENTER PANEL	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213381-1	COVER ASSY.	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213382-8	COVER - INSTRUMENT PANEL								B40	B40	B40
1213473-1	RUDDER BAR SHIELD - LH	156	156	156	156	156	156	156	156	156	156
1213473-2	RUDDER BAR SHIELD - RH	156	156	156	156	156	156	156	156	156	156
1213674-26	COVER ASSY - PEDESTAL	B40	B28	B32	B36	B24	532	279	B40	B40	B40
1213692-11	COVER ASSY. LH INSTRUMENT PANEL	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213692-13	COVER ASSY. - POST LIGHTED	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-23	COVER ASSY. RH INSTRUMENT PANEL	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-25	COVER ASSY. - POST LIGHTED	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-26	COVER ASSY. - RH (2ND ALTIMETER)	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59

INTERIOR PAINTED OR PLASTIC PARTS

1975 STATIONAIR

U20602580 THRU U20603020

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)									
		SOFT INTERIOR							HARD INTERIOR		
		AF AL AFD	BF	CF CFG	DF DFA	GF GL GFC	EL	FL	AP	CP	DP
1213693-28	COVER ASSY. - RH (2ND ALTIMETER) POST LIGHTED	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1215043-1	PANEL - LH FWD								B40	B40	B40
1215043-4	MOLDING - AFT CARGO DOOR								B40	B40	B40
1215043-6	MOLDING - FWD CARGO DOOR								B40	B40	B40
1215043-14	MOLDING - AFT CARGO DOOR								B40	B40	B40
1215043-15	MOLDING - FWD CARGO DOOR								B40	B40	B40
1215043-23	PANEL - LH								B40	B40	B40
1215043-24	PANEL - RH								B40	B40	B40
1215043-28	PANEL - LH								B40	B40	B40
1215046-4	MOLDING	532	532	532	532	532	532	532	B40	B40	B40
1215060-1	MOLDING - AFT CABIN	532	532	532	532	532	532	532	B40	B40	B40
1215061-2	MOLDING - BAGGAGE COMPARTMENT TOP	532	532	532	532	532	532	532	B40	B40	B40
1215065-2	PANEL - RH								B40	B40	B40
1215086-3	MOLDING - RH FWD	532	532	532	532	532	532	532	B40	B40	B40
1215087-1	MOLDING - DOOR WINDOW	532	532	532	532	532	532	532	B40	B40	B40
1260461-2	PEDAL COVER (FOLDING PEDALS)	279	279	279	279	279	279	279	279	279	279

INTERIOR PAINTED OR PLASTIC PARTS
1976 STATIONAIR
U20603021 & ON

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish and Trim Plate)									
		SOFT INTERIOR							HARD INTERIOR		
		AF AL	BF	CF	DF DL	GF	EL	FL	HCF AP	CP	GP
0415023-2	ESCHUTCHEON ASSY.	532	532	532	532	532	532	532	B40	B40	B40
0500312-2	MIRROR & COVER ASSY	279	279	279	279	279	279	279	279	279	279
0510205-7	FITTING - SEAT BELT	B41	B29	B33	B37	B25	531	156	B41	B41	B41
0510205-8	FITTING - SEAT BELT	B41	B29	B33	B37	B25	531	156	B41	B41	B41
0511130-2	WINDSHIELD - RETAINER	531	531	531	531	531	531	531	531	531	531
0705042-1	ESCUTCHEON - CABIN DOOR LH	279	279	279	279	279	279	279	279	279	279
0710630-6	RETAINER - HEADLINER	531	531	531	531	531	531	531	531	531	531
0710630-7	RETAINER - HEADLINER	531	531	531	531	531	531	531	531	531	531
0713011-2	BRACKET - SUN VISOR	531	531	531	531	531	531	531	531	531	531
0713822-1	WINDSHIELD - RETAINER	531	531	531	531	531	531	531	531	531	531
1200231-1	RETAINER - CABIN AIR LH	B42	B74	B78	B82	B86	533	752	B42	B42	B42
1200231-2	RETAINER - CABIN AIR RH	B42	B74	B78	B82	B86	533	752	B42	B42	B42
1200656-17	MOLDING - LH REAR	532	532	532	532	532	532	532	B40	B40	B40
1200656-18	MOLDING - RH REAR	532	532	532	532	532	532	532	B40	B40	B40
1200656-20	MOLDING - LH CENTER	532	532	532	532	532	532	532	B40	B40	B40
1200659-25	COVER - WINDOW POST LH	532	532	532	532	532	532	532	B40	B40	B40
1200659-26	COVER - WINDOW POST RH	532	532	532	532	532	532	532	B40	B40	B40
1200659-28	SPLICE PLATE	531	531	531	531	531	531	531	B41	B41	B41
1200756-17	COVER - PEDESTAL	B40	B72	B76	B80	B84	532	279	B40	B40	B40
1210109-1	CUP ASSY - LH (CAMERA INSTL)	B40	B28	B32	B36	B24	532	279	B40	B40	B40
1210109-2	CUP ASSY - RH (CAMERA INSTL)	B40	B28	B32	B36	B24	532	279	B40	B40	B40
1211058-3	CONSOLE HALF	532	532	532	532	532	532	532	532	532	532
1211080-3	COVER ASSY - OVERHEAD SPEAKER (WITH OXYGEN)	532	532	532	532	532	532	532	532	532	532
1211080-4	COVER ASSY - OVERHEAD SPEAKER (WITHOUT OXYGEN)	532	532	532	532	532	532	532	532	532	532
1211704-2	CUP - FLUSH SEAT BELT BRACKET	B40	B72	B76	B80	B84	532	279	B40	B40	B40
1213293-1	BRACKET ASSY - MIRROR	156	156	156	156	156	156	156	156	156	156
1213382-6	COVER - INST. PANEL LWR								B40	B40	B40
1213473-1	RUDDER BAR SHEILD - LH	156	156	156	156	156	156	156	156	156	156
1213473-2	RUDDER BAR SHIELD - RH	156	156	156	156	156	156	156	156	156	156
1213692-17	COVER ASSY. - INST. PANEL - POST LIGHTED LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213692-20	COVER ASSY. - INST. PANEL LH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-33	COVER ASSY. - INST. PANEL RH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-35	COVER ASSY. - INST. PANEL - POST LIGHTED RH	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-36	COVER ASSY. - (2ND ALTIMETER)	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213693-38	COVER ASSY. - (2ND ALTIMETER) POST LIGHTED	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213756-1	COVER - CENTER PANEL	A59	A59	A59	A59	A59	A59	A59	A59	A59	A59
1213758-2	COVER - INST. PANEL LWR LH								B40	B40	B40
1215043-1	PANEL - LH FWD								B40	B40	B40
1215043-2	PANEL - RH FWD								B40	B40	B40
1215043-4	MOLDING - AFT CABIN DOOR								B40	B40	B40
1215043-6	MOLDING - AFT CABIN DOOR								B40	B40	B40
1215043-14	MOLDING - AFT CARGO DOOR								B40	B40	B40

INTERIOR PAINTED OR PLASTIC PARTS

1976 STATIONAIR

U20603021 & ON

PART NUMBER	PART NAME	INTERIOR COLOR CODE (From Finish And Trim Plate)									
		SOFT INTERIOR							HARD INTERIOR		
		AF AL	BF	CF	DF DL	GF	EL	FL	HCF AP	CP	GP
1215043-15	MOLDING - FWD CARGO DOOR								B40	B40	B40
1215043-23	PANEL - LH								B40	B40	B40
1215043-24	PANEL - RH								B40	B40	B40
1215043-28	DOOR PANEL LH								B40	B40	B40
1215046-5	MOLDING - LH FWD	532	532	532	532	532	532	532	B40	B40	B40
1215060-1	MOLDING - AFT CABIN	532	532	532	532	532	532	532	B40	B40	B40
1215061-2	MOLDING - BAGGAGE COMPT. TOP	532	532	532	532	532	532	532	B40	B40	B40
1215063-7	CURTAIN ASSY. - BAGGAGE	532	532	532	532	532	532	532	B40	B40	B40
1215105-1	MOLDING RH FWD	532	532	532	532	532	532	532	B40	B40	B40
1215105-2	MOLDING RH - OPENABLE WINDOW	532	532	532	532	532	532	532	B40	B40	B40
1260461-2	PEDAL COVER - (FOLDING PEDALS)	279	279	279	279	279	279	279	279	279	279

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PARTS LISTING

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1 -		MISCELLANEOUS BULK ITEMS ----------	AR	
- 1	C1C2	CONLEY-WELD EPOXY BASE ADHESIVE. — CEMENTING ---------- PLASTIC TO PLASTIC, PLASTIC TO METAL, FIBERGLASS TO FIBERGLASS, FIBERGLASS TO METAL, METAL TO METAL		
- 2	EC880	ADHESIVE-SYNTHETIC RUBBER BASE OIL RESISTANT — CEMENTING ---------- RUBBER TO METAL, SOUNDPROOFING TO METAL, UPHOLSTERY TO METAL		
- 3	1024A-B	CEMENT PARTS A & B — CEMENTING DE-ICER ---------- AND ABRASION BOOTS TO WING AND STAB ILIZER LEADING EDGES.		
- 4	1007	PRIMER — USED ONLY FOR PRIMING -------- AREAS WHERE DE-ICER AND ABRASION BOOTS ARE TO BE INSTALLED WITH 1024A-B.		
- 5	576.1	SEALANT-EXTRUDED PERMAGUM — WEATHER SEALING ---------- OF METAL LAP JOINT		
- 6	579.6	SEALANT-EXTRUDED ZINC CHROMATE — WEATHER SEALING ---------- OF WINDSHIELD		
- 7	S1078-1	SEALANT-SYNTHETIC RUBBER-FABRIC REINFORCED .06 THICK .50 WIDE — WINDSHIELD SEALING ----------		
- 8	S1078-2	SEALANT-SYNTHETIC RUBBER-FABRIC REINFORCED .12 THICK .50 WIDE — WINDSHIELD SEALING ----------		
- 9	S1078-3	SEALANT-SYNTHETIC RUBBER-FABRIC REINFORCED 2 MIL MYLAR TAPE BACKING. .06 THICK 1.50 WIDE — WINDSHIELD SEALING ----------		
-10	EC1239AB	SEALANT-CATALYTIC — GENERAL PURPOSE ---------- FOR FAYING SURFACES, FILLET & RIVET SEALS, FUEL SEALING AND AREAS WHERE SKYDROL IS PRESENT		
-11	700	SEALANT-FIREWALL — SEALING FIREWALL JOINTS ------ AND OPENINGS. WITHSTANDS 2000 DEGREE TEMP FOR 5 MINUTES.		
-12	EC776	ADHESIVE-GASKET FUEL RESISTANT SYNTHETIC RUBBER BASE. — CEMENTING GASKETS ----------		
-13	550	SOUND DEADENER- LIQUID VIBRATION DAMPENER — VIBRATION DAMPENING ---------- CAN BE BRUSHED OR SPRAYED.		
-14	MX25A	PRIMER-ZINC CHROMATE- YELLOW — CORROSION PROOFING ----------		
-14A	EC1675A-8	SEALANT-CATALYTIC — HOPPER ADAPTER TO ---------- HOPPER-CANTILEVER WING FUEL BAY		
	PR0890B/A	SEALANT-CATALYTIC ALTERNATE FOR EC1675A-8 ----------	AR	
-15	S51-4	HOSE-FUEL & OIL-1/4 ID AVAILABLE BY THE FOOT ----------	AR	
	S51-6	HOSE-FUEL & OIL-3/8 ID AVAILABLE BY THE FOOT ----------	AR	
	S51-8	HOSE-FUEL & OIL-1/2 ID AVAILABLE BY THE FOOT ----------	AR	
	S51-10	HOSE-FUEL & OIL-5/8 ID AVAILABLE BY THE FOOT ----------	AR	

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1 -	S51-12	HOSE-FUEL & OIL-3/4 ID AVAILABLE BY THE FOOT	AR	
	S51-16	HOSE-FUEL & OIL-1.00 ID AVAILABLE BY THE FOOT	AR	
	S51-32	HOSE-FUEL & OIL-2.00 ID AVAILABLE BY THE FOOT	AR	
-16	S202RB	CHANNEL-EXTRUDED BLACK AVAILABLE BY THE FOOT	AR	
	S202VW	CHANNEL-EXTRUDED WHITE AVAILABLE BY THE FOOT	AR	
-17	S292-1	INSULATION SLEEVING-ELEC-.118 ID AVAILABLE BY THE FOOT	AR	
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	S292-16	INSULATION SLEEVING-ELEC-3/4 ID AVAILABLE BY THE FOOT	AR	
	S292-28	INSULATION SLEEVING-ELEC-2-1/2 ID AVAILABLE BY THE FOOT	AR	
-18	S1026BG	CLAMP-WRAP TYPE AVAILABLE IN 100 FOOT ROLL	AR	
-19	S1053E7T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 7/8 DIA AVAILABLE IN 10 FOOT LENGTHS ONLY	AR	
	S1053E8T	DUCT-FLEXIBLE-NEOPRENE IMPREGNATED 1.00 DIA AVAILABLE IN 10 FOOT LENGTHS ONLY	AR	
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	S1047-2	SEAL-SPONGE RUBBER-5/16 THICK AVAILABLE BY THE FOOT	AR	
-21	S1055-1	CHANNEL-EXTRUDED RUBBER AVAILABLE BY THE FOOT	AR	
-22	S1071-1	TUBE-POLYETHYLENE-1/4 DIA AVAILABLE BY THE FOOT	AR	
	S1071-3	TUBE-POLYETHYLENE-3/8 DIA AVAILABLE BY THE FOOT	AR	
	S1071-4	TUBE-POLYETHYLENE-1/2 DIA AVAILABLE BY THE FOOT	AR	
	S1071-5	TUBE-POLYETHYLENE-5/8 DIA AVAILABLE BY THE FOOT	AR	
-23	S1084-1	SEAL-EXTRUDED RUBBER AVAILABLE BY THE FOOT	AR	
-24	S1110ET	DUCT-OVAL-FLEXIBLE-NEOPRENE IMPREGNATED AVAILABLE IN 10 FT LENGTHS ONLY	AR	
-25	S1346-1	SEAL-SPONGE RUBBER AVAILABLE IN 12 FT LENGTHS ONLY	AR	
-26	S1366-1	MOULDING-EXTRUDED PLASTIC-SAND AVAILABLE BY THE FOOT	AR	
	S1366-2	MOULDING-EXTRUDED PLASTIC-FAWN AVAILABLE BY THE FOOT	AR	
	S1366-3	MOULDING-EXTRUDED PLASTIC-BLACK AVAILABLE BY THE FOOT	AR	
-27	S1378-1	SEAL-SPONGE RUBBER-BEIGE AVAILABLE IN 7 FT LENGTHS ONLY	AR	
	S1378-2	SEAL-SPONGE RUBBER-CLOUD GRAY AVAILABLE IN 7 FT LENGTHS ONLY	AR	
-28	S1389-1	SEALER STRIP-FELT-1.00 WIDE AVAILABLE BY THE FOOT	AR	
	S1389-2	SEALER STRIP-FELT-1-1/2 WIDE AVAILABLE BY THE FOOT	AR	
	S1389-3	SEALER STRIP-FELT-2.00 WIDE AVAILABLE BY THE FOOT	AR	
	S1389-4	SEALER STRIP-FELT-1-3/4 WIDE AVAILABLE BY THE FOOT	AR	
	S1389-5	SEALER STRIP-FELT-1-1/4 WIDE AVAILABLE BY THE FOOT	AR	
	S1389-6	SEALER STRIP-FELT-2-1/4 WIDE AVAILABLE BY THE FOOT	AR	
	S1389-7	SEALER STRIP-FELT-1-3/8 WIDE AVAILABLE BY THE FOOT	AR	
-29	S1398-1	CONTROL-PUSH PULL-WIRE AVAILABLE BY THE FOOT	AR	
-30	S1398-2	CONTROL-PUSH PULL-CASING AVAILABLE BY THE FOOT	AR	
-31	S1415-1	MOULDING-EXTRUDED VINYL	AR	
-32	S1441-1	SEAL-SPONGE RUBBER-3/8 WIDE AVAILABLE BY THE FOOT	AR	
	S1441-2	SEAL-SPONGE RUBBER-1/4 WIDE AVAILABLE BY THE FOOT	AR	
	S1441-3	SEAL-SPONGE RUBBER-1/2 WIDE AVAILABLE BY THE FOOT	AR	
-33	S1495-4	HOSE-RUBBER-1/4 ID AVAILABLE BY THE FOOT	AR	
	S1495-6	HOSE-RUBBER-3/8 ID AVAILABLE BY THE FOOT	AR	
	S1495-8	HOSE-RUBBER-1/2 ID AVAILABLE BY THE FOOT	AR	
	S1495-10	HOSE-RUBBER-5/8 ID AVAILABLE BY THE FOOT	AR	

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Bulk Items (Cont)

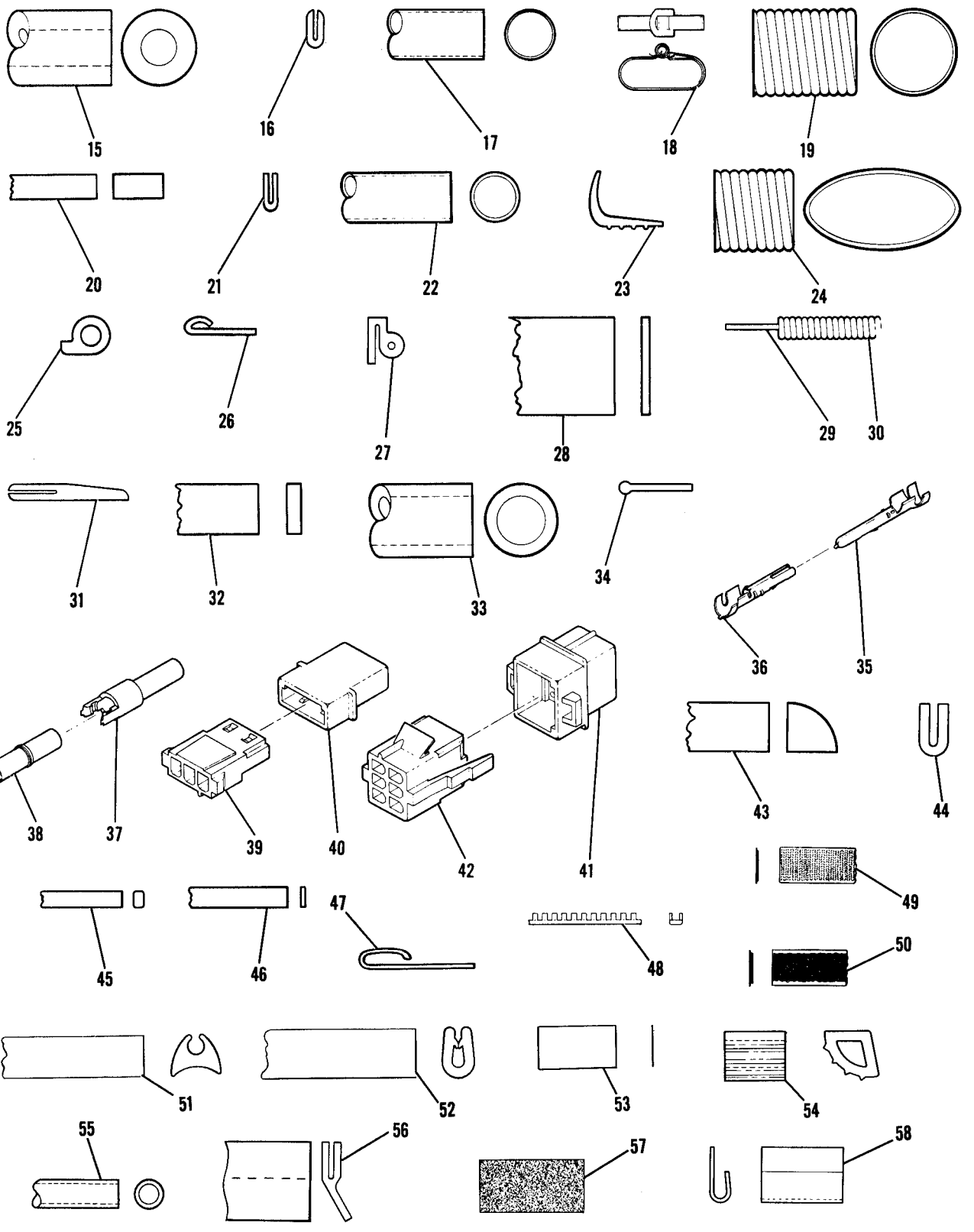


Figure 1. Miscellaneous Bulk Items

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
1 -34	S1611-1		SEAL-EXTRUDED VINYL AVAILABLE BY THE FOOT	AR	
-35	S1635-1		ELECTRICAL PIN WIRE SIZE 22-18	AR	
	S1635-2		ELECTRICAL PIN WIRE SIZE 18-14	AR	
	S1635-3		ELECTRICAL PIN WIRE SIZE 18 GA-2 WIRE	AR	
-36	S1636-1		ELECTRICAL SOCKET WIRE SIZE 22-18	AR	
	S1636-2		ELECTRICAL SOCKET WIRE SIZE 18-14	AR	
	S1636-3		ELECTRICAL SOCKET WIRE SIZE 18 GA-2 WIRE	AR	
-37	S1637-1		HOUSING-ELECTRICAL PIN	AR	
-38	S1637-2		HOUSING-ELECTRICAL SOCKET	AR	
-39	S1638-1		HOUSING-ELECTRICAL SOCKET-3 CIRCUIT	AR	
-40	S1638-2		HOUSING-ELECTRICAL PIN-3 CIRCUIT	AR	
-41	S1640-6		HOUSING-ELECTRICAL PIN-6 CAVITY	AR	
	S1640-9		HOUSING-ELECTRICAL PIN-9 CAVITY	AR	
	S1640-12		HOUSING-ELECTRICAL PIN-12 CAVITY	AR	
	S1640-15		HOUSING-ELECTRICAL PIN-15 CAVITY	AR	
-42	S1641-6		HOUSING-ELECTRICAL SOCKET-6 CAVITY	AR	
	S1641-9		HOUSING-ELECTRICAL SOCKET-9 CAVITY	AR	
	S1641-12		HOUSING-ELECTRICAL SOCKET-12 CAVITY	AR	
	S1641-15		HOUSING-ELECTRICAL SOCKET-15 CAVITY	AR	
-43	S1116		SEAL-NEOPRENE AVAILABLE IN 12 FOOT LENGTHS ONLY	AR	
-44	S1356		SEAL-EXTRUDED RUBBER AVAILABLE BY THE FOOT	AR	
-45	S1614		LACING-KOROSEAL AVAILABLE BY THE FOOT	AR	
-46	3690-1/8		FILM-BLACK VINYL-1/8 IN WIDE AVAILABLE BY ROLL	AR	
	3690-1/4		FILM-BLACK VINYL-1/4 IN WIDE AVAILABLE BY ROLL	AR	
	3690-1/2		FILM-BLACK VINYL-1/2 IN WIDE AVAILABLE BY ROLL	AR	
-47	110691		WIRE-TEFLON AVAILABLE BY THE FOOT	AR	
-48	S1050-1		GROMMET-CATERPILLAR .056 WIDE	AR	
	S1050-2		GROMMET-CATERPILLAR .090 WIDE	AR	
	S1050-3		GROMMET-CATERPILLAR .131 WIDE	AR	
-49	S2092-1		FABRIC FASTENER-HOOK AVAILABLE BY THE FOOT	AR	
	S2092-3		FABRIC FASTENER-HOOK AVAILABLE BY THE FOOT	AR	
	S2092-31		FABRIC FASTENER-HOOK RIGID VINYL BACKED AVAILABLE BY THE FOOT	AR	
-50	S2092-2		FABRIC FASTENER-PILE AVAILABLE BY THE FOOT	AR	
	S2092-4		FABRIC FASTENER-PILE AVAILABLE BY THE FOOT	AR	
	S2092-30		FABRIC FASTENER-PILE RIGID VINYL BACKED AVAILABLE BY THE FOOT	AR	
-51	S1511-1		FAIRING-EXTRUDED VINYL	AR	
	S1948-2-1	*	TRIM-EXTRUDED CLOUD GRAY AVAILABLE BY ROLL	AR	
	S1948-2-2	*	TRIM-EXTRUDED EBONY AVAILABLE BY THE FOOT	AR	
	S1948-2-3	*	TRIM-EXTRUDED SILVER TEAL BLUE AVAILABLE BY THE FOOT	AR	
	S1948-2-4	*	TRIM-EXTRUDED MARIGOLD AVAILABLE BY THE FOOT	AR	
	S1948-2-5	*	TRIM-EXTRUDED SUN GOLD AVAILABLE BY THE FOOT	AR	
	S1948-2-6	*	TRIM-EXTRUDED LIGHT OLIVE AVAILABLE BY THE FOOT	AR	
	S1948-2-7	*	TRIM-EXTRUDED CLOVE BROWN AVAILABLE BY THE FOOT	AR	
	S1948-2-8	*	TRIM-EXTRUDED HOLIDAY BLUE AVAILABLE BY THE FOOT	AR	
	S1948-2-9	*	TRIM-EXTRUDED FIESTA RED AVAILABLE BY THE FOOT	AR	
	S1948-2-10	*	TRIM-EXTRUDED PICNIC GREEN AVAILABLE BY THE FOOT	AR	
	S1948-2-11	*	TRIM-EXTRUDED BOGOTA BLUE AVAILABLE BY THE FOOT	AR	
	S1948-2-12	*	TRIM-EXTRUDED TAHITIAN RED AVAILABLE BY THE FOOT	AR	
	S1948-2-13	*	TRIM-EXTRUDED CYPRUS GREEN AVAILABLE BY THE FOOT	AR	
	S1948-2-14	*	TRIM-EXTRUDED PEACOCK BLUE AVAILABLE BY THE FOOT	AR	
	S1948-2-15	*	TRIM-EXTRUDED POPPY RED AVAILABLE BY THE FOOT	AR	
	S1948-2-16	*	TRIM-EXTRUDED GOLDEN OLIVE & OLIVE GREEN AVAILABLE BY THE FOOT	AR	
	S1948-2-17	*	TRIM-EXTRUDED SUNSET RED AVAILABLE BY THE FOOT	AR	
	S1948-2-18	*	TRIM-EXTRUDED COPEN BLUE AVAILABLE BY THE FOOT	AR	
	S1948-2-19	*	TRIM-EXTRUDED CHESTNUT BROWN AVAILABLE BY THE FOOT	AR	
	S1948-2-20	*	TRIM-EXTRUDED OLD GOLD AVAILABLE BY THE FOOT	AR	
-52	S1029-1		J-SECTION AVAILABLE BY THE FOOT	AR	
-53	S2108-1		SEAL-VINYL FOAM .050 X .25 AVAILABLE BY THE FOOT	AR	
	S2108-2		SEAL-VINYL FOAM .25 X .062 AVAILABLE BY THE FOOT	AR	
	S2108-3		SEAL-VINYL FOAM .38 X .25 AVAILABLE BY THE FOOT	AR	
	S2108-4		SEAL-VINYL FOAM .50 X .18 AVAILABLE BY THE FOOT	AR	
-54	S2195-1		TRIM-MOULDING AVAILABLE BY THE FOOT	AR	
	S2195-2		TRIM-MOULDING AVAILABLE BY THE FOOT	AR	
-55	S2145-1		SEAL-EXTRUDED RUBBER AVAILABLE BY THE FOOT	AR	
-56	Y8562		TAPE-POLYURETHANE-1.00 WIDE AVAILABLE BY ROLL	AR	
-57	S2249-1		SEAL-NEOPRENE AVAILABLE IN 12 FT. LENGTH ONLY	AR	
-58	S1511-1		FAIRING-EXTRUDED VINYL AVAILABLE BY THE FOOT	AR	

NOTE. *PART NUMBER LISTED IN TEXT HAS A 1/2 INCH RETURN. FOR A 7/8 INCH RETURN CHANGE FIRST DASH NUMBER TO -1. EXAMPLE-S1948-1-4.

Stencils

Figure 1A. (Sheet 1) Stencils

Stencils (Cont)

S1500 TYPE STENCILS *
FOR SLANT GOTHIC LETTERS & NUMERALS

LETTERS AND NUMERALS ARE AVAILABLE IN 10 INCH AND 12 INCH HEIGHTS IN EITHER LEFT HAND OR RIGHT HAND SLANT.

LETTERS AVAILABLE ARE A THRU Z.
NUMERALS AVAILABLE ARE 0 THRU 9.

TO ORDER:

EACH LETTER OR NUMERAL WANTED MUST BE ORDERED BY GIVING BASIC PART NUMBER, FOLLOWED BY HEIGHT DESIRED, FOLLOWED BY SPECIFIC LETTER OR NUMERAL AND THE DESIGNATOR L OR R TO INDICATE LEFT OR RIGHT HAND SLANT.

EXAMPLE: S1500 - 10 - M L

- S1500 — BASIC PART NO.
- 10 — HEIGHT WANTED
- M — LETTER WANTED
- L — DIRECTION OF SLANT

S1600 TYPE STENCILS *
FOR VERTICAL GOTHIC LETTERS & NUMERALS

LETTERS AND NUMERALS ARE AVAILABLE IN 6 INCH, 12 INCH AND 20 INCH HEIGHTS. LETTERS AVAILABLE ARE A THRU Z. NUMERALS AVAILABLE ARE 0 THRU 9.

TO ORDER:

EACH LETTER OR NUMERAL WANTED MUST BE ORDERED BY GIVING BASIC PART NUMBER, FOLLOWED BY HEIGHT DESIRED, FOLLOWED BY SPECIFIC LETTER OR NUMERAL WANTED.

EXAMPLE: S1600 - 20 - N

- S1600 — BASIC PART NO.
- 20 — HEIGHT WANTED
- N — LETTER WANTED

* EACH STENCIL PROVIDES FOR EITHER BACKGROUND OR CENTER MASK.

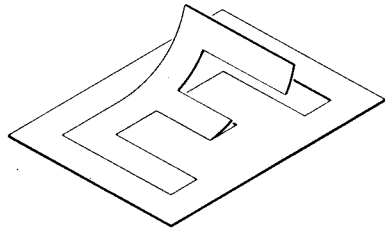


Figure 1A. (Sheet 2) Stencils

Placards

1
EMERGENCY EXIT OPERATION
1. OPEN FWD CARGO DOOR AS FAR AS POSSIBLE.
2. ROTATE RED LEVER IN REAR CARGO DOOR FWD.
3. FORCE REAR CARGO DOOR FULL OPEN.

2
REFER TO WEIGHT & BALANCE DATA FOR BAGGAGE / CARGO LOADING. NEVER EXCEED 300 LBS CARGO WEIGHT.
1205023-3

3
REFER TO WEIGHT & BALANCE DATA FOR BAGGAGE / CARGO LOADING NEVER EXCEED 300 LBS CARGO WEIGHT. COWL FLAP EXTENSIONS MUST BE INSTALLED WITH CARGO PACK.

4
CAUTION 24 VOLTS D.C.
THIS AIRCRAFT IS EQUIPPED WITH ALTERNATOR AND A NEGATIVE GROUND SYSTEM.
OBSERVE PROPER POLARITY
REVERSE POLARITY WILL DAMAGE ELECTRICAL COMPONENTS.

5
CAUTION 12 VOLTS D.C.
THIS AIRCRAFT IS EQUIPPED WITH ALTERNATOR AND A NEGATIVE GROUND SYSTEM.
OBSERVE PROPER POLARITY
REVERSE POLARITY WILL DAMAGE ELECTRICAL COMPONENTS.

6
WITH CARGO DOORS REMOVED
DO NOT EXCEED 150 MPH IAS
1205022-3

6A
WITH CARGO DOORS REMOVED
DO NOT EXCEED 130 KTS IAS
1205022-5

7

8

9
TIRE PRESSURE
MAIN (600×6) 42 PSI
NOSE (500×5) 49 PSI

10
TIRE PRESSURE
MAIN (800×6) 35 PSI
NOSE (600×6) 29 PSI

11
CESSNA STATIONAIR & TURBO STATIONAIR CHECK LIST

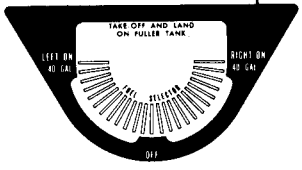
BEFORE TAKE-OFF

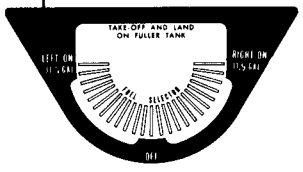
1. Controls - FREE AND CORRECT
2. Elevator and rudder trim - SET
3. Fuel selector - FULLEST TANK
4. Cowl flaps - OPEN
5. Propeller - HIGH RPM
6. Mixture - AS REQUIRED
7. Flaps - 0° TO 20°
8. Instruments - CHECK AND SET
9. Seats and belts - SECURE

BEFORE LANDING

1. Fuel selector - FULLEST TANK
2. Mixture - RICH
3. Propeller - HIGH RPM
4. Airspeed - 90 MPH FLAPS UP
   80 MPH FLAPS DOWN

(U206F & TU206F) 1205075-1

12


13


14

15

16
SERVICE THIS AIRPLANE WITH 100/130 MIN. AVIATION GRADE GASOLINE - CAPACITY 30.5 GAL.
0705021-10

17
SERVICE THIS AIRPLANE WITH 100/130 MIN. AVIATION GRADE GASOLINE - CAPACITY 40.0 GAL.
0705021-12

17A
SERVICE THIS AIRPLANE WITH 100/130 MIN. AVIATION GRADE GASOLINE - CAPACITY 35.0 GAL.
0705021-11

18
This airplane must be operated as a normal category airplane in compliance with the operating limitations stated in the form of placards, markings, and manuals.

MAXIMUMS

	U206/TU206 Landplane	U206 Floatplane	U206/TU206 Skiplane
MANEUVERING SPEED (CAS)	139 mph (121 kts)	138 mph (120 kts)	134 mph (116 kts)
GROSS WEIGHT	3600 lbs	3600 lbs	3300 lbs
ALT LOSS IN STALL RECOVERY	240 ft	240 ft	240 ft
DEMONSTRATED CROSSWIND	20 knots	12 knots	10 knots
FLIGHT LOAD FACTOR	Flaps up +3.8, 1.52 Flaps Down +2.0		

No aerobatic maneuvers, including spins, approved. Known icing conditions to be avoided. This airplane is certified for the following flight operations as of date of original airworthiness certificate: DAY NIGHT VFR IFR
1205001-1 66

22
FUEL FLOW AT FULL THROTTLE

	2700 RPM	2850 RPM
S.L.	23 GPH	24 GPH
4000 FT.	21 GPH	22 GPH
8000 FT.	19 GPH	20 GPH

1205081-1

20
This airplane must be operated as a normal category airplane in compliance with the operating limitations stated in the form of placards, markings, and manuals.

MAXIMUMS

	U206/TU206 Landplane	U206 Floatplane	U206/TU206 Skiplane
MANEUVERING SPEED (CAS)	139 mph (121 kts)	138 mph (120 kts)	134 mph (116 kts)
GROSS WEIGHT	3600 lbs	3600 lbs	3300 lbs
ALT LOSS IN STALL RECOVERY	240 ft	240 ft	240 ft
DEMONSTRATED CROSSWIND	20 knots	12 knots	10 knots
FLIGHT LOAD FACTOR	Flaps up +3.8, 1.52 Flaps Down +2.0		

No aerobatic maneuvers, including spins, approved. Known icing conditions to be avoided. This airplane is certified for the following flight operations as of date of original airworthiness certificate: DAY NIGHT VFR
1205001-1 68

23
MAX. ALLOWABLE MANIFOLD PRESSURE & CLIMB FUEL FLOW

ALT. FT.	MAN. PRESS. IN. HG.	FUEL FLOW GPH
S.L. to 19,000	32.5	28
20,000	31.5	26
22,000	29.5	24
24,000	27.5	22
26,000	25.5	20
28,000	23.5	19
30,000	21.5	18

75% POWER CLIMB - 2500 RPM
27.5 M.P. - 20 GPH
1205081-2

19
This airplane must be operated as a normal category airplane in compliance with the operating limitations stated in the form of placards, markings, and manuals.

MAXIMUMS

	U206 TU206 Landplane	U206 Floatplane	U206 TU206 Skiplane
MANEUVERING SPEED (CAS)	139 mph (121 kts)	138 mph (120 kts)	134 mph (116 kts)
GROSS WEIGHT	3600 lbs	3600 lbs	3300 lbs
ALT LOSS IN STALL RECOVERY	240 ft	240 ft	240 ft
DEMONSTRATED CROSSWIND	20 knots	12 knots	10 knots
FLIGHT LOAD FACTOR	Flaps up +3.8, 1.52 Flaps Down +2.0		

No aerobatic maneuvers, including spins, approved. Known icing conditions to be avoided. This airplane is certified for the following flight operations as of date of original airworthiness certificate: DAY NIGHT VFR IFR

24
CESSNA PART NO. C294505-0101
ELEMENT NO C294505-0102
CHANGE OIL & FILTER ELEMENT EVERY 50 HOURS
TORQUE 20-25 FT-LBS
ADD (1) ADDITIONAL QT OF ENGINE OIL WITH INSTALLATION OF THIS FILTER & AT EACH ELEMENT CHANGE.

21
This airplane must be operated as a normal category airplane in compliance with the operating limitations stated in the form of placards, markings, and manuals.

MAXIMUMS

	U206 TU206 Landplane	U206 Floatplane	U206 TU206 Skiplane
MANEUVERING SPEED (CAS)	139 mph (121 kts)	138 mph (120 kts)	134 mph (116 kts)
GROSS WEIGHT	3600 lbs	3600 lbs	3300 lbs
ALT LOSS IN STALL RECOVERY	240 ft	240 ft	240 ft
DEMONSTRATED CROSSWIND	20 knots	12 knots	10 knots
FLIGHT LOAD FACTOR	Flaps up +3.8, 1.52 Flaps Down +2.0		

No aerobatic maneuvers, including spins, approved. Known icing conditions to be avoided. This airplane is certified for the following flight operations as of date of original airworthiness certificate: DAY NIGHT VFR

Figure 2. Name Plates, Placards & Exterior Markings (Sheet 1)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
2 -		NAME PLATES, PLACARDS & EXTERIOR MARKINGS INSTALLATION	NP	
- 1	1205058-2	PLACARD-CARGO DOOR EMERGENCY EXIT	1	
- 2	1205023-3	PLACARD-CARGO PACK TU 206 ONLY	1	
- 3	1205023-1	PLACARD-CARGO PACK U206 ONLY	1	
- 4	1205024-1	PLACARD-BATTERY BOX 24 VOLT	1	
- 5	1205024-2	PLACARD-BATTERY BOX 12 VOLT	1	
- 6	1205022-3	PLACARD-CARGO DOORS	1	F
- 6A	1205022-5	PLACARD-CARGO DOORS	1	G
- 7	0405027-15	PLACARD-CONTROL WHEEL TU206	1	A
- 8	0405027-14	PLACARD-CONTROL WHEEL U206	1	A
- 9	1205084-2	PLACARD-TIRE PRESSURE	1	
-10	1205084-1	PLACARD-TIRE PRESSURE	1	
-11	1205075-1	PLACARD-CHECK LIST	1	A
-12	0705048-7	PLACARD-FUEL SELECTOR 40 GAL	1	A
-13	0705048-6	PLACARD-FUEL SELECTOR 31.5 GAL	1	A
-14	S1714-1	PLACARD-ALLIANCE FOR PROGRESS	1	
-15	S1713-1	PLACARD-HANDS OF FRIEND SHIP	1	
-16	0705023-10	PLACARD-FUEL CAPACITY & GRADE 30.5 GAL	2	
-17	0705023-12	PLACARD-FUEL CAPACITY & GRADE 40.0 GAL	2	
-17A	0705023-11	PLACARD-FUEL CAPACITY & GRADE 35.0 GAL FLOATPLANE	2	
-18	1205001-166	PLACARD-OPERATIONAL LIMITATION IFR CARD TYPE	1	F
-19	1205001-167	PLACARD-OPERATIONAL LIMITATION IFR VINYL	1	F
-20	1205001-168	PLACARD-OPERATIONAL LIMITATION VFR CARD TYPE	1	F
-21	1205001-169	PLACARD-OPERATIONAL LIMITATION VFR VINYL	1	F
-22	1205081-1	PLACARD-FUEL FLOW U206	1	
-23	1205081-2	PLACARD-FUEL FLOW TU206	1	
-24	1250410-3	PLACARD-OIL FILTER	1	
-25	1205085-1	PLACARD-EMERGENCY LOCATOR	1	
-26	1205086-1	PLACARD-ELECTRIC TRIM	1	
-27	0713047	PLACARD-FINISH & TRIM	1	
-28	C622003-0103	PLACARD-STROBE LIGHT	1	
-29	1205021-1	PLACARD-ATTENDENT	1	
-30	1201025-1	PLACARD-SKYDIVING	1	
-31	1201025-3	PLACARD-SKYDIVING	1	
-32	1201025-2	PLACARD-SKYDIVING	1	
-33	0705035-1	PLACARD-MARKER BEACON	1	F
-34	1205015-1	PLACARD-BAGGAGE	1	
-35	1243001-3	PLACARD-NOSE GEAR SHOCK STRUT	1	
-36	1505003-3	PLACARD-ELECTRIC TRIM	1	
-37	1505003-2	PLACARD-ELECTRIC TRIM	1	
-38	1205091-1	PLACARD-EXTERIOR TU206	2	
-39	1205091-2	PLACARD-EXTERIOR U206	2	
-40	1205087-1	PLACARD FLOATPLANE ONLY	1	
-41	0705028-1	PLACARD-MAPLIGHT	1	C
-41A	0705028-2	PLACARD-MAPLIGHT	1	D
-42	1205083-1	PLACARD-OXYGEN REFILL	1	
-43	1205043-1	PLACARD-WINTERIZATION	1	
-44	0505009-3	PLACARD-WINTERIZATION	1	
-45	0713750-17	PLACARD ASSY-AUTO PILOT	1	F
-45A	1205106-3	PLACARD ASSY-AUTO PILOT	1	G
-46	0721205-1	PLACARD-FUEL TANK	1	
-47	1205011-1	PLACARD-FLAP TRAVEL FLOAT PLANE	1	
-48	1205039-1	PLACARD-PHOTO PLATE COVER	1	
-49	S1397-4	PLACARD-ENGINE OIL CHANGE	1	
-50	0705023-11	PLACARD-FUEL TANK FLOATPLANE	1	
-51	0705036-2	PLACARD-BACK COURSE	1	A
-52	1205098-1	PLACARD-NAME PLATE LH	1	A
-53	1205098-2	PLACARD-NAME PLATE RH	1	A
	S1500	STENCILS-SLANT LETTERS & NUMBERALS SEE FIG 1	AR	
	S1600	STENCILS-VERTICAL LETTERS & NUMBERALS SEE FIG 1	AR	
-54	0705021-2	PLACARD-ALTERNATE STATIC SOURCE	1	
-55	0505052-8	PLACARD-CONTROL WHEEL STATION AIR	1	B
-56	0505052-9	PLACARD-CONTROL WHEEL TURBO-STATIONAIR	1	B
-57	0505052-10	PLACARD-CONTROL WHEEL STATIONAIR II	1	B
-58	0505052-11	PLACARD-CONTROL WHEEL TURBO-STATIONAIR II	1	B
-59	1205206-3	CHECKLIST ASSY-PILOT U206	1	H
-60	1205208-3	CHECKLIST ASSY-PILOT TU206	1	H

CONTINUED ON PAGE 10C

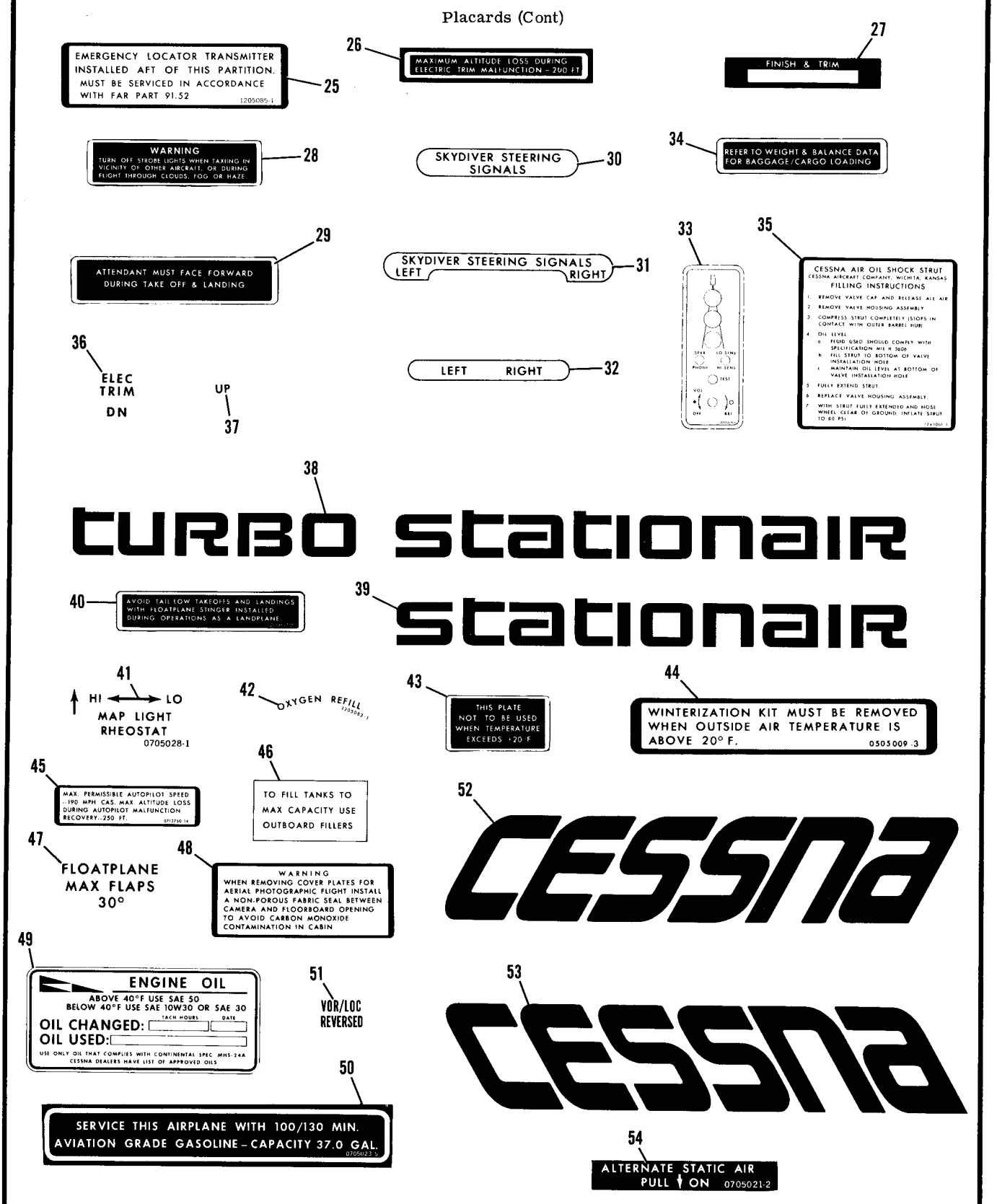
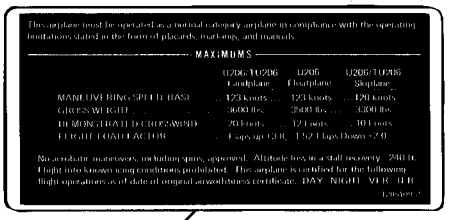


Figure 2. Name Plates, Placards & Exterior Markings (Sheet 2)

Placards (Cont)

Figure 2. Name Plates, Placards & Exterior Markings (Sheet 3)

Placards



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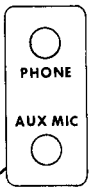

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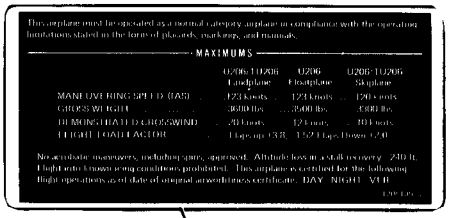

74

MAX. PERMISSIBLE AUTOPILOT SPEED --170 KTS IAS. MAX. ALTITUDE LOSS DURING AUTOPILOT MALFUNCTION RECOVERY--250 FT. 1205106-3

45A

cessna

75

MAP LIGHT RHEOSTAT
LO ⟷ HI
0705028-2

41A

THE ADF BEARING ACCURACY MAY BE ADVERSELY AFFECTED BY THE TYPE AND/OR ARRANGEMENT OF THE CARGO PACK CONTENTS. 1400019-64

70

stationair

76

stationair II

77

OXYGEN REFILL
0705022-1

71

turbo stationair

78

79

turbo stationair II

Figure 2. Name Plates, Placards & Exterior Markings (Sheet 4)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
2 -61	1205102-2	PLACARD-NAME PLATE	2	B
-62	1205102-3	PLACARD-EXTERIOR STATIONAIR	2	B
-63	1205102-5	PLACARD-EXTERIOR STATIONAIR II	2	B
-64	1205102-7	PLACARD-EXTERIOR TURBO-STATIONAIR	2	B
-65	1205102-9	PLACARD-EXTERIOR TURBO-STATIONAIR II	2	B
-66	0705048-21	PLACARD-FUEL SELECTOR	1	B
-67	0705048-22	PLACARD-FUEL SELECTOR	1	B
-68	2005012-3	PLACARD-BACK COURSE	1	B
-69	2005012-5	PLACARD-BACK COURSE	1	B
-70	1400019-64	PLACARD-ADF BEARING ACCURACY	1	E
-71	0705022-1	PLACARD-OXYGEN REFILL	1	
-72	1205105-3	PLACARD-PHONE JACK	1	G
	1205105-4	PLACARD-HEAD SEAT	1	G
-73	1205109-5	PLACARD-OPERATIONAL LIMITATIONS IFR CARD TYPE	1	G
	1205109-6	PLACARD-OPERATIONAL LIMITATIONS VFR VINYL	1	G
-74	1205109-7	PLACARD-OPERATIONAL LIMITATIONS VFR CARD TYPE	1	G
	1205109-8	PLACARD-OPERATIONAL LIMITATIONS VFR VINYL	1	G
-75	0405038-1	PLACARD-NAMEPLATE	2	G
-76	1205112-1	STENCIL-PLACARD STATIONAIR	2	G
-77	1205112-3	STENCIL-PLACARD STATIONAIR II	2	G
-78	1205112-2	STENCIL-PLACARD TURBO STATIONAIR	2	G
-79	1205112-4	STENCIL-PLACARD TURBO STATIONAIR II	2	G

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON
C---U206 SERIAL U20602200 THRU U20602406
D---U206 SERIAL U20602407 & ON
E---U206 SERIAL U20602646 & ON
F---U206 SERIAL U20602200 THRU U20603020
G---U206 SERIAL U20603021 & ON
H---U206 SERIAL U20602580 THRU U20603020

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
3 -		WING ASSEMBLY COMPLETE LH STANDARD RANGE	NP	
		WING ASSEMBLY COMPLETE LH EXTENDED RANGE	NP	
		WING ASSEMBLY COMPLETE RH STANDARD RANGE	NP	
		WING ASSEMBLY COMPLETE RH EXTENDED RANGE	NP	
		ATTACHING PARTS		
- 1	NAS464P8A27	BOLT	1	
- 2	AN960-816L	WASHER	2	
- 3	NAS1022A8	NUT	1	
- 4	AN7-22A	BOLT	1	
- 5	AN960-716	WASHER	2	
- 6	1200811-2	BUSHING-SPAR ATTACH-AFT	1	
- 7	1200811-1	BUSHING-SPAR ATTACH-FORWARD	1	
- 8	MS20365-720C	NUT	1	
		---*---		
	SEE FIG 4	WING STRUCTURE ASSY LH STANDARD RANGE	1	
	SEE FIG 4	WING STRUCTURE ASSY RH EXTENDED RANGE	1	
	SEE FIG 4	WING STRUCTURE ASSY LH STANDARD RANGE	1	
	SEE FIG 4	WING STRUCTURE ASSY RH EXTENDED RANGE	1	
- 9	SEE FIG 8	FUEL TANK INSTALLATION	1	
-10	SEE FIG 10	AILERON INSTALLATION	1	
-11	SEE FIG 11	FLAP INSTALLATION	1	
-12	SEE FIG 133	COURTESY LIGHT INSTALLATION	1	
-13	S225-4F	PLATE-INSPECTION	9	
-14	1222012-1	PLATE-COVER	1	
	1220099-3	COVER-ACCESS HOLE	1	
		ATTACHING PARTS.		
	S1022Z8-8	SCREW USE WITH S225-4F & 1222012 & 1220094 PLATES	6	
		---*---		
-15	1702-1	PLUG BUTTON	1	
-16	1220117-1	PLATE-INSPECTION	1	
	S1022Z8-8	SCREW ATTACH PLATE	8	
-17	S225-1	PLATE-INSPECTION LH WING	5	
	S225-1	PLATE-INSPECTION RH WING	6	
		ATTACHING PARTS		
	S1022Z8-8	SCREW	3	
		---*---		
-18	1222022-1	PLATE-COVER	1	
		ATTACHING PARTS		
	S1022Z8-6	SCREW	6	
-19	0511062-15	STALL WARNING UNIT LH WING 12V	1	
	0511062-16	STALL WARNING UNIT LH WING 24V	1	
		ATTACHING PARTS		
	S1021Z8-6	SCREW	4	
	NAS395-17-3	NUT	4	
		---*---		
-20	0723200-5	TIP ASSEMBLY-LH WING	1	
	0723200-6	TIP ASSEMBLY-RH WING	1	
		ATTACHING PARTS		
-21	S1021Z8-8	SCREW	14	
-22	0723200-9	STIFFENER USED ON UPPER LH TIP	1	
	0723200-10	STIFFENER USED ON UPPER RH TIP	1	
	0723200-11	STIFFENER USED ON LOWER LH TIP	1	
	0723200-12	STIFFENER USED ON LOWER RH TIP	1	
		---*---		
-23	C622001-0201	LIGHT BASE ASSEMBLY-WING POSITION	1	
		ATTACHING PARTS		
-24	AN507-632R8	SCREW	2	
	NAS1329A06K120	RIVNUT	2	
		---*---		
-25	A7512	BULB-WING NAVIGATION LIGHT 12V	1	
	MS25309-7512	BULB-WING NAVIGATION LIGHT 24V	1	
-26	A1257A	GASKET-WING NAVIGATION LIGHT GMC	1	
-27	A1280-2	LENS-WING NAVIGATION LIGHT LH RED GMC	1	
	A1280-3	LENS-WING NAVIGATION LIGHT RH GREEN GMC	1	

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Wing

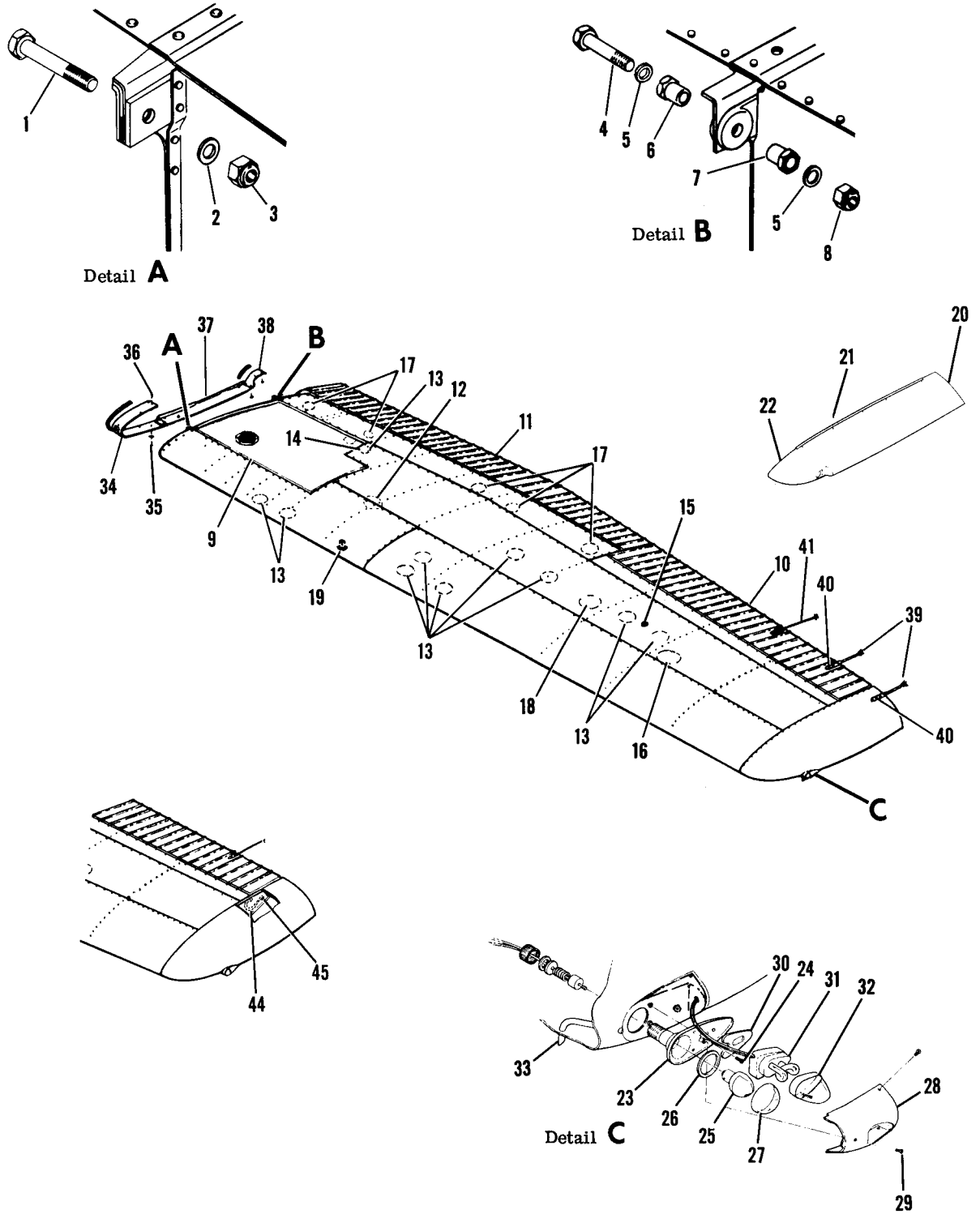

Figure 3. Wing Assembly - Complete

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
3 -28	0723201-1	SHIELD-WING POSITION LIGHT LH	1	
	0723201-3	SHIELD-WING POSITION LIGHT LH USED WITH STROBE LIGHT	1	
	0723201-2	SHIELD-WING POSITION LIGHT RH	1	
	0723201-4	SHIELD-WING POSITION LIGHT RH USED WITH STROBE LIGHT	1	
		ATTACHING PARTS		
-29	AN507-632R12	SCREW	1	
	AN507-632R8	SCREW	2	
		---*---		
-30	1520006-1	SPACER-STROBE LIGHT	1	
-31	C622006-0102	TUBE ASSEMBLY-STROBE	1	
	SEE FIG 130	POWER SUPPLY-STROBE LIGHT 12V IN LH WING	1	
	SEE FIG 130	POWER SUPPLY-STROBE LIGHT 24V IN LH WING	1	
-32	C622006-0103	LENS-CLEAR NAVIGATION LIGHT		
	C622006-0105	GASKET-LENS	1	
-33	1221201-3	DETECTOR-NAVIGATION LIGHT LH	1	
	1221201-4	DETECTOR-NAVIGATION LIGHT RH	1	
-34	0720618-3	FILLET ASSY-WING LH	1	
	0720618-4	FILLET ASSY-WING RH	1	
		ATTACHING PARTS		
-35	S1022Z8-8	SCREW	2	
-36	AN507-832-6	SCREW	2	
	S290D832	WASHER-DIMPLED	1	
		---*---		
	0520005-3	RUB STRIP	1	
-37	0720614-3	FAIRING-WING TO FUSELAGE LH	1	
	0720614-4	FAIRING-WING TO FUSELAGE RH	1	
		ATTACHING PARTS		
	S1022Z8-8	SCREW	6	
	S290D832	WASHER-DIMPLED	6	
	CR116-4-2	CHERRY RIVET CY	2	
		---*---		
-38	1200461-1	FAIRING ASSY-WING TO FUSELAGE LH	1	
	1200461-2	FAIRING ASSY-WING TO FUSELAGE RH	1	
		ATTACHING PARTS		
	S1022Z8-8	SCREW	1	
	S1021Z8-8	SCREW	1	
		---*---		
	S202RB	CHANNEL 7.10 N LG BK1	1	
-39	C592001-0101	STATIC DISCHARGER	4	A
		ATTACHING PARTS		
	NAS1329A08K75	RIVNUT GD	2	A
-40	AN515-8R8	SCREW	2	A
	AN936A8	WASHER	2	
		---*---		
-41	C592001-0201	STATIC DISCHARGER	4	B
		ATTACHING PARTS		
-42	S1648-06K75	NUT	1	B
	AN515-6R10	SCREW	1	B
	AN936A6	WASHER	1	B
-43	MS21042L6	NUT	1	B
	AN515-6R10	SCREW	1	B
	AN936A6	WASHER	1	B
		---*---		
-44	1570102-21	STRAP ASSEMBLY-BONDING	2	B
		ATTACHING PARTS		
-45	MS21042L6	NUT	1	B
	AN515-6R10	SCREW	1	B
	AN936A6	WASHER	2	B
	S1648-06K75	NUT	1	B
	AN515-6R10	SCREW	1	B
		---*---		

A---U206 SERIAL U20602200 THRU U20603020
B---U206 SERIAL U20603021 & ON

Wing (Cont)

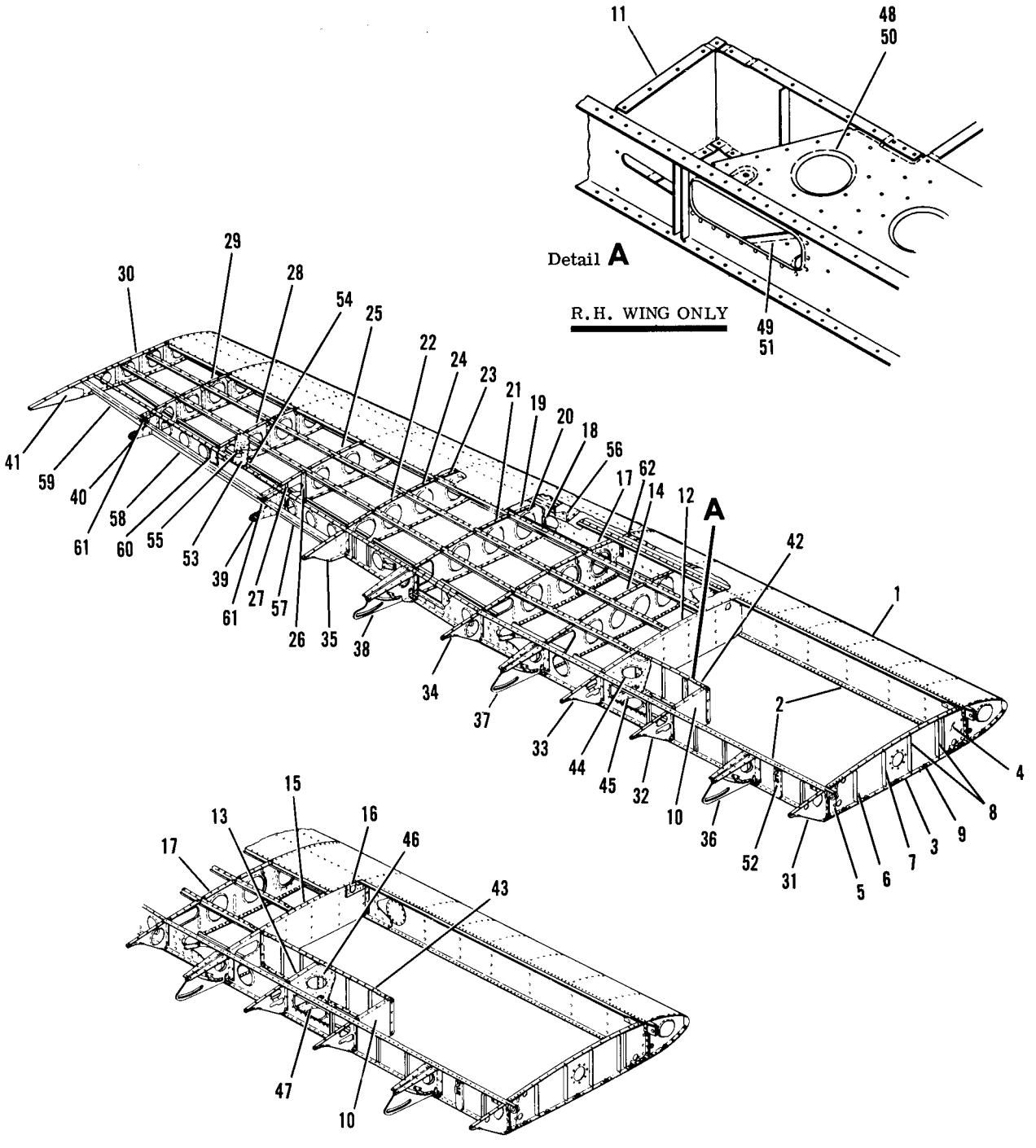

Figure 4. Wing Structure Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
4 -	1220801-7	WING STRUCTURE ASSEMBLY LH STANDARD RANGE	1	
	1220801-8	WING STRUCTURE ASSEMBLY LH EXTENDED RANGE	1	
	1220802-7	WING STRUCTURE ASSEMBLY RH STANDARD RANGE	1	
	1220802-8	WING STRUCTURE ASSEMBLY RH EXTENDED RANGE	1	
- 1	SEE FIG 5	WING LEADING EDGE INSTALLATION	1	
- 2	SEE FIG 6	WING SPARS INSTALLATION	1	
	SEE FIG 7	WING SKINS AND STRINGERS INSTALLATION	1	
- 3	1221038-1	RIB ASSEMBLY-WING ROOT LH	1	
	1221038-2	RIB ASSEMBLY-WING ROOT RH	1	
- 4	1221039-1	DOUBLER-ROOT RIB LH FORWARD	1	
	1221039-2	DOUBLER-ROOT RIB RH FORWARD	1	
- 5	1221101-3	REINFORCEMENT-LH AFT	1	
	1221101-4	REINFORCEMENT RH AFT	1	
- 6	0721100-5	STIFFENER	1	
- 7	0721100-6	STIFFENER	1	
- 8	0721100-7	STIFFENER	2	
- 9	S1860-2A	NUTPLATE	5	
-10	0721111-3	RIB-STUB LH STA. 56.53	1	
-11	0721111-26	RIB-STUB RH STA. 56.53	1	
	NAS680A08	NUTPLATE	4	
-12	0721111-21	RIB ASSEMBLY-FUEL BAY LH STANDARD RANGE STA 71.97	1	
	0721111-25	RIB ASSEMBLY-FUEL BAY RH STANDARD RANGE STA 71.97	1	
-13	1220019-23	RIB-STUB LH EXTENDED RANGE STA. 71.97	1	
	S1291-7	GROMMET	1	
	0720617-5	RIB-STUB RH EXTENDED RANGE STA. 71.97	1	
-14	0523509-9	RIB ASSEMBLY-CENTER LH STANDARD RANGE STA. 85.62	1	
	0523509-6	RIB ASSEMBLY-CENTER RH STANDARD RANGE STA. 85.62	1	
	1220125-1	STIFFENER	1	
	NAS697A08	NUTPLATE RH ONLY	2	
-15	1220019-29	RIB ASSEMBLY-FUEL BAY LH EXTENDED RANGE STA. 85.625	1	
	1220019-30	RIB ASSEMBLY-FUEL BAY RH EXTENDED RANGE STA. 85.625	1	
	1220019-33	ANGLE LH FORWARD	1	
	1220019-34	ANGLE RH FORWARD	1	
	0721100-5	STIFFENER	1	
	0721100-6	STIFFENER	1	
	0721100-7	STIFFENER	2	
-16	1220021-1	ANGLE-SPLICE LH ONLY EXTENDED RANGE	1	
	1220021-2	ANGLE-SPLICE RH ONLY EXTENDED RANGE	1	
-17	0523510-29	RIB ASSEMBLY-LH STA. 100.00	1	
	0523510-30	RIB ASSEMBLY-RH STA. 100.00	1	
	1220123-1	STIFFENER-LH	1	
	1220123-2	STIFFENER-RH	1	
	0523510-25	DOUBLER-LH	1	
	0523510-26	DOUBLER-RH	1	
-18	0523511-6	SPACER-RIB	1	
-19	0523511-20	RIB-LH STA. 118.00	1	
	0523511-12	RIB-RH STA. 118.00	1	
-20	1220084-3	ANGLE-REINFORCEMENT STA. 118.00	1	
-21	1220084-4	ANGLE-REINFORCEMENT STA. 118.00	1	
-22	0523512-17	RIB-LH STA. 136.00	1	
	0523512-18	RIB-RH STA. 136.00	1	
-23	1220084-1	ANGLE-REINFORCEMENT STA. 136.00	1	
-24	1220084-2	ANGLE-REINFORCEMENT STA. 136.00	1	
-25	1220069-11	RIB ASSEMBLY LH STA. 154.00	1	
	1220069-12	RIB ASSEMBLY RH STA. 154.00	1	
-26	1220096-1	ANGLE-LH	1	
-27	1220096-3	ANGLE-LH	1	
	1220096-2	ANGLE-RH	1	
	1220096-4	ANGLE-RH	1	
	1220098-1	BRACKET-AILERON PULLEY	1	
		ATTACHING PARTS		
	AN515-8R6	SCREW	4	
	MS21045L08	NUT	4	
		---*---		
-28	0720607-22	RIB CENTER STA. 172.00	1	
-29	0720607-14	RIB CENTER STA. 190.00	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
4 -30	0722200-5	RIB ASSEMBLY-CENTER LH STA. 208.00	1	
	0722200-6	RIB ASSEMBLY-CENTER RH STA. 208.00	1	
	NAS680A08	NUTPLATE	10	
-31	1220083-1	RIB-TRAILING EDGE ROOT LH	1	
	1220083-2	RIB-TRAILING EDGE ROOT RH	1	
		ATTACHING PARTS		
	NAS464P3A10	BOLT	2	
	MS21044N3	NUT	2	
	AN960-10L	WASHER	4	
		---*---		
-32	0523233-15	RIB-TRAILING EDGE STA. 56.53	1	
-33	0523233-6	RIB ASSEMBLY-TRAILING EDGE LH STA 72.60 & RH STA 71.97	1	
	0723627-1	BRACKET	1	
-34	1220081-1	RIB-TRAILING EDGE STA. 100.00	1	
-35	1220068-1	RIB ASSEMBLY-TRAILING EDGE STA. 136.00	1	
	1220068-5	BRACKET-AILERON FAIRING	1	
	1220068-2	RIB ASSEMBLY-TRAILING EDGE RH STA. 136.00	1	
	1220068-6	BRACKET-AILERON FAIRING	1	
-36	1221010-7	RIB ASSEMBLY-FLAP TRACK STA 39.00 LH WING	1	
	1221010-15	RIB ASSEMBLY-FLAP TRACK STA. 39.00 RH WING	1	
	MS35489-38S	GROMMET RH WING ONLY	1	
-37	1221010-16	RIB ASSEMBLY-FLAP TRACK STA 85.87	1	
-38	1220058-1	RIB ASSEMBLY-FLAP TRACK LH STA. 118.00	1	
	1220058-2	RIB ASSEMBLY-FLAP TRACK RH STA. 118.00	1	
-39	1220053-11	HINGE ASSEMBLY-AILERON INBOARD LH STA. 154.00	1	
	1220053-12	HINGE ASSEMBLY-AILERON INBOARD RH STA. 154.00	1	
	MS24461-4	BEARING	1	
-40	1220052-11	HINGE ASSEMBLY-AILERON OUTBOARD LH STA. 190.00	1	
	1220052-12	HINGE ASSEMBLY-AILERON OUTBOARD RH STA. 190.00	1	
	MS24461-4	BEARING	1	
-41	0721107-1	FAIRING-WING TIP LH STA. 208.00	1	
	0721107-2	FAIRING-WING TIP RH STA. 208.00	1	
-42	0722012-1	BULKHEAD ASSEMBLY-FUEL WELL LH STANDARD RANGE	1	
	0722012-9	BULKHEAD ASSEMBLY-FUEL WELL RH STANDARD RANGE	1	
-43	1220019-13	BULKHEAD ASSEMBLY-FUEL WELL LH EXTENDED RANGE	1	
	1220019-27	BULKHEAD ASSEMBLY-FUEL WELL RH EXTENDED RANGE	1	
-44	0721117-3	BRACKET-FLAP BELLCRANK UPPER LH STANDARD RANGE	1	
-45	0721117-1	BRACKET-FLAP BELLCRANK LOWER LH STANDARD RANGE	1	
-46	0721112-3	BRACKET-FLAP BELLCRANK UPPER LH EXTENDED RANGE	1	
-47	0721112-1	BRACKET-FLAP BELLCRANK LOWER LH EXTENDED RANGE	1	
-48	0720606-5	DOUBLER-FLAP ACTUATOR UPPER RH STANDARD RANGE	1	
-49	0720606-8	DOUBLER-FLAP ACTUATOR LOWER RH STANDARD RANGE	1	
-50	0720606-13	DOUBLER-FLAP ACTUATOR UPPER RH EXTENDED RANGE	1	
-51	0720606-10	DOUBLER-FLAP ACTUATOR LOWER RH EXTENDED RANGE	1	
-52	0760617-1	BRACKET ASSEMBLY-FLAP CABLE IDLER LH	1	
	NAS680A3	NUTPLATE	1	
-53	1220051-1	BRACKET-AILERON BELLCRANK UPPER LH	1	
	1220051-2	BRACKET-AILERON BELLCRANK UPPER RH	1	
-54	1220051-3	BRACKET-AILERON BELLCRANK LOWER LH	1	
	1220051-4	BRACKET-AILERON BELLCRANK LOWER RH	1	
-55	1220055-8	STOP ASSEMBLY-AILERON BELLCRANK LH & RH	1	
-56	0760609-1	BRACKET-AILERON STA. 115.50	1	
-57	1220054-1	TRAILING EDGE-WING LH STA. 136.00 TO STA. 154.00	1	
	1220054-2	TRAILING EDGE-WING RH STA. 136.00 TO STA. 154.00	1	
-58	1220054-3	TRAILING EDGE-WING LH STA. 154.00 TO STA. 190.00	1	
	1220054-4	TRAILING EDGE-WING RH STA. 154.00 TO STA. 190.00	1	
-59	1220054-7	TRAILING EDGE-WING LH STA. 190.00 TO STA. 208.00	1	
	1220054-8	TRAILING EDGE-WING RH STA. 190.00 TO STA. 208.00	1	
-60	1220097-1	REINFORCEMENT-SKIN CUTOUT	1	
-61	1220113-1	ANGLE	2	
-62	0722187-9	RIB-LEADING EDGE STA. 100.00	1	
	0722187-10	RIB-LEADING EDGE STA. 100.00	1	
	S1291-8	GROMMET USED ON 0722187-3 & 0722187-4	1	

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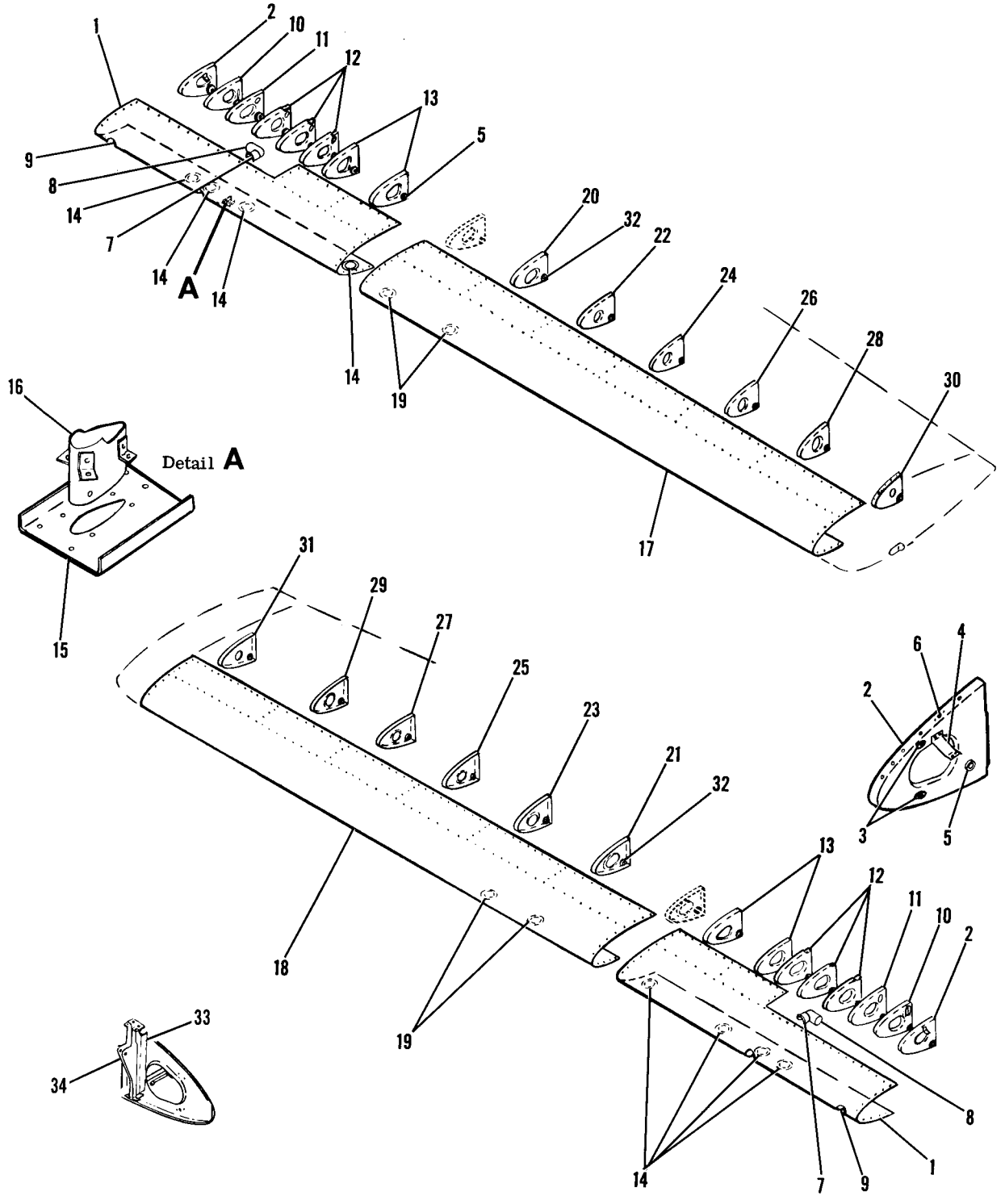

Figure 5. Wing Leading Edge Assembly

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
5 -	0722180-41		LEADING EDGE ASSY-WING INBOARD LH STA 23.625 TO 100.00	1	
	0722180-42		LEADING EDGE ASSY-WING INBOARD RH STA 23.625 TO 100.00	1	
	0722180-43	*	LEADING EDGE ASSY-WING INBOARD LH STA 23.625 TO 100.00	1	
	0722180-44	*	LEADING EDGE ASSY-WING INBOARD RH STA 23.625 TO 100.00	1	
- 1	0722180-45		SKIN-LEADING EDGE INBOARD LH	1	
	0722180-38		SKIN-LEADING EDGE INBOARD RH	1	
	0722180-47	*	SKIN-LEADING EDGE INBOARD LH	1	
	0722180-40	*	SKIN-LEADING EDGE INBOARD RH	1	
- 2	0722183-17		RIB ASSEMBLY-LEADING EDGE LH STA 24.375	1	
	0722183-18		RIB ASSEMBLY-LEADING EDGE RH STA 24.375	1	
- 3	S1863-3		NUTPLATE	2	
- 4	0422291		BRACKET-PITOT LH ONLY	1	
- 5	S1291-8		GROMMET	8	
- 6	S1860-2A		NUTPLATE UPPER	1	
	A6204-8Z3		NUTPLATE LOWER	1	
- 7	0722203-1		SCOOP-CABIN AIR VENT	1	
- 8	0450314-1		FITTING ASSEMBLY CABIN AIR VENT	1	
			ATTACHING PARTS		
	S1021Z8-8		SCREW	1	
	NAS446-4-3		NUT	1	
	AN960-4		WASHER	4	
			---*---		
- 9	1200637-5		SCOOP ASSEMBLY-AIR	1	
	0700692-1		CAP-AIR INLET	1	
			ATTACHING PARTS		
	NAS397-22		CLAMP	1	
	AN960-4		WASHER	4	
			---*---		
-10	0722184-2		RIB-NOSE STA 32.75	1	
-11	0722185-1		RIB-NOSE STA 40.125	1	
-12	0722185-2		RIB-NOSE STA 49.00 STA 57.37 & STA 64.25	3	
-13	0722186-1		RIB-NOSE STA 72.352, STA 85.375	2	
-14	S226-2		DOUBLER-INSPECTION OPENING	4	
	NAS444-14-3		NUT	3	
-15	0721114-2		DOUBLER-PITOT REINFORCEMENT	1	
-16	0721115-1		CONNECTOR ASSEMBLY-PITOT TUBE	1	
	0722180-51		LEADING EDGE ASSY-WING OUTBOARD LH STA 100.00 TO STA 208.00	1	
	0722180-52		LEADING EDGE ASSY-WING OUTBOARD RH STA 100.00 TO STA 208.00	1	
-17	0722180-49		SKIN-LEADING EDGE LH	1	
-18	0722180-50		SKIN-LEADING EDGE RH	1	
-19	S226-2		DOUBLER-INSPECTION OPENING	2	
-20	0722188-1		RIB-NOSE LH STA 118.00	1	
-21	0722188-2		RIB-NOSE RH STA 118.00	1	
-22	0722189-1		RIB-NOSE LH STA 136.00	1	
-23	0722189-2		RIB-NOSE RH STA 136.00	1	
-24	0722190-1		RIB-NOSE LH STA 154.00	1	
-25	0722190-2		RIB-NOSE RH STA 154.00	1	
-26	0722191-1		RIB-NOSE LH STA 172.00	1	
-27	0722191-2		RIB-NOSE RH STA 172.00	1	
-28	0722192-1		RIB-NOSE LH STA 190.00	1	
-29	0722192-2		RIB-NOSE RH STA 190.00	1	
-30	0722193-1		RIB ASSEMBLY-NOSE LH STA 208.00	1	
-31	0722193-2		RIB ASSEMBLY-NOSE RH STA 208.00	1	
	NAS696A08		NUTPLATE	2	
-32	S1291-8		GROMMET	6	
-33	1220092-1		STIFFENER-LH	1	
	1220092-2		STIFFENER-RH	1	
-34	0760607-3		BRACKET-AILERON PULLEY LH	1	
	0760607-4		BRACKET-AILERON PULLEY RH	1	

NOTE.*DENOTES PARTS USED ON WINGS WITH EXTENDED RANGE FUEL TANKS

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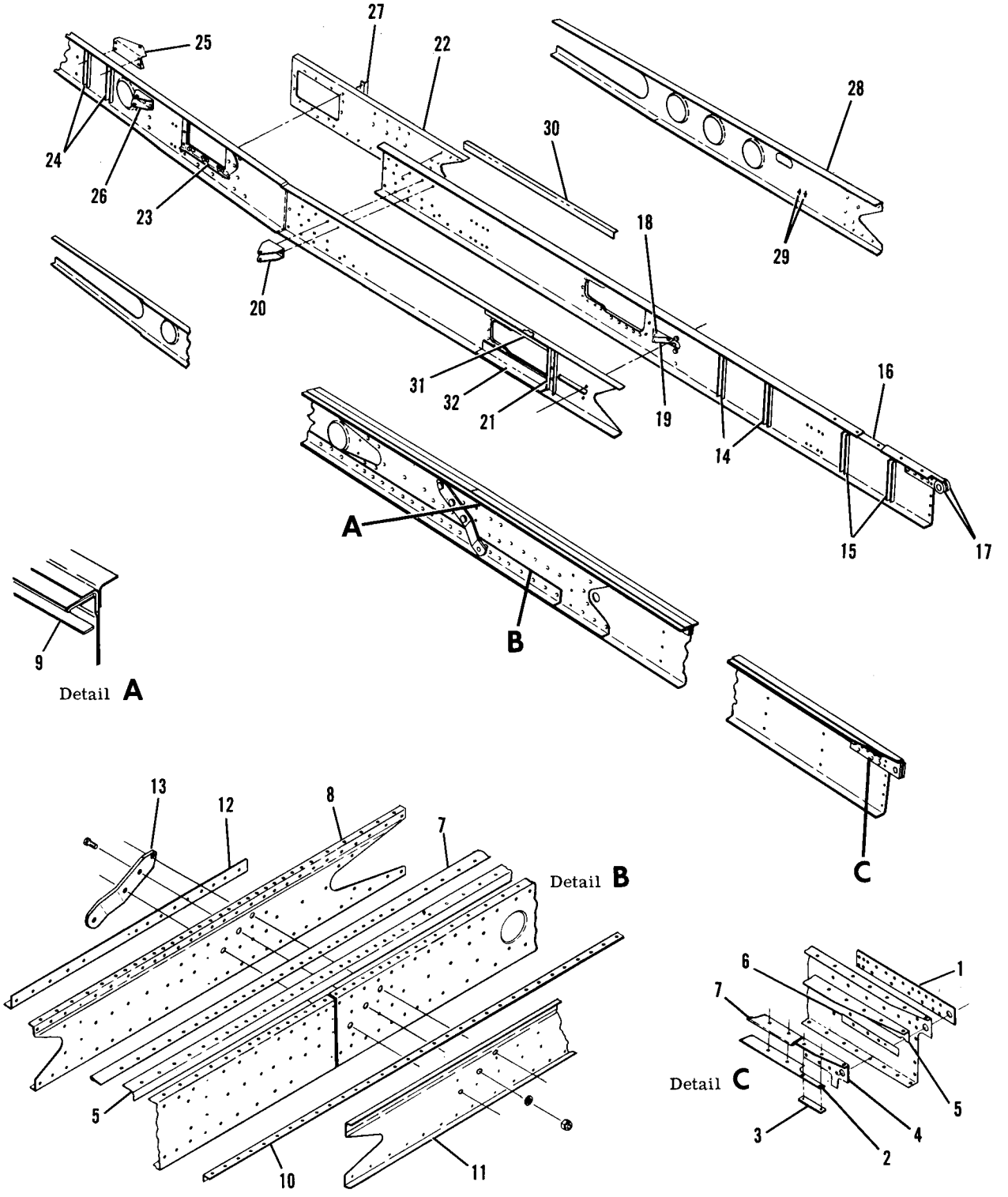

Figure 6. Wing Spars Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
6 -		WING SPARS INSTALLATION	NP	
	1222105-33	SPAR ASSEMBLY-FRONT LH	1	A
	1222105-32	SPAR ASSEMBLY-FRONT RH	1	A
	1222105-39	SPAR ASSY-FRONT LH	1	B
	1222105-38	SPAR ASSY-FRONT RH	1	B
		CHANNEL ASSEMBLY-INBOARD LH	1	
		CHANNEL ASSEMBLY-RH	1	
- 1	1222109-3	PLATE	1	C
	1222109-4	PLATE	1	D
- 2	1222105-9	SPACER-LH	1	
	1222105-10	SPACER-RH	1	
- 3	1221024-1	SPACER	1	
- 4	1222038-1	STIFFENER-LH	1	
	1222038-2	STIFFENER-RH	1	
- 5	1222105-22	STIFFENER-LH	1	
	1222105-23	STIFFENER-RH	1	
- 6	1222039-1	SPACER	1	
- 7	1222116-3	STIFFENER-LH	1	
	1222116-4	STIFFENER-RH	1	
- 8	1222105-3	WEB-LH	1	
	1222105-4	WEB-RH	1	
- 9	1222105-17	SPACER	1	A
-10	0721402-1	ANGLE-LH	1	
	0721402-2	ANGLE-RH	1	
-11	1222105-5	WEB-LH	1	
	1222105-6	WEB-RH	1	
	1222105-27	CHANNEL-OUTBOARD LH	1	
	1222105-28	CHANNEL-OUTBOARD RH	1	
-12	1222105-36	STIFFENER-LH	1	
	1222105-37	STIFFENER-RH	1	
-13	1222108-1	FITTING-FRONT SPAR STRUT	1	
		ATTACHING PARTS		
	AN5-7A	BOLT	3	
	AN960-516	WASHER	3	
	MS21042L5	NUT	3	
		---*---		
	1222105-29	STRAP	1	
	1222106-11	SPAR ASSEMBLY-REAR LH	1	
	1222106-12	SPAR ASSEMBLY-REAR RH	1	
	1222106-200	CHANNEL ASSEMBLY-INBOARD LH	1	
	1222106-201	CHANNEL ASSEMBLY-INBOARD RH	1	
-14	0523409-2	CHANNEL	2	
-15	0523409-1	CHANNEL	2	
-16	1222135-1	ANGLE-LH	1	
	1222135-2	ANGLE-RH	1	
-17	0422229-11	FITTING	2	
	1222111-1	DOUBLER	1	
-18	0760618-1	BRACKET-PULLEY UPPER LH WING ONLY	1	
	0523407-1	BRACKET-PULLEY UPPER RH WING ONLY	1	
-19	0760618-2	BRACKET-PULLEY LOWER LH WING ONLY	1	
	0523407	BRACKET-PULLEY UPPER RH WING ONLY	1	
		ATTACHING PARTS		
	AN520-10R8	SCREW LH WING ONLY	4	
	MS21044N3	NUT LH WING ONLY	4	
		---*---		
-20	1220047-1	BRACKET-PULLEY	1	
-21	0523409-2	CHANNEL	1	
	1222106-203	CHANNEL ASSEMBLY-CENTER LH	1	
	1222106-204	CHANNEL ASSEMBLY-CENTER RH	1	
-22	1222106-9	REINFORCEMENT-LH	1	
	1222106-10	REINFORCEMENT-RH	1	
-23	1220088-1	DOUBLER ASSEMBLY	1	
	NAS680A3	NUTPLATE	4	
	NAS682A3	NUTPLATE	2	
-24	0523409-3	CHANNEL	4	
-25	1220093-1	BRACKET-PULLEY	1	
-26	1220056-1	BRACKET-PULLEY	1	
-27	1220087-1	ANGLE	1	
-28	1222106-13	CHANNEL-OUTBOARD LH	1	
	1222106-14	CHANNEL-OUTBOARD RH	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
6 -29	NAS697A06LK	NUTPLATE	2	
-30	1222121-1	STIFFENER-REAR SPAR LH WING ONLY	1	
	1222121-2	STIFFENER-REAR SPAR RH WING ONLY	1	
-31	1222115-9	STIFFENER-REAR SPAR UPPER LH WING ONLY	1	
	1222115-12	STIFFENER-REAR SPAR UPPER RH WING ONLY	1	
-32	1222115-11	STIFFENER-REAR SPAR LOWER LH WING ONLY	1	
	1222115-10	STIFFENER-REAR SPAR LOWER RH WING ONLY	1	
		A---U206 SERIAL U20602200 THRU U20602299		
		B---U206 SERIAL U20602300 & ON		
		C---U206 SERIAL U20602200 THRU U20603112		
		D---U206 SERIAL U20603113 & ON		

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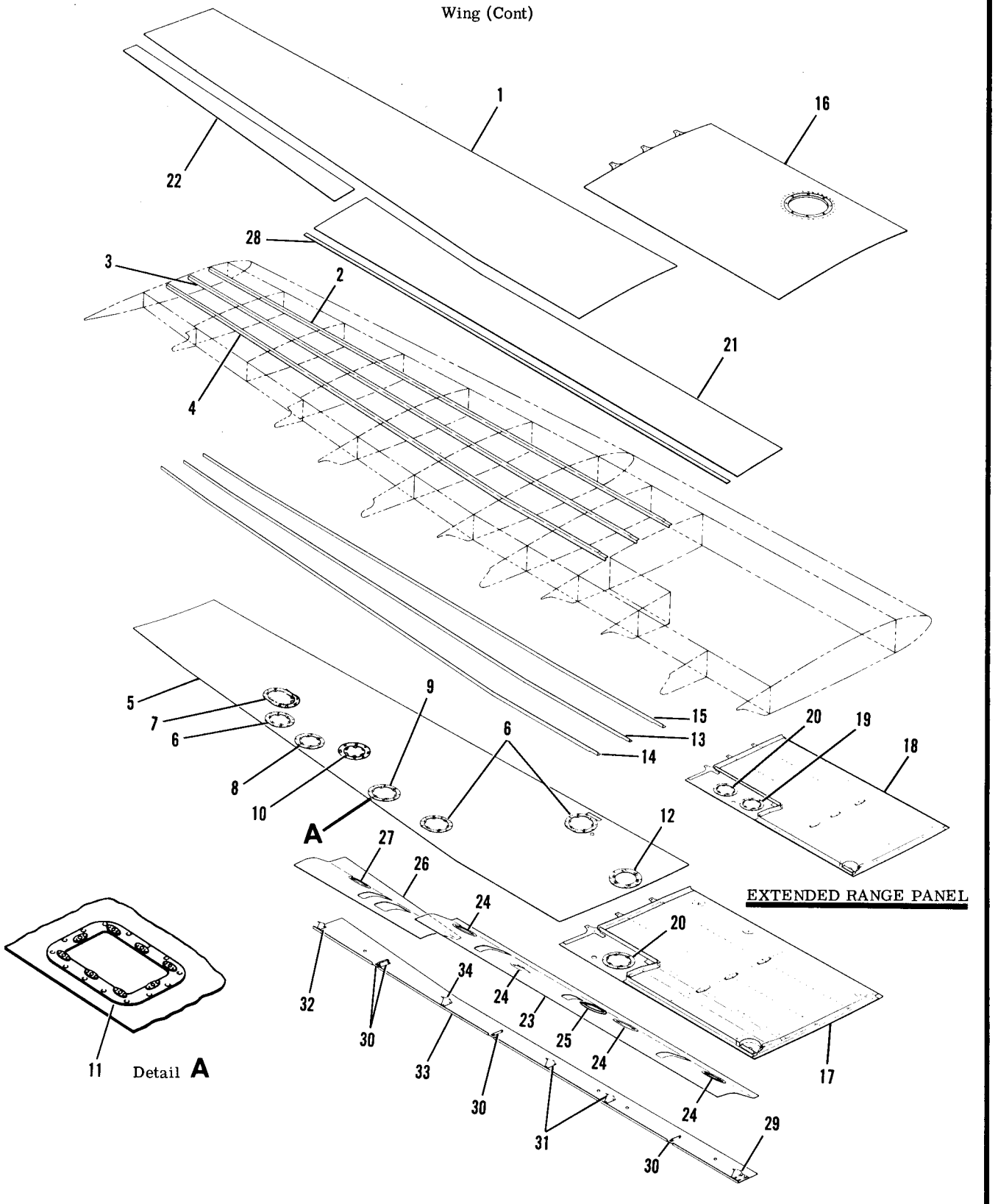

Figure 7. Wing Skins and Stringers Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
7 -		WING SKINS AND STRINGERS INSTALLATION	NP	
	1220059-33	SKIN ASSEMBLY-UPPER LH STANDARD RANGE	1	
	1220060-34	SKIN ASSEMBLY-UPPER RH STANDARD RANGE	1	
	1220059-37	SKIN ASSEMBLY-UPPER LH EXTENDED RANGE	1	
	1220060-38	SKIN ASSEMBLY-UPPER RH EXTENDED RANGE	1	
- 1	1220059-35	SKIN-UPPER LH STANDARD RANGE	1	
	1220060-36	SKIN-UPPER RH STANDARD RANGE	1	
	1220059-39	SKIN-UPPER LH EXTENDED RANGE	1	
	1220060-40	SKIN-UPPER RH EXTENDED RANGE	1	
- 2	0523541-43	STRINGER-UPPER LH STD RANGE	1	
	0523541-44	STRINGER-UPPER RH STD RANGE	1	
	0523541-51	STRINGER-UPPER LH EXTD RANGE	1	
	0523541-52	STRINGER-UPPER RH EXTD RANGE	1	
- 3	0523541-45	STRINGER-UPPER LH STD RANGE	1	
	0523541-46	STRINGER-UPPER RH STD RANGE	1	
	0523541-53	STRINGER-UPPER LH EXTD RANGE	1	
	0523541-54	STRINGER-UPPER RH EXTD RANGE	1	
- 4	0523541-47	STRINGER-UPPER LH STD RANGE	1	
	0720612-2	STRINGER-UPPER RH STD RANGE	1	
	0523541-59	STRINGER-UPPER LH EXTD RANGE	1	
	0523541-56	STRINGER-UPPER RH EXTD RANGE	1	
	1220059-34	SKIN ASSEMBLY-LOWER LH STANDARD RANGE	1	
	1220060-42	SKIN ASSEMBLY-LOWER RH STANDARD RANGE	1	
	1220059-38	SKIN ASSEMBLY-LOWER LH EXTENDED RANGE	1	
	1220060-43	SKIN ASSEMBLY-LOWER RH EXTENDED RANGE	1	
- 5	1220059-36	SKIN-LOWER LH STANDARD RANGE	1	
	1220060-46	SKIN-LOWER RH STANDARD RANGE	1	
	1220059-40	SKIN-LOWER LH EXTENDED RANGE	1	
	1220060-47	SKIN-LOWER RH EXTENDED RANGE	1	
- 6	S1443-1	DOUBLER	3	
- 7	1220116-1	DOUBLER ASSEMBLY	1	
	S1860-2A	NUT	8	
- 8	S1443-3	DOUBLER-INSPECTION HOLE	1	
- 9	S1443-3	DOUBLER-INSPECTION HOLE LH WING ONLY	1	
-10	1222021-1	DOUBLER ASSEMBLY-SERVO ACCESS	1	
	S1860-2A	NUT	6	
-11	1220095-1	DOUBLER ASSEMBLY-ACCESS HOLE RH WING ONLY	1	
	1220099-1	DOUBLER ASSEMBLY-ACCESS HOLE	1	
	S1860-2A	NUT	8	
-12	S226-5F	DOUBLER-INSPECTION HOLE STANDARD RANGE	1	
-13	0523541-46	STRINGER-LOWER LH STANDARD RANGE	1	
	0523541-45	STRINGER-LOWER RH STANDARD RANGE	1	
	0523541-54	STRINGER-LOWER LH EXTENDED RANGE	1	
	0523541-53	STRINGER-LOWER RH EXTENDED RANGE	1	
-14	0523541-48	STRINGER-LOWER LH STANDARD RANGE	1	
	0523541-77	STRINGER-LOWER RH STANDARD RANGE	1	
	0523541-58	STRINGER-LOWER LH EXTENDED RANGE	1	
	0523541-57	STRINGER-LOWER RH EXTENDED RANGE	1	
-15	0523541-50	STRINGER-LOWER LH STANDARD RANGE	1	
	0523541-49	STRINGER-LOWER RH STANDARD RANGE	1	
	0523541-60	STRINGER-LOWER LH EXTENDED RANGE	1	
	0523541-55	STRINGER-LOWER RH EXTENDED RANGE	1	
-16	0722009-1	PANEL ASSEMBLY-FUEL WELL UPPER LH STANDARD RANGE	1	
	0722009-2	PANEL ASSEMBLY-FUEL WELL UPPER RH STANDARD RANGE	1	
	1222007-1	PANEL ASSEMBLY-FUEL WELL UPPER LH EXTENDED RANGE	1	
	1222007-2	PANEL ASSEMBLY-FUEL WELL UPPER RH EXTENDED RANGE	1	
-17	0722008-1	PANEL ASSEMBLY-FUEL WELL LOWER LH STANDARD RANGE	1	
	0722008-2	PANEL ASSEMBLY-FUEL WELL LOWER RH STANDARD RANGE	1	
-18	1222008-1	PANEL ASSEMBLY-FUEL WELL LOWER LH EXTENDED RANGE	1	
	1222008-2	PANEL ASSEMBLY-FUEL WELL LOWER RH EXTENDED RANGE	1	
-19	1222013-8	DOUBLER-INSPECTION HOLE LOWER PANELS ONLY	1	
	1222013-7	DOUBLER-ACCESS HOLE LOWER PANELS ONLY	1	
-20	S226-2	DOUBLER-INSPECTION HOLE LOWER EXTENDED RANGE PANELS ONLY	1	
	1220007-30	DOUBLER-INSPECTION HOLE LOWER RH EXTENDED RANGE PANEL ONLY	1	
-21	1220059-13	SKIN-TRAILING EDGE UPPER INBOARD	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
7 -22	1220059-11	SKIN-TRAILING EDGE UPPER INBOARD	1	
-23	1220059-41	SKIN-TRAILING EDGE LOWER INBOARD LH	1	
	1220059-50	SKIN-TRAILING EDGE LOWER INBOARD RH	1	
-24	S237-2	DOUBLER-INSPECTION HOLE LOWER SKINS ONLY	5	
-25	S237-2	DOUBLER-INSPECTION HOLE LOWER SKIN RH ONLY	2	
-26	1220059-12	SKIN-TRAILING EDGE LOWER OUTBOARD LH	1	
	1220060-12	SKIN-TRAILING EDGE LOWER OUTBOARD RH	1	
-27	S237-2	DOUBLER-INSPECTION HOLE	1	
-28	1220049-1	STIFFENER-TRAILING EDGE LH	1	
	1220049-2	STIFFENER-TRAILING EDGE RH	1	
-29	1220027-3	HANGER ASSEMBLY-FLAP FAIRING LH STA 23.625	1	
	1220027-4	HANGER ASSEMBLY-FLAP FAIRING RH STA 23.625	1	
	NAS696A08K	NUTPLATE	4	
-30	1220027-7	HANGER-FLAP FAIRING STA. 39.00, 85.875 & 118.00	4	
-31	1220027-1	HANGER-FLAP FAIRING LH STA. 56.531 & 72.602	2	
	1220027-2	HANGER-FLAP FAIRING RH STA. 56.531 & 72.602	2	
-32	1220068-3	BRACE-FLAP FAIRING LH STA. 136.00	1	
	1220068-4	BRACE-FLAP FAIRING RH STA. 136.00	1	
-33	1220028-5	FAIRING ASSEMBLY-FLAP CAP LH	1	
	1220028-6	FAIRING ASSEMBLY-FLAP GAP RH	1	
	CM2692-16-2S	PLUG BUTTON	4	
-34	1220027-9	HANGER-FLAP FAIRING LH STA. 100.00	1	
	1220027-10	HANGER-FLAP FAIRING RH STA. 100.00	1	

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
8 -		FUEL TANK INSTALLATION	NP	
- 1	0726001-21	FUEL TANK ASSEMBLY-LH STANDARD RANGE	1	
	0726001-22	FUEL TANK ASSEMBLY-RH STANDARD RANGE	1	
- 2	1200065-13	FUEL TANK ASSEMBLY-LH EXTENDED RANGE	1	
	1200065-12	FUEL TANK ASSEMBLY-RH EXTENDED RANGE	1	
- 3	0726001-3	RING ASSEMBLY-ADAPTER	1	
- 4	FCC20068	FITTING-STANDARD RANGE USED ON U.S. RUBBER CELL ONLY	1	
- 5	FCC20068	FITTING-EXTENDED RANGE USED ON U.S. RUBBER CELL ONLY	2	
		ATTACHING PARTS		
	AN509-10R4	SCREW	2	
		---*---		
- 6	295055	FASTENER UC	8	
- 7	MS35489-14	GROMMET	1	
- 8	1216404-7	STRAINER ASSEMBLY-FUEL AFT	1	
- 9	1216404-8	STRAINER ASSEMBLY-FUEL FORWARD	1	
		ATTACHING PARTS		
	S1891-8	CLAMP BC	1	
		---*---		
-10	0726110-1	TRANSMITTER-FUEL LEVEL	1	
		ATTACHING PARTS		
-11	AN520-10R10	SCREW	5	
		---*---		
-12	S1588-1	GASKET	1	
-13	0726001-7	GASKET	1	
-14	0413247	GROUND STRAP	1	
		ATTACHING PARTS		
-15	AN515-8R10	SCREW	1	
-16	AN960-8	WASHER	1	
-17	MS21045L08	NUT	1	
		---*---		

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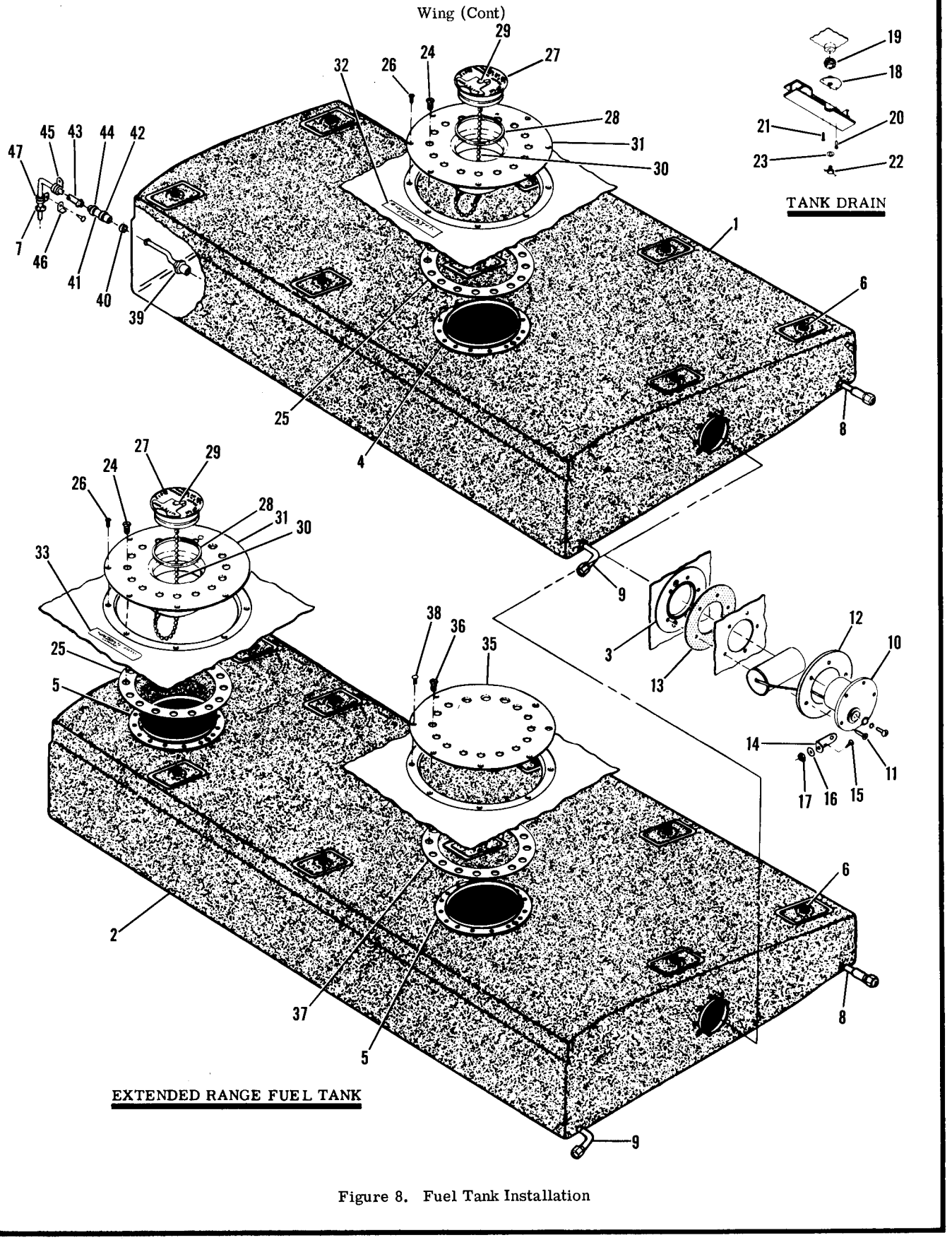

Figure 8. Fuel Tank Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
8 -18	0322526-7	ADAPTER ASSEMBLY-FUEL DRAIN	1	
		ATTACHING PARTS		
-19	S1891-10	CLAMP BC	1	
-20	AN500A8-7	SCREW	1	
-21	AN515-8R7	SCREW	1	
		---*---		
	NAS447-8SP	NUT PLATE	2	
-22	0320105	PLUG-FUEL DRAIN	1	A
	SEE FIG 9	FUEL TANK DRAIN VALVE	1	B
-23	MS28778B3	GASKET	1	
		CAP & ADAPTER ASSY-FUEL	NP	
		ATTACHING PARTS		
-24	AN507-428R7	SCREW	16	
-25	0726002-1	GASKET	1	
-26	AN509-10R6	SCREW	8	
		---*---		
-27	C156001-0106	CAP ASSY-FUEL	1	
-28	4196	O RING WISO	1	
-29	4189	HANDLE WISO	1	
	4199	PIN-HANDLE WISO	1	
	4197	O RING WISO	1	
-30	C156001-0104	CHAIN ASSY	1	
-31	0721306-1	ADAPTER ASSY	1	
-32	0705023-4	PLACARD STANDARD RANGE	1	
-33	0705023-6	PLACARD EXTENDED RANGE	1	
-34		DELETED, NOT PROCURABLE		
-35	1220022-3	PLATE-FUEL COVER EXTENDED RANGE	1	
		ATTACHING PARTS		
-36	AN507-428R7	SCREW	16	
-37	0726002-1	GASKET	1	
-38	AN509-10R6	SCREW	8	
		---*---		
-39	0716125-2	VALVE ASSEMBLY-FUEL TANK VENT	1	
		ATTACHING PARTS		
-40	NAS397-12	CLAMP	1	
		---*---		
-41	S1495-8	HOSE-FUEL 2.00 IN LG BULK ITEM REF S1495-8-2.00	1	
-42	NAS397-14	CLAMP	1	
-43	0716127-1	TUBE-FUEL VENT LH STANDARD RANGE	1	
	0716127-2	TUBE-FUEL VENT RH STANDARD RANGE	1	
	1200106-51	TUBE-FUEL VENT LH EXTENDED RANGE	1	
	1200106-52	TUBE-FUEL VENT RH EXTENDED RANGE	1	
		ATTACHING PARTS		
-44	AN737RM30	CLAMP	1	
-45	S1486DG8U	CLAMP STANDARD RANGE	1	
	S1021Z8-8	SCREW STANDARD RANGE	1	
-46	0512006-1	ANGLE	1	
-47	S1486DG8U	CLAMP	1	
	S1021Z8-8	SCREW	1	
		---*---		

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON

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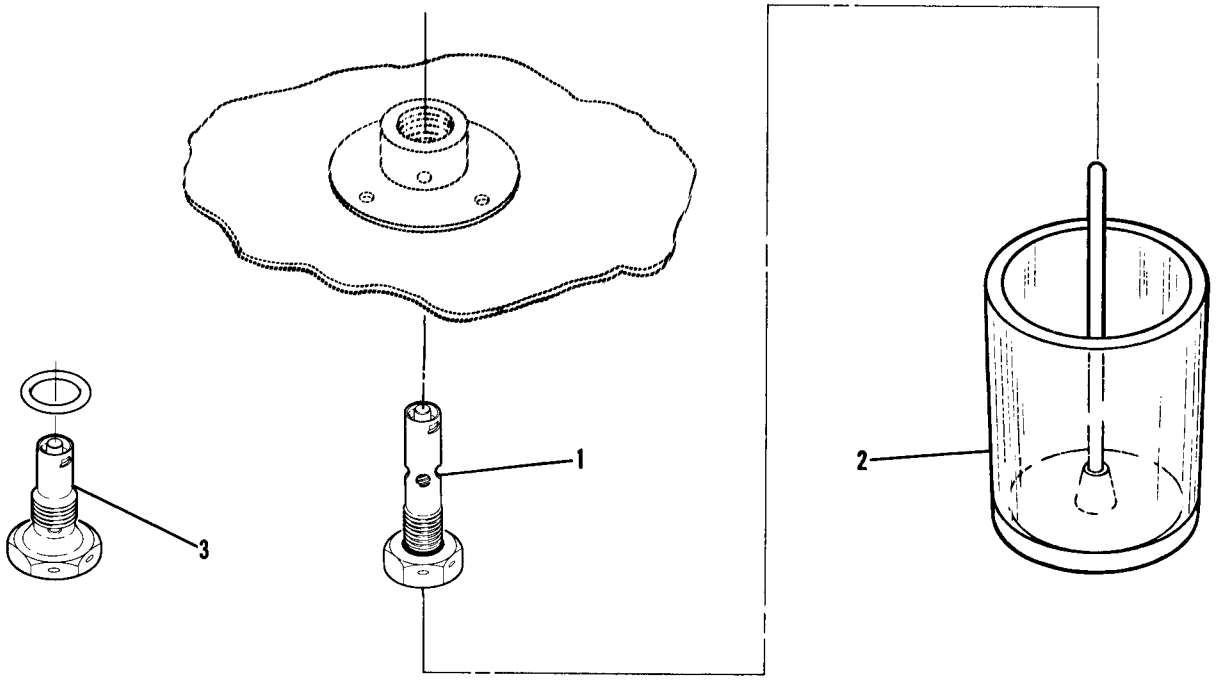

Figure 9. Fuel Tank Drain Valve Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
9 -		FUEL TANK DRAIN VALVE INSTALLATION	1	
- 1	S2106-1 *	DRAIN VALVE USED ON WING TANKS	2	
- 2	S2107-1	CUP-FUEL SAMPLER	1	
- 3	S2020-2 %	DRAIN VALVE USED ON FUEL RESERVOIR	2	
	MS28778-3	GASKET	1	

NOTE. *THESE PARTS & INSTALLATION INSTRUCTIONS ARE AVAILABLE AS A KIT & MAY BE ORDERED UNDER P/N AK180-77.

NOTE. %THESE PARTS & INSTALLATION INSTRUCTIONS ARE AVAILABLE AS A KIT & MAY BE ORDERED UNDER P/N AK206-61.

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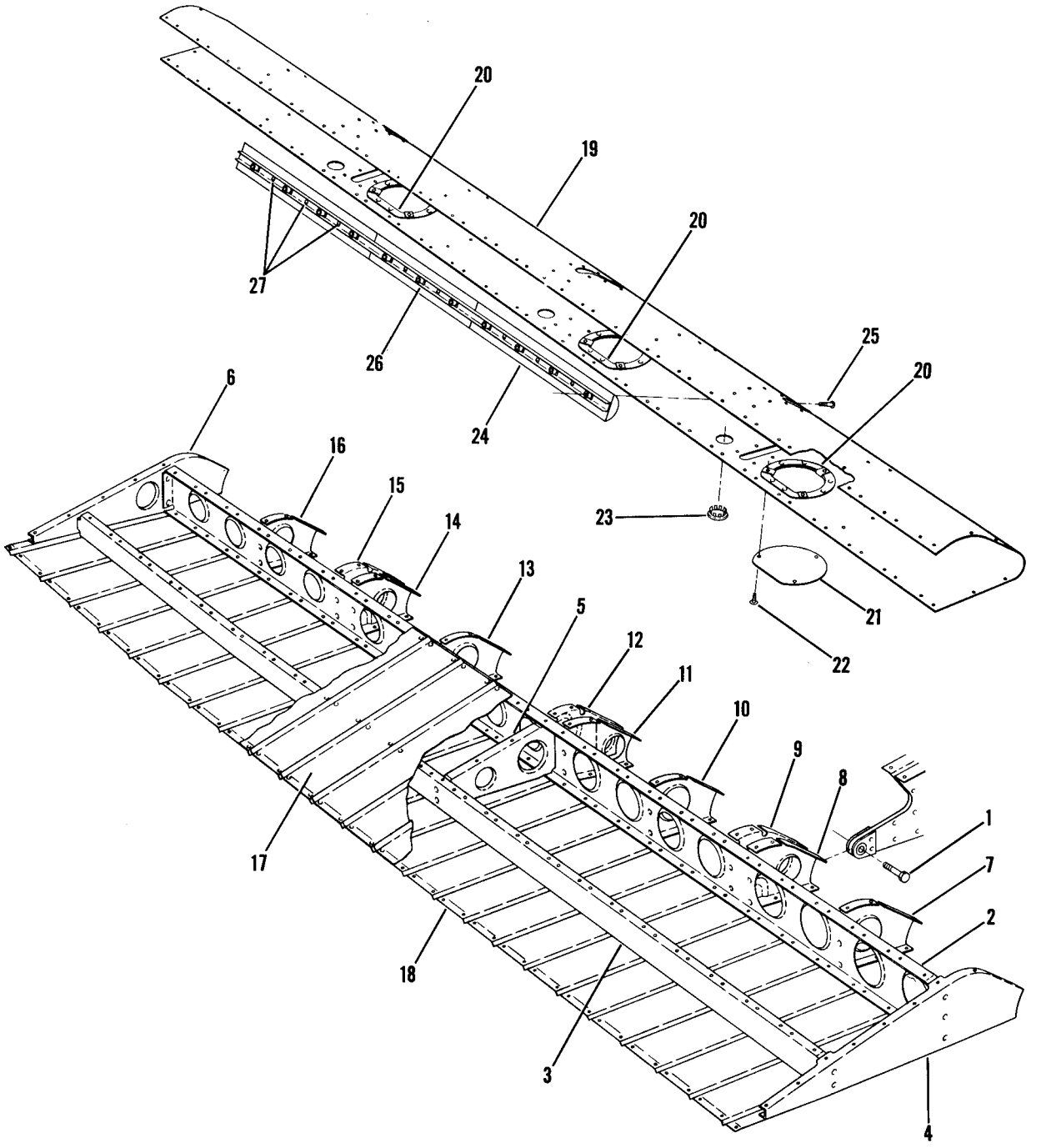


Figure 10. Aileron Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
10 -		AILERON INSTALLATION	NP	
	1220085-9	AILERON ASSEMBLY-SHORT SPAN LH	1	
	1220085-10	AILERON ASSEMBLY-SHORT SPAN RH	1	
		ATTACHING PARTS		
- 1	AN4-11A	BOLT	2	
		---*---		
- 2	1220078-3	SPAR-AILERON FRONT LH	1	
	1220078-4	SPAR-AILERON FRONT RH	1	
- 3	1220073-3	SPAR-AILERON REAR LH	1	
	1220073-4	SPAR-AILERON REAR RH	1	
- 4	1220072-1	RIB-AILERON INBOARD LH	1	
	1220072-2	RIB-AILERON INBOARD RH	1	
- 5	1220075-1	RIB-AILERON CENTER LH	1	
	1220075-2	RIB-AILERON CENTER RH	1	
- 6	1220074-1	RIB-AILERON OUTBOARD LH	1	
	1220074-2	RIB-AILERON OUTBOARD RH	1	
- 7	1220071-7	RIB-AILERON NOSE	1	
- 8	1220076-1	RIB-AILERON NOSE LH	1	
	1220076-2	RIB-AILERON NOSE RH	1	
- 9	1220076-3	RIB ASSEMBLY-AILERON NOSE LH	1	
	1220076-4	RIB ASSEMBLY-AILERON NOSE RH	1	
	NAS1068A4	NUT PLATE	1	
-10	1220071-5	RIB-AILERON NOSE	1	
-11	1220077-1	RIB-AILERON NOSE LH	1	
	1220077-2	RIB-AILERON NOSE RH	1	
-12	1220077-3	RIB ASSEMBLY-AILERON NOSE LH	1	
	1220077-4	RIB ASSEMBLY-AILERON NOSE RH	1	
	NAS1068A4	NUT PLATE	1	
-13	1220071-3	RIB-AILERON NOSE	1	
-14	1220076-5	RIB-AILERON NOSE LH	1	
	1220076-6	RIB-AILERON NOSE RH	1	
-15	1220076-7	RIB ASSEMBLY-AILERON NOSE LH	1	
	1220076-8	RIB ASSEMBLY-AILERON NOSE RH	1	
	NAS1068A4	NUTPLATE	1	
-16	1220071-1	RIB-AILERON NOSE	1	
-17	1220085-11	SKIN-AILERON UPPER LH	1	
	1220085-12	SKIN-AILERON UPPER RH	1	
-18	1220085-13	SKIN-AILERON LOWER LH	1	
	1220085-14	SKIN-AILERON LOWER RH	1	
-19	1220085-15	SKIN-AILERON LEADING EDGE LH	1	
	1220085-16	SKIN-AILERON LEADING EDGE RH	1	
-20	S1446-1	DOUBLER ASSEMBLY-INSPECTION HOLE	3	
	NAS395-14-3	NUT	3	
-21	S1447-1	COVER-INSPECTION HOLE	3	
		ATTACHING PARTS		
-22	S1021Z8-6	SCREW	3	
		---*---		
-23	S1702-1	PLUG BUTTON	3	
-24	1220079-1	BALANCE WEIGHT ASSEMBLY-AILERON	1	
		ATTACHING PARTS		
-25	AN515-8R14	SCREW	11	
		---*---		
-26	NAS688P24-11	GANG CHANNEL	1	
-27	AN535-2-3	SCREW	8	

Wing (Cont)

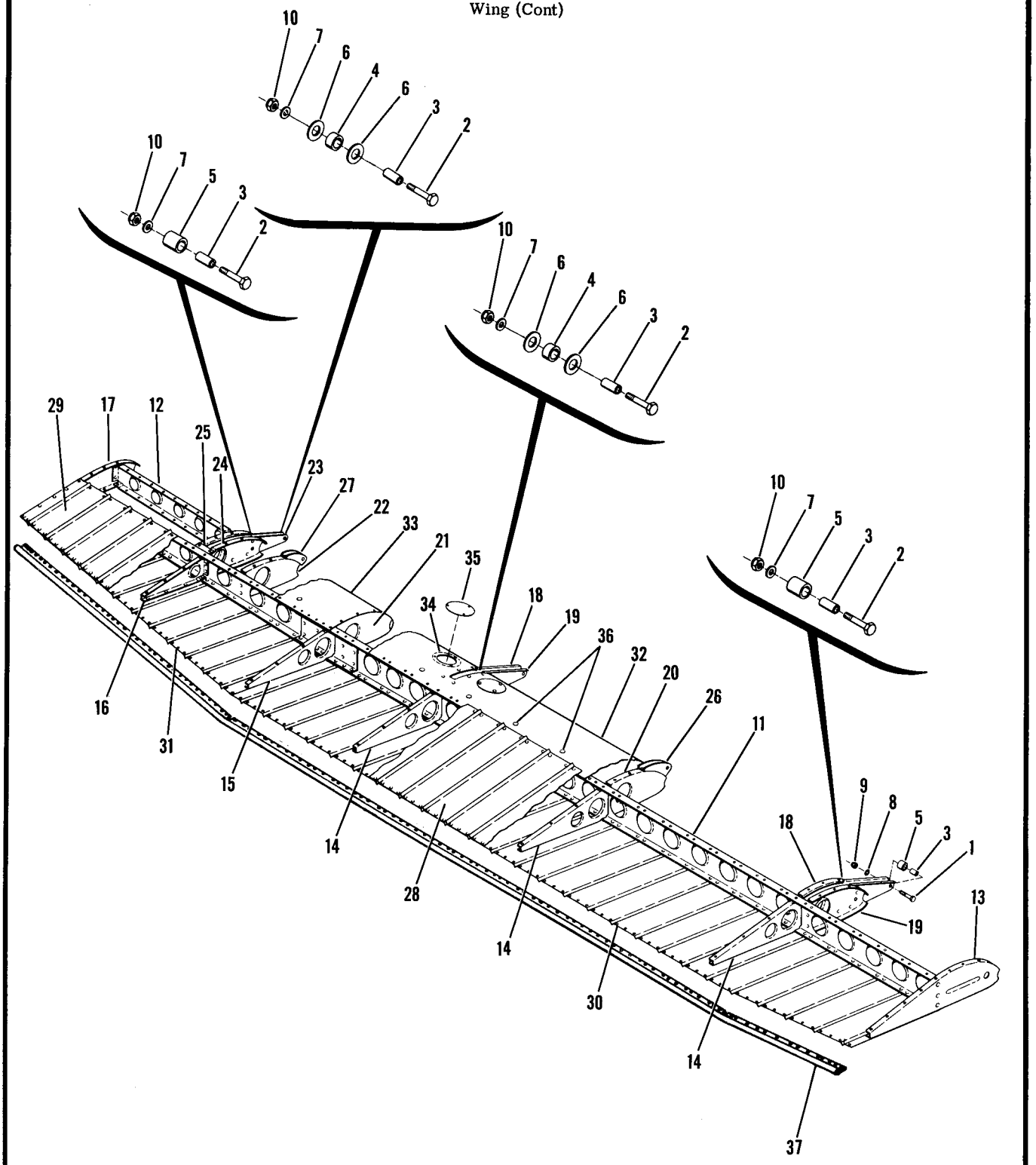


Figure 11. Flap Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
11 -		FLAP INSTALLATION	NP	
	1220100-25	FLAP ASSEMBLY-EXTENDED SPAN LH	1	
	1220100-24	FLAP ASSEMBLY-EXTENDED SPAN RH	1	
		ATTACHING PARTS		
- 1	AN3-10A	BOLT	AR	
- 2	AN3-11A	BOLT	AR	
- 3	0523919	BUSHING	AR	
- 4	0523920	ROLLER ASSEMBLY	AR	
- 5	0523921	ROLLER ASSEMBLY	AR	
- 6	1220114-1	SPACER	AR	
- 7	AN960-10	WASHER	AR	
- 8	AN960-10L	WASHER	AR	
- 9	MS21044N3	NUT	AR	
-10	MS21044N3	NUT	AR	
		---*---		
-11	1220102-1	SPAR ASSEMBLY-FLAP LH	1	
	1220102-8	SPAR ASSEMBLY-FLAP RH	1	
-12	1220103-1	AUXILIARY SPAR ASSEMBLY-FLAP LH	1	
	1220103-2	AUXILIARY SPAR ASSEMBLY-FLAP RH	1	
-13	1225001-1	RIB-FLAP LH STA. 22.45	1	
	1225001-4	RIB-FLAP RH STA 22.45	1	
-14	0523923	RIB-FLAP STA. 39.00, STA. 63.81 & STA. 85.87	3	
-15	0523923-2	RIB-FLAP STA. 100.00	1	
-16	1220110-1	RIB-FLAP STA. 118.00	1	
-17	1220106-1	RIB-FLAP LH STA. 136.00	1	
	1220106-2	RIB-FLAP RH STA. 136.00	1	
-18	0523901-13	ARM ASSEMBLY-FLAP HINGE OUTBOARD STA. 39.00 & 85.87	2	
-19	0523901-14	ARM ASSEMBLY-FLAP HINGE INBOARD STA. 39.00 & 85.87	2	
-20	0523914	RIB-FLAP NOSE STA. 63.81	1	
-21	0523914	RIB-FLAP NOSE LH STA. 100.00	1	
	0523914-1	RIB-FLAP NOSE RH STA. 100.00	1	
-22	1220104-1	RIB-FLAP NOSE STA. 112.50	1	
-23	1220109-1	RIDER ASSEMBLY-FLAP HINGE INBOARD LH STA. 118.00	1	
	1220109-2	RIDER ASSEMBLY-FLAP HINGE INBOARD RH STA. 118.00	1	
-24	1220109-3	RIDER ASSEMBLY-FLAP HINGE OUTBOARD LH STA. 118.00	1	
	1220109-4	RIDER ASSEMBLY-FLAP HINGE OUTBOARD RH STA. 118.00	1	
	NAS680A3	NUT PLATE OUTBOARD ASSEMBLIES ONLY	1	
-25	1220111-1	BRACE-FLAP SPAR LH STA. 118.00	1	
	1220111-2	BRACE-FLAP SPAR RH STA. 118.00	1	
-26	1220105-1	BRACKET-FLAP CONTROL INBOARD STA. 63.81	1	
-27	1220105-2	BRACKET-FLAP CONTROL OUTBOARD STA. 112.50	1	
		ATTACHING PARTS		
	AN3-4A	BOLT	2	
	NAS697A3	NUT PLATE	2	
		---*---		
-28	1220100-11	SKIN-FLAP UPPER INBOARD LH	1	
	1220100-20	SKIN-FLAP UPPER INBOARD RH	1	
-29	1220100-5	SKIN-FLAP UPPER OUTBOARD LH	1	
	1220100-6	SKIN-FLAP UPPER OUTBOARD RH	1	
-30	1220100-9	SKIN-FLAP LOWER INBOARD LH	1	
	1220100-18	SKIN-FLAP LOWER INBOARD RH	1	
-31	1220100-3	SKIN-FLAP LOWER OUTBOARD LH	1	
	1220100-4	SKIN-FLAP LOWER OUTBOARD RH	1	
-32	1220100-13	SKIN-FLAP LEADING EDGE INBOARD LH	1	
	1220100-22	SKIN-FLAP LEADING EDGE INBOARD RH	1	
-33	1220100-7	SKIN-LEADING EDGE OUTBOARD LH	1	
	1220100-8	SKIN-FLAP LEADING EDGE OUTBOARD RH	1	
-34	S237-4	DOUBLER ASSEMBLY-INSPECTION HOLE	5	
	NAS395-14-3	NUT	3	
-35	S225-3	COVER-INSPECTION HOLE	5	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	3	
		---*---		
-36	S1093-1	PLUG BUTTON	20	
-37	1220100-27	STIFFENER-FLAP LH	1	
	1220100-28	STIFFENER-FLAP RH	1	

Wing (Cont)

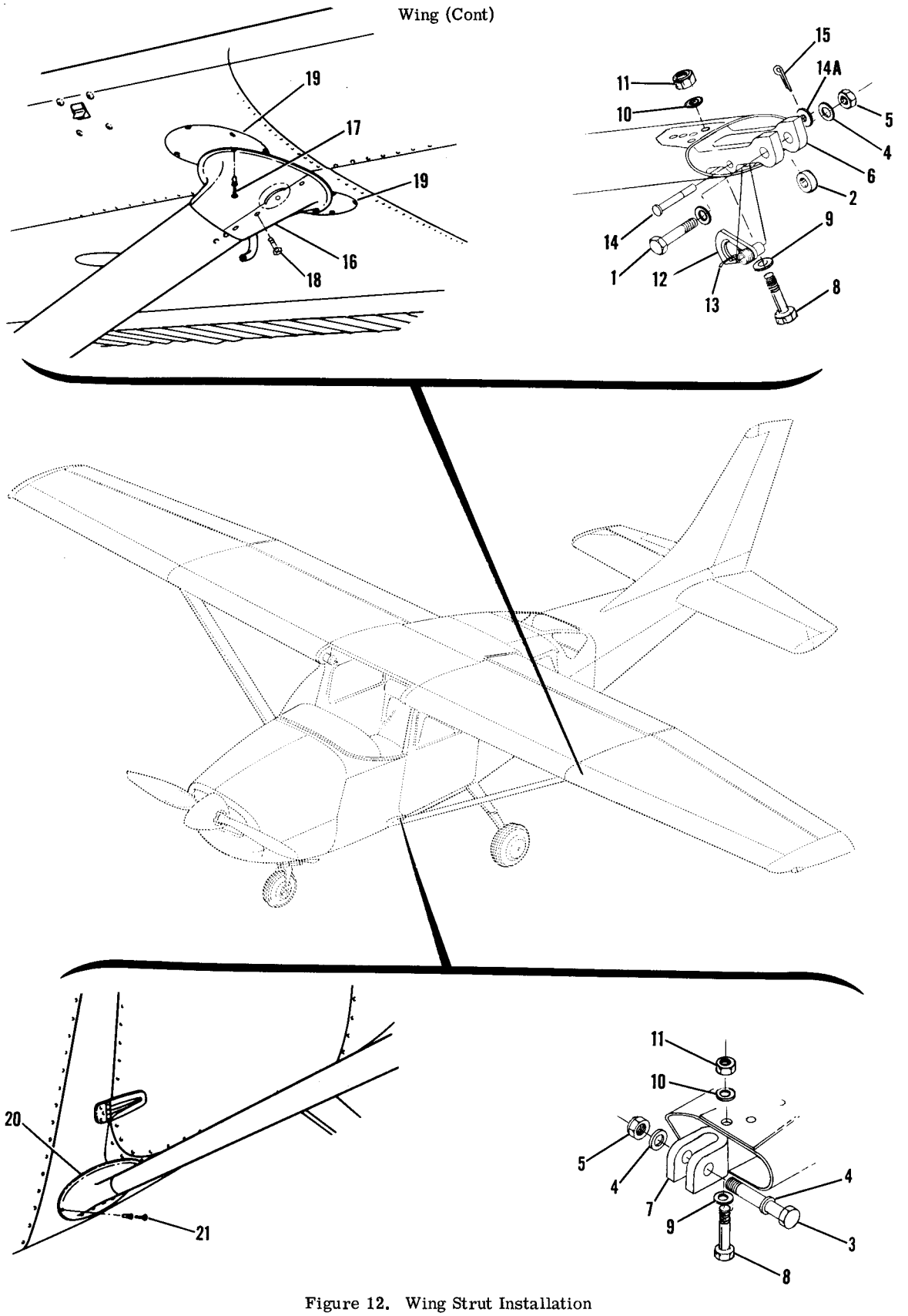


Figure 12. Wing Strut Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
12 -		WING STRUT INSTALLATION	NP	
	1227007-7	STRUT ASSY-WING LH	1	
	1227007-8	STRUT ASSY-WING RH	1	
		ATTACHING PARTS		
- 1	AN8-27A	BOLT	1	
- 2	1200812-1	SPACER UPPER ONLY	1	
- 3	AN8-23A	BOLT	1	
- 4	AN960-816	WASHER	6	
- 5	MS20365-820C	NUT	2	
		---*---		
- 6	1221204-1	FITTING-STRUT UPPER	1	
- 7	1221205-1	FITTING-STRUT LOWER LH	1	
	1221205-2	FITTING-STRUT LOWER RH	1	
		ATTACHING PARTS		
- 8	NAS464P5A27	BOLT	5	
- 9	AN960-516L	WASHER	5	
-10	AN960-516	WASHER	5	
-11	MS21042L4	NUT	5	
		---*---		
-12	0523615-3	RING-ASSY-MOORING	1	
-13	0523616-1	SPRING	1	
-14	MS20392-2C77	PIN	1	
-14A	AN960PD10	WASHER	1	
-15	MS24665-132	PIN	1	
-16	1227011-5	CUFF ASSY-UPPER LH	1	A
	1227005-1	CUFF ASSY-UPPER LH	1	B
	1227011-6	CUFF ASSY-UPPER RH	1	A
	1227005-2	CUFF ASSY-UPPER RH	1	B
		ATTACHING PARTS		
-17	AN525-832R6	SCREW	4	A
	AN525-832R7	SCREW	4	B
	NAS1329A08K-75	RIVET NUT-BLIND	4	
-18	S1021Z8-6	SCREW	4	
		---*---		
	S1862-5A	NUTPLATE	1	A
	S1867-3A	NUTPLATE	3	A
	S1863-3	NUTPLATE	3	B
-19	S225-4F	PLATE-INSPECTION	4	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	6	
		---*---		
-20	1227010-1	CUFF ASSY-LOWER LH	1	
	1227010-2	CUFF ASSY-LOWER RH	1	
		ATTACHING PARTS		
-21	AN525-832R6	SCREW	3	
	NAS1329A08K-75	RIVET NUT-BLIND	3	
	S1021Z8-4	SCREW	4	
		---*---		
	S1863-7A	NUTPLATE	4	

A---U206 SERIAL U20602200 THRU U20602501
B---U206 SERIAL U20602502 & ON

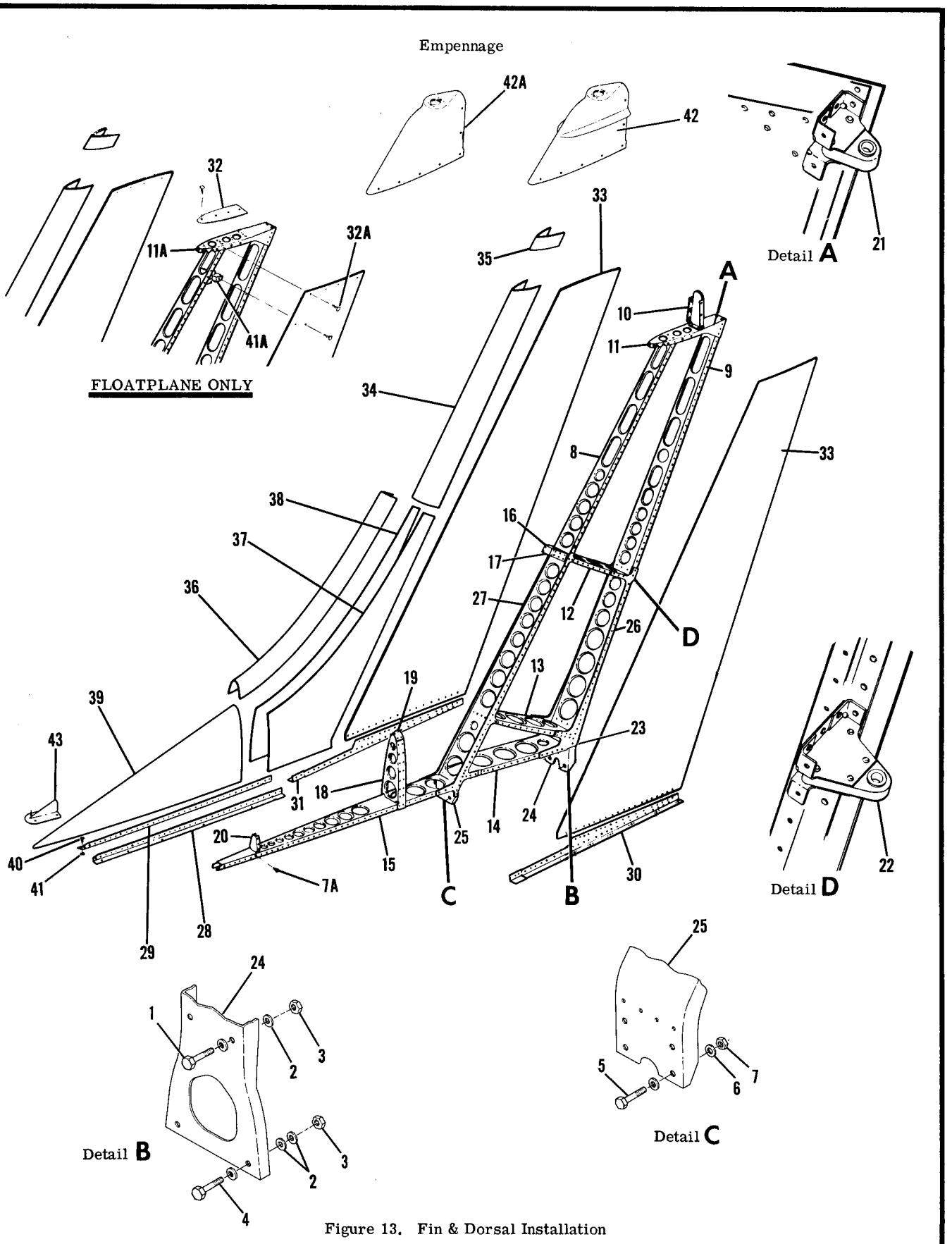
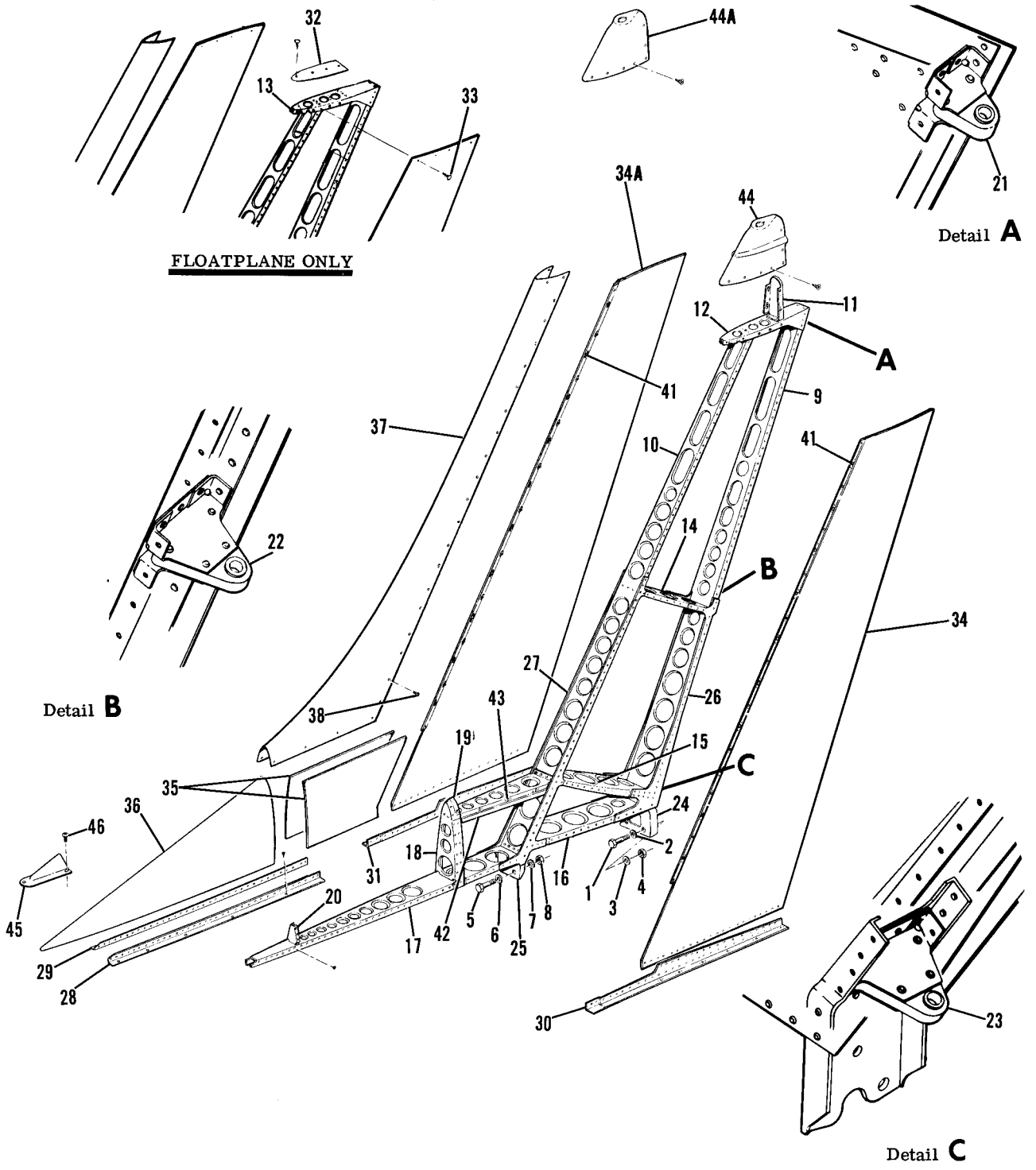


Figure 13. Fin & Dorsal Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
13 -		FIN AND DORSAL INSTALLATION	NP	
	1231065-1	FIN ASSEMBLY	1	A
	1231065-7	FIN ASSEMBLY	1	B
	1231065-2	FIN ASSEMBLY FLOATPLANE	1	
		ATTACHING PARTS		
- 1	AN5-7A	BOLT	2	
- 2	MS21042L5	WASHER	4	
- 3	AN960-516	NUT	2	
- 4	AN5-6A	BOLT	2	
- 5	AN4-6A	BOLT	4	
- 6	AN960-416	WASHER	8	
- 7	MS21042L4	NUT	4	
- 7A	NAS220-8	SCREW	2	
		---*---		
- 8	1231002-3	SPAR-FIN FORWARD	1	
- 9	1231002-2	SPAR-FIN AFT	1	
-10	1231010-3	RIB ASSEMBLY-FIN TIP CAP	1	
	NAS697A08K	NUTPLATE	2	
	NAS696A08K	NUTPLATE	2	
-11	1231008-1	RIB ASSEMBLY-FIN UPPER	1	
-11A	1231008-3	RIB ASSEMBLY-FIN UPPER FLOATPLANE ONLY	1	
	NAS698A08K	NUTPLATE	10	
	NAS680A06	NUTPLATE FLOATPLANE ONLY	4	
-12	1231007-1	RIB-FIN CENTER	1	
-13	1231006-1	RIB-FIN LOWER	1	
-14	1231005-3	RIB-FIN BASE AFT	1	
-15	0731601-1	RIB-FIN BASE FORWARD	1	
-16	1231009-1	RIB ASSEMBLY-LEADING EDGE CENTER	1	
-17	1231009-3	STRIP-LEADING EDGE	1	
-18	0731602-1	RIB-DORSAL STA. 200.45	1	
-19	0731602-2	STRIP-LEADING EDGE	1	
-20	0731603-1	RIB-DORSAL STA. 172.00	1	
-21	1231023-3	BRACKET ASSEMBLY-HINGE UPPER	1	
-22	1231023-2	BRACKET ASSEMBLY-HINGE CENTER	1	
-23	1231023-1	BRACKET ASSEMBLY-HINGE LOWER	1	
-24	1231058-1	FITTING-FIN ATTACH AFT	1	
-25	1231054-2	DOUBLER-SPAR FORWARD USED INSIDE FITTING	1	
	1231056-1	FITTING-FIN ATTACH FORWARD	1	
-26	1231014-2	PLATE-SPAR DOUBLER AFT	2	
-27	1231014-5	DOUBLER-FORWARD SPAR	1	
-28	0731604-3	FAIRING-DORSAL TO FUSELAGE FORWARD LH FLOATPLANE	1	
-29	0731604-4	FAIRING-DORSAL TO FUSELAGE FORWARD RH	1	
-30	0731604-7	FAIRING ASSEMBLY-DORSAL TO FUSELAGE AFT LH	1	
-31	0731604-8	FAIRING ASSEMBLY-DORSAL TO FUSELAGE AFT RH	1	
	S1862-2A	NUT TINN AFT FAIRINGS ONLY	1	
	S1863-3A	NUT TINN AFT FAIRINGS ONLY	4	
-32	1231040-1	COVER-FIN TIP FLOATPLANE ONLY	1	
		ATTACHING PARTS		
	AN507-632-6	SCREW	4	
		---*---		
-32A	NAS220-6	SCREW FLOATPLANE ONLY	10	
-33	1231000-18	SKIN-FIN	2	
-34	1231000-4	SKIN-FIN LEADING EDGE UPPER	1	
-35	1231000-7	DOUBLER-LEADING EDGE SKIN	1	
-36	1231000-17	SKIN-FIN LEADING EDGE	1	
-37	1231057-3	SKIN-FIN LH	1	
-38	1231057-4	SKIN-FIN RH	1	
-39	1231000-14	SKIN-DORSAL	1	
-40	S1021Z8-6	SCREW	2	
-41	NAS446-4-3	NUT	2	
-41A	1231043-1	ANCHOR BLOCK ASSEMBLY-OMNI ANTENNA FLOATPLANE	1	
		ATTACHING PARTS		
	S1021Z10-8	SCREW	4	
		---*---		
-42	1231059-1	CAP-FIN TIP USED WITH FLASHING BEACON	1	A
-42A	1231064-1	CAP-FIN TIP USED WITH FLASHING BEACON	1	B
		ATTACHING PARTS		
	NAS220-6	SCREW	14	
		---*---		
-43	0731605-1	FAIRING DORSAL	1	
		ATTACHING PARTS		
	AN525-832R7	SCREW	3	
		---*---		
		A---U206 SERIAL U20602200 THRU U20603020		
		B---U206 SERIAL U20603021 & ON		

Empennage



U206 SERIAL U20602580 & ON

Figure 13A. Fin & Dorsal-VHF Comm Antenna

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
13A-		FIN & DORSAL INSTALLATION-VHF COMM ANTENNA	NP	A
	1231065-5	FIN ASSY-VHF COMM ANTENNA	1	B
	1231065-8	FIN ASSY-VHF COMM ANTENNA	1	C
	1231065-6	FIN ASSY-VHF COMM ANTENNA FLOATPLANE	1	
		ATTACHING PARTS		
- 1	AN6-10A	BOLT	3	
- 2	AN960-616L	WASHER	3	
- 3	AN960-616	WASHER	3	
- 4	NAS679A6	NUT	3	
- 5	AN5-7A	BOLT	2	
- 6	AN960-516L	WASHER	2	
- 7	AN960-516	WASHER	2	
- 8	NAS679A5	NUT	2	
		---*---		
- 9	1231002-2	SPAR-FIN AFT	1	
-10	1231002-3	SPAR-FIN FWD	1	
-11	1231010-3	RIB ASSY-FIN TIP	1	
	NAS697A08K	NUTPLATE	2	
	NAS696A08K	NUTPLATE	2	
-12	1231062-5	RIB ASSY-FIN UPPER	1	
-13	1231062-7	RIB ASSY-FIN UPPER FLOATPLANE ONLY	1	
	NAS698A08K	NUTPLATE	10	
	NAS680A06	NUTPLATE FLOATPLANE ONLY	4	
-14	1231007-1	RIB-CENTER FIN	1	
-15	1231006-1	RIB-LOWER FIN	1	
-16	1231005-3	RIB-FIN BASE AFT	1	
-17	0731601-1	RIB-FIN BASE FWD	1	
-18	1231060-1	RIB-DORSAL FIN STA 200.45	1	
-19	1213060-3	STRIP-ADAPTER	1	
-20	0731603-1	RIB-DORSAL STA 172.00	1	
-21	1231023-3	BRACKET ASSY-HINGE UPPER	1	
-22	1231023-2	BRACKET ASSY-HINGE CENTER	1	
-23	1231023-1	BRACKET ASSY-HINGE LOWER	1	
-24	1231058-1	FITTING-FIN ATTACH AFT	1	
-25	1231056-1	FITTING FIN ATTACH FWD	1	
-26	1231014-2	PLATE-SPAR DOUBLER AFT	1	
-27	1231014-5	DOUBLER-FWD SPAR	1	
-28	0731604-3	FAIRING-DORSAL TO FUSELAGE LH FWD	1	
-29	0731604-4	FAIRING-DORSAL TO FUSELAGE RH FWD	1	
-30	0731604-7	FAIRING ASSY-DORSAL TO FUSELAGE LH AFT	1	
-31	0731604-8	FAIRING ASSY-DORSAL TO FUSELAGE RH AFT	1	
	S1862-2A	NUT TINN AFT FAIRINGS ONLY	1	
	S1863-3A	NUT TINN AFT FAIRINGS ONLY	4	
-32	1231040-1	COVER-FIN TIP FLOATPLANE ONLY	1	
		ATTACHING PARTS		
	AN507-632-6	SCREW	4	
		---*---		
-33	NAS220-6	SCREW FLOATPLANE ONLY	10	
-34	1231057-11	SKIN-FIN LH	1	
-34A	1231057-12	SKIN-FIN RH	1	
-35	1231057-9	SKIN-FIN LOWER FWD	2	
-36	1231000-14	SKIN-DORSAL	1	
-37	1270718-201	ANTENNA ASSY-VHF COMM	1	
		ATTACHING PARTS		
-38	AN525-832R6	SCREW	40	
	AN525-832R6	SCREW FLOATPLANE ONLY	26	
		---*---		
-39		DELETED-NOT USED		
-40		DELETED-NOT USED		
-41	NAS697A08	NUTPLATE	19	
-42	1231063-1	RIB ASSY-FIN	1	
-43	NAS697A08	NUTPLATE	8	
-44	1231059-1	CAP-FIN TIP USED WITH FLASHING BEACON	1	B
-44A	1231064-1	CAP-FIN TIP USED WITH FLASHING BEACON	1	C
-45	0731605-1	FAIRING-DORSAL	1	
		ATTACHING PARTS		
-46	AN525-832R7	SCREW	3	
		---*---		

NOTE. *FOR STANDARD FIN ASSY.-SEE FIG 13

A---U206 SERIAL U20602580 & ON
B---U206 SERIAL U20602580 THRU U20603020
C---U206 SERIAL U20603021 & ON

Empennage (Cont)

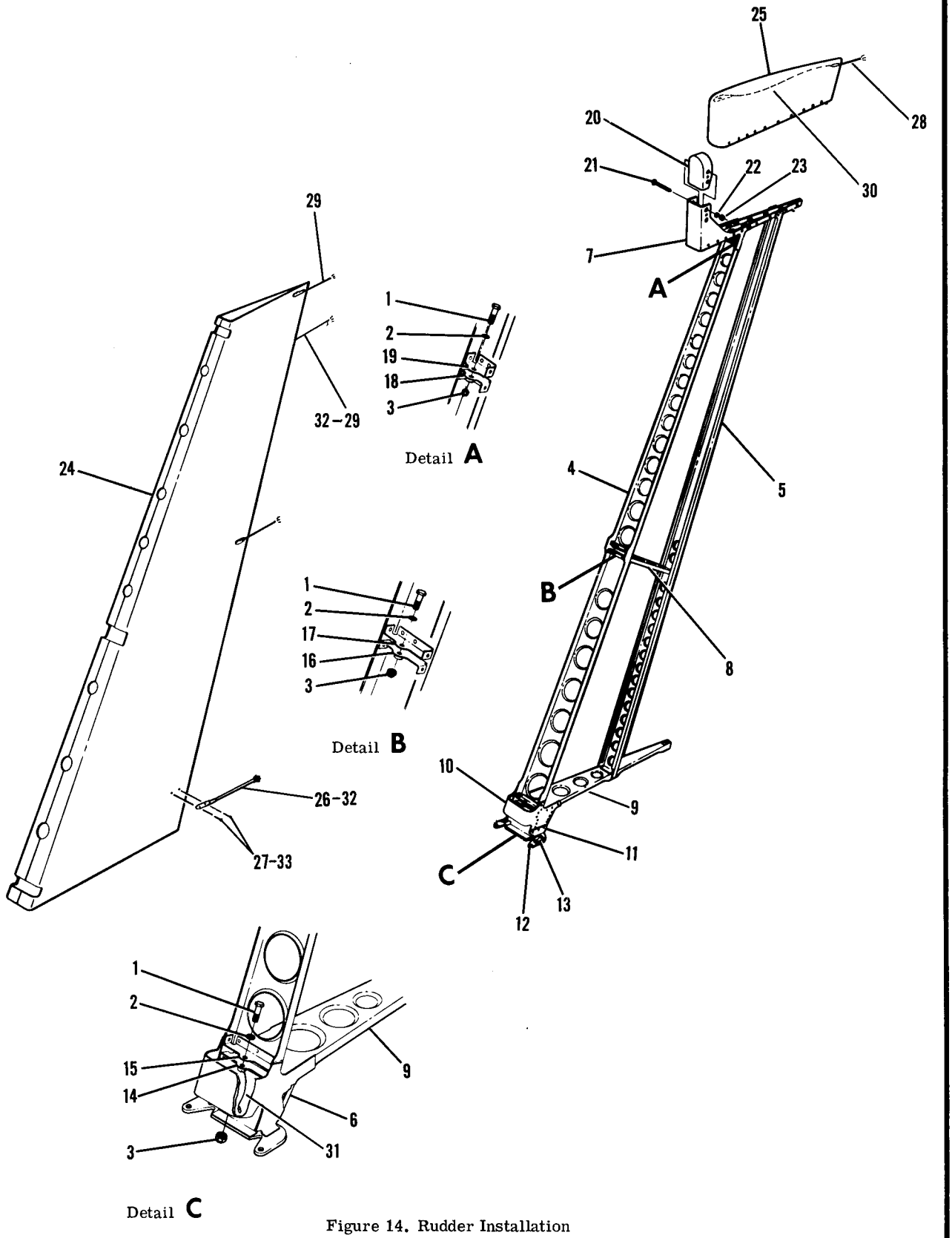


Figure 14. Rudder Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
14 -		RUDDER INSTALLATION	NP	
	1231001-10	RUDDER ASSEMBLY	1	A
	1231001-12	RUDDER ASSEMBLY	1	B
		ATTACHING PARTS		
- 1	AN4-11A	BOLT	3	
- 2	AN960-416	WASHER	3	
- 3	MS21042L4	NUT	3	
		---*---		
- 4	1231015-7	SPAR-RUDDER FORWARD	1	
- 5	1231015-2	SPAR-RUDDER AFT	1	
- 6	1231015-9	SPAR-BELLCRANK	1	
- 7	1231001-200	RIB ASSEMBLY-RUDDER TIP	1	
	1231033-1	RIB ASSEMBLY-RUDDER TIP FORWARD	1	
	1231030-1	BRACKET-FORWARD	1	
	1231031-1	RIB ASSY-TIP FORWARD	1	
	NAS697A08K	NUTPLATE	8	
	NAS697A08K	NUTPLATE	6	
	1231032-1	RIB-RUDDER TIP AFT	1	
	1231029-1	BRACKET-AFT LH	1	
	1231029-2	BRACKET-AFT RH	1	
	NAS696A08K	NUTPLATE	3	
	NAS697A08K	NUTPLATE	2	
	NAS698A08K	NUTPLATE	1	
	NAS220-8	SCREW	2	
- 8	1231017-1	RIB-RUDDER CENTER	1	
- 9	1231016-1	RIB-RUDDER LOWER	1	
-10	1231022-3	GUSSET-RUDDER BELLCRANK	1	
-11	1231026-1	BRACKET-RUDDER BELLCRANK LH	1	
	1231026-2	BRACKET-RUDDER BELLCRANK RH	1	
-12	1231021-9	BELLCRANK ASSEMBLY-RUDDER	1	
-13	1231021-7	SUPPORT-LH	1	
	1231021-8	SUPPORT-RH	1	
	0733113-1	TEE	2	
	0733103	BUSHING	2	
-14	1231023-16	BRACKET-HINGE LOWER LOWER HINGE	1	
-15	1231023-19	BRACKET-HINGE UPPER LOWER HINGE	1	
-16	1231023-17	BRACKET-HINGE LOWER CENTER HINGE	1	
-17	1231023-20	BRACKET-HINGE UPPER CENTER HINGE	1	
-18	1231023-18	BRACKET-HINGE LOWER UPPER HINGE	1	
-19	1231023-21	BRACKET-HINGE UPPER UPPER HINGE	1	
-20	1231045-1	BALANCE WEIGHT-RUDDER	1	
		ATTACHING PARTS		
-21	AN509-10R31	SCREW	3	
-22	AN960-10	WASHER	3	
-23	MS21044N3	NUT	3	
		---*---		
-24	1231001-3	SKIN-RUDDER	1	
-25	0731606-6-791	CAP-RUDDER TIP	1	A
	0731606-9-791	CAP-RUDDER TIP	1	B
		ATTACHING PARTS		
	NAS220-6	SCREW	8	
	NAS220-8	SCREW	12	
		---*---		
-26	C592001-0101	STATIC DISCHARGER	1	A
		ATTACHING PARTS		
-27	AN515-6R8	SCREW	2	A
	NAS1329A06K75	RIVNUT	2	A
	AN936A6	WASHER	2	A
		---*---		
-28	C592001-0103	STATIC DISCHARGER	1	A
		ATTACHING PARTS		
	AN515-6R6	SCREW	2	A
	AN960A6	WASHER	2	A
	MS21044N06	NUT	2	A
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
14 -29	C592001-0103	STATIC DISCHARGER	3	A
		ATTACHING PARTS		
	AN515-6R10	SCREW	2	A
	AN936D6	WASHER	2	A
	S1648-06K75	NUT	2	A
		---*---		
-30	1570102-8	STRAP ASSEMBLY	1	A
-31	1570102-12	STRAP ASSEMBLY	1	
-32	C592001-0201	STATIC DISCHARGER	2	B
		ATTACHING PARTS		
-33	S1648-06K75	NUT	2	B
	AN515-6R10	SCREW	2	B
	AN936A6	WASHER	2	B
		---*---		
		A---U206 SERIAL U20602200 THRU U20603020		
		B---U206 SERIAL U20603021 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
15 -		RUDDER INSTALLATION-FLOATPLANE	NP	
	1231034-9	RUDDER ASSEMBLY-FLOATPLANE	1	
		ATTACHING PARTS		
- 1	AN4-11A	BOLT	3	
- 2	AN960-416	WASHER	3	
- 3	MS2142L4	NUT	3	
		---*---		
- 4	1233735-200	TIP ASSEMBLY	1	B
	1233736-1	TIP ASSEMBLY	1	A
- 5	1231034-2	SKIN-FORWARD TIP	1	
		ATTACHING PARTS		
- 6	AN525-832R8	SCREW	6	
		---*---		
- 7	1231034-3	SKIN-AFT TIP	1	
		ATTACHING PARTS		
- 8	AN525-832R8	SCREW	26	
		---*---		
- 9	1231034-5	SKIN-LH	1	
-10	1231034-6	SKIN-RH	1	
-11	1231034-4	SKIN-AFT	1	
-12	1231015-8	SPAR-FORWARD	1	
-13	1231037-1	SPAR-AFT	1	
-14	1231037-7	RIB-CENTER FORWARD	1	
-15	1231037-6	RIB-CENTER AFT	1	
-16	1231037-9	RIB-UPPER FORWARD	1	
-17	1231037-8	RIB-UPPER AFT	1	
-18	1231015-6	SPAR-LOWER	1	
-19	1231022-4	GUSSET-RUDDER BELLCRANK	1	
-20	1231026-3	CLIP-RUDDER BELLCRANK LH	1	
	1231026-4	CLIP-RUDDER BELLCRANK RH	1	

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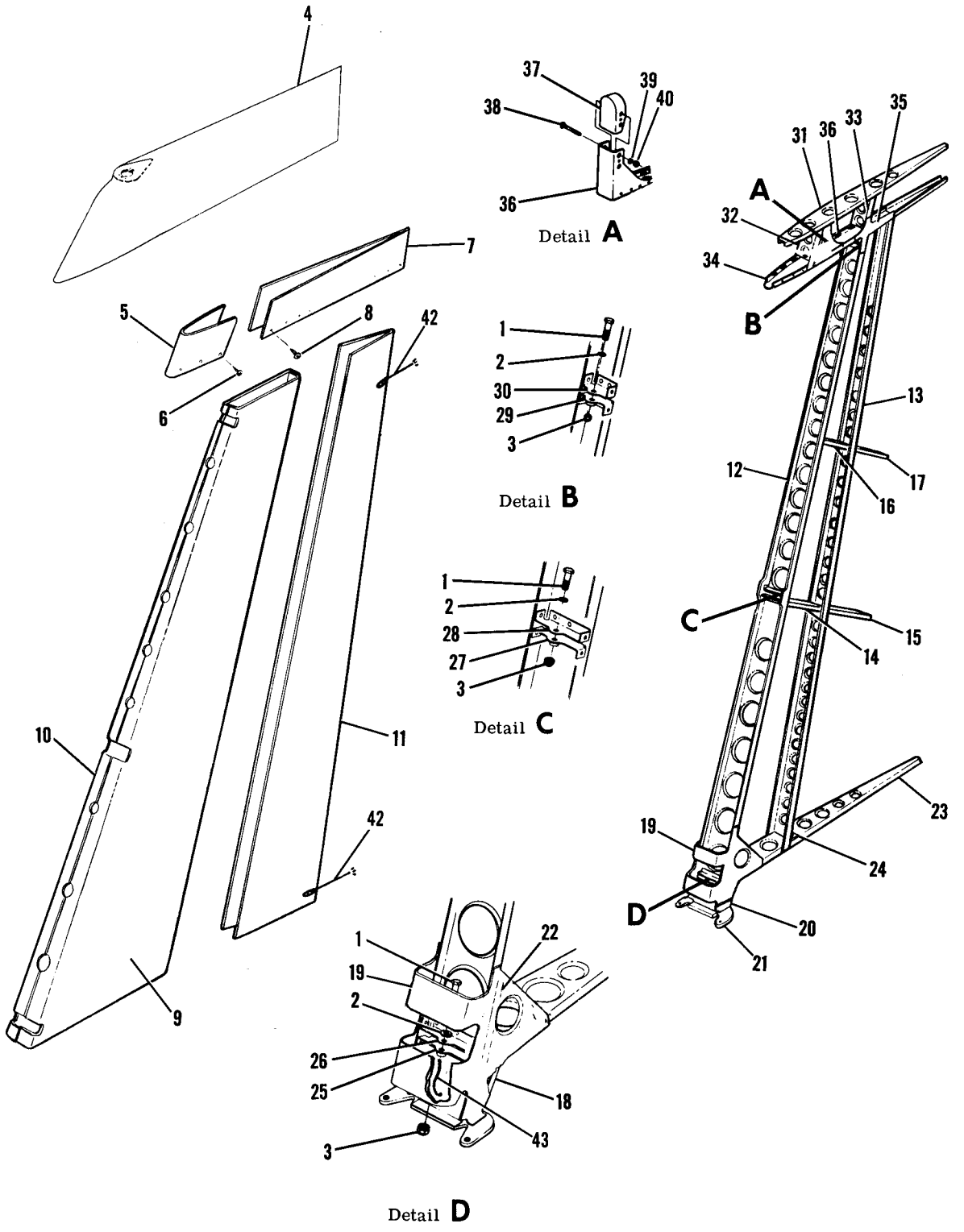

Figure 15. Floatplane Rudder Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
15 -21	1231021-9	BELLCRANK ASSEMBLY	1	
	1231021-7	SUPPORT-RUDDER STOP LH	1	
	1231021-8	SUPPORT-RUDDER STOP RH	1	
	0733103-1	BUSHING	2	
	0733113-1	TEE	2	
-22	1231066-1	SUPPORT-SPAR LH	1	
	1231066-2	SUPPORT-SPAR RH	1	
-23	1231037-2	RIB-LOWER	1	
-24	1231037-3	CLIP	1	
-25	1231023-16	BRACKET-HINGE LOWER LOWER HINGE	1	
-26	1231023-19	BRACKET-HINGE UPPER LOWER HINGE	1	
-27	1231023-17	BRACKET-HINGE LOWER CENTER HINGE	1	
-28	1231023-20	BRACKET-HINGE UPPER CENTER HINGE	1	
-29	1231023-18	BRACKET-HINGE LOWER UPPER HINGE	1	
-30	1231023-21	BRACKET-HINGE UPPER UPPER HINGE	1	
-31	1231036-1	RIB	1	
-32	1231046-1	SPAR-RUDDER TIP FORWARD	1	
-33	1231038-2	SPAR-RUDDER TIP AFT	1	
-34	1231037-12	RIB ASSEMBLY-UPPER	1	
	NAS697A08K	NUTPLATE	10	
-35	1231039-1	DOUBLER ASSEMBLY-LH	1	
	1231039-2	DOUBLER ASSEMBLY-RH	1	
	NAS697A08	NUTPLATE	2	
-36	1231033-3	RIB ASSEMBLY	1	
	1231031-1	RIB ASSEMBLY-FORWARD	1	
	NAS697A08K	NUTPLATE	8	
	NAS697A08K	NUTPLATE	6	
	1231030-1	BRACKET ASSEMBLY-FORWARD	1	
	NAS697A08	NUTPLATE	1	
-37	1231042-1	WEIGHT-RUDDER BALANCE	1	
		ATTACHING PARTS		
-38	AN509-10R31	SCREW	3	
-39	AN960-10	WASHER	3	
-40	MS21044N3	NUT	3	
		---*---		
-41		DELETED-NOT USED		
-42	C592001-0201	STATIC DISCHARGE	2	A
		ATTACHING PARTS		
	S1648-06K75	NUT	2	A
	AN515-6R10	SCREW	2	A
	AN936A6	WASHER	2	A
		---*---		
-43	1570102-12	STRAP ASSY.-BONDING	1	A

A---U206 SERIAL U20603021 & ON
B---U206 SERIAL U20602200 THRU U20603020

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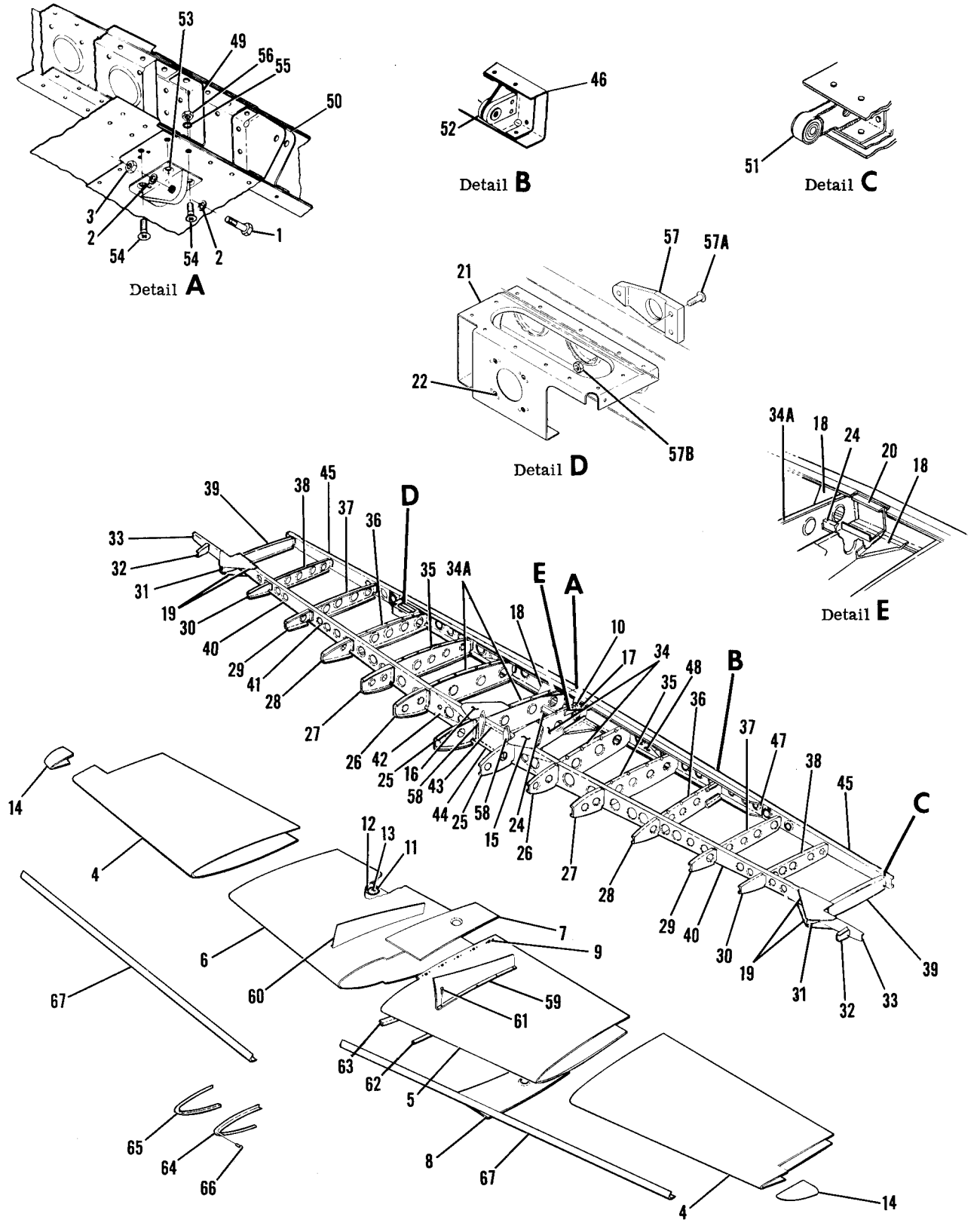

Figure 16. Stabilizer Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
16 -		STABILIZER INSTALLATION	NP	
	1232600-26	STABILIZER ASSEMBLY	1	
		ATTACHING PARTS		
- 1	AN4-11A	BOLT	4	
- 2	AN960-416	WASHER	6	
- 3	MS21042L4	NUT	2	
		---*---		
- 4	1232600-16	SKIN-STABILIZER OUTBOARD	2	
- 5	1232600-11	SKIN-STABILIZER INBOARD LH	1	
- 6	1232600-28	SKIN-STABILIZER INBOARD RH	1	
	CM2692-28-1S	PLUG BUTTON	1	
- 7	1232600-19	SKIN ASSEMBLY-STABILIZER CENTER UPPER	1	
	NAS697A08	NUTPLATE	6	
- 8	0732600-3	SKIN-STABILIZER CENTER LOWER	1	
- 9	S1863-3A	NUT TIN	10	
-10	S1862-2A	NUT TIN	2	
-11	1232142-2	DOUBLER-STABILIZER SKIN	1	
-12	NAS395-14-3	NUT	4	
-13	1232141-1	PLATE-TAB ACTUATOR COVER	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	4	
		---*---		
-14	1232012-1-791	TIP-STABILIZER	2	
		ATTACHING PARTS		
	CR763C4-4	RIVET-CHERRY	12	
		---*---		
-15	1232613-2	DOUBLER-STABILIZER UPPER LH & LOWER RH FORWARD	2	
-16	1232613-1	DOUBLER-STABILIZER LOWER LH & UPPER RH FORWARD	2	
-17	1232606-4	DOUBLER-STABILIZER UPPER LH & LOWER RH AFT	2	
-18	1232606-3	DOUBLER-STABILIZER LOWER LH & UPPER RH AFT	2	
-19	1232011-1	DOUBLER-STABILIZER	4	
-20	1232014-2	REINFORCEMENT-STABILIZER	1	
-21	1232146-1	BRACKET ASSEMBLY-TRIM TAB ACTUATOR MOUNTING	1	
-22	NAS680A3	NUTPLATE	4	
-23		DELETED-NEVER USED		
-24	1232140-1	BRACKET-TRIM TAB PULLEY	1	
-25	1232619-1	RIB-STABILIZER NOSE CANTED STA. 8.075	2	
-26	1232619-2	RIB-STABILIZER NOSE CANTED STA. 14.740	2	
-27	0732611-4	RIB-STABILIZER NOSE STA. 24.54	2	
-28	0732611-3	RIB-STABILIZER NOSE STA. 35.915	2	
-29	0732611-2	RIB-STABILIZER NOSE STA. 45.415	2	
-30	0732611-1	RIB-STABILIZER NOSE STA. 58.915	2	
-31	1232603-3	RIB-STABILIZER NOSE STA. 69.603	2	
-32	1232007-2	RIB-STABILIZER TIP STA. 74.733	2	
-33	1232008-2	RIB-STABILIZER OUTBOARD	2	
-34	1232106-1	RIB-STABILIZER INBOARD	2	A
	1232106-3	RIB-STABILIZER INBOARD	2	B
-34A	1232107-2	RIB-STABILIZER INBOARD	2	
-35	1232105-1	RIB-STABILIZER CENTER STA. 24.54	2	
-36	1232108-1	RIB-STABILIZER CENTER CANTED	2	
-37	0732610-6	RIB-STABILIZER CENTER STA. 45.415	2	
-38	0732610-5	RIB-STABILIZER CENTER STA. 58.915	2	
-39	1232603-1	RIB-STABILIZER CENTER STA. 69.603	2	
	1232622-23	SPAR ASSEMBLY-STABILIZER FRONT	1	
-40	1232622-24	SPAR-FRONT	1	
-41	1232622-27	SPLICE	1	
-42	1232622-26	CHANNEL	1	
-43	1232622-18	SUPPORT-ANGLE	1	
-44	1232622-6	SUPPORT ANGLE	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
16 -	1232621-6	SPAR ASSEMBLY-STABILIZER REAR	1	
-45	1332621-2	SPAR-REAR	2	
-46	1232621-3	CHANNEL	1	
-47	1232621-4	CHANNEL	1	
-48	1232621-5	CHANNEL	1	
-49	1232623-1	REINFORCEMENT	2	
-50	1232612-1	BRACKET-HINGE	2	
-51	1234626-1	HINGE ASSEMBLY-STABILIZER OUTBOARD	2	
-52	0732100-7	HINGE ASSEMBLY-STABILIZER INBOARD	2	
-53	1232400-1	BRACKET ASSEMBLY LH	1	
	1232400-2	BRACKET ASSEMBLY RH	1	
		ATTACHING PARTS		
-54	AN509-416R13	SCREW	3	
-55	AN960-416	WASHER	3	
-56	MS21042L4	NUT	3	
		---*---		
-57	1232145-1	MOUNTING PLATE	1	
		ATTACHING PARTS		
-57A	NAS221-13	SCREW	3	
-57B	MS21044N3	NUT	3	
		---*---		
-58	0732601-5	FITTING-STABILIZER FRONT	2	
-59	1212426-7	FAIRING-STABILIZER UPPER LH	1	
-60	1212426-8	FAIRING STABILIZER UPPER RH	1	
		ATTACHING PARTS		
-61	S1021Z8-6	SCREW	12	
		---*---		
-62	1212426-3	FAIRING-STABILIZER LOWER LH	1	
-63	1212426-4	FAIRING-STABILIZER LOWER RH	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	4	
	NAS395-12-3	NUT	4	
		---*---		
-64	1212013-1	FAIRING-STABILIZER FORWARD LH	1	
-65	1212013-2	FAIRING-STABILIZER FORWARD RH	1	
		ATTACHING PARTS		
-66	S1021Z8-8	SCREW	5	
		---*---		
-67	S1938-3-67.00	BOOT-ABRASION	2	
		A---U206 SERIAL U20602200 THRU U20602575		
		B---U206 SERIAL U20602576 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
17 -		ELEVATOR INSTALLATION	NP	
	1234633-21	ELEVATOR ASSEMBLY LH	1	
	1234633-22	ELEVATOR ASSEMBLY RH	1	
		ATTACHING PARTS		
- 1	AN4-11A	BOLT	2	
- 2	AN960-416	WASHER	2	
- 3	MS21042L4	NUT	1	
		---*---		
- 4	1234628-1	TRIM TAB ASSEMBLY-ELEVATOR RH	1	
		ATTACHING PARTS		
- 5	1234024-5	PIN-HINGE	1	
- 6	AN515-8R7	SCREW	1	
- 7	NAS697A08	NUTPLATE	1	
		---*---		
- 8		DELETED-NOT AVAILABLE		
- 9		DELETED-NOT AVAILABLE		
-10		DELETED-NOT AVAILABLE		
-11	1234009-6	BRACKET ASSEMBLY	1	
-12		DELETED-NOT AVAILABLE		
-13	1234628-5	HINGE HALF-TRIM TAB	1	
-14	1234640-1-791	TIP-ELEVATOR LH	1	
-15	1234640-2-791	TIP-ELEVATOR RH	1	
-16	1234633-15	TRAILING EDGE ASSEMBLY LH	1	
-17		DELETED-NOT AVAILABLE		
-18		DELETED-NOT AVAILABLE		
-19	1234633-4	TRAILING EDGE ASSEMBLY-INBOARD RH	1	
-20		DELETED NOT AVAILABLE		
-21		DELETED NOT AVAILABLE		
-22	1234620-16	SKIN ASSEMBLY-TRAILING EDGE OUTBOARD RH	1	
-23		DELETED NOT AVAILABLE		
-24		DELETED NOT AVAILABLE		
-25	1234633-17	SKIN-ELEVATOR BALANCE LH	1	
-26	1234633-16	SKIN-ELEVATOR BALANCE RH	1	
-27	1234633-7	SKIN-UPPER LH	1	
-28	1234633-8	SKIN-UPPER RH	1	
-29	1234633-9	SKIN-LOWER LH	1	
-30	1234633-10	SKIN-LOWER RH	1	
-31	1234649-1	GUSSET-UPPER	1	
	1234649-2	GUSSET-LOWER	1	
-32	1234634-1	DOUBLER-ELEVATOR LH	1	
-33	1234634-2	DOUBLER-ELEVATOR RH	1	
-34	1234638-3	SPAR-AFT LH	1	
-35	1234638-4	SPAR-AFT RH	1	
-36	1234627-1	HINGE HALF-ELEVATOR RH	1	
	1234635-1	RIB-ELEVATOR LH STA. 70.523	1	
-37	1234635-2	RIB-ELEVATOR RH STA. 70.523	1	
-38	1234641-1	RIB-ELEVATOR CANTED LH	1	
-39	1234641-2	RIB-ELEVATOR CANTED RH	1	
-40	1234642-1	RIB-ELEVATOR CANTED LH	1	
-41	1234642-2	RIB-ELEVATOR CANTED RH	1	
-42	1234623-1	RIB-ELEVATOR LH STA. 58.725	1	
-43	1234623-2	RIB-ELEVATOR RH STA. 58.725	1	
-44	1234022-1	RIB-ELEVATOR LH STA. 47.440	1	
-45	1234022-2	RIB-ELEVATOR RH STA. 47.440	1	
-46	1234017-1	RIB-ELEVATOR LH STA. 34.865	1	
-47	1234035-1	RIB-ELEVATOR LH STA. 24.540	1	
-48	1234014-1	RIB-ELEVATOR RH STA. 26.865	1	
-49	1234036-1	RIB-ELEVATOR LH STA. 13.290	1	
-50	1234036-2	RIB-ELEVATOR RH STA. 13.290	1	
-51	1234636-1	RIB-ELEVATOR LH STA. 70.523 FWD	1	
-52	1234636-2	RIB-ELEVATOR RH STA. 70.523 FWD	1	
	1234637-1	RIB ASSEMBLY-ELEVATOR	1	
-53	1234637-3	RIB-LH STA. 74.733	1	
-54	1234637-4	SPACER	1	
	1234637-2	RIB-RH STA. 74.733	1	
	AN960PD21	WASHER	1	

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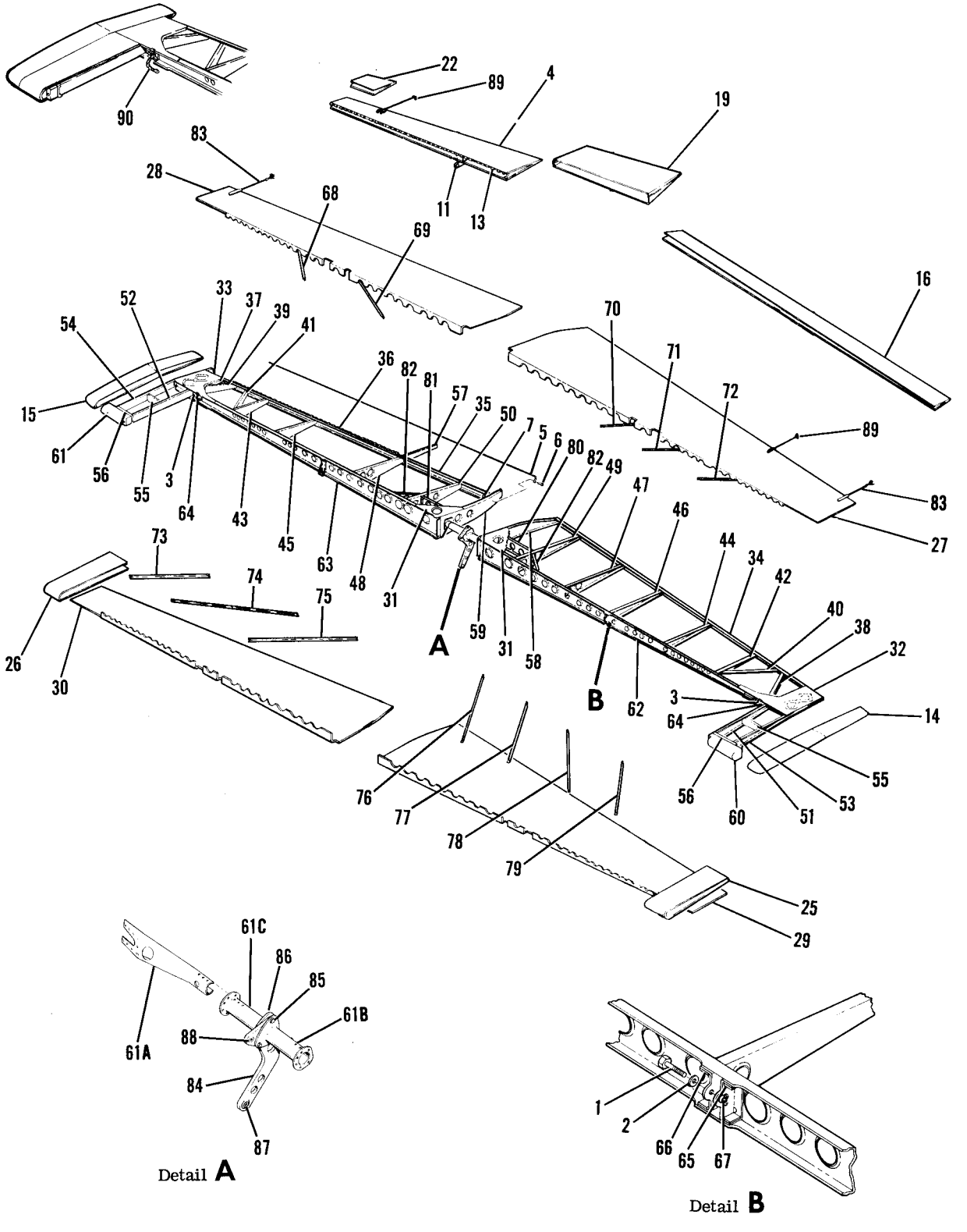

Figure 17. Elevator Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
17 -55	1234639-3	RIB-ELEVATOR	1	
-56	1234639-1	RIB ASSEMBLY-ELEVATOR	1	
	NAS680A3	NUTPLATE	2	
-57	1234014-2	RIB-ELEVATOR RH AFT STA. 26.865	1	
-58	1234037-1	RIB-ELEVATOR LH STA. 4.750	1	
-59	1234037-2	RIB-ELEVATOR RH STA. 4.750	1	
-60	1234605-9	WEIGHT-ELEVATOR BALANCE LH	1	
-61	1234605-10	WEIGHT-ELEVATOR BALANCE RH	1	
		ATTACHING PARTS		
	AN509-10R34	SCREW	2	
	AN3-15A	BOLT	2	
	AN960-10L	WASHER	2	
		---*---		
-61A	1234019-2	BRACKET-ELEVATOR SPAR TO TORQUE TUBE	1	
-61B	1234650-1	TUBE-TORQUE LH	1	
-61C	1234650-2	TUBE-TORQUE RH	1	
-62	1234638-1	SPAR-FORWARD	1	
-63	1234638-2	SPAR-FORWARD	1	
	1234638-5	CHANNEL-SPAR REINFORCEMENT	1	
-64	1234625-1	HINGE ASSEMBLY	1	
-65	1234008-2	BRACKET-ELEVATOR HINGE INBOARD STA. 26.625 LH	1	
-66	1234008-1	BRACKET-ELEVATOR HINGE INBOARD STA. 26.625 RH	1	
-67	NAS698A4	NUT-ANCHOR	1	
-68	1234648-10	STIFFENER-UPPER RH	1	
-69	1234648-6	STIFFENER-UPPER RH	1	
-70	1234648-7	STIFFENER-UPPER LH	1	
-71	1234648-11	STIFFENER-UPPER LH	1	
-72	1234648-15	STIFFENER-UPPER LH	1	
-73	1234648-12	STIFFENER-LOWER RH	1	
-74	1234648-8	STIFFENER-LOWER RH	1	
-75	1234648-2	STIFFENER-LOWER RH	1	
-76	1234648-1	STIFFENER-LOWER LH	1	
-77	1234648-5	STIFFENER-LOWER LH	1	
-78	1234648-9	STIFFENER-LOWER LH	1	
-79	1234648-13	STIFFENER-LOWER LH	1	
-80	1234646-1	SPAR-AUXILIARY LH	1	
-81	1234646-2	SPAR-AUXILIARY RH	1	
-82	1234647-1	SPAR-AUXILIARY	1	
-83	C592001-0101	STATIC DISCHARGER	2	A
		ATTACHING PARTS		
	AN515-6R6	SCREW	2	A
	MS21044N06	NUT	2	A
	AN960-6	WASHER	2	A
		---*---		
-84	1260133-1	ARM ASSEMBLY-ELEVATOR	1	
		ATTACHING PARTS		
-85	AN4-7A	BOLT	3	
-86	MS21042L4	NUT	3	
	AN960-4	WASHER	3	
		---*---		
-87	MS20200KP4	BEARING-LOWER	1	
-88	MS24462-4	BEARING-UPPER	1	
-89	C592001-0201	STATIC DISCHARGE	4	B
-90	1570102-1	STRAP ASSY.-BONDING	2	B

A---U206 SERIAL U20602200 THRU U20603020
B---U206 SERIAL U20603021 & ON

Fuselage

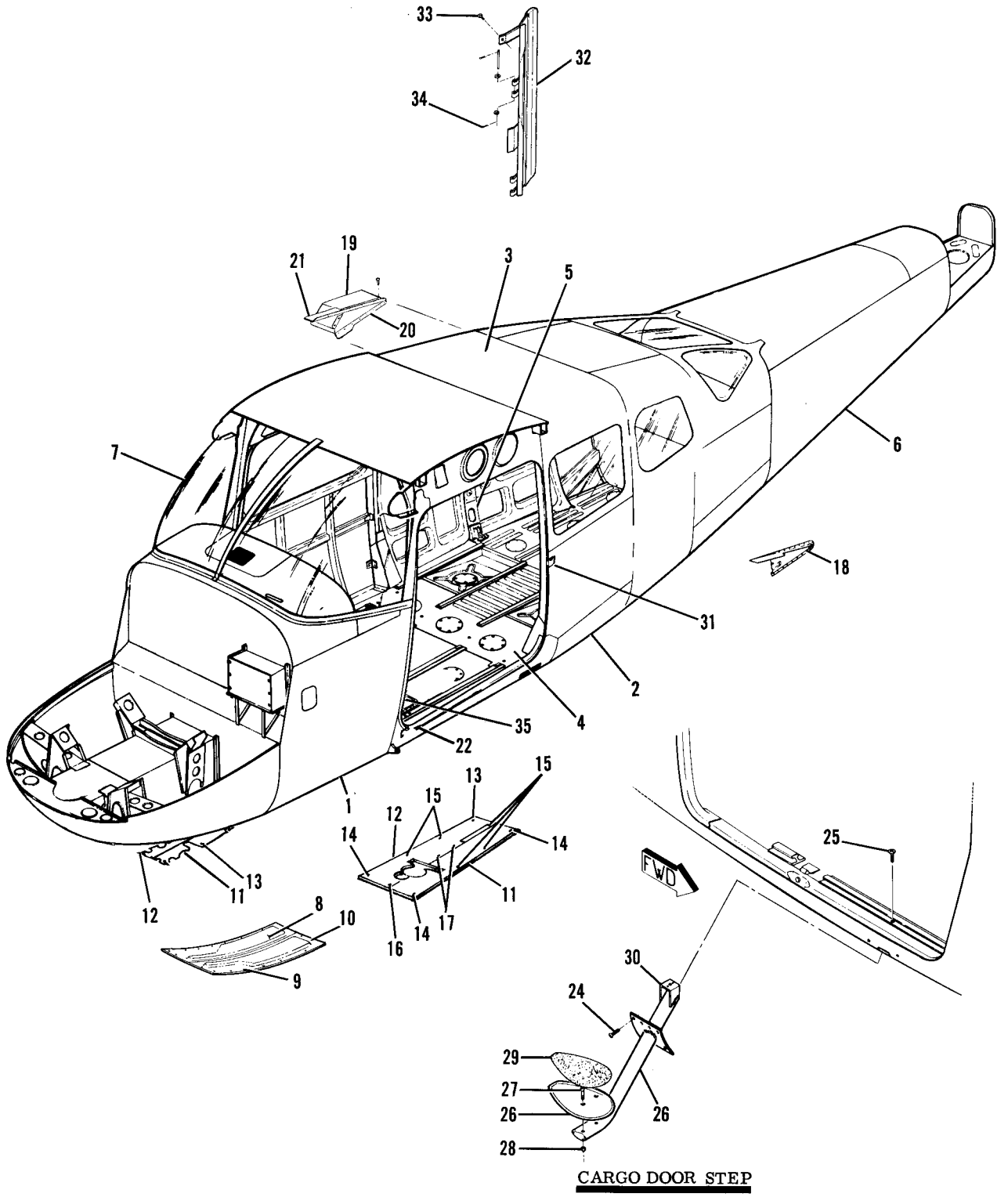

Figure 18. Fuselage Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
18 -		FUSELAGE ASSEMBLY	NP	
- 1	SEE FIG 19	FRONT AND CENTER SECTION ASSEMBLY	1	
- 2	SEE FIG 30	LOWER CABIN SECTION COMPONENTS	1	
- 3	SEE FIG 31	UPPER AFT CABIN SECTION COMPONENTS	1	
- 4	SEE FIG 32	CABIN FLOORBOARD INSTALLATION	1	
- 5	SEE FIG 33	CARGO DOORS INSTALLATION	1	
- 6	SEE FIG 34	TAILCONE INSTALLATION	1	
- 7	SEE FIG 37	WINDSHIELD INSTALLATION	1	
- 8	1213669-16	DOOR ASSEMBLY-TUNNEL ACCESS	1	
	1470217-2	AIR SCOOP	2	
- 9	S1115-41	STUD	8	
-10	S1115-43	STUD	8	
	S1115-9	RING	16	
-11	1213609-19	PANEL ASSEMBLY-LH	1	
-12	1213609-20	PANEL ASSEMBLY-RH	1	
	S1853-3	RECEPTACLE-LH ONLY	2	
-13	S1853-12-.130	STUD-RH FWD INBOARD CACO	1	
	S1853-12-.140	STUD-RH AFT INBOARD CACO	1	
	S1853-4	PIN-LH CACO	4	
	S1853-4	PIN-RH CACO	8	
-14	S1115-41	STUD	4	
	S1115-9	RING	4	
-15	S1115-43	STUD	5	
	S1115-9	RING	5	
-16	S1115-42	STUD	1	
	S1115-9	RING	1	
-17	S1115-41	STUD	2	
	S1115-9	RING	2	
	S1115-19	RECEPTACLE	2	
-18	1211442-9	FILLET-WING TO FUSELAGE LH	1	
		WING FILLET INSTALLATION-RH	NP	
-19	1211700-2	FILLET ASSEMBLY-WING	1	
		ATTACHING PARTS		
	AN515-8R6	SCREW	12	
	NAS697A08	NUTPLATE	2	
		---*---		
-20	1211701-1	ANGLE ASSEMBLY	1	
-21	1211442-18	FILLET-UPPER	1	
-22	0713047	PLATE-FINISH & TRIM	1	
-23	1201020-1	STEP ASSEMBLY-CARGO DOOR	1	
		ATTACHING PARTS		
-24	AN507-10-7	SCREW	4	
-25	NAS221-11	SCREW	1	
		---*---		
-26	1510041-1	STEP-CARGO DOOR	1	
		ATTACHING PARTS		
-27	AN509-10R14	SCREW	2	
-28	MS21044N3	NUT	2	
		---*---		
-29	1510040-5	SAFETY STEP	1	
-30	MS21044N3	NUT	1	
-31	0711701-1	BUMPER-DOOR LATCH BOLT	1	
-32	1211091-1	SPOILER ASSEMBLY-CARGO DOOR	1	
		ATTACHING PARTS		
	1200012-5	PIN	2	
	NAS620-5	WASHER	4	
	MS24665-151	PIN-COTTER	4	
-33	AN525-10R8	SCREW	1	
-34	AN525-10R8	SCREW	1	
	NAS684A3	NUTPLATE	1	
		---*---		
	1200012-8	ANGLE-FLAP SWITCH COMPRESSER	1	
		ATTACHING PARTS		
	S1021ZA4-6	SCREW	2	
		---*---		
-35		AIRCRAFT IDENTIFICATION NAME PLATE	NP	

Fuselage(Cont)

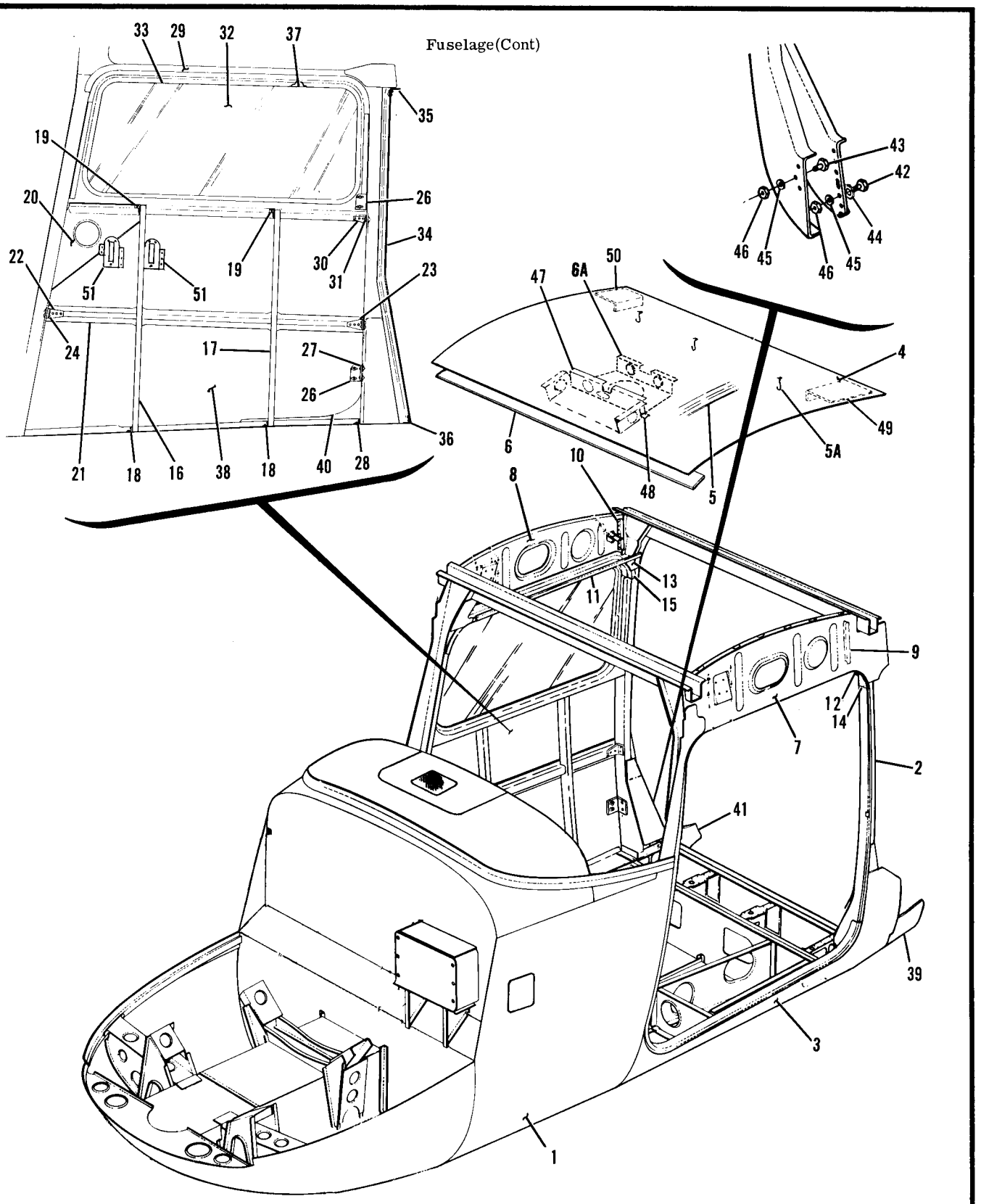

Figure 19. Fuselage Front & Center Section Assembly

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
19 -			FUSELAGE FRONT & CENTER SECTION ASSEMBLY	NP	
- 1	SEE FIG 20		FORWARD FUSELAGE STRUCTURE ASSEMBLY	1	
- 2	SEE FIG 27		REAR DOOR POST ASSEMBLY	1	
- 3	SEE FIG 28		FUSELAGE BELLY SECTION ASSEMBLY	1	
- 4	1210416-23		CABIN TOP ASSEMBLY	1	
- 5	0710605-3		STIFFENER	3	
- 5A	1200542-4		HANGER	3	
			ATTACHING PARTS		
	S1021Z4-5		SCREW	1	
			---*---		
- 6	1210416-14		CAP-SPAR	1	
	NAS680A08		NUTPLATE	2	
	NAS683A08		NUTPLATE	2	
	S1726-1		RIVET-BLIND	6	
- 6A	1211077-3		SUPPORT ASSEMBLY	1	
	1211083-1		SPACER	5	
	MS21045L08		NUTPLATE	2	
- 7	0710601-19		BULKHEAD ASSEMBLY-UPPER CABIN LH	1	
- 8	0710601-24		BULKHEAD ASSEMBLY-UPPER CABIN RH	1	
- 9	0710629-1		STIFFENER-LH	1	
-10	0710629-2		STIFFENER-RH	1	
-11	0710630-7	□	RETAINER ASSY-HEADLINER LH	1	
	0710630-6	□	RETAINER ASSY-HEADLINER RH	1	
-12	0710603-3		GUSSET-LH	1	
-13	1211667-3		GUSSET-RH	1	
-14	0710602-1		SILL ASSEMBLY-UPPER LH	1	
-15	1210659-1		SILL ASSEMBLY-UPPER RH	1	
-16	1210652-1		BULKHEAD-RH STA 39.35	1	
-17	1210652-2		BULKHEAD-RH STA. 54.80	1	
-18	1210656-4		BRACKET-BULKHEAD LOWER	2	
-19	1210656-6		BRACKET-BULKHEAD UPPER	2	
-20	1210654-1		GUSSET	1	
-21	1210655-1		CHANNEL	1	
			ATTACHING PARTS		
-22	1210656-2		BRACKET-CHANNEL FORWARD	1	
-23	1210656-1		BRACKET-CHANNEL AFT	1	
-24	NAS221-10		SCREW	4	
-25			DELETED, NOT PROCURABLE		
			---*---		
-26	1210660-1		BRACKET ASSEMBLY-CARGO DOOR HINGE	2	
	NAS697A3		NUTPLATE	2	
-27	NAS221-10		SCREW	4	
-28	1210656-5		BRACKET-REAR DOOR POST	1	
-29	1210657-1		WINDOW PAN ASSEMBLY-RH	1	
-30	1210656-3		BRACKET-WINDOW PAN	1	
-31	NAS221-10		SCREW	1	
-32	0717010-16		WINDOW-RH	1	
-33	0717010-27		RETAINER-WINDOW RH	1	
-34	1210661-200		JAMB-CARGO DOOR FORWARD	1	
-35	1211667-4		CLIP-DOOR JAMB UPPER	1	
-36	1211667-2		CLIP-DOOR JAMB LOWER	1	
-37	1210651-5		SKIN-UPPER RH	1	
-38	1210651-4		SKIN-LOWER RH	1	
-39	1210601-7		DOUBLER-LH	1	
-40	1210651-6		DOUBLER-RH	1	
-41	1210651-8		DOUBLER-OUTER RH	1	
-42	NAS464P3A5		BOLT	4	
-43	NAS464P3A6		BOLT	2	
-44	AN960-10		WASHER	4	
-45	S1925-1		WASHER	6	
-46	S1924-1		NUT	6	
-47	1211076-2		BRACKET ASSY-SUPPORT	1	
-48	1215012-5		SUPPORT-FWD HEADLINER WIRE LH	1	
	1215012-6		SUPPORT-FWD HEADLINER WIRE RH	1	
-49	1210032-9		VIBRATION DAMPENER-ANTENNA LH	1	
-50	1210032-8		VIBRATION DAMPENER-ANTENNA RH	1	
-51	1200501-3		BRACKET-ARMREST FORWARD & AFT	2	

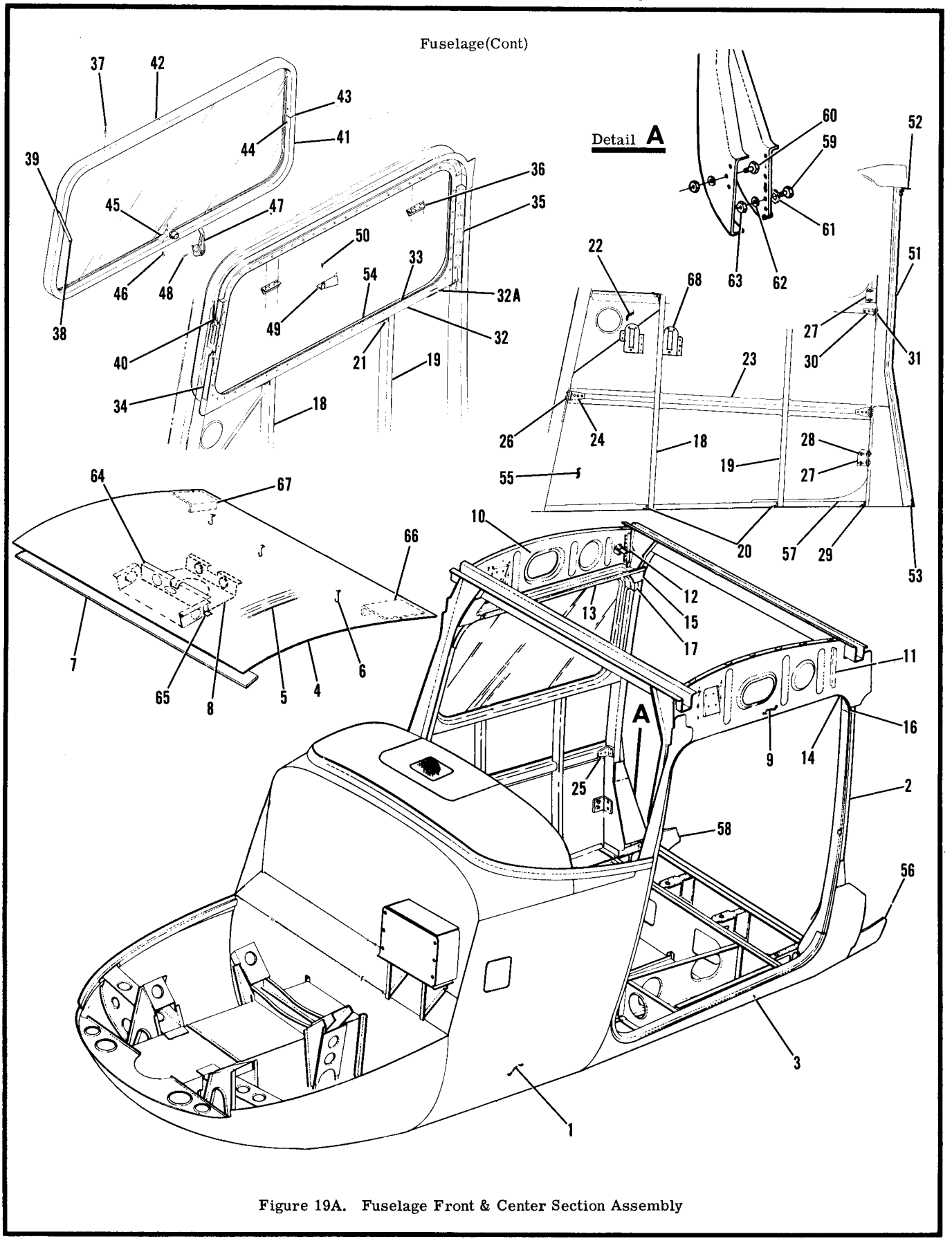

Figure 19A. Fuselage Front & Center Section Assembly

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
19A-			FUSELAGE FRONT & CENTER SECTION ASSY OPENABLE WINDOW -------	NP	A
- 1	SEE FIG 20		FORWARD FUSELAGE STRUCTURE ASSY ----------	1	
- 2	SEE FIG 27		REAR DOORPOST ASSY ----------	1	
- 3	SEE FIG 28		FUSELAGE BELLY SECTION ASSY ----------	1	
- 4	1210416-23		CABIN TOP ASSY. ----------	1	
- 5	0710605-3		STIFFENER ----------	3	
- 6	1200542-4		HANGER ----------	3	
			ATTACHING PARTS		
	S1021Z4-5		SCREW ----------	1	
			---*---		
- 7	1210416-14		CAP-SPAR ----------	1	
	NAS680A08		NUTPLATE ----------	4	
	S1726-1		RIVET-BLIND ----------	6	
- 8	1211077-3		SUPPORT ASSY ----------	1	
	1211083-1		SPACER ----------	5	
	MS21045L08		NUTPLATE ----------	2	
- 9	0710601-19		BULKHEAD ASSY-UPPER CABIN LH ----------	1	
-10	0710601-24		BULKHEAD ASSY-UPPER CABIN RH ----------	1	
-11	0710629-1		STIFFENER-LH ----------	1	
-12	0710629-2		STIFFENER-RH ----------	1	
-13	0710630-7	□	RETAINER ASSY-HEADLINER LH ----------	1	
	0710630-6	□	RETAINER ASSY-HEADLINER RH ----------	1	
-14	0710603-3		GUSSET-LH ----------	1	
-15	1211667-3		GUSSET-RH ----------	1	
-16	0710602-1		SILL ASSY-UPPER LH ----------	1	
-17	1210659-1		SILL ASSY-UPPER RH ----------	1	
-18	1210652-1		BULKHEAD-RH STA. 39.35 ----------	1	
-19	1210652-2		BULKHEAD-RH STA. 54.80 ----------	1	
-20	1210656-4		BRACKET-BULKHEAD LOWER ----------	2	
-21	1210656-6		BRACKET-BULKHEAD UPPER ----------	2	
-22	1210654-1		GUSSET ----------	1	
-23	1210655-1		CHANNEL ----------	1	
			ATTACHING PARTS		
-24	1210656-2		BRACKET-CHANNEL FORWARD ----------	1	
-25	1210656-1		BRACKET-CHANNEL AFT ----------	1	
-26	NAS221-10		SCREW ----------	4	
			---*---		
-27	1210660-1		BRACKET ASSEMBLY-CARGO DOOR HINGE ----------	2	
	NAS697A3		NUTPLATE ----------	2	
-28	NAS221-10		SCREW ----------	4	
-29	1210656-5		BRACKET-REAR DOOR POST ----------	1	
-30	1210656-3		BRACKET-WINDOW PAN ----------	1	
-31	NAS221-10		SCREW ----------	1	
-32	1211861-4		RETAINER ASSY-RH WINDOW ----------	1	
-32A	1211864-3		RETAINER-UPHOLSTERY ----------	1	
-33	S2108-1		SEAL 84.00 IN LG BULK ITEM REF S2108-1-84.00 ---------	1	
-34	1210657-3		ANGLE-FWD ----------	1	
-35	1210657-5		ANGLE-AFT ----------	1	
-36	0411185-11		HINGE ASSY ----------	2	
			ATTACHING PARTS		
-37	CR163-4-4		RIVET-CHERRY CY ----------	4	
			---*---		
-38	0711021-4		ARM ASSY ----------	1	
			ATTACHING PARTS		
-39	AN525-10R8		SCREW ----------	1	
			---*---		
-40	0711021-9		SPRING ----------	1	
-41	0711050-28		WINDOW ASSY-RH OPENABLE ----------	1	
-42	0711050-33		FRAME-WINDOW ----------	1	
-43	0711050-15		TUBE-SPLICE ----------	1	
			ATTACHING PARTS		
-44	S1727-1		RIVET ----------	4	
	S1726-1		RIVET ----------	2	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
19A-45	1411202-201	BRACKET ASSY-WINDOW LATCH	1	
		ATTACHING PARTS		
-46	NAS514-1032-14	SCREW	2	
	NAS543-3-34	SPACER	2	
		---*---		
-47	S1483-1	HANDLE ASSY-WINDOW	1	
-48	NAS561P3-8	PIN	1	
-49	0700685-4	STRIKER PLATE	1	
		ATTACHING PARTS		
-50	AN507-832R6	SCREW	2	
		---*---		
-51	1210661-200	JAMB-CARGO DOOR FORWARD	1	
-52	1211667-4	CLIP-DOOR JAMB UPPER	1	
-53	1211667-2	CLIP-DOOR JAMB LOWER	1	
-54	1211861-2	SKIN-UPPER RH	1	
-55	1210651-4	SKIN-LOWER RH	1	
-56	1210601-7	DOUBLER-LH	1	
-57	1210651-6	DOUBLER-RH	1	
-58	1210651-8	DOUBLER-OUTER RH	1	
-59	NAS464P3A5	BOLT	4	
-60	NAS464P3A6	BOLT	2	
-61	AN960-10	WASHER	4	
-62	S1925-1	WASHER	6	
-63	S1924-1	NUT	6	
-64	1211076-2	BRACKET ASSY-SUPPORT	1	
-65	1215012-5	SUPPORT-FWD HEADLINER WIRE LH	1	
	1215012-6	SUPPORT-FWD HEADLINER WIRE RH	1	
-66	1210032-9	VIBRATION DAMPENER-ANTENNA LH	1	
-67	1210032-8	VIBRATION DAMPENER-ANTENNA RH	1	
-68	1200501-3	BRACKET-ARMREST FORWARD & AFT	2	
		A---U206 SERIAL U20603021 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
20 -		FORWARD FUSELAGE STRUCTURE ASSEMBLY	NP	
- 1	SEE FIG 21	LOWER FORWARD FUSELAGE STRUCTURE ASSEMBLY	1	A
	SEE FIG 21A	LOWER FORWARD FUSELAGE STRUCTURE ASSEMBLY	1	B
- 2	SEE FIG 22	FIREWALL INSTALLATION 12 VOLT	1	
	SEE FIG 23	FIREWALL INSTALLATION 24 VOLT	1	
- 3	SEE FIG 25	PEDESTAL INSTALLATION	1	A
	SEE FIG 25A	PEDESTAL INSTALLATION	1	B
- 4	SEE FIG 26	FRONT DOORPOST & BULKHEAD ASSEMBLY	1	
- 5	SEE FIG 65	INSTRUMENT PANEL INSTALLATION-STATIONARY	1	A
	SEE FIG 65A	INSTRUMENT PANEL INSTALLATION-STATIONARY	1	B
- 6	SEE FIG 32	FLOORBOARD INSTALLATION-FRONT	1	
- 7	1253031-17	DUCT ASSEMBLY-HEATER	1	A
	1253031-19	DUCT ASSEMBLY-HEATER	1	B
		ATTACHING PARTS		
	NAS221-1	SCREW	7	
	AN4-3A	BOLT	1	
		---*---		
	1261417-1	BRACKET-PARKING BRAKE	1	
- 8	1213649-1	SUPPORT-UPHOLSTERY	2	
- 9	1213148-1	ANGLE-ATTACH	1	
	AN515-6RY	SCREW	2	
-10	1261424-1	PULLEY BRACKET-ELEVATOR UPPER LH	1	A
-11	1261424-2	PULLEY BRACKET-ELEVATOR LOWER LH	1	A
-12	1261436-1	TAB-ELEVATOR BRACKET LH	1	A
-13	1261418-1	PULLEY BRACKET-ELEVATOR UPPER RH	1	A
-14	1261418-2	PULLEY BRACKET ASSEMBLY-ELEVATOR LOWER RH	1	A
	NAS696A08	NUTPLATE	1	A
-14A	1260615-1	STIFFENER	1	B
-14B	1260616-1	STIFFENER	1	B
-15	1213412-13	BULKHEAD-UPPER LH	1	
-16	1213412-18	BULKHEAD-UPPER RH	1	

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Fuselage (Cont)

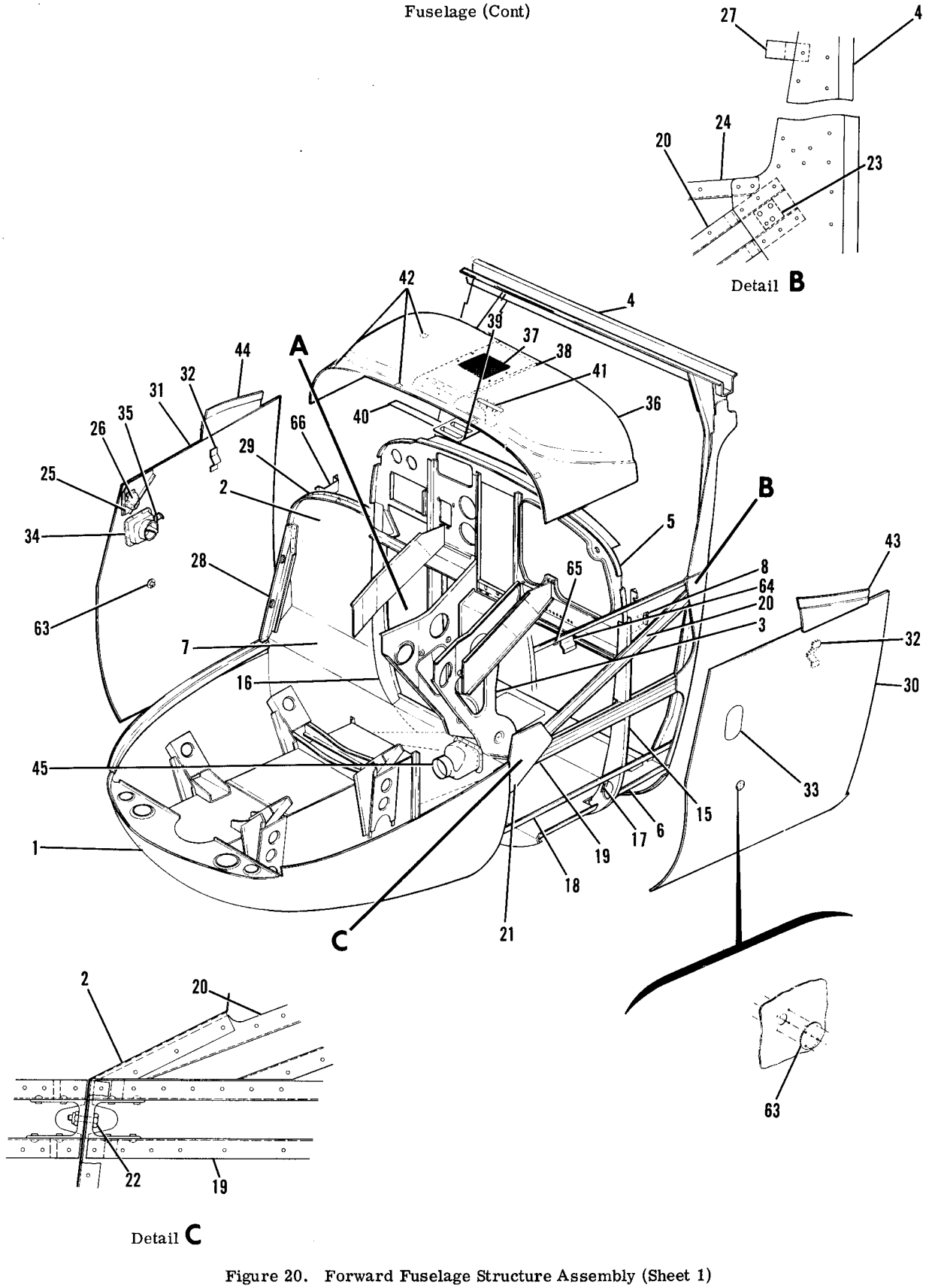
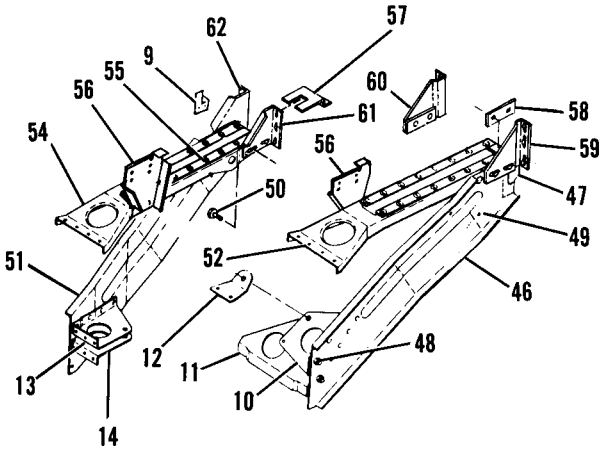


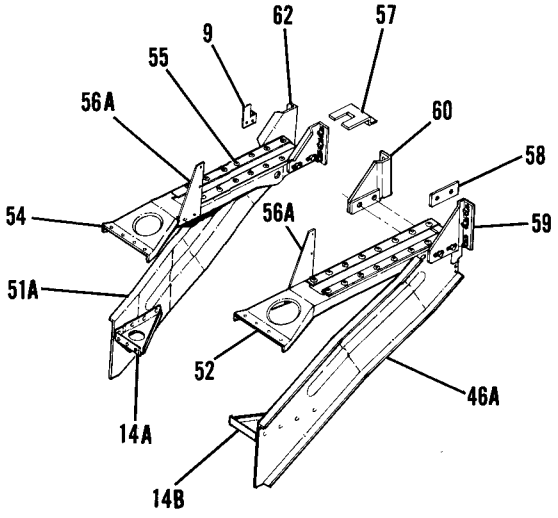
Figure 20. Forward Fuselage Structure Assembly (Sheet 1)

Fuselage (Cont)



U20602200 THRU U20602579

Detail **A**



U20602580 & ON

Figure 20. Forward Fuselage Structure Assembly (Sheet 2)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
20 -17	1213412-11	ANGLE-AIR DUCT SUPPORT	1	
-18	1213402-1	STIFFENER-DOORPOST TO FIREWALL LH	1	
	1213402-2	STIFFENER-DOORPOST TO FIREWALL RH	1	
-19	1213414-5	STRINGER ASSEMBLY-DOORPOST TO FIREWALL LH	1	
	1213414-6	STRINGER ASSEMBLY-DOORPOST TO FIREWALL RH	1	
	1213460-1	CHANNEL	1	
	NAS680A3	NUTPLATE	1	
-20	1213411-1	AUXILIARY STRINGER ASSEMBLY-DOORPOST TO FIREWALL LH	1	
	1213411-2	AUXILIARY STRINGER ASSEMBLY-DOORPOST TO FIREWALL RH	1	
	S1154-1	BRACKET	1	
	NAS684A3	NUTPLATE	1	
-21	1213416-1	DOUBLER-LH	1	
	1213416-2	DOUBLER-RH	1	A
	1213416-2	DOUBLER-RH U206 ONLY	1	B
	1213736-1	DOUBLER-RH TU206 ONLY	1	B
-22	AN3-6A	BOLT	2	
	MS21045L3	NUT	2	
-23	1213459-3	SPACER-UPPER DOOR HINGE LH	1	
	1213459-4	SPACER-UPPER DOOR HINGE RH	1	
-24	1213413-9	ANGLE-SKIN SPLICE LH	1	
	1213413-10	ANGLE-SKIN SPLICE RH	1	
-25	1213444-1	DOUBLER-PULLEY BRACKET LH	1	
	1213444-2	DOUBLER-PULLEY BRACKET RH	1	
-26	1260134-9	BRACKET ASSEMBLY-AILERON PULLEY LH	1	
	1260134-10	BRACKET ASSEMBLY-AILERON PULLEY RH	1	
		ATTACHING PARTS		
	AN507-832P6	SCREW	4	
	NAS220-6	SCREW	2	
	MS21045L08	NUT	6	
		---*---		
-27	0713107-1	CLIP	2	
-28	1213453-1	ANGLE ASSEMBLY-COWL ATTACH LH	1	
	1213453-2	ANGLE ASSEMBLY-COWL ATTACH RH	1	A
	4002-244-16	RECEPTACLE CLC	2	
	1213453-2	ANGLE ASSEMBLY-COWL ATTACH RH U206 ONLY	1	B
	1213453-6	ANGLE ASSEMBLY-COWL ATTACH RH TU206 ONLY	1	B
-29	1213390-1	STRIP ASSEMBLY-COWL ATTACH	1	
	244-16	RECEPTACLE CLC	4	
-30	1213600-25	SKIN-SIDE LH	1	
-31	1213600-26	SKIN-SIDE RH	1	
-32	1261456-1	GUARD-CABLE	2	
-33	1213475-3	INLET ASSEMBLY-COLD AIR LH	1	
-34	1213475-4	INLET ASSEMBLY-COLD AIR RH	1	
	1213478-1	DOOR ASSEMBLY-INLET	1	
	0713134-1	HINGE ASSEMBLY-INLET	1	
	MS20253-2	PIN-HINGE 2.06 IN LG BK1 REF MS20253-2-206	1	
	MS24665-132	PIN	2	
	MS20392-1C7	PIN	2	
	AN960-10L	WASHER	1	
	AN960-4L	WASHER	AR	
	1213482-2	LEVER-DOOR	1	
	1213483-1	SEAL-INLET	1	
-35	0450286-1	CLIP	2	
-36	1213401-5	SKIN-DECK	1	
-37	0713847-11	GRILL	1	
-38	1213299-2	DOUBLER-DECK SKIN	1	E
	1213767-3	DOUBLER-DECK SKIN	1	F
-39	1213929-1	LOUVER	1	
-40	1213600-7	DOUBLER	1	
-41	1213325-1	NOZZLE ASSEMBLY-DEFROST	1	
	AN960-2	WASHER	3	
-42	S1741-1	ANCHOR	5	
	S1693-1	STRAP	5	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
20 -43	1213391-1	RETAINER ASSEMBLY-LH	1	
	1200454-82	TRIM STRIP	1	
-44	1213391-2	RETAINER ASSEMBLY-RH	1	
	1200454-83	TRIM STRIP	1	
-45	SEE FIG 102 &103	VALVE ASSEMBLY-HEATER	1	
-46	1261421-13	SUPPORT ASSEMBLY-ELEVATOR CONTROL TORQUE TUBE-LH	1	A
-46A	1261421-15	SUPPORT ASSEMBLY-ELEVATOR CONTROL TORQUE TUBE-LH	1	B
		ATTACHING PARTS		
	AN515-6R4	SCREW	2	
		---*---		
-47	1213091-2	BRACKET ASSEMBLY	1	
	1261421-7	ANGLE	1	
-48	NAS697A08	NUTPLATE	2	
	NAS697A3	NUTPLATE	1	
-49	NAS680A06	NUTPLATE	2	
-50	AN3-3A	BOLT	10	
-51	1213051-4	SUPPORT ASSEMBLY-ELEVATOR CONTROL TORQUE TUBE-RH	1	A
	MS21044N3	NUTPLATE	1	
-51A	1213051-6	SUPPORT ASSEMBLY-ELEVATOR CONTROL TORQUE TUBE-RH	1	B
-52	1213936-1	GUIDE ASSEMBLY-ELEVATOR CONTROL TORQUE TUBE-LH	1	
-53		DELETED-NOT USED		
-54	1213936-2	GUIDE ASSEMBLY-ELEVATOR CONTROL TORQUE TUBE-RH	1	
-55	1261420-5	RUB STRIP	2	
	AN960PD2	WASHER	10	
-56	1270481-1	BRACKET	1	C
-56A	1270811-2	SUPPORT	1	D
-57	1213935-1	SUPPORT	1	
-58	1213938-6	SPACER-LH OUTBOARD	1	
	1213938-7	SPACER-RH OUTBOARD	1	
-59	1213937-1	BRACKET ASSEMBLY LH CONTROL ONLY OUTBOARD	1	
-60	1213937-2	BRACKET ASSEMBLY LH CONTROL ONLY INBOARD	1	
	1213938-2	SPACER-INBOARD	1	
	1213938-3	SPACER-OUTBOARD	1	
	NAS696A08	NUTPLATE	2	
	NAS697A3	NUTPLATE	1	
	NAS697A08	NUTPLATE	1	
	NAS697A3	NUTPLATE	1	
-61	1213931-2	BRACKET ASSEMBLY RH CONTROL ONLY INBOARD	1	
-62	1213931-1	BRACKET ASSEMBLY RH CONTROL ONLY OUTBOARD	1	
	NAS696A08	NUTPLATE	2	
	NAS696A3	NUTPLATE	1	
	NAS697A08	NUTPLATE	1	
	NAS697A3	NUTPLATE	1	
-63	S1776-3	BUTTON-STATIC SOURCE	2	
-64	1213637-1	GUARD-CABLE	2	
	1213637-2	STRAP-REINFORCING	2	
-65	S1693-2	STRAP	2	
		ATTACHING PARTS		
	S1022Z8-6	SCREW	1	
	S1741-1	ANCHOR	1	
	NAS395-12-1	NUT	1	
	S1592-7	CLIP	1	
	S1021Z6-6	SCREW	1	
		---*---		
-66	1213675-1	SUPPORT ASSEMBLY-RH	1	
	NAS682A3	NUTPLATE	4	

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON
C---U206 SERIAL U20602200 THRU U20602406
D---U206 SERIAL U20602407 & ON
E---U206 SERIAL U20602200 THRU U20603020
F---U206 SERIAL U20603021 & ON

Fuselage (Cont)

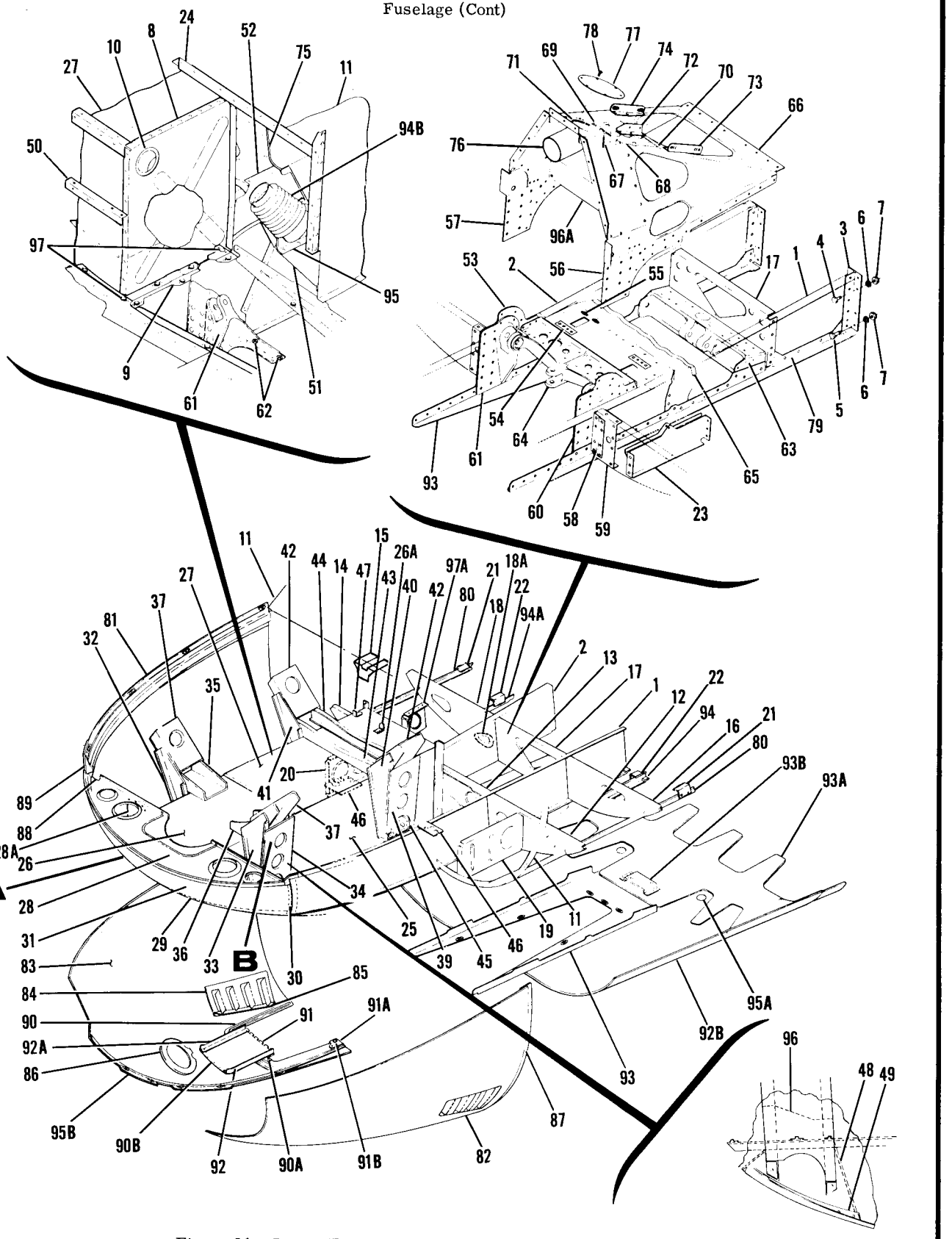

Figure 21. Lower Forward Fuselage Structure Assembly (Sheet 1)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
21 -		LOWER FORWARD FUSELAGE STRUCTURE ASSY	NP	
- 1	1213661-3	KEEL BULKHEAD-FORWARD FUSELAGE LH	1	
- 2	1213664-3	KEEL BULKHEAD-FORWARD FUSELAGE RH	1	
		ATTACHING PARTS		
- 3	1213421-1	TEE-KEEL ATTACH	1	
- 4	AN3-4A	BOLT	4	
- 5	AN3-5A	BOLT	4	
- 6	AN960-10L	WASHER	8	
- 7	MS21044N-3	NUT	8	
		---*---		
- 8	1213605-11	BULKHEAD ASSEMBLY-CENTER STA 8.40	1	
- 9	1213606-5	ANGLE ASSEMBLY-BULKHEAD	1	
	S1115-19	RECEPTACLE	3	
-10	0813844-1	TUBE	1	
	S1115-19	RECEPTACLE	2	
	1213605-5	ANGLE	1	
-11	SEE FIG 22 & 23	LOWER FIREWALL ASSEMBLY STA. 0.00	1	
-12	1213422-3	BULKHEAD-LH STA 8.125	1	A
	1213422-6	BULKHEAD-LH STA 8.125	1	B
-13	1213422-1	BULKHEAD-CENTER	1	
-14	1213539-1	BULKHEAD ASSY-RH STA 8.125	1	
	S1050-2	GROMMET 4.66 IN LG BKI REF S1050-2-466	1	
-15	1213517-1	DOUBLER-BULKHEAD	1	
-16	1213412-3	BULKHEAD-LOWER LH STA. 18.00	1	
-17	1213412-16	BULKHEAD-CENTER STA. 18.00	1	A
	1213412-50	BULKHEAD-CENTER STA. 18.00	1	B
-18	1213412-48	BULKHEAD-LOWER RH STA 18.00	1	
-18A	S1050-1	GROMMET 6.02 IN LG BKI REF S1050-1-602	1	
-19	1261415-3	BULKHEAD ASSEMBLY-LH	1	
	1261437-1	TAB	1	
-20	1261415-2	BULKHEAD-RH	1	
-21	1213514-1	BRACKET-FUEL RESERVOIR LH	1	
	1213514-2	BRACKET-FUEL RESERVOIR RH	1	
-22	1213514-3	BRACKET-FUEL RESERVOIR	6	
-23	1261416-1	SUPPORT ASSEMBLY-BRAKE CYLINDER	1	
	1261416-3	BRACKET-BRAKE CYLINDER	1	
-24	1213668-3	SUPPORT-LH	1	
	1213668-4	SUPPORT-RH	1	
-25	1213665-3	TUNNEL WALL-LH	1	
	1213666-1	TUNNEL WALL-RH	1	
-26	1213667-1	PANEL-TOP FORWARD	1	
-26A	AN743-13	BRACKET	1	
-27	1213602-4	TUNNEL PANEL ASSEMBLY-TOP AFT	1	
	NAS697A04L	NUTPLATE	2	
	NAS697A08	NUTPLATE	2	
	1252410-46	NOSE CAP ASSEMBLY-LOWER	1	
-28	1213197-15	BULKHEAD ASSEMBLY-NOSE CAP	1	
	NAS697A06L	NUTPLATE	4	
-28A	1252017-2	SHIELD-HEAT	1	
		ATTACHING PARTS		
	AN515-6R5	SCREW	4	
		---*---		
-29	1213671-4	DOUBLER-LOWER	1	
-30	1252410-33	DOUBLER-LH	1	
	1252410-34	DOUBLER-RH	1	
-31	1252410-41	SKIN-NOSE CAP LOWER	1	
-31A	1252016-5	SHIM-LH	1	
	1252016-6	SHIM-RH	1	
-31B	1252016-1	DOUBLER ASSEMBLY-LH	1	
	1252016-2	DOUBLER ASSEMBLY-RH	1	
	NAS697A08	NUTPLATE	5	
	1213433-29	ENGINE MOUNT ASSEMBLY-FORWARD LH	1	
	1213433-30	ENGINE MOUNT ASSEMBLY-FORWARD RH	1	
-32	1213433-21	BRACKET-RH FWD	1	
	1213433-9	BRACKET-RH AFT	1	
-33	1213433-19	BRACKET-LH FWD	1	
	1213433-20	BRACKET-LH AFT	1	
-34	1213433-8	COVER	1	
-35	1213433-14	CHANNEL-RH ENGINE MOUNT	1	
-36	1213433-15	CHANNEL-LH ENGINE MOUNT	1	
-37	1213433-17	SUPPORT	1	
	1250861-1	SHIM-ENGINE MOUNT LH	1	
	1250861-2	SHIM-ENGINE MOUNT RH	1	

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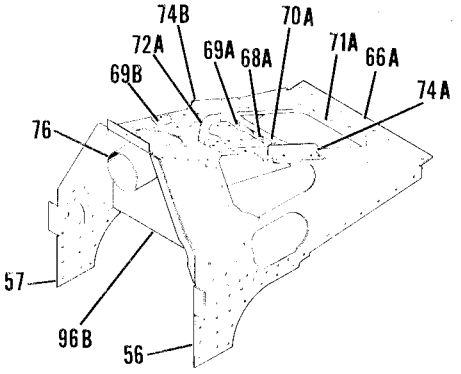
Fuselage (Cont)



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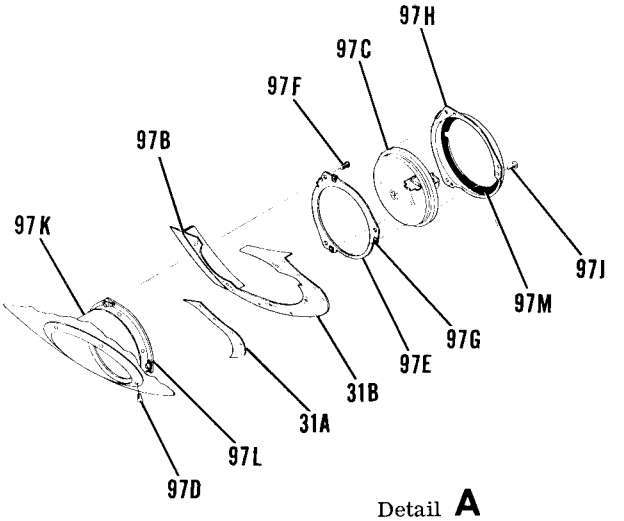
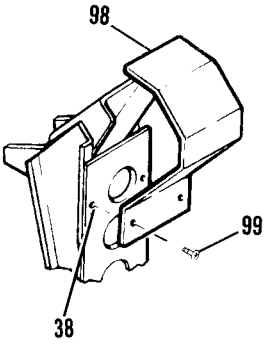


Detail **A**



Detail **B**

Figure 21. Lower Forward Fuselage Structure Assembly (Sheet 2)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
21 -38	S1863-2	NUTPLATE TIN	2	
	1213433-26	ENGINE MOUNT ASSEMBLY-REAR	1	
-39	1213433-2	COVER ENGINE MOUNT	2	
-40	1213433-3	BRACKET-ENGINE MOUNT LH FORWARD & RH AFT	2	
-41	1213433-4	BRACKET-ENGINE MOUNT RH FORWARD & LH AFT	2	
-42	1213433-16	SUPPORT-ENGINE MOUNT	2	
-43	1213433-6	CHANNEL-ENGINE MOUNT FORWARD	1	
-44	1213433-7	CHANNEL-ENGINE MOUNT AFT	1	
	S1863-2	NUTPLATE	2	
-45	1213754-1	BRACKET-REAR ENGINE MOUNT LH	1	
	1213754-2	BRACKET-REAR ENGINE MOUNT RH	1	
-46	1213440-3	BRACKET-DRAIN LINE LH	1	
-47	1213440-2	BRACKET-DRAIN LINE RH	1	
-48	1213662-1	STIFFENER-LH	1	
	1213663-1	STIFFENER-RH	1	
-49	1213195-5	STIFFENER-LH	1	
	1213195-6	STIFFENER-RH	1	
-50	1270627-98	ANGLE-RADIO COMPARTMENT RH	1	
	1270627-97	ANGLE-RADIO COMPARTMENT LH	1	
	NAS696A3	NUTPLATE	6	
	NAS697A3	NUTPLATE	6	
-51	1253605-1	FIREWALL ASSEMBLY-STEERING BUNGEE	1	
-52	1213607-2	GUSSET-TUNNEL FIREWALL OPENING	1	
-53	1253411-27	FIREWALL ASSEMBLY	1	
-54	1253062-1	STUD ASSEMBLY	2	
-55	NAS697A08	NUTPLATE	2	
-56	1253411-11	SIDE PANEL-UPPER LH	1	
-57	1253411-2	SIDE PANEL-UPPER RH	1	
-58	1213457-1	ANGLE-FIREWALL TO TUNNEL	2	
-59	1213456-1	CHANNEL-TUNNEL ATTACH LH	1	
	1213456-2	CHANNEL-TUNNEL ATTACH RH	1	
-60	1213426-1	FITTING ASSEMBLY-NOSE GEAR LH	1	
-61	1213426-2	FITTING ASSEMBLY-NOSE GEAR RH	1	
-62	FPN10-32SCL	PRESS NUT-FLOATING ROSN	2	
	F2700-3	STAKE NUT-FLOATING ROSN ALT	2	
-63	1213425-1	FITTING NOSE GEAR DRAG	1	
-64	1213432-1	SUPPORT-NOSE GEAR STEERING	1	
-65	1213424-1	DOUBLER-LOWER AFT FIREWALL	1	
-66	1213420-16	COVER ASSEMBLY-AFT FIREWALL CONTROLS	1	A
-66A	1213949-21	COVER ASSEMBLY-AFT FIREWALL CONTROLS	1	B
-67	1213420-3	BRACKET ELEVATOR CENTER	1	A
-67A	1213949-18	BRACKET	1	B
-68	1213420-12	BRACKET ELEVATOR LH	1	A
-68A	1213949-16	BRACKET-LH	1	B
-69	1213420-4	BRACKET ELEVATOR RH	1	A
-69A	1213949-17	BRACKET-RH	1	B
-69B	1213949-19	BRACKET	1	B
-70	1213420-6	ANGLE	1	A
-70A	1213949-20	ANGLE	1	B
-71	1213420-21	DOUBLER ASSEMBLY	1	A
	MS21045L08	NUTPLATE	6	A
-71A	1213949-8	DOUBLER ASSEMBLY	1	B
	MS21045L08	NUTPLATE	7	B
-72	1213420-9	ANGLE-PEDESTAL	1	A
-72A	1213954-1	SUPPORT-HEATER DUCT	1	B
-73	1261439-1	CLIP ASSEMBLY-PEDESTAL LH	1	A
-74	1261439-2	CLIP ASSEMBLY-PEDESTAL RH	1	A
	NAS696A08	NUTPLATE	2	
-74A	1213375-1	BRACKET-COVER ASSEMBLY LH	1	B
-74B	1213375-2	BRACKET-COVER ASSEMBLY RH	1	B
-75	1213603-2	DOUBLER-TUNNEL TOP	1	
-76	1213656-1	NIPPLE	1	
	S1860-2A	NUTPLATE	5	
-77	1213614-1	PLATE-INSPECTION	1	
		ATTACHING PARTS		
-78	S1021Z8-8	SCREW	6	
		---*---		
-79	1213404-1	ANGLE-KEEL REINFORCEMENT LH	1	
	1213404-2	ANGLE-KEEL REINFORCEMENT	1	
-80	1213403-1	STRINGER-LOWER LH	1	
	1213403-2	STRINGER-LOWER RH	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
21 -81	1213417-9	STRINGER ASSEMBLY-FIREWALL TO NOSE CAP LH	1	
	1213417-10	STRINGER ASSEMBLY-FIREWALL TO NOSE CAP RH	1	
	1213460-1	CHANNEL	1	
	4002-244-16	RECEPTACLE CLC	4	
	NAS697A3	NUTPLATE	1	
-82	1213751-3	SKIN ASSEMBLY-LOWER COWL LH	1	
-83	1213751-4	SKIN ASSEMBLY-LOWER COWL RH	1	
	1213660-10	SKIN ASSEMBLY-LOWER COWL RH TU 206 ONLY	1	
-84	1213309-2	LOUVER-RH	1	
	1213309-1	LOUVER-LH	1	
	1213310-1	SUPPORT-LOUVER LH	1	
-85	1213310-2	SUPPORT-LOUVER RH	1	
-86	1213524-1	DOUBLER-EXHAUST OPENING TU 206 ONLY	1	
-87	1213389-1	STRIP-COWL ATTACH LH	1	
	1213389-2	STRIP-COWL ATTACH RH	1	
-88	1213657-3	STIFFENER-LH	1	
	1213657-4	STIFFENER-RH	1	
-89	1250844-7	DOUBLER ASSEMBLY-NOSE CAP LH	1	
	1250844-8	DOUBLER ASSEMBLY-NOSE CAP RH	1	
	NAS698A3	NUTPLATE	1	
-90	1213446-7	DOUBLER-COWL FLAP LH	1	
	1213446-8	DOUBLER-COWL FLAP RH	1	
-90A	1213263-2	MOUNT-COWL FLAP HINGE RH	1	
	1213263-1	MOUNT-COWL FLAP HINGE LH	1	
-90B	1213450-4	SUPPORT-COWL FLAP HINGE RH	1	
	1213450-3	SUPPORT-COWL FLAP HINGE LH	1	
-91	1213261-200	HINGE ASSEMBLY-COWL FLAP	2	
-91A	1213458-2	STOP-COWL FLAP DOOR RH	1	
	1213458-1	STOP-COWL FLAP DOOR LH	1	
-91B	S1929-1	BUMPER-COWL FLAP DOOR	4	
-92	1213496-6	BRACE-COWL FLAP HINGE INBOARD RH	2	
-92A	1213496-5	BRACE-COWL FLAP HINGE INBOARD LH	2	
-92B	1213600-27	SKIN-FORWARD FUSELAGE LOWER	1	
-93	1213612-3	DOUBLER ASSEMBLY-NOSE GEAR CUTOUT	1	
	S1115-19	RECEPTACLE	1	
-93A	1213461-1	DOUBLER-BELLY	1	
-93B	1213405-1	BRACKET ASSEMBLY-FUEL SELECTOR VALVE	1	
	NAS697A4	NUTPLATE	2	
-94	1213621-1	STIFFENER-BOTTOM LH	1	
-94A	1213462-1	STIFFENER-BOTTOM RH	1	
-94B	1243612-1	BOOT-NOSE GEAR STEERING BUNGEE	1	
-95	1243613-1	DOUBLER-STEERING BOOT	1	
-95A	CM2692-36-1	PLUG BUTTON	2	
-95B	1213670-15	STRIP ASSEMBLY-LH	1	
	1213670-16	STRIP ASSEMBLY-RH	1	
-96	1250861-1	SHIM-LH	1	
	1250861-2	SHIM-RH	1	
-96A	1253411-20	PANEL ASSEMBLY-CENTER	1	A
	NAS697A08	NUTPLATE	2	
-96B	1253411-30	PANEL ASSEMBLY-CENTER	1	B
	NAS697A08	NUTPLATE	2	B
-97	S1115-19	RECEPTACLE	2	
-97A	1213296-2	BULKHEAD-FLOORBOARD	1	
-97B	1252016-7	DOUBLER-LH	1	
	1252016-8	DOUBLER-RH	1	
	1252014-37	SUPPORT ASSEMBLY-LH 12 VOLT	1	
	1252014-38	SUPPORT ASSEMBLY-RH 12 VOLT	1	
-97C	4509	LAMP-LANDING 12 VOLT	1	
	4591	LAMP-LANDING 24 VOLT	1	
-97D	AN507-832R6	SCREW	10	
-97E	0752644-5	PLATE ASSEMBLY-LH	1	
	0752644-6	PLATE ASSEMBLY-RH	1	
		ATTACHING PARTS		
-97F	AN515-8R8	SCREW	3	
	AN960-8	WASHER FOR LIGHT ADJUSTMENT	AR	
		---*---		
-97G	NAS488-1-3	NUT	3	
-97H	0752644-1	BRACKET LH	1	
	0752644-2	BRACKET RH	1	
		ATTACHING PARTS		
-97J	S1021Z6-8	SCREW	3	
		---*---		

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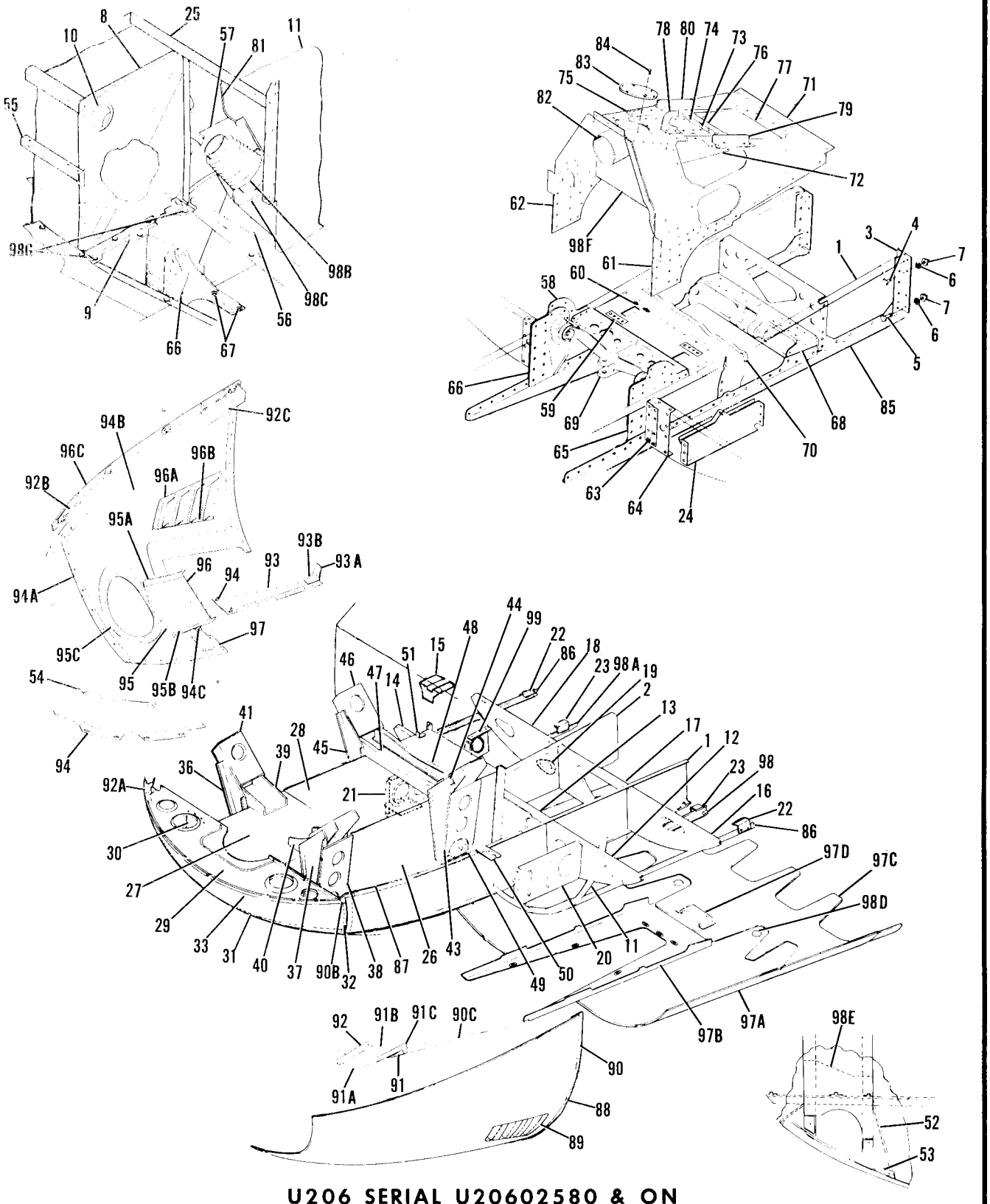
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
21 -97K	1252014-33	SUPPORT ASSEMBLY-LH	1	
	1252014-34	SUPPORT ASSEMBLY-RH	1	
-97L	0752645-1	ATTACHING RING ASSEMBLY-LH	1	
	0752645-2	ATTACHING RING ASSEMBLY-RH	1	
	NAS697A08	NUTPLATE	3	
-97M	0752646-1	GASKET MIN. 1, MAX. 2	AR	
-98	1250918-2	SHIELD-HEAT	4	
		ATTACHING PARTS		
-99	S1021Z6-6	SCREW	2	
		---*---		
		A---U206 SERIAL U20602200 THRU U20602579		
		B---U206 SERIAL U20602580 & ON		

Fuselage (Cont)



U206 SERIAL U20602580 & ON

Figure 21A. Lower Forward Fuselage Structure Assembly (Sheet 1)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
21A-		LOWER FORWARD FUSELAGE STRUCTURE ASSY.	NP	A
- 1	1213661-3	KEEL BULKHEAD-FORWARD FUSELAGE LH	1	
- 2	1213664-4	KEEL BULKHEAD-FORWARD FUSELAGE RH	1	
		ATTACHING PARTS		
- 3	1213421-1	TEE-KEEL ATTACH	1	
- 4	AN3-4A	BOLT	4	
- 5	AN3-5A	BOLT	9	
- 6	AN960-10L	WASHER	14	
- 7	MS21044N-3	NUT	16	
		---*---		
- 8	1213605-11	BULKHEAD ASSY-CENTER STA. 8.40	1	
- 9	1213606-5	ANGLE ASSEMBLY-BULKHEAD	1	
	S1115-19	RECEPTACLE	3	
-05	AN3-6A	BOLT	3	
-06	AN960-10	WASHER	6	
-10	0813844-1	TUBE	1	
	S1115-19	RECEPTACLE	2	
	1213605-5	ANGLE	1	
-11	SEE FIG 22 & 23	LOWER FIREWALL ASSEMBLY STA. 0.00	1	
-12	1213422-6	BULKHEAD-LH STA. 8.125	1	
-13	1213422-1	BULKHEAD-CENTER	1	
-14	1213539-1	BULKHEAD-RH STA. 8.125	1	
	S1050-2	GROMMET 4.66 IN LG BKI REF S1050-2-4.66	1	
-15	1213517-1	DOUBLER-BULKHEAD	1	
-16	1213412-3	BULKHEAD-LOWER LH STA. 18.00	1	
-17	1213412-50	BULKHEAD-CENTER STA. 18.00	1	
-18	1213412-48	BULKHEAD-LOWER RH STA. 18.00	1	
-19	S1050-1	GROMMET 6.02 IN LG BKI REF S1050-1-6.02	1	
-20	1261415-3	BULKHEAD ASSY-LH	1	
	1261437-1	TAB	1	
-21	1261415-2	BULKHEAD-RH	1	
-22	1213514-1	BRACKET-FUEL RESERVOIR LH	1	
	1213514-2	BRACKET-FUEL RESERVOIR RH	1	
-23	1213514-3	BRACKET-FUEL RESERVOIR	6	
-24	1261416-1	SUPPORT ASSY-BRAKE CYLINDER	1	
	1261416-3	BRACKET-BRAKE CYLINDER	1	
-25	1213668-3	SUPPORT-LH	1	
	1213668-4	SUPPORT-RH	1	
-26	1213665-3	TUNNEL WALL-LH	1	
	1213666-1	TUNNEL WALL-RH	1	
-27	1213667-1	PANEL-TOP FORWARD	1	
-28	1213602-4	TUNNEL PANEL ASSEMBLY-TOP AFT	1	
	NAS697A04L	NUTPLATE	2	
	NAS697A08	NUTPLATE	2	
	1252410-48	NOSE CAP ASSY-LOWER	1	
-29	1213197-19	BULKHEAD ASSY-NOSE CAP	1	
	NAS697A06L	NUTPLATE	4	
-30	1252017-2	SHIELD-HEAT	1	
		ATTACHING PARTS		
	AN515-6R5	SCREW	4	
		---*---		
-31	1213671-6	DOUBLER-LOWER	1	
-32	1252410-33	DOUBLER-LH	1	
	1252410-34	DOUBLER-RH	1	
-33	1252410-50	SKIN-NOSE CAP LOWER	1	
-34	1252016-5	SHIM-LH	1	
	1252016-6	SHIM-RH	1	
-35	1252016-1	DOUBLER ASSY-LH	1	
	1252016-2	DOUBLER ASSY-RH	1	
	NAS697A08	NUTPLATE	5	
	1213433-29	ENGINE MOUNT ASSY-FORWARD LH	1	
	1213433-30	ENGINE MOUNT ASSY-FORWARD RH	1	
-36	1213433-21	BRACKET-RH FWD	1	
	1213433-9	BRACKET-RH AFT	1	
-37	1213433-19	BRACKET-LH FWD	1	
	1213433-20	BRACKET-LH AFT	1	
-38	1213433-8	COVER	1	

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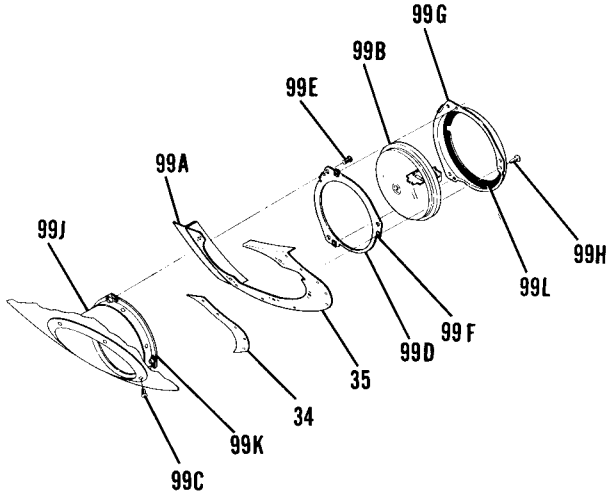
Fuselage (Cont)



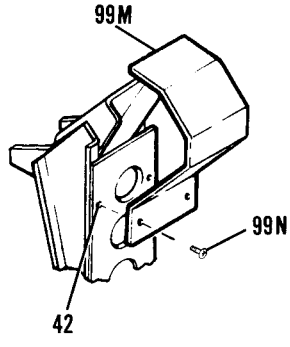


Figure 21A. Lower Forward Fuselage Structure Assembly (Sheet 2)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
21A-39	1213433-14	CHANNEL-RH ENGINE MOUNT	1	
-40	1213433-15	CHANNEL-LH ENGINE MOUNT	1	
-41	1213433-17	SUPPORT	1	
	1250861-1	SHIM-ENGINE MOUNT LH	1	
	1250861-2	SHIM-ENGINE MOUNT RH	1	
-42	S1863-2	NUTPLATE TIN	2	
	1213433-26	ENGINE MOUNT ASSY. -REAR	1	
-43	1213433-2	COVER-ENGINE MOUNT	2	
-44	1213433-3	BRACKET-ENGINE MOUNT LH FORWARD & RH AFT	2	
-45	1213433-4	BRACKET-ENGINE MOUNT RH FORWARD & LH AFT	2	
-46	1213433-16	SUPPORT-ENGINE MOUNT	2	
-47	1213433-6	CHANNEL-ENGINE MOUNT FORWARD	1	
-48	1213433-7	CHANNEL-ENGINE MOUNT AFT	1	
	S1863-2	NUTPLATE TIN	2	
-49	1213754-1	BRACKET-REAR ENGINE MOUNT LH	1	
	1213754-2	BRACKET-REAR ENGINE MOUNT RH	1	
-50	1213440-3	BRACKET-DRAIN LINE LH	1	
-51	1213440-2	BRACKET-DRAIN LINE RH	1	
-52	1213662-1	STIFFENER-LH	1	
	1213663-1	STIFFENER-RH	1	
-53	1213195-5	STIFFENER-LH	1	
-54	1213737-2	STIFFENER-RH	1	
-55	1270627-98	ANGLE-RADIO COMPARTMENT RH	1	
	1270627-97	ANGLE-RADIO COMPARTMENT LH	1	
	NAS696A3	NUTPLATE	6	
	NAS697A3	NUTPLATE	6	
-56	1253605-1	FIREWALL ASSY. -STEERING BUNGEE	1	
-57	1213607-2	GUSSET-TUNNEL FIREWALL OPENING	1	
-58	1253411-27	FIREWALL ASSY	1	
-59	1253062-1	STUD ASSY	2	
-60	NAS697A08	NUTPLATE	2	
-61	1253411-11	SIDE PANEL-UPPER LH	1	
-62	1253411-2	SIDE PANEL-UPPER RH	1	
-63	1213457-1	ANGLE-FIREWALL TO TUNNEL	2	
-64	1213456-1	CHANNEL-TUNNEL ATTACH LH	1	
	1213456-2	CHANNEL-TUNNEL ATTACH RH	1	
-65	1213426-1	FITTING ASSY-NOSE GEAR LH	1	
-66	1213426-2	FITTING ASSY-NOSE GEAR RH	1	
-67	FPN10-32SCL	PRESS NUT-FLOATING ROSN	2	
	F2700-3	STAKE NUT-FLOATING ROSN ALT	2	
-68	1213425-1	FITTING-NOSE GEAR DRAG	1	
-69	1213432-1	SUPPORT-NOSE GEAR STEERING	1	
-70	1213424-1	DOUBLER-LOWER AFT FIREWALL	1	
-71	1213949-21	COVER ASSY. -AFT FIREWALL CONTROLS	1	
-72	1213949-18	BRACKET	1	
-73	1213949-16	BRACKET	1	
-74	1213949-17	BRACKET	1	
-75	1213949-19	BRACKET	1	
-76	1213949-20	ANGLE	1	
-77	1213949-8	DOUBLER ASSY	1	
	NAS697A08	NUTPLATE	7	
-78	1213954-1	SUPPORT -HEATER DUCT	1	
-79	1213753-1	BRACKET-COVER ASSY. LH	1	
-80	1213753-2	BRACKET-COVER ASSY. RH	1	
-81	1213603-2	DOUBLER-TUNNEL TOP	1	
-82	1213656-1	NIPPLE	1	
	S1860-2A	NUTPLATE	5	
-83	1213614-1	PLATE-INSPECTION	1	
		ATTACHING PARTS		
-84	S1021Z8-8	SCREW	6	
		---*---		
-85	1213404-1	ANGLE-KEEL REINFORCEMENT LH	1	
	1213404-2	ANGLE-KEEL REINFORCEMENT RH	1	
-86	1213403-1	STRINGER LOWER LH	1	
	1213403-2	STRINGER LOWER RH	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
21A-87	1213417-9	STRINGER ASSY. -FIREWALL TO NOSE CAP LH	1	
	1213460-1	CHANNEL	1	
	4002-244-16	RECEPTACLE CLC	4	
	NAS697A3	NUTPLATE	1	
-88	1213751-3	SKIN ASSY. -LOWER COWL LH	1	
-89	1213309-2	LOUVER -LH	1	
	1213310-1	SUPPORT-LOUVER LH	1	
-90	1213389-1	STRIP-COWL ATTACH LH	1	
-90A	1213657-3	STIFFENER-LH	1	
-90B	1250844-7	STIFFENER-LH	1	
	NAS698A3	NUTPLATE	1	
-90C	1213446-7	DOUBLER-COWL FLAP LH	1	
-91	1213263-1	MOUNT-COWL FLAP HINGE LH	1	
-91A	1213450-3	SUPPORT-COWL FLAP HINGE LH	1	
-91B	1213261-200	HINGE ASSEMBLY-COWL FLAP	1	
	1213458-1	STOP-COWL FLAP DOOR LH	1	
-91C	1236496-5	BRACE-COWL FLAP HINGE OUTBOARD LH	1	
-92	1236496-6	BRACE-COWL FLAP HINGE INBOARD LH	1	
-92A	1213719-1	BULKHEAD ASSEMBLY	1	
	NAS697A3	NUTPLATE	6	
	1213720-1	DOUBLER ASSY.	1	
	NAS698A3	NUTPLATE	1	
-92B	1213721-1	STRINGER ASSY-FORWARD	1	
	NAS696A3	NUTPLATE	4	
-92C	1213721-6	STRINGER ASSY-AFT	1	
	NAS696A3	NUTPLATE	4	
-93	1213734-2	DOUBLER-RH	1	
-93A	1213458-2	STOP-COWL FLAP DOOR RH	1	
-93B	S1929-1	BUMPER	1	
-94	1213750-2	STRIP ASSY.	1	
	1213670-15	STRIP ASSY.-LH	1	
	S1115-19	RECEPTACLE	4	
-94A	1213401-17	DOOR ASSY	1	
-94B	1213401-20	SKIN ASSY	1	
	SEE FIG 98	COWL FLAP ASSY	1	
-94C	1213263-2	MOUNT-COWL FLAP	1	
-95	1213450-4	HINGE SUPPORT	1	
-95A	1213496-5	BRACE-HINGE SUPPORT RH INBOARD	1	
-95B	1213495-6	BRACE-HINGE SUPPORT RH OUTBOARD	1	
-95C	1213538-1	DOUBLER-EXHAUST OPENING	1	
-96	1213261-200	HINGE ASSY. -COWL FLAP	1	
-96A	1213309-2	LOUVER	1	
-96B	1213310-2	SUPPORT-LOUVER	1	
-96C	1213721-3	STRINGER ASSY	1	
	244-16	RECEPTACLE	2	
-97	1213734-1	DOUBLER-COWL FLAP OPENING	1	
-97A	1213600-27	SKIN-FORWARD FUSELAGE LOWER	1	
-97B	1213612-3	DOUBLER ASSY.-NOSE GEAR CUTOUT	1	
	S1115-19	RECEPTACLE	7	
-97C	1213461-1	DOUBLER-BELLY	1	
-97D	1213405-1	BRACKET ASSY-FUEL SELECTOR VALVE	1	
	NAS697A4	NUTPLATE	2	
-98	1213621-1	STIFFENER-BOTTOM LH	1	
-98A	1213462-1	STIFFENER-BOTTOM RH	1	
-98B	1243612-1	BOOT-NOSE GEAR STEERING BUNGE	1	
-98C	1243613-1	DOUBLER-STEERING BOOT	1	
-98D	CM2692-36-1	PLUG BUTTON	2	
-98E	1250861-1	SHIM-LH	1	
	1250861-2	SHIM-RH	1	
-98F	1253411-30	PANEL ASSY-CENTER	1	
	NAS697A08	NUTPLATE	2	
-98G	S1115-19	RECEPTACLE	2	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
21A-99	1213296-2	BULKHEAD-FLOORBOARD	1	
-99A	1252016-7	DOUBLER-LH	1	
	1252016-8	DOUBLER-RH	1	
	1252014-37	SUPPORT ASSY-LH	1	
	1252014-38	SUPPORT ASSY-RH	1	
-99B	4509	LAMP-LANDING 12 VOLT	1	
	4591	LAMP-LANDING 24 VOLT	1	
-99C	AN507-832R6	SCREW	10	
-99D	0752644-5	PLATE ASSY-LH	1	
	0752644-6	PLATE ASSY-RH	1	
		ATTACHING PARTS		
-99E	AN515-8R8	SCREW	3	
	AN960-8	WASHER	AR	
		---*---		
-99F	NAS488-1-3	NUT	3	
-99G	0752644-1	BRACKET-LH	1	
	0752644-2	BRACKET-RH	1	
		ATTACHING PARTS		
-99H	S1021Z6-8	SCREW	3	
		---*---		
-99J	1252014-33	SUPPORT ASSY-LH	1	
	1252014-34	SUPPORT ASSY-RH	1	
-99K	0752645-1	ATTACHING RING ASSY-LH	1	
	0752645-2	ATTACHING RING ASSY-RH	1	
	NAS697A08	NUTPLATE	3	
-99L	0752646-1	GASKET MIN. 1, MAX. 2	AR	
-99M	1250918-2	SHIELD-HEAT	4	
		ATTACHING PARTS		
-99N	S1021Z6-6	SCREW	2	
		---*---		
		A---TU206 SERIAL TU20602580 & ON		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
22 -		FIREWALL INSTALLATION	NP	
	SEE FIG 24	FIREWALL GROMMETS INSTALLATION		
	1250876-202	FIREWALL ASSEMBLY-UPPER	1	A
		FIREWALL ASSEMBLY-UPPER	1	B
- 1	1250876-31	FIREWALL-UPPER	1	A
	1250876-48	FIREWALL-UPPER	1	B
- 2	1250876-29	REINFORCEMENT ASSEMBLY-UPPER	1	
	NAS680A3	NUTPLATE	2	
	NAS697A3	NUTPLATE	2	
	1250876-27	BRACE	1	A
	1250876-51	BRACE	1	B
- 3	1253403-1	SUPPORT-BATTERY BOX FORWARD	1	
- 4	1253403-2	SUPPORT-BATTERY BOX FORWARD	1	
- 5	1253402-1	ANGLE SUPPORT ASSEMBLY	1	
	S1115-19	RECEPTACLE	1	
- 6	1253401-1	SUPPORT-BATTERY BOX AFT	2	
- 7	1253404-5	SIDE PANEL ASSEMBLY-BATTERY BOX INBOARD	1	
	S1115-19	RECEPTACLE	1	
- 8	1253404-6	SIDE PANEL ASSEMBLY-BATTERY BOX OUTBOARD	1	

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Fuselage (Cont)

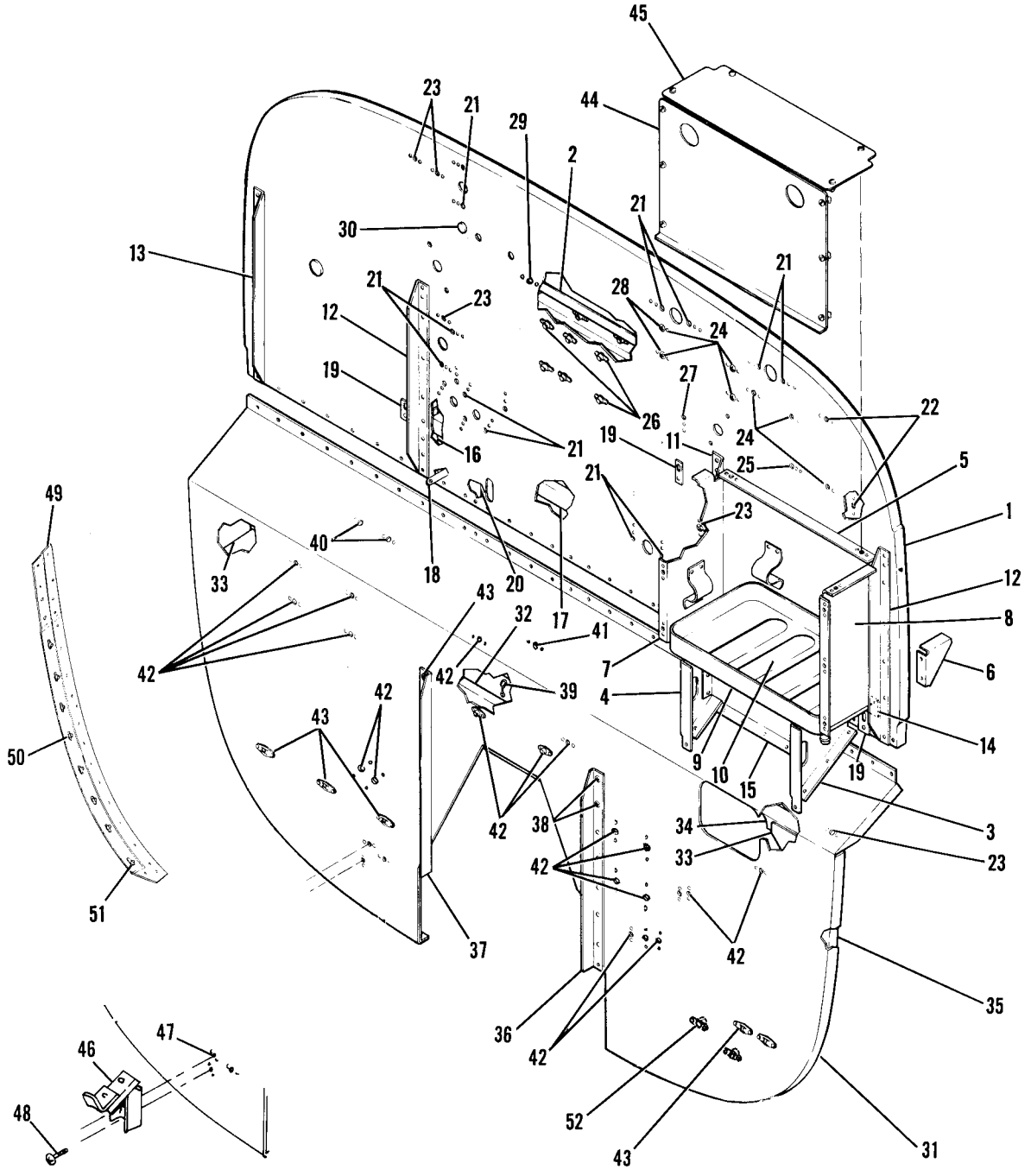

Figure 22. Firewall Installation 12 Volt

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
22 - 9	1253405-1		BOX ASSEMBLY-BATTERY	1	
-10	1253412-1		TRAY-BATTERY BOX	1	
-11	1253429-1		SUPPORT ANGLE-BATTERY BOX	1	
-12	1253408-1		ANGLE-STIFFENER FIREWALL	2	
-13	1253408-2		ANGLE-STIFFENER FIREWALL	1	
-14	1253416-1		SUPPORT ANGLE-BATTERY BOX	1	
-15	1253415-7		BRACKET ASSEMBLY	1	
-16	1253418-2		ANGLE-AILERON AND ELEVATOR CHANNEL RH	1	
	1253418-1		ANGLE-AILERON AND ELEVATOR CHANNEL LH	1	A
	1253418-3		ANGLE-AILERON AND ELEVATOR CHANNEL LH	1	B
-17	1253419-1		STIFFENER ELEVATOR BRACKET	1	
-18	1253425-2		SUPPORT-CONTROLS CLAMP	1	
-19	0753000-13		DOUBLER	1	
-20	1213615-2		BRACKET-COWL FLAP CONTROL	1	
-21	S1862-2A		NUTPLATE	14	
-22	NAS680A4K		NUTPLATE	2	
-23	NAS680A3K		NUTPLATE	4	
-24	NAS680A08K		NUTPLATE	7	
-25	NAS682A08K		NUTPLATE	1	
-26	NAS697A08		NUTPLATE	3	
-27	NAS682A3K		NUTPLATE	1	
-28	NAS220-5		SCREW	4	
-29	NAS697A08		NUTPLATE	1	
-30	CM2692-12-3S		PLUG BUTTON	1	
			FIREWALL ASSEMBLY-LOWER	1	
-31	1250876-46		FIREWALL-LOWER	1	
-32	1250876-16		SUPPORT-FIREWALL	1	
-33	1250876-19		GUSSET	2	
-34	1250876-20		ANGLE-SUPPORT	1	
-35	1253409-5		BULKHEAD-FIREWALL LH	1	
	1253409-6		BULKHEAD-FIREWALL RH	1	
-36	1253407-1		ANGLE-TUNNEL LH	1	
-37	1253407-2		ANGLE-TUNNEL RH	1	
			ATTACHING PARTS		
-38	NAS220-6		SCREW	2	
	MS21045L08		NUT LH	1	
	MS21045L08		NUT RH	2	
	NAS680A08K		NUTPLATE	1	
			---*---		
-39	1253026-1		CLIP-FIREWALL UPHOLSTERY	6	
-40	NAS680A04K		NUTPLATE	2	
-41	NAS680A08K		NUTPLATE	10	
-42	NAS680A3K		NUTPLATE	20	
-43	S1863-3		NUTPLATE	5	
-44	1253428-1		COVER ASSEMBLY-BATTERY BOX-FRONT	1	
	0412167-1		CLIP	2	
	S1115-9		RING	6	
	S1115-10		STUD	6	
-45	1253428-3		COVER ASSEMBLY-BATTERY BOX-TOP	1	
	S1115-10		STUD	4	
-46	1250255-5	*	SHOCK MOUNT ASSEMBLY WEU 1250255-7	2	C
	1250255-7	*	SHOCK MOUNT ASSEMBLY	2	D
			ATTACHING PARTS		
-47	NAS680A3		NUTPLATE	2	
-48	NAS221-8		SCREW	4	
			---*---		
	1250255-6		BRACKET-MOUNTING	1	D
-49	1213735-1		STRIP ASSEMBLY USED ON TU206 ONLY	1	B
-50	NAS697A3		NUTPLATE	7	B
-51	NAS696A3		NUTPLATE	1	B
-52	NAS680A3K		NUTPLATE	3	

NOTE. *NOT APPLICABLE TO THE TU206

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON
C---U206 SERIAL U20602200 THRU U20602854
D---U206 SERIAL U20602855 & ON

Fuselage (Cont)

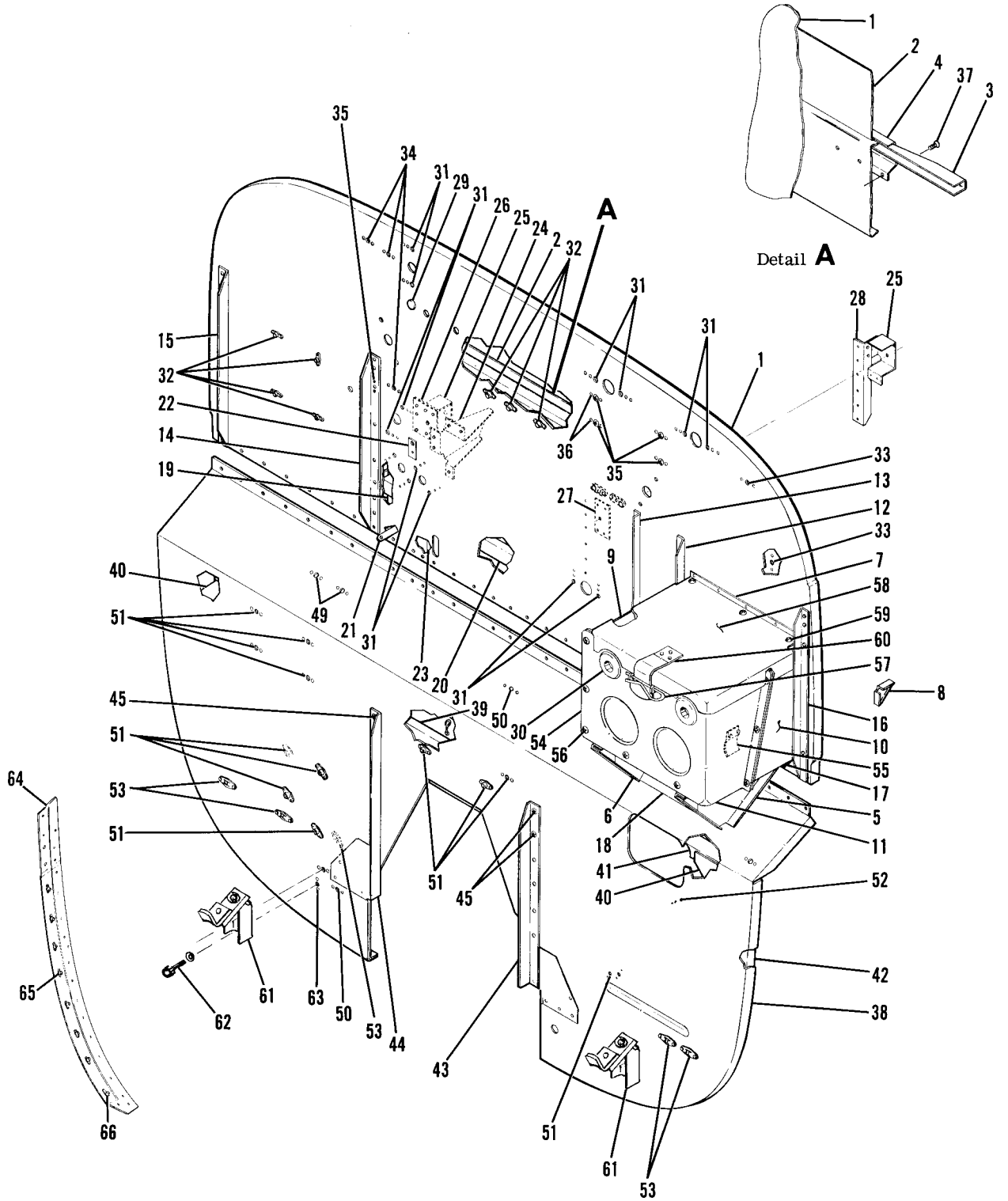

Figure 23. Firewall Installation 24 Volt

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
23 -		FIREWALL INSTALLATION 24 VOLT	NP	
	SEE FIG 24	FIREWALL GROMMETS INSTALLATION		
		FIREWALL ASSEMBLY-UPPER	1	
- 1	1250940-4	FIREWALL-UPPER	1	A
	1250940-10	FIREWALL-UPPER	1	B
- 2	1250940-7	REINFORCEMENT ASSEMBLY	1	
	NAS680A3	NUTPLATE	2	
	S1972-2	RIVET	4	
- 3	1250876-27	BRACE	1	A
	1250876-51	BRACE	1	B
- 4	1250422-1	CABLE GUARD USED ON TU206 ONLY	1	
- 5	1250949-1	SUPPORT BRACKET ASSY-BATTERY BOX	1	
	NAS680A3K	NUTPLATE	1	
- 6	1250949-2	SUPPORT BRACKET-BATTERY BOX	1	
- 7	1250943-1	SUPPORT ASSEMBLY-BATTERY BOX	1	
	S1115-19	RECEPTACLE	3	
- 8	1250941-1	SUPPORT BRACKET-BATTERY BOX	2	
- 9	1250953-1	SIDE ASSEMBLY-BATTERY BOX	1	
	S1115-19	RECEPTACLE	3	
	0412167-1	CLIP-BATTERY SPACER	1	
-10	1250942-1	SIDE ASSEMBLY-BATTERY BOX	1	
	S1115-19	RECEPTACLE	3	
-11	SEE FIG 130	BATTERY BOX ASSEMBLY	1	
	S1115-19	RECEPTACLE	3	
	1250950-1	TRAY-BATTERY BOX	1	
-12	1250948-2	SUPPORT-BATTERY BOX	1	
-13	1250948-3	ANGLE-SUPPORT	1	
-14	1253408-1	ANGLE-STIFFENER FIREWALL	1	
-15	1253408-2	ANGLE-STIFFENER FIREWALL	1	
-16	1250948-1	SUPPORT-BATTERY BOX	1	
-17	1250947-1	SUPPORT-BATTERY BOX	1	
-18	1250944-1	BRACKET ASSEMBLY	1	
	NAS680A3K	NUTPLATE	2	
	NAS697A04L	NUTPLATE	3	
-19	1253418-1	ANGLE-AILERON AND ELEVATOR CHANNEL RH	1	A
	1253418-3	ANGLE-AILERON & ELEVATOR CHANNEL RH	1	B
	1253418-2	ANGLE-AILERON AND ELEVATOR CHANNEL LH	1	
-20	1253419-1	STIFFENER-ELEVATOR BRACKET	1	
-21	1253425-1	SUPPORT-CONTROLS CLAMP	1	
-22	0753000-13	DOUBLER	1	
-23	1260212-1	BRACKET-COWL FLAP CONTROL	1	
-24	1253046-1	BRACKET-FLAP CONTROL CLAMP	1	A
-25	1260210-1	BRACKET-AILERON PULLEY	2	
-26	1260209-2	DOUBLER	1	
-27	1260209-3	DOUBLER	1	
-28	1253430-1	STIFFENER-FIREWALL	1	
-29	CM2692-12-3S	PLUG BUTTON USED ON U206 ONLY	1	
-30	MS35489-15	GROMMET	2	
-31	S1862-2A	NUTPLATE	14	
-32	NAS697A08	NUTPLATE	7	
-33	NAS680A4K	NUTPLATE	3	
-34	NAS680A3K	NUTPLATE	3	
-35	NAS680A08K	NUTPLATE	5	
-36	NAS220-5	SCREW USED ON U206 ONLY	4	
-37	NAS220-6	SCREW	3	
	1253435-200	FIREWALL ASSEMBLY-LOWER	1	A
-38	1253435-3	FIREWALL-LOWER	1	
-39	1253435-5	SUPPORT-FIREWALL	1	
-40	1253435-6	GUSSET	2	
-41	1253435-4	ANGLE-SUPPORT	1	
-42	1253409-5	BULKHEAD-FIREWALL LH	1	
	1253409-6	BULKHEAD-FIREWALL RH	1	
-43	1253431-1	ANGLE-TUNNEL LH	1	
-44	1253431-2	ANGLE-TUNNEL RH	1	
		ATTACHING PARTS		
-45	NAS220-6	SCREW	4	
	MS21045N08	NUT-SELF LOCKING	3	
	NAS680A08K	NUTPLATE	1	
		---*---		
-46	1253026-1	CLIP-FIREWALL UPHOLSTERY	6	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
23 -47			DELETED-NOT USED	1	
-48			DELETED-NOT USED	2	
-49	NAS680A04K		NUTPLATE	2	
-50	NAS680A08K		NUTPLATE	10	
-51	NAS680A3K		NUTPLATE	13	
-52	NAS682A3K		NUTPLATE	1	
-53	S1863-3		NUTPLATE	5	
-54	1250951-1		COVER ASSEMBLY-BATTERY BOX FRONT	1	
-55	0412167-1		CLIP-SPRING	3	
-56	S1115-30		STUD	9	
	S1115-9		RING	9	
	1250951-3		SPACER	2	
-57	0413307-13		CATCH	1	
-58	1250952-1		COVER ASSEMBLY-BATTERY BOX TOP	1	
-59	S1115-32		STUD	3	
	S1115-9		RING	6	
-60	0413307-17		FASTENER	1	
-61	1250255-7	*	SUPPORT ASSEMBLY-TAIL PIPE	4	
			ATTACHING PARTS		
-62	NAS221-8		SCREW	2	
-63	NAS680A3		NUTPLATE	4	
			---*---		
-64	1213735-1		STRIP ASSEMBLY-RH USED ON TU206 ONLY	1	B
-65	NAS697A3		NUTPLATE	7	B
-66	NAS696A3		NUTPLATE	1	B

NOTE. *NOT APPLICABLE TO THE TU206 SERIES

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON

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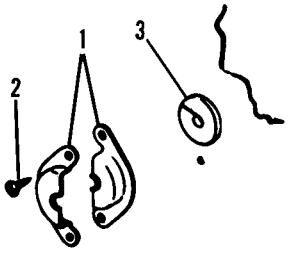
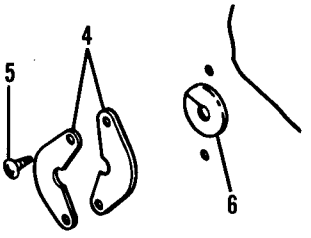
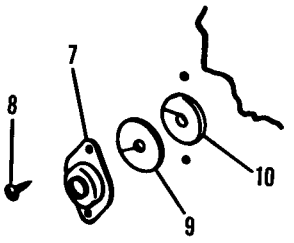
Fuselage (Cont)



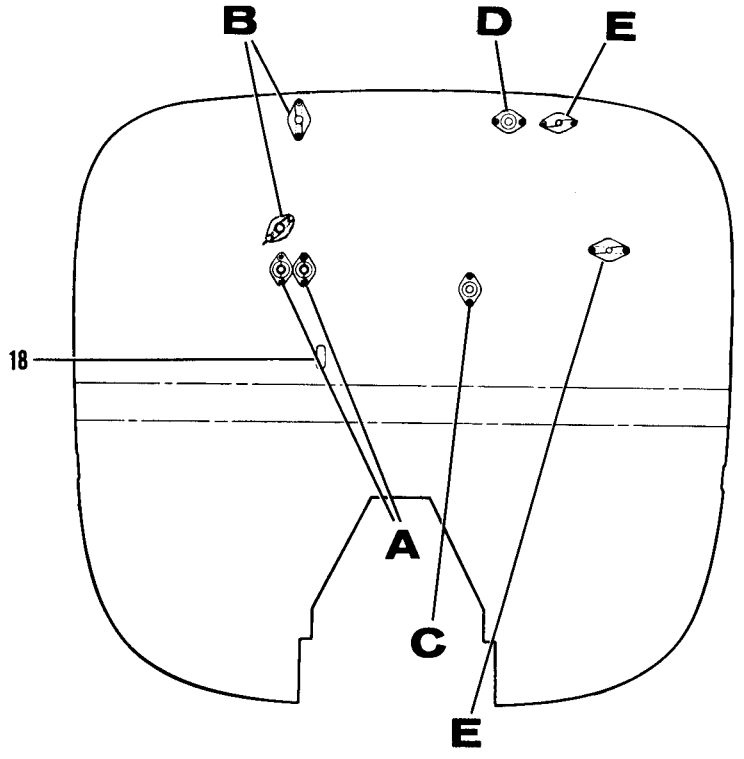
INSTALLATION A

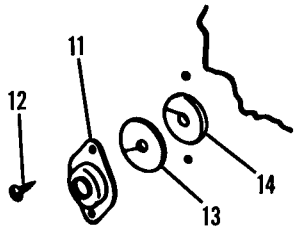


INSTALLATION B

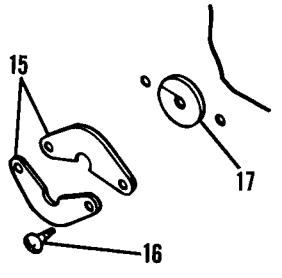


INSTALLATION C





INSTALLATION D

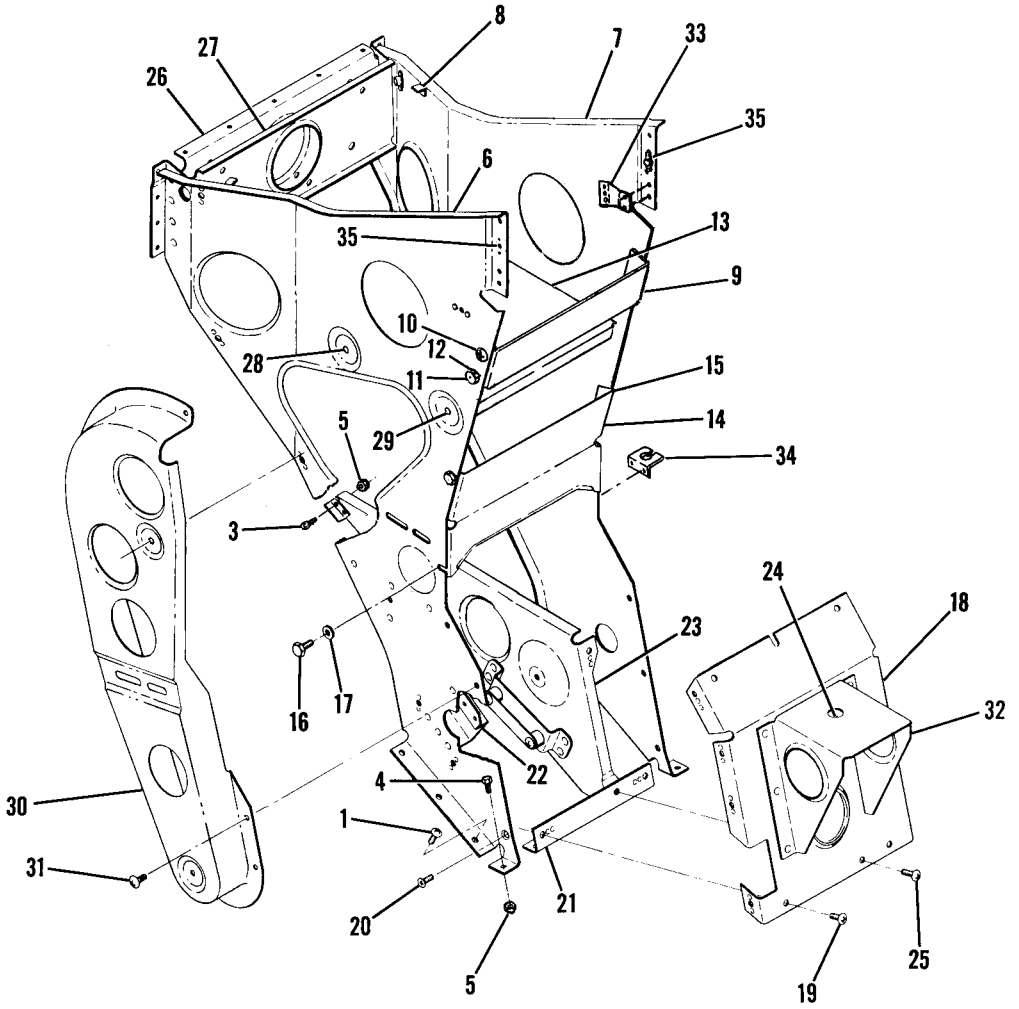


INSTALLATION E

Figure 24. Firewall Grommets Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
24 -		FIREWALL GROMMETS INSTALLATION	NP	
		INSTALLATION A	2	
- 1	S353-6	SHIELD-HALF	2	
		ATTACHING PARTS		
- 2	S1021Z8-8	SCREW	2	
		---*---		
- 3	S354-1	GROMMET	3	
		INSTALLATION B	2	
- 4	S1095-3	SHIELD-HALF	2	
		ATTACHING PARTS		
- 5	S1021Z8-8	SCREW	2	
		---*---		
- 6	NAS557-6A	GROMMET	1	
		INSTALLATION C	1	
- 7	S352	SHIELD-ONE PIECE	1	
		ATTACHING PARTS		
- 8	S1021Z8-8	SCREW	2	
		---*---		
- 9	MS35489-115	GROMMET	1	
-10	S354-1	GROMMET	1	
		INSTALLATION D	1	
-11	S352	SHIELD-ONE PIECE	1	
		ATTACHING PARTS		
-12	S1021Z8-8	SCREW	2	
		---*---		
-13	MS35489-118	GROMMET	1	
-14	S354-1	GROMMET	1	
		INSTALLATION E	1	
-15	S1095-3	SHIELD-HALF	2	
		ATTACHING PARTS		
-16	S1021Z8-8	SCREW	2	
		---*---		
-17	NAS557-6A	GROMMET	1	
-18	NAS557-6A	GROMMET COWL FLAP CONTROLS	2	

Fuselage (Cont)



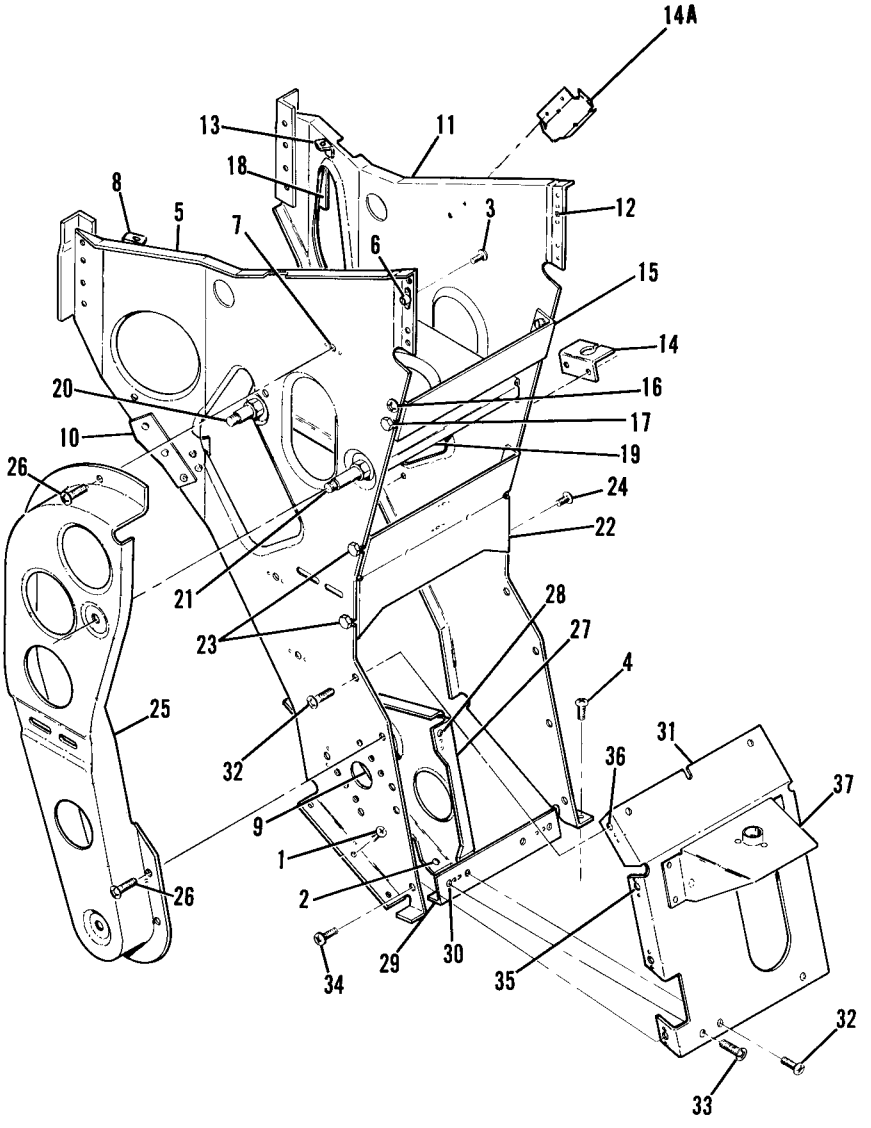
U206 SERIAL U20602200 THRU U20602579

Figure 25. Pedestal Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
25 -		PEDESTAL INSTALLATION	NP	
	1261631-202	PEDESTAL ASSEMBLY	1	A
	1261631-205	PEDESTAL ASSEMBLY	1	B
		ATTACHING PARTS		
- 1	NAS220-8	SCREW	6	
- 2		DELETED-NOT USED		
- 3	AN3-3A	BOLT	2	
- 4	AN3-4A	BOLT	1	
- 5	MS21044N3	NUT	3	
		---*---		
- 6	1261632-5	SIDE PANEL ASSEMBLY-PEDESTAL LH	1	A
	1261632-21	SIDE PANEL ASSEMBLY-PEDESTAL LH	1	B
- 7	1261632-6	SIDE PANEL ASSEMBLY-PEDESTAL RH	1	A
	1261632-20	SIDE PANEL ASSEMBLY	1	B
	NAS697A08	NUTPLATE LH ONLY	6	
- 8	S1154-1	BRACKET	1	
- 9	1261642-1	UPPER PANEL ASSEMBLY-PEDESTAL	1	
		ATTACHING PARTS		
-10	AN507-832R6	SCREW	3	
-11	AN3-3A	BOLT	1	
-12	AN960-10L	WASHER	1	
		---*---		
	NAS697A08	NUTPLATE	3	
	NAS697A3	NUTPLATE	1	
-13	1261634-1	UPPER PLATE ASSEMBLY-PEDESTAL	1	
		ATTACHING PARTS		
	AN4-4A	BOLT	1	
	AN960-10L	WASHER	1	
		---*---		
	NAS696A4	NUTPLATE	4	
-14	1261639-1	CENTER PLATE ASSEMBLY-PEDESTAL	1	
		ATTACHING PARTS		
-15	NAS220-8	SCREW	2	
-16	AN3-3A	BOLT	2	
-17	AN960-10L	WASHER	2	
		---*---		
	NAS696A3	NUTPLATE	1	
	NAS696A08	NUTPLATE	1	
	NAS697A3	NUTPLATE	1	
	NAS697A06L	NUTPLATE	2	
	NAS697A08	NUTPLATE	1	
-18	1261445-3	LOWER PANEL ASSEMBLY-PEDESTAL	1	
		ATTACHING PARTS		
-19	NAS220-8	SCREW	3	
-20	AN507-832R6	SCREW	5	
		---*---		
	NAS697A08	NUTPLATE	6	
	NAS696A08	NUTPLATE	2	
-21	1261448-1	ANGLE ASSEMBLY-PEDESTAL	1	
	NAS696A08	NUTPLATE	2	
-22	1261451-1	SUPPORT-ELEVATOR TRIM	1	
-23	1261444-3	SUPPORT-ELEVATOR AND RUDDER TRIM SHAFT	1	
		ATTACHING PARTS		
-24	NAS220-8	SCREW	1	
-25	NAS220-9	SCREW	1	
		---*---		
	NAS696A08	NUTPLATE	4	
-26	1261425-1	BRACKET ASSEMBLY-CENTER PULLEY	1	
	NAS680A4	NUTPLATE	2	
-27	1261426-1	BRACKET-CENTER PULLEY	1	
-28	1261441-1	STUD-INDICATOR	1	
-29	1261441-2	STUD-ELEVATOR	1	
-30	1261633-3	CHAIN GUARD-ELEVATOR TRIM	1	
		ATTACHING PARTS		
-31	NAS220-8	SCREW	8	
		---*---		
-32	1261455-1	BRACKET ASSEMBLY-FUEL CONTROL	1	
	1216604-1	BEARING ASSEMBLY	1	
-33	1261646-2	SUPPORT BRACKET-COWL FLAP CONTROL	1	
-34	1260108-2	BRACKET	1	
-35	NAS697A06L	NUTPLATE	2	

A---U206 SERIAL U20602200 THRU U20602467
B---U206 SERIAL U20602467 THRU U20602579

Fuselage (Cont)



U206 SERIAL U20602580 & ON

Figure 25A. Pedestal Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
25A-		PEDESTAL INSTALLATION	NP	A
		PEDESTAL ASSY	1	
		ATTACHING PARTS		
- 1	NAS220-8	SCREW	6	
- 2	AN515-8R8	SCREW	2	
- 3	AN515-6R8	SCREW	2	
- 4	NAS220-10	SCREW	2	
		---*---		
- 5	1261649-1	SIDE PANEL ASSY.-PEDESTAL LH	1	
- 6	NAS697A06L	NUTPLATE	1	
- 7	NAS697A08	NUTPLATE	6	
- 8	S1154-1	BRACKET	1	
	S1741-1	ANCHOR	1	
- 9	1261451-1	SUPPORT-ELEVATOR TRIM	1	
-10	1260674-1	BRACKET ASSY.-IDLER	1	
	NAS698A08	NUTPLATE	1	
	1260674-2	BRACKET-IDLER	1	
	1260619-1	ANGLE-ATTACH	1	
-11	1261649-2	SIDE PANEL ASSY.-PEDESTAL RH	1	
-12	NAS697A06L	NUTPLATE	1	
-13	S1154-1	BRACKET	1	
	S1741-1	ANCHOR	1	
-14	1260108-9	BRACKET	1	
	1260619-2	ANGLE-ATTACH	1	
-14A	1262048-2	SUPPORT-FLAP CONTROL	1	B
-15	1261642-1	PANEL ASSY.-UPPER	1	
		ATTACHING PARTS		
-16	NAS220-8	SCREW	2	
-17	AN3-3A	BOLT	1	
	AN960-10L	WASHER	1	
		---*---		
	NAS697A08	NUTPLATE	3	
	NAS697A3	NUTPLATE	1	
-18	1261646-2	SUPPORT BRACKET	1	
-19	1261634-1	PLATE ASSY.-PEDESTAL	1	
		ATTACHING PARTS		
-20	1261441-1	STUD-INDICATOR	1	
-21	1261441-2	STUD-ELEVATOR	1	
	AN4-4A	BOLT AFT HOLE-RH	1	
		---*---		
	NAS696A4	NUTPLATE	4	
-22	1261639-1	PANEL ASSY.-CENTER	1	
		ATTACHING PARTS		
-23	AN3-3A	BOLT	2	
	AN960-10L	WASHER	2	
-24	AN507-832R6	SCREW-LWR RH	1	
		---*---		
	NAS696A3	NUTPLATE	1	
	NAS696A08	NUTPLATE	1	
	NAS697A3	NUTPLATE	1	
	NAS697A06L	NUTPLATE	2	
	NAS697A08	NUTPLATE	1	
-25	1261633-3	CHAIN GUARD	1	
		ATTACHING PARTS		
-26	NAS220-8	SCREW	8	
		---*---		
-27	1260618-1	SUPPORT ASSY-ELEVATOR TRIM SHAFT	1	
-28	NAS696A08	NUTPLATE	2	
	1213953-1	SUPPORT-HEAT DUCT	1	
-29	1261448-1	ANGLE ASSY-PEDESTAL	1	
-30	NAS696A08	NUTPLATE	2	
-31	1261445-5	PANEL ASSY-LOWER PEDESTAL	1	
		ATTACHING PARTS		
-32	NAS220-8	SCREW	7	
-33	NAS220-9	SCREW	2	
-34	AN507-832R6	SCREW	1	
		---*---		
-35	NAS697A08	NUTPLATE	6	
-36	NAS696A08	NUTPLATE	2	
-37	1261476-3	BRACKET ASSY	1	

A---U206 SERIAL U20602580 & ON
B---U206 SERIAL U20603021 & ON

Fuselage (Cont)

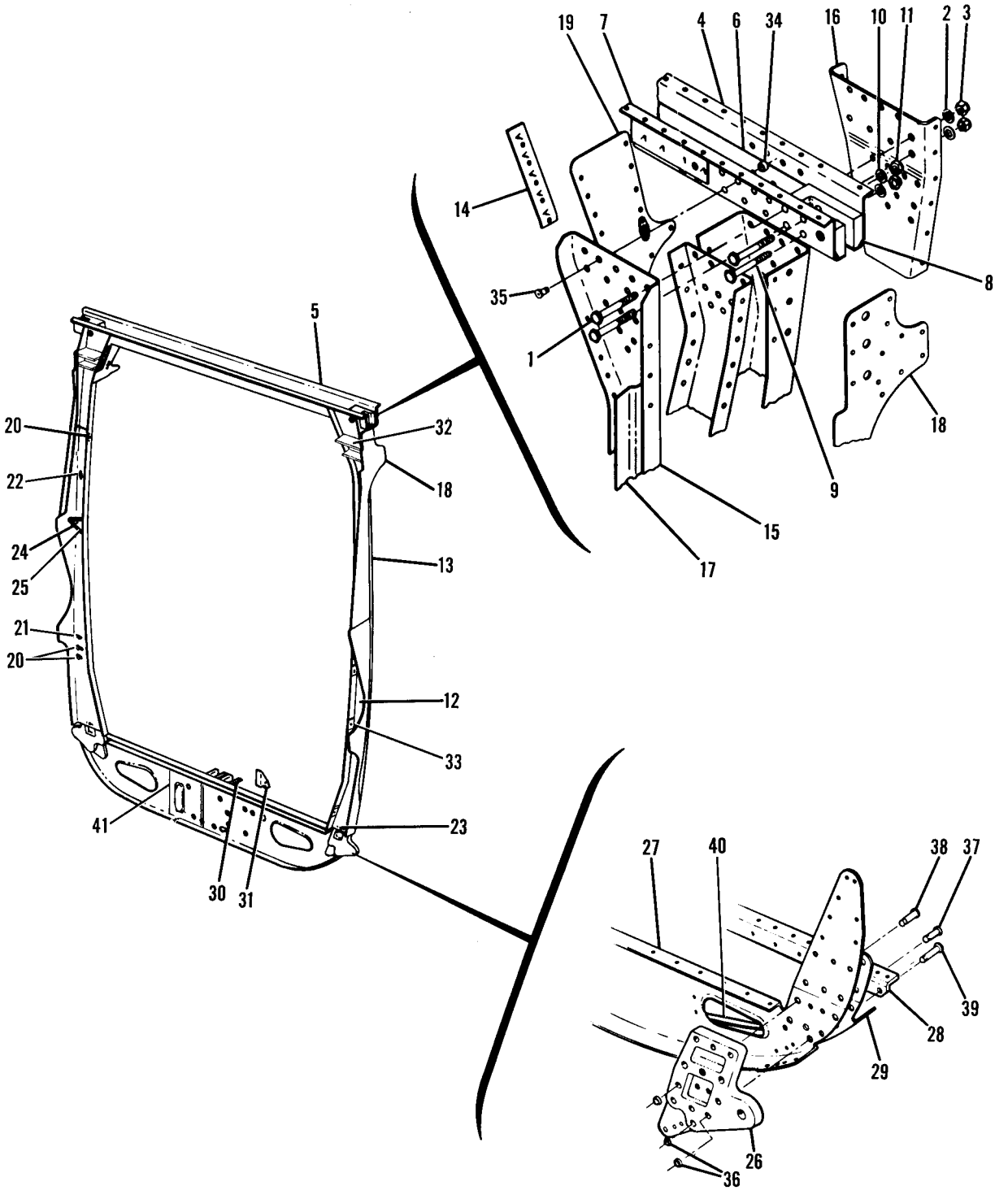


Figure 26. Front Doorpost and Bulkhead Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
26 -		FRONT DOORPOST AND BULKHEAD ASSEMBLY	NP	
	1213676-1	SPAR ASSEMBLY-FORWARD FUSELAGE	1	
		ATTACHING PARTS		
- 1	AN3-21A	BOLT	8	
- 2	AN960D10	WASHER	8	
- 3	MS21044N3	NUT	8	
		---*---		
- 4	1213127-8	SPAR-FORWARD FUSELAGE	1	
- 5	1213620-2	REINFORCEMENT-OUTER	1	
- 6	0711066-5	REINFORCEMENT-INNER	1	
- 7	0412496	STRIP-FABRIC ATTACHMENT	1	
	NAS686A3	NUTPLATE	4	
- 8	1213945-1	BLOCK-SPAR	2	
		ATTACHING PARTS		
- 9	AN3-21A	BOLT	2	
-10	AN960-10	WASHER	2	
-11	MS21044N3	NUT	2	
		---*---		
	1213406-21	DOORPOST ASSEMBLY-LH	1	
	1213406-22	DOORPOST ASSEMBLY-RH	1	
-12	1213406-19	CHANNEL-DOORPOST LH	1	
	1213406-20	CHANNEL-DOORPOST RH	1	
-13	1213406-13	DOORJAMB-LH	1	
	1213406-14	DOORJAMB-RH	1	
-14	1213115-1	HOOKSTRIP-UPHOLSTERY LH	1	
	1213115-2	HOOKSTRIP-UPHOLSTERY RH	1	
-15	0713606-5	FLANGE PLATE-FORWARD LH	1	
	0713606-6	FLANGE PLATE-FORWARD RH	1	
-16	0713607-3	FLANGE PLATE-AFT LH	1	
	0713607-4	FLANGE PLATE-AFT RH	1	
-17	0713609-3	RETAINER-INNER LH	1	
	0713609-4	RETAINER-INNER RH	1	
-18	0713611-3	RETAINER-OUTER LH	1	
	0713611-4	RETAINER-OUTER RH	1	
-19	0713633-1	PLATE-UPPER LH	1	
	0713633-2	PLATE-UPPER RH	1	
-20	NAS680A3	NUTPLATE	6	
-21	NAS680A3	NUTPLATE	2	
-22	NAS697A06L	NUTPLATE	2	
-23	S1863-3	NUT TINN	2	
-24	0760602-1	BRACKET-PULLEY LH	1	
	0760602-2	BRACKET-PULLEY RH	1	
		ATTACHING PARTS		
-25	AN525-10R8	SCREW	2	
		---*---		
-26	1221206-1	FITTING-FORWARD LH	1	
	1221206-2	FITTING-FORWARD RH	1	
-27	1213407-10	BULKHEAD-FORWARD DOORPOST	1	A
	1213407-11	BULKHEAD-FORWARD DOORPOST	1	B
-28	1213408-3	ANGLE-BULKHEAD	1	
-29	1213409-13	REINFORCEMENT-BULKHEAD LH	1	
	1213409-8	REINFORCEMENT-BULKHEAD RH	1	
-30	1213454-1	BRACKET-ELEVATOR AND RUDDER PULLEY	2	
-31	1213455-1	BRACKET-ELEVATOR TRIM PULLEY	1	
-32	0713732-5	SHIELD ASSEMBLY-CABLE LH	1	
	0713732-6	SHIELD ASSEMBLY-CABLE RH	1	
	NAS698A08	NUTPLATE	1	
	S1741-1	ANCHOR	1	
-33	S1863-2	NUT TINN	3	
-34	NAS179-6	COLLAR	20	
-35	NAS1054-6-3	RIVET-HI SHEAR	20	
-36	NAS179-8	COLLAR	16	
-37	NAS1054-8-11	RIVET-HI SHEAR	2	
-38	NAS1054-8-12	RIVET-HI SHEAR	4	
-39	NAS1054-8-13	RIVET-HI SHEAR	10	
-40	1213806-2	DOUBLER	2	
-41	1213731-1	DOUBLER	1	B

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON

Fuselage (Cont)

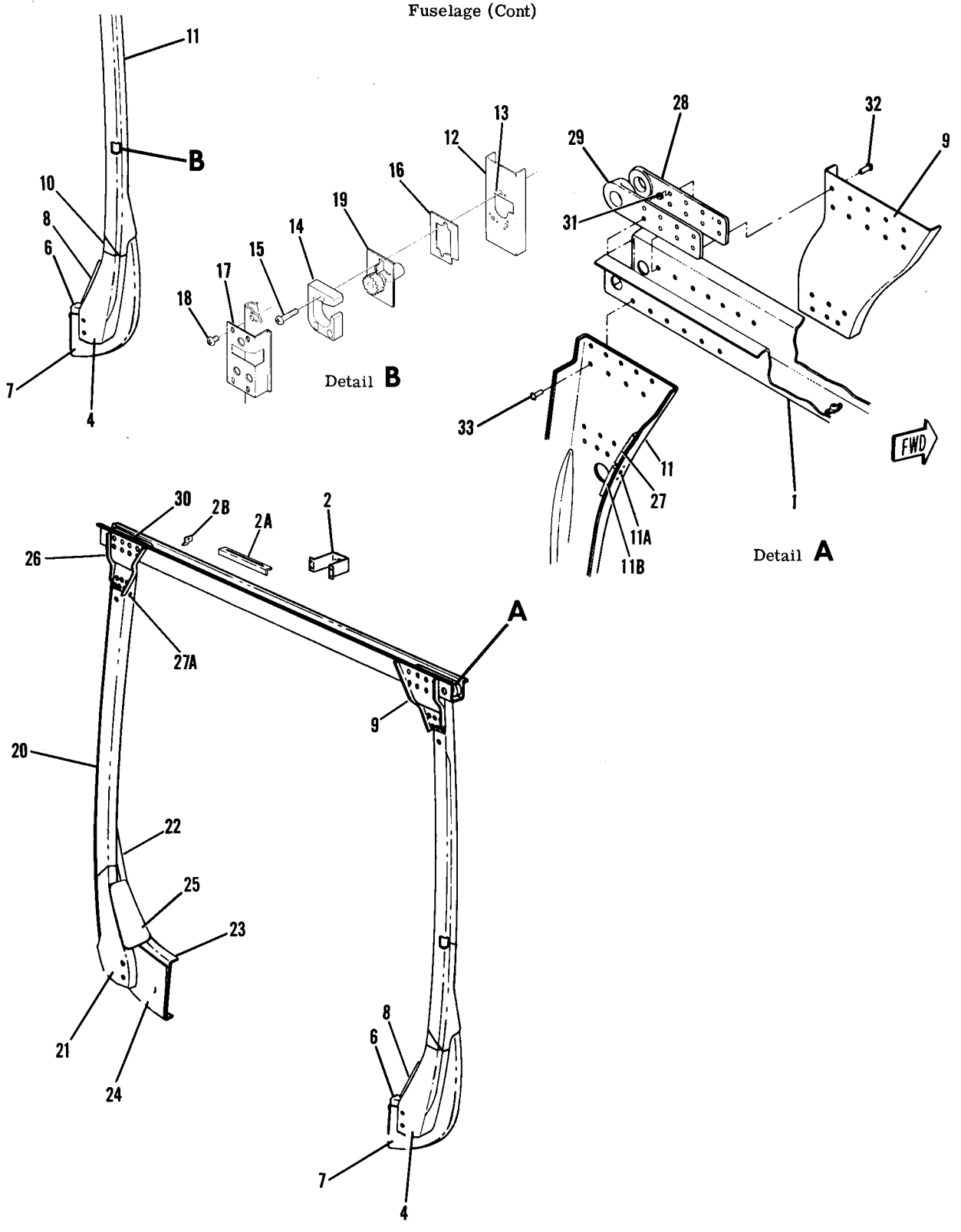


Figure 27. Rear Doorpost Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
27 -		REAR DOORPOST ASSEMBLY	NP	
		CARRY THRU ASSEMBLY-REAR SPAR	1	
- 1	1211478-4	CARRY THRU-REAR SPAR	1	A
	1211478-6	CARRY THRU-REAR SPAR	1	B
- 2	1210031-2	BRACKET	1	
	NAS686A3	NUTPLATE	3	
	NAS680A08	NUTPLATE	2	
	NAS697A3	NUTPLATE	4	B
- 2A	0762047-2	SUPPORT	1	
- 2B	1260108-6	BRACKET ASSEMBLY-FLAP FOLLOW UP	1	
- 3		DELETED-NOT USED		
- 4	1211604-3	JAMB-DOORPOST LOWER	1	
- 5		DELETED-NOT USED		
- 6	1211604-5	CHANNEL-DOORPOST LOWER	1	
- 7	1211635-5	DOUBLER-REAR DOORPOST LOWER AFT	1	
- 8	1211676-1	DOUBLER ASSEMBLY-REAR DOORPOST LOWER INBOARD	1	
	S1862-1	NUT TINN	1	
- 9	0711604-13	GUSSET-REAR DOORPOST UPPER	1	
	1211435-37	DOORPOST ASSEMBLY-LH	1	
-10	1211435-25	CHANNEL ASSEMBLY	1	
	NAS697A08	NUTPLATE	3	
-11	1211435-27	JAMB ASSEMBLY-LH	1	
	S1863-2	NUTPLATE	3	
	NAS680A3	NUTPLATE	2	
	NAS698A3	NUTPLATE	4	
-11A	NAS680A4	NUTPLATE SHOULDER HARNESS ATTACH	1	
-11B	0711604-53	DOUBLER-SHOULDER HARNESS ATTACH	1	
-12	1211435-33	DOUBLER ASSEMBLY	1	
-13	NAS686A3	NUTPLATE	3	
-14	0711695-9	GUIDE	1	
		ATTACHING PARTS		
-15	NAS221-15	SCREW	3	
		---*---		
-16	0711695-10	SHIM	1	
-17	0711695-7	COVER-LH	1	
		ATTACHING PARTS		
-18	NAS221-5	SCREW	4	
		---*---		
-19	0711694-15	CLUTCH ASSEMBLY-ROTARY LATCH	1	
	59-048-250-0375	PIN-ROLL	1	
	1210658-2	DOORPOST ASSEMBLY-RH	1	
-20	1210658-3	JAMB-DOORPOST UPPER	1	
	NAS680A3	NUTPLATE	7	
	S1863-2	NUT TINN	3	
-21	1210658-5	JAMB-DOORPOST LOWER	1	
	NAS680A3	NUTPLATE	4	
-22	1210658-4	CHANNEL-DOORPOST UPPER	1	
-23	1210658-6	CHANNEL-DOORPOST LOWER	1	
-24	1211635-6	DOUBLER-REAR DOORPOST LOWER AFT	1	
-25	1211676-2	DOUBLER ASSEMBLY-REAR DOORPOST LOWER INBOARD	1	
	S1862-1	NUT TINN	2	
-26	0711604-14	GUSSET-REAR DOORPOST UPPER	1	
	NAS680A3	NUTPLATE	4	
-27	1211458-1	RUB STRIP-CONTROL CABLE	2	
-27A	NAS680A4	NUTPLATE SHOULDER HARNESS ATTACH	1	
	0711604-52	DOUBLER-SHOULDER HARNESS ATTACH	1	
-28	0422229-15	FITTING-REAR SPAR ATTACH FORWARD LH	1	
-29	0711606-5	FITTING-REAR SPAR ATTACH AFT LH	1	
-30	0422229-14	FITTING-REAR SPAR ATTACH FORWARD RH	1	
	0711606-6	FITTING-REAR SPAR ATTACH AFT RH	1	
-31	NAS179-6	COLLAR	32	
-32	NAS1054-6-4	RIVET-HI SHEAR FORWARD FITTINGS	16	
-33	NAS1054-6-5	RIVET-HI SHEAR AFT FITTINGS	16	

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON

Fuselage (Cont)

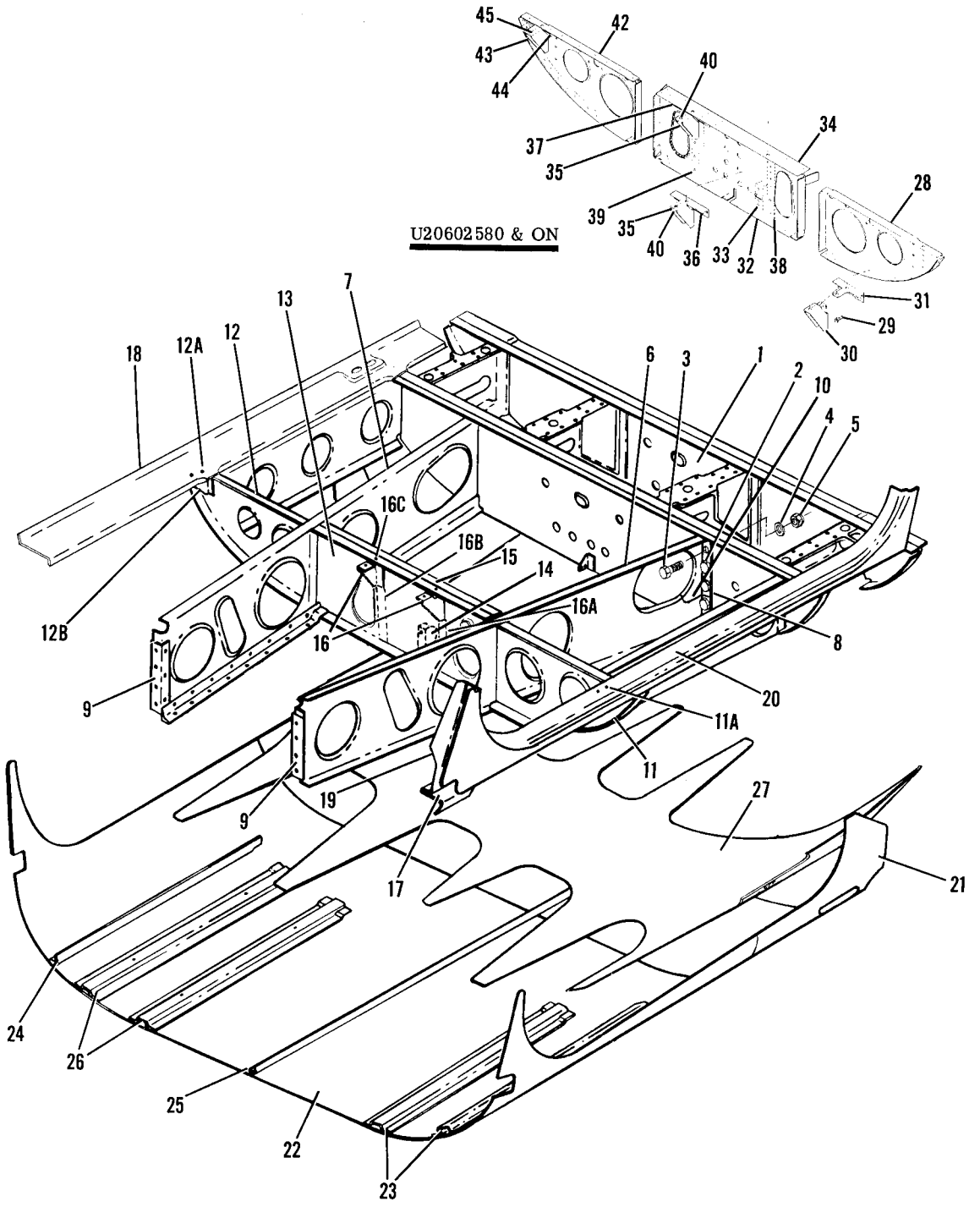


Figure 28. Fuselage Belly Section

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
28 -		FUSELAGE BELLY SECTION ASSEMBLY	1	A
		FUSELAGE BELLY SECTION ASSEMBLY	1	B
- 1	SEE FIG 29	MAIN LANDING GEAR BULKHEAD ASSEMBLY	1	
	1210405-9	BULKHEAD ASSEMBLY-LONGITUDINAL INBOARD LH	1	
	1210405-10	BULKHEAD ASSEMBLY-LONGITUDINAL INBOARD RH	1	
		ATTACHING PARTS		
- 2	AN3-4A	BOLT	4	
- 3	AN3-5A	BOLT	1	
- 4	AN960-10L	WASHER EN	5	
- 5	MS21044N3	NUT EN	5	
		---*---		
- 6	1210405-11	BULKHEAD-LONGITUDINAL LH	1	
- 7	1210405-12	BULKHEAD-LONGITUDINAL RH	1	
- 8	1210410-1	ANGLE-ATTACH LH	1	
	1210410-2	ANGLE-ATTACH RH	1	
- 9	1210405-5	ANGLE-LH	1	
	1210405-6	ANGLE-RH	1	
-10	1210405-13	DOUBLER-FULKHEAD LH	1	
	1210405-14	DOUBLER-BULKHEAD RH	1	
-11	1210412-25	BULKHEAD SEGMENT ASSY-LH STA 44.00	1	A
-11A	NAS680A3	NUTPLATE	1	
	1211628-9	SUPPORT-SEAT BELT ATTACH	1	
	1211628-10	SUPPORT ASSY-SEAT BELT ATTACH	1	
-12	1210412-24	BULKHEAD SEGMENT ASSY-RH STA 44.0	1	A
-12A	NAS680A3	NUTPLATE	1	
-12B	1211628-9	SUPPORT-SEAT BELT ATTACH	1	
	1211628-10	SUPPORT ASSY-SEAT BELT ATTACH	1	
	1210412-27	BULKHEAD ASSY-CENTER STA 44.00	1	A
-13	1210412-26	BULKHEAD-CENTER	1	
-14	1210412-5	BRACKET-ELEVATOR TRIM	1	
-15	1210412-6	ANGLE-REINFORCEMENT	1	
-16	1211628-10	SUPPORT-SEAT BELT ATTACH	2	
-16A	1211628-3	STIFFENER-LH	1	
-16B	1211628-4	STIFFENER-RH	1	
-16C	NAS680A3	NUTPLATE	2	
-17	1210402-9	SUPPORT-SILL LH	1	
-18	1210653-1	SILL-FLOORBOARD SUPPORT RH	1	
	1210402-15	SILL ASSEMBLY-CABIN DOOR LH	1	C
	1210403-3	SILL ASSEMBLY-CABIN DOOR LH	1	D
-19	1210402-11	SILL-INBOARD LH	1	
-20	1210402-13	SILL-OUTBOARD LH	1	C
	1210428-3	SILL-OUTBOARD LH	1	D
-21	1210651-3	SKIN-MAIN GEAR BULKHEAD	1	
-22	1210651-9	SKIN-LOWER CENTER	1	
-23	1210409-2	STRINGER-FUSELAGE LH	1	
-24	1210409-3	STRINGER-FUSELAGE RH	1	
-25	1210409-1	STRINGER-FUSELAGE CENTER	1	
-26	1210418-1	STRINGER ASSEMBLY-RESERVOIR SUPPORT	4	
	NAS680A08K	NUTPLATE	2	
-27	1210651-7	DOUBLER-CENTER	1	
-28	1210412-31	BULKHEAD SEGMENT ASSY-LH STA. 44.00	1	B
-29	NAS696A4	NUTPLATE	1	B
-30	1210426-1	SUPPORT-SEAT BELT	1	B
-31	1210427-1	STIFFENER ASSY	1	B
	NAS680A4	NUTPLATE	1	B
-32	1210412-46	BULKHEAD ASSY-CENTER STA. 44.00	1	B
	1210412-45	BULKHEAD-CENTER	1	B
-33	1210412-5	BRACKET-ELEVATOR TRIM	1	B
-34	1210412-44	ANGLE-REINFORCEMENT	1	B
-35	1210426-1	SUPPORT-SEATBELT	2	B
-36	1210427-10	SUPPORT ASSY-SEAT BELT LH	1	B
	BAS680A4	NUTPLATE	1	B
-37	1210427-6	SUPPORT ASSY-SEAT BELT RH	1	B
	NAS680A4	NUTPLATE	1	B
-38	1211628-11	STIFFENER-SEAT BELT SUPPORT LH	1	B
-39	1211628-12	STIFFENER-SEAT BELT SUPPORT RH	1	B
-40	NAS696A4	NUTPLATE	2	B
-41		DELETED NOT USED		
-42	1210412-30	BULKHEAD SEGMENT ASSY-RH STA 44.00	1	B
-43	1210426-1	SUPPORT-SEAT BELT	1	B
-44	1210427-2	STIFFENER ASSY-SEAT BELT	1	B
	NAS680A4	NUTPLATE	1	B
-45	BAS696A4	NUTPLATE	1	B
		A---U206 SERIAL U20602200 THRU U20602579		
		B---U206 SERIAL U20602580 & ON		
		C---U206 SERIAL U20602200 THRU U20603115		
		D---U206 SERIAL U20603116		

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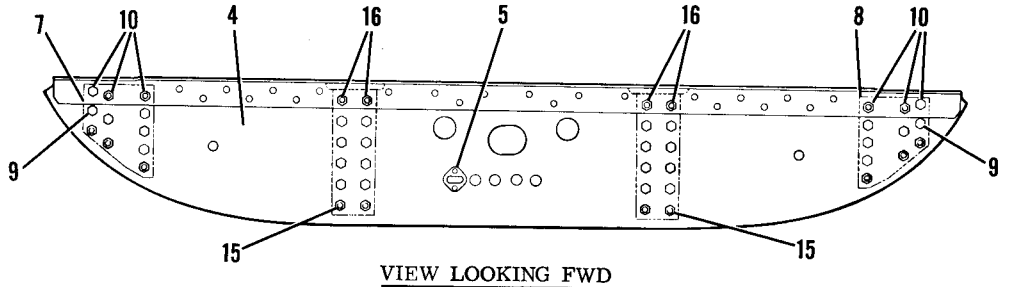

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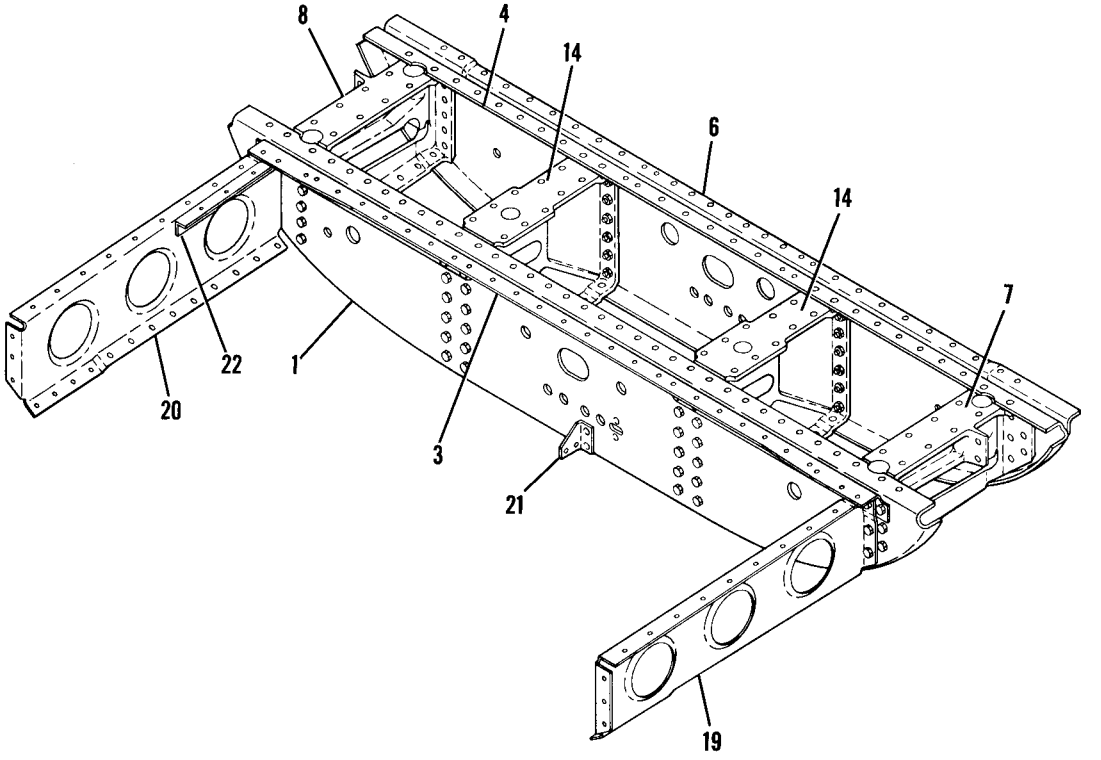

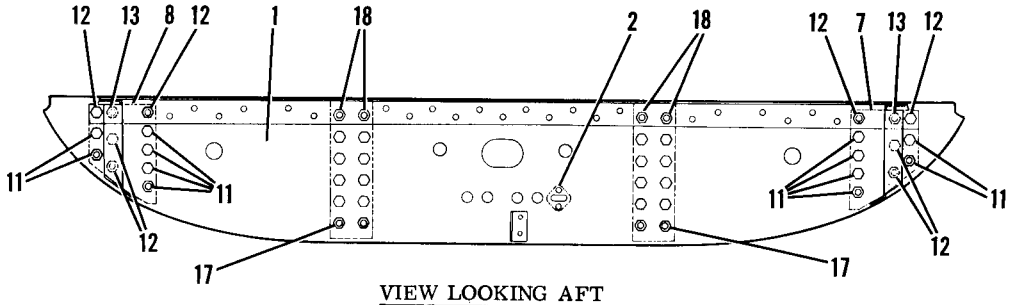

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Figure 29. Main Landing Gear Bulkhead Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
29 -	1291060-6	MAIN LANDING GEAR BULKHEAD ASSEMBLY	1	
- 1	1211602-1	BULKHEAD ASSEMBLY STA 59.70	1	
- 2	1211423-2	FAIRLEAD	1	
- 3	1211602-3	ANGLE	1	
- 4	1211603-5	BULKHEAD ASSEMBLY STA. 68.33	1	
- 5	1211423-2	FAIRLEAD	1	
- 6	1211603-4	ANGLE	1	
- 7	1211601-1	FITTING-MAIN LANDING GEAR OUTBOARD LH	1	
- 8	1211601-2	FITTING-MAIN LANDING GEAR OUTBOARD RH	1	
		ATTACHING PARTS		
- 9	NAS464P3A8	BOLT AFT	8	
-10	NAS464P3A11	BOLT AFT	3	
-11	AN173-6A	BOLT FORWARD	6	
-12	AN173-7A	BOLT FORWARD	4	
-13	AN173-10A	BOLT FORWARD	1	
	S1925-1	WASHER	22	
	S1924-1	NUT	22	
		---*---		
-14	1211605-1	FITTING-MAIN LANDING GEAR INBOARD	2	
		ATTACHING PARTS		
-15	AN173-5A	BOLT AFT	10	
-16	AN173-6A	BOLT AFT	2	
-17	AN173-6A	BOLT FORWARD	10	
-18	AN173-7A	BOLT FORWARD	2	
	2935D	WASHER EN	24	
	S1924-1	NUT	24	
		---*---		
-19	1210606-1	BULKHEAD-LONGITUDINAL OUTBOARD LH	1	
-20	1210606-2	BULKHEAD-LONGITUDINAL OUTBOARD RH	1	
-21	1210419-1	ANGLE STA. 59.70	1	
-22	1210662-1	ANGLE	1	

Fuselage (Cont)

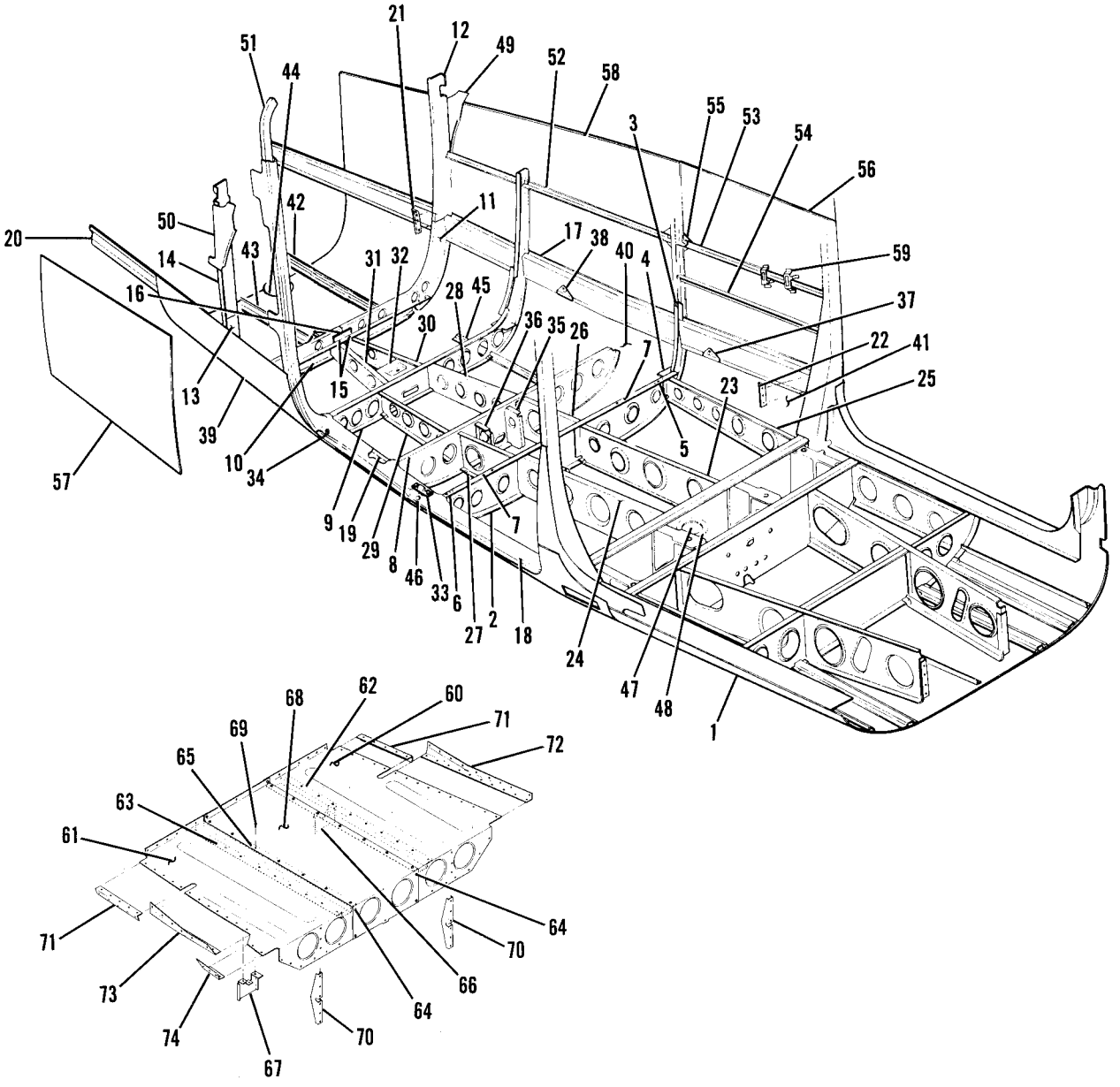

Figure 30. Lower Cabin Section Components

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
30 -		LOWER CABIN SECTION COMPONENTS	NP	
- 1	SEE FIG 28	FUSELAGE BELLY SECTION ASSEMBLY	1	
- 2	1211650-5	BULKHEAD-LOWER STA 90.00	1	
- 3	1211607-3	SPLICE-BULKHEAD	1	
- 4	1211607-5	CLIP-BULKHEAD LH	1	
- 5	NAS680A3	NUTPLATE	1	
- 6	NAS696A3	NUTPLATE	1	
- 7	NAS697A3	NUTPLATE	2	
- 8	1211608-10	BULKHEAD-FLOOR STA 100.00	1	
- 9	1211655-18	BULKHEAD ASSEMBLY-LOWER STA 112.00	1	
	1211609-3	CLIP-FLOORBOARD	1	
	1211609-5	CLIP-FLOORBOARD	1	
	1211609-9	DOUBLER	1	
	1211614-24	BULKHEAD ASSEMBLY-BAGGAGE SHELF STA 124.00	1	
-10	1211614-28	ANGLE	1	
-11	1211614-25	BULKHEAD FRAME-LWR LH	1	
-12	1211614-15	BULKHEAD FRAME-UPR LH	1	
-13	1211614-26	BULKHEAD FRAME-LWR RH	1	
-14	1211614-19	BULKHEAD FRAME-UPR RH	1	
-15	NAS696A3	NUTPLATE	2	
	NAS682A3	NUTPLATE	4	
-16	1211614-27	ANGLE	1	
-17	1211402-19	LONGERON ASSEMBLY-LH	1	
	NAS697A3	NUTPLATE	2	
-18	1211652-14	SILL ASSEMBLY-CARGO DOOR	1	
	1211659-1	PLATE-LATCH SUPPORT	1	
	1211843-1	DOUBLER-SEAT ATTACH PLATE	1	
	NAS680A3	NUTPLATE	2	
	1211706-3	BRACKET ASSY-SEAT BELT ATTACH	1	
-19	1211652-11	CHANNEL ASSY-CARGO DOOR SILL	1	
	NAS680A3	NUTPLATE ATTACH STEP	2	
	NAS697A3	NUTPLATE ATTACH LATCH PLATE	2	
-20	1211651-1	LONGERON-RH	1	
-21	1211401-1	ANGLE-LONGERON ATTACH	7	
-22	1211401-2	ANGLE-LONGERON ATTACH	1	
-23	1211616-9	FRAME ASSEMBLY-FLOOR LH	1	
-24	1211616-10	FRAME ASSEMBLY-FLOOR RH	1	
	1211616-13	ANGLE-FRAME LH	1	
	1211616-14	ANGLE-FRAME RH	1	
-25	1211615-1	FRAME-FLOOR LH	1	
-26	1211617-1	FRAME-FLOOR LH	1	
-27	1211617-2	FRAME-FLOOR RH	1	
-28	1211617-7	FRAME ASSEMBLY-FLOOR LH	1	
-29	1211617-8	FRAME ASSEMBLY-FLOOR RH	1	
	NAS680A3K	NUTPLATE	2	
-30	1211618-1	FRAME-FLOOR LH	1	
-31	1211618-2	FRAME-FLOOR RH	1	
-32	1211624-3	CHANNEL-SEAT BELT ATTACH	1	
-33	1211658-1	LATCH PLATE-CARGO DOOR	1	
		ATTACHING PARTS		
	NAS221-12	SCREW	2	
	1211684-3	SHIM	1	
	1211696-2	SHIM	1	
		---*---		
-34	AN44-4A	EYEBOLT	1	
-35	1211637-1	BRACKET-PULLEY LH STA. 100.00	1	
-36	1211637-2	BRACKET-PULLEY RH STA 100.00	1	
-37	1211636-8	BRACKET-FORWARD LH	1	
-38	1211636-7	BRACKET-AFT LH	1	
	1211636-4	DOUBLER-LH	2	
	NAS680A4	NUTPLATE	2	
-39	1211650-7	SKIN-LOWER AFT	1	
-40	1211650-8	SKIN-LOWER CENTER	1	
-41	1211650-9	SKIN-LOWER FORWARD	1	
-42	1211842-3	STIFFENER-LH	1	
-43	1211842-4	STIFFENER-RH	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
30 -44	1211842-1	GUSSET	1	
-45	1211649-3	STRINGER-AFT CABIN LH	1	
-46	1211646-1	BOLT-CARGO DOOR STOP	1	
	AN960-416	WASHER	AR	
	AN960-416L	WASHER	AR	
	MS21042L4	NUT	1	
-47	S225-5	PLATE-INSPECTION OPENING	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	6	
		---*---		
-48	S226-5F	DOUBLER-INSPECTION OPENING	1	
-49	1211428-1	GUSSET-AFT CABIN LH	1	
-50	1211428-2	GUSSET-AFT CABIN RH	1	
-51	1211655-12	BULKHEAD ASSEMBLY-RH STA 112.00	1	
	1211655-13	CLIP	1	
	1211655-14	JAMB-AFT CARGO DOOR OUTER	1	
	1211655-19	JAMB-AFT CARGO DOOR INNER	1	
	1211655-10	BULKHEAD-RH STA 112.00	1	
-52	1211630-4	STRINGER-AFT CABIN	1	
-53	1211630-5	STRINGER-AFT CABIN	1	
-54	1211600-13	STRINGER-AFT CABIN	1	
-55	1211629-1	DOUBLER STA 90.00	1	
-56	1211600-4	SKIN-SIDE FORWARD LH	1	
-57	1211650-4	SKIN-SIDE AFT RH	1	
-58	1211650-5	SKIN-SIDE AFT LH	1	
-59	1211490-1	BRACKET-ARM REST	2	
-60	1211716-1	SHELF ASSEMBLY-BAGGAGE LH	1	
-61	1211716-2	SHELF ASSEMBLY-BAGGAGE	1	
-62	1211716-5	CHANNEL-LH	1	
-63	1211716-6	CHANNEL-RH	1	
-64	NAS682A3K	NUTPLATE	1	
-65	NAS697A3K	NUTPLATE	6	
-66	1211479-5	SUPPORT ASSEMBLY-LH	1	
-67	1211479-4	SUPPORT ASSEMBLY-RH	1	
	NAS682A3K	NUTPLATE	1	
-68	1211716-7	COVER-BAGGAGE SHELF	1	
		ATTACHING PARTS		
-69	AN525-10R7	SCREW	26	
		---*---		
-70	1211724-4	SUPPORT	2	
-71	1211479-3	ANGLE	2	
-72	1211479-1	SUPPORT-LH	1	
-73	1211479-2	SUPPORT-RH	1	
-74	1211479-8	SUPPORT-RH	1	

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
31 -		UPPER AFT CABIN SECTION COMPONENTS	NP	
- 1	1211654-3	BULKHEAD-UPPER LH STA. 90.00	1	
- 2	1211434-2	BULKHEAD-UPPER CENTER STA. 90.00	1	
- 3	1211654-4	BULKHEAD-UPPER RH STA. 90.00	1	
- 4	1211654-2	ANGLE-BULKHEAD LH	1	
- 5	1211654-6	ANGLE-BULKHEAD RH	1	
- 6	1211434-9	GUSSET-BULKHEAD RH	1	
- 7	1211434-10	GUSSET-BULKHEAD LH	1	
- 8	NAS697A3	NUTPLATE	3	
- 9	0511176	CLIP	6	
	1211655-2	BULKHEAD ASSEMBLY-UPPER STA. 112.00	1	
-10	1211655-7	BULKHEAD ASSEMBLY-UPPER LH	1	
	1211655-9	ANGLE-STIFFENER	1	
	1211432-20	HOOK STRIP	1	
-11	1211432-16	BULKHEAD ASSEMBLY-UPPER CENTER	1	
	1211432-14	ANGLE-STIFFENER	1	
	NAS697A3	NUTPLATE	1	
-12	1211655-6	BULKHEAD ASSEMBLY-UPPER RH	1	
	1211432-20	HOOK STRIP	1	
-13	1211432-26	PLATE-SPLICE	2	
-14	1211436-8	CHANNEL-AFT CABIN LH	1	
-14A	1211436-7	CHANNEL-AFT CABIN RH	1	
-15	1211443-1	STRINGER-AFT CABIN LH	1	
-16	1211487-1	RETAINER-UPHOLSTERY LH	1	
-17	1211488-4	RETAINER-UPHOLSTERY LH	1	
-18	1211430-2	GUSSET-REAR WINDOW SUPPORT LH	1	
-19	1211481-4	SUPPORT-REAR WINDOW LH	1	
	1211481-3	SUPPORT-REAR WINDOW RH	1	
-20	1211482-9	RETAINER-REAR WINDOW LH	1	
	1211482-10	RETAINER-REAR WINDOW RH	1	
-21	1211472-1	SPACER-REAR WINDOW	2	
-22	1211482-8	RETAINER-REAR WINDOW RH	1	
	1211482-7	RETAINER-REAR WINDOW LH	1	
-23	1211638-2	CLIP-UPHOLSTERY	2	
-24	1211482-1	RETAINER-REAR WINDOW LH	1	
	1211482-2	RETAINER-REAR WINDOW RH	1	
-25	1211638-1	CLIP-UPHOLSTERY	2	
	1211348-1	CLIP ASSEMBLY	2	
-26	1211429-1	GUSSET-REAR WINDOW RETAINER	2	
-27	1211445-1	CHANNEL-SIDE WINDOW FORWARD LH	1	
-28	1211445-3	CHANNEL-SIDE WINDOW FORWARD LH	1	
-29	1211445-7	CHANNEL-SIDE WINDOW FORWARD LH	1	
-30	1211445-14	CHANNEL-SIDE WINDOW FORWARD LH	1	
-31	1211445-15	CHANNEL-SIDE WINDOW AFT LH	1	
-32	1211445-16	CHANNEL-SIDE WINDOW AFT LH	1	
-33	1211445-17	CHANNEL-SIDE WINDOW AFT LH	1	
-34	1211445-18	CHANNEL-SIDE WINDOW AFT LH	1	
-35	1211638-3	CLIP-UPHOLSTERY	12	
-36		DELETED-NOT USED		
-37	1211440-1	GUSSET-CABIN TOP OUTBOARD LH FORWARD	1	
-38	1211440-2	GUSSET-CABIN TOP OUTBOARD RH FORWARD	1	
-39	1211440-3	GUSSET-CABIN TOP CENTER FORWARD	1	A
	1211503-1	GUSSET-CABIN TOP CENTER FORWARD	1	B
-40	1211440-4	GUSSET-CABIN TOP INBOARD FORWARD	2	
-41	1211440-5	GUSSET-CABIN TOP CENTER AFT	1	
-42	1211438-1	GUSSET-CABIN TOP INBOARD LH AFT	1	
-43	1211438-2	GUSSET-CABIN TOP INBOARD RH AFT	1	
-44	0700108-3	BRACKET-TIARA MOUNTING LH	1	
-45	0700108-4	BRACKET-TIARA MOUNTING RH	1	
	CR163-4-2	RIVET-CHERRY	4	
	A9028-4Z3	NUT TINN	4	

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Fuselage (Cont)

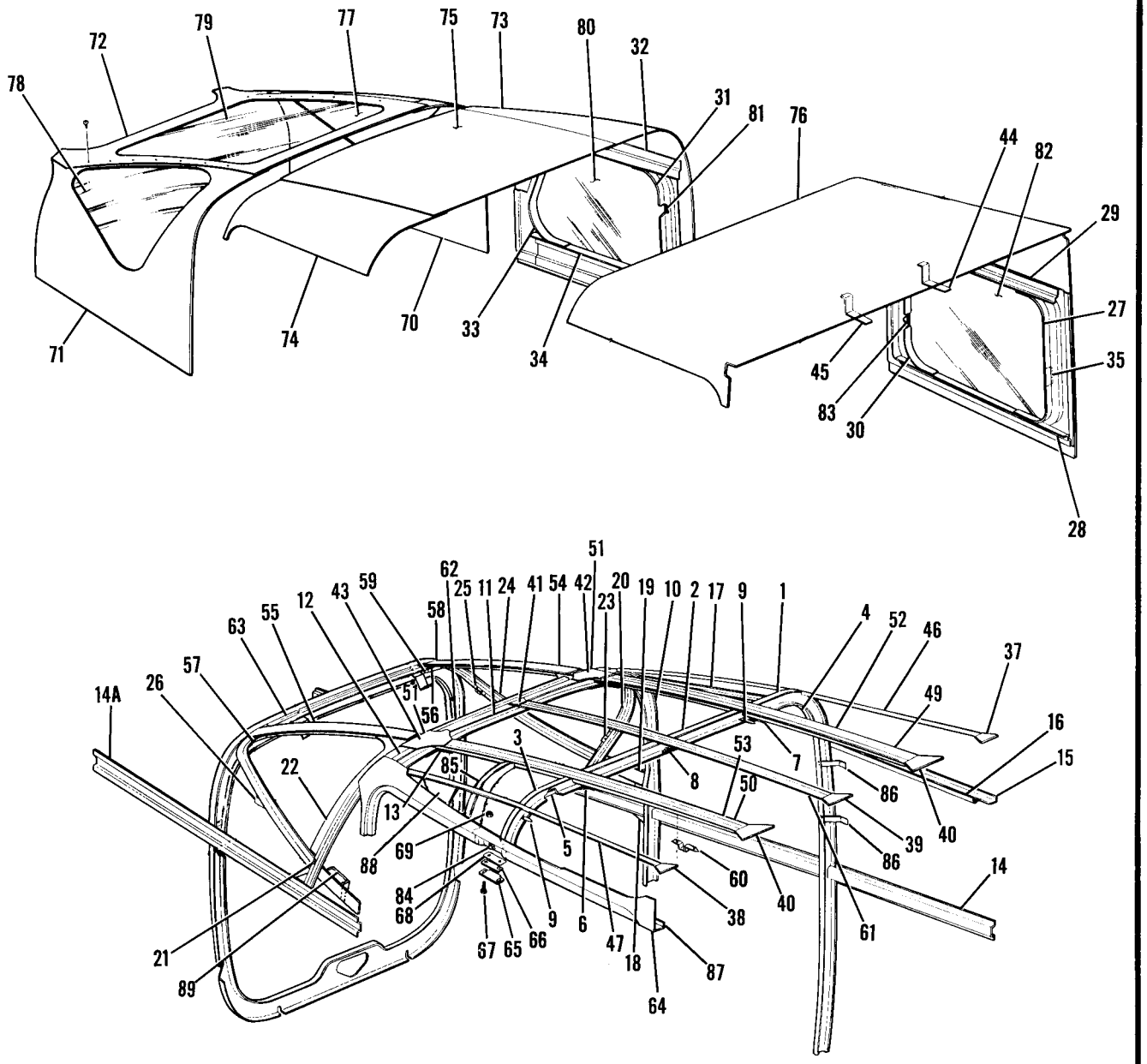
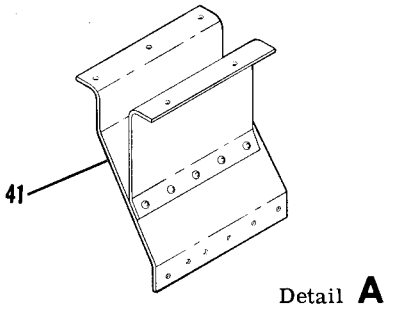


Figure 31. Upper Aft Cabin Section Components

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
31 -46	1211439-11	ANGLE-CABIN TOP OUTBOARD LH	1	
-47	1211439-12	ANGLE-CABIN TOP OUTBOARD RH	1	
-48		DELETED-NOT USED		
-49	1211431-41	STRINGER ASSEMBLY-AFT CABIN TOP LH	1	
-50	1211431-42	STRINGER ASSEMBLY-AFT CABIN TOP RH	1	
		ATTACHING PARTS		
-51	AN3-5A	BOLT	3	
	AN960-10	WASHER	3	
	MS21044N3	NUT	3	
		---*---		
-52	1211431-43	STRINGER-AFT CABIN TOP LH	1	
-53	1211431-44	STRINGER-AFT CABIN TOP RH	1	
	NAS697A3	NUTPLATE BAGGAGE TIE DOWN ATTACH	2	
-54	1211431-15	CAP ASSEMBLY-STRINGER LH	1	
-55	1211431-16	CAP ASSEMBLY-STRINGER RH	1	
	NAS687A3	NUT PLATE	1	
	NAS686A3	NUT PLATE	6	
-56	1211431-39	BRACKET ASSY-STRINGER LH	1	
	NAS680A4	NUTPLATE SHOULDER HARNESS ATTACH	1	
-57	1211431-40	BRACKET ASSY-STRINGER RH	1	
	NAS680A4	NUTPLATE SHOULDER HARNESS ATTACH	1	
-58	1211431-21	ANGLE-BRACKET OUTBOARD LH	1	
	1211431-22	ANGLE-BRACKET OUTBOARD RH	1	
-59	1211431-23	ANGLE-BRACKET INBOARD LH	1	
	1211431-24	ANGLE-BRACKET INBOARD RH	1	
-60	0411680	HANGER-UPHOLSTERY	2	
	NAS680A3	NUTPLATE	1	
-61	1211441-2	STRINGER ASSEMBLY-CABIN TOP CENTER	1	
	0411680	HANGER-UPHOLSTERY	2	
-62	1211482-3	RETAINER-REAR WINDOW	1	
	CR163-4-2	RIVET-CHERRY	4	
-63	1211482-4	RETAINER-REAR WINDOW	1	
-64	1211660-8	SILL ASSEMBLY-CARGO DOOR UPPER	1	
-65	1211680-1	LATCH PLATE-DOOR SILL	1	
		ATTACHING PARTS		
-66	1211684-1	SHIM	AR	
-67	AN509-10R13	SCREW	2	
-68	1211696-1	SHIM	1	
-69	NAS696A3	NUTPLATE	2	
		---*---		
	NAS697A3	NUTPLATE	1	
-70	1211650-3	SKIN-AFT SIDE LH	1	
-71	1211650-2	SKIN-AFT SIDE RH	1	
-72	1211400-13	SKIN-AFT TOP	1	
		ATTACHING PARTS		
	AN507-1032R12	SCREW	14	
		---*---		
-73	1211650-6	SKIN-CENTER SIDE LH	1	
-74	1211650-13	SKIN-CENTER SIDE RH	1	
-75	1211400-6	SKIN-CENTER TOP	1	
-76	1211650-10	SKIN-FORWARD TOP	1	A
	1211650-16	SKIN-FORWARD TOP	1	B
-77	1211400-17	WINDOW-REAR LH	1	
-78	1211400-18	WINDOW-REAR RH	1	
-79	1211400-19	WINDOW-REAR CENTER	1	
-80	1211400-14	WINDOW-SIDE AFT LH	1	
-81	S1166-1	SEAL-WINDOW 56.00 IN LG BULK ITEM REF S1166-1-56.00	1	
-82	1211400-16	WINDOW-SIDE FORWARD LH	1	
-83	S1166-1	SEAL-WINDOW 64.00 IN LG BULK ITEM REF S1166-1-64.00	1	
-84	1211646-1	BOLT-CARGO DOOR STOP	1	
	AN960-416L	WASHER	AR	
	AN960D416	WASHER	AR	
	MS21042L4	NUT	1	
-85	1211698-1	BULKHEAD STUB STA. 94.50	1	
-86	1211633-1	SUPPORT-LH	2	
-87	1200671-1	RETAINER ASSEMBLY-UPHOLSTERY	1	
-88	1211840-4	SUPPORT ASSY-SHOULDER HARNESS ATTACH RH	1	
	1211840-1	SUPPORT ASSY-SHOULDER HARNESS ATTACH LH	1	
	NAS680A4	NUTPLATE	1	
-89	1212125-2	BRACKET-SHOULDER HARNESS HOLDER SUPPORT	1	
	1212125-1	BRACKET-SHOULDER HARNESS HOLDER SUPPORT	1	

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON

Fuselage (Cont)



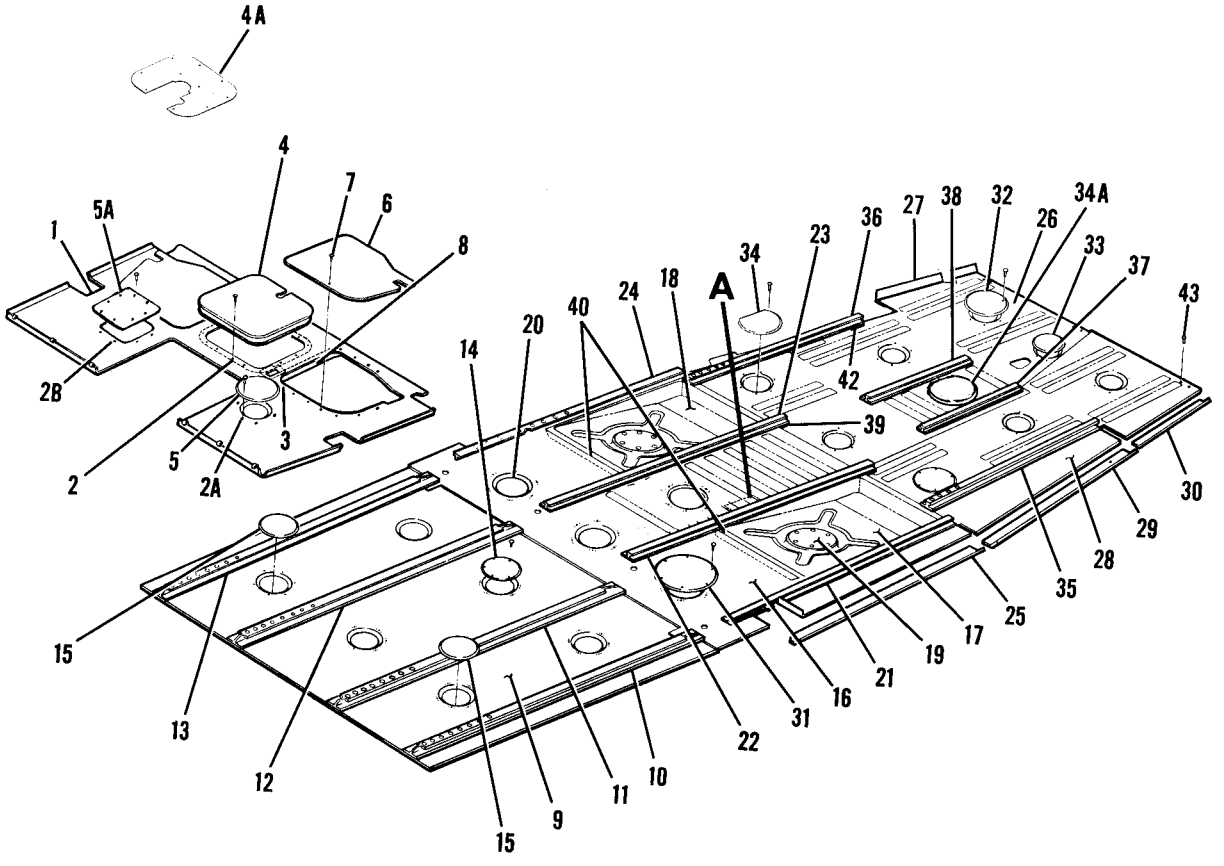


Figure 32. Cabin Floorboard Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
32 -		CABIN FLOORBOARDS INSTALLATION	NP	
		FLOORBOARDS INSTALLATION-FRONT	NP	
- 1	1213415-17	FLOORBOARD ASSEMBLY-FORWARD SECTION	1	
- 2	1213494-1	DOUBLER-SELECTOR VALVE OPENING	1	
	NAS697A08	NUTPLATE	25	
	NAS395-14-3	NUT	6	
- 2A	S1863-3A	NUTPLATE	12	
- 2B	S1860-2A	NUTPLATE	12	
- 3	NAS696A08	NUTPLATE	2	
- 4	1213495-1	COVER ASSEMBLY-FUEL SELECTOR VALVE	1	A
		ATTACHING PARTS		
	S1021Z10-8	SCREW	9	A
		---*---		
	A6195-10Z1	NUT TINN	1	
- 4A	1213495-10	COVER PLATE-FUEL SELECTOR VALVE	1	B
		ATTACHING PARTS		
	S1021Z10-8	SCREW	10	B
		---*---		
- 5	S225-6	PLATE-INSPECTION OPENING	1	
		ATTACHING PARTS		
	S1022Z8-8	SCREW	6	
		---*---		
- 5A	1213302-1	PLATE-COVER	1	
		ATTACHING PARTS		
	S1022Z8-8	SCREW	12	
		---*---		
- 6	1213512-1	COVER-PLATE-FLOORBOARD	2	
		ATTACHING PARTS		
- 7	AN5158R8	SCREW	20	
		---*---		
- 8	1213513-3	STIFFENER ASSEMBLY-FLOORBOARD LH	1	
	1213513-4	STIFFENER ASSEMBLY-FLOORBOARD RH	1	
	NAS697A08	NUTPLATE	4	
- 9	1210404-8	FLOORBOARD ASSEMBLY-BELLY SECTION	1	
	S1863-3	NUT TINN	36	
-10	1210408-13	SEAT RAIL-OUTBOARD LH	1	
-11	1210408-18	SEAT RAIL-INBOARD LH	1	
-12	1210408-12	SEAT RAIL-INBOARD RH	1	
-13	1210408-17	SEAT RAIL-OUTBOARD RH	1	
-14	S225-5	PLATE-INSPECTION OPENING	4	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	6	
		---*---		
-15	S225-7	PLATE-INSPECTION OPENING	2	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	6	
		---*---		
-16	1211606-24	FLOORBOARD PANEL ASSEMBLY-AFT CABIN SECTION FORWARD	1	
-17	1211623-5	PAN ASSEMBLY-FLOOR LH	1	
-18	1211623-7	PAN ASSEMBLY-FLOOR RH	1	
-19	S225-5	PLATE-INSPECTION OPENING	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	6	
	S1863-3	NUT TINN	6	
		---*---		
-20	S1209-1	DOUBLER ASSEMBLY-INSPECTION HOLE	4	
	NAS680A08K	NUTPLATE	6	
-21	1211642-13	SEAT RAIL-OUTBOARD LH	1	
-22	1211642-11	SEAT RAIL-INBOARD LH	1	
-23	1211642-12	SEAT RAIL-INBOARD RH	1	
-24	1211657-2	SEAT RAIL-OUTBOARD RH	1	
-25	1211612-1	ANGLE-AFT CABIN FORWARD LH FLOORBOARD	1	
-26	1211789-1	FLOORBOARD PANEL ASSEMBLY-AFT CABIN SECTION REAR RH	1	
	S1863-3	NUTPLATE	32	
-27	1211666-1	ANGLE-AFT CABIN REAR RH FLOORBOARD	1	
-28	1211786-2	FLOORBOARD PANEL ASSEMBLY-AFT CABIN SECTION REAR LH	1	
-29	1211610-1	ANGLE ASSEMBLY	1	
	NAS696A3	NUTPLATE	1	
-30	1211613-1	ANGLE	1	
	S-1863-3	NUTPLATE	17	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
32 -31	S225-7	PLATE-INSPECTION OPENING	4	
		ATTACHING PARTS		
	AN515-8R7	SCREW	24	
		---*---		
-32	S225-5	PLATE-INSPECTION OPENING	5	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	6	
		---*---		
-33	S225-8	PLATE-INSPECTION OPENING	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	3	
		---*---		
-34	1211788-1	COVER	2	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	5	
		---*---		
-34A	S225-11	PLATE-INSPECTION OPENING	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	6	
		---*---		
-35	1211783-3	SEAT RAIL-OUTBOARD LH	1	
-36	1211785-2	SEAT RAIL-OUTBOARD RH	1	
-37	1211782-7	SEAT RAIL-INBOARD LH	1	
-38	1211782-8	SEAT RAIL-INBOARD RH	1	
-39	1211641-1	SHIM	2	
-40	1211632-1	ANGLE	2	
-41	1211707-9	BRACKET ASSEMBLY-SEAT BELT LH	1	
	1211707-10	BRACKET ASSEMBLY-SEAT BELT RH	1	
	NAS680A4	NUTPLATE	1	
-42	1211784-1	SHIM-RH	1	
-43	AN525I0R8	SCREW	6	
		A---U206 SERIAL U20602200 THRU U20602579		
		B---U206 SERIAL U20602580 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
33 -		CARGO DOORS INSTALLATION	NP	
- 1	1211670-14	DOOR ASSEMBLY-FORWARD CARGO	1	
		ATTACHING PARTS		
	NAS514P1032-12	SCREW	8	
		---*---		
- 2	1211670-4	WINDOW-CARGO DOOR	1	
- 3	1211670-9	RETAINER-WINDOW	1	
		ATTACHING PARTS		
	CR673-4-4	RIVET-CHERRY CY	7	
	CR673-4-4	RIVET-CHERRY CY	24	
		---*---		
- 4		DELETED, NEVER USED		
- 5		DELETED, NEVER USED		
- 6		DELETED, NEVER USED		
- 7		DELETED, NEVER USED		
- 8	1215037-1	BRACKET-ARMREST	2	
- 9	1211661-1	HINGE HALF-DOOR LOWER	1	
-10	1211661-2	HINGE HALF-FUSELAGE LOWER	1	
-11	1211661-9	HINGE HALF-FUSELAGE UPPER	1	
-12	1211661-4	HINGE HALF-DOOR UPPER	1	
-13	MS20392-1C57	PIN-HINGE	2	
-14	MS24665-132	PIN-COTTER	2	
-15	SEE FIG 50A	LATCH ASSEMBLY-REMOVABLE	1	
		ATTACHING PARTS		
	NAS220-5	SCREW	14	
		---*---		
-16	S1116-1	SEAL-123.60 IN LG BULK ITEM REF S1116-1-123.60	1	
-17	1211644-1	STOP ASSEMBLY-FORWARD CARGO DOOR SWING	2	
		ATTACHING PARTS		
	LA3DW500	PIN-DETENT HWL LOWER STOP	1	
	AN3-4A	BOLT LOWER STOP	1	
	AN525-10R8	SCREW UPPER STOP	2	
	NAS43HT3-10	SPACER LOWER STOP	1	
	AN960C10L	WASHER LOWER STOP	2	
	AN960-10L	WASHER UPPER STOP	2	
	AN960-10	WASHER UPPER STOP	2	
	NAS696A3	NUTPLATE UPPER STOP	1	
		---*---		
-18	1211673-206	DOOR ASSEMBLY-AFT CARGO	1	
		ATTACHING PARTS		
	NAS514P1032-12	SCREW	8	
	AN960-10	WASHER	8	
	MS21044N3	NUT	8	
-18A	1211644-1	STOP ASSEMBLY-SWING	1	
	AN3-4A	BOLT	1	
	NAS43HT3-10	SPACER	1	
	AN960C10L	WASHER	2	
-18B	LA30W500	PIN HWL	1	
		---*---		
-18C	0812339-1	SOCKET ASSEMBLY-ARMREST	2	
		ATTACHING PARTS		
	S1021Z6-10C	SCREW	3	
	NAS395-3-3	NUT	3	
		---*---		
-18D	1211490-4	BRACKET-ARMREST	1	
-19	1211673-5	WINDOW-CARGO DOOR	1	
-20	1211673-10	RETAINER-WINDOW AFT	1	
	CR763-4-4	RIVET-CHERRY CY	20	
-21		DELETED-NEVER USED		
-22	1211672-3	CARRIER-DOOR LATCH LOWER	1	
-23	1211672-2	CARRIER-DOOR LATCH UPPER	1	
-24	1211646-2	BOLT-DOOR STOP	2	
	AN960-416L	WASHER	2	
	MS21042L4	NUT	2	

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Fuselage (Cont)

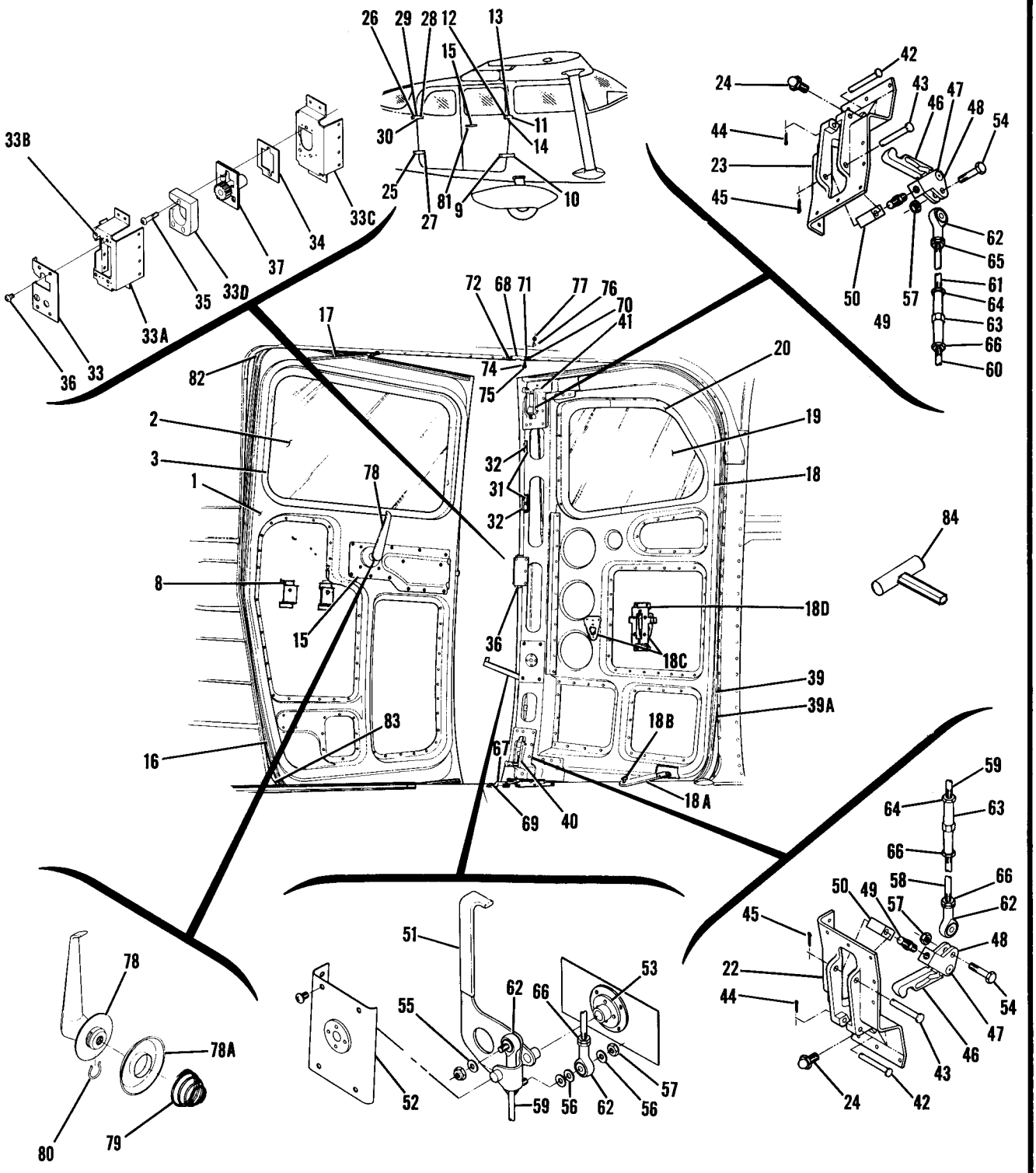

Figure 33. Cargo Doors Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
33 -25	1211661-5	HINGE HALF-FUSELAGE LOWER	1	
-26	1211661-6	HINGE HALF-FUSELAGE UPPER	1	
-27	1211661-7	HINGE HALF-DOOR LOWER	1	
-28	1211661-8	HINGE HALF-DOOR UPPER	1	
-29	MS20392-1C57	PIN-HINGE	2	
-30	MS24665-132	PIN-COTTER	2	
-31	1211695-1	BRACKET ASSEMBLY	2	
-32	NAS680A3	NUTPLATE	1	
-33	1211721-9	COVER	1	
-33A	1211721-8	BRACKET ASSEMBLY	1	
-33B	NAS696A3	NUTPLATE	2	
	NAS686A3	NUTPLATE	2	
-33C	1211721-7	BRACKET ASSEMBLY	1	
	NAS686A3	NUTPLATE	3	
-33D	0711695-9	GUIDE	1	
-34	0711695-10	SHIM	1	
-35	NAS221-15	SCREW	3	
-36	NAS221-5	SCREW	4	
-37	0711694-16	CLUTCH ASSEMBLY	1	
-38		DELETED-NEVER USED		
-39	S1346-1	SEAL-77.50 IN LG BULK ITEM REF S1346-1-77.50	1	
-39A	S1441-1	SEAL-SUPPORT 12.0 IN LG BULK ITEM REF S-1441-1-12.0	1	
		LATCHING ASSEMBLY-AFT CARGO DOOR	NP	
-40	1211675-12	LATCH ASSEMBLY-DOOR LOWER	1	
-41	1211675-2	LATCH ASSEMBLY-DOOR UPPER	1	
		ATTACHING PARTS		
-42	MS20392-1C41	PIN-HINGE	1	
-43	MS20392-2C41	PIN-HINGE	1	
-44	MS24665-67	PIN-COTTER	1	
-45	MS24665-132	PIN-COTTER	1	
		---*---		
-46	1211838-1	HOOK-DOOR LATCH LOWER	1	
	1211702-1	HOOK-DOOR LATCH UPPER	1	
-47	MS20427-6C14	RIVET-DOOR LATCH	1	
-48	1211675-6	CLEVIS-DOOR LATCH	1	
-49	1211675-3	BOLT-DOOR LATCH	1	
-50	1211675-7	BLOCK-DOOR LATCH	1	
-51	1211686-1	HANDLE ASSEMBLY-AFT CARGO DOOR	1	
-52	1211687-1	COVER ASSEMBLY-AFT CARGO DOOR	1	A
	1213947-1	COVER ASSEMBLY-AFT CARGO DOOR	1	B
		ATTACHING PARTS		
	NAS221-4	SCREW	6	
		---*---		
-53	1211687-3	BUSHING	1	A
	1213946-1	BEARING ASSY	1	B
	1211689-1	PUSH ROD ASSEMBLY-DOOR LATCH LOWER	1	
	1211689-2	PUSH ROD ASSEMBLY-DOOR LATCH UPPER	1	
		ATTACHING PARTS		
-54	AN3-7A	BOLT	1	
-55	AN960-10L	WASHER LOWER ROD	1	
-56	AN960-10L	WASHER UPPER ROD	3	
-57	MS21044N3	NUT	2	
		---*---		
-58	1211689-3	PUSH ROD-LOWER LOWER ROD ASSEMBLY	1	
-59	1211689-5	PUSH ROD-UPPER LOWER ROD ASSEMBLY	1	
-60	1211689-4	PUSH ROD-LOWER UPPER ROD ASSEMBLY	1	
-61	1211689-6	PUSH ROD-UPPER UPPER ROD ASSEMBLY	1	
-62	S1104-3	ROD END	2	
-63	AN155B16S	TURN BUCKLE	1	
-64	AN315-3L	NUT UPPER ROD	1	
-65	AN315-3R	NUT UPPER ROD	1	
-66	AN315-3R	NUT LOWER ROD	2	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
33 -67	1211658-1	LATCH PLATE-AFT CARGO DOOR LOWER	1	
-68	1211680-1	LATCH PLATE-AFT CARGO DOOR UPPER	1	
		ATTACHING PARTS		
-69	NAS221-12	SCREW LOWER PLATE	2	
-70	AN509-10-7	SCREW UPPER PLATE	2	
-71	1211696-1	SHIM-FRICTION UPPER LATCH PLATE	1	
	1211696-2	SHIM-FRICTION LOWER LATCH PLATE	1	
-72	1211684-1	SHIM-UPPER LATCH PLATE	AR	
	NAS696A3	NUTPLATE	2	
		---*---		
-73		DELETED NEVER USED		
-74	1211646-1	BOLT-DOOR STOP	2	
-75	AN960-416	WASHER	AR	
-76	AN960-416L	WASHER	AR	
-77	MS21042L4	NUT	2	
-78	1211250-7	HANDLE ASSEMBLY-CARGO DOOR	1	
-78A	1211251-2	INSERT WOODGRAIN	1	
	1705015-2	PLACARD-DOOR HANDLE SOFT INTERIOR ONLY	1	
-79	0413317	SPRING	1	
-80	0511189-1	CLIP	1	
-81	C253001-0101	LOCK ASSEMBLY-FORWARD CARGO DOOR	1	
	1411208-1	CAM-DOOR LOCK	1	
-82	1211692-1	FILLET-DOOR UPPER	1	
-83	1211692-2	FILLET-DOOR LOWER	1	
-84	1211703-1	HANDLE-CARGO DOOR STOWABLE	1	

A---U206 SERIAL U20602200 THRU U20602249
B---U206 SERIAL U20602250 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
34 -		TAILCONE INSTALLATION	NP	
	SEE FIG 36	STINGER INSTALLATION	NP	
- 1	1212400-23	TAILCONE ASSEMBLY	1	A
	1212400-27	TAILCONE ASSEMBLY	1	B
		ATTACHING PARTS		
- 2	AN3-5A	BOLT	6	
- 3	AN960-10	WASHER	6	
- 4	MS21044N3	NUT	6	
		---*---		
- 5	SEE FIG 35	AFT TAILCONE ASSEMBLY	1	
- 6	1212425-1	BULKHEAD ASSEMBLY STA. 138.00	1	
	1212425-3	DOUBLER	1	
- 7		BULKHEAD ASSEMBLY STA. 152.20	NP	
	1212412-2	FRAME-BULKHEAD TOP	1	
	1212412-13	FRAME-BULKHEAD LH SIDE	1	
	1212412-12	FRAME-BULKHEAD RH SIDE	1	
	1212412-15	ANGLE-SUPPORT	1	
- 8		BULKHEAD ASSEMBLY STA. 166.40	NP	A
		BULKHEAD ASSEMBLY STA. 166.40	NP	B
	1212413-13	FRAME-BULKHEAD TOP	1	A
	1212413-16	FRAME-BULKHEAD TOP	1	B
	1212413-3	FRAME-BULKHEAD LH SIDE	1	
	1212413-4	FRAME-BULKHEAD RH SIDE	1	
	S1154-1	BRACKET	2	
- 9		BULKHEAD ASSEMBLY STA. 180.60	NP	A
		BULKHEAD ASSEMBLY STA. 180.60	NP	B
	1212414-13	FRAME-BULKHEAD TOP	1	A
	1212414-16	FRAME-BULKHEAD TOP	1	B
	1212414-3	FRAME-BULKHEAD LH	1	
	1212414-4	FRAME-BULKHEAD RH	1	
	S1154-1	BRACKET	2	
-10	1212414-14	DOUBLER	1	A
	1212414-17	DOUBLER	1	B

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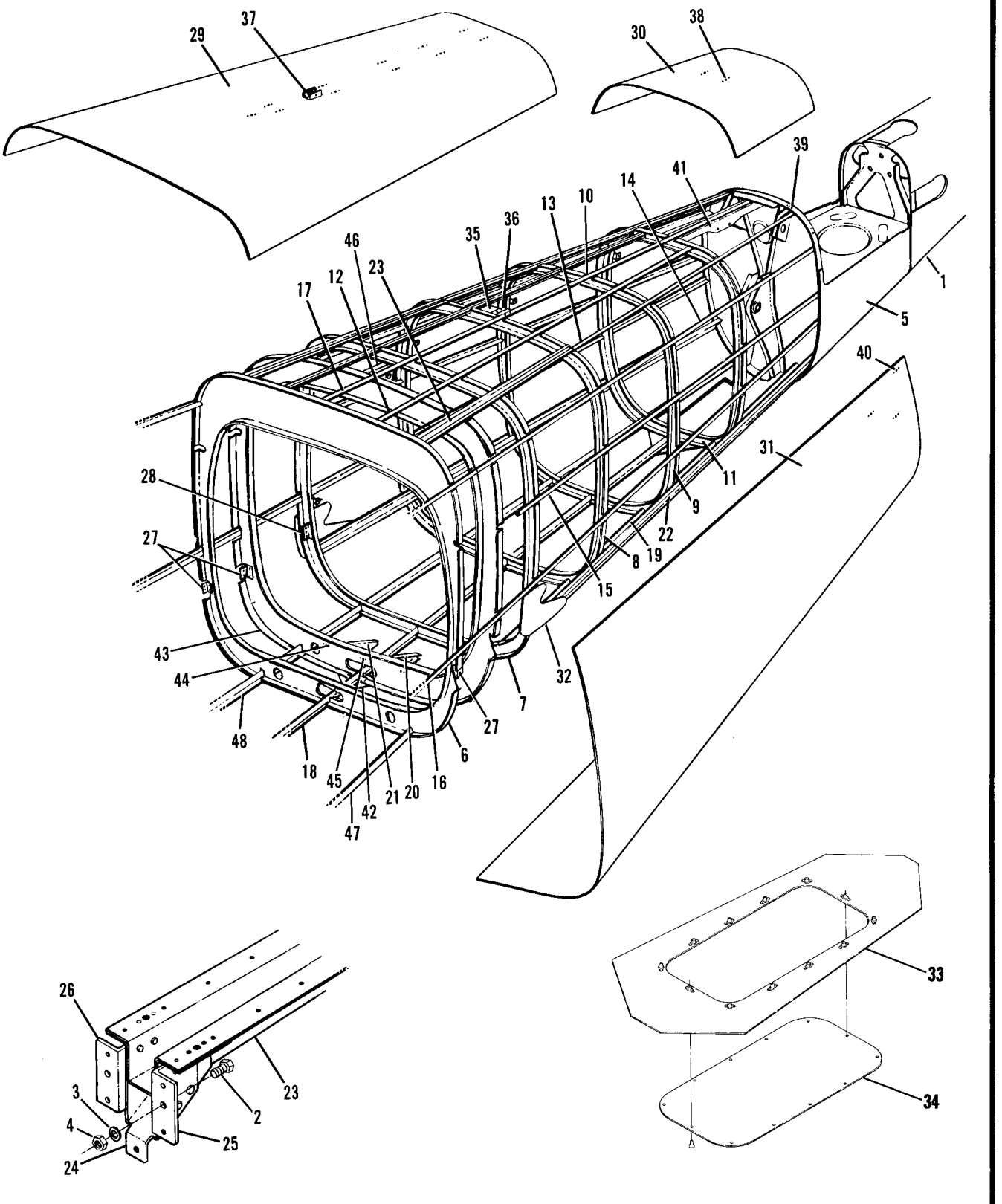

Figure 34. Tailcone Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
34 -11		BULKHEAD ASSEMBLY STA. 194.80	NP	A
		BULKHEAD ASSEMBLY STA. 194.80	NP	B
	1212415-2	FRAME-BULKHEAD TOP	1	A
	1212415-13	FRAME-BULKHEAD TOP	1	B
	1212415-3	FRAME-BULKHEAD LH SIDE	1	
	1212415-4	FRAME-BULKHEAD RH SIDE	1	
	S1154-1	BRACKET	2	
-12	1212416-1	STRINGER-TOP LH STA. 138.00 TO 194.80	1	
	1212416-27	STRINGER-TOP RH STA. 138.00 TO 194.80	1	A
	1212416-29	STRINGER-TOP RH STA. 138.00 TO 194.80	1	B
-13	1212416-3	STRINGER-TOP LH STA. 166.40 TO 209.00	1	
	1212416-4	STRINGER-TOP RH STA. 166.40 TO 209.00	1	
-14	1212416-5	STRINGER-SIDE UPPER LH STA. 138.00 TO 209.00	1	
	1212416-6	STRINGER-SIDE UPPER RH STA. 138.00 TO 209.00	1	
-15	1212416-7	STRINGER-SIDE CENTER LH STA. 152.20 TO 209.00	1	
	1212416-8	STRINGER-SIDE CENTER RH STA. 152.20 TO 209.00	1	
-16	1212416-9	STRINGER-SIDE LOWER LH STA. 138.00 TO 209.00	1	
	1212416-10	STRINGER-SIDE LOWER RH STA. 138.00 TO 209.00	1	
-17	1212416-28	STRINGER-TOP CENTER STA. 138.00 TO 209.00	1	A
	1212416-30	STRINGER-TOP CENTER STA. 138.00 TO 209.00	1	B
-18	1212416-26	STRINGER-LOWER CENTER STA. 138.00 TO 194.80	1	
-19	1212416-18	STRINGER-LOWER LH STA. 166.40 TO 209.00	1	
	1212416-19	STRINGER-LOWER RH STA. 166.40 TO 209.00	1	
-20	1211835-1	BRACKET-PULLEY LH	1	
-21	1211835-2	BRACKET-PULLEY RH	1	
-22	1212417-3	STRINGER-SIDE LH STA. 152.20 TO 230.187	1	
	1212417-4	STRINGER-SIDE RH STA. 152.20 TO 230.187	1	
-23	1211431-5	STRINGER ASSEMBLY-TOP LH STA. 138.00 TO 166.40	1	
	1211431-6	STRINGER ASSEMBLY-TOP RH STA. 138.00 TO 166.40	1	
-24	1211431-3	BRACKET-LH	1	
	1211431-4	BRACKET-RH	1	
-25	1211431-17	ANGLE-OUTBOARD LH	1	
	1211431-18	ANGLE-OUTBOARD RH	1	
-26	1211431-19	ANGLE-INBOARD LH	1	
	1211431-20	ANGLE-INBOARD RH	1	
-27	1211401-1	ANGLE-LONGERON	4	
-28	1211401-3	ANGLE-LONGERON	2	
-29	1212400-2	SKIN-TOP FORWARD	1	
-30	1212400-6	SKIN-TOP AFT	1	
-31	1212400-21	SKIN-SIDE LH	1	
	1212400-22	SKIN-SIDE RH	1	
-32	1212418-1	GUSSET-LH	1	
	1212418-2	GUSSET-RH	1	
-33	1212895-1	DOUBLER ASSEMBLY-TAILCONE	1	
	NAS697A08	NUTPLATE	12	
	NAS698A08	NUTPLATE	1	
-34	1212439-1	DOOR-ACCESS	1	
		ATTACHING PARTS		
	AN515-8R6	SCREW	12	
		---*---		
-35	1212422-2	DOUBLER-ELEVATOR DOWN SPRING	1	A
-36	1212025-5	BRACKET-ELEVATOR DOWN SPRING	1	A
-37	1212419-1	CHANNEL ASSEMBLY-DORSAL FIN	1	
	NAS686A08	NUTPLATE	2	
-38	NAS697A08K	NUTPLATE	13	
-39	S1862-2	NUT	4	
-40	S1863-4A	NUTPLATE	8	
-41	1212427-2	BRACKET-PULLEY	1	A
-42	1211842-2	GUSSET	1	
-43	1212437-1	BULKHEAD ASSEMBLY	1	
-44	NAS682A3K	NUTPLATE	2	
-45	NAS697A3K	NUTPLATE	1	
-46	1260474-1	BRACKET-EMERGENCY LOCATOR TRANSMITTER	1	
-47	1211649-1	STRINGER-LOWER LH	1	
-48	1211649-2	STRINGER-LOWER RH	1	

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON

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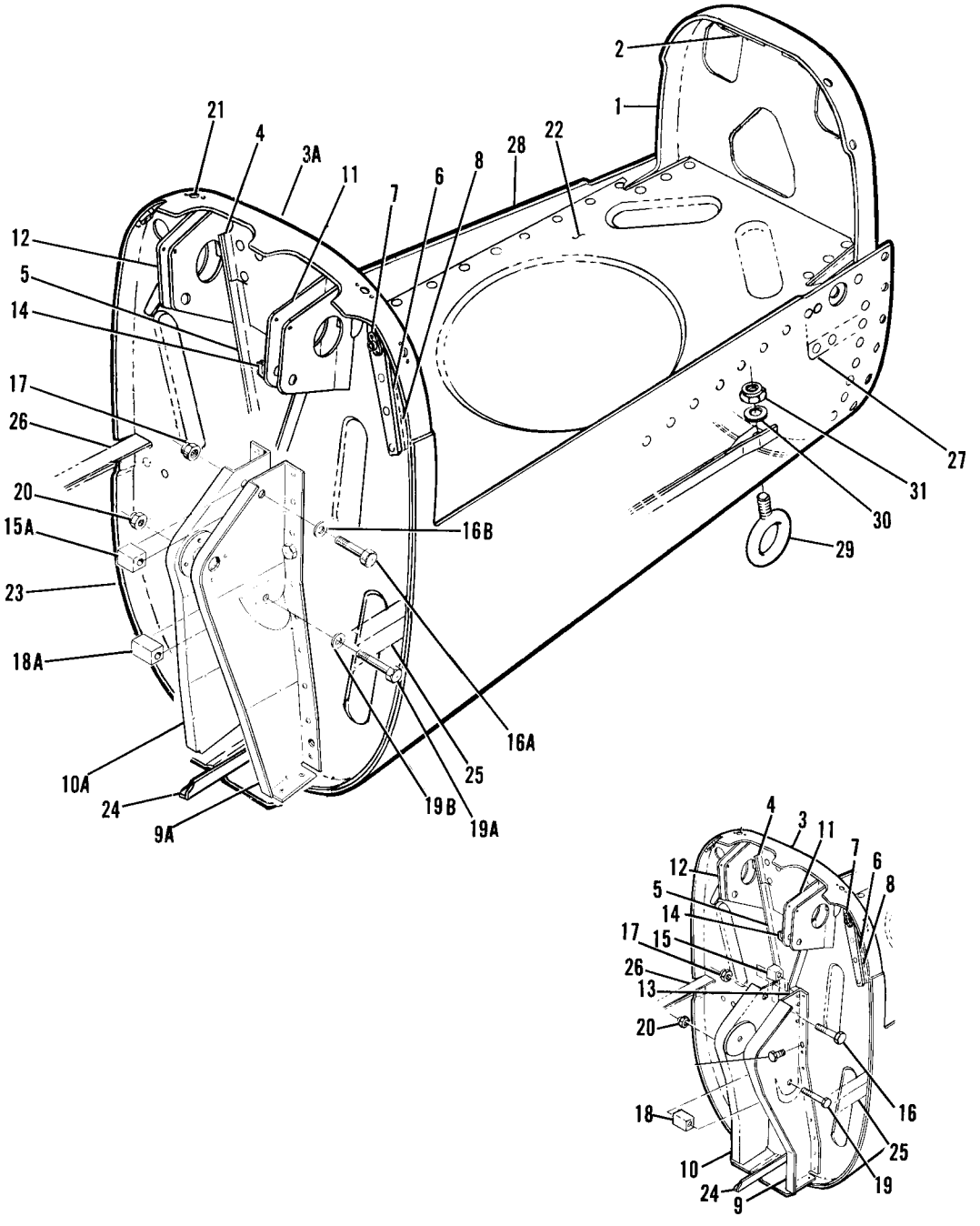
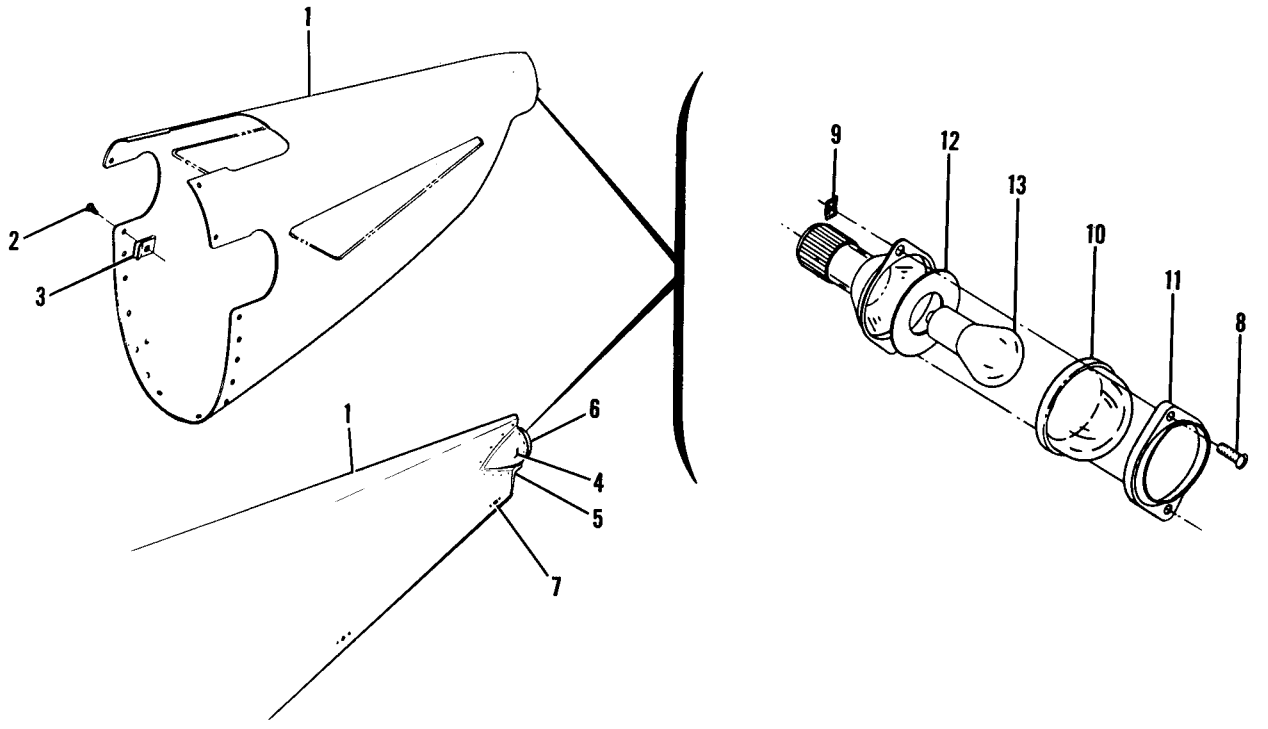


Figure 35. Aft Tailcone Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
35 -	1212135-1	AFT TAILCONE ASSEMBLY WEU 1212135-5	1	A
	1212135-5	AFT TAILCONE ASSEMBLY	1	B
- 1	1212130-1	BULKHEAD ASSEMBLY-TAILCONE STA 230.187	1	
	1212130-2	BULKHEAD-TAILCONE STA 230.187	1	
- 2	1212129-1	DOUBLER ASSEMBLY	1	
	NAS696A3	NUTPLATE	2	
- 3	1212136-1	BULKHEAD ASSEMBLY-TAILCONE STA 209.00	1	A
	1212136-2	BULKHEAD-TAILCONE STA 209.00	1	A
- 3A	1212136-6	BULKHEAD ASSY.-TAILCONE STA. 209.00	1	B
	1212136-5	BULKHEAD-TAILCONE STA. 209.00	1	B
- 4	1212126-1	DOUBLER	1	
- 5	1212132-1	DOUBLER	1	
- 6	1212127-1	DOUBLER ASSEMBLY-FORWARD	2	
	1212127-2	DOUBLER	1	
- 7	NAS697A4	NUTPLATE	1	
- 8	1212127-3	DOUBLER-AFT	2	
- 9	1212424-8	BRACKET ASSEMBLY-ELEVATOR BELLCRANK REAR RH	1	A
- 9A	1212424-14	BRACKET ASSEMBLY-ELEVATOR BELLCRANK REAR RH	1	B
-10	1212424-9	BRACKET ASSEMBLY-ELEVATOR BELLCRANK REAR LH	1	A
-10A	1212424-13	BRACKET ASSEMBLY-ELEVATOR BELLCRANK REAR LH	1	B
-11	0760621-1	BRACKET-PULLEY LH	1	
-12	0760621-2	BRACKET-PULLEY RH	1	
		ATTACHING PARTS		
	AN3-4A	BOLT	1	
	MS21044N3	NUT	1	
		---*---		
-13	1260085-1	SPACER	1	A
-14	0412467	BRACKET-PULLEY	1	
-15	1260089-1	STOP-ELEVATOR UPPER	1	A
-15A	0510146-10	STOP-ELEVATOR UPPER	1	B
		ATTACHING PARTS		
-16	AN4-16A	BOLT	1	A
-16A	AN4-12A	BOLT	1	B
-16B	AN960-416	WASHER	1	B
-17	MS21042L4	NUT	1	
		---*---		
-18	1260089-2	STOP-ELEVATOR LOWER	1	A
-18A	0510146-9	STOP-ELEVATOR LOWER	1	B
		ATTACHING PARTS		
-19	AN4-17A	BOLT	1	A
-19A	AN4-13A	BOLT	1	B
-19B	AN960-416	WASHER	1	B
-20	MS21042L4	NUT	1	
		---*---		
-21	NAS697A08	NUTPLATE	4	
-22	1212133-1	BULKHEAD ASSEMBLY-TAILCONE HORIZONTAL	1	A
	1212133-3	BULKHEAD ASSEMBLY-TAILCONE HORIZONTAL	1	B
		ATTACHING PARTS		
-23	AN3-4A	BOLT	2	
		---*---		
	1212408-8	STIFFENER ASSEMBLY	1	A
	1212408-3	STIFFENER ASSEMBLY	1	B
	NAS680A3K	NUTPLATE	2	
-24	1212406-2	STRINGER	1	
-25	1212407-3	REINFORCEMENT LH	1	
-26	1212407-4	REINFORCEMENT RH	1	
-27	1212128-1	BRACKET-STABILIZER ATTACH LH	1	
	1212128-2	BRACKET-STABILIZER ATTACH RH	1	
-28	1212135-2	SKIN	1	
-29	0422344	RING-MOORING	1	
		ATTACHING PARTS		
-30	AN960-516	WASHER	1	
-31	MS21042L5	NUT	1	
		---*---		
		A---U206 SERIAL U20602200 THRU U2062579		
		B---U206 SERIAL U20602580 & ON		

Fuselage (Cont)



FLOATPLANE ONLY

Figure 36. Stinger Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
36 -		STINGER INSTALLATION	NP	
- 1	1212010-13-791	STINGER ASSEMBLY 24 VOLT	1	
	1212600-7	STINGER ASSEMBLY FLOATPLANE	1	
		ATTACHING PARTS		
- 2	S1021Z8-8	SCREW	30	
- 3	NAS395-10-3	NUT	4	
		---*---		
- 4	1212601-1	SUPPORT-TAIL LIGHT LH	1	
	1212601-2	SUPPORT-TAIL LIGHT RH	1	
- 5	1212600-3	SPACER	1	
- 6	0433007	MOUNT-TAIL LIGHT	1	
- 7	NAS697A3	NUTPLATE	6	
	C622001-0102	LIGHT ASSEMBLY-TAIL	1	
		ATTACHING PARTS		
- 8	AN515-4R6	SCREW	2	
	AN530-6R10	SCREW	2	
- 9	NAS488-5-3	NUTPLATE	2	
		---*---		
-10	A4513-1	LENS-CLEAR TAILLIGHT GMC	1	
-11	C622001-0104	RETAINER-LENS GMC	1	
-12	A2109-3	GASKET GMC	1	
-13	1777	BULB-TAIL LIGHT 12V GMC	1	
	MS35478-307	BULB-TAIL LIGHT 24V	1	

Fuselage (Cont)

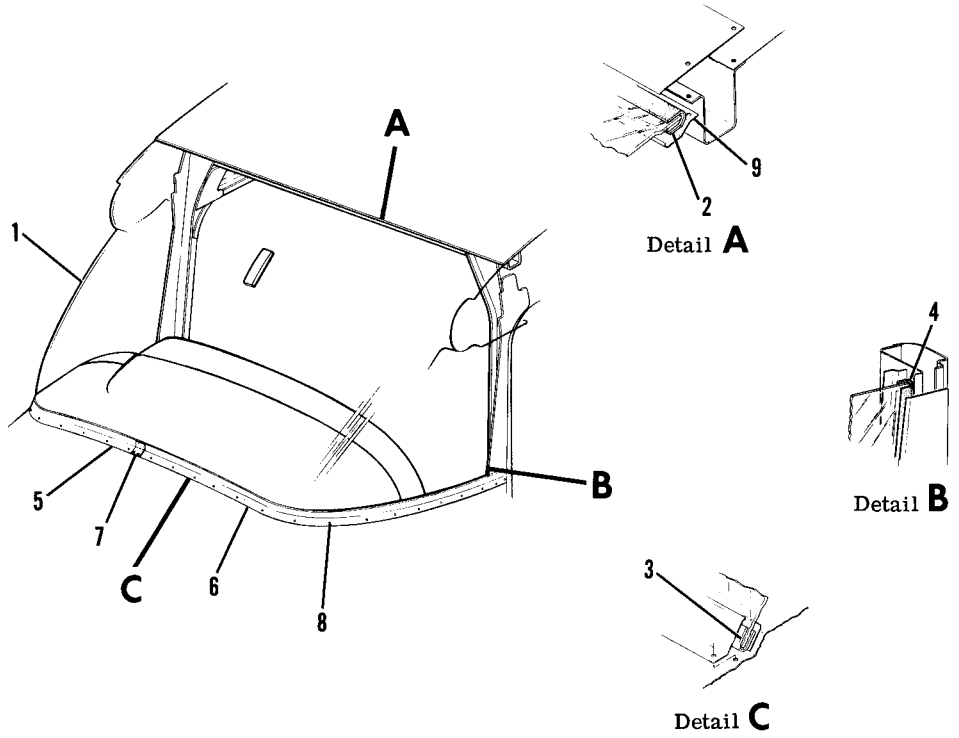


Figure 37. Windshield Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
37 -			WINDSHIELD INSTALLATION	NP	
- 1	1213400-200		WINDSHIELD TINTED	1	
- 2	S1389-3		SEAL-FELT 47.00 IN LG BULK ITEM REF S-1389-3-47.00	AR	
- 3	S1389-1		SEAL-FELT 115.00 IN LG BULK ITEM REF S-1389-1-115.00	AR	
- 4	S1389-7		SEAL-FELT 18.00 IN LG BULK ITEM REF S-1389-7-18.00	AR	
- 5	1213001-10		RETAINER-HALF RH	1	
- 6	1213392-1		RETAINER-HALF LH	1	
	1213001-72		RETAINER-WINDSHIELD ONE PIECE	1	
			ATTACHING PARTS		
- 7	1213001-15		TAB-RETAINER	1	
- 8	AN507-632R6		SCREW	52	
	MS21044N3		NUT	52	
- 9	0713822-1	◻	RETAINER-WINDSHIELD	1	
			---*---		

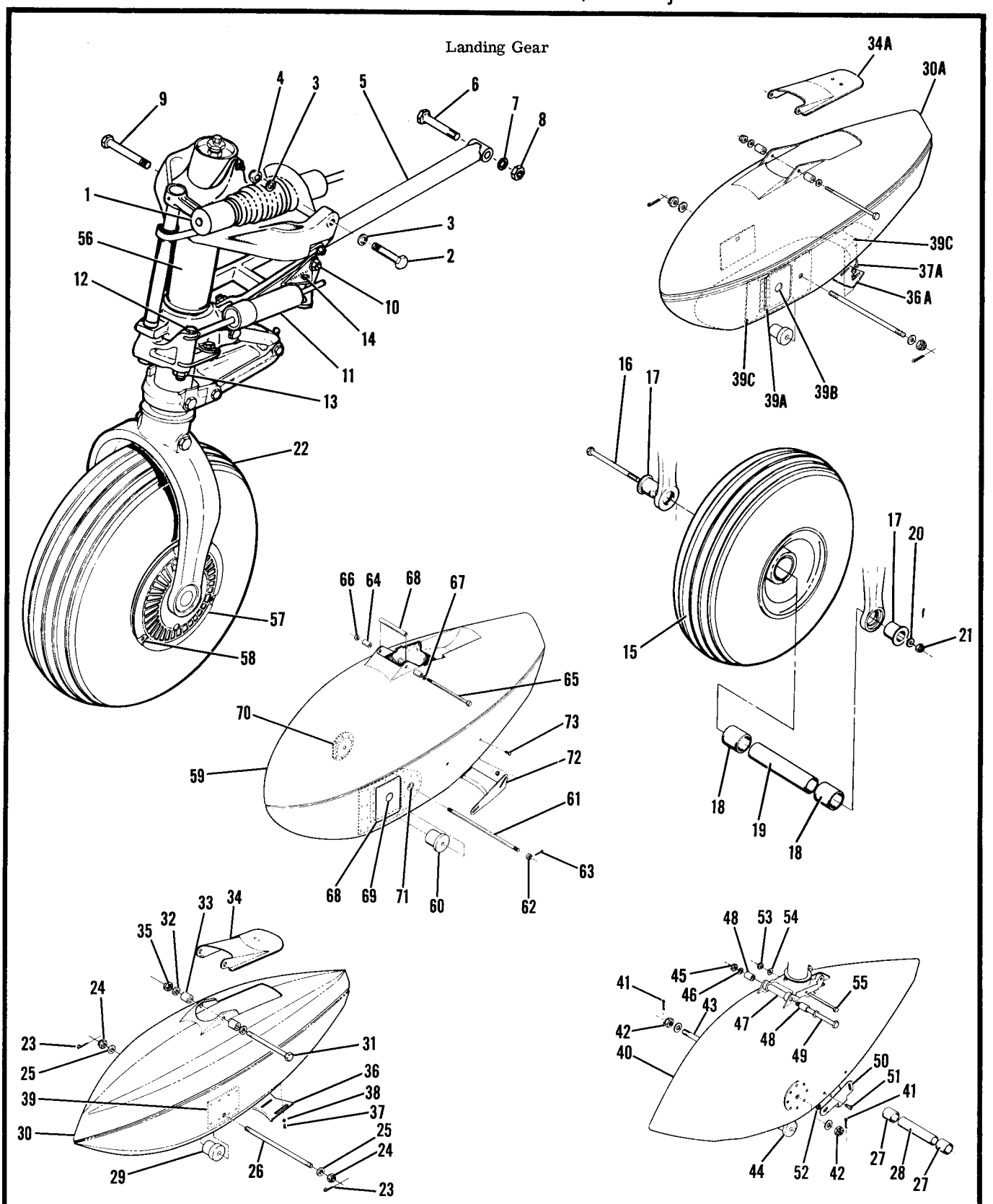


Figure 38. Nose Gear Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
38 -		NOSE GEAR INSTALLATION	NP	
- 1	SEE FIG 44	STEERING INSTALLATION	1	
		NOSE GEAR ASSEMBLY	NP	
		ATTACHING PARTS		
- 2	AN176-21A	BOLT	2	
- 3	AN960-616L	WASHER	2	
- 4	MS21042L6	NUT	2	
- 5	1243600-1	LINK-DRAG	1	
- 6	NAS464P5A42	BOLT	1	
- 7	AN960-516L	WASHER	1	
- 8	MS21042L5	NUT	1	
- 9	AN6-32A	BOLT	1	
	AN960-616	WASHER	1	
	AN960-616L	WASHER	2	
-10	MS21042L6	NUT	1	
		---*---		
-11	SEE FIG 43	SHIMMY DAMPENER	1	
		ATTACHING PARTS		
-12	NAS464P3A32C	BOLT	1	
	AN960-10L	WASHER	2	
	AN960-10	WASHER	1	
-13	MS21044N3	NUT	1	
-14	AN4H5A	BOLT	2	
	NAS76A4-006	BUSHING	2	
	AN960-616L	WASHER	2	
		---*---		
-15	SEE FIG 41	WHEEL ASSEMBLY-NOSE GEAR HEAVY DUTY	1	
		ATTACHING PARTS		
-16	AN5-55	BOLT	1	
-17	1442001-2	BUCKET-AXLE BOLT	2	
-18	1442002-1	SPACER	2	
-19	1442001-1	AXLE	1	
-20	AN960-516L	WASHER	1	
-21	AN310-5	NUT	1	
	MS24665-136	PIN-COTTER	1	
		---*---		
-22	SEE FIG 41	WHEEL ASSEMBLY-NOSE GEAR STANDARD	1	
		ATTACHING PARTS		
-23	MS24665-136	PIN-COTTER	2	
-24	AN310-5	NUT	2	
-25	S1450-5-12-035	WASHER	2	
-26	0742410-27	STUD	1	
-27	0543037-1	SPACER	2	
-28	0543003	TUBE-AXLE	1	
-29	0742410-8	FERRULE	2	
		---*---		
		FAIRING INSTALLATION-STANDARD	1	
-30	0543065-1	FAIRING ASSEMBLY USE WITH STANDARD GEAR	1	A
-30A	0543079-7	FAIRING ASSEMBLY USE WITH STANDARD GEAR	1	B
		ATTACHING PARTS		
-31	AN5-51A	BOLT	1	
-32	AN960-516L	WASHER	AR	
-33	0743009-1	SPACER	2	
-34	0743625-15	PLATE-COVER	1	A
-34A	0743625-17	PLATE-COVER	1	B
-35	MS21042L5	NUT	1	
		---*---		
-36	0541205-2	SCRAPER	1	A
-36A	0541221-2	SCRAPER	1	B
		ATTACHING PARTS		
-37	AN520-10R6	SCREW	3	A
-37A	AN520-10R12	SCREW	3	B
-38	AN960-10	WASHER	6	
	MS21044N3	NUT	3	
		---*---		
-39	0541207-2	DOUBLER	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
38 -39A	0541223-13	DOOR ASSY-ACCESS	1	B
-39B	KM610-64	LATCH-DOOR	1	B
-39C	0541222-3	DOUBLER	1	B
-39D	0541207-3	DOUBLER	1	B
		FAIRING INSTALLATION-HEAVY DUTY NOSE GEAR	1	
-40	0743618-6	FAIRING ASSEMBLY-NOSE WHEEL HEAVY DUTY GEAR	1	C
		ATTACHING PARTS		
-41	MS24665-210	PIN-COTTER	2	C
-42	AN310-5	NUT	2	C
-43	1442013-1	STUD	1	C
-44	0743619-1	FERRULE	2	C
-45	MS21042L5	NUT	1	C
-46	AN960-516L	WASHER	1	C
-47	NAS75-5-225	SPACER	1	C
-48	0743009-1	SPACER	2	C
-49	AN5-56A	BOLT	1	C
		---*---		
-50	1442012-1	SCRAPER	1	C
		ATTACHING PARTS		
-51	NAS221-7	SCREW	4	C
-52	MS21044N3	NUT	4	C
		---*---		
-53	MS21042L5	NUT ATTACH HUB ON HEAVY DUTY GEAR USING FAIRING	1	
-54	AN960-516L	WASHER ATTACH HUB ON HEAVY DUTY GEAR USING FAIRING	1	
-55	AN5-34A	BOLT ATTACH HUB ON HEAVY DUTY GEAR USING FAIRING	1	
-56	SEE FIG 39	SHOCK STRUT ASSEMBLY-NOSE GEAR		
-57	0743627-3	CAP-WHEEL-LH STANDARD WHEEL ONLY	1	
	0743627-4	CAP-WHEEL-RH STANDARD WHEEL ONLY	1	
		ATTACHING PARTS		
-58	AN936A8	WASHER	3	
	AN515-8R4	SCREW	3	
		---*---		
-59	1243045-1	FAIRING ASSY.-NOSE WHEEL HEAVY DUTY	1	D
		ATTACHING PARTS		
-60	0743619-1	FERRULE	2	D
-61	1442013-1	STUD	1	D
-62	AN310-5	NUT	2	D
-63	MS24665-210	COTTER PIN	2	D
-64	0743009-1	SPACER	2	D
-65	AN5-55A	BOLT	1	D
-66	MS21042L5	NUT	1	D
-67	S1450-5A13-032	WASHER	1	D
-68	NAS75-5-225	SPACER	1	D
		---*---		
-69	0541223-13	DOOR ASSY	1	D
	KM610-64	LATCH-DOOR	1	D
-70	1243042-1	SHIM RH SIDE ONLY	1	D
	1243043-2	CUP-RH SIDE	1	D
	1243043-1	CUP-LH SIDE	1	D
-71	1243044-1	DOUBLER	1	D
-72	1243073-1	SCRAPER	1	D
		ATTACHING PARTS		
-73	NAS221-7	SCREW	4	D
	MS21044N3	NUT	4	D
	AN960-10	WASHER	AR	D
	AN960-10L	WASHER	AR	D
		---*---		

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON
C---U206 SERIAL U20602200 THRU U20603020
D---U206 SERIAL U20603021 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
39 -	1243610-220	NOSE GEAR SHOCK STRUT ASSY STD	1	
	1243610-221	NOSE GEAR SHOCK STRUT ASSY H/D	1	
	1243610-217	PISTON & FORK ASSEMBLY-NOSE GEAR STANDARD	1	
	1243610-216	PISTON & HUB ASSEMBLY-NOSE GEAR HEAVY DUTY	1	
- 1	AN5-51A	BOLT	1	
- 2	0743009-1	SPACER-TOW BAR	2	
- 3	AN960-516L	WASHER	1	
- 4	MS21042L5	NUT	1	
- 5	0543007-3	FITTING STANDARD GEAR ONLY	1	
		ATTACHING PARTS		
- 6	AN5-27A	BOLT STANDARD GEAR ONLY	1	
- 7	AN960-516L	WASHER STANDARD GEAR ONLY	1	
- 8	MS21042L5	NUT STANDARD GEAR ONLY	1	
		---*---		
- 9	SK205-3	FORK REPLACEMENT KIT STANDARD GEAR ONLY	1	
-10	1243620-1	HUB-NOSE GEAR FORK HEAVY DUTY GEAR ONLY	1	
-11	0841200-7	PLUG-PIN BASE	1	
-12	0743626-7	PIN ASSEMBLY-METERING	1	
		ATTACHING PARTS		
-13	AN960-416L	WASHER	1	
-14	MS21042L4	NUT	1	
		---*---		
-15	AN6227B26	O RING	1	
-16	AN6227B5	O RING	1	
-17	SEE FIG 40	STRUT ASSEMBLY-UPPER	1	
-18	0841200-19	LOCK RING	1	
-19	1243021-1	BEARING	1	
-20	1243626-1	RING-PACK SUPPORT	1	
-21	0543029	WASHER	2	
-22	1243811-6	COLLAR ASSEMBLY	1	
	S1997-44-16	BEARING	1	
-23	1243030-5	SHIM .006 IN THICK	A/R	
	1243030-6	SHIM .012 IN THICK	A/R	
	1243030-7	SHIM .020 IN THICK	A/R	
-24	1243624-4	SHAFT ASSEMBLY-STEERING	1	
-25		ARM-STEERING-ORDER COMPLETE ASSEMBLY	NP	
		ATTACHING PARTS		
-26	NAS561P7-16	PIN-SPRING	2	
		---*---		

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Landing Gear (Cont)

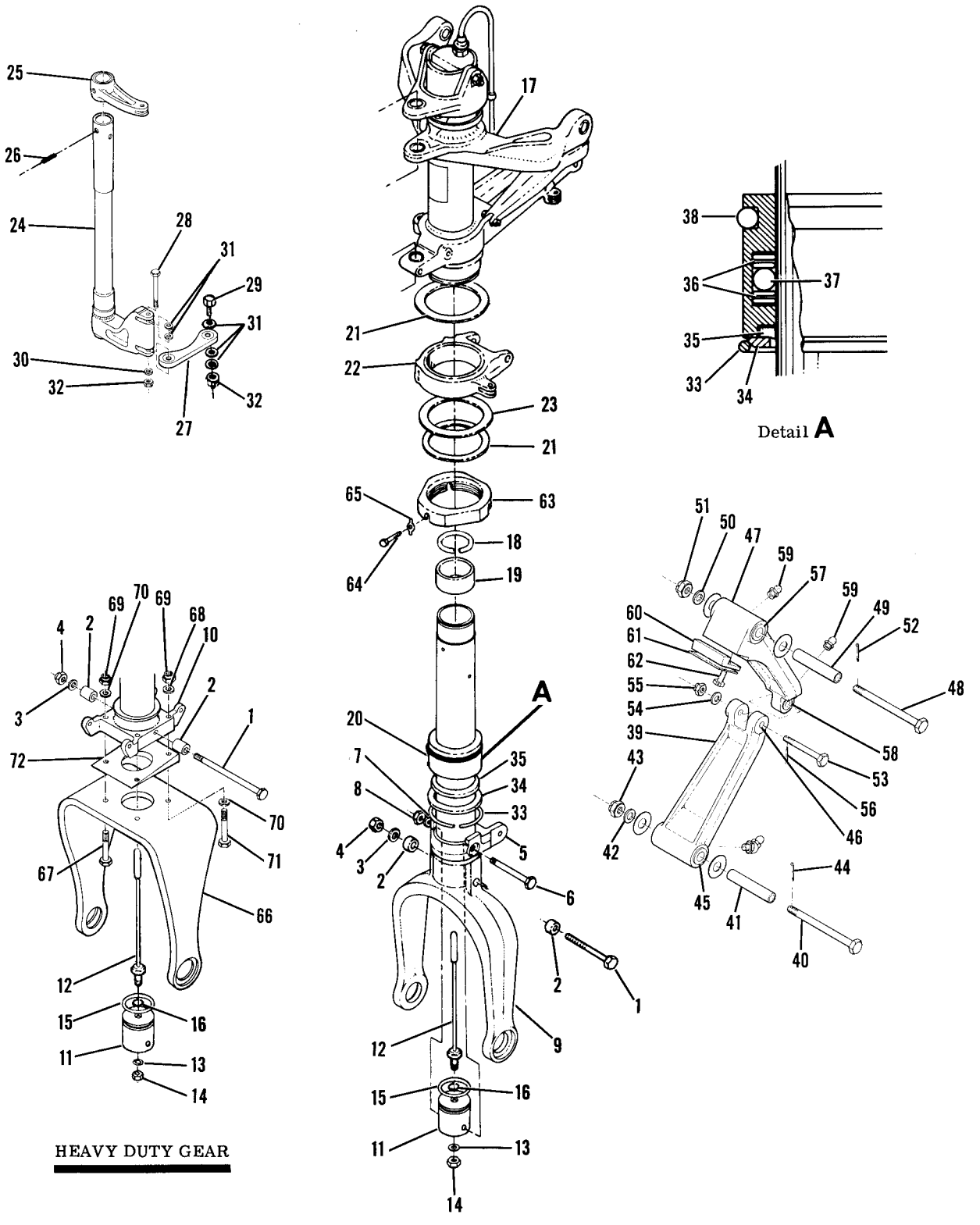


Figure 39. Nose Gear Shock Strut Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
39 -27	1243018-1	LINK-STEERING	1	
		ATTACHING PARTS		
-28	NAS464P3A32	BOLT-FORWARD ATTACH	1	
-29	NAS464P3A9	BOLT-AFT ATTACH	1	
-30	AN960-10	WASHER FORWARD ATTACH	1	
-31	AN960-10L	WASHER 2 FORWARD-3 AFT	5	
-32	MS21044N3	NUT	2	
		---*---		
-33	0841200-25	RING-LOCK	1	
-34	0841200-15	RING-PACK RETAINER	1	
-35	S11065-21	RING-SCRAPER SHWS	1	
-36	S1628-329	RING BACK UP	2	
-37	AN6227B32	O RING	1	
-38	AN6230B6	O RING	1	
-39	0442506-2	LINK ASSEMBLY-TORQUE LOWER	1	
		ATTACHING PARTS		
-40	AN4-31	BOLT	1	
-41	0543047-1	SPACER	1	
	0543048-1	SHIM	1	
-42	AN960-416	WASHER	AR	
-43	AN310-4	NUT	1	
-44	MS24665-134	PIN-COTTER	1	
		---*---		
-45	NAS77-6-88	BUSHING	2	
-46	NAS77-3-23	BUSHING	2	
-47	1243630-1	LINK ASSEMBLY-TORQUE UPPER STANDARD GEAR	1	
	1243630-3	LINK ASSEMBLY-TORQUE UPPER HEAVY DUTY GEAR	1	
		ATTACHING PARTS		
-48	NAS464P4-43	BOLT	1	
-49	0543047-2	SPACER	1	
	0543048-1	SHIM	1	
-50	AN960-416	WASHER	1	
-51	AN310-4	NUT	1	
-52	MS24665-134	PIN	1	
-53	NAS464P3-22	BOLT	1	
-54	AN960-10L	WASHER	1	
-55	AN310-3	NUT	1	
-56	MS24665-134	PIN-COTTER	1	
		---*---		
-57	NAS77-6-88	BUSHING	2	
-58	NAS77-3-23	BUSHING	2	
-59	AN944-101A	FITTING-LUBE	2	
-60	1243629-1	LUG	1	
	0442506-13	TORQUE LINK	1	
-61	0442506-9	LUG-SAFETY	1	
-62	AN3-3A	BOLT	2	
-63	1243617-1	COLLAR	1	
		ATTACHING PARTS		
-64	AN3H3A	BOLT	1	
-65	1243619-1	TAB-WASHER	1	
		---*---		
-66	1243623-1	YOKE-NOSE GEAR HEAVY DUTY GEAR ONLY	1	
		ATTACHING PARTS		
-67	AN5-17A	BOLT HEAVY DUTY GEAR ONLY	2	
-68	AN960-516L	WASHER HEAVY DUTY GEAR ONLY	4	
-69	MS21042L5	NUT HEAVY DUTY GEAR ONLY	4	
-70	AN960-516	WASHER HEAVY DUTY GEAR ONLY	2	
-71	AN5-21A	BOLT HEAVY DUTY GEAR ONLY	2	
		---*---		
-72	1243622-1	SHIM HEAVY DUTY GEAR ONLY	1	

Landing Gear (Cont)

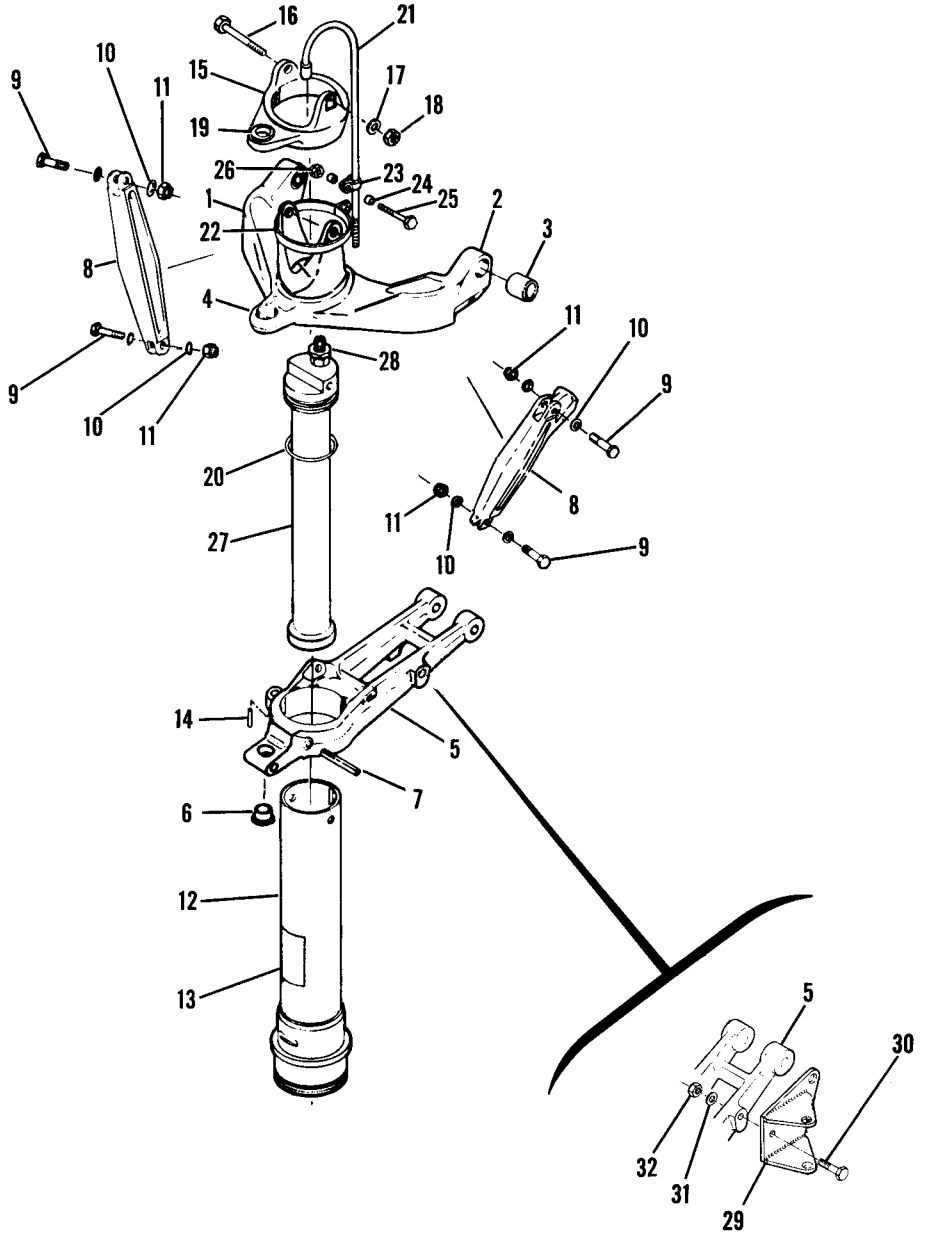
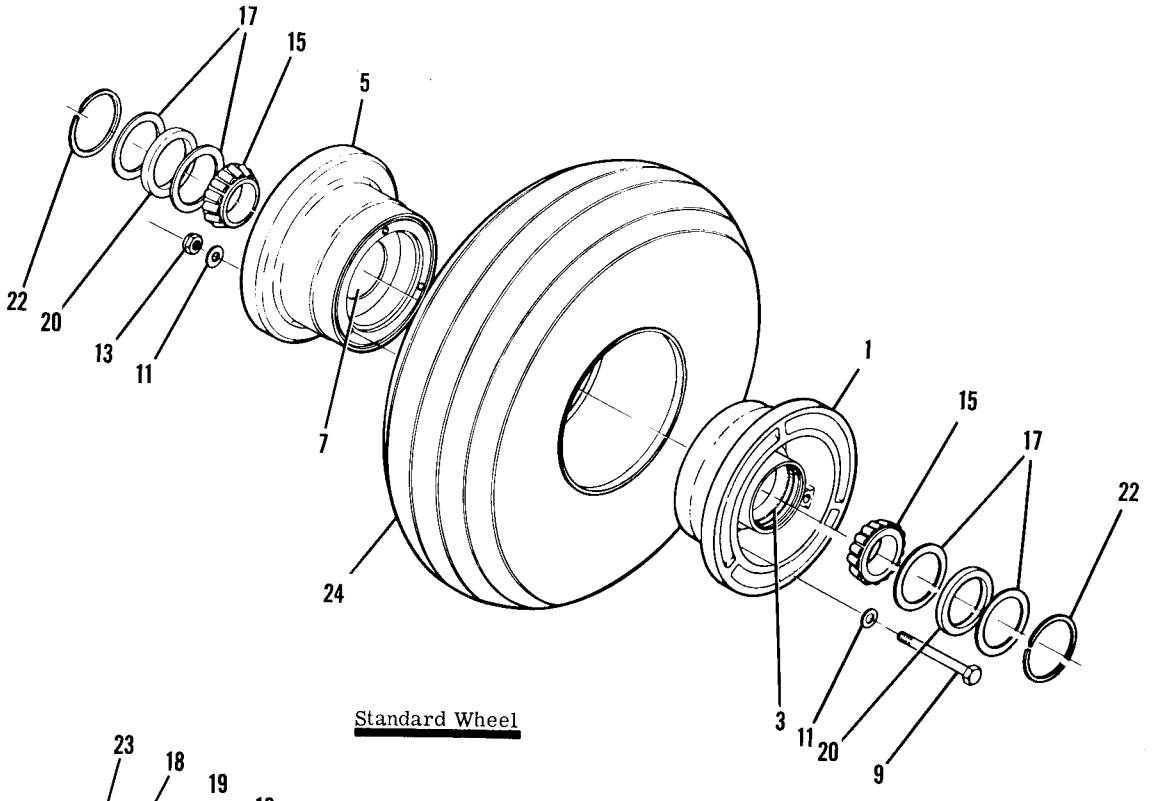


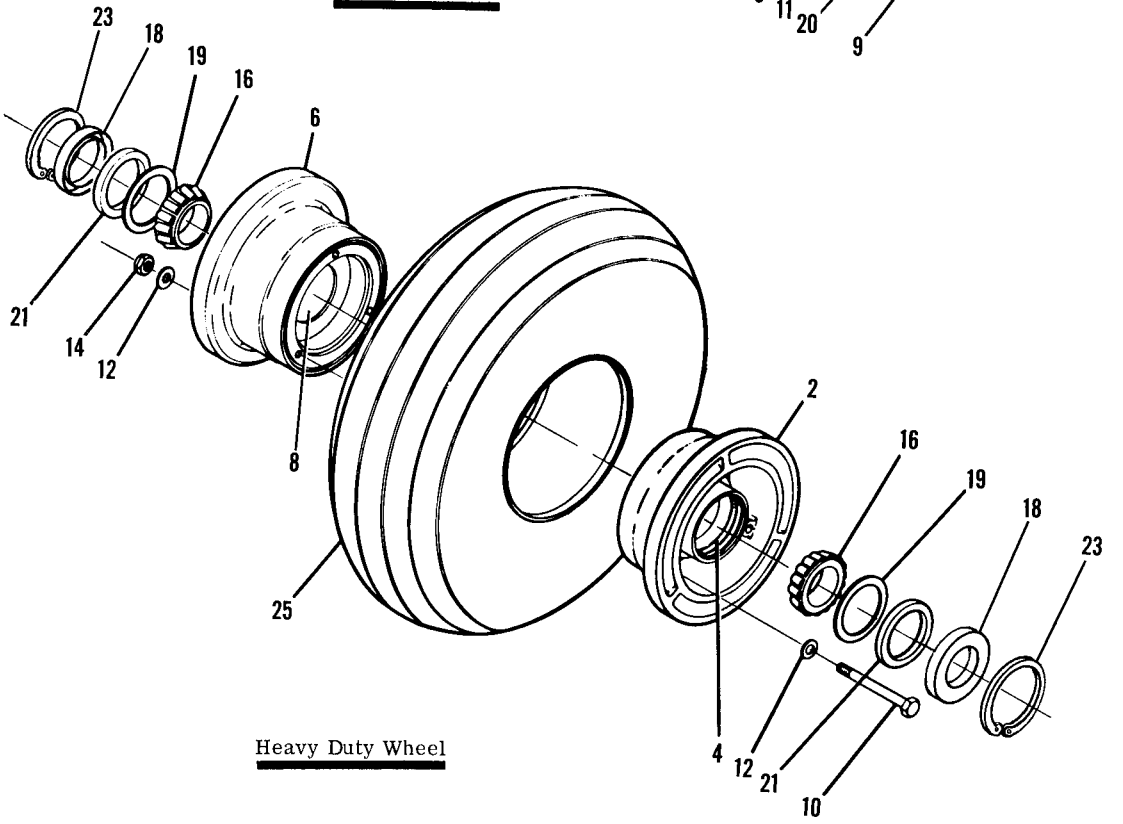
Figure 40. Nose Gear Upper Strut Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
40 -		UPPER STRUT ASSEMBLY-NOSE GEAR	NP	
- 1	1243610-24	TRUNION & BARREL ASSEMBLY-NOSE GEAR	1	
- 2		TRUNNION ASSEMBLY-UPPER	NP	
- 3	NAS75-6-024	BUSHING	2	
- 4	S1004-46A	BEARING	1	
- 5		TRUNNION ASSEMBLY-LOWER	NP	
- 6	S1004-45A	BEARING	1	
- 7	NAS561P8-32	PIN-SPRING .258 DIA	1	
- 8	1243008-7	BRACE	2	
		ATTACHING PARTS		
- 9	NAS464P4A10	BOLT	2	
-10	AN960-416L	WASHER	2	
-11	MS21042L4	NUT	2	
		---*---		
-12		BARREL ASSEMBLY-OUTER	NP	
-13	1243001-3	PLACARD	1	
-14	7-1028-1	PIN-DOWEL DMS	1	
-15	1243608-1	COLLAR-UPPER TRUNNION	1	
		ATTACHING PARTS		
-16	AN5-35A	BOLT	1	
-17	AN960-516L	WASHER	1	
-18	MS21042L5	NUT	1	
		---*---		
-19	S1004-46A	BEARING	1	
-20	AN6230B3	O RING	1	
-21	1243072-1	EXTENSION ASSEMBLY-VALVE	1	
		ATTACHING PARTS		
-22	1243036-1	CLAMP	1	
-23	AN735D5	CLAMP	1	
-24	NAS43HT3-12	SPACER	2	
-25	AN3-6A	BOLT	1	
-26	MS21044N3	NUT	1	
		---*---		
-27	1243009-5	SUPPORT ASSEMBLY-PISTON ORIFICE	1	
-28	S1827-1	VALVE ASSEMBLY FITS .339 DIA. ORFICE SUPPORT HOLE	1	
-29	1243425-1	BRACKET ASSEMBLY	1	
		ATTACHING PARTS		
-30	AN4-7A	BOLT	1	
-31	AN960-416L	WASHER	1	
-32	NAS697A4	NUT	1	
		---*---		

Landing Gear (Cont)



Standard Wheel



Heavy Duty Wheel

Figure 41. Nose Gear Wheel and Tire Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
41 -		NOSE GEAR WHEEL ASSEMBLIES ----------	NP	
	1241156-12	WHEEL ASSEMBLY-NOSE CFP 40-77 STANDARD 5.00 X 5 --	1	
	1241156-11	WHEEL ASSEMBLY-NOSE CFP 40-76A HEAVY DUTY 6.00X6 -	1	
- 1	161-31	INNER WHEEL HALF ASSEMBLY 5.00 X 5 CFP ----------	1	
- 2	161-30	INNER WHEEL HALF ASSEMBLY 6.00 X 6 CFP ----------	1	
- 3	08231	CUP-BEARING 5.00 X 5 CFP ----------	1	
- 4	13836	CUP-BEARING 6.00 X 6 CFP ----------	1	
- 5	162-28	OUTER WHEEL HALF ASSEMBLY 5.00 X 5 CFP ----------	1	
- 6	162-27	OUTER WHEEL HALF ASSEMBLY 6.00 X 6 CFP ----------	1	
- 7	08231	CUP-BEARING 5.00 X 5 CFP ----------	1	
- 8	13836	CUP-BEARING 6.00 X 6 CFP ----------	1	
	217-1	GROMMET USED ON 5.00 X 5 ONLY CFP ----------	1	
- 9	AN4-22A	BOLT 5.00 X 5 CFP ----------	3	
-10	AN5-35A	BOLT 6.00 X 6 CFP ----------	3	
-11	AN960-416	WASHER 5.00 X 5 CFP ----------	6	
-12	AN960-516	WASHER 6.00 X 6 CFP ----------	6	
-13	MS21042L4	NUT 5.00 X 5 CFP ----------	3	
-14	MS21042L5	NUT 6.00 X 6 CFP ----------	3	
-15	08125	CONE-BEARING 5.00 X 5 CFP ----------	2	
-16	13889	CONE-BEARING 6.00 X 6 CFP ----------	2	
-17	153-8	RING-GREASE SEAL 5.00 X 5 CFP ----------	4	
-18	153-15	RING-GREASE SEAL 6.00 X 6 CFP ----------	2	
-19	A39070	RING-GREASE SEAL 6.00 X 6 CFP ----------	2	
-20	154-6	FELT-GREASE SEAL 5.00 X 5 CFP ----------	2	
-21	154-13	FELT-GREASE SEAL 6.00 X 6 CFP ----------	2	
-22	155-2	RING-SNAP 5.00 X 5 CFP ----------	2	
-23	3023	RING-SNAP 6.00 X 6 CFP ----------	2	
-24	C262003-0202	TIRE 5.00X5 6 PLY RATED ----------	1	
	C262001-0202	TIRE 5.00X5 6 PLY RATED WHITEWALL ----------	1	
-25	C262003-0101	TIRE 6.00X6 4 PLY RATED ----------	1	
	C262023-0101	TUBE 5.00X5 ----------	1	
	C262023-0102	TUBE 6.00X6 ----------	1	

Landing Gear (Cont)

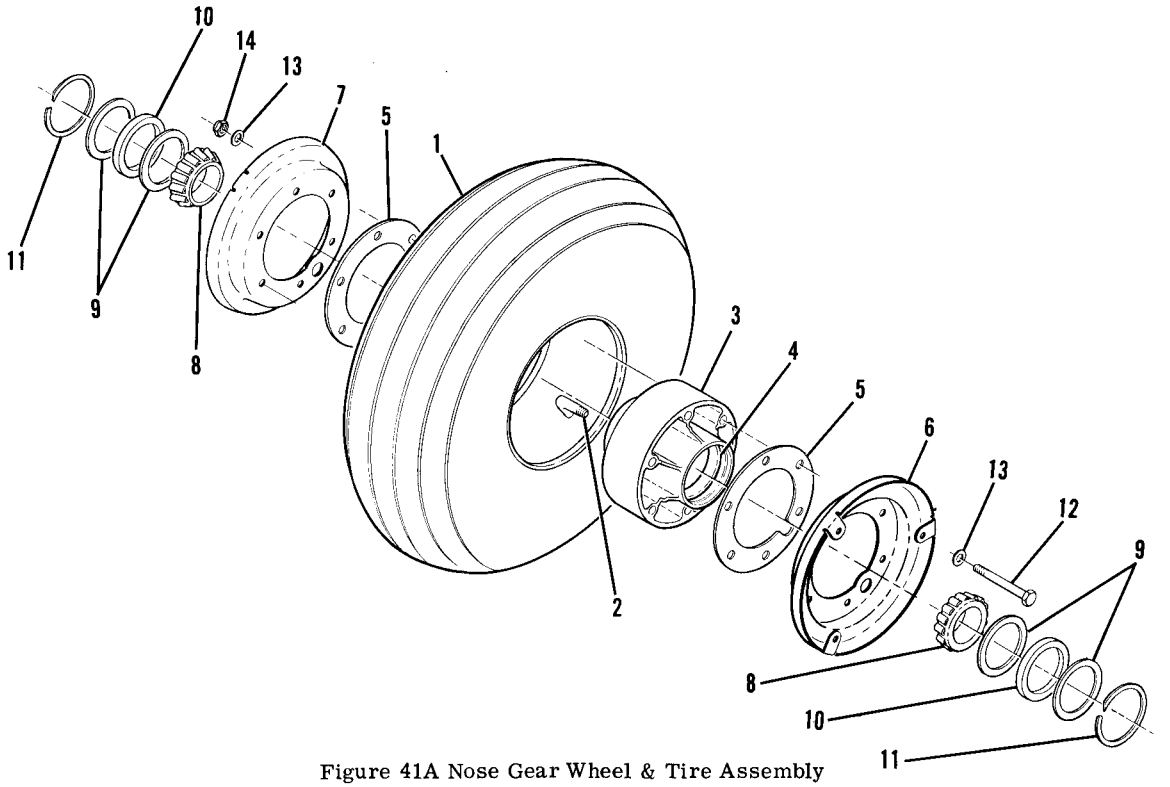


Figure 41A Nose Gear Wheel & Tire Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
41A-		WHEEL ASSY-NOSE GEAR ALT	NP	A
- 1	C262003-0202	TIRE-BLACKWALL 5.00X5 6 PLY RATED	1	
	C262001-0202	TIRE-WHITEWALL 5.00X5 6 PLY RATED	1	
- 2	C262023-0101	TUBE-5.00X5	1	
	C163003-0201	WHEEL ASSY MCL WEU C163003-0401	1	
- 3	C30057	HUB ASSY MCL	1	
- 4	A30078-1	CUP-BEARING MCL	2	
- 5	B30077	SPACER MCL	2	
- 6	C30172-1	FLANGE-WHEEL MCL	1	
- 7	C30172	FLANGE-WHEEL MCL	1	
- 8	A30078-2	CONE-BEARING MCL	2	
- 9	A30048	RETAINER-GREASE SEAL MCL	4	
-10	A30047	GREASE SEAL-FELT MCL	2	
-11	A1636-23	RING-RETAINER MCL	2	
-12	A2513-66	BOLT MCL	6	
-13	A1638-29	WASHER MCL	12	
-14	MS20365-428A	NUT MCL	6	
		A---U206 SERIAL U20602200 THRU U20602663		

Landing Gear (Cont)

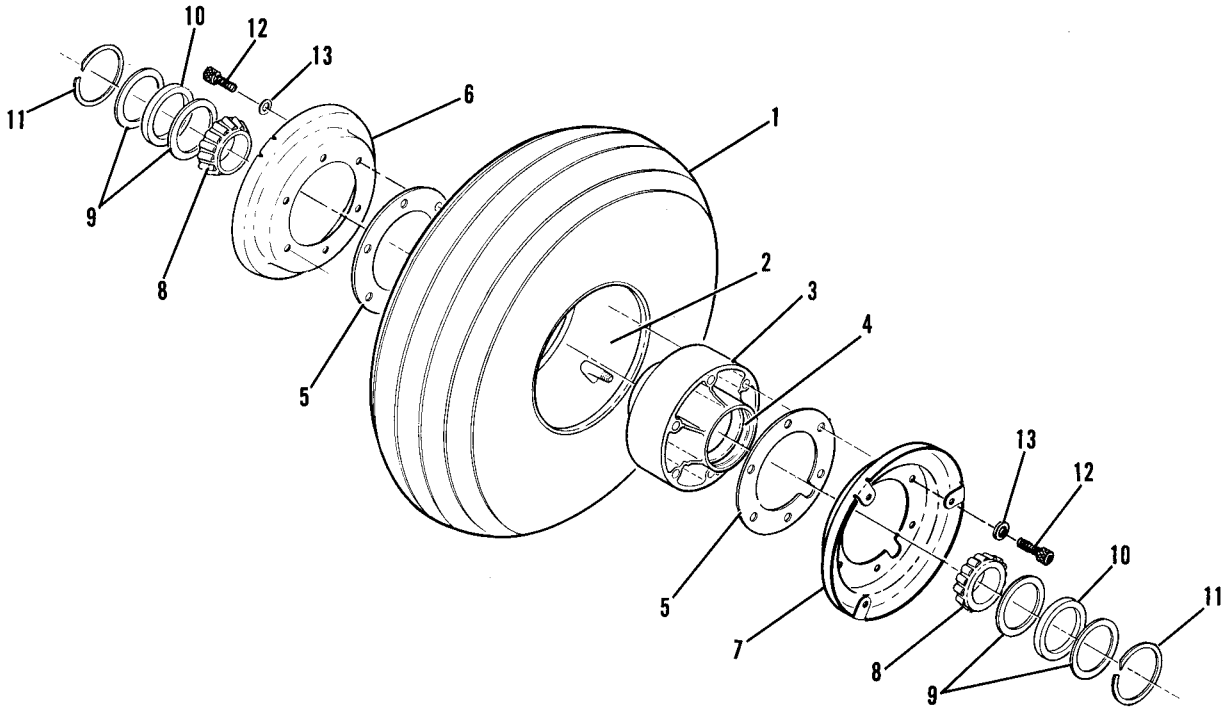


Figure 41B. Nose Gear Wheel & Tire Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
41B-		WHEEL & TIRE ASSY-NOSE GEAR		A
- 1	C262003-0202	TIRE-BLACKWALL 5.00X5 6 PLY RATED	1	
- 2	C262023-0101	TUBE-5.00X5	1	
	C163003-0401	WHEEL ASSY MCL	1	
- 3	C30481	HUB ASSY MCL	1	
- 4	A30078-1	CUP-BEARING MCL	2	
- 5	B30077	SPACER MCL	2	
- 6	C30484	FLANGE-WHEEL MCL	1	
- 7	C30484-1	FLANGE-WHEEL MCL	1	
- 8	A30078-2	CONE-BEARING MCL	2	
- 9	A30048	RETAINER-GREASE SEAL MCL	4	
-10	A30047	GREASE SEAL-FELT MCL	2	
-11	A1636-23	RING-RETAINER MCL	2	
-12	A-1635-73	SCREW MCL	12	
-13	A-1638-1	WASHER MCL	12	
		A---U206 SERIAL U20602664 & ON		

Landing Gear (Cont)

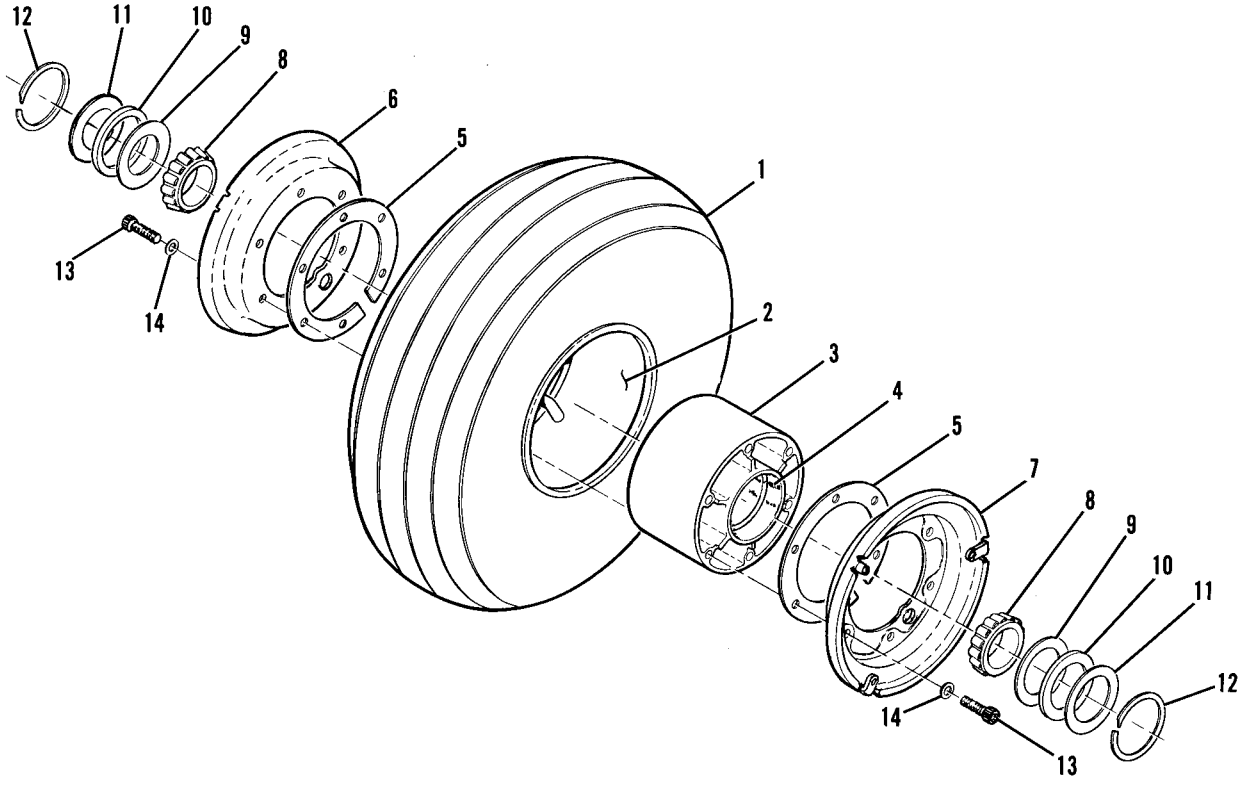


Figure 42. Nose Gear Wheel Assembly (Alternate)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
42 -		NOSE GEAR WHEEL & TIRE ASSEMBLY ALT	NP	
- 1	C262003-0101	TIRE-BLACKWALL 6.00X6 4 PLY RATED	1	
- 2	C262023-0102	TUBE- 600X6	1	
	C163003-0301	WHEEL ASSEMBLY MCL	1	
- 3	D30257	HUB-WHEEL MCL	1	
- 4	A30079-1	CUP-BEARING MCL	2	
- 5	B30076	SPACER MCL	2	
- 6	C30163	FLANGE-WHEEL MCL	1	
- 7	C30163-2	FLANGE-WHEEL MCL	1	
- 8	A30079-2	CONE-BEARING MCL	2	
- 9	A30015	RETAINER MCL	2	
-10	A30010	GREASE SEAL-FELT MCL	2	
-11	A30014	RETAINER-FELT GREASE SEAL MCL	2	
-12	A1636-24	RING-RETAINER MCL	2	
-13	A1635-73	SCREW MCL	12	
-14	A1638-30	WASHER MCL	12	

Landing Gear (Cont)

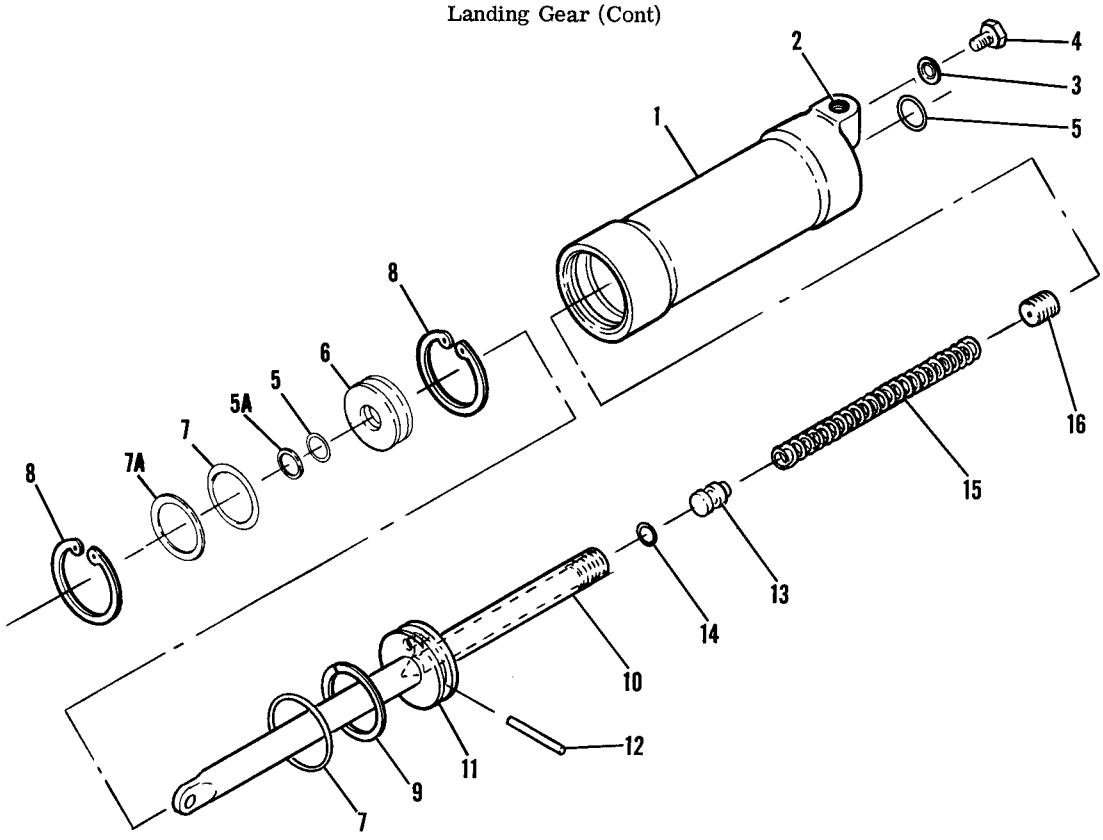


Figure 43. Shimmy Dampener Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
43 -	0743624-2	SHIMMY DAMPENER ASSEMBLY	1	
- 1	0743622-1	BARREL ASSEMBLY-SHIMMY DAMPENER	1	
- 2	MS21209F4-20	INSERT	2	
- 3	600-015-10-05	STAT-O-SEAL PKSC	1	
- 4	NAS563-11	BOLT	1	
- 5	MS28775-112	PACKING RING	1	
- 5A	S1628-112	BACKUP RING	1	
- 6	1442113-9	HEAD	1	
- 7	MS28775-027	PACKING RING	1	
- 7A	S1628-027	BACKUP RING	1	
- 8	MS16625-143	RING-RETAINING-INTERNAL	2	
- 9	MS28782-22	RETAINER	1	
-10	0743623-8	ROD ASSEMBLY-SHIMMY DAMPENER	1	
-11	1442113-8	PISTON	1	
		ATTACHING PARTS		
-12	NAS561P4-18	PIN-ROLL	1	
		---*---		
-13	0743623-4	PISTON-FLOATING	1	
-14	AN6227B3	O-RING	1	
-15	0743623-3	SPRING	1	
-16	0743623-6	SET SCREW	1	

Landing Gear (Cont)

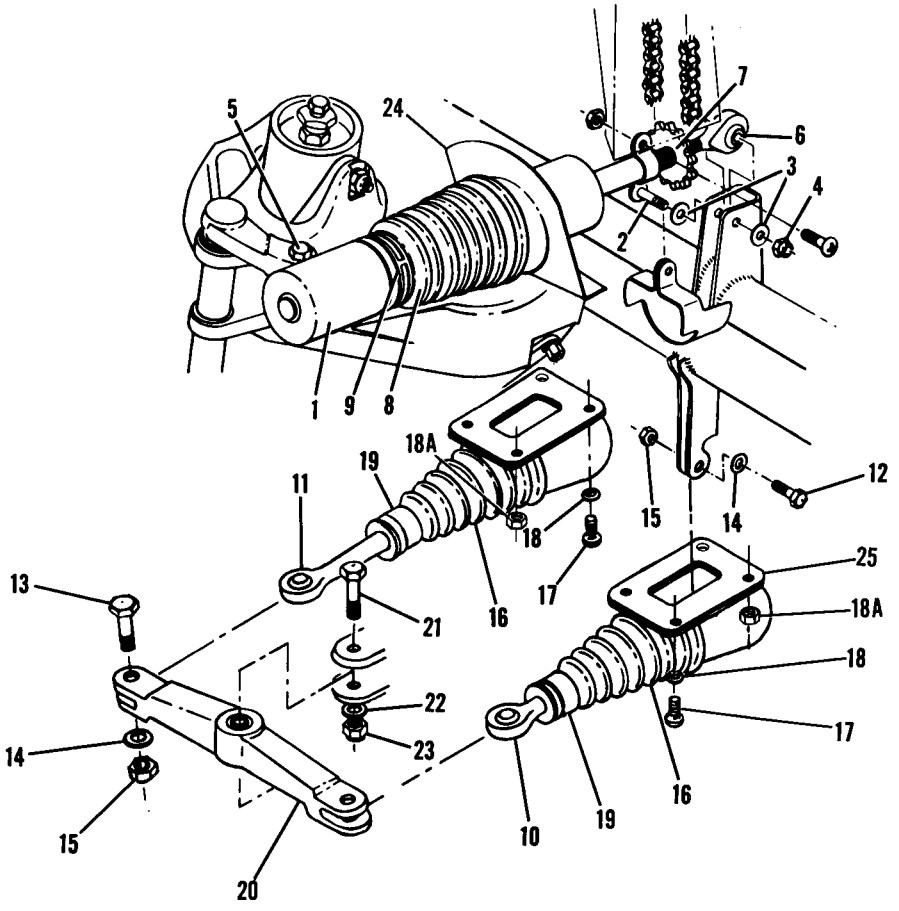


Figure 44. Nose Gear Steering Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
44 -		NOSE GEAR STEERING INSTALLATION	NP	
- 1	1260644-11	BUNGEE ASSEMBLY	1	
		ATTACHING PARTS		
- 2	NAS464P3A10	BOLT	1	
- 3	AN960C10L	WASHER	2	
- 4	MS21044N3	NUT	1	
- 5	NAS464P3A11	BOLT	1	
	AN960C10L	WASHER	2	
	MS21044N3	NUT	1	
		---*---		
- 6	1260631-1	ROD END	1	
- 7	1260632-3	SPACER ASSEMBLY	1	
- 8	1243612-1	BOOT	1	
- 9	NAS397-32	CLAMP	1	
-10	1243412-1	ROD ASSEMBLY-LINK L.H.	1	
-11	1243412-2	ROD ASSEMBLY-LINK R.H.	1	
		ATTACHING PARTS		
-12	NAS464P3A7	BOLT	1	
-13	NAS464P3A9	BOLT	1	
-14	AN960-10L	WASHER	2	
-15	MS21044N3	NUT	1	
		---*---		
-16	1243420-1	BOOT	2	
		ATTACHING PARTS		
-17	AN515-8R6	SCREW	2	
-18	AN960-8L	WASHER	2	
-18A	NAS1022N08	NUT	2	
-19	NAS397-12	CLAMP	1	
		---*---		
-20	1243411-3	WHIFFLETREE ASSEMBLY-NOSE GEAR	1	
		ATTACHING PARTS		
-21	NAS464P4A20	BOLT	1	
-22	AN960-416L	WASHER	1	
-23	MS21042L4	NUT	1	
		---*---		
-24	1243613-1	RETAINER	1	
-25	1243419-1	RETAINER	2	

Landing Gear (Cont)

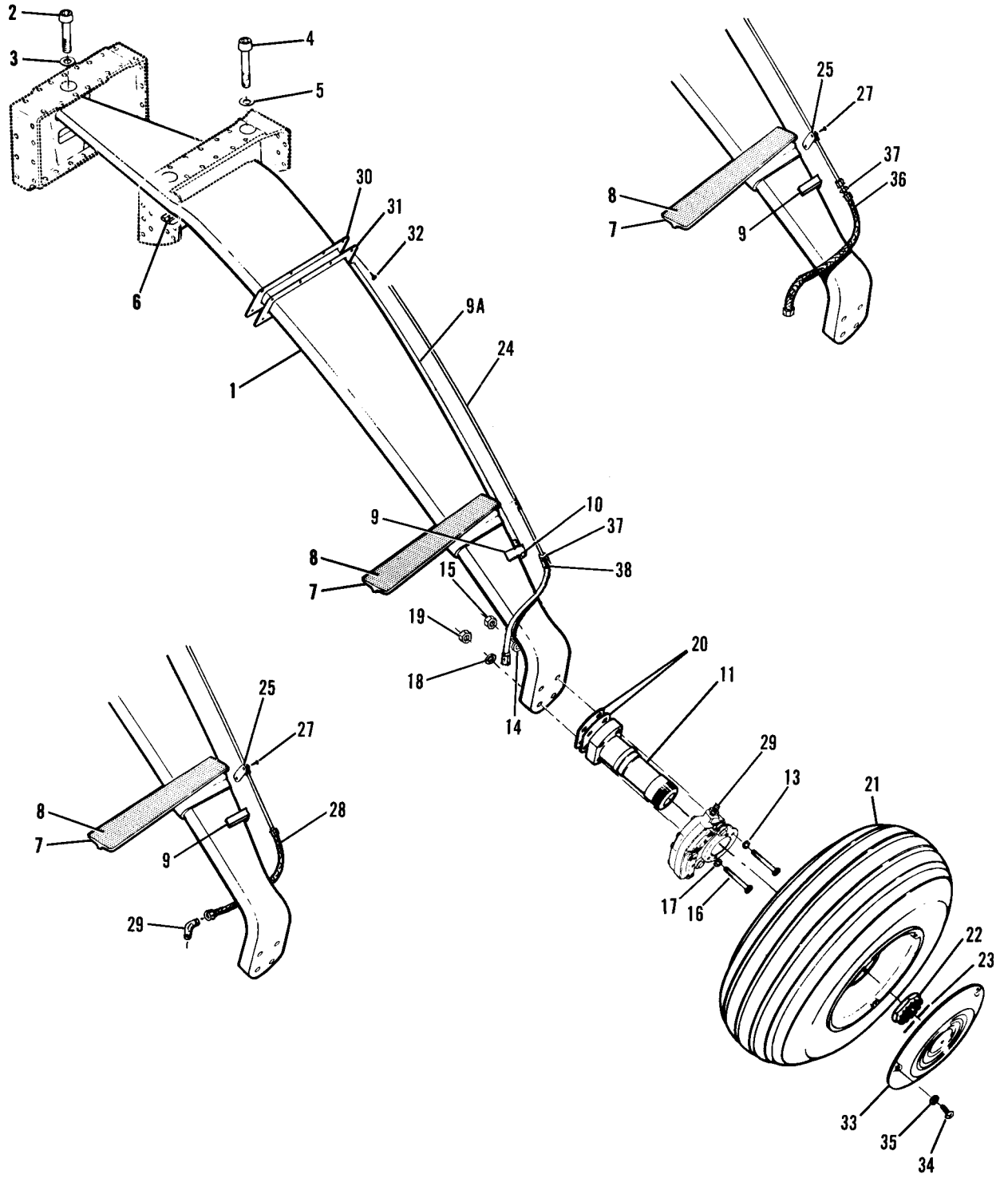
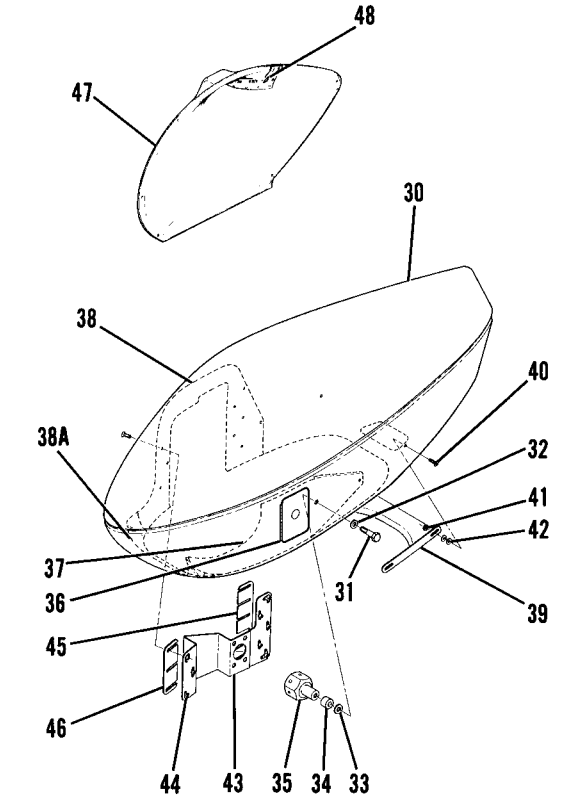
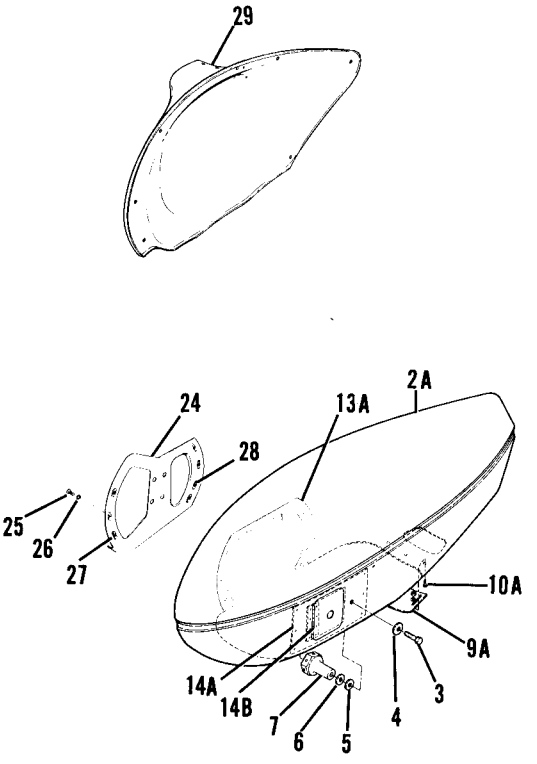


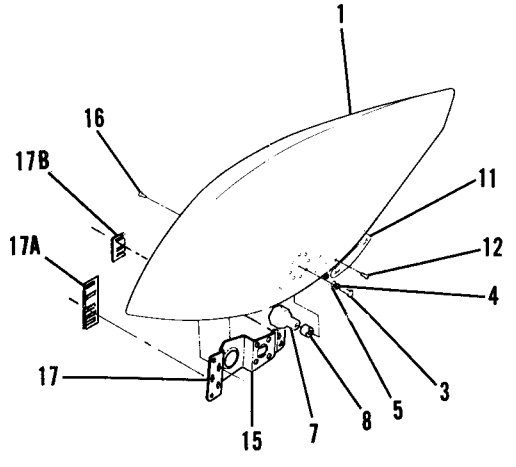
Figure 45. Main Landing Gear Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
45 -		MAIN LANDING GEAR INSTALLATION	NP	
- 1	1241601-202	SPRING ASSEMBLY-MAIN GEAR RH	1	A
	1241601-201	SPRING ASSEMBLY-MAIN GEAR LH	1	A
	1241117-1	SPRING ASSEMBLY-MAIN GEAR LH	1	B
	1241117-2	SPRING ASSEMBLY-MAIN GEAR RH	1	B
		ATTACHING PARTS		
- 2	NAS146-41	BOLT	1	
- 3	MS20002C6	WASHER	1	
	AN960-616	WASHER	1	
	MS21042L6	NUT	1	
- 4	NAS147-40	BOLT	2	
- 5	MS20002C7	WASHER	2	
	MS20365-720C	NUT	2	
- 6	0741604-1	CHANNEL	2	
		---*---		
- 7	0741605-3	STEP-LH	1	
- 8	0741015-1	TREAD STEP	1	
	1441001-2	CLIP-RH	2	
- 9	1441001-2	CLIP	2	
- 9A	S1511-1	FAIRING-BRAKE LINE 18.75 IN LG BULK ITEM REF S1511.-1-1875	1	B
-10	0441119	HOSE	2	
-11	1441003-1	AXLE-MAIN GEAR	1	
		ATTACHING PARTS		
-12		DELETED-NOT USED		
-13	MS20002C5	WASHER	2	
-14	AN960-516L	WASHER	AR	
-15	MS21042L5	NUT	2	
-16	NAS146-45	BOLT USED WITH 8.00X6 WHEEL & TIRE	2	
-17	MS20002C6	WASHER	2	
-18	AN960-616L	WASHER	AR	
-19	MS21042L6	NUT	2	
		---*---		
-20	0541157-1	SHIM	AR	
	0541157-2	SHIM	AR	
	0441139-5	SHIM	AR	
	0441139-6	SHIM	AR	
	1241061-1	SHIM	AR	
	0541111-2	SHIM	AR	
-21	SEE FIG 47 & 48	WHEEL & BRAKE INSTALLATION	1	
		ATTACHING PART		
-22	S1117-24	NUT	1	
-23	MS24665-351	PIN-COTTER	1	
		---*---		
-24	1280506-145	LINE ASSEMBLY-BRAKE LH	1	C
	1280506-157	LINE ASSEMBLY-BRAKE LH	1	D
	1280506-144	LINE ASSEMBLY-BRAKE RH STANDARD GEAR	1	C
	1280506-156	LINE ASSEMBLY-BRAKE RH	1	D
		ATTACHING PARTS		
-25	0741016-1	CLIP-LH	1	
-26	MS21919DG3	CLAMP-LH	1	
-27	AN515-8R6	SCREW	1	
		---*---		
-28	S1810-800	HOSE ASSEMBLY	2	C
		ATTACHING PARTS		
-29	S1736-1	ELBOW	1	
	AN915-1D	ELBOW HEAVY DUTY GEAR WITH FAIRING	1	C
	AN816-3D	NIPPLE	1	D
		---*---		
-30	1200606-5	SEAL-MAIN GEAR SPRING	1	
-31	1200606-3	FAIRING-MAIN GEAR SPRING LH	1	
	1200606-4	FAIRING-MAIN GEAR SPRING RH	1	
		ATTACHING PARTS		
-32	S1021Z8-8	SCREW	6	
		---*---		
-33	0741048-8	HUB CAP-WHEEL USED WITH 8.00X6 WHEEL & TIRE WITHOUT FAIRING	1	
-34	AN515-8R4	SCREW	3	
-35	AN936A8	WASHER	3	
-36	S2178-3-0074	HOSE ASSEMBLY	2	E
-37	AN815-3D	UNION	2	
-38	1280506-161	BRAKE LINE-LH	1	B
	1280506-160	BRAKE LINE-RH	1	B
		A---U206 SERIAL U20602200 THRU U20602579		
		B---U206 SERIAL U20602580 & ON		
		C---U206 SERIAL U20602200 THRU U20602337		
		D---U206 SERIAL U20602338 & ON		
		E---U206 SERIAL U20602338 THRU U20602579		

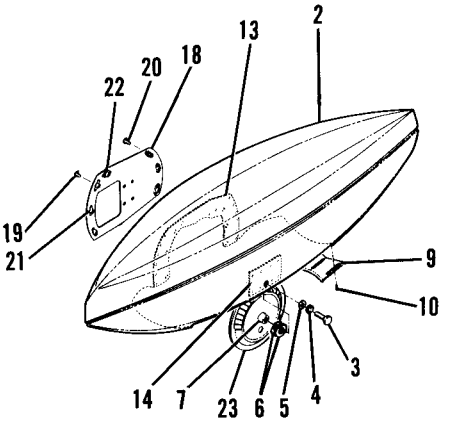
Landing Gear (Cont)







HEAVY DUTY FAIRING (8.00 x 6)



STANDARD FAIRING (6.00 x 6)

Figure 46. Main Landing Gear Speed Fairing Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
46 -		MAIN LANDING GEAR SPEED FAIRING INSTALLATION	NP	
- 1	1441011-11	FAIRING ASSEMBLY-LH USED WITH 8.00 X 6 WHEEL & TIRE	1	C
	1441011-12	FAIRING ASSEMBLY-RH USED WITH 8.00 X 6 WHEEL & TIRE	1	C
- 2	0541203-1	FAIRING ASSEMBLY-LH USED WITH 6.00 X 6 WHEEL & TIRE	1	A
	0541203-2	FAIRING ASSEMBLY-RH USED WITH 6.00 X 6 WHEEL & TIRE	1	A
- 2A	0541223-25	FAIRING ASSY.-LH USED WITH 6.00X6 WHEEL & TIRE	1	B
	0541223-24	FAIRING ASSY.-RH USED WITH 6.00X6 WHEEL & TIRE	1	B
		ATTACHING PARTS		
- 3	AN6-12A	BOLT USED WITH 8.00 X 6 WHEEL	1	
	AN6-6A	BOLT USED WITH 6.00 X 6 WHEEL	1	
- 4	AN936B616	WASHER	1	
- 5	AN960-616L	WASHER	1	
- 6	AN960-616	WASHER	1	
- 7	0741047-2	NUT	1	
	MS24665-362	PIN-COTTER	1	
- 8	1441011-10	SPACER HEAVY DUTY FAIRING	AR	
	1441011-16	SPACER	AR	
		---*---		
- 9	0541205-1	SCRAPER	1	A
- 9A	0541221-1	SCRAPER	1	B
		ATTACHING PARTS		
-10	AN520-10R16	SCREW	3	A
	AN960-10	WASHER	6	
	MS21044N3	NUT	3	
-10A	AN520-10R12	SCREW	3	B
		---*---		
-11	1441013-1	SCRAPER HEAVY DUTY FAIRING	1	C
		ATTACHING PARTS		
-12	AN520-10R7	SCREW	4	C
	MS20365-1032C	NUT	4	
		---*---		
-13	0541206-1	DOUBLER-FAIRING	1	A
-13A	1241115-1	DOUBLER-LH FAIRING	1	B
	1241115-2	DOUBLER-RH FAIRING	1	B
-14	0541207-1	DOUBLER-FAIRING	1	A
-14A	0541222-1	DOUBLER-FAIRING	1	B
-14B	0541223-13	DOOR ASSEMBLY-ACCESS	1	B
	0514223-14	DOOR ASSEMBLY-ACCESS	1	B
	KM610-64	LATCH-DOOR	1	B
-15	1241661-1	SUPPORT ASSEMBLY-LH HEAVY DUTY FAIRING	1	C
	1241661-2	SUPPORT ASSEMBLY-RH HEAVY DUTY FAIRING	1	C
		ATTACHING PARTS		
-16	AN525-10R6	SCREW	8	C
		---*---		
-17	MS21044N3	NUT	4	C
	NAS684A3	NUT	4	C
-17A	1241660-1	SHIM	AR	
	1241660-2	SHIM	AR	
-17B	1241660-3	SHIM	AR	
	1241660-4	SHIM	AR	
-18	1241642-1	SUPPORT ASSEMBLY-LH	1	
	1241642-2	SUPPORT ASSEMBLY-RH	1	
		ATTACHING PARTS		
-19	AN525-10R10	SCREW	3	
-20	AN525-10R12	SCREW	4	
		---*---		
-21	NAS680A3	NUTPLATE	3	
-22	NAS686A3	NUTPLATE	4	
-23	0741048-7	HUB CAP-WHEEL USED WITH 6.00 X 6 WHEEL	1	
		ATTACHING PARTS		
	AN515-8R4	SCREW	3	
	AN936A8	WASHER	3	
		---*---		
-24	1241114-1	MOUNTING PLATE ASSY.-LH	1	B
	1241114-2	MOUNTING PLATE ASSY.-RH	1	B
		ATTACHING PARTS		
-25	AN525-10R8	SCREW	7	B
-26	S1450 309-032	WASHER	7	B
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
46 -27	NAS680A3	NUTPLATE	3	B
-28	NAS686A3	NUTPLATE	4	B
-29	1241113-1	FAIRING ASSY.-BRAKE LH	1	B
	1241113-2	FAIRING ASSY.-BRAKE RH	1	B
		ATTACHING PARTS		
	AN525-832R8	SCREW	7	B
	AN525-832R6	SCREW	2	B
		---*---		
	1241113-5	DOUBLER ASSY.-LH	1	B
	1241113-6	DOUBLER ASSY.-RH	1	B
	NAS696A08	NUTPLATE	2	B
-30	1241229-1	FAIRING ASSY-LH HEAVY DUTY	1	D
	1241229-2	FAIRING ASSY-RH HEAVY DUTY	1	D
		ATTACHING PARTS		
-31	AN6-16A	BOLT	1	D
-32	AN9368616	WASHER	1	D
	AN960-616	WASHER	AR	D
-33	AN960-616L	WASHER	2	D
-34	1241234-1	SPACER	AR	D
	1241234-2	SPACER	AR	D
-35	0441130-4	NUT	1	D
	MS24665-362	COTTER PIN	1	D
		---*---		
-36	0541223-13	DOOR ASSY-LH FAIRING	1	D
	0541223-14	DOOR ASSY.-RH FAIRING	1	D
	KM610-64	LATCH-DOOR	1	D
-37	1241666-5	DOUBLER-LH FAIRING	1	D
	1241666-6	DOUBLER-RH FAIRING	1	D
-38	1241664-1	DOUBLER-LH FAIRING	1	D
	1241664-2	DOUBLER-RH FAIRING	1	D
-38A	1241668-1	DOUBLER-FRONT LH FAIRING	1	D
	1241668-2	DOUBLER-FRONT RH FAIRING	1	D
-39	1241667-1	SCRAPER	1	D
		ATTACHING PARTS		
-40	NAS221-7	SCREW	4	D
-41	MS21044N3	NUT	4	D
-42	AN960-10	WASHER	AR	D
	AN960-10L	WASHER	AR	D
		---*---		
-43	1241647-1	SUPPORT ASSY-LH	1	D
	1241647-2	SUPPORT ASSY-RH	1	D
		ATTACHING PARTS		
	AN525-10R6	SCREW	8	D
		---*---		
-44	NAS684A3	NUTPLATE	4	D
	NAS697A3	NUTPLATE	4	D
-45	1241660-1	SHIM	AR	D
	1241660-2	SHIM	AR	D
-46	1241660-3	SHIM	AR	D
	1241660-4	SHIM	AR	D
-47	1241232-1	FAIRING ASSY-LH BRAKE HEAVY DUTY	1	D
	1241232-2	FAIRING ASSY-RH BRAKE HEAVY DUTY	1	D
		ATTACHING PARTS		
	AN525-832R10	SCREW	7	D
	AN525-832R6	SCREW	3	D
		---*---		
-48	NAS680A08	NUT	3	D

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON
C---U206 SERIAL U20602200 THRU U20603020
D---U206 SERIAL U20603021 & ON

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Landing Gear (Cont)

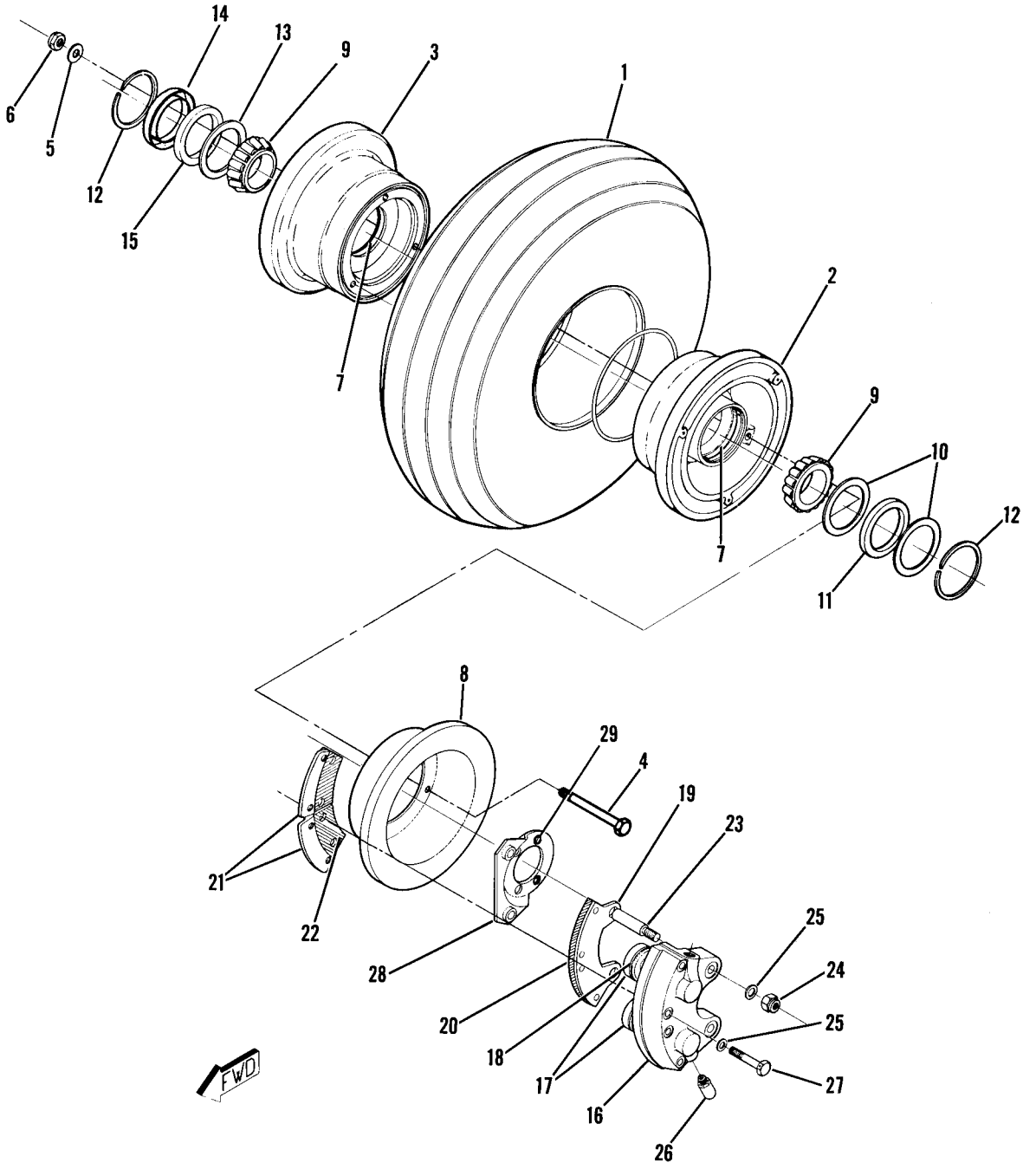

Figure 47. Main Landing Gear Wheel & Brake Installation

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
47 -		MAIN LANDING GEAR WHEEL & BRAKE INSTALLATION STANDARD	NP	
		MAIN LANDING GEAR WHEEL & BRAKE INSTALLATION HEAVY DUTY	NP	
- 1	C262003-0204	TIRE 6.00X6 6 PLY RATED STANDARD GEAR	1	
	C262001-0201	TIRE 6.00X6 6 PLY RATED STANDARD GEAR WHITEWALL	1	
	C262003-0207	TIRE 8.00X6 6 PLY RATED HEAVY DUTY GEAR	1	
	C262023-0102	TUBE 6.00X6 STANDARD GEAR	1	
	C262023-0104	TUBE 8.00X6 HEAVY DUTY GEAR	1	
	C163001-0301	WHEEL ASSY.-STANDARD CFP4075B	1	
	C163001-0302	WHEEL ASSEMBLY CFP4075D HEAVY DUTY GEAR	1	
- 2	161-30	WHEEL HALF ASSEMBLY-INNER CFP	1	
- 3	162-27	WHEEL HALF ASSEMBLY-OUTER CFP	1	
		ATTACHING PARTS		
- 4	AN5-35A	BOLT	3	
- 5	AN960-516	WASHER	3	
- 6	MS21042L5	NUT	3	
		---*---		
- 7	13836	CUP-BEARING CFP	1	
- 8	164-03600	BRAKE DISC ASSEMBLY CFP USED WITH C163001-0302	1	
	164-15A	BRAKE DISC ASSEMBLY CFP USED WITH C163001-0301	1	
- 9	13889	CONE-BEARING CFP	2	
-10	3022	RING-GREASE SEAL CFP	2	
-11	3021	FELT-GREASE SEAL CFP	1	
-12	3023	RING-SNAP CFP	2	
-13	A39070	RING-GREASE SEAL CFP	1	
-14	153-15	RING-GREASE SEAL CFP	1	
-15	154-13	FELT-GREASE SEAL CFP	1	
	C163030-0313 **	BRAKE ASSEMBLY CFP USE WITH C163001-0302 WHEEL ONLY	1	
	C163030-0303 **	BRAKE ASSEMBLY CFP USE WITH C163001-0301 WHEEL ONLY	1	
-16	61-18	CYLINDER-BRAKE CFP	1	
-17	62-15	PISTON CFP	2	
-18	AN6227B27	O RING	2	
-19	73-10	PLATE ASSEMBLY-PRESSURE CFP	1	
-20	66-30	LINING CFP	2	
	561	RIVET CFP	4	
-21	74-10	PLATE ASSEMBLY-BACK CFP	2	
-22	66-30	LINING CFP	1	
	561	RIVET CFP	2	
-23	69-4	BOLT-ANCHOR	2	
-24	MS21042L4	NUT	2	
-25	AN960-416L	WASHER	6	
-26	183-1	CAP-BLEEDER CFP	1	
	FC6446	SCREW-BLEEDER CFP	1	
	37-206	SEAT-BLEEDER CFP	1	
-27	LP4-20AM	BOLT CFP	4	
-28	75-15	PLATE ASSY.-TORQUE CFP USE WITH C163030-0303 ONLY	1	
	075-05401	PLATE ASSY-TORQUE CFP USE WITH C163030-0313 ONLY	1	
-29	145-10	BUSHING-TORQUE PLATE	2	
	R561	RIVET SET KIT CFP	1	

NOTE. **BRAKE ASSEMBLIES DESCRIBED ARE NORMALLY FOR LH-REVERSE FITTINGS & TORQUE PLATE BUSHINGS FOR RH INSTALLATION.

Landing Gear (Cont)

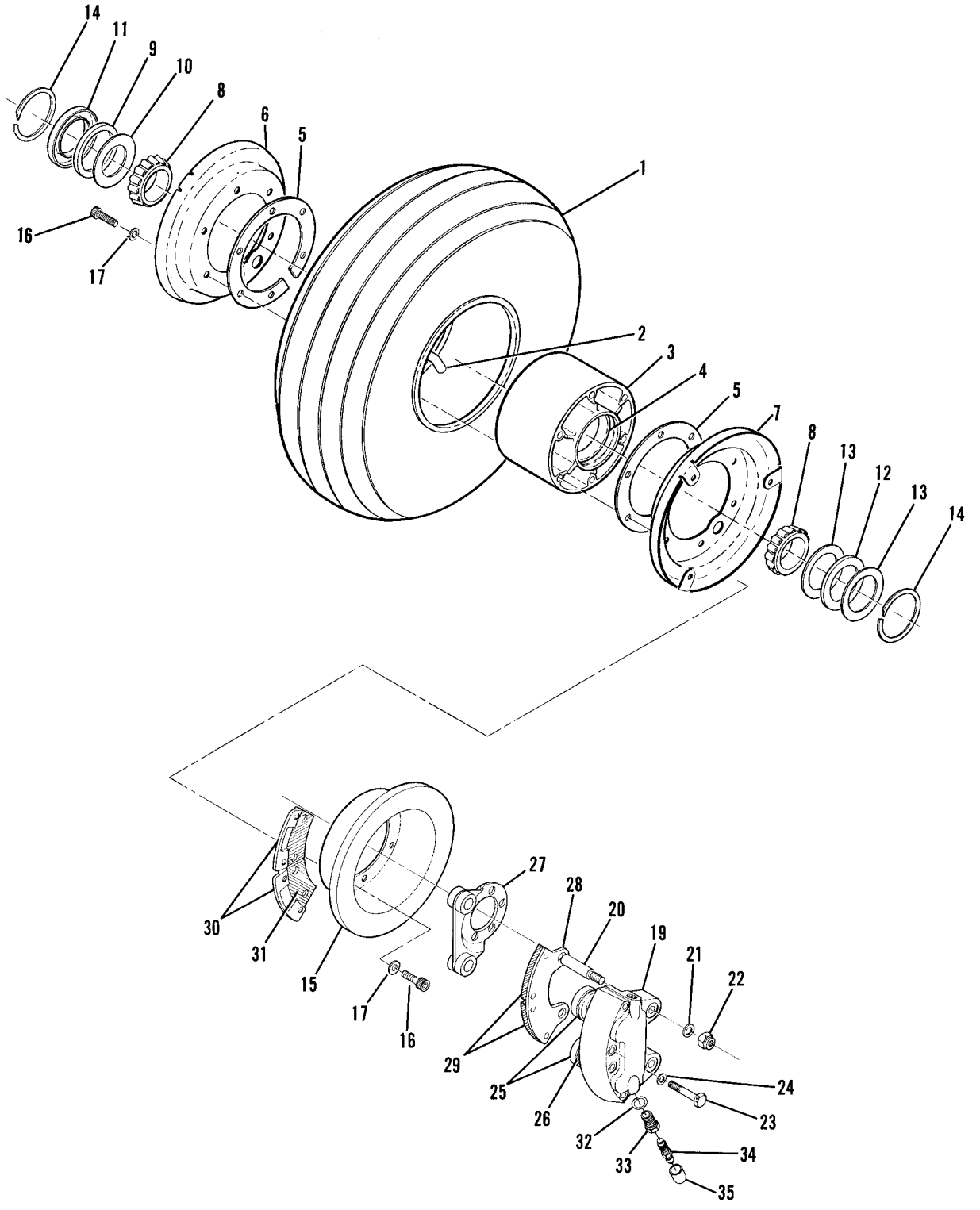

Figure 48. Main Landing Gear Wheel & Brake Installation (Alternate)

FIGURE AND INDEX NO.	PART NUMBER		1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
48 -			MAIN LANDING GEAR WHEEL & BRAKE INSTALLATION - ALT STANDARD ----	NP	
			MAIN LANDING GEAR WHEEL & BRAKE INSTALLATION-ALT HEAVY DUTY ----	NP	
- 1	C262003-0204		TIRE 6.00X6 6 PLY RATED STANDARD ----------	1	
	C262001-0201		TIRE 6.00X6 6 PLY RATED STANDARD WHITEWALL -------	1	
	C262003-0207		TIRE 8.00X6 6 PLY RATED HEAVY DUTY ----------	1	
- 2	C262023-0102		TUBE 6.00X6 STANDARD ----------	1	
	C262023-0104		TUBE 8.00X6 HEAVY DUTY ----------	1	
	C163004-0101	*	WHEEL ASSEMBLY HD MCL D30291-1 ----------	1	
	C163004-0102		WHEEL ASSEMBLY STD MCL D30291-2 ----------	1	
- 3	D30259		HUB ASSEMBLY MCL ----------	1	
- 4	A30079-1		CUP-BEARING MCL ----------	2	
- 5	B30076		SPACER MCL ----------	2	
- 6	D30222-2		FLANGE-WHEEL MCL USED WITH C163004-0101 ----------	1	
	D30222-1		FLANGE-WHEEL MCL USED WITH C163004-0102 ----------	1	
- 7	D30210		FLANGE-WHEEL MCL ----------	1	
- 8	A30079-2		CONE-BEARING MCL ----------	2	
- 9	A30010		GREASE SEAL-FELT MCL ----------	1	
-10	A30015		RETAINER-GREASE SEAL MCL ----------	1	
-11	A30014		RETAINER-GREASE SEAL MCL ----------	1	
-12	A30011		GREASE SEAL-FELT MCL ----------	1	
-13	A30013		RETAINER-GREASE SEAL MCL ----------	2	
-14	A1636-24		RING-RETAINER MCL ----------	2	
-15	C30388		DISC ASSEMBLY MCL USED WITH C163004-0101 ----------	1	
	C30398		DISC ASSEMBLY MCL USED WITH C163004-0102 ----------	1	
-16	A1635-79		SOCKET HEAD CAP SCREW MCL ----------	12	
-17	A1638-1		WASHER MCL ----------	12	
-18			DELETED ----------		
	C163032-0207		BRAKE ASSEMBLY-LH HEAVY DUTY ----------	1	
	C163032-0208		BRAKE ASSEMBLY-RH HEAVY DUTY ----------	1	
	C163032-0205		BRAKE ASSEMBLY-LH STANDARD ----------	1	
	C163032-0206		BRAKE ASSEMBLY-RH STANDARD ----------	1	
-19	D30119		CYLINDER ASSEMBLY MCL ----------	1	
-20	A30023		PIN-GUIDE MCL ----------	2	
-21	A1638-15		WASHER MCL ----------	2	
-22	A1639-26		NUT MCL ----------	2	
-23	A2513-49		BOLT MCL ----------	4	
-24	A1638-15		WASHER MCL ----------	4	
-25	B30161		PISTON MCL ----------	2	
-26	A1633-48		O-RING MCL ----------	2	
-27	B30278-2		TORQUE PLATE ASSEMBLY-RH MCL HEAVY DUTY ----------	1	
	B30278-1		TORQUE PLATE ASSEMBLY-LH MCL HEAVY DUTY ----------	1	
	B30107-2		TORQUE PLATE ASSEMBLY-RH MCL STANDARD ----------	1	
	B30107-1		TORQUE PLATE ASSEMBLY-LH MCL STANDARD ----------	1	
-28	B30113		PRESSURE PLATE ASSEMBLY MCL ----------	1	
-29	B30026		LINING MCL ----------	2	
	A30087		RIVET MCL ----------	4	
-30	B30027		BACK PLATE ASSEMBLY MCL ----------	2	
-31	B30026		LINING MCL ----------	1	
	A30087		RIVET MCL ----------	2	
-32	A1633-47		O-RING MCL ----------	1	
-33	A30169		FITTING-BLEEDER MCL ----------	1	
-34	A30085		SCREW-BLEEDER MCL ----------	1	
-35	A30040		CAP-DUST MCL ----------	1	

NOTE. *WHEN INITIALLY ORDERING THIS ASSEMBLY AS A SPARE ALSO ORDER TWO 1241061-2 SHIMS.

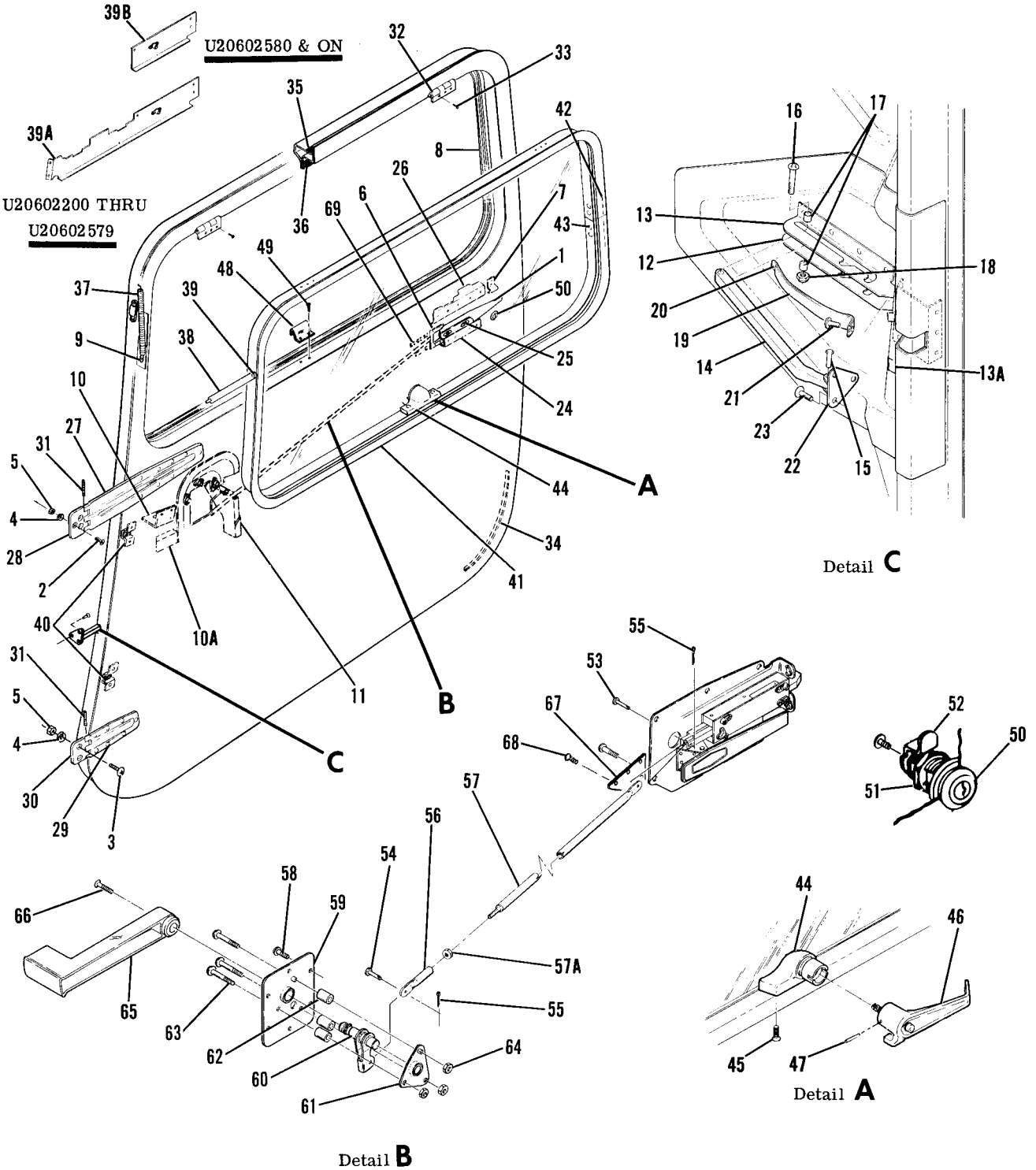

Figure 49. Cabin Door Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
49 -		CABIN DOOR INSTALLATION-LH	NP	
- 1	SEE FIG 50	REMOVABLE LATCH ASSEMBLY-LH	1	
		ATTACHING PARTS		
	NAS220-5	SCREW	10	
	NAS682A08	NUTPLATE	1	
	NAS697A08	NUTPLATE	5	
	NAS696A08	NUTPLATE	2	
	NAS698A08	NUTPLATE	2	
		---*---		
		STRUCTURE ASSEMBLY-LH CABIN DOOR	NP	
		ATTACHING PARTS		
- 2	AN509-10R14	SCREW	3	
- 3	AN509-10R16	SCREW	2	
- 4	AN960-10L	WASHER	5	
- 5	MS21044N3	NUT	5	
		---*---		
- 6	1217035-1	RUB BLOCK	1	
- 7	0711034-1	STOP-CABIN DOOR HANDLE	1	
- 8	1217056-1	RETAINER ASSEMBLY	1	
- 9	0711021-1	PLATE	1	
-10	0717012-5	SUPPORT ASSEMBLY-ARMREST	1	
	NAS697A08	NUTPLATE	1	
-10A	0715056-1	SPACER-ARMREST	1	
-11	0717012-3	SUPPORT-ARMREST	1	
-12	1217038-1	BRACKET-CABIN DOOR STOP	1	
-13	1217038-2	BRACKET-CABIN DOOR STOP	1	
-13A	1217059-1	RETAINER-UPHOLSTERY	2	
-14	1411206-7	ARM-CABIN DOOR STOP	1	
		ATTACHING PARTS		
-15	MS20615-4M10	RIVET	1	
		---*---		
-16	NAS220-16	SCREW	1	
-17	1411206-1	SPACER	2	
-18	MS21044N08	NUT	1	
-19	1411207-1	SPRING	1	
-20	1411207-2	SPRING	1	
		ATTACHING PARTS		
-21	AN525-832R7	SCREW	1	
		---*---		
-22	1213942-1	HINGE ASSEMBLY	1	
		ATTACHING PARTS		
-23	AN509-10R8	SCREW	3	
		---*---		
-24	0711064-5	SUPPORT ASSEMBLY-DOOR LATCH	1	
-25	NAS696A08	NUTPLATE	2	
-26	0717010-23	STIFFENER BRACKET ASSEMBLY-DOOR LATCH	1	
	NAS682A08	NUTPLATE	1	
-27	0711037-17	HINGE-UPPER	1	
-28	0711037-15	HINGE-STATIONARY UPPER	1	
-29	0711037-21	HINGE-LOWER	1	
-30	0711037-19	HINGE-STATIONARY LOWER	1	
-31	0711038-1	PIN-HINGE	2	
-32	0411185-11	HINGE ASSEMBLY-WINDOW	2	
		ATTACHING PARTS		
-33	CR163-4-4	RIVET-CHERRY CY	4	
		---*---		
-34	S1441-2	SEAL 15.00 IN LG BULK ITEM REF S1441-2-15.00	1	
-35	S2249-1	SEAL 160.00 IN LG BULK ITEM REF S2249-1-160.00	1	
-36	S2108-1	SEAL 84.00 IN LG BULK ITEM REF S2108-1-84.00	1	
-37	0711021-9	SPRING	1	
-38	0711021-4	ARM ASSEMBLY	1	
		ATTACHING PARTS		
-39	AN525-10R8	SCREW	1	
		---*---		
-39A	1217036-14	SUPPORT ASSY-DOOR PANEL	1	A
-39B	1217036-16	SUPPORT ASSY-DOOR PANEL	1	B
-40	0715033-1	BRACKET-UPHOLSTERY RETAINER	2	
		ATTACHING PARTS		
	CR163-4-2	RIVET-CHERRY CY	2	
		---*---		
	0711050-17	WINDOW ASSEMBLY-DOOR LH	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
49 -41	0711050-18	FRAME-WINDOW	1	
-42	0711051-6	WINDOW-TINTED	1	
-42A	0711050-15	TUBE SPLICE	1	
		ATTACHING PARTS		
-43	S1727-1	RIVET	4	
	S1726-1	RIVET	2	
		---*---		
-44	1411202-201	BRACKET ASSEMBLY-WINDOW LATCH	1	
		ATTACHING PARTS		
-45	NAS514-1032-14	SCREW	2	
	NAS543-3-34	SPACER	2	
		---*---		
-46	S1483-2	HANDLE ASSEMBLY-WINDOW	1	
-47	NAS561P3-8	PIN	1	
-48	0700685-3	STRIKER PLATE	1	
		ATTACHING PART		
-49	AN507-832R6	SCREW	2	
		---*---		
-50	C253001-0101	LOCK ASSEMBLY-DOOR	1	
-51	0411851	WASHER	1	
-52	0711033-1	CAM	1	
	1517021-1	PUSHROD ASSEMBLY	1	
		ATTACHING PARTS		
-53	MS20392-1C15	PIN	1	
-54	MS20392-1C9	PIN	1	
-55	MS24665-132	PIN-COTTER	2	
		---*---		
-56	0517021-4	TUBE ASSEMBLY	1	
-57	0517021-5	TUBE ASSEMBLY	1	
	1217046-3	BASE PLATE ASSEMBLY-INTERIOR DOOR HANDLE	1	
		ATTACHING PARTS		
-57A	AN315-4R	NUT	1	
-58	NAS220-5	SCREW	5	
		---*---		
-59	1217046-5	PLATE ASSEMBLY	1	
-60	1217050-3	SHAFT ASSEMBLY	1	
-61	1217046-6	BEARING ASSEMBLY	1	
-62	NAS43HT3-45	SPACER	3	
-63	NAS221-15	SCREW	3	
-64	MS20364-1032C	NUT	3	
-65	1217053-2	HANDLE-DOOR INSIDE	1	
		ATTACHING PARTS		
-66	NAS388-10-7P	SCREW	1	
		---*---		
-67	1217058-1	SPLICE PLATE-CABIN DOOR PAN	1	
		ATTACHING PARTS		
-68	NAS220-5	SCREW	5	
-69	NAS697A08	NUTPLATE	5	
		---*---		
		A---U206 SERIAL U20602360 THRU U20602579		
		B---U206 SERIAL U20602580 & ON		

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Doors (Cont)

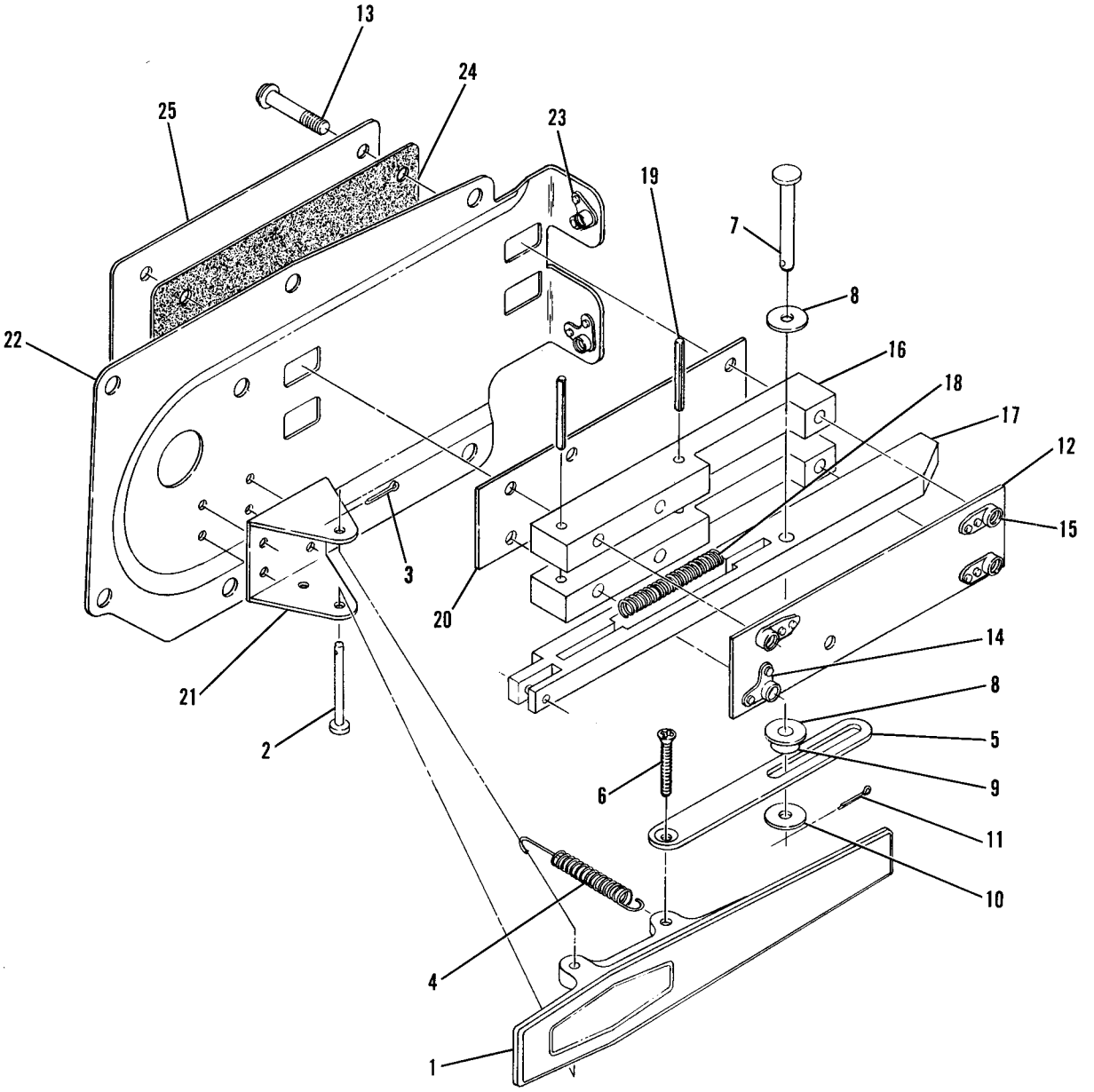


Figure 50. Removable Latch Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
50 -	1217049-1	REMOVABLE LATCH ASSEMBLY-LH	1	
	1217049-7	REMOVABLE LATCH ASSEMBLY-LH ALT	1	A
- 1	0517003-2	HANDLE-DOOR OUTSIDE	1	
		ATTACHING PARTS		
- 2	MS20392-1C33	PIN	1	
- 3	MS20665-132	COTTER PIN	1	
		---*---		
- 4	0711788-1	SPRING-DOOR HANDLE	1	
- 5	1511209-12	PULL BAR	1	
		ATTACHING PARTS		
- 6	AN507-632R12	SCREW	1	
- 7	MS20392-2C45	PIN	1	
- 8	1511209-8	WASHER	2	
- 9	NAS43DD3-12	SPACER	1	
-10	AN960D10L	WASHER	1	
-11	MS24665-132	PIN-COTTER	1	
		---*---		
-12	1511206-20	BOLT GUIDE ASSEMBLY	1	
		ATTACHING PARTS		
-13	AN525-10R18	SCREW	4	
		---*---		
-14	NAS698A3	NUTPLATE	1	
-15	NAS682A3	NUTPLATE	3	
-16	1511206-11	BOLT GUIDE-SIDE	2	
-17	1511206-21	BOLT ASSEMBLY	1	
	1511206-25	BOLT ASSEMBLY USED ON 1217049-7	1	A
		ATTACHING PARTS		
-18	1511207-1	SPRING-LATCH	1	
-19	NAS561P4-15	ROLL PIN	2	
		---*---		
-20	1511206-4	BASE-BOLT GUIDE	1	
-21	1511209-1	BRACKET	1	
-22	1217049-3	PLATE ASSEMBLY-BASE	1	
-23	NAS698A08	NUTPLATE	2	
-24	1511208-17	SHIM	1	
-25	1511208-16	SHIM-BACKING	1	

A---U206 SERIAL U20602580 & ON

Doors (Cont)

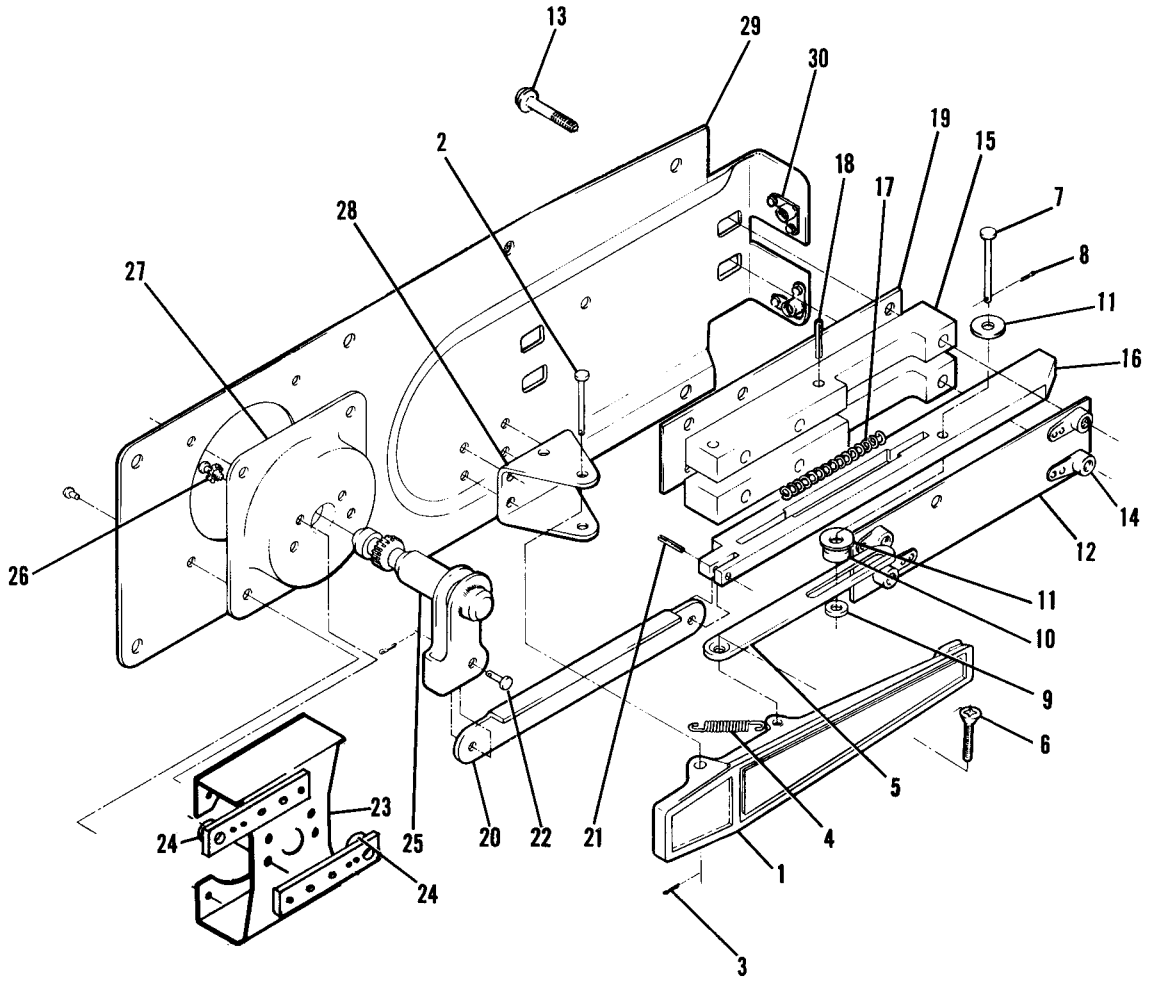
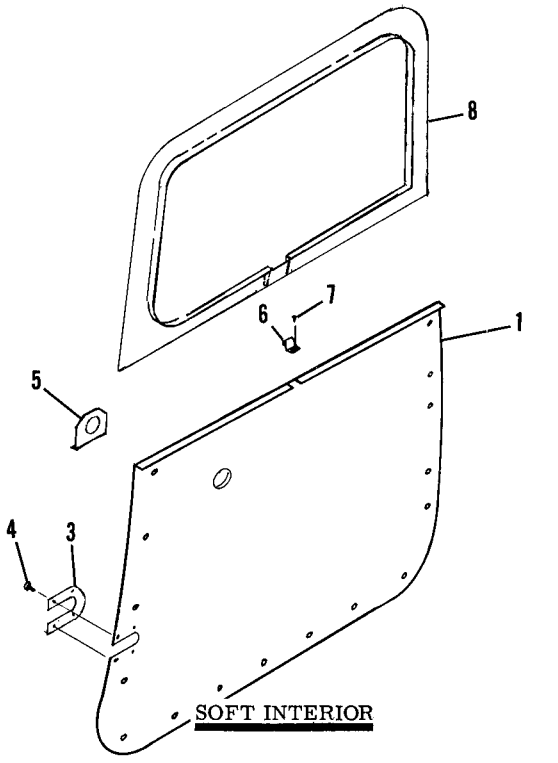


Figure 50A. Removable Latch Assembly - Cargo doors

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
50A-	1511205-18	REMOVABLE LATCH ASSEMBLY-CARGO DOOR	1	
- 1	0517003-2	HANDLE-DOOR OUTSIDE	1	
		ATTACHING PARTS		
- 2	MS20392-1C33	PIN	1	
- 3	MS24665-132	PIN-COTTER	1	
		---*---		
- 4	0711788-1	SPRING-DOOR HANDLE	1	
- 5	1511209-12	PULL BAR-DOOR HANDLE	1	
		ATTACHING PARTS		
- 6	AN507-632R12	SCREW	1	
- 7	MS20392-2C45	PIN	1	
- 8	MS24665-132	PIN-COTTER	1	
- 9	AN960D10L	WASHER	1	
-10	NAS43DD3-12	SPACER	1	
-11	1511209-8	WASHER	2	
		---*---		
-12	1511206-20	BOLT GUIDE-TOP	1	
		ATTACHING PARTS		
-13	AN525-10R18	SCREW	4	
		---*---		
-14	NAS682A3	NUTPLATE	3	
	NAS698A3	NUTPLATE	1	
-15	1511206-11	BOLT GUIDE-SIDE	2	
-16	1511206-14	BOLT ASSY.	1	
		ATTACHING PARTS		
-17	1511207-1	SPRING	1	
-18	NAS561P4-15	ROLL PIN	2	
		---*---		
-19	1511206-4	BOLT GUIDE-BASE	1	
-20	1511209-11	PUSH ROD	1	
		ATTACHING PARTS		
-21	NAS561P4-6	ROLL PIN	1	
-22	MS20392-1C7	PIN	1	
	MS24665-132	PIN-COTTER	1	
		---*---		
-23	0711063-9	BRACKET ASSY	1	
-24	NAS696A08	NUTPLATE	2	
-25	1511212-4	SHAFT ASSY.	1	
-26	AN520-10R9	SCREW	2	
-27	0413195-5	PLATE ASSY	1	
-28	1511209-1	BRACKET	1	
-29	1511208-3	PLATE ASSY	1	
-30	NAS697A08K	NUTPLATE	2	

Upholstery



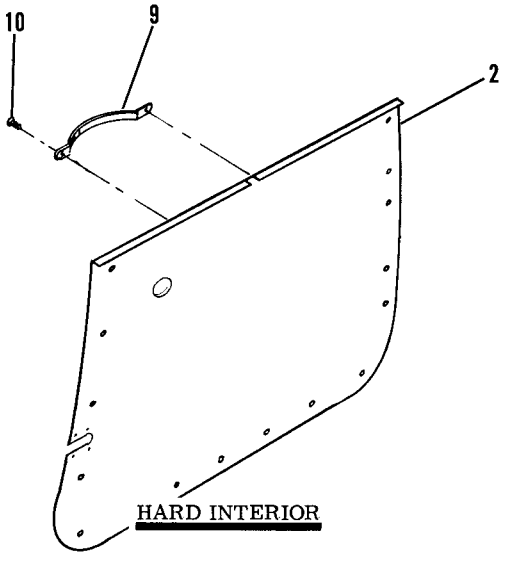


Figure 51. Cabin Door Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
51 -			CABIN DOOR UPHOLSTERY INSTALLATION ----------	NP	
- 1	1215070-2		PANEL ASSEMBLY-DOOR TRIM STATIONAIR ----------	1	A
	1215095-9		PANEL ASSEMBLY-DOOR TRIM STATIONAIR ----------	1	D
	1215104-3		PANEL ASSEMBLY-DOOR TRIM STATIONAIR ----------	1	E
- 2	1215043-28	¤	PANEL ASSEMBLY-DOOR TRIM UTILITY ----------	1	
			ATTACHING PARTS		
	S1950-1		SCREW ----------	AR	
			---*---		
- 3	1715047-3		ESCUTCHEON ----------	1	
			ATTACHING PARTS		
- 4	S1022A4-6		SCREW ----------	4	
			---*---		
- 5	0705042-1	¤	ESCUTCHEON ----------	1	
- 6	0700685-1		STRIKER ----------	1	
			ATTACHING PARTS		
- 7	S1021Z8-8		SCREW ----------	2	
			---*---		
- 8	1215087-1		MOULDING ASSEMBLY-CABIN DOOR WINDOW ----------	1	
	1215087-2		EDGING ----------	1	
- 9	S1362-23		HANDLE ASSY-ASSIST ----------	1	C
	S1362-25		HANDLE ASSY.-ASSIST ----------	1	B
			ATTACHING PARTS		
-10	AN507-1032R10		SCREW ----------	2	
			---*---		
			A---U206 SERIAL U20602200 THRU U20602579		
			B---U206 SERIAL U20602580 & ON		
			C---U206 SERIAL U20602360 THRU U20602579		
			D---U206 SERIAL U20602200 THRU U20603020		
			E---U206 SERIAL U20603021 & ON		

Upholstery (Cont)

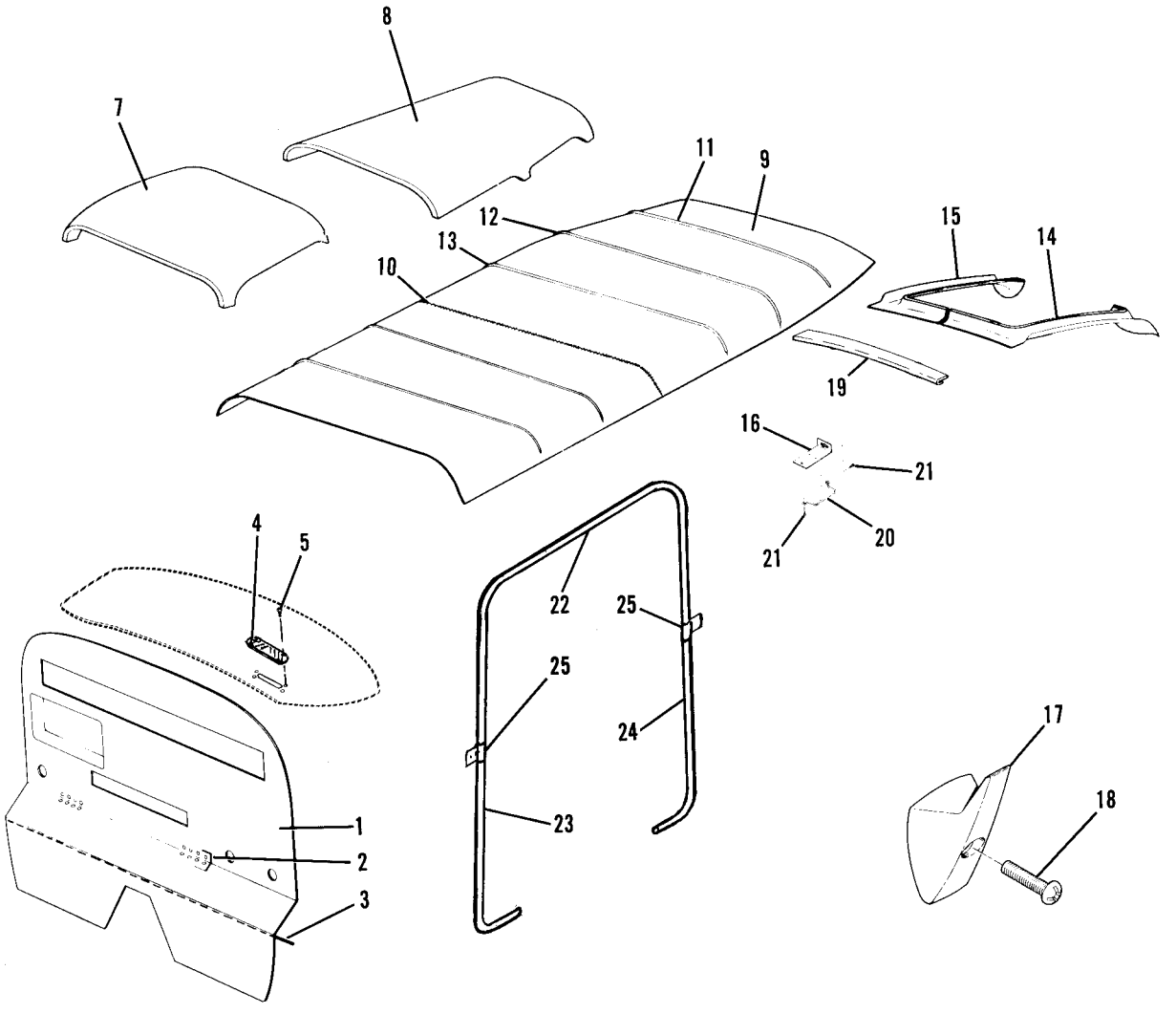


Figure 52. Cabin Top & Firewall Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
52 -			CABIN TOP AND FIREWALL UPHOLSTERY INSTALLATION	NP	
- 1	1215083-4		COVER-FIREWALL	1	
			ATTACHING PARTS		
- 2	1213231-3		ANGLE-LH	1	
	1213231-2		ANGLE-RH	1	
	S1021Z8-8		SCREW	8	
	AN227-13B		STUD	4	
			---*---		
- 3	1215083-10		WIRE	1	
- 4	0713253-1		DEFLECTOR-DEFROST	1	
			ATTACHING PARTS		
- 5	S1021Z4-6B		SCREW	4	
			---*---		
- 6			DELETED-NOT USED		
- 7	SEE FIG 56		SOUNDPROOFING-CABIN TOP FORWARD	1	
- 8	SEE FIG 56		SOUNDPROOFING-CABIN TOP AFT	1	
- 9	1200459-200	#	HEADLINER ASSEMBLY	1	
	1215097-200	#	HEADLINER ASSEMBLY USED WITH INERTIA REEL	1	A
			ATTACHING PARTS		
	S1021Z4-6		SCREW	10	
			---*---		
-10	0715037-12		ZIPPER	1	
-11	1200459-6		WIRE-HEADLINER	1	
-12	1200459-7		WIRE-HEADLINER	1	
-13	1200459-8		WIRE-HEADLINER	1	
-14	1200659-25	¤	COVER-WINDOW POST LH	1	
-15	1200659-26	¤	COVER-WINDOW POST RH	1	
-16	1200659-28	¤	PLATE-SPLICE	1	
	NAS680A3		NUTPLATE	1	
-17	0715038-1		HANGER-COAT	1	
			ATTACHING PARTS		
-18	AN520-10R12		SCREW	1	
			---*---		
-19	1200659-9		TRIM-MOULDING	1	
-20	1215076-1		HANGER-COAT	1	
			ATTACHING PARTS		
-21	AN525-10R12		SCREW	2	
			---*---		
-22	0700668-15	#	WINDLACE-UPPER SOFT INTERIOR ONLY	1	
-23	0700668-14	#	WINDLACE-LOWER FORWARD	1	
-24	0700668-13	#	WINDLACE-LOWER AFT	1	
-25	1200675-20	#	SPLICE	2	

NOTE. #NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

NOTE. ¤NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---U206 SERIAL U20602580 & ON

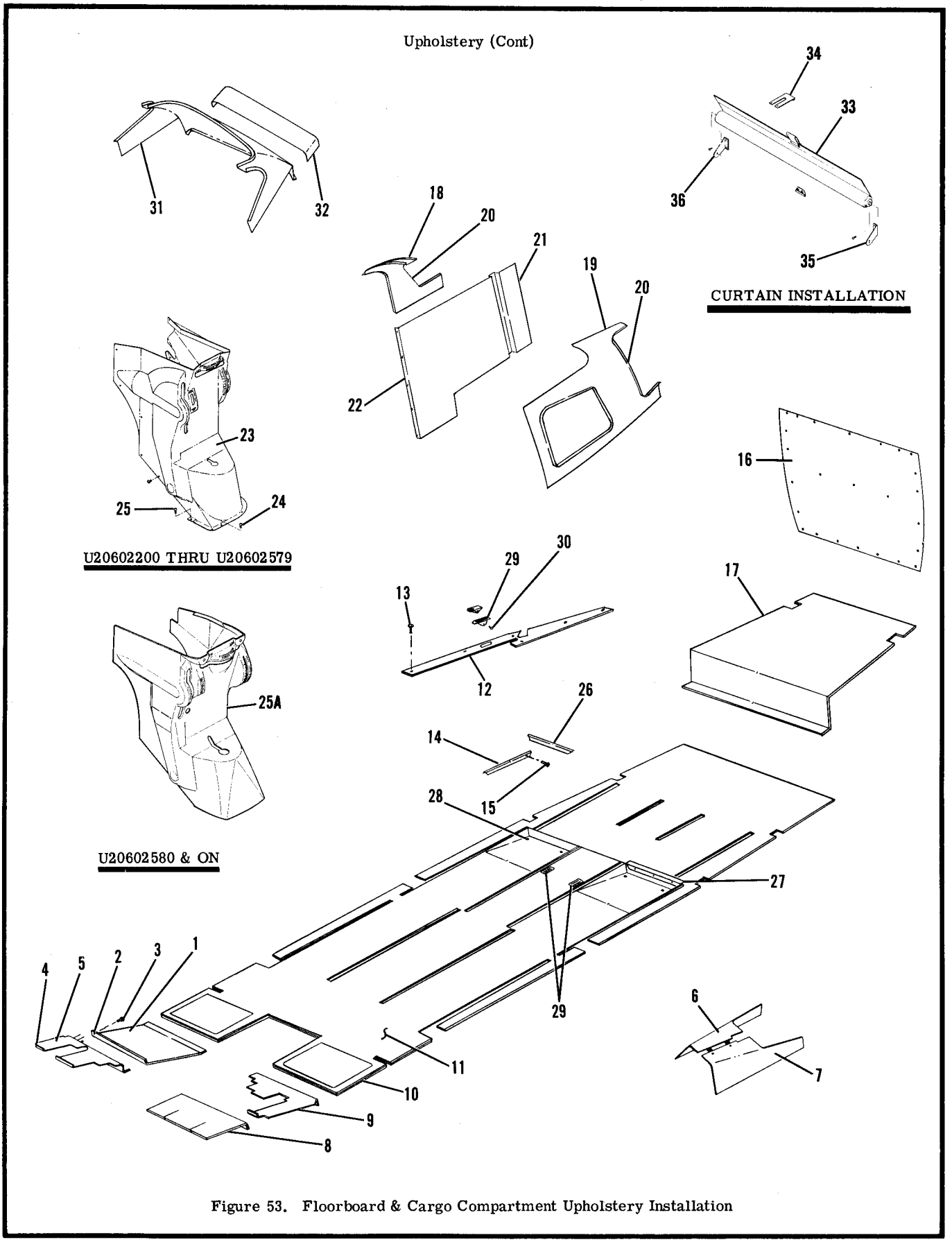


Figure 53. Floorboard & Cargo Compartment Upholstery Installation

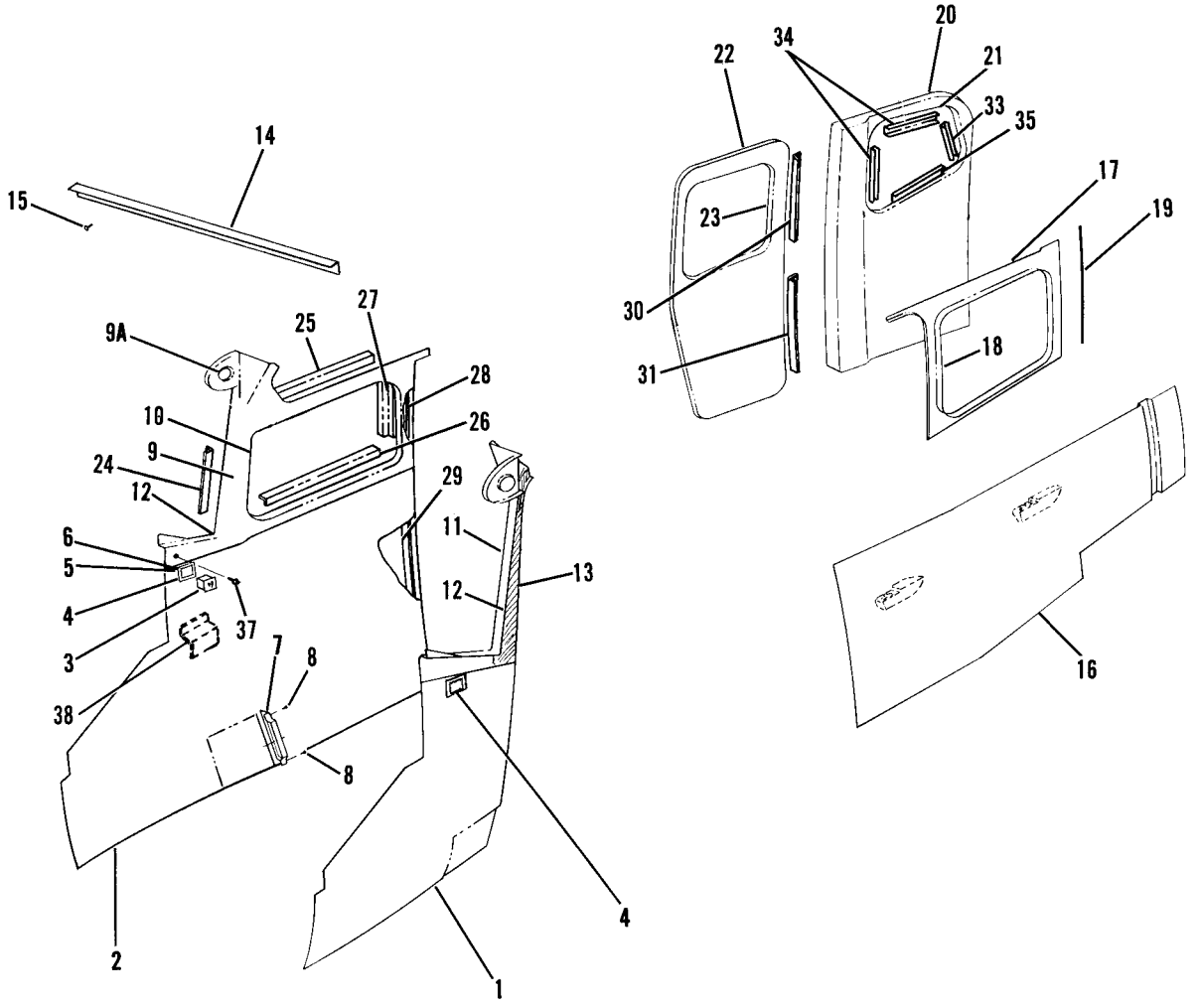
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
53 -			FLOORBOARD AND CARGO COMPARTMENT UPHOLSTERY INSTALLATION -------	NP	
- 1	1200647-1	#	CARPET ASSEMBLY RH USED WITH SINGLE CONTROLS ----------	1	
- 2	1200646-2		COVER RH USED WITH SINGLE CONTROLS ----------	1	
			ATTACHING PARTS		
- 3	S1021Z8-10		SCREW ----------	4	
	NAS446-4-3		NUT ----------	4	
			---*---		
- 4	1215083-8	#	CARPET ASSEMBLY RH USED WITH DUAL CONTROLS ----------	1	
- 5	1213473-2		COVER-RUDDER BAR USED WITH DUAL CONTROLS ----------	1	
- 6	1215083-2	#	CARPET ASSEMBLY-TUNNEL RH ----------	1	
- 7	1215083-1	#	CARPET ASSEMBLY-TUNNEL LH ----------	1	
- 8	1215083-3	#	CARPET ASSEMBLY-LH RUDDER BAR COVER ----------	1	
- 9	1213473-1		RUDDER BAR SHIELD LH ----------	1	
-10	1215083-5		CARPET PAD ----------	1	
-11	1215083-6	#	CARPET ASSEMBLY-CABIN ----------	1	
-12	1200669-7		SCUFF PLATE-CARGO OPENING AFT ----------	1	
-13	S1023A4-6		SCREW ATTACH SCUFF PLATES ----------	6	
-14	1200626-1		RETAINER-CARPET ----------	4	
			ATTACHING PARTS		
-15	S1023A4-6		SCREW ----------	3	
			---*---		
-16	1215063-7		CURTAIN ASSEMBLY-BAGGAGE ----------	1	
	S2092-6		LOOP STRIP ----------	AR	
-17	1215083-7		CARPET-BAGGAGE COMPARTMENT ----------	1	
-18	1200656-18	¤	MOULDING-RH REAR ----------	1	
-19	1200656-17	¤	MOULDING-LH REAR ----------	1	
-20	S1948-2-1		SEAL-WINDOW MOULDING AVAILABLE BY THE FOOT QUANTITY ------	AR	
-21	1215043-24	¤	PANEL-RH REAR HARD INTERIOR ----------	1	
	1215070-4	#	TRIM ASSEMBLY-RH AFT SOFT INTERIOR ONLY ----------	1	A
	1215095-30	#	TRIM ASSEMBLY-RH AFT SOFT INTERIOR ONLY ----------	1	C
	1215104-2	#	TRIM ASSEMBLY-RH AFT SOFT INTERIOR ONLY ----------	1	D
-22	S1021Z4-6		SCREW ATTACH WINDOW MOULDINGS AND SIDE PANEL ----------	AR	
-23	1200756-15	¤	COVER ASSY-PEDESTAL ----------	1	A
			ATTACHING PARTS		
-24	NAS220-8		SCREW ----------	13	
-25	NAS220-10		SCREW ----------	2	
			---*---		
-25A	1200756-17	¤	COVER ASSY-PEDESTAL ----------	1	B
-26	1200626-2		RETAINER ----------	2	
			ATTACHING PARTS		
-27	S1023A4-6		SCREW ----------	1	
			---*---		
-28	AN227-118		BUTTON ----------	4	
	AN227-128		SOCKET ----------	4	
	AN227-138		STUD ----------	4	
-29	1211704-1		SEAT BRACKET INBOARD RH ----------	1	
	1211704-2	¤	CUP-SEAT BRACKET INBOARD LH & OUTBOARD RH ----------	2	
			ATTACHING PARTS		
-30	NAS222-25		SCREW ----------	2	
	0411957-1		SPACER ----------	1	
			---*---		
-31	1215060-1	¤	MOULDING-AFT CABIN ----------	1	
-32	1215061-2	¤	MOULDING-BAGGAGE COMPARTMENT-TOP ----------	1	
			CURTAIN INSTALLATION-ROLLER ----------	NP	
-33	0700707-11		CURTAIN ASSEMBLY ----------	1	
-34	1215092-1		BRACKET ----------	1	
-35	1200714-3		SUPPORT-LH ----------	1	
-36	1200714-4		SUPPORT-RH ----------	1	
			ATTACHING PARTS		
	515-4R5		SCREW ----------	2	
			---*---		

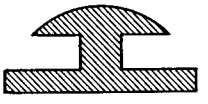
NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON
C---U206 SERIAL U20602580 THRU U20603020
D---U206 SERIAL U20603021 & ON

Upholstery (Cont)





S-1248 SEAL
CROSS SECTION

APPLICABLE TO HARD INTERIOR ONLY.

Figure 54. Cabin Doors & Side Panel Upholstery Installation

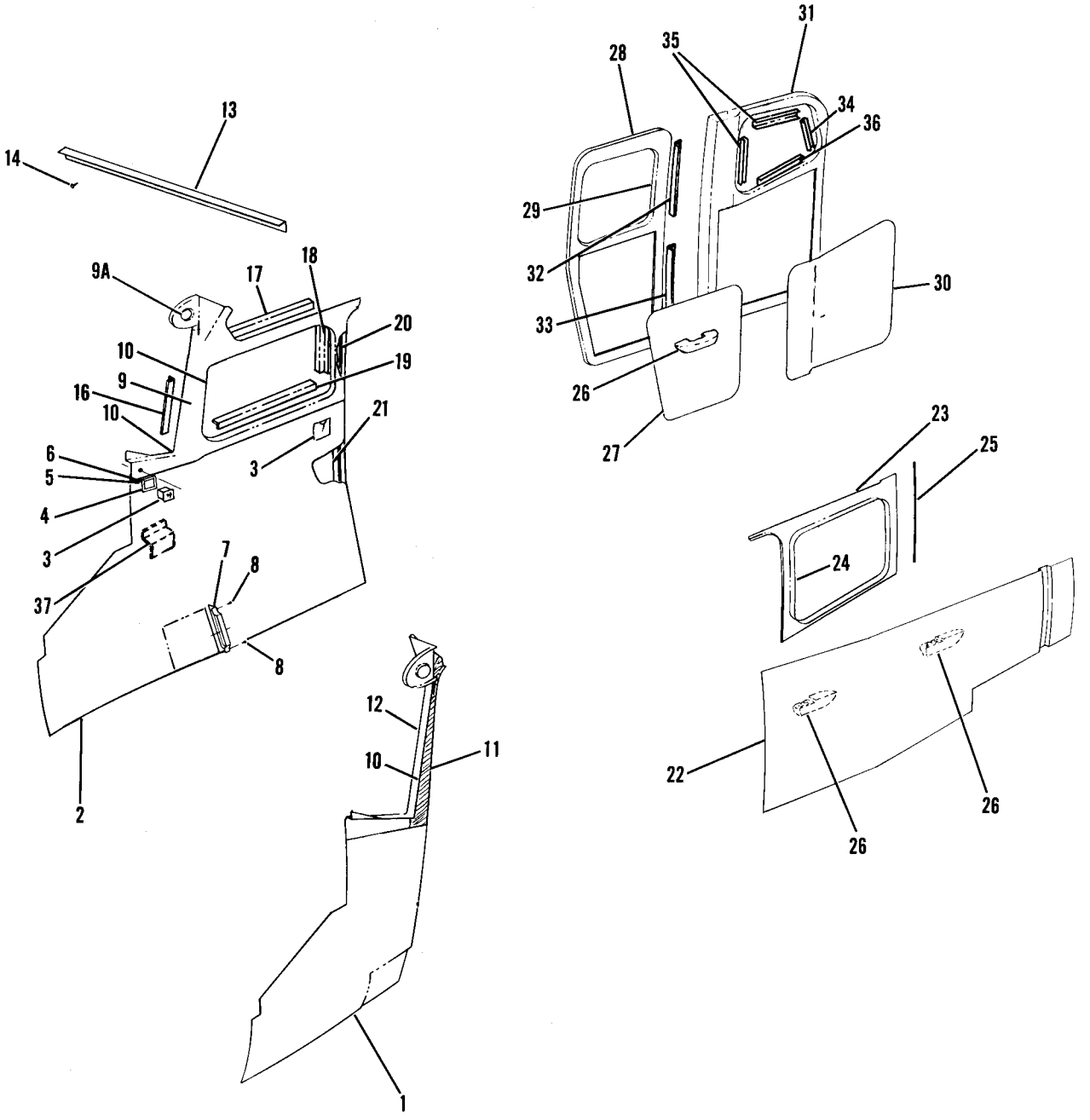
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
54 -			CABIN DOORS AND SIDE PANELS UPHOLSTERY INSTALLATION	NP	
- 1	1215043-1	¤	PANEL-LH FORWARD	1	
- 2	1215043-2	¤	PANEL-RH FORWARD	1	
- 3	S1762-2		ASH RECEIVER	3	
- 4	0411030-5		RETAINER-ASH RECEIVER	3	
			ATTACHING PARTS		
- 5	S1021Z4-8		SCREW	2	
- 6	NAS446-1-3		NUT	2	
			---*---		
- 7	1200231-2	¤	RETAINER-CABIN AIR VENT RH	1	
	1200231-1	¤	RETAINER-CABIN AIR VENT LH	1	
			ATTACHING PARTS		
- 8	S1021Z4-4		SCREW	2	
			---*---		
- 9	1215086-3	¤	MOULDING-RH FORWARD	1	A
	1215105-1	¤	MOULDING-RH FORWARD	1	B
	1215105-2	¤	MOULDING-RH FWD USE WITH OPENABLE WINDOW	1	B
- 9A	0415023-2	¤	ESCUTCHEON ASSY	1	B
-10	S1948-2-1		SEAL *** IN LG BKI REF S1948-2-1-*	AR	
-11	1215046-4	¤	MOULDING-LH FORWARD	1	A
	1215046-5	¤	MOULDING-LH FORWARD	1	B
-12	S1948-2-1		SEAL *** IN LG BKI REF S1948-2-1-*	AR	
-13	0513425-1		PAD	2	
-14	0511130-2	¤	SHIELD-TRIM	1	
			ATTACHING PARTS		
-15	49265F938		STUD UC	3	
			---*---		
-16	1215043-23	¤	PANEL-LH AFT	1	
-17	1200656-20	¤	MOULDING-LH CENTER	1	
-18	S1948-2-1		SEAL *** IN LG BKI REF S1948-2-1-*	AR	
-19	S1248-1E		SEAL *** IN. LONG BULK ITEM S-1248-1E-***	AR	
-20	1215043-4	¤	MOULDING-AFT CARGO DOOR	1	
-21	S1948-2-1		SEAL *** IN LG BKI REF S1948-2-1-*	AR	
-22	1215043-6	¤	MOULDING-CARGO DOOR	1	
-23	S1948-2-1		SEAL *** IN LG BKI REF S1948-2-1-*	AR	
-24	1200655-3		RETAINER-RH FORWARD	1	
-25	1200655-4		RETAINER-RH UPPER	1	
-26	1200655-5		RETAINER-RH LOWER	1	
-27	1200655-6		RETAINER-RH AFT	1	
-28	1200655-10		REINFORCEMENT-UPPER	1	
-29	1200655-11		REINFORCEMENT-LOWER	1	
-30	1200655-8		RETAINER-AFT CARGO DOOR UPPER	1	
-31	1200655-9		RETAINER-AFT CARGO DOOR LOWER	1	
-32			DELETED-NOT USED		
-33	1200655-13		RETAINER-AFT CARGO DOOR AFT	1	
-34	1200655-14		RETAINER-AFT CARGO DOOR FORWARD	2	
-35	1200655-15		RETAINER-AFT CARGO DOOR LOWER	1	
-36			DELETED-NOT USED		
-37	S1023A4-6		SCREW	2	
-38	1200696-1		BRACKET-RH	1	
			ATTACHING PARTS		
	S1023A4-6		SCREW	2	
			---*---		

NOTE. *LENGTHS TO BE ADDED LATER.

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---U206 SERIAL U20602200 THRU U20603020
B---U206 SERIAL U20603021 & ON

Upholstery (Cont)



APPLICABLE TO SOFT INTERIOR ONLY.

Figure 55. Cabin Doors & Side Panel Upholstery Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
55 -			CABIN DOORS & SIDE PANELS UPHOLSTERY INSTALLATION	NP	
- 1	1215070-1	#	TRIM PANEL ASSY-LH	1	A
	1215095-1	#	TRIM PANEL ASSY-LH	1	B
	1215104-1	#	TRIM PANEL ASSY.-LH	1	D
- 2	1215070-7	#	TRIM PANEL ASSY-RH	1	A
	1215095-52	#	TRIM PANEL ASSY-RH	1	B
	1215104-8	#	TRIM PANEL ASSY-RH	1	D
- 3	S1762-2		TRAY ASSEMBLY	3	
- 4	0411030-5		RETAINER-ASH RECEIVER	1	
			ATTACHING PARTS		
- 5	S1021Z4-8		SCREW	2	
- 6	NAS446-1-3		NUT	2	
			---*---		
- 7	1200231-2	¤	RETAINER-AIR VENT RH	1	
	1200231-1	¤	RETAINER-AIR VENT LH	1	
			ATTACHING PARTS		
- 8	S1021Z4-4		SCREW	2	
			---*---		
- 9	1215086-3	¤	MOULDING-RH FORWARD	1	C
	1215105-1	¤	MOULDING-RH FORWARD	1	D
	1215105-2	¤	MOULDING-RH FWD USED WITH OPENABLE WINDOW	1	D
- 9A	0415023-2	¤	ESCUTCHEON ASSY	1	D
-10	S1948-2-1		SEAL * IN LG BKI REF S1948-2-1-*	AR	
-11	0513425-1		PAD-DOOR POST CRASH	1	
-12	1215046-4	¤	MOULDING-LH FORWARD	1	C
	1215046-5	¤	MOULDING-LH FORWARD	1	D
-13	0511130-2		SHIELD-TRIM	1	
			ATTACHING PARTS		
-14	49265F938		STUD UC	3	
			---*---		
-15			DELETED-NEVER USED		
-16	1200655-3		RETAINER-RH FWD	1	
-17	1200655-4		RETAINER-RH UPPER	1	
-18	1200655-6		RETAINER-RH AFT	1	
-19	1200655-5		RETAINER-RH LOWER	1	
-20	1200655-10		REINFORCEMENT-UPPER	1	
-21	1200655-11		REINFORCEMENT-LOWER	1	
-22	1215070-3	#	TRIM PANEL ASSY-LH AFT	1	A
	1215095-17	#	TRIM PANEL ASSY-LH AFT	1	C
	1215104-5	#	TRIM PANEL ASSY-LH AFT	1	D
-23	1200656-20		MOULDING-WINDOW LH CENTER	1	
-24	S1948-2-1		SEAL * IN LG BKI REF S1948-2-1-*	AR	
-25	S1248-1E		SEAL * IN LG BKI REF S1248-1E-*	AR	
-26	SEE FIG 57		ARMREST	AR	
			ATTACHING PARTS		
	AN520-10R20		SCREW	2	
			---*---		
-27	1215070-6	#	TRIM PANEL ASSY-FWD CARGO DOOR	1	A
	1215095-46	#	TRIM PANEL ASSY-FWD CARGO DOOR	1	B
	1215104-4	#	TRIM PANEL ASSY-FWD CARGO DOOR	1	D
-28	1215043-15	¤	MOULDING-FWD CARGO DOOR	1	
-29	S1948-2-1		SEAL * IN LG BKI REF S1948-2-1-*	AR	
-30	1215070-5		TRIM PANEL ASSY-AFT CARGO DOOR	1	A
	1215095-40		TRIM PANEL ASSY-AFT CARGO DOOR	1	B
	1215104-6	#	TRIM PANEL ASSY-AFT CARGO DOOR	1	D
-31	1215043-14	¤	MOULDING-AFT CARGO DOOR	1	
-32	1200655-8		RETAINER-AFT CARGO DOOR UPPER	1	
-33	1200655-9		RETAINER-AFT CARGO DOOR LOWER	1	
	1215043-20		TRIM PANEL ASSY-FWD CARGO DOOR	1	
-34	1200655-13		RETAINER-AFT CARGO DOOR AFT	1	
-35	1200655-14		RETAINER-AFT CARGO DOOR FWD & UPR	2	
-36	1200655-15		RETAINER-AFT CARGO DOOR LOWER	1	
-37	1200696-1		BRACKET	1	

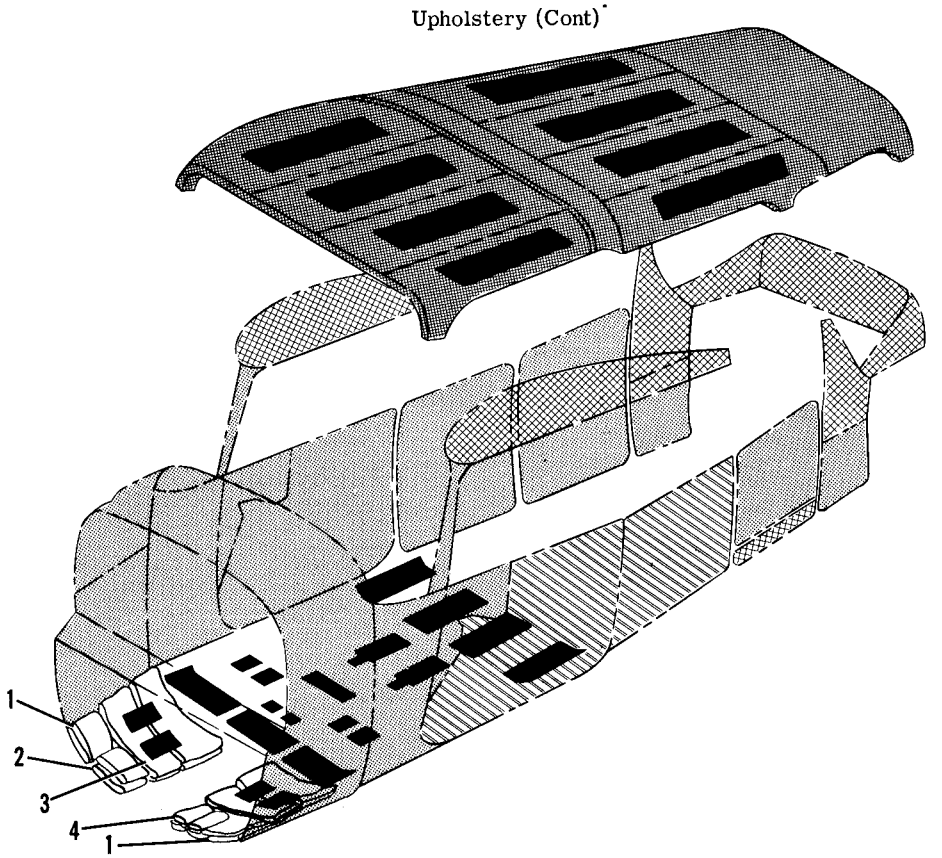
NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII

NOTE. *LENGTHS TO BE ADDED LATER

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 THRU U20603020
C---U206 SERIAL U20602200 THRU U20603020
D---U206 SERIAL U20603021 & ON

Upholstery (Cont)



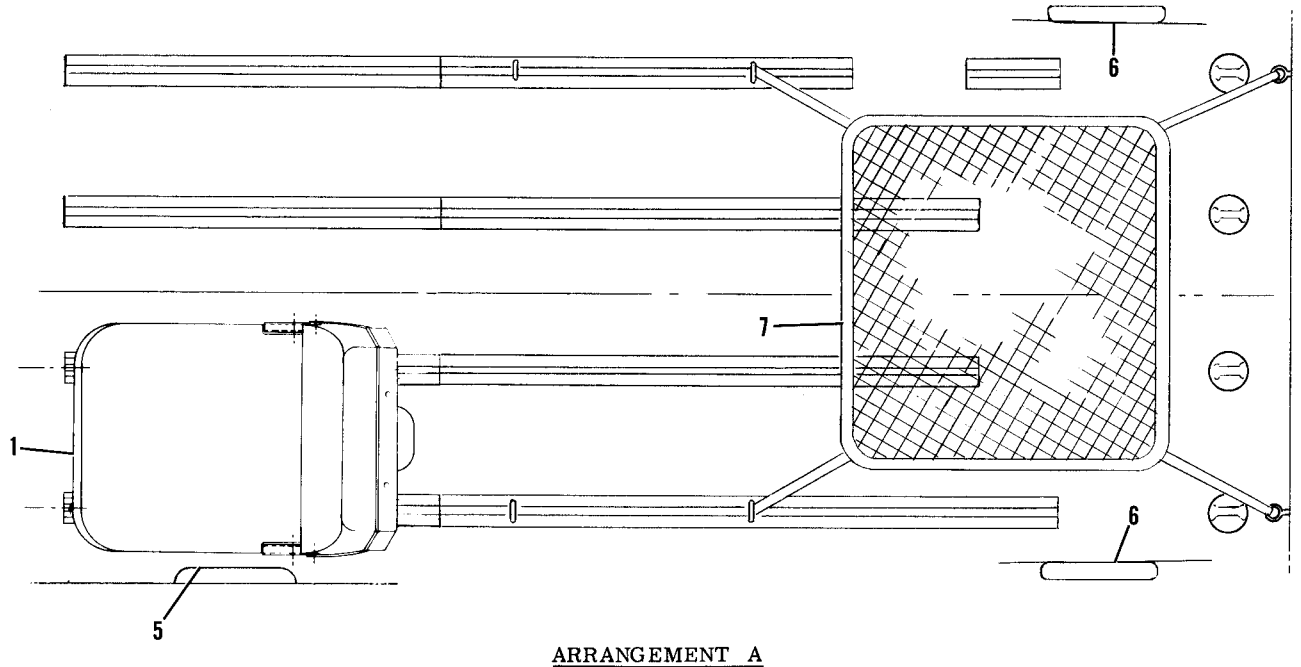
CES 1109 CLASS 1A SOUNDPROOFING-FIBERGLASS (SEE PARTS LISTING)
CES 1109 CLASS 1C SOUNDPROOFING-FIBERGLASS (SEE PARTS LISTING)
CES 1109 CLASS 1H SOUNDPROOFING-FIBERGLASS (SEE PARTS LISTING)
CES 1109 CLASS 1K SOUNDPROOFING-FIBERGLASS (SEE PARTS LISTING)
CES 1109 CLASS IV DAMPING COMPOUND (SEE PARTS LISTING)

Figure 56. Soundproofing Installation

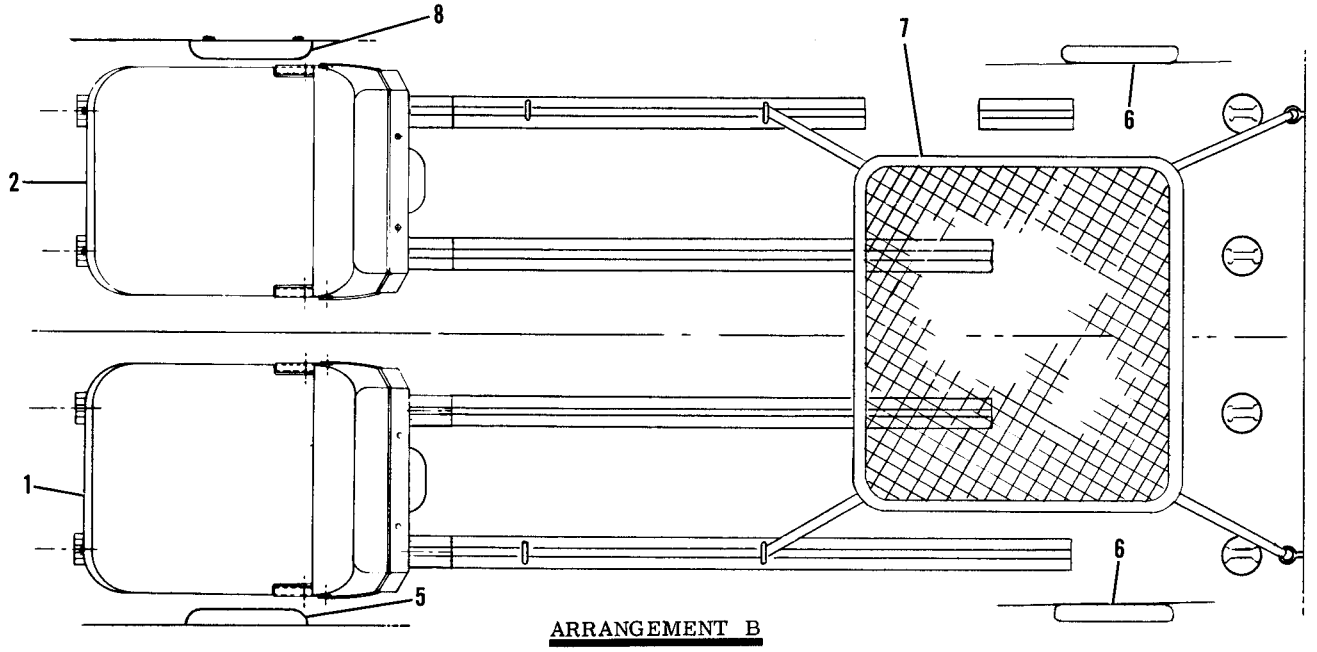
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
56 -		SOUNDPROOFING INSTALLATION	NP	
- 1	1200193-33	BAG-SOUNDPROOFING	4	
- 2	1200193-34	BAG-SOUNDPROOFING	4	
- 3	1200193-35	BAG-SOUNDPROOFING	8	
- 4	1200193-36	BAG-SOUNDPROOFING	6	
	CES1109 CLASS1A*	SOUNDPROOFING-FIBERGLASS MAT 1 IN. THICK BULK ITEM	AR	
	CES1109 CLASS1C*	SOUNDPROOFING-FIBERGLASS MAT 1/2 IN. THICK BULK ITEM	AR	
	CES1109 CLASS1K*	SOUNDPROOFING-FIBERGLASS MAT 1 IN. THICK BULK ITEM	AR	
	CES1109 CLASS1H*	SOUNDPROOFING-FIBERGLASS MAT 1 IN. THICK BULK ITEM	AR	
	CES1109 CLASSIV*	DAMPING COMPOUND BULK ITEM	AR	

NOTE. *GIVE DIMENSIONS WHEN ORDERING.

Seats



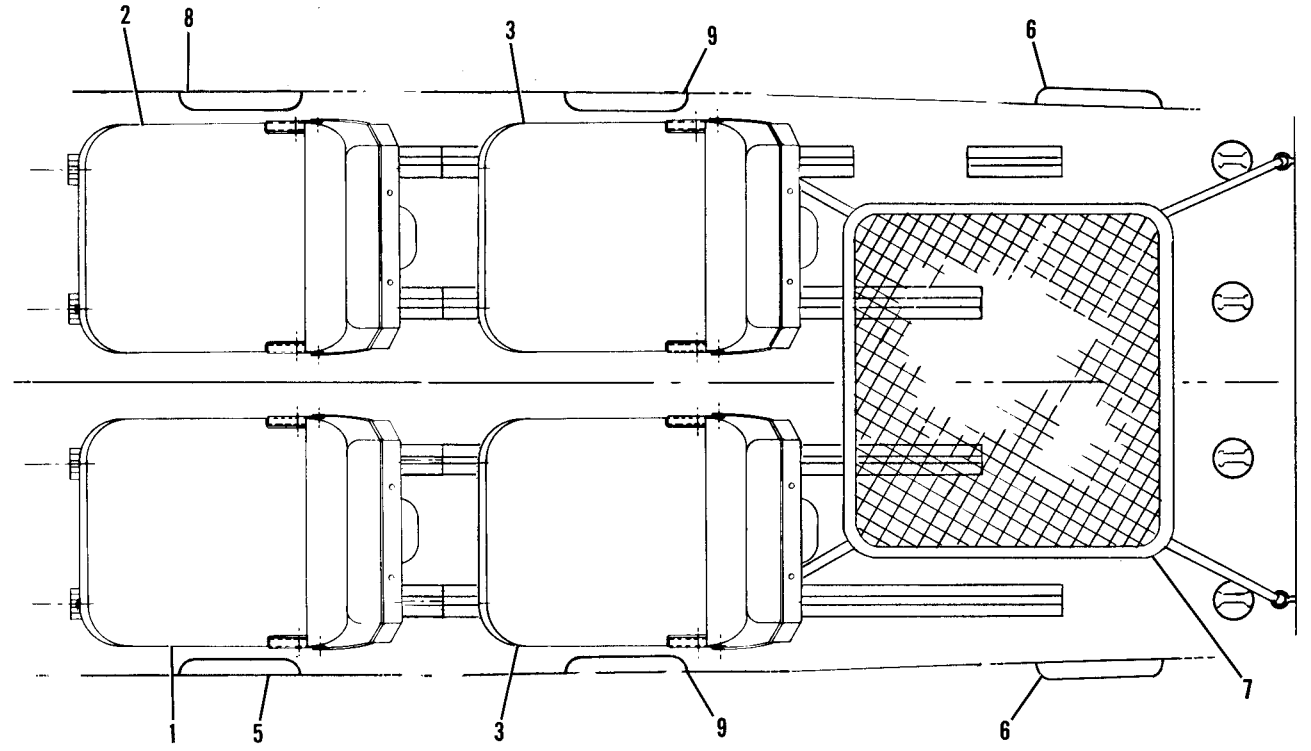
ARRANGEMENT A



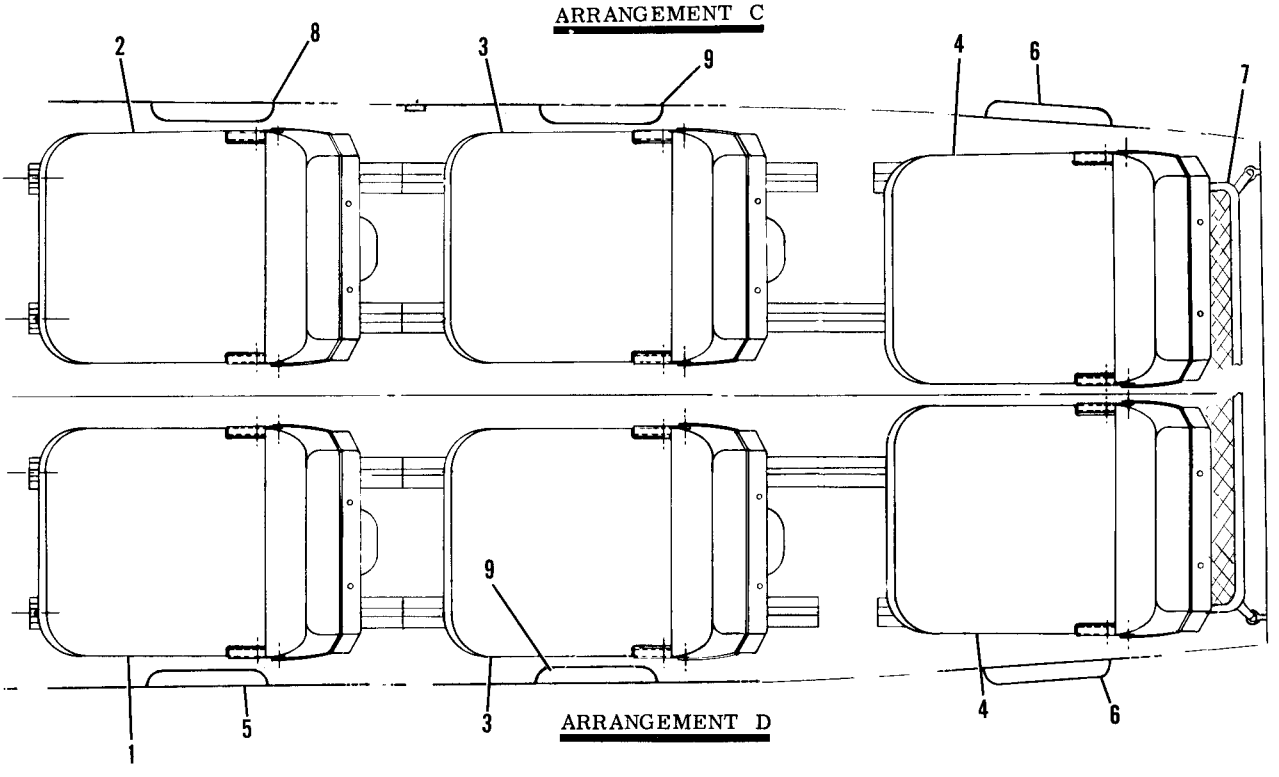
ARRANGEMENT B

Figure 57. Seating Arrangement (Sheet 1)

Seats (Cont)



ARRANGEMENT C



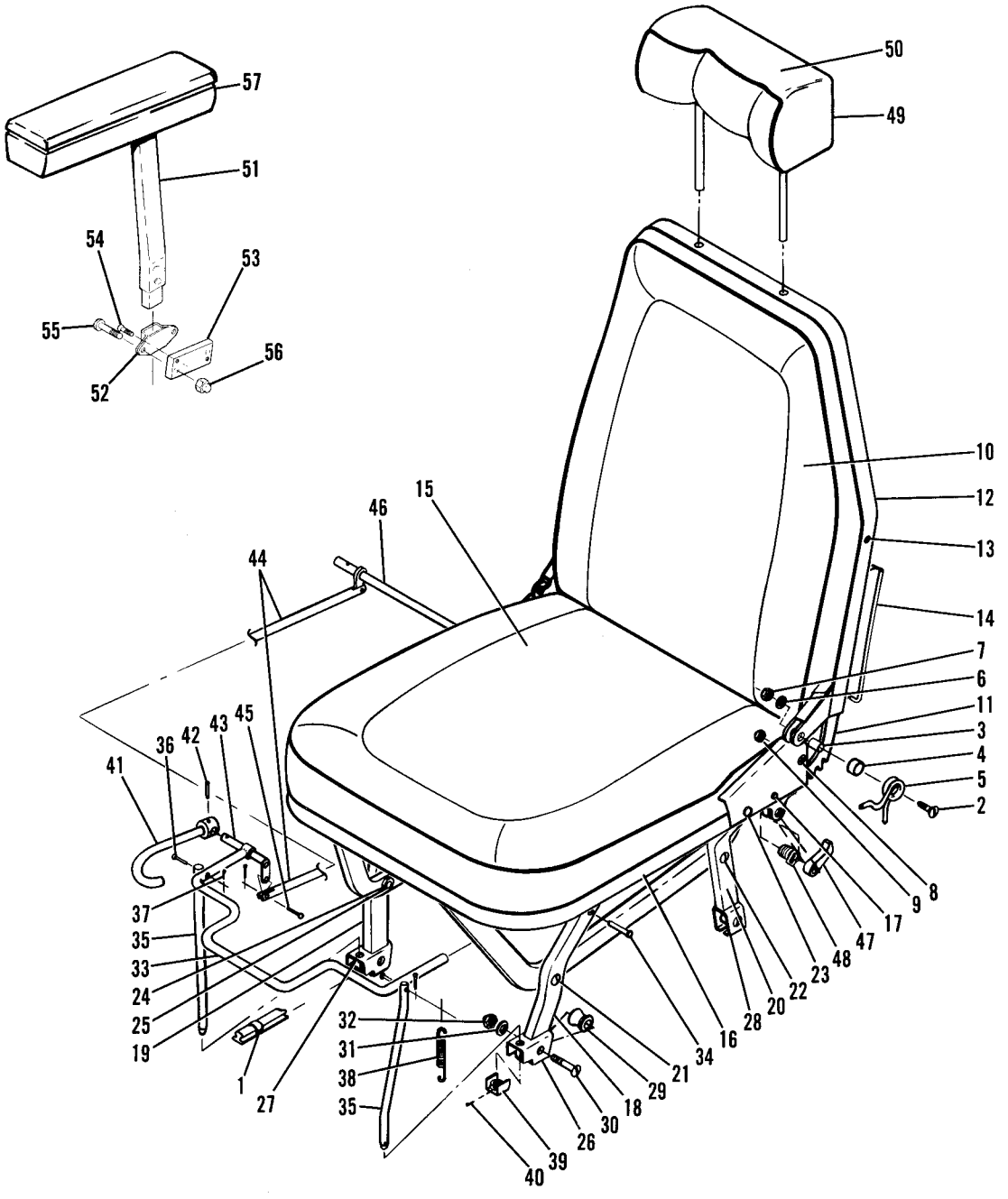
ARRANGEMENT D

Figure 57. Seating Arrangement (Sheet 2)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
57 -		SEATING ARRANGEMENT	NP	
		ARRANGEMENT A-ONE PLACE SEATING	NP	
		ARRANGEMENT B-TWO PLACE SEATING	NP	
		ARRANGEMENT C-FOUR PLACE SEATING	NP	
		ARRANGEMENT D-SIX PLACE SEATING	NP	
- 1	SEE FIG 58	PILOT SEAT INSTALLATION	NP	
	SEE FIG 59	INFINITELY ADJUSTABLE PILOTS SEAT INSTALLATION	NP	
- 2	SEE FIG 58	CO-PILOT SEAT INSTALLATION USED IN ARRANGEMENTS B, C & D	NP	
	SEE FIG 59	INFINITELY ADJUSTABLE CO-PILOT SEAT INSTALLATION USED IN ARRANGEMENT B, C & D	NP	
- 3	SEE FIG 60 & 61	MIDDLE SEAT INSTALLATION USED IN ARRANGEMENT C&D	NP	
- 4	SEE FIG 62 & 63	AFT SEAT INSTALLATION USED IN ARRANGEMENT D	NP	
- 5	0717011-1 #	ARMREST ASSEMBLY-FORWARD LH	1	
		ATTACHING PARTS		
	AN515-8R12	SCREW	2	
		---*---		
	0717011-3	PAD	1	
- 6	0715039-3 #	ARMREST ASSY-AFT LH SOFT INTERIOR ONLY	1	
	0715039-4 #	ARMREST ASSY-AFT RH SOFT INTERIOR ONLY	1	
	S1957-2	ASH RECEIVER	1	
- 7	1215036-2	NET-CARGO	1	
		ATTACHING PARTS		
	1211203-1	EYEBOLT	4	
	1200127-1	WASHER	4	
		---*---		
- 8	0715039-2 #	ARMREST ASSEMBLY-FORWARD RH OPTION B, C & D	1	
		ATTACHING PARTS		
	1210603-2	BRACKET ASSY	2	
	AN520-10R12	SCREW	2	
		---*---		
- 9	0715039-3 #	ARMREST ASSEMBLY-MIDDLE USED IN ARRANGEMENTS C & D	2	
	0715039-2 #	ARMREST ASSEMBLY-MIDDLE OPTION C&D RH ONLY	1	
		ATTACHING PARTS		
	1210603-2	BRACKET ASSY-LH SIDE ONLY	2	
	AN520-10R12	SCREW	2	
		---*---		
	S1957-2	ASH TRAY	1	

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI

Seats (Cont)



U206 SERIAL U20602200 THRU U20602579

Figure 58. Pilot and Co-pilot Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
58 -			PILOT & CO-PILOT SEAT INSTALLATION STANDARD	NP	A
	1214091-1	*#	SEAT ASSEMBLY-PILOT & CO-PILOT	1	
	1214081-6	%#	SEAT ASSEMBLY-PILOT & CO-PILOT	1	
			ATTACHING PARTS		
- 1	0713074-1		STOP-SEAT	2	
	MS20392-1C21		PIN-CLEVIS	2	
	MS24665-151		PIN-COTTER	2	
			---*---		
			BACK ASSEMBLY-UPHOLSTERED SEAT	NP	
			ATTACHING PARTS		
- 2	AN23-19A		BOLT	2	
- 3	1414104-4		BUSHING	2	
- 4	0711668-1		BUSHING	2	
- 5	0711667-1		SPRING	2	
- 6	AN960-10L		WASHER	2	
- 7	S1914-8		NUT	2	
- 8	AN507-832R14		SCREW	2	
- 9	MS21045L08		NUT	2	
			---*---		
-10	1214091-5	*#	COVER ASSEMBLY-SEAT BACK	1	
	1200605-12	%#	COVER ASSEMBLY-SEAT BACK	1	
-11	1414230-1		CAM-SEAT BACK RECLINE	1	
-12	0514076-1	*□	TRIM ASSEMBLY-SEAT BACK	1	
	0514076-7	%□	TRIM ASSEMBLY-SEAT BACK	1	
			ATTACHING PARTS		
-13	S1021A4-6		SCREW	5	
			---*---		
-14	1214062-5	*□	POCKET ASSEMBLY-MAGAZINE	1	
			BOTTOM ASSEMBLY-UPHOLSTERED SEAT	NP	
-15	1214091-4	*#	COVER ASSEMBLY-SEAT BOTTOM	1	
	1200605-11	%#	COVER ASSEMBLY-SEAT BOTTOM	1	
-16	0514058-1	□	RETAINER-SEAT BOTTOM	1	
			ATTACHING PARTS		
	S1021A4-6		SCREW	5	
			---*---		
-17	AN23-15A		BOLT-SEAT BACK STOP	2	
	MS20364-1032		NUT	2	
-18	1414103-2		LEG ASSEMBLY-FORWARD LH	1	
-19	1414103-45		LEG ASSEMBLY-FORWARD RH	1	
-20	1414103-6		LEG-AFT SEAT	2	
			ATTACHING PARTS		
-21	AN24-13A		BOLT-FORWARD LEG	2	
-22	AN24-13A		BOLT-AFT LEG LOWER	1	
-23	AN24-16A		BOLT-AFT LEG UPPER	1	
-24	AN936A416		WASHER UNDER BOLT HEAD	2	
	AN936A616		WASHER UNDER NUT	2	
-25	1414112-1		NUT	2	
			---*---		
-26	1414104-39		HOUSING-SEAT ROLLER FWD LH	1	
-27	1414104-61		HOUSING-SEAT ROLLER FWD RH	1	
-28	1414104-41		HOUSING-SEAT ROLLER AFT LH	1	
	1414104-42		HOUSING-SEAT ROLLER AFT RH	1	
-29	1414104-212		KIT-SEAT ROLLER	4	
			ATTACHING PARTS		
-30	AN23-19A		BOLT	1	
-31	AN960-10L		WASHER	1	
-32	S1914-8		NUT	1	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
58 -33	0514052-1		HANDLE ASSEMBLY-SEAT ADJUST	1	
			ATTACHING PARTS		
-34	MS20392-2C43		PIN	1	
	MS24665-132		PIN-COTTER	1	
			---*---		
-35	0514066-1		PIN-SEAT ADJUST	2	
			ATTACHING PARTS		
-36	MS20392-1C23		PIN	1	
-37	MS24665-132		PIN-COTTER	1	
			---*---		
-38	1414116-1		SPRING-SEAT ADJUST	1	
-39	1414104-8		BRACKET	2	
-40	NAS561P3-8		PIN	2	
-41	1200504-3		HANDLE ASSEMBLY-RECLINING ADJUSTMENT	1	
			ATTACHING PARTS		
-42	NAS561-3-8		ROLL PIN	1	
			---*---		
-43	1200503-1		ARM ASSEMBLY-SEAT BACK ADJUST	1	
-44	1514223-28		LINK-SEAT BACK ADJUST	1	
			ATTACHING PARTS		
-45	MS20392-109		PIN	2	
	MS24665-132		PIN-COTTER	2	
			---*---		
-46	1414223-34		TUBE ASSEMBLY-TORQUE	1	
-47	0514043-2		PAWL-SEAT BACK ADJUST REPLACE IN PAIRS ONLY	2	
			ATTACHING PARTS		
	NAS561C3-10		ROLL PIN	1	
			---*---		
-48	1414107-1		SPRING	1	
-49	1215073-1	#	HEADREST ASSEMBLY	2	
-50	1215073-10	#	COVER-HEADREST	1	
-51	1214111-6	#	ARMREST ASSEMBLY-RH USE ON PILOT SEAT	1	
	1214111-5	#	ARMREST ASSEMBLY-LH USE ON CO-PILOT SEAT	1	
			ATTACHING PARTS		
-52	1200448-1		SOCKET	1	
-53	0514038-1		SPACER	1	
-54	S1022A4-10		SCREW	1	
-55	AN23-16A		BOLT	2	
-56	S1914-8		NUT-CAP	2	
			---*---		
-57	1214109-1	#	PAD-ARMREST	1	

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII

NOTE. %APPLICABLE TO HARD INTERIOR ONLY

NOTE. *APPLICABLE TO SOFT INTERIOR ONLY

A---U206 SERIAL U20602200 THRU U20602579

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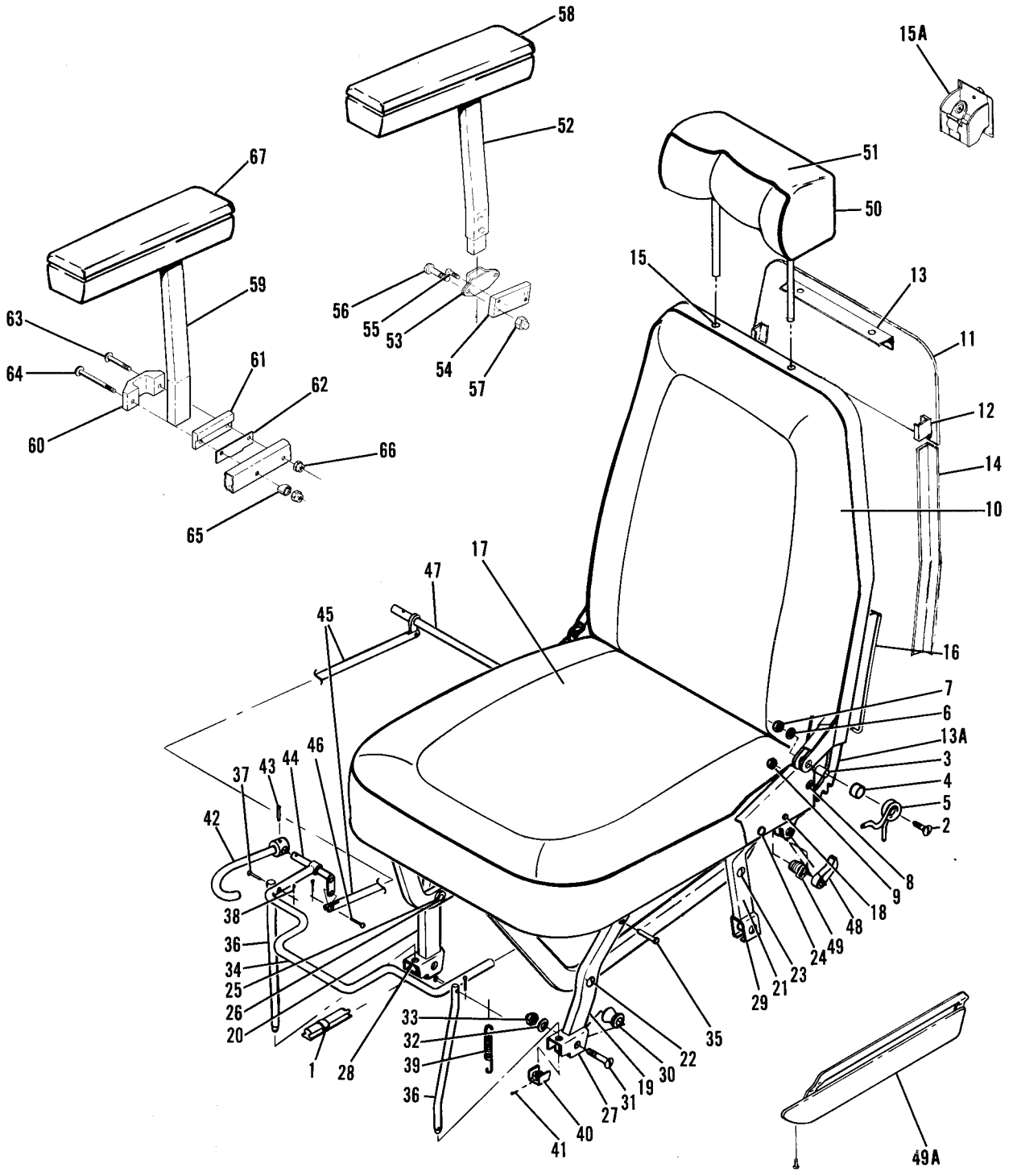
Seats (Cont)



U206 SERIAL U20602580 & ON

Figure 58A. Pilot & Co-Pilot Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
58A-			PILOT & CO-PILOT SEAT INSTALLATION STANDARD	NP	A
	1214105-1	*#	SEAT ASSY-PILOT & CO-PILOT	1	B
	0714019-10	*#	SEAT ASSY-PILOT & CO-PILOT	1	C
	0714024-1	%#	SEAT ASSY-PILOT & CO-PILOT	1	B
	0714024-13	%#	SEAT ASSY-PILOT & CO-PILOT	1	C
			ATTACHING PARTS		
- 1	0713074-1		STOP-SEAT	2	
	MS20392-1C21		PIN-CLEVIS	2	
	MS24665-151		PIN-COTTER	2	
			---*---		
	1214105-3	*#	BACK ASSY-UPHOLSTERED SEAT	1	B
	0714019-12	*#	BACK ASSY-UPHOLSTERED SEAT	1	C
	0714024-5	%#	BACK ASSY-UPHOLSTERED SEAT	1	
			ATTACHING PARTS		
- 2	AN23-16A	*	BOLT	2	B
	AN23-19A	*	BOLT	2	C
	AN23-19A	%	BOLT	2	
- 3	1414104-4		BUSHING	2	
- 4	0711668-1		BUSHING	2	
- 5	0711667-1		SPRING	2	
- 6	AN960-10L		WASHER	2	
- 7	S1914-8		NUT	2	
- 8	AN507-832R14		SCREW	2	
- 9	NAS679A08		NUT	2	
			---*---		
-10	1214105-7	*#	COVER ASSY.-SEAT BACK	1	B
	0714019-16	*#	COVER ASSY-SEAT BACK	1	C
	0714024-9	%#	COVER ASSY-SEAT BACK	1	
-11	0514100-1	*#	FORMER ASSY-SEAT BACK	1	
	0514100-9	%#	FORMER ASSY-SEAT BACK	1	
-12	0514099-1		BRACKET	2	
-13	0514099-2		BRACKET	1	
-13A	1414230-1		CAM-SEAT BACK	1	
-14	0514102-7	#	RETAINER ASSY	2	
			ATTACHING PARTS		
	S1021A4-6		SCREW	3	
			---*---		
-15	0514110-1		GROMMET	2	
-15A	0411030-6	%	ASH TRAY	1	
	0411030-5	%	RETAINER-ASH TRAY	1	
-16	1214062-5	□	POCKET ASSY	1	
	1214105-2	*#	BOTTOM ASSY-UPHOLSTERED SEAT	1	B
	0714019-11	*#	BOTTOM ASSY-UPHOLSTERED SEAT	1	C
	0714024-4	%#	BOTTOM ASSY-UPHOLSTERED SEAT	1	
-17	1214105-6	*#	COVER ASSY-SEAT BOTTOM	1	B
	0714019-15	*#	COVER ASSY-SEAT BOTTOM	1	C
	0714024-8	%#	COVER ASSY-SEAT BOTTOM	1	
-18	AN23-15A		BOLT-SEAT BACK STOP	2	
	MS20364-1032		NUT	2	
-19	1414103-2		LEG ASSEMBLY-FORWARD LH	1	
-20	1414103-45		LEG ASSEMBLY-FORWARD RH	1	
-21	1414103-6		LEG-AFT	2	
			ATTACHING PARTS		
-22	AN24-13A		BOLT-FORWARD LEG	2	
-23	AN24-13A		BOLT-AFT LEG LOWER	1	
-24	AN24-16A		BOLT-AFT LEG UPPER	1	
-25	AN936A416		WASHER UNDER BOLT HEAD	2	
	AN936A616		WASHER UNDER NUT	2	
-26	1414112-1		NUT	2	
			---*---		
-27	1414104-39		HOUSING-SEAT ROLLER FWD LH	1	
-28	1414104-61		HOUSING-SEAT ROLLER FWD RH	1	
-29	1414104-41		HOUSING-SEAT ROLLER AFT LH	1	
	1414104-42		HOUSING-SEAT ROLLER AFT RH	1	
-30	1414104-212		KIT-SEAT ROLLER	4	
			ATTACHING PARTS		
-31	AN23-19A		BOLT	1	
-32	AN960-10L		WASHER	1	
-33	S1914-8		NUT	1	
			---*---		
-34	0514052-1		HANDLE ASSY-SEAT ADJUST	1	
			ATTACHING PARTS		
-35	MS20392-2C43		PIN	1	
	MS24665-132		PIN-COTTER	1	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
58A-36	0514066-1		PIN-SEAT ADJUST	2	
			ATTACHING PARTS		
-37	MS20392-1C23		PIN	1	
-38	MS24665-132		PIN-COTTER	1	
			---*---		
-39	1414116-1		SPRING-SEAT ADJUST	1	
-40	1414104-8		BRACKET	2	
-41	NAS561P3-8		PIN	2	
-42	1200504-3		HANDLE ASSY-RECLINING ADJUSTMENT	1	
			ATTACHING PARTS		
-43	NAS561-3-8		ROLL PIN	1	
			---*---		
-44	1200503-1		ARM ASSY.-SEAT BACK ADJUST	1	
-45	1220223-68		LINK-SEAT BACK ADJUST	1	
			ATTACHING PARTS		
-46	MS20392-109		PIN	2	
	MS24665-132		PIN-COTTER	2	
			---*---		
-47	1414223-34		TUBE ASSY-TORQUE	1	
-48	0514043-2		PAWL-SEAT BACK ADJUST REPLACE IN PAIRS ONLY	2	
			ATTACHING PARTS		
	NAS561C3-10		ROLL PIN	1	
			---*---		
-49	1414107-1		SPRING	1	
-49A	1714101-3		TRIM ASSY-LH	1	C
	1714101-4		TRIM ASSY-RH	1	C
			ATTACHING PARTS		
	S1021A4-6		SCREW	3	C
			---*---		
-50	1215073-1	#	HEADREST ASSEMBLY	1	
-51	1215073-10	#	COVER-HEAD REST	1	
-52	1214111-6	#	ARMREST ASSY-RH USED ON PILOT SEAT	1	B
	1214111-5	#	ARMREST ASSY-LH USED ON CO-PILOT SEAT	1	B
			ATTACHING PARTS		
-53	1200448-1		SOCKET	1	B
-54	0514038-1		SPACER	1	B
-55	S1022A4-10		SCREW	2	B
-56	AN23-16A		BOLT	2	B
-57	S1914-8		NUT-CAP	1	B
			---*---		
-58	1214109-1	#	PAD-ARMREST	1	B
-59	1214120-2	#	ARMREST ASSY-RH	1	C
	1214120-1	#	ARMREST ASSY-LH	1	C
			ATTACHING PARTS		
-60	1214118-1		SOCKET	1	C
-61	1214118-2		SPACER	1	C
-62	1214118-3		STOP	1	C
-63	AN23-27A		BOLT	1	C
-64	AN23-38A		BOLT	1	C
-65	1214122-1		SPACER	1	C
-66	MS21044N3		NUT	2	C
	AN960-10		WASHER	2	C
			---*---		
-67	1214109-1	#	PAD-ARMREST	1	C

NOTE.#
NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE V1

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII

NOTE. %APPLICABLE TO HARD INTERIOR ONLY

NOTE. *APPLICABLE TO SOFT INTERIOR ONLY

A---U206 SERIAL U20602580 & ON
B---U206 SERIAL U20602580 THRU U20603020
C---U206 SERIAL U20603021 & ON

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
59 -			INFINITELY ADJUSTABLE FRONT SEAT	NP	
	0714015-1	%#	FRONT SEAT ASSEMBLY-INFINITE ADJUST PILOT	1	A
	0714015-2	%#	FRONT SEAT ASSEMBLY-INFINITE ADJUST CO-PILOT	1	A
	1214092-1	*#	FRONT SEAT ASSEMBLY-INFINITE ADJUST PILOT	1	A
	1214092-2	*#	FRONT SEAT ASSEMBLY-INFINITE ADJUST CO-PILOT	1	A
	0714025-1	%#	FRONT SEAT ASSY-INFINITE ADJUST PILOT	1	B
	0714025-2	%#	FRONT SEAT ASSY-INFINITE ADJUST CO-PILOT	1	B
	1214106-1	*#	FRONT SEAT ASSY-INFINITE ADJUST PILOT	1	B
	1214106-2	*#	FRONT SEAT ASSY-INFINITE ADJUST CO-PILOT	1	B
			ATTACHING PARTS		
- 1	0713074-1		STOP	1	
	MS20392-1C21		PIN	1	
	MS24665-151		PIN-COTTER	1	
			---*---		
			BACK ASSEMBLY-UPHOLSTERED SEAT	NP	A
	0714025-9	%#	BACK ASSY-UPHOLSTERED SEAT	1	B
	1214106-5	*#	BACK ASSY.-UPHOLSTERED SEAT	1	B
			ATTACHING PARTS		
- 2	AN3-17A		BOLT	2	
- 3	AN960-10L		WASHER	4	
	0514029-2		SPACER	2	
	MS21044N3		NUT	2	
- 4	MS20392-2C11		PIN	2	
- 5	AN960-10L		WASHER	2	
- 6	MS24665-132		PIN-COTTER	2	
			---*---		
- 7	0714015-6	%#	COVER ASSEMBLY-SEAT BACK	1	A
	1214092-6	*#	COVER ASSEMBLY-SEAT BACK	1	A
	0714025-11	%#	COVER ASSY.-SEAT BACK	1	B
	1214106-8	*#	COVER ASSY.-SEAT BACK	1	B
- 8	0514083-1	%□	TRIM ASSEMBLY-SEAT BACK	1	A
	0514083-3	*□	TRIM ASSEMBLY-SEAT BACK	1	A
			ATTACHING PARTS		
- 9	S1021A4-6		SCREW	5	A
			---*---		
- 9A	0514100-9	%#	FORMER ASSY.	1	B
	0514100-1	*#	FORMER ASSY.	1	B
- 9B	0514102-1	#	RETAINER	2	B
			ATTACHING PARTS		
- 9C	S1021A4-6		SCREW	3	B
			---*---		
-10	1214062-5	#	POCKET ASSEMBLY-MAGAZINE	1	
-11	0411030-6	%	ASH TRAY	1	
	0411030-5	%	RETAINER-ASH TRAY	1	
			BOTTOM ASSEMBLY-UPHOLSTERED SEAT PILOT	NP	A
			BOTTOM ASSEMBLY-UPHOLSTERED SEAT CO-PILOT	NP	A
	0714025-5	%#	BOTTOM ASSY.-UPHOLSTERED SEAT PILOT	1	B
	0714025-6	%#	BOTTOM ASSY.-UPHOLSTERED SEAT CO-PILOT	1	B
	1214106-3	*#	BOTTOM ASSY.-UPHOLSTERED SEAT PILOT	1	B
	1214106-4	*#	BOTTOM ASSY.-UPHOLSTERED SEAT CO-PILOT	1	B
			ATTACHING PARTS		
-12	MS20392-3C49		PIN	2	
-13	AN960-416L		WASHER	2	
-14	MS24665-134		COTTER PIN	4	
-15	MS20392-3C17		PIN	2	
-16	AN960-416L		WASHER	2	
			---*---		
-17	0714015-5	%#	COVER ASSEMBLY	1	A
	1214092-5	*#	COVER ASSEMBLY	1	A
	0714025-10	%#	COVER ASSY.	1	B
	1214106-9	*#	COVER ASSY	1	B
-18	0514101-1		STIFFENER-SEAT TRIM LH	1	
	0514101-2		STIFFENER-SEAT TRIM RH	1	
			ATTACHING PARTS		
	S1021A4-6		SCREW	2	
			---*---		
-19	0514017-3	□	TRIM-FORWARD	1	A
-20	0714010-5	□	TRIM-LH	1	A
	0714010-1	□	TRIM-LH	1	B
	0714010-6	□	TRIM-RH	1	A
	0714010-2	□	TRIM-RH	1	B
			ATTACHING PARTS		
	S1021A4-6		SCREW	6	A
	S1021A4-6		SCREW	8	B
			---*---		

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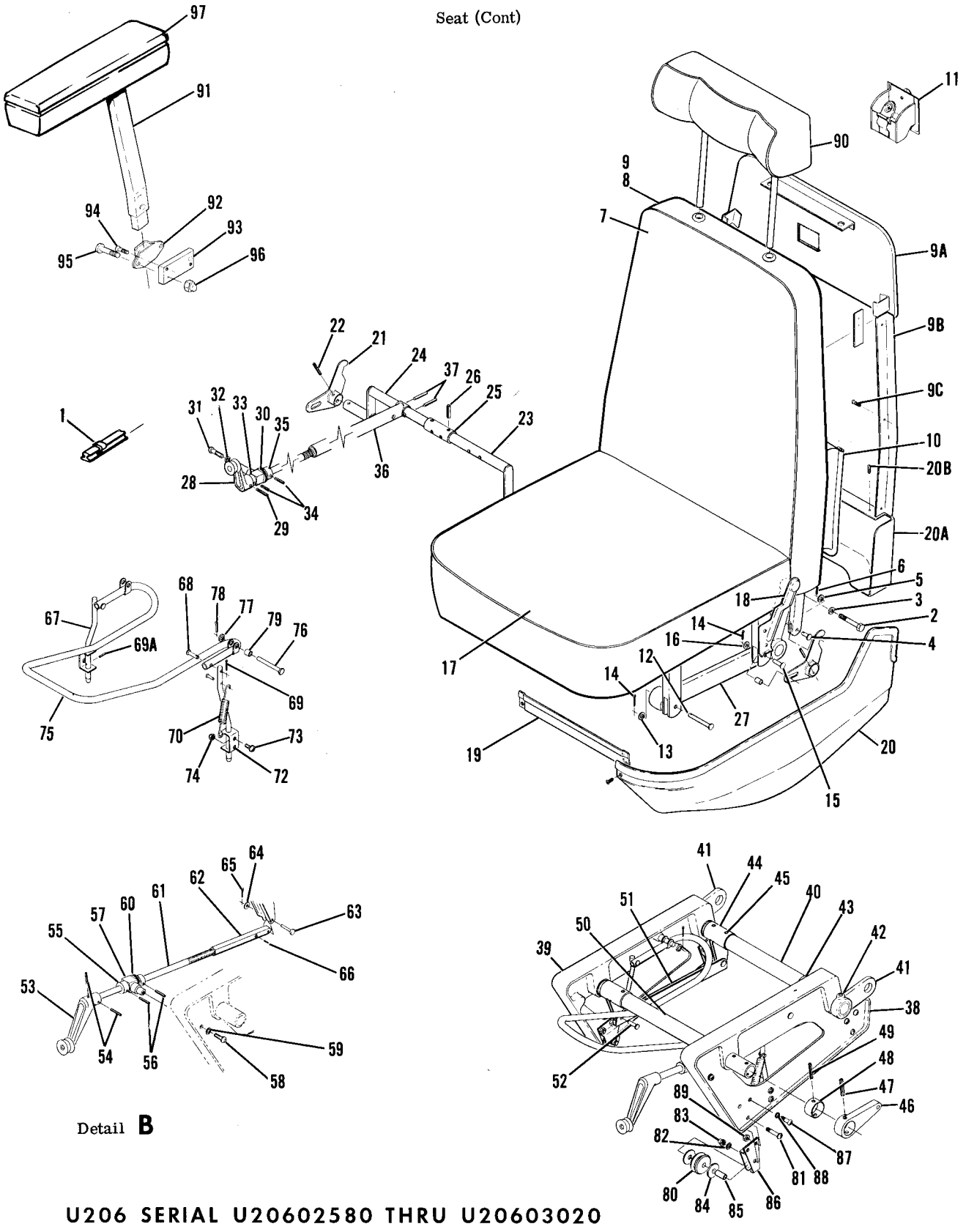
Seat (Cont)



Detail **B**

U206 SERIAL U20602580 THRU U20603020

Figure 59. Infinitely Adjustable Front Seat Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
59 -20A	1214098-1 ◻	TRIM-LOWER BACK	1	B
		ATTACHING PARTS		
-20B	S1021A4-6	SCREW	1	B
		---*---		
-21	0514030-4	BELLCRANK ASSEMBLY-SEAT BACK ADJUST	2	
		ATTACHING PARTS		
-22	NAS561P4-12	PIN	2	
		---*---		
-23	1714074-13	CRANK-WELD ASSEMBLY LH	1	
-24	1714074-14	CRANK-WELD ASSEMBLY RH	1	
-25	1714074-6	SPLICE	1	
		ATTACHING PARTS		
-26	NAS561P6-12	PIN	4	
		---*---		
-27	0514060-5	BRACKET-SEAT PIVOT	2	
-28	0514036-1	HANDLE ASSEMBLY-SEAT BACK ADJUST	1	
		ATTACHING PARTS		
-29	NAS561P4-12	PIN	1	
		---*---		
-30	0514033-1	BEARING BLOCK	1	
		ATTACHING PARTS		
-31	AN520-10R8	SCREW	1	
-32	AN960-10L	WASHER	1	
		---*---		
-33	1200138-2	COLLAR	2	
		ATTACHING PARTS		
-34	NAS561P4-12	PIN	1	
		---*---		
-35	S2013-2	BEARING	1	
	S2014-2	RACE-BEARING	2	
-36	0514089-1	JACK SCREW ASSEMBLY	1	
		ATTACHING PARTS		
-37	NAS561P4-15	PIN	2	
		---*---		
	0514051-2	PEDESTAL ASSEMBLY-CO-PILOT SEAT	1	
	0514051-1	PEDESTAL ASSEMBLY-PILOT SEAT	1	
-38	0514035-17	PEDESTAL-LH	1	
-39	0514035-18	PEDESTAL-RH	1	
-40	0514026-2	TORQUE TUBE-REAR	1	
-41	0514034-1	BELLCRANK-REAR TORQUE TUBE	2	
		ATTACHING PARTS		
-42	NAS561P6-28	PIN	1	
		---*---		
-43	0514028-6	BELLCRANK ASSEMBLY-REAR TORQUE TUBE INBD	1	
		ATTACHING PARTS		
	NAS561P8-18	PIN	2	
		---*---		
-44	0514028-5	BELLCRANK ASSEMBLY-REAR TORQUE TUBE OUTBD	1	
		ATTACHING PARTS		
-45	NAS561P6-18	PIN	2	
		---*---		
-46	0700633-5	BELLCRANK-FWD TORQUE TUBE	2	
		ATTACHING PARTS		
-47	NAS561P6-22	PIN	2	
		---*---		
-48	1200136-1	COLLAR	3	
		ATTACHING PARTS		
-49	NAS561P6-18	PIN	1	
		---*---		
-50	0514026-4	TORQUE TUBE-FWD	1	
-51	0514032-1	CHANNEL-TORQUE TUBE INTERCONNECT	1	
		ATTACHING PARTS		
-52	MS20392-2C17	PIN	2	
	AN960-10L	WASHER	2	
	MS24665-132	COTTER PIN	2	
		---*---		
-53	1200159-3	HANDLE ASSEMBLY-VERTICAL ADJUST	1	
		ATTACHING PARTS		
-54	NAS561P4-12	PIN	2	
		---*---		
-55	1200138-2	COLLAR	2	
		ATTACHING PARTS		
-56	NAS561P4-12	PIN	1	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
59 -57	0514033-2		BEARING BLOCK	1	
			ATTACHING PARTS		
-58	AN520-10R8		SCREW	1	
-59	AN960-10L		WASHER	1	
			---*---		
-60	S2013-2		BEARING	1	
	S2014-2		RACE-BEARING	2	
-61	0514027-21		SCREW ASSEMBLY-VERTICAL ADJUST	1	
-62	1514119-3		NUT-VERTICAL ADJUST	1	
			ATTACHING PARTS		
-63	MS20392-2C37		PIN	1	
-64	AN960-10		WASHER	1	
-65	MS24665-132		COTTER	1	
-66	NAS561P4-8		PIN	1	
			---*---		
-67	1714067-5		PIN-SEAT ADJUST	2	
			ATTACHING PARTS		
-68	MS20392-1C21		PIN	1	
-69	MS24665-132		COTTER PIN	1	
-69A	NAS561-3-16		PIN	1	
			---*---		
-70	1414116-1		SPRING LH SIDE ONLY	1	
-71			DELETED-NOT USED	1	
-72	1714061-1		GUIDE-PIN	2	
			ATTACHING PARTS		
-73	AN515-8R6		SCREW	2	
-74	MS21045L08		NUT	2	
			---*---		
-75	0514090-4		HANDLE-SEAT ADJUST	1	
			ATTACHING PARTS		
-76	MS20392-2C59		PIN	2	
-77	AN960-10L		WASHER	2	
-78	MS24665-132		COTTER PIN	2	
-79	NAS43DD3-18		SPACER	2	
			---*---		
-80	S1714000K200		KIT-SEAT ROLLER	4	
			ATTACHING PARTS		
-81	AN23-20A		BOLT	1	
-82	AN960-10L		WASHER	1	
-83	S1914-8		NUT	1	
-84			WASHER PART OF ROLLER KIT	2	
-85			BUSHING PART OF ROLLER KIT	1	
			---*---		
-86	1714000-33		HOUSING-SEAT ROLLER	4	
			ATTACHING PARTS		
-87	NAS220-11		SCREW	2	
-88	AN960-8		WASHER	2	
-89	MS21045L08		NUT	2	
			---*---		
-90	1215073-1	#	HEADREST ASSEMBLY	2	
	1215073-10	#	COVER-HEADREST	1	
-91	1214116-6	#	ARMREST ASSEMBLY-RH USED ON PILOT SEAT	1	
	1214116-5	#	ARMREST ASSEMBLY-LH USED ON CO-PILOT SEAT	1	
			ATTACHING PARTS		
-92	1200448-1		SOCKET ASSEMBLY	1	
-93	0514038-1		SPACER	1	
-94	S1022A4-10		SCREW	2	
-95	AN23-16A		BOLT	2	
-96	S1914-8		NUT-CAP	2	
			---*---		
-97	1214109-1	#	PAD-ARMREST	1	
	SEE FIG 72		BELT ASSEMBLY-FRONT SEAT	2	

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII

NOTE. %APPLICABLE TO HARD INTERIOR ONLY

NOTE. *APPLICABLE TO SOFT INTERIOR ONLY

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 THRU U20603020

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
59A-			INFINITELY ADJUSTABLE FRONT SEAT	NP	A
	0714020-13	*#	FRONT SEAT ASSY-INFINITELY ADJUST PILOT	1	
	0714020-14	*#	FRONT SEAT ASSY-INFINITELY ADJUST CO-PILOT	1	
	0714025-17	%#	FRONT SEAT ASSY-INFINITELY ADJUST PILOT	1	
	0714025-18	%#	FRONT SEAT ASSY-INFINITELY ADJUST CO-PILOT	1	
			ATTACHING PARTS		
- 1	0713074-1		STOP	1	
	MS20392-1C21		PIN	1	
	MS24665-151		PIN-COTTER	1	
			---*---		
	0714020-12	*#	BACK ASSY-UPHOLSTERED SEAT	1	
	0714025-9	%#	BACK ASSY-UPHOLSTERED SEAT	1	
			ATTACHING PARTS		
- 2	AN3-17A		BOLT	2	
- 3	AN960-10L		WASHER	4	
	0514029-2		SPACER	2	
	MS21044N3		NUT	2	
- 4	MS20392-2C11		PIN	2	
- 5	AN960-10L		WASHER	2	
- 6	MS24665-132		PIN-COTTER	2	
			---*---		
- 7	0714020-17	*#	COVER ASSY-SEAT BACK	1	
	0714025-11	%#	COVER ASSY-SEAT BACK	1	
- 8	0514100-1	*#	FORMER ASSY	1	
	0514100-9	%#	FORMER ASSY	1	
- 9	0514102-1	#	RETAINER	2	
			ATTACHING PARTS		
-10	S1021A4-6		SCREW	3	
			---*---		
-11	1214062-5	#	POCKET ASSY-MAGAZINE	1	
-12	0411030-6	%	ASH TRAY	1	
	0411030-5	%	RETAINER-ASH TRAY	1	
	0714020-15	*#	BOTTOM ASSY-UPHOLSTERED SEAT PILOT	1	
	0714020-16	*#	BOTTOM ASSY-UPHOLSTERED SEAT CO-PILOT	1	
	0714025-5	%#	BOTTOM ASSY-UPHOLSTERED SEAT PILOT	1	
	0714025-6	%#	BOTTOM ASSY-UPHOLSTERED SEAT CO-PILOT	1	
			ATTACHING PARTS		
-13	MS20392-3C49		PIN	2	
-14	AN960-416L		WASHER	2	
-15	MS24665-134		COTTER PIN	4	
-16	MS20392-3C17		PIN	2	
-17	AN960-416L		WASHER	2	
			---*---		
-18	0714020-18	*#	COVER ASSY	1	
	0714025-10	%#	COVER ASSY	1	
-19	1714101-1	#	TRIM ASSY-SEAT SKIRT LH	1	
	1714101-2	#	TRIM ASSY-SEAT SKIRT RH	1	
			ATTACHING PARTS		
-20	S1021A4-6		SCREW	5	
			---*---		
-21	1714100-1	#	TRIM ASSY-SEAT BACK	1	
			ATTACHING PARTS		
	S1021A4-6		SCREW	3	
			---*---		
-22	0514030-4		BELLCRANK ASSEMBLY-SEAT BACK ADJUST	2	
			ATTACHING PARTS		
-23	NAS561P4-12		PIN	2	
			---*---		
-24	1714074-13		CRANK-WELD ASSEMBLY LH	1	
-25	1714074-14		CRANK-WELD ASSEMBLY RH	1	
-26	1714074-6		SPLICE	1	
			ATTACHING PARTS		
-27	NAS561P6-12		PIN	4	
			---*---		
-28	0514060-5		BRACKET-SEAT PIVOT	2	
-29	0514121-2		HANDLE ASSY-SEAT BACK ADJUST	1	
			ATTACHING PARTS		
-30	NAS561P4-10		PIN	1	
			---*---		

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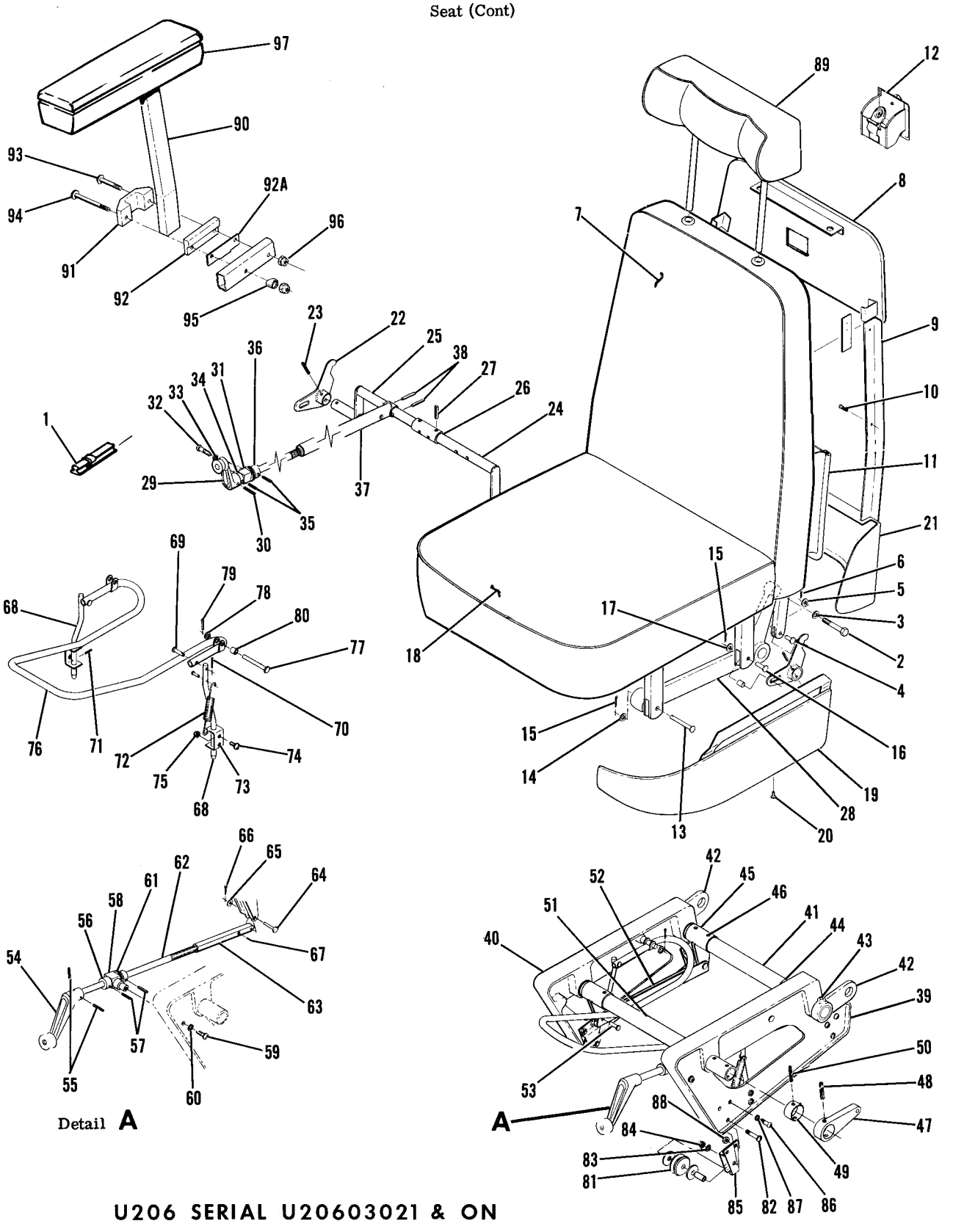
Seat (Cont)



U206 SERIAL U20603021 & ON

Figure 59A. Infinitely Adjustable Front Seat Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
59A-31	0514033-1	BEARING BLOCK	1	
		ATTACHING PARTS		
-32	AN520-10R8	SCREW	1	
-33	AN960-10L	WASHER	1	
		---*---		
-34	1200138-2	COLLAR	2	
		ATTACHING PARTS		
-35	NAS561P4-12	PIN	1	
		---*---		
-36	S2013-2	BEARING	1	
	S2014-2	RACE-BEARING	2	
-37	0514089-1	JACK SCREW ASSY.	1	
		ATTACHING PARTS		
-38	NAS561P4-15	PIN	2	
		---*---		
	0514051-1	PEDESTAL ASSY.-PILOT SEAT	1	
	0514051-2	PEDESTAL ASSY.-CO-PILOT SEAT	1	
-39	0514035-17	PEDESTAL-LH	1	
-40	0514035-18	PEDESTAL-RH	1	
-41	0514026-2	TORQUE TUBE-REAR	1	
-42	0514034-1	BELLCRANK-REAR TORQUE TUBE	2	
		ATTACHING PARTS		
-43	NAS561P6-28	PIN	1	
		---*---		
-44	0514028-6	BELLCRANK ASSY-REAR TORQUE TUBE INBD	1	
		ATTACHING PARTS		
	NAS561P8-18	PIN	2	
		---*---		
-45	0514028-5	BELLCRANK ASSY-REAR TORQUE TUBE OUTBD	1	
		ATTACHING PART		
-46	NAS561P6-18	PIN	2	
		---*---		
-47	0700633-5	BELLCRANK-FWD TORQUE TUBE	2	
		ATTACHING PARTS		
-48	NAS561P6-22	PIN	2	
		---*---		
-49	1200136-1	COLLAR	3	
		ATTACHING PARTS		
-50	NAS561P6-18	PIN	1	
		---*---		
-51	0514026-4	TORQUE TUBE-FWD	1	
-52	0514032-1	CHANNEL-TORQUE TUBE INTERCONNECT	1	
		ATTACHING PARTS		
-53	MS20392-2C17	PIN	2	
	AN960-10L	WASHER	2	
	MS24665-132	COTTER PIN	2	
		---*---		
-54	0514121-1	HANDLE ASSEMBLY-VERTICAL ADJUST	1	
		ATTACHING PARTS		
-55	NAS561P4-12	PIN	2	
		---*---		
-56	1200138-2	COLLAR	2	
		ATTACHING PARTS		
-57	NAS561P4-10	PIN	1	
		---*---		
-58	0514033-2	BEARING BLOCK	1	
		ATTACHING PARTS		
-59	AN520-10R8	SCREW	1	
-60	AN960-10L	WASHER	1	
		---*---		
-61	S2013-2	BEARING	1	
	S2014-2	RACE-BEARING	2	
-62	0514027-21	SCREW ASSEMBLY-VERTICAL ADJUST	1	
-63	1514119-3	NUT-VERTICAL ADJUST	1	
		ATTACHING PARTS		
-64	MS20392-2C37	PIN	1	
-65	AN960-10	WASHER	1	
-66	MS24665-132	COTTER PIN	1	
-67	NAS561P4-8	PIN	1	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
59A-68	1714067-5		PIN-SEAT ADJUST	2	
			ATTACHING PARTS		
-69	MS20392-1C21		PIN	1	
-70	MS24665-132		COTTER PIN	1	
-71	NAS561-3-16		PIN	1	
			---*---		
-72	1414116-1		SPRING LH ONLY	1	
-73	1714061-1		GUIDE PIN	2	
			ATTACHING PARTS		
-74	AN515-8R6		SCREW	2	
-75	MS21044N08		NUT	2	
			---*---		
-76	051409-4		HANDLE-SEAT ADJUST	1	
			ATTACHING PARTS		
-77	MS20392-2C59		PIN	2	
-78	AN960-10L		WASHER	2	
-79	MS24665-132		COTTER PIN	2	
-80	NAS430D3-18		SPACER	2	
			---*---		
-81	S1714000K200		KIT-SEAT ROLLER	4	
			ATTACHING PARTS		
-82	AN23-20A		BOLT	1	
-83	AN960-10L		WASHER	1	
-84	S1914-8		NUT	1	
			WASHER PART OF ROLLER KIT	2	
			BUSHING PART OF ROLLER KIT	1	
			---*---		
-85	1714000-33		HOUSING-SEAT ROLLER	4	
			ATTACHING PARTS		
-86	NAS220-11		SCREW	2	
-87	AN960-8		WASHER	2	
-88	MS21044N08		NUT	2	
			---*---		
-89	1215073-1	#	HEADREST ASSEMBLY	2	
	1215073-10	#	COVER-HEADREST	1	
-90	1214120-2	#	ARMREST ASSEMBLY-RH LH SEAT	1	
	1214120-1		ARMREST ASSEMBLY-LH RH SEAT	1	
			ATTACHING PARTS		
-91	1214118-1		SOCKET	1	
-92	1214118-2		SPACER	1	
-92A	1214118-3		STOP	1	
-93	AN23-27A		BOLT	1	
-94	AN23-38A		BOLT	1	
-95	1214122-1		SPACER	2	
-96	MS21044N3		NUT	2	
	AN960-10		WASHER	2	
			---*---		
-97	1214109-1		PAD-ARMREST	1	
	SEE FIG 72		BELT ASSY-FRONT SEAT	1	

NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII

NOTE. %APPLICABLE TO HARD INTERIOR ONLY

NOTE. *APPLICABLE TO SOFT INTERIOR ONLY

A---U206 SERIAL U20603021 & ON

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
60 -			MIDDLE SEAT INSTALLATION	NP	
	1214008-1	#	SEAT ASSEMBLY-MIDDLE	2	A
	1214008-29	#	SEAT ASSEMBLY-MIDDLE	2	B
			ATTACHING PARTS		
- 1	0713074-1		SEAT STOP	2	
	MS24665-151		PIN-COTTER	2	
	MS20392-1-21		PIN	2	
			---*---		
	1214008-3	#	BACK ASSEMBLY-MIDDLE SEAT	1	
			ATTACHING PARTS		
- 2	AN23-16A		BOLT	2	
- 3	S1450-3-8-032		WASHER	2	
- 4	1414104-4		BUSHING	2	
- 5	MS21044N3		NUT	2	
			---*---		
- 6	1214008-12	#	COVER ASSEMBLY-SEAT BACK	1	
- 7	1214008-16		CUSHION ASSEMBLY-SEAT BACK	1	
	1214008-2	#	BOTTOM ASSEMBLY-MIDDLE SEAT	1	
- 8	1214008-10	#	COVER ASSEMBLY-SEAT BOTTOM	1	
- 9	1214008-4		CUSHION ASSEMBLY-SEAT BOTTOM	1	
-10	1214013-1		BRACKET-PIVOT	2	
			ATTACHING PARTS		
-11	AN23-15A		BOLT	1	
	AN960-10L		WASHER	1	
	MS21044N3		NUT	1	
-12	AN24-14A		BOLT	1	
	AN936A416		WASHER	1	
	AN936A616		WASHER	1	
	1414112-1		NUT-SLEEVE	1	
			---*---		
-13	1200603-35		LEG-AFT	2	
			ATTACHING PARTS		

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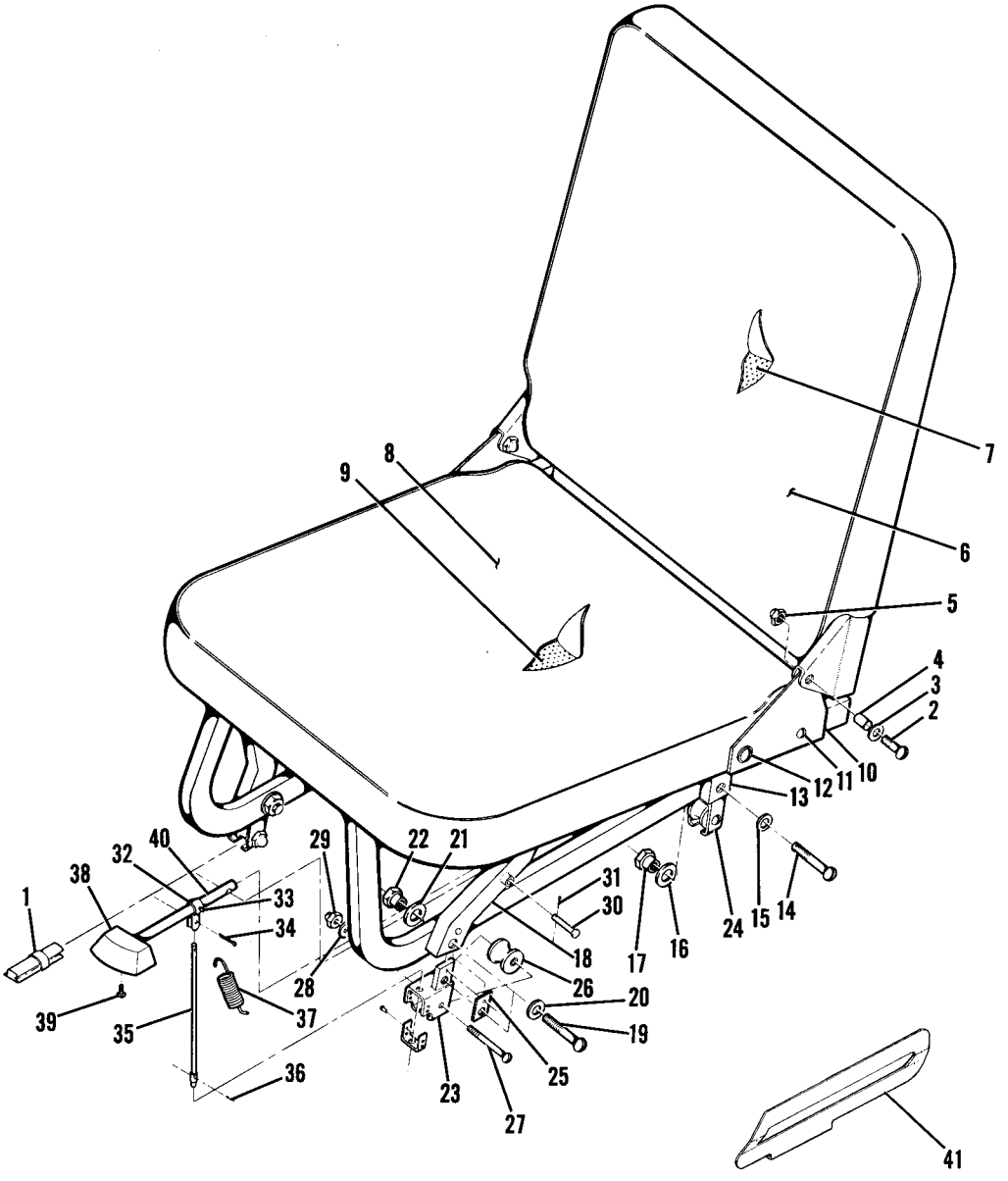
Seats (Cont)



APPLICABLE TO HARD INTERIOR ONLY.

Figure 60. Middle Seat Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
60 -14	AN24-13A	BOLT	1	
-15	AN936A416	WASHER	1	
-16	AN936A616	WASHER	1	
-17	1414112-1	NUT-SLEEVE	1	
		---*---		
-18	1200603-33	LEG-FWD RH	1	
	1200603-34	LEG ASSEMBLY-FWD LH	1	
		ATTACHING PARTS		
-19	AN24-13A	BOLT	1	
-20	AN936A416	WASHER	1	
-21	AN936A616	WASHER	1	
-22	1414112-1	NUT-SLEEVE	1	
		---*---		
-23	1200603-42	HOUSING ASSEMBLY-FWD RH ROLLER	1	
	1200603-41	HOUSING ASSEMBLY-FWD LH ROLLER	1	
-24	1200603-38	HOUSING-AFT ROLLER	2	
-25	1200603-39	SHIM	4	
-26	1414100-212	KIT-SEAT ROLLER	4	
		ATTACHING PARTS		
-27	AN23-19A	BOLT	1	
-28	AN960-10L	WASHER	1	
-29	MS21044N3	NUT	1	
		---*---		
	1200603-31	ARM ASSEMBLY-SEAT ADJUST	1	
		ATTACHING PARTS		
-30	MS20392-2C53	PIN	1	
-31	MS24665-100	PIN-COTTER	1	
-32	1200603-30	CLAMP	1	
-33	MS24665-283	PIN-COTTER	1	
-34	MS24665-281	PIN-COTTER	1	
-35	1200603-21	PIN-ASSEMBLY	1	
-36	NAS561-2-12	PIN	1	
-37	1414116-1	SPRING	1	
		---*---		
-38	0700113-1	KNOB	1	
-39	S1021Z-6-8	SCREW	1	
-40	1200603-24	ARM-SEAT ADJUST	1	
	SEE FIG 72	BELT ASSY-SEAT	1	
-41	1714099-13	RETAINER-SEAT BELT LH	1	B
	1714099-14	RETAINER-SEAT BELT RH	1	B
		ATTACHING PARTS		
	S1021A4-6	SCREW	2	B
		---*---		
		NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERY PARTS-PAGE VI		
		A---U206 SERIAL U20602200 THRU U20603020		
		B---U206 SERIAL U20603021 & ON		

Seats (Cont)

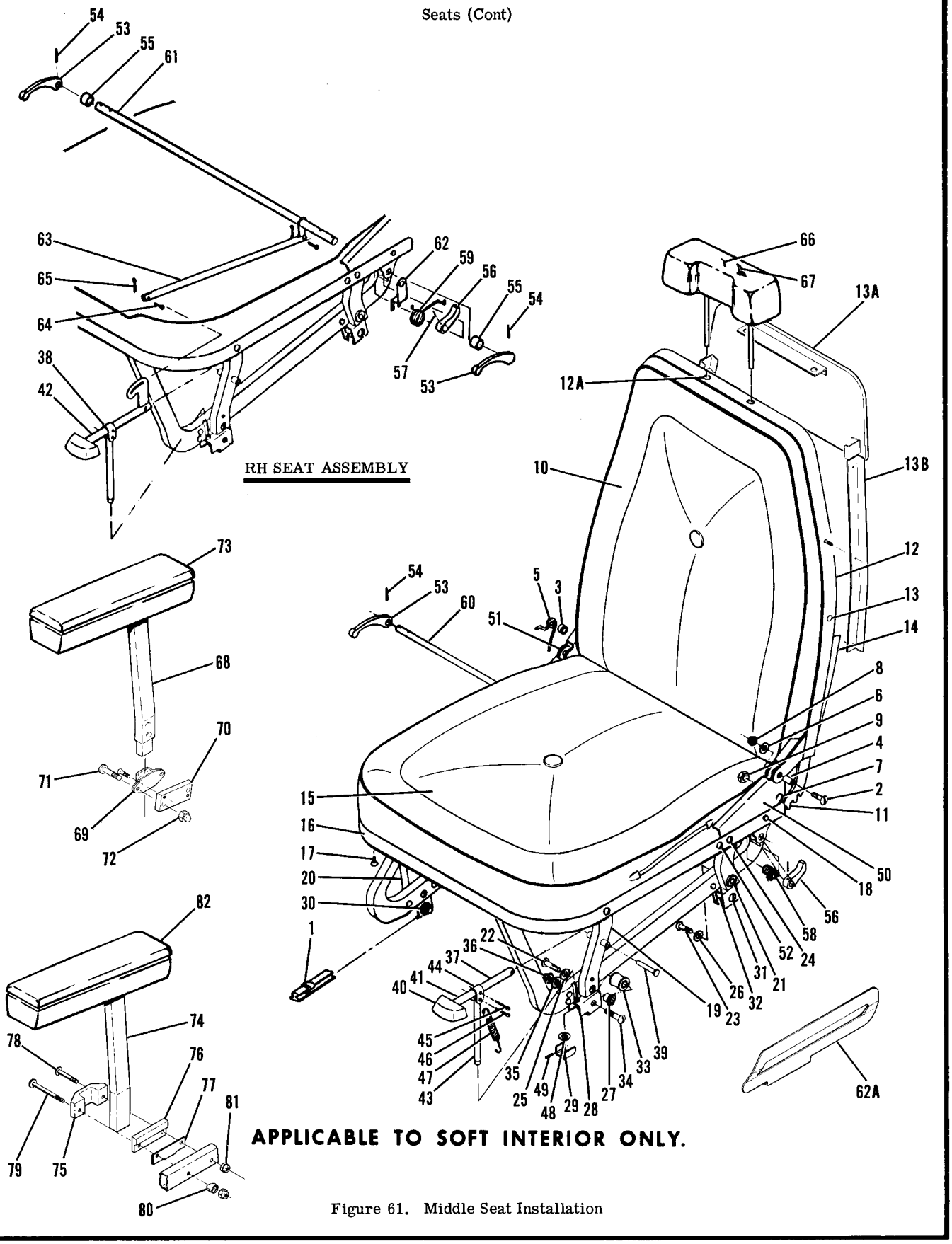


Figure 61. Middle Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
61 -			MIDDLE SEAT INSTALLATION	NP	
	1214093-1	#	SEAT ASSEMBLY-MIDDLE LH	1	A
	1214093-2	#	SEAT ASSEMBLY-MIDDLE RH	1	A
	1214107-1	#	SEAT ASSEMBLY-MIDDLE LH	1	C
	1214107-2	#	SEAT ASSEMBLY-MIDDLE RH	1	C
	1214107-12	#	SEAT ASSEMBLY-MIDDLE LH	1	D
	1214107-13	#	SEAT ASSEMBLY-MIDDLE RH	1	C
			ATTACHING PARTS		
- 1	0713074-1		STOP-SEAT	2	
	MS20392-1C21		PIN	2	
	MS24665-151		COTTER PIN	2	
			---*---		
		#	BACK ASSEMBLY-UPHOLSTERED SEAT	NP	A
	1214107-5	#	BACK ASSEMBLY-UPHOLSTERED SEAT	1	C
	1214107-14	#	BACK ASSEMBLY-UPHOLSTERED SEAT	1	D
			ATTACHING PARTS		
- 2	AN23-16		BOLT	2	
- 3	0711668-1		BUSHING	2	
- 4	1414104-1		BUSHING	2	
- 5	0711667-1		SPRING	2	
- 6	AN960-10L		WASHER	2	
- 7	AN507-832R14		SCREW	2	
- 8	S1914-8		NUT	2	
- 9	MS21045L08		NUT	2	
			---*---		
-10	1214093-5	#	COVER ASSEMBLY-SEAT BACK	1	A
	1214107-9	#	COVER ASSEMBLY-SEAT BACK	1	C
	1214107-17	#	COVER ASSEMBLY-SEAT BACK	1	D
-11	1414230-1		CAM ASSEMBLY-SEAT BACK	2	
-12	0514076-1	□	TRIM ASSEMBLY-SEAT BACK	1	A
			ATTACHING PARTS		
-12A	0514110-1		GROMMET	2	B
-13	S1021A4-6		SCREW	5	A
			---*---		
-13A	0514100-1	#	FORMER ASSEMBLY	1	B
-13B	0514102-7	#	RETAINER ASSEMBLY	2	B
			ATTACHING PARTS		
	S1021A4-6		SCREW	3	
			---*---		
-14	1214062-5	□	POCKET ASSEMBLY-MAGAZINE	1	
			ATTACHING PARTS		
	S1021A4-6		SCREW	2	
			---*---		
		#	BOTTOM ASSEMBLY-SEAT LH	NP	A
		#	BOTTOM ASSEMBLY-SEAT RH	NP	A
	1214107-3	#	BOTTOM ASSEMBLY-SEAT LH	1	C
	1214107-14	#	BOTTOM ASSEMBLY-SEAT LH	1	D
	1214107-4	#	BOTTOM ASSEMBLY-SEAT RH	1	C
	1214107-15	#	BOTTOM ASSEMBLY-SEAT RH	1	D
-15	1214093-6	#	COVER-SEAT BOTTOM	1	A
	1214107-8	#	COVER-SEAT BOTTOM	1	C
	1214107-18	#	COVER-SEAT BOTTOM	1	D
-16	0514058-1	□	TRIM ASSEMBLY-SEAT BOTTOM	1	A
			ATTACHING PARTS		
-17	S1021A4-6		SCREW	5	A
			---*---		
-18	AN23-15A		BOLT	2	
	MS20044N3		NUT	2	
-19	1200603-33		LEG ASSEMBLY-SEAT FORWARD LH	1	
-20	1200603-34		LEG-SEAT FORWARD RH	1	
-21	1200603-35		LEG-SEAT AFT	2	
			ATTACHING PARTS		
-22	AN24-13A		BOLT-FORWARD LEG	2	
-23	AN24-13A		BOLT-AFT LEG	1	
-24	AN24-16A		BOLT-AFT LEG	1	
-25	AN936A616		WASHER-FORWARD LEG	2	
-26	AN936A616		WASHER-AFT LEG	1	
	AN936A416		WASHER-AFT LEG	1	
-27	1414112-1		NUT	2	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
61 -28	1200603-41	HOUSING ASSEMBLY-ROLLER FORWARD LH	1	
-29	1414104-8	BRACKET-SEAT ADJUSTMENT	1	
-30	1200603-42	HOUSING-ROLLER FORWARD RH	1	
-31	1200603-38	HOUSING-ROLLER AFT	2	
-32	1200603-39	SHIM	4	
-33	1414100-212	KIT-SEAT ROLLER	4	
		ATTACHING PARTS		
-34	AN23-19A	BOLT	1	
-35	AN960-10L	WASHER	1	
-36	S1914-8	NUT	1	
		---*---		
-37	1200603-31	ARM ASSEMBLY-SEAT ADJUSTMENT LH SEAT	1	
-38	1200603-49	ARM ASSEMBLY-SEAT ADJUSTMENT RH SEAT	1	
		ATTACHING PARTS		
-39	MS20392-2-57	PIN	1	
	MS24665-150	COTTER PIN	1	
		---*---		
-40	0700113-1	KNOB-FORE & AFT SEAT ADJUSTMENT	1	
	S1021Z6-8	SCREW	1	
-41	1200603-24	ARM-SEAT ADJUSTMENT LH SEAT	1	
-42	1200664-1	ARM ASSEMBLY-SEAT ADJUSTMENT RH SEAT	1	
-43	1200603-21	PIN ASSEMBLY-SEAT ADJUSTMENT	1	
-44	1200603-30	CLAMP	1	
-45	MS24665-283	COTTER PIN	1	
-46	MS24665-281	COTTER PIN	1	
-47	1414116-1	SPRING-SEAT ADJUSTMENT	1	
-48	AN960C416L	WASHER	1	
-49	NAS561-2-12	PIN	1	
-50	1414104-11	BRACKET-SEAT BACK PIVOT LH	1	
-51	1414104-12	BRACKET-SEAT BACK PIVOT RH	1	
		ATTACHING PARTS		
-52	AN23-14A	BOLT	1	
	AN960-10L	WASHER	2	
	S1914-8	NUT	1	
		---*---		
-53	0710312-2	HANDLE-RECLINING ADJUSTMENT LH SEAT	1	
	0710312-2	HANDLE-RECLINING ADJUSTMENT RH SEAT	2	
		ATTACHING PARTS		
-54	NAS561C3-10	PIN	1	
		---*---		
-55	NAS42HT12-24	SPACER RH SEAT ONLY	2	
-56	0514043-1	PAWL	2	
		ATTACHING PARTS		
-57	NAS561C3-10	PIN	1	
		---*---		
-58	1414107-2	SPRING-SEAT ADJUSTMENT LH SEAT	1	
-59	1200666-1	SPRING-SEAT ADJUSTMENT RH SEAT	1	
-60	1414104-1	TUBE-SEAT ADJUSTMENT TORQUE LH SEAT	1	
-61	1200667-1	TUBE & BELLCRANK ASSY.-SEAT ADJUSTMENT TORQUE RH SEAT	1	
-62	1200666-3	SUPPORT-SPRING POSITIONING RH SEAT ONLY	2	
-62A	1714099-13	RETAINER-SEAT BELT LH	1	D
	1714099-14	RETAINER-SEAT BELT RH	1	D
		ATTACHING PARTS		
	S1021A4-6	SCREW	2	D
		---*---		
-63	1200502-3	LINK-SEAT ADJUSTMENT RH SEAT ONLY	1	
		ATTACHING PARTS		
-64	MS20392-1C9	PIN	2	
-65	MS24665-132	COTTER PIN	2	
		---*---		

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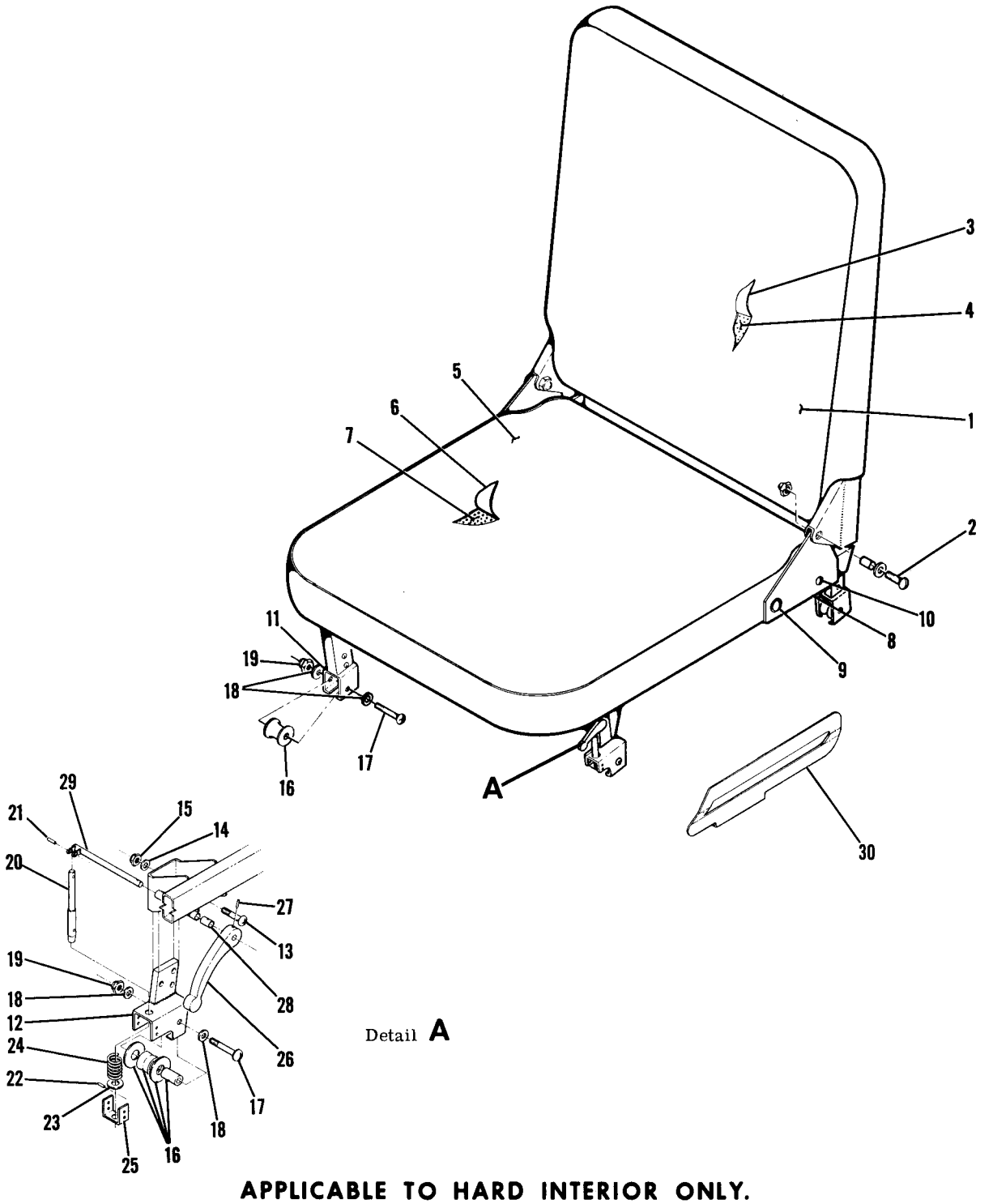
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
61 -66	1215073-1	#	HEADREST ASSEMBLY	2	
-67	1215073-10	#	COVER-HEADREST	1	
-68	1214111-6	#	ARMREST ASSEMBLY-RH LH SEAT	1	E
	1214111-5	#	ARMREST ASSEMBLY-LH RH SEAT	1	E
			ATTACHING PARTS		
-69	1200448-1		SOCKET	1	E
-70	0514038-1		SPACER	1	E
-71	AN23-16A		BOLT	2	E
-72	S1914-8		NUT	2	E
	S1022A4-10		SCREW	2	E
			---*---		
-73	1214109-1	#	PAD	1	E
	SEE FIG. 72		BELT ASSEMBLY-MIDDLE SEAT	2	
-74	1214120-2	#	ARMREST ASSY-RH	1	D
	1214120-1	#	ARMREST ASSY-LH	1	D
			ATTACHING PARTS		
-75	1214118-1		SOCKET	1	D
-76	1214118-2		SPACER	1	D
-77	1214118-3		STOP	1	D
-78	AN23-27A		BOLT	1	D
-79	AN23-38A		BOLT	1	D
-80	1214122-1		SPACER	1	D
-81	MS21044N3		NUT	2	D
	AN960-10		WASHER	2	D
			---*---		
-82	1214109-1	#	PAD-ARMREST	1	D

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON
C---U206 SERIAL U20602580 THRU U20603020
D---U206 SERIAL U20603021 & ON
E---U206 SERIAL U20602200 THRU U20603020

Seats (Cont)



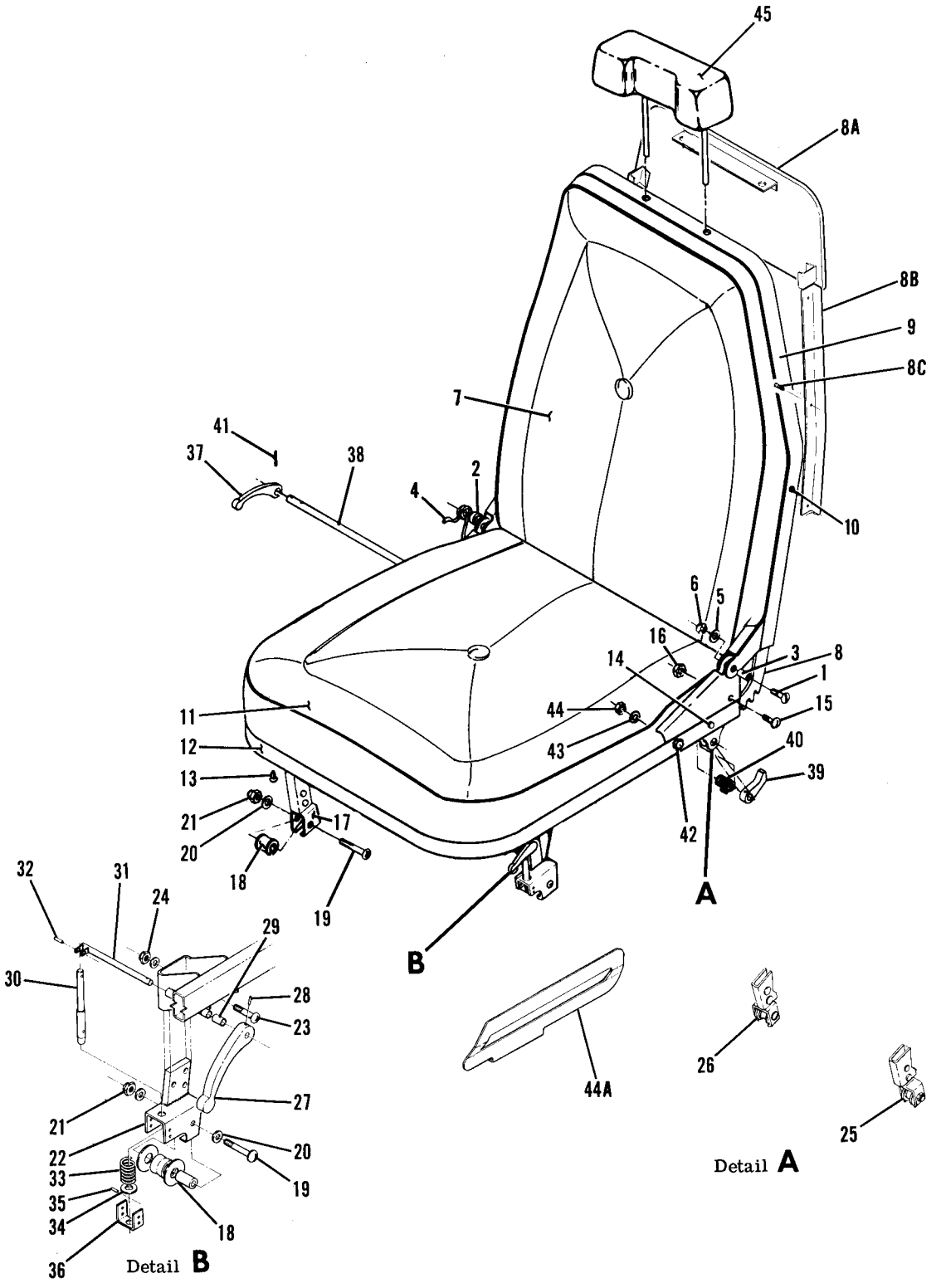
Detail **A**

APPLICABLE TO HARD INTERIOR ONLY.

Figure 62. Aft Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
62 -			AFT SEAT INSTALLATION	NP	
	1214016-1	#	SEAT ASSEMBLY-AFT LH	1	A
	1214016-8	#	SEAT ASSEMBLY-AFT LH	1	B
	1214016-2	#	SEAT ASSEMBLY-AFT RH	1	A
	1214016-9	#	SEAT ASSEMBLY-AFT RH	1	B
- 1	1214008-3	#	BACK ASSEMBLY-AFT SEAT LH	1	
	1214008-20	#	BACK ASSEMBLY-AFT SEAT RH	1	
			ATTACHING PARTS		
- 2	AN23-16A		BOLT	2	
	S1450-3-8-032		WASHER	2	
	1414104-4		BUSHING	2	
	MS21044N3		NUT	2	
			---*---		
- 3	1214008-12	#	COVER ASSEMBLY-SEAT BACK LH	1	
	1214008-25	#	COVER ASSEMBLY-SEAT BACK RH	1	
- 4	1214008-16		CUSHION ASSEMBLY-SEAT BACK LH	1	
	1214008-21		CUSHION ASSEMBLY-SEAT BACK RH	1	
- 5	1214016-3	#	BOTTOM ASSEMBLY-AFT SEAT LH	1	A
	1214016-10	#	BOTTOM ASSEMBLY-AFT SEAT LH	1	B
	1214016-4	#	BOTTOM ASSEMBLY-AFT SEAT RH	1	A
	1214016-11	#	BOTTOM ASSEMBLY-AFT SEAT RH	1	B
- 6	1214008-10	#	COVER ASSEMBLY-SEAT BOTTOM LH	1	
	1214016-5	#	COVER ASSEMBLY-SEAT BOTTOM RH	1	
- 7	1214008-4		CUSHION ASSEMBLY-SEAT BOTTOM LH	1	
	1214016-7		CUSHION ASSEMBLY-SEAT BOTTOM RH	1	
- 8	1214013-1		BRACKET-PIVOT	2	
			ATTACHING PARTS		
- 9	AN24-14A		BOLT	1	
	AN960-416		WASHER	1	
	MS21042L4		NUT	1	
-10	AN23-15A		BOLT	1	
	AN960-10L		WASHER	1	
	MS21044N3		NUT	1	
			---*---		
-11	1200604-5		HOUSING-ROLLER FWD INBD LH SEAT	1	
	1214022-2		HOUSING-ROLLER FWD INBD RH SEAT	1	
	1214023-2		HOUSING-ROLLER AFT INBD	1	
	1214023-1		HOUSING-ROLLER AFT OUTBD	1	
	1214054-1		SHIM ATTACH AFT ROLLER HOUSINGS	2	
-12	1200604-13		HOUSING-ROLLER FWD OUTBD LH SEAT	1	
	1200604-14		HOUSING-ROLLER FWD OUTBD RH SEAT	1	
			ATTACHING PARTS		
-13	NAS220-12		SCREW	3	
-14	NAS70-177-500		WASHER	3	
-15	MS21045L08		NUT	3	
			---*---		
-16	1414100-212		KIT-SEAT ROLLER	4	
			ATTACHING PARTS		
-17	AN23-18A		BOLT	1	
-18	AN960-10L		WASHER	2	
-19	S1914-8		NUT	1	
			---*---		
-20	1214024-1		PIN	1	
			ATTACHING PARTS		
-21	MS16562-15		PIN	1	
-22	NAS561-2-12		PIN	1	
-23	AN960C416L		WASHER	1	
-24	1414108-1		SPRING	1	
-25	1414104-8		BRACKET	1	
			---*---		
-26	1214028-1		HANDLE-SEAT ADJUST	1	
			ATTACHING PARTS		
-27	MS16562-11		PIN	1	
			---*---		
-28	1214029-2		SPACER	1	
-29	1214026-1		ROD ASSEMBLY	1	
	SEE FIG 72		BELT ASSY-AFT SEAT	2	
-30	1714099-13		RETAINER-SEAT BELT LH	1	B
	1714099-14		RETAINER-SEAT BELT RH	1	B
			ATTACHING PARTS		
	S1021A4-6		SCREW	2	B
			---*---		
			NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI		
			A---U206 SERIAL U20602200 THRU U2063020		
			B---U206 SERIAL U2063021 & ON		

Seats (Cont)



APPLICABLE TO SOFT INTERIOR ONLY.

Figure 63. Aft Seat Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
63 -			AFT SEAT INSTALLATION	NP	
	1214094-1	#	SEAT ASSEMBLY-UPHOLSTERED SEAT LH	1	A
	1214094-2	#	SEAT ASSEMBLY-UPHOLSTERED SEAT RH	1	A
	1214108-1	#	SEAT ASSEMBLY-UPHOLSTERED LH	1	C
	1214108-2	#	SEAT ASSEMBLY-UPHOLSTERED RH	1	C
	1214108-13	#	SEAT ASSEMBLY-UPHOLSTERED LH	1	D
	1214108-14	#	SEAT ASSEMBLY-UPHOLSTERED RH	1	D
	1214094-5	#	BACK ASSEMBLY-UPHOLSTERED SEAT LH	1	A
	1214094-6	#	BACK ASSEMBLY-UPHOLSTERED SEAT RH	1	A
	1214108-5	#	BACK ASSEMBLY-UPHOLSTERED SEAT LH	1	C
	1214108-6	#	BACK ASSEMBLY-UPHOLSTERED SEAT RH	1	C
	1214108-17	#	BACK ASSEMBLY-UPHOLSTERED SEAT LH	1	D
	1214108-18	#	BACK ASSEMBLY-UPHOLSTERED RH	1	D
			ATTACHING PARTS		
- 1	AN23-16A		BOLT	2	
- 2	0711668-1		BUSHING	2	
- 3	1414104-4		BUSHING	2	
- 4	0711667-1		SPRING	2	
- 5	AN960-10L		WASHER	2	
- 6	S1914-8		NUT	2	
			---*---		
- 7	1214094-8	#	COVER ASSEMBLY-SEAT BACK	1	A
	1214108-9	#	COVER ASSEMBLY-SEAT BACK	1	C
	1214108-20	#	COVER ASSEMBLY-SEAT BACK	1	D
- 8	1414230-1		CAM-SEAT BACK	2	
- 8A	0514100-1	#	FORMER ASSEMBLY	1	B
- 8B	0514102-7	#	RETAINER ASSEMBLY	2	B
			ATTACHING PARTS		
- 8C	S1021A4-6		SCREW	3	B
			---*---		
- 9	0514076-1	¤	TRIM ASSEMBLY-SEAT BACK-LH	1	B
	0514076-5	¤	TRIM ASSEMBLY-SEAT BACK-RH	1	B
			ATTACHING PARTS		
-10	S1021A4-6		SCREW	5	
			---*---		
	1214094-3	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT LH	1	A
	1214094-4	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT RH	1	A
	1214108-3	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT LH	1	C
	1214108-15	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT LH	1	D
	1214108-4	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT RH	1	C
	1214108-16	#	BOTTOM ASSEMBLY-UPHOLSTERED SEAT RH	1	D
-11	1214094-7	#	COVER ASSEMBLY-SEAT BOTTOM	1	A
	1214108-10	#	COVER ASSEMBLY-SEAT BOTTOM	1	C
	1214108-19	#	COVER ASSEMBLY-SEAT BOTTOM	1	D
-12	0514058-1	¤	RETAINER-SEAT BOTTOM	1	A
			ATTACHING PARTS		
-13	S1021A4-6		SCREW	5	
			---*---		
-14	AN23-15A		BOLT-SEAT BACK STOP	2	
	MS21044N3		NUT	2	
-15	AN507-832R14		SCREW	2	
-16	MS21045L08		NUT	2	
-17	1200604-5		HOUSING-SEAT ROLLER FORWARD INBOARD LH	1	
	1214022-2		HOUSING-SEAT ROLLER FORWARD INBOARD RH	1	
-18	1414100K212		KIT-SEAT ROLLER	4	
			ATTACHING PARTS		
-19	AN23-18A		BOLT	1	
-20	AN960-10L		WASHER	2	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
63 -21	S1914-8		NUT ---*---	1	
-22	1200604-13		HOUSING-SEAT ROLLER FORWARD OUTBOARD LH	1	
	1200604-14		HOUSING-SEAT ROLLER FORWARD OUTBOARD RH	1	
			ATTACHING PARTS		
-23	NAS220-12		SCREW	3	
	NAS70-177-500		WASHER	3	
-24	MS21045L08		NUT ---*---	3	
-25	1214023-1		HOUSING-SEAT ROLLER OUTBOARD AFT	1	
-26	1214023-2		HOUSING-SEAT ROLLER INBOARD AFT	1	
	1214054-1		SHIM ATTACH AFT ROLLER HOUSING	2	
-27	1214028-1		HANDLE-SEAT ADJUST	1	
-28	MS16562-11		PIN	1	
-29	1214029-2		SPACER	1	
-30	1214024-1		PIN-SEAT ADJUSTMENT	1	
-31	1214026-1		ROD ASSEMBLY	1	
-32	MS16562-15		PIN	1	
-33	1414108-1		SPRING-SEAT ADJUSTMENT	1	
-34	AN960C416L		WASHER	1	
-35	NAS561-2-12		PIN	1	
-36	1414108-8		BRACKET-SEAT ADJUSTMENT	1	
-37	0710312-2		HANDLE-RECLINING ADJUSTMENT	1	
-38	1414104-1		TUBE-SEAT ADJUSTMENT	1	
-39	0514043-1		PAWL-SEAT ADJUSTMENT	2	
-40	1414107-2		SPRING-SEAT ADJUSTMENT LH	1	
	1414107-1		SPRING-SEAT ADJUSTMENT RH	1	
-41	NAS561C3-10		PIN	3	
-42	AN23-15A		BOLT	2	
-43	AN960-10L		WASHER	2	
-44	MS21044N3		NUT	2	
-44A	1714099-13		RETAINER-SEAT BELT LH	1	D
	1714099-14		RETAINER-SEAT BELT RH	1	D
			ATTACHING PARTS		
	S1021A4-6		SCREW ---*---	2	D
-45	1215073-1	#	HEADREST ASSEMBLY	1	
	1215073-10	#	COVER-HEADREST	1	
	SEE FIG 72		BELT ASSEMBLY-REAR SEATS	1	

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS. PAGE VII

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON
C---U206 SERIAL U20602580 THRU U20603020
D---U206 SERIAL U20603021 & ON

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Seats (Cont)

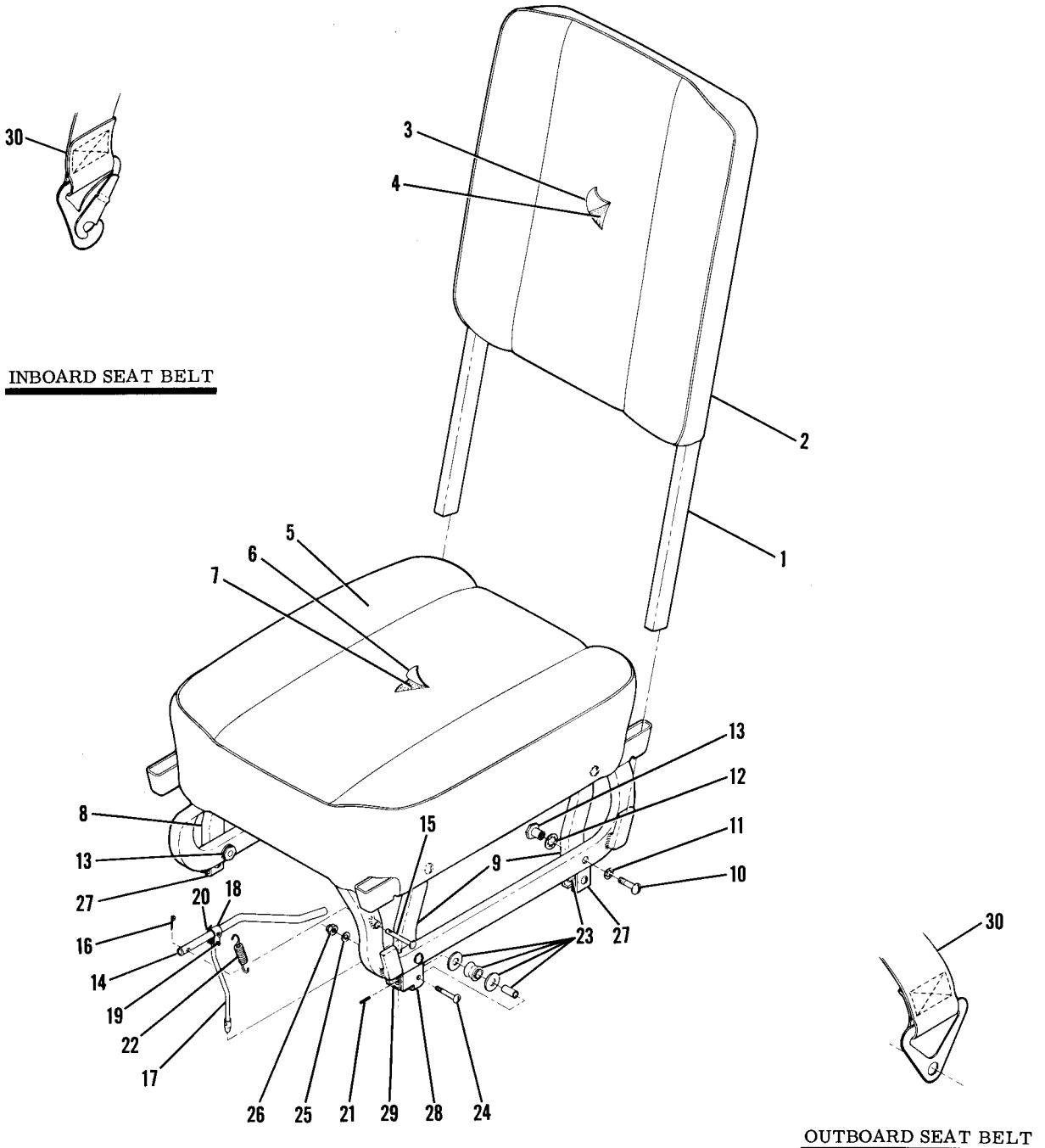
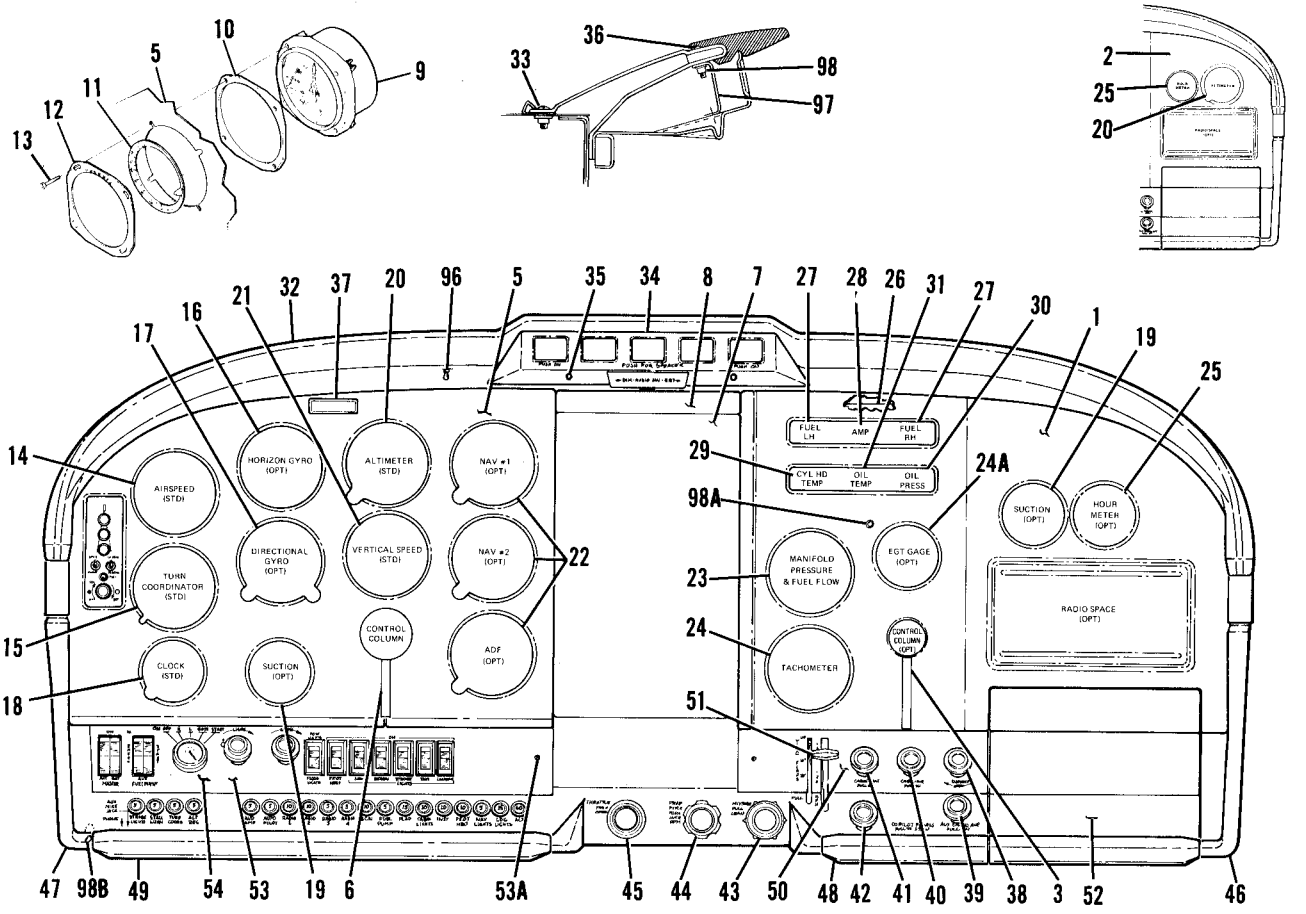


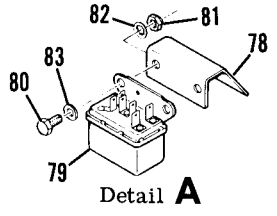
Figure 64. Ambulance Attendants Seat Installation

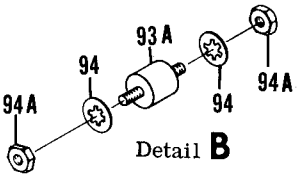
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
64 -			AMBULANCE ATTENDANTS SEAT INSTALLATION	NP	
	1210077-1	#	SEAT ASSEMBLY-AMBULANCE	1	
- 1	1210077-16	#	BACK ASSEMBLY-SEAT	1	
- 2	1210077-15	#	CUSHION ASSEMBLY-SEAT BACK	1	
- 3	1210077-14	#	COVER ASSEMBLY-SEAT BACK	1	
- 4	1210077-13		CUSHION-SEAT BACK	1	
	1210077-12	#	BOTTOM ASSEMBLY-SEAT	1	
- 5	1210077-11	#	CUSHION ASSEMBLY-SEAT BOTTOM	1	
- 6	1210077-10	#	COVER-SEAT BOTTOM	1	
- 7	1210077-9		CUSHION-SEAT BOTTOM	1	
- 8	1210074-1		LEG-INBOARD	2	
- 9	1200074-2		LEG-OUTBOARD	2	
			ATTACHING PARTS		
-10	AN24-13A		SCREW	2	
-11	AN936A416		WASHER	2	
-12	AN936A616		WASHER	2	
-13	1414112-3		NUT	2	
			---*---		
-14	1210076-1		HANDLE-SEAT ADJUSTER	1	
			ATTACHING PARTS		
-15	MS20392-2C45		PIN	1	
-16	MS24665-151		PIN-COTTER	1	
			---*---		
-17	1210075-6		PIN ASSEMBLY-SEAT STOP	1	
			ATTACHING PARTS		
-18	1200603-30		CLAMP	1	
-19	MS24665-281		PIN-COTTER	1	
-20	MS24665-283		PIN-COTTER	1	
-21	NAS61-2-8		PIN-ROLL	1	
			---*---		
-22	1414116-1		SPRING	1	
-23	1414100-212		KIT-SEAT ROLLER	4	
			ATTACHING PARTS		
-24	AN23-19A		BOLT	1	
-25	AN960-10L		WASHER	1	
-26	MS21044N3		NUT	1	
			---*---		
-27	1210073-1		HOUSING-ROLLER	3	
-28	1210073-2		HOUSING ASSEMBLY-ROLLER	1	
-29	1414104-8		BRACKET-HOUSING	1	
-30	S1746B23		BELT ASSEMBLY-ATTENDANTS SEAT BLACK	1	
	S1746F23		BELT ASSEMBLY-ATTENDANTS SEAT RED	1	
	S1746G23		BELT ASSEMBLY-ATTENDANTS SEAT GREEN	1	
	S1746H23		BELT ASSEMBLY-ATTENDANTS SEAT BLUE	1	
	S1746W23		BELT ASSEMBLY-ATTENDANTS SEAT BROWN	1	

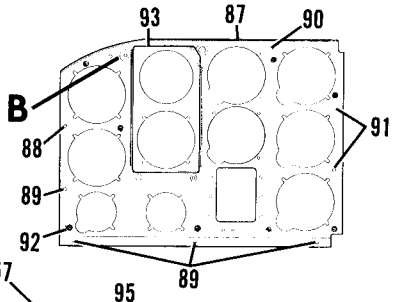
NOTE. #THIS PART MUST HAVE A SECOND DASH NUMBER TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERY PARTS-PAGE VI

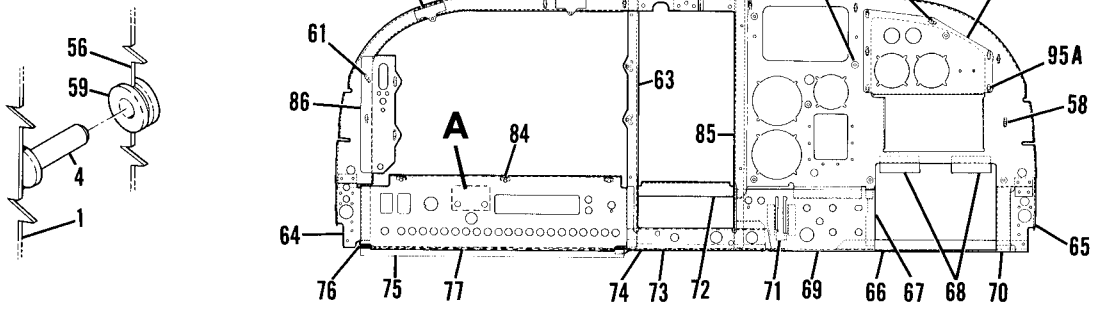
Instruments











U206 SERIAL U20602200 THRU U20602579

Figure 65. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65 -			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
- 1	1213693-1	*□	COVER ASSEMBLY-RH INSTRUMENT PANEL	1	
- 2	1213693-14	*□	COVER ASSEMBLY-RH WHEN 2ND ALTIMETER IS USED	1	
- 3	1213163-2		LAP SEAL	1	
- 4	1513839-3		GUIDE LENGTH-1 INCH	7	
	1213327-7		FASTENER-HOOK	2	
- 5	1213692-1	*□	COVER ASSEMBLY-LH INSTRUMENT PANEL	1	
- 6	1213335-1		LAP SEAL	1	
	1513839-3		GUIDE LENGTH-1 INCH	6	
	1513839-5		GUIDE LENGTH-.45 INCH	2	
	1213327-7		FASTENER-HOOK	2	
- 7	1213381-1	□	COVER ASSEMBLY-CENTER PANEL	1	
			ATTACHING PARTS		
	S1021A4-6		SCREW	4	
			---*---		
- 8	1213377-1	□	COVER-CENTER PANEL	1	
			ATTACHING PARTS		
	AN525-832R10		SCREW	3	
			---*---		
			TRUE AIR SPEED INSTALLATION	NP	
- 9	C661061-0203		INDICATOR-AIR SPEED	1	
-10	0700162-6		SPACER .071 THICK	AR	
	0700162-4		SPACER .063 THICK	AR	
	0700162-3		SPACER .051 THICK	AR	
	0700162-7		SPACER .040 THICK	AR	
-11	0700189-9		RING ASSEMBLY TRUE AIR SPEED	1	
-12	0700162-1		RETAINER ASSEMBLY TRUE AIR SPEED	1	
			ATTACHING PARTS		
-13	AN515B6R16		SCREW	4	
			---*---		
-14	C661060-0204		INDICATOR-AIR SPEED	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	4	
			---*---		
-15	C661003-0504		INDICATOR-TURN COORDINATOR 12V	1	
	C661003-0505		INDICATOR-TURN COORDINATOR 24V	1	
	S1413N2		INDICATOR TURN & BANK 12V	1	
	S1303N2		INDICATOR-TURN & BANK 24V	1	
	42320-0014		INDICATOR-TURN COORDINATOR-12V USED WITH NAV 300 ARC	1	
	42320-0028		INDICATOR-TURN COORDINATOR-24V USED WITH NAV 300 ARC	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
	42320-0014		INDICATOR-TURN COORDINATOR-12V USED WITH NAV 200A	1	
	42320-0028		INDICATOR-TURN COORDINATOR-24V USED WITH NAV 200A	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
-16	C661076-0101	%	INDICATOR-HORIZONTAL GYRO	1	
	C661076-0102	%	INDICATOR-HORIZONTAL GYRO ALT	1	
	C661076-0103	%	INDICATOR-HORIZONTAL GYRO ALT	1	
	37570-0105		INDICATOR-HORIZONTAL GYRO USED WITH NAV 400	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	4	
			---*---		
-17	C661075-0101	%%	INDICATOR-DIRECTIONAL GYRO	1	
	C661075-0103	%%	INDICATOR-DIRECTIONAL GYRO ALT	1	
	C661075-0104	%%	INDICATOR-DIRECTIONAL GYRO ALT	1	
	C661075-0105		INDICATOR-DIRECTIONAL GYRO	1	
			ATTACHING PARTS		
	AN515-6R10		SCREW	3	
			---*---		
-18	C664508-0101		CLOCK	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	3	
			---*---		
-19	C668540-0101		GAGE-SUCTION	1	
			ATTACHING PARTS		
	AN515-6R12		SCREW	4	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65 -20	C661071-0101	ALTIMETER 20000 FT FEET & INCHES	1	C
	C661071-0201	ALTIMETER 35000 FT FEET & INCHES	1	B
	C661071-0102 **	ALTIMETER 20000 FT FEET & MILLIBARS	1	C
	C661071-0202 **	ALTIMETER 35000 FT FEET & MILLIBARS	1	B
		ATTACHING PARTS		
	AN515B6R12	SCREW	3	
		---*---		
-21	C661080-0101	INDICATOR-VERTICAL SPEED	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	3	
		---*---		
-22		RADIO INSTALLATION SEE ELECTRONICS MANUAL	NP	
-23	C662037-0102	INDICATOR-DUAL-FUEL FLOW & MANIFOLD PRESSURE	1	B
	C662037-0103	INDICATOR-DUAL-FUEL FLOW & MANIFOLD PRESSURE	1	C
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
-24	C668020-0106	TACHOMETER	1	B
	C668020-0107	TACHOMETER	1	C
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
-24A	C668501-0211	INDICATOR-POWER ECONOMY	1	
	C668501-0203	LEAD-POWER ECONOMY	1	
		ATTACHING PARTS		
	AN507B632R12	SCREW	4	
	MS20365B632C	NUT	4	
	C7000-632-67	NUT TIN	4	
		---*---		
-25	C664501-0103	INDICATOR-HOURMETER	1	
		ATTACHING PARTS		
	AN507B632-6	SCREW	4	
		---*---		
-26	C669502-0202	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515B8R24	SCREW	2	
	NAS43HT3-64	SPACER	2	
	AN340B8	NUT	2	
		---*---		
-27	441344	GAGE-FUEL SW	2	
-28	440437	AMMETER SW	1	
-29	442702	GAGE-CYLINDER HEAD TEMPERTURE SW	1	
	811542	POTENTIOMETER ASSEMBLY SW	1	
-30	444627	GAGE-OIL PRESSURE SW	1	
-31	442786-63	GAGE-OIL TEMPERATURE SW	1	
	G818827	LENS ASSEMBLY-INSTRUMENT PANEL	1	
	SEE FIG 83 & 85	SENDING UNIT-CYLINDER HEAD TEMPERATURE	1	
	S1902-1	SOCKET-LAMP INSTRUMENT CLUSTER LIGHTING	4	
	S1894-3	BULB INSTRUMENT CLUSTER LIGHTING 12V	4	
	S1894-2	BULB INSTRUMENT CLUSTER LIGHTING 24V	4	
-32	1213367-1	GLARE SHIELD ASSEMBLY	1	
		ATTACHING PARTS		
-33	AN515B8R8	SCREW	6	
		---*---		
	SEE FIG 68	BROW LIGHTS INSTALLATION-INSTRUMENT PANEL	1	
-34	1213366-1	COVER-SWITCH MOUNTING BRACKET	1	
		ATTACHING PARTS		
-35	S1021Z6-6	SCREW	4	
-36	AN515B8R12	SCREW	2	
		---*---		
-37	1205009-3	PLACARD-CALL LETTERS	1	
	1213004-2	RETAINER-PLACARD	1	
		ATTACHING		
	S1022Z6-8	SCREW	2	
	NAS446-2-1	NUT	2	
		---*---		
-38	S1268-14	CONTROL ASSEMBLY-DEFROST	1	
-39	S1241-35	CONTROL ASSEMBLY-AUX. CABIN AIR	1	
-40	S1241-33	CONTROL ASSEMBLY-CABIN AIR	1	
-41	S1241-34	CONTROL ASSEMBLY-CABIN HEAT	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65 -42	0513052-17		LIGHTER ASSEMBLY	1	
	L-4858-1		PLUG-HEATER CUNO	1	
	S1982-1		KNOB ASSEMBLY-CIGAR LIGHTER	1	
	RH50		RESISTOR-24V BETWEEN CIRCUIT BREAKER & LIGHTER OM	1	
			ATTACHING PARTS		
	AN515-4R6		SCREW	2	
	MS21042L4		NUT	2	
			---*---		
-43	C299507-0101		CONTROL ASSEMBLY-MIXTURE	1	
	NAS43DD12-64		SPACER-MIXTURE CONTROL	1	
	1213646-1		WASHER-MIXTURE CONTROL	1	
-44	C299506-0101		CONTROL ASSEMBLY-PROPELLER	1	
	NAS43DD12-64		SPACER-PROPELLER CONTROL	1	
	1213646-1		WASHER-PROPELLER CONTROL	1	
-45	C299505-0101		CONTROL ASSEMBLY-THROTTLE	1	
	1213646-2		WASHER-THROTTEL CONTROL	1	
-46	1213382-1	□	COVER-INSTRUMENT PANEL LOWER RH HARD INTERIOR ONLY	1	
	1213382-3	□	COVER-INSTRUMENT PANEL LOWER RH SOFT INTERIOR ONLY	1	D
	121349-2	□	COVER-INSTRUMENT PANEL LOWER RH SOFT INTERIOR ONLY	1	E
			ATTACHING PARTS		
	S1021Z6-6		SCREW	6	
	NAS446-2-3		NUT	6	
			---*---		
-47	1213317-20	□	COVER ASSY-INSTRUMENT PANEL LWR HARD INTERIOR ONLY	1	
	1213317-28	□	COVER ASSY-INSTRUMENT PANEL LWR SOFT INTERIOR ONLY	1	D
	121349-3	□	COVER ASSY-INSTRUMENT PANEL LWR SOFT INTERIOR ONLY	1	E
			ATTACHING PARTS		
	S1021A6-6		SCREW	9	
			---*---		
-48	1213317-7		KNEE BUMPER-RH INBD.	1	
-49	1213317-8		KNEE BUMPER-LH	1	
	1213317-29		DECAL-WOOD GRAIN USED ON 1213317-28 ONLY	1	D
	121349-1		DECAL-WOOD GRAIN USED ON 121349-3 ONLY	1	E
-50	1291351-2	□	PANEL ASSY-ELECTROLUMINESCENT LWR RH	1	
-51	SEE FIG 115		CONTROLS DETAIL INSTALLATION-FLAP	1	
-52	SEE FIG 69		MAP COMPARTMENT INSTALLATION	1	
-53	1291351-1		PANEL ASSY-ELECTROLUMINESCENT LWR LH	1	
-53A	S1022Z4-6		SCREW	2	
-54	SEE FIG-67		SWITCH PANEL INSTALLATION	1	
-55	1213691-2		STATIONARY INSTRUMENT PANEL	1	
-56	1213689-1		PANEL ASSEMBLY-RH	1	
-57	NAS697A06L		NUTPLATE	6	
-58	NAS697A08		NUTPLATE	4	
-59	MS35489-4		GROMMET	6	
-60	1213372-1		BULKHEAD ASSEMBLY	1	
-61	NAS697A08		NUTPLATE	4	
-62	1213169-2		SUPPORT ASSEMBLY	2	
	NAS697A3		NUTPLATE	1	
-63	1213374-1		SUPPORT ASSEMBLY	1	
	NAS684A3		NUTPLATE	2	
	NAS697A06L		NUTPLATE	1	
-64	1213632-1		BRACKET-LH	1	
-65	1213143-1		BRACKET-RH	1	
-66	0713779-4		ANGLE ASSEMBLY-DOOR MOUNTING	1	
	NAS686A08		NUTPLATE	3	
-67	1213145-1		BRACKET-GLOVE BOX MOUNTING	1	
-68	0713776-1		DOOR STOP	2	
-69	1213375-1		PANEL-LOWER RH	1	
-70	0713809-1		CLIP	2	
-71	1262001-3		MOUNTING BRACKET-FLAP LEVER	1	
	1213376-2		STOP-FLAP CONTROL	1	
-72	1230650-1		SUPPORT	1	
			ATTACHING PARTS		
	AN515-6R8		SCREW	2	
			---*---		
-73	1213059-3		PANEL ASSEMBLY	1	
	NAS697A08		NUTPLATE	3	
-74	0713775-2		REINFORCEMENT	1	
-75	1213063-3		SUPPORT-PARKING BRAKE	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65 -76	1213062-8	SUPPORT ASSEMBLY	1	
-77	1213373-3	SWITCH PANEL ASSEMBLY	1	
	1270707-1	BRACKET ASSEMBLY 12V	1	
	1270707-3	BRACKET ASSEMBLY 24V	1	
-78	1270707-2	BRACKET-RELAY	1	
-79	S1917-1	RELAY 12V	1	
	S1917-2	RELAY 24V	1	
		ATTACHING PARTS		
-80	AN4-5A	BOLT	2	
-81	MS21042L4	NUT	2	
-82	AN936A416	WASHER	2	
-83	AN960-416L	WASHER	2	
		---*---		
-84	NAS697A3	NUTPLATE	3	
-85	1213374-4	SUPPORT ASSEMBLY	1	
	NAS697A06L	NUTPLATE	1	
-86	1213394-1	SUPPORT ASSEMBLY-LH	1	
	NAS697A3	NUTPLATE	2	
-87	1213690-1	INSTRUMENT PANEL ASSEMBLY-REMOVEABLE	1	
		ATTACHING PARTS		
-88	NAS514P1032-10	SCREW	1	
-89	NAS221-6	SCREW	4	
-90	NAS221-12	SCREW	2	
	NAS42HT6-19	SPACER	2	
-91	NAS221-13	SCREW	2	
	NAS42HT6-23	SPACER	2	
		---*---		
-92	MS35489-4	GROMMET	8	
	1213327-3	FASTENER-PILE	1	
	1213327-9	SHIM	1	
	1213327-12	FASTENER-PILE	1	
	1213327-14	SHIM	1	
-93	1213170-1	SHOCK PANEL-GYRO	1	
		ATTACHING PARTS		
-93A	1213645-1	SHOCK MOUNT	4	
-94	AN936A8	WASHER	8	
-94A	AN340B8	NUT	8	
		---*---		
-95	1213694-2	COVER ASSEMBLY	1	
		ATTACHING PARTS		
-95A	NAS601-5	SCREW	6	
		---*---		
-96	S1695-2	SWITCH-MAP LIGHT	1	
-97	1213365-1	BRACKET ASSEMBLY-SWITCH MOUNTING	1	
		ATTACHING PARTS		
	AN515B8R12	SCREW	2	
		---*---		
-98	NAS697A08	NUTPLATE	2	
-98A	S2135-1	LIGHT ASSEMBLY-HIGH VOLTAGE 12V	1	
	S2135-2	LIGHT ASSEMBLY-HIGH VOLTAGE 24V	1	
-98B	C593001-0101	SENSOR-OVER VOLTAGE	1	
	CM2679-2	TIE STRAP-SENSOR ATTACH	1	
		NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII		
		NOTE. *THESE PARTS ARE NOT APPLICABLE TO AIRPLANES EQUIPPED WITH POST LIGHTING FOR REQUIRED PARTS SEE FIG. 66		
		NOTE. **THIS ALTIMETER IS REQUIRED WHEN THE OPTIONAL 2ND ALTIMETER IS USED.		
		NOTE. %THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		NOTE. %%THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.		
		A---U206 SERIAL U20602200 THRU U20602579		
		B---USED ON TU206 ONLY		
		C---USED ON U206 ONLY		
		D---U206 SERIAL U20602200 THRU U20602247		
		E---U206 SERIAL U20602248 THRU U20602579		

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65A-			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
- 1	1213693-23	*□	COVER ASSY-RH INSTRUMENT PANEL	1	
- 2	1213693-26	*□	COVER ASSY-RH WHEN 2ND ALTIMETER IS USED	1	
- 3	1213163-2		LAP SEAL	1	
- 4	1513839-3		GUIDE LENGTH-1 INCH	7	
	1213327-7		FASTENER-HOOK	4	
	1213327-1		FASTENER-HOOK	1	
- 5	1213692-11	*□	COVER ASSY-LH INSTRUMENT PANEL	1	
- 6	1213335-1		LAP SEAL	1	
	1513839-3		GUIDE LENGTH-1 INCH	6	
	1513839-3		GUIDE LENGTH-.45 INCH	6	
	1213327-7		FASTENER-HOOK	2	
- 7	1213381-1	□	COVER ASSEMBLY-CENTER PANEL	1	
			ATTACHING PARTS		
	S1021A4-6		SCREW	4	
			---*---		
- 8	1213377-1	□	COVER-CENTER PANEL	1	
			ATTACHING PARTS		
	AN525-832R10		SCREW	3	
			---*---		
			TRUE AIRSPEED INDICATOR	1	
- 9	C661061-0203		INDICATOR-AIR SPEED	1	
-10	0700162-6		SPACER .071 THICK	AR	
	0700162-4		SPACER .063 THICK	AR	
	0700162-3		SPACER .051 THICK	AR	
	0700162-7		SPACER .040 THICK	AR	
-11	0700189-9		RING ASSEMBLY TRU AIR SPEED	1	
-12	0700162-1		RETAINER ASSEMBLY TRUE AIR SPEED	1	
			ATTACHING PARTS		
-13	AN515B6R16		SCREW	4	
			---*---		
-14	C661060-204		INDICATOR-AIR SPEED	1	
			ATTACHING PARTS		
	AN515B6R16		SCREW	4	
			---*---		
-15	C661003-0504		INDICATOR-TURN COORDINATOR 12V	1	
	C661003-0505		INDICATOR-TURN COORDINATOR 24V	1	
	S1413N2		INDICATOR-TURN & BANK 12V	1	
	S1303N2		INDICATOR-TURN & BANK 24V	1	
	42320-0014		INDICATOR-TURN COORDINATOR-12 V USED WITH NAV 300 ARC ----	1	
	42320-0028		INDICATOR-TURN COORDINATOR-24V USED WITH NAV 300 ARC ---	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
-16	C661076-0101	%	INDICATOR-HORIZONTAL GYRO	1	
	C661076-0102	%	INDICATOR-HORIZONTAL GYRO ALT	1	
	C661076-0103	%	INDICATOR-HORIZONTAL GYRO ALT	1	
	C661076-0105	%	INDICATOR-HORIZONTAL GYRO ALT	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	4	
			---*---		
-17	C661075-0101	%%	INDICATOR-DIRECTIONAL GYRO	1	
	C661075-0103	%%	INDICATOR-DIRECTIONAL GYRO ALT	1	
	C661075-0104	%%	INDICATOR-DIRECTIONAL GYRO ALT	1	
	C661075-0106	%%	INDICATOR-DIRECTIONAL GYRO ALT	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	3	
			---*---		
-18	C664508-0101		CLOCK	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	3	
			---*---		
-19	C668540-0101		GAGE-SUCTION	1	
			ATTACHING PARTS		
	AN515-6R12		SCREW	4	
			---*---		

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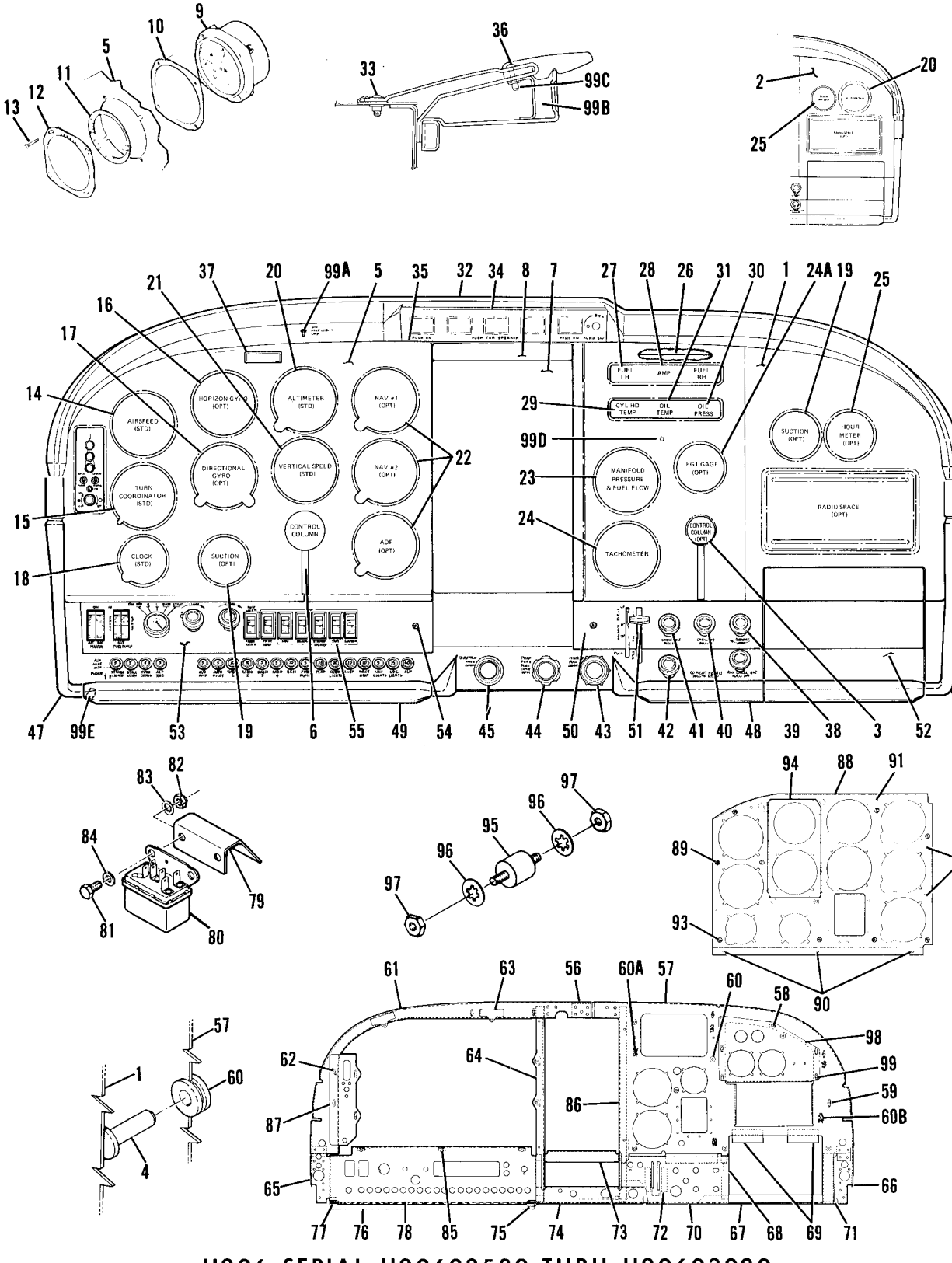
Instruments (Cont)



U206 SERIAL U20602580 THRU U20603020

Figure 65A. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65A-20	C661071-0101	ALTIMETER 20000 FT FEET & INCHES USED ON U206 ONLY	1	
	C661071-0201	ALTIMETER 35000 FT FEET & INCHES USED ON TU206 ONLY	1	
	C661071-0102 **	ALTIMETER 20000 FT FEET & MILLIBARS USED ON U206 ONLY	1	
	C661071-0202 **	ALTIMETER 35000 FT FEET & MILLIBARS USED ON TU206 ONLY	1	
		ATTACHING PARTS		
	AN51586R12	SCREW	3	
		---*---		
-21	C661080-0101	INDICATOR-VERTICAL SPEED	1	
		ATTACHING PARTS		
	AN51586R12	SCREW	3	
		---*---		
-22		RADIO INSTALLATION SEE ELECTRONICS MANUAL	NP	
-23	C662037-0102	INDICATOR-DUAL-FUEL FLOW & MANIFOLD PRESSURE TU206	1	
	C662037-0103	INDICATOR-DUAL-FUEL FLOW & MANIFOLD PRESSURE U206	1	
		ATTACHING PARTS		
	AN51586812	SCREW	4	
		---*---		
-24	C668020-0106	TACHOMETER TU206	1	
	C668020-0107	TACHOMETER U206	1	
		ATTACHING PARTS		
	AN51586R12	SCREW	4	
		---*---		
-24A	C668501-0211	INDICATOR-POWER ECONOMY	1	
	C668501-0203	LEAD-POWER ECONOMY	1	
		ATTACHING PARTS		
	AN5078632R12	SCREW	4	
	MS20365B632C	NUT	4	
	C7000-632-67	NUT TIN	4	
		---*---		
-25	C664501-0103	INDICATOR-HOURMETER	1	
		ATTACHING PARTS		
	AN5078632-6	SCREW	4	
		---*---		
-26	C669502-0202	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN51588R24	SCREW	2	
	NAS43HT3-64	SPACER	2	
	AN34088	NUT	2	
		---*---		
-27	441344	GAGE-FUEL SW	2	
-28	440437	AMMETER SW	1	
-29	442702	GAGE-CYLINDER HEAD TEMPERTURE SW	1	
	811542	POTENTIOMETER ASSEMBLY SW	1	
-30	444627	GAGE-OIL PRESSURE SW	1	
-31	442786-63	GAGE-OIL TEMPERATURE SW	1	
	G818827	LENS ASSEMBLY-INSTRUMENT PANEL	1	
	SEE FIG 83 & 85	SENDING UNIT-CYLINDER HEAD TEMPERATURE	1	
	S1902-1	SOCKET-LAMP INSTRUMENT CLUSTER LIGHTING	4	
	S1894-3	BULB INSTRUMENT CLUSTER LIGHTING 12V	4	
	S1894-2	BULB INSTRUMENT CLUSTER LIGHTING 24V	4	
	42540-3114	ALTIMETER-ENCODING FEET & INCHES 12V	1	
	42540-3214	ALTIMETER-ENCODING FEET & MILLIBARS 12V	1	
	42540-3128	ALTIMETER-ENCODING FEET & INCHES 24V	1	
	42540-3228	ALTIMETER-ENCODING FEET & MILLIBARS 24V	1	
		ATTACHING PARTS		
	AN51586R7	SCREW	3	
	AN936A416B	WASHER	3	
		---*---		
-32	1213396-1	GLARE SHIELD ASSEMBLY	1	
		ATTACHING PARTS		
-33	AN51588R8	SCREW	6	
		---*---		
	SEE FIG 68	BROW LIGHTS INSTALLATION INSTRUMENT PANEL	1	
-34	1213399-1	COVER-SWITCH MOUNTING BRACKET	1	
		ATTACHING PARTS		
-35	S1021Z6-6	SCREW	4	
-36	AN51588R12	SCREW	1	
		---*---		
-37	1205009-3	PLACARD-CALL LETTERS	1	
	1213004-2	RETAINER-PLACARD	1	
		ATTACHING PARTS		
	S1022Z6-8	SCREW	2	
	NAS446-2-1	NUT	2	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65A-38	S1268-14	CONTROL ASSEMBLY-DEFROST	1	
-39	S1241-35	CONTROL ASSEMBLY-AUX. CABIN AIR	1	
-40	S1241-33	CONTROL ASSEMBLY-CABIN AIR	1	
-41	S1241-34	CONTROL ASSEMBLY-CABIN HEAT	1	
-42	0513052-17	LIGHTER ASSEMBLY	1	
	L-4858-1	PLUG-HEADER CUNO	1	
	S1982-1	KNOB ASSEMBLY-CIGAR LIGHTER	1	
	RH50	RESISTOR-24V BETWEEN CIRCUIT BREAKER & LIGHTER OM	1	
		ATTACHING PARTS		
	AN515-4R6	SCREW	2	
	NAS679A4	NUT	2	
		---*---		
-43	C299507-0101	CONTROL ASSEMBLY-MIXTURE	1	
	NAS43DD12-64	SPACER-MIXTURE CONTROL	1	
	1213646-1	WASHER-MIXTURE CONTROL	1	
-44	C299506-0101	CONTROL ASSEMBLY-PROPELLER	1	
	NAS43DD12-64	SPACER-PROPELLER CONTROL	1	
	1213646-1	WASHER-PROPELLER CONTROL	1	
-45	C299505-0101	CONTROL ASSEMBLY-THROTTEL	1	
	1213646-2	WASHER-THROTTEL CONTROL	1	
-46	1213382-8 ¤	COVER ASSY-INSTRUMENT PANEL LOWER RH	1	
		ATTACHING PARTS		
	S1021Z6-6	SCREW	6	
	NAS446-2-3	NUT	6	
		---*---		
-47	1213317-40 ¤	COVER ASSY-INSTRUMENT PANEL LOWER	1	
		ATTACHING PARTS		
	S1021A6-6	SCREW	9	
		---*---		
-48	1213317-7	KNEE BUMPER-RH INBD	1	
-49	1213317-8	KNEE BUMPER-LH	1	
	1213317-39	DECAL-WOOD GRAIN USED ON 1213317-40	1	
-50	1213722-4	PANEL ASSY-ELECTROLUMINESCENT LWR RH	1	
-51	SEE FIG 115	CONTROLS DETAIL INSTALLATION-FLAP	1	
-52	SEE FIG 69	MAP COMPARTMENT INSTALLATION	1	
-53	1213723-2	PANEL ASSY-ELECTROLUMINESCENT LWR LH	1	
-54	S1022Z4-6	SCREW	2	
-55	SEE FIG 67	SWITCH PANEL INSTALLATION	1	
-56	1213691-2	STATIONARY INSTRUMENT PANEL	1	
-57	1213689-3	PANEL ASSEMBLY-RH	1	
-58	NAS697A06L	NUTPLATE	6	
-59	NAS697A08	NUTPLATE	4	
-60	MS35489-4	GROMMET	6	
-60A	1213327-12	FASTENER-PILE	1	
	1213327-14	SHIM	1	
-60B	1213327-3	FASTENER-PILE	4	
	1213327-9	SHIM	4	
-61	1213372-1	BULKHEAD ASSEMBLY	1	
-62	NAS697A08	NUTPLATE	4	
-63	1213169-2	SUPPORT ASSEMBLY	2	
	NAS697A3	NUTPLATE	1	
-64	1213374-9	SUPPORT ASSEMBLY	1	
	NAS684A3	NUTPLATE	2	
	NAS697A06L	NUTPLATE	1	
-65	1213632-1	BRACKET-LH	1	
-66	1213143-1	BRACKET-RH	1	
-67	0713779-4	ANGLE ASSEMBLY-DOOR MOUNTING	1	
	NAS686A08	NUTPLATE	3	
-68	1213145-1	BRACKET-GLOVE BOX MOUNTING	1	
-69	0713776-1	DOOR STOP	2	
-70	1213375-2	PANEL-LOWER RH	1	
-71	0713809-1	CLIP	2	
-72	1262001-3	MOUNTING BRACKET-FLAP LEVER	1	
	1213376-2	STOP-FLAP CONTROL	1	
-73	1213650-1	SUPPORT	1	
		ATTACHING PARTS		
	AN515-6R8	SCREW	2	
		---*---		
-74	1213726-1	PANEL ASSEMBLY	1	
	NAS697A08	NUTPLATE	3	
-75	0713775-2	REINFORCEMENT	1	
-76	1213063-3	SUPPORT-PARKING BRAKE	1	
-77	1213062-8	SUPPORT ASSEMBLY	1	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65A-78	1213373-3	SWITCH PANEL ASSEMBLY	1	
	1270707-1	BRACKET ASSEMBLY 12V	1	
	1270707-3	BRACKET ASSEMBLY 24V	1	
-79	1270707-2	BRACKET-RELAY	1	
-80	S1917-1	RELAY 12V	1	
	S1917-2	RELAY 24V	1	
		ATTACHING PARTS		
-81	AN4-5A	BOLT	2	
-82	NAS679A4	NUT	2	
-83	AN936A416	WASHER	2	
-84	AN960-416L	WASHER	2	
		---*---		
-85	NAS697A3	NUTPLATE	3	
-86	1213374-10	SUPPORT ASSEMBLY	1	
	NAS697A06L	NUTPLATE	1	
-87	1213394-3	SUPPORT ASSEMBLY-LH	1	
	NAS697A3	NUTPLATE	2	
-88	1213690-5	INSTRUMENT PANEL ASSEMBLY-REMOVEABLE	1	
		ATTACHING PARTS		
-89	NAS514P1032-10	SCREW	1	
-90	NAS221-6	SCREW	4	
-91	NAS221-12	SCREW	2	
	NAS42HT6-19	SPACER	2	
-92	NAS221-13	SCREW	2	
	NAS42HT6-23	SPACER	2	
		---*---		
-93	MS35489-4	GROMMET	8	
	1213327-3	FASTENER-PILE	1	
	1213327-9	SHIM	1	
	1213327-12	FASTENER-PILE	1	
	1213327-14	SHIM	1	
-94	1213170-1	SHOCK PANEL-GYRO	1	
		ATTACHING PARTS		
-95	1213645-1	SHOCK MOUNT	4	
-96	AN936A8	WASHER	8	
-97	AN340B8	NUT	8	
		---*---		
-98	1213694-2	COVER ASSEMBLY	1	
		ATTACHING PARTS		
-99	NAS601-5	SCREW	6	
		---*---		
-99A	S1695-2	SWITCH-MAP LIGHT	1	
-99B	1213398-1	BRACKET ASSEMBLY-SWITCH MOUNTING	1	
		ATTACHING PARTS		
	AN515B8R12	SCREW	2	
		---*---		
-99C	NAS697A08	NUTPLATE	2	
-99D	S2135-1	LIGHT ASSEMBLY-HIGH VOLTAGE 12V	1	
	S2135-2	LIGHT ASSEMBLY-HIGH VOLTAGE 24V	1	
-99E	C593001-0101	SENSOR-OVER VOLTAGE	1	
	CM2679-2	TIE STRAP-SENSOR ATTACH	1	

NOTE. □THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. *THESE PARTS ARE NOT APPLICABLE TO AIRPLANES EQUIPPED WITH POST LIGHTING FOR REQUIRED PARTS SEE FIG

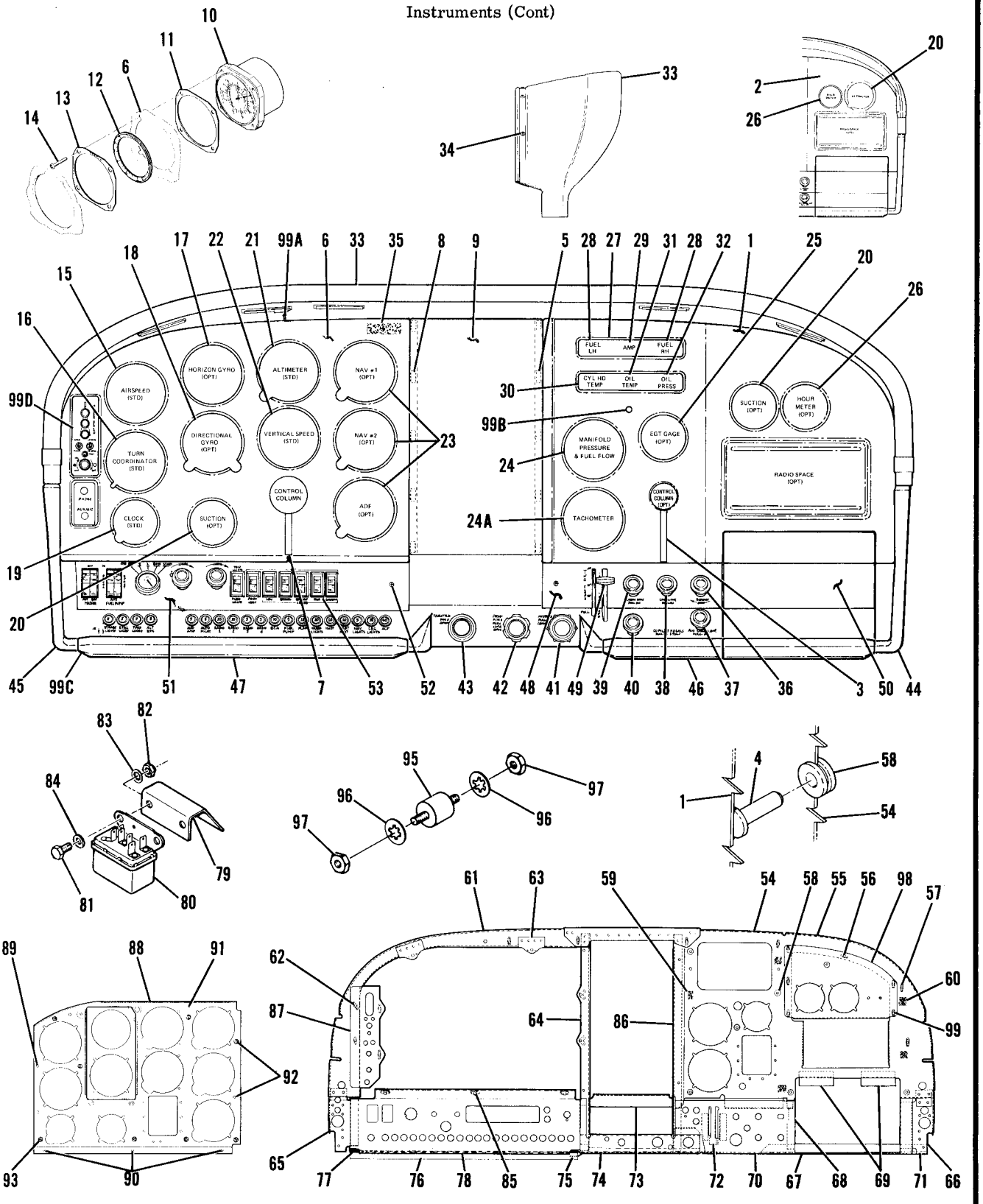
NOTE. **THIS ALTIMETER IS REQUIRED WHEN THE OPTIONAL 2ND ALTIMETER IS USED.

NOTE. %THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

NOTE. %%THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

A---U206 SERIALS U20602580 THRU U20603020

Instruments (Cont)



U206 SERIAL U20603021 & ON

Figure 65B. Instrument Panel Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
658-			INSTRUMENT PANEL EQUIPMENT INSTALLATION	NP	A
- 1	1213693-33	*□	COVER ASSY-RH INSTRUMENT PANEL	1	
- 2	1213693-36	*□	COVER ASSY-RH WHEN 2ND ALTIMETER IS USED	1	
- 3	1213163-2		LAP SEAL	1	
- 4	1513839-3		GUIDE LENGTH-1 INCH	7	
	1213327-7		FASTENER-HOOK	4	
	1213327-1		FASTENER-HOOK	1	
- 5	1213327-10		FASTENER-PILE	5	
- 6	1213692-20	□	COVER ASSY-LH INSTRUMENT PANEL	1	
- 7	1213335-1		LAP SEAL	1	
	1513839-3		GUIDE LENGTH - 1 INCH	6	
	1513839-5		GUIDE LENGTH - .45 INCH	2	
	1213327-7		FASTENER-HOOK	1	
	1213327-1		FASTENER-HOOK	1	
- 8	1213327-10		FASTENER-PILE	5	
- 9	1213756-1	□	COVER ASSY-CENTER PANEL	1	
	1213327-8		FASTENER-HOOK	10	
			TRUE AIRSPEED INDICATOR	1	
-10	C661065-0206		INDICATOR-AIR SPEED	1	
-11	0700162-6		SPACER .071 THICK	AR	
	0700162-4		SPACER .063 THICK	AR	
	0700162-3		SPACER .051 THICK	AR	
	0700162-7		SPACER .040 THICK	AR	
-12	S2234-2		RING	1	
-13	0700162-1		RETAINER-RING	1	
			ATTACHING PARTS		
-14	AN515BR16		SCREW	4	
			---*---		
-15	C661064-0206		INDICATOR-AIR SPEED	1	
			ATTACHING PARTS		
	AN515BR16		SCREW	4	
			---*---		
-16	C661003-0504		INDICATOR-TURN COORDINATOR 12V	1	
	C661003-0505		INDICATOR-TURN COORDINATOR 24V	1	
	S1413N2		INDICATOR-TURN & BANK 12V	1	
	S1303N2		INDICATOR-TURN & BANK	1	
	42320-0014		INDICATOR-TURN COORDINATOR-12V USED WITH NAV 300 ARC	1	
	42320-0028		INDICATOR-TURN COORDINATOR-24V USE WITH NAV 300 ARC	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	4	
			---*---		
-17	C661076-0101	%	INDICATOR-HORIZONTAL GYRO	1	
	C661076-0105	%	INDICATOR-HORIZONTAL GYRO ALT	1	
	37570-1011	%	INDICATOR-HORIZONTAL GYRO 400 NAV	1	
	37570-0105	%	INDICATOR-HORIZONTAL GYRO ALT	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	4	
			---*---		
-18	C661075-0106	%	INDICATOR-DIRECTIONAL GYRO	1	
	C661075-0104	%	INDICATOR-DIRECTIONAL GYRO ALT	1	
	40760-0114	%	INDICATOR-DIRECTIONAL GYRO	1	
	40760-0104	%	INDICATOR-DIRECTIONAL GYRO ALT	1	
			ATTACHING PARTS		
	AN515-6R6		SCREW	3	
			---*---		
-19	C664508-0101		CLOCK	1	
			ATTACHING PARTS		
	AN515B6R6		SCREW	3	
			---*---		
-20	C668540-0101		GAGE-SUCTION	1	
	C668509-0101		GAGE-SUCTION USED WITH 2ND ALT & 24V DME	1	
			ATTACHING PARTS		
	AN515-6R12		SCREW	4	
			---*---		
-21	C661071-0101		ALTIMETER 20000 FT FT & IN USED ON U206 ONLY	1	
	C661071-0201		ALTIMETER 35000 FT FT & IN USED ON TU206 ONLY	1	
	C661071-0102	**	ALTIMETER 20000 FT FT & MILLIBARS USED ON U206 ONLY	1	
	C661071-0202	**	ALTIMETER 35000 FT FT & MILLIBARS USED ON TU206 ONLY	1	
	C661025-0102	***	ALTIMETER -1000 TO 35000 FT FEET & MILLIBARS	1	
			ATTACHING PARTS		
	AN515B6R12		SCREW	3	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65B-22	C661080-0101	INDICATOR-VERTICAL SPEED	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	3	
		---*---		
-23		RADIO INSTALLATION SEE ELECTRONIC MANUAL	NP	
-24	C662037-0102	INDICATOR-DUAL FUEL FLOW & MANIFOLD PRESSURE TU206	1	
	C662037-0103	INDICATOR-DUAL FUEL FLOW & MANIFOLD PRESSURE U206	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
-24A	C668020-0106	TACHOMETER TU206	1	
	C668020-0107	TACHOMETER U206	1	
		ATTACHING PARTS		
	AN515B6R12	SCREW	4	
		---*---		
-25	C668501-0211	INDICATOR-POWER ECONOMY	1	
	C668501-0203	LEAD-POWER ECONOMY	1	
		ATTACHING PARTS		
	AN5078632R12	SCREW	4	
	MS20365B632C	NUT	4	
	C7000-632-67	NUT TIN	4	
		---*---		
-26	C664501-0103	INDICATOR-HOURMETER	1	
		ATTACHING PARTS		
	AN515B8R24	SCREW	2	
	NAS43HT3-64	SPACER	2	
	AN340B8	NUT	2	
		---*---		
-27	C669502-0202	INSTRUMENT CLUSTER	1	
		ATTACHING PARTS		
	AN515B8R24	SCREW	2	
	NAS43HT3-64	SPACER	2	
	AN340B8	NUT	2	
		---*---		
-28	441344	GAGE-FUEL SW	2	
-29	440437	AMMETER SW	1	
-30	442702	GAGE-CYLINDER HEAD TEMPERTURE SW	1	
	811542	POTENTIMETER ASSEMBLY SW	1	
-31	444627	GAGE-OIL PRESSURE SW	1	
-32	442786-63	GAGE-OIL TEMPERTURE SW	1	
	G818827	LENS ASSEMBLY-INSTRUMENT PANEL	1	
	SEE FIG 83 & 85	SENDING UNIT-CYLINDER HEAD TEMPERTURE	1	
	S1902-1	SOCKET-LAMP INSTRUMENT CLUSTER LIGHTING	4	
	S1894-3	BULB INSTRUMENT CLUSTER LIGHTING 12V	4	
	S1894-2	BULB INSTRUMENT CLUSTER LIGHTING 24V	4	
	42540-3114	ALTIMETER-ENCODING FEET & INCHES 12V	1	
	42540-3214	ALTIMETER-ENCODING FEET & MILLIBARS 12V	1	
	42540-3128	ALTIMETER-ENCODING FEET & INCHES 24V	1	
	42540-3228	ALTIMETER-ENCODING FEET & MILLIBARS 24V	1	
		ATTACHING PARTS		
	AN515B6R7	SCREW	3	
	AN936A416B	WASHER	3	
		---*---		
-33	1213956-5	GLARESHIELD ASSEMBLY	1	
		ATTACHING PARTS		
-34	AN515B8R8	SCREW	6	
		---*---		
	SEE FIG 68	BROW LIGHTS INSTALLATION-INSTRUMENT PANEL	1	
-35	1205009-3	PLACARD-CALL LETTERS	1	
-36	S1268-14	CONTROL ASSEMBLY-DEFROST	1	
-37	S1241-35	CONTROL ASSEMBLY-AUX. CABIN AIR	1	
-38	S1241-33	CONTROL ASSEMBLY-CABIN AIR	1	
-39	S1241-34	CONTROL ASSEMBLY-CABIN HEAT	1	
-40	0513052-17	LIGHTER ASSEMBLY	1	
	L-4858-1	PLUG-HEADER CUND	1	
	S1982-1	KNOB ASSEMBLY-CIGAR LIGHTER	1	
	RH50	RESISTOR-24V BETWEEN CIRCUIT BREAKER & LIGHTER OM	1	
		ATTACHING PARTS		
	AN515-4R6	SCREW	2	
	NAS679A4	NUT	2	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
658-41	C299507-0101		CONTROL ASSEMBLY-MIXTURE	1	
	NAS43DD12-64		SPACER-MIXTURE CONTROL	1	
	1213646-1		WASHER-MIXTURE CONTROL	1	
-42	C299506-0101		CONTROL ASSEMBLY-PROPELLER	1	
	NAS43DD12-64		SPACER-PROPELLER CONTROL	1	
	1213646-1		WASHER-PROPELLER CONTROL	1	
-43	C299505-0101		CONTROL ASSEMBLY-THROTTLE	1	
	1213646-2		WASHER-THROTTLE CONTROL	1	
-44	1213382-8		COVER ASSEMBLY-INSTRUMENT PANEL LOWER RH	1	
	1213382-6	□	COVER-INSTRUMENT PANEL LOWER RH HARD INTERIOR	1	
			ATTACHING PARTS		
	S1021Z6-6		SCREW	6	
	NAS446-2-3		NUT	6	
			---*---		
-45	1213758-4		COVER ASSEMBLY-INSTRUMENT PANEL LOWER LH	1	
	1213758-2	□	COVER-INSTRUMENT PANEL LOWER LH HARD INTERIOR	1	
			ATTACHING PARTS		
	S1021A6-6		SCREW	9	
			---*---		
-46	1213317-7		KNEE BUMPER-RH INBD	1	
-47	1213317-8		KNEE BUMPER-LH	1	
	1213758-12		COVER ASSEMBLY-WOODGRAIN	1	
-48	1213722-8		PANEL ASSEMBLY-ELECTROLUMINESCENT LWR RH	1	
-49	SEE FIG 115		CONTROL DETAIL INSTALLATION-FLAP	1	
-50	SEE FIG 69		MAP COMPARTMENT INSTALLATION	1	
-51	1213723-2		PANEL ASSEMBLY-ELECTROLUMINESCENT LWR LH	1	
-52	S1022Z4-6		SCREW	2	
-53	SEE FIG 67		SWITCH PANEL INSTALLATION	1	
-54	1213691-6		STATIONARY-INSTRUMENT PANEL	1	
-55	1213689-5		PANEL ASSEMBLY-RH	1	
-56	NAS697A06L		NUTPLATE	6	
-57	NAS697A08		NUTPLATE	4	
-58	MS35489-4		GROMMET	6	
-59	1213327-12		FASTENER-PILE	1	
	1213327-14		SHIM	1	
-60	1213327-3		FASTENER-PILE	4	
	1213327-9		SHIM	4	
-61	1213372-5		BULKHEAD ASSEMBLY	1	
-62	NAS697A08		NUTPLATE	4	
-63	1213169-2		SUPPORT ASSEMBLY	2	
	NAS697A3		NUTPLATE	1	
-64	1213374-9		SUPPORT ASSEMBLY	1	
	NAS684A3		NUTPLATE	2	
	NAS697A06L		NUTPLATE	1	
-65	1213632-1		BRACKET-LH	1	
-66	1213143-1		BRACKET-RH	1	
-67	0713779-4		ANGLE ASSEMBLY-DOOR MOUNTING	1	
	NAS686A08		NUTPLATE	3	
-68	1213145-1		BRACKET-GLOVE BOX MOUNTING	1	
-69	0713776-1		DOOR STOP	2	
-70	1213375-3		PANEL-LOWER RH	1	
-71	0713809-1		CLIP	2	
-72	1262045-1		BRACKET ASSEMBLY-FLAP LEVER MOUNTING	1	
	1213376-2		STOP-FLAP CONTROL	1	
-73	1213650-1		SUPPORT	1	
			ATTACHING PARTS		
	AN515-6R8		SCREW	2	
			---*---		
-74	1213726-1		PANEL ASSEMBLY	1	
	NAS697A08		NUTPLATE	3	
-75	0713775-2		REINFORCEMENT	1	
-76	1213063-3		SUPPORT-PARKING BRAKE	1	
-77	1213062-8		SUPPORT ASSEMBLY	1	
-78	1213373-3		SWITCH PANEL ASSEMBLY	1	
	1270707-1		BRACKET ASSEMBLY	1	
-79	1270707-2		BRACKET-RELAY	1	
-80	S1917-1		RELAY	1	
			ATTACHING PARTS		
-81	AN4-5A		BOLT	2	
-82	NAS679A4		NUT	2	
-83	AN936A416		WASHER	2	
-84	AN960-416L		WASHER	2	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
65B-85	NAS697A3	NUTPLATE	3	
-86	1213374-10	SUPPORT ASSEMBLY	1	
	NAS697A06L	NUTPLATE	1	
-87	1213394-3	BRACKET ASSEMBLY	1	
	NAS1068A04	NUTPLATE	1	
	NAS687A04	NUTPLATE	1	
	NAS697A3	NUT	2	
-88	1213690-5	INSTRUMENT PANEL ASSEMBLY-REMOVEABLE	1	
		ATTACHING PARTS		
-89	NAS514P1032-10	SCREW	1	
-90	NAS221-6	SCREW	4	
-91	NAS221-12	SCREW	2	
	NAS42HT6-19	SPACER	2	
-92	NAS221-13	SCREW	2	
	NAS42HT6-23	SPACER	2	
		---*---		
-93	MS35489-4	GROMMET	8	
	1213327-3	FASTENER-PILE	1	
	1213327-9	SHIM	1	
	1213327-12	FASTENER-PILE	1	
	1213327-14	SHIM	1	
-94	1213170-1	SHOCK PANEL-GYRO	1	
		ATTACHING PARTS		
-95	1213645-1	SHOCK MOUNT	4	
-96	AN936A8	WASHER	8	
-97	AN340B8	NUT	8	
		---*---		
-98	1213694-2	COVER ASSEMBLY	1	
		ATTACHING PARTS		
-99	NAS601-5	SCREW	6	
		---*---		
-99A	S1695-2	SWITCH-MAP LIGHT	1	
-99B	S2135-1	LIGHT ASSEMBLY-HIGH VOLTAGE 12V	1	
	S2135-2	LIGHT ASSEMBLY-HIGH VOLTAGE 24V	1	
-99C	C593001-0101	SENSOR-OVER VOLTAGE	1	
	CM2679-2	TIE STRAP-SENSOR ATTACH	1	
-99D	1213757-1	MARKER BEACON-EL PANEL	1	

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

NOTE. *THESE PARTS ARE NOT APPLICABLE TO AIRPLANES EQUIPPED WITH POST LIGHTING FOR REQUIRED PARTS SEE FIG 66.

NOTE. **THIS ALTIMETER IS REQUIRED WHEN THE OPTIONAL 2ND ALTIMETER IS USED.

NOTE. ***THIS ALTIMETER IS REQUIRED IN SOME FOREIGN COUNTRIES.

NOTE. %THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

NOTE. %%THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE.

A---U206 SERIAL U20603021 & ON

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Insturments (Cont)

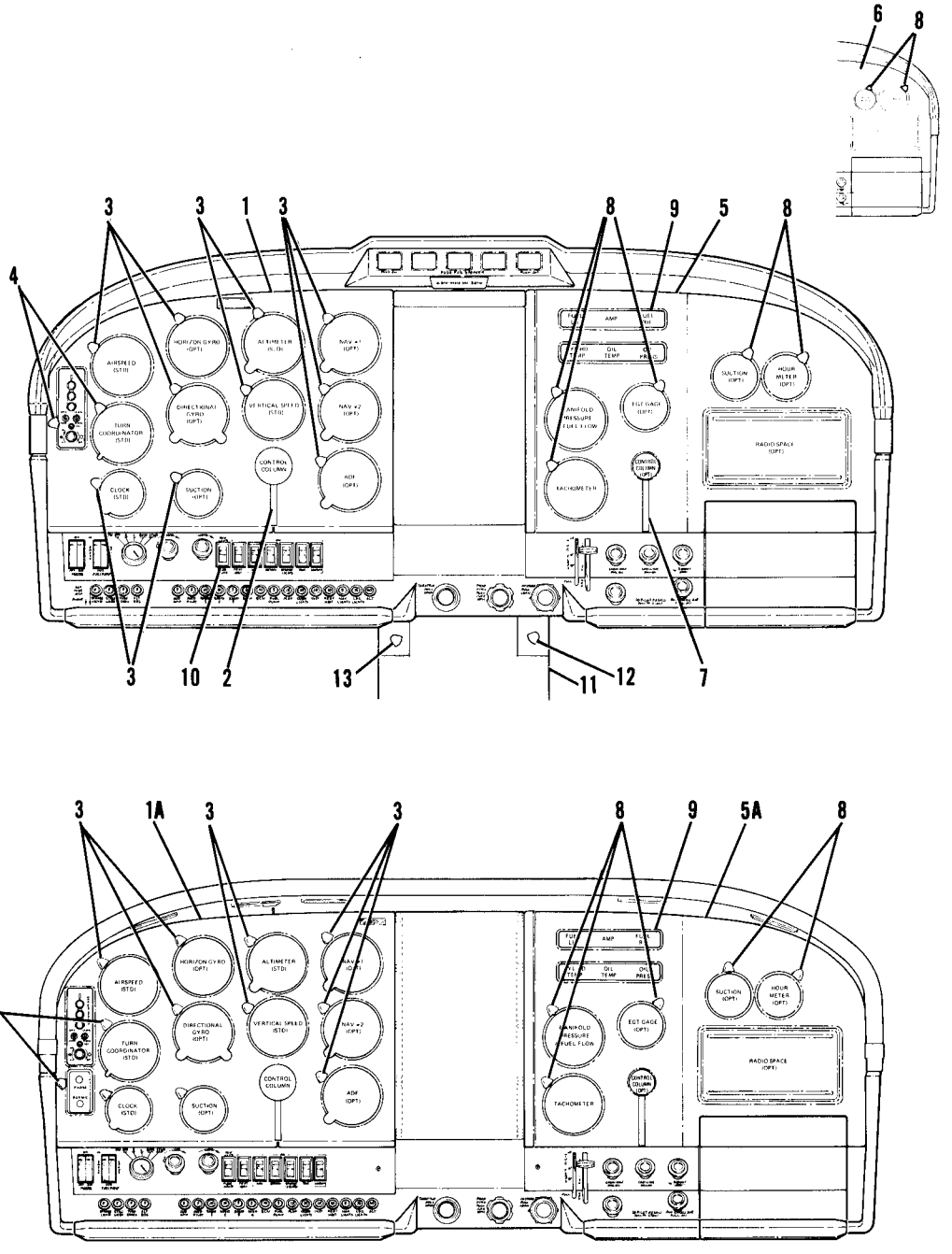


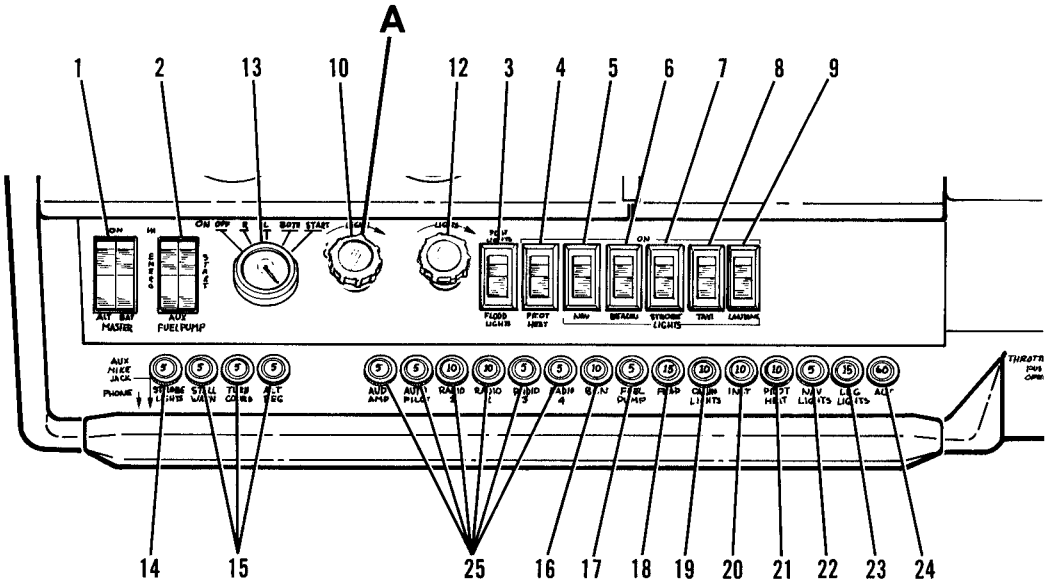
Figure 66. Instrument Panel Post Lights Installation

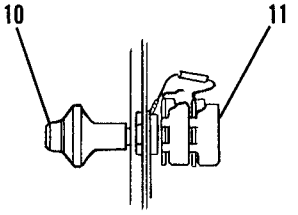
FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
66 -			POST LIGHTED INSTRUMENT PANEL INSTALLATION	NP	
- 1	1213692-3	¤	COVER ASSEMBLY-POST LIGHTED LH 12V	1	A
	1213692-2	¤	COVER ASSEMBLY-POST LIGHTED LH 24V	1	A
	1213692-13	¤	COVER ASSEMBLY-POST LIGHTED 12V	1	C
	1213692-12	¤	COVER ASSEMBLY-POST LIGHTED 24V	1	C
	1213327-7		FASTENER-HOOK	2	
	1513839-3		GUIDE	6	
	1513839-5		GUIDE	2	
- 1A	1213692-17	¤	COVER ASSY-POST LIGHTED 12V	1	D
	1213692-18	¤	COVER ASSY-POST LIGHTED 24V	1	D
- 2	1213335-1		LAP SEAL	1	
- 3	S1899-1G		PANEL LIGHT-TAB MOUNT 12V	10	
	S1899-3G		PANEL LIGHT-TAB MOUNT 24V	10	
- 4	S1899-2G		PANEL LIGHT-TAB MOUNT 12V	2	
	S1899-4G		PANEL LIGHT-TAB MOUNT 24V	2	
	C65-2CW12		CAP & PRISM ASSEMBLY GBN	1	
	MS25237-330		BULB-POST LIGHT 12V	1	
	MS25237-327		BULB-POST LIGHT 24V	1	
- 5	1213693-3	¤	COVER ASSEMBLY-POST LIGHTED RH 12V	1	A
	1213693-25	¤	COVER ASSEMBLY-POST LIGHTED RH 12V	1	B
	1213693-2	¤	COVER ASSEMBLY-POST LIGHTED RH 24V	1	A
	1213693-24	¤	COVER ASSEMBLY-POST LIGHTED RH 24V	1	B
- 5A	1213693-35	¤	COVER ASSY-POST LIGHTED RH 12V	1	D
	1213693-34	¤	COVER ASSY.-POST LIGHTED RH 24V	1	D
- 5B	1213693-38	¤	COVER ASSY-POST LIGHTED RH 2ND ALTIMETER 12V	1	D
	1213693-42	¤	COVER ASSY-POST LIGHTED RH 2ND ALTIMETER 24V	1	D
- 6	1213693-15	¤	COVER ASSEMBLY-POST LIGHTED RH 2ND ALTIMETER 12V	1	A
	1213693-27	¤	COVER ASSEMBLY-POST LIGHTED RH 2ND ALTIMETER 12V	1	B
	1213693-16	¤	COVER ASSEMBLY-POST LIGHTED RH 2ND ALTIMETER 24V	1	A
	1213693-28	¤	COVER ASSEMBLY-POST LIGHTED RH 2ND ALTIMETER 24V	1	B
	1213327-7		FASTENER-HOOK	2	
	1513839-3		GUIDE	7	
- 7	1213163-2		LAP SEAL	1	
- 8	S1899-1G		PANEL LIGHT-TAB MOUNT 12V	5	
	S1899-7G		PANEL LIGHT-TAB MOUNT 24V	5	
	C65-2CW12		CAP & PRISM ASSEMBLY GBN	1	
	MS25237-330		BULB-POST LIGHT 12 VOLT	1	
	MS25237-327		BULB-POST LIGHT 24 VOLT	1	
- 9	S1941-1		FILTER-BULB	4	
	S1894-1		BULB-INSTRUMENT CLUSTER 12 VOLT	4	
	S1894-4		BULB-INSTRUMENT CLUSTER 24 VOLT	4	
-10	S2160-2		SWITCH-POST LIGHTS	1	
	S2023-1		TERMINAL ADAPTER	1	
-11	1200756-15	¤	COVER ASSEMBLY-POST LIGHTED PEDESTAL	1	A
	1200756-16	¤	COVER ASSEMBLY-POST LIGHTED PEDESTAL	1	B
-12	S1899-2G		PANEL LIGHT-TAB MOUNT 12V	1	
	S1899-4G		PANEL LIGHT-TAB MOUNT 24V	1	
-13	S1899-1G		PANEL LIGHT-TAB MOUNT 12V	1	
	S1899-3G		PANEL LIGHT-TAB MOUNT 24V	1	

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON
C---U206 SERIAL U20602580 THRU U20603020
D---U206 SERIAL U20603021 & ON

Instruments (Cont)





Detail **A**

Figure 67. Switch Panel Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
67 -			SWITCH PANEL INSTALLATION	NP	
- 1	S1994-1-1		SWITCH-MASTER	1	
	0770719-2		DIODE ASSEMBLY MOUNTED ON BACK OF MASTER SWITCH	1	
- 2	S2055-1-1		SWITCH-FUEL PUMP 12 VOLT	1	
	S1846-3-2		SWITCH-FUEL PUMP 24 VOLT	1	
- 3	S2160-2		SWITCH-POST LIGHTS	1	
- 4	S2160-1		SWITCH-PITOT HEAT	1	
- 5	S2160-1		SWITCH-NAVIGATION LIGHT	1	
- 6	S2160-1		SWITCH-BEACON	1	
- 7	S2160-1		SWITCH-STROBE LIGHT	1	
- 8	S2160-1		SWITCH-TAXI LIGHT	1	
- 9	S2160-1		SWITCH-LANDING LIGHT	1	
	S2161-1		COVER-SWITCH CUT OUT USED WHEN OPTIONAL SWITCHES ARE NOT INSTALLED	1	
-10	S1995-3		KNOB-LOWER PANEL DIMMING	1	
	S1995-1		KNOB-ENGINE & RADIO DIMMING	1	
			ATTACHING PARTS		
	AN565B2H3		SET SCREW	1	
			---*---		
-11	S2091-1		RESISTOR-VARIABLE TANDEM	1	
	VAL-5-6000		RESISTOR TRTA	1	
-12	S1980-1		KNOB-INSTRUMENT DIMMING	1	
			ATTACHING PARTS		
	AN565B2H3		SET SCREW	1	
			---*---		
	S1904-3		RESISTOR-VARIABLE	1	
-13	C292501-0105	*	SWITCH & LOCK KIT-IGNITION	1	
-14	S1360-5L		CIRCUIT BREAKER	1	
-15	S1360-5L		CIRCUIT BREAKER	3	
-16	S1360-10L		CIRCUIT BREAKER 12 VOLT	1	A
	S1360-15L		CIRCUIT BREAKER 12 VOLT	1	B
	S1360-5L		CIRCUIT BREAKER 24 VOLT	1	A
	S1360-8L		CIRCUIT BREAKER 24 VOLT	1	B
-17	S1360-10L		CIRCUIT BREAKER 12 VOLT	1	
	S1360-5L		CIRCUIT BREAKER 24 VOLT	1	
-18	S1360-15L		CIRCUIT BREAKER 12 VOLT	1	
	S1360-8L		CIRCUIT BREAKER 24 VOLT	1	
-19	S1360-10L		CIRCUIT BREAKER 12 VOLT	1	
	S1360-5L		CIRCUIT BREAKER 24 VOLT	1	
-20	S1360-10L		CIRCUIT BREAKER 12 VOLT	1	
	S1360-5L		CIRCUIT BREAKER 24 VOLT	1	
-21	S1360-15L		CIRCUIT BREAKER 12 VOLT	1	
	S1360-8L		CIRCUIT BREAKER 24 VOLT	1	
-22	S1360-10L		CIRCUIT BREAKER 12 VOLT	1	
	S1360-5L		CIRCUIT BREAKER 24 VOLT	1	
-23	S1360-20		CIRCUIT BREAKER 12 VOLT	1	
	S1360-15		CIRCUIT BREAKER 24 VOLT	1	
-24	S1596-60L		CIRCUIT BREAKER	1	
	1213716-1		PLUG BUTTON ASSY.	AR	
-25			RADIO INSTALLATION SEE ELECTRONICS MANUAL	NP	

NOTE. *THIS KIT ALSO INCLUDES TWO DOOR LOCKS & FOUR KEYS.

A---U206 SERIAL U20602200 THRU U20602846
B---U206 SERIAL U20602847 & ON

Instruments (Cont)

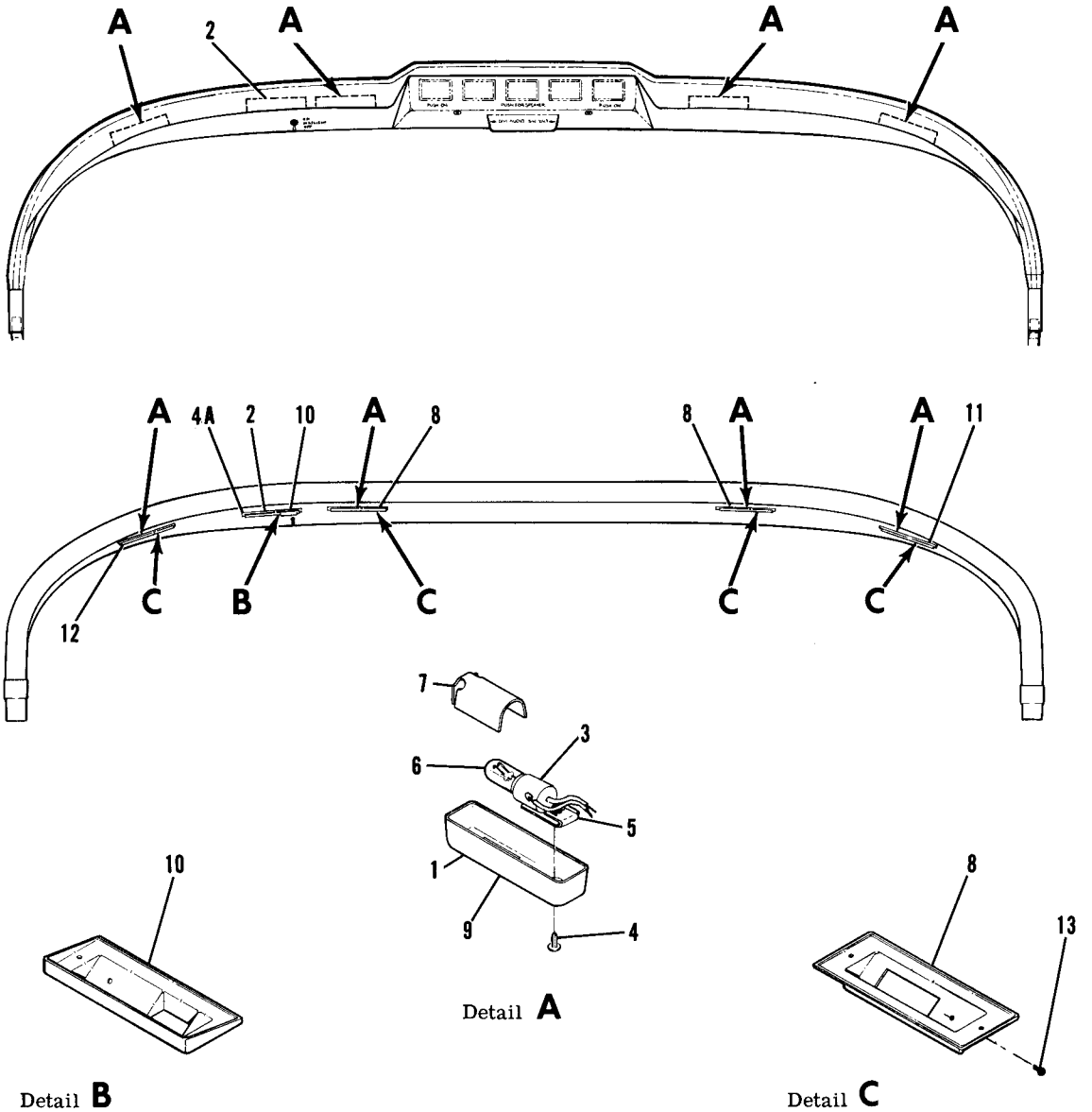


Figure 68. Instrument Panel Brow Lights Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
68 -		INSTRUMENT PANEL GLARE SHIELD LIGHTS INSTALLATION	NP	
- 1	1213319-5	HOUSING ASSEMBLY-LIGHT RED LENS	4	A
- 2	1213319-12	HOUSING ASSEMBLY-LIGHT BLUE LENS	1	A
- 3	4155-0308	LAMP HOLDER DMC	AR	
		ATTACHING PARTS		
- 4	S1021Z6-8	SCREW	1	
- 4A	S1021Z6-10	SCREW	2	
- 5	NAS488-5-3	NUT	1	
		---*---		
- 6	S2244-1	BULB-BROW LIGHT 24 VOLT	AR	
	1901-1	BULB-BROW LIGHT 12 VOLT	AR	A
	53	BULB-BROW LIGHT 12 VOLT GEML	AR	B
- 7	1213321-2	REFLECTOR	5	
- 8	0713487-9	HOUSING-LIGHT	2	B
- 9	1213319-20	HOUSING ASSY-LIGHT RED	2	B
-10	0713487-10	HOUSING-LIGHT	1	B
	1213319-12	HOUSING ASSY-LIGHT BLUE	1	B
-11	0713487-12	HOUSING-LIGHT	1	B
	1213319-20	HOUSING ASSY-LIGHT RED	1	B
-12	0713487-11	HOUSING-LIGHT	1	B
	1213319-18	HOUSING ASSY -LIGHT RED	1	B
-13	S1021Z4-6	SCREW	2	B

A---U206 SERIAL U20602200 THRU U20603020
B---U206 SERIAL U20603021 & ON

Instruments (Cont)

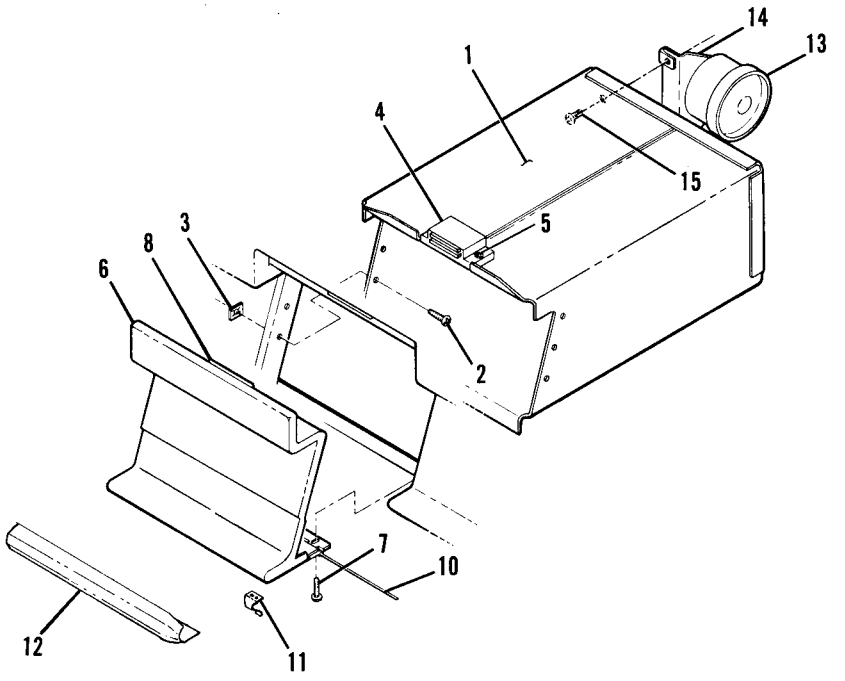


Figure 69. Glove Box Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
69 -		GLOVE BOX INSTALLATION	NP	
- 1	0713778-9	BOX ASSEMBLY-GLOVE	1	
		ATTACHING PARTS		
- 2	S1021Z6-6	SCREW	6	
- 3	NAS446-2-3	NUT	6	
		---*---		
	NAS697A3K	NUTPLATE	1	
- 4	S1895-1	CATCH-MAGNETIC	1	
		ATTACHING PARTS		
- 5	S1021Z6-6	SCREW	2	
	NAS446-2-3	NUT	2	
		---*---		
- 6	0713881-15	DOOR ASSEMBLY-GLOVE BOX	1	
	075180-8	DOOR ASSEMBLY-GLOVE BOX CROSS FIRE	1	A
		ATTACHING PARTS		
- 7	AN515-8R7	SCREW	3	
		---*---		
- 8	0713971-1	PLATE-STRIKER	1	
- 9	0713785-4	HINGE ASSEMBLY	1	
-10	MS20253-2-646	PIN-HINGE	1	
-11	1213140-1	SPRING	1	
-12	1213317-9	BUMPER-KNEE	1	
-13	S2077-5	HORN ASSEMBLY-STALL WARNING 12 VOLT	1	
	S2077-8	HORN ASSEMBLY-STALL WARNING 24 VOLT	1	
-14	0713738-3	BRACKET ASSEMBLY-STALL WARNING	1	
-15	S1021Z8-8	SCREW	2	
		NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII		
		A---U206 SERIAL U20602248 THRU U20602579		

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Fuselage Equipment

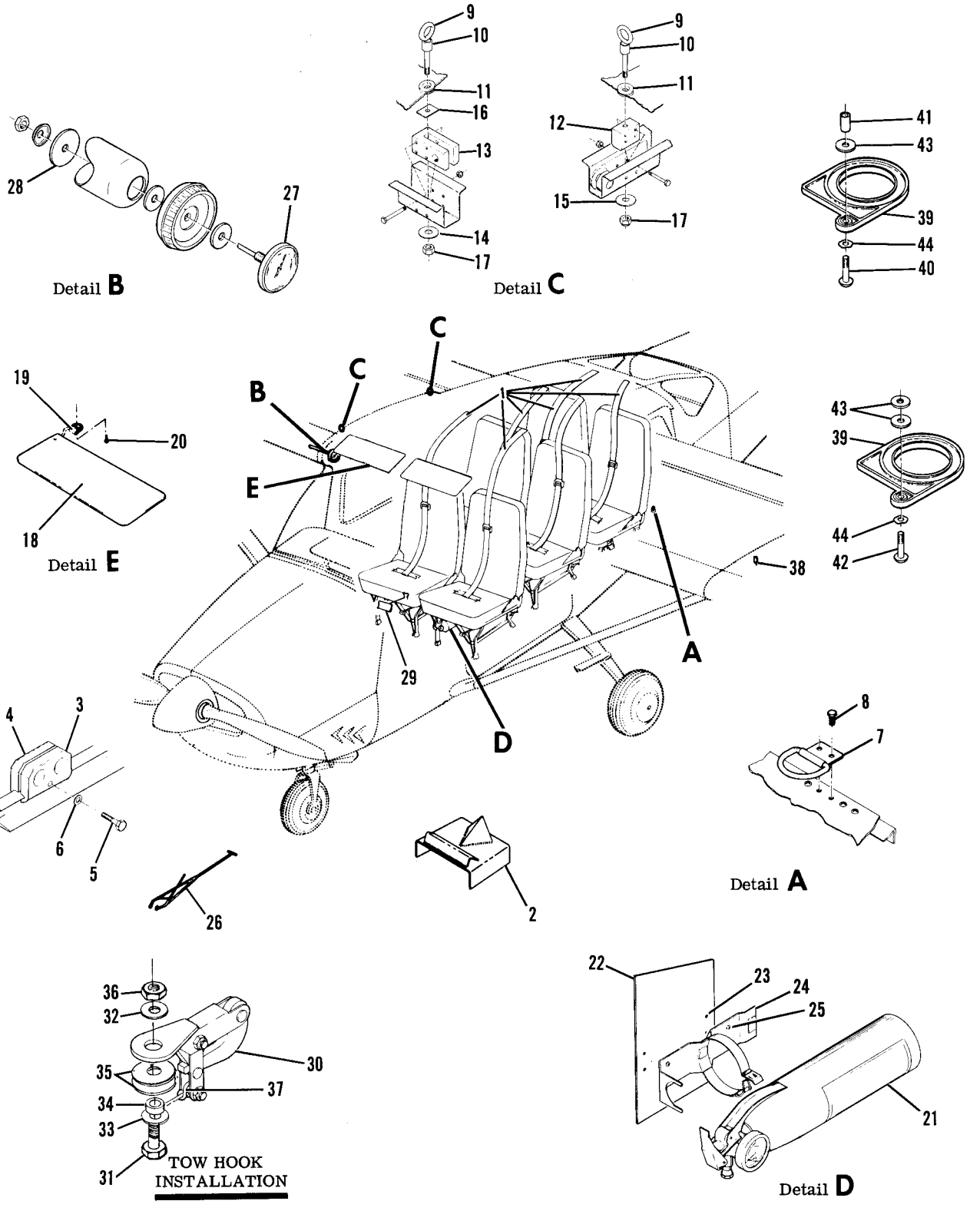
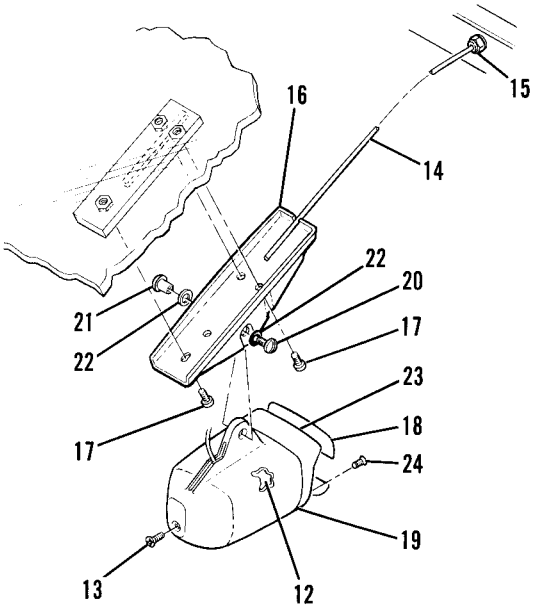


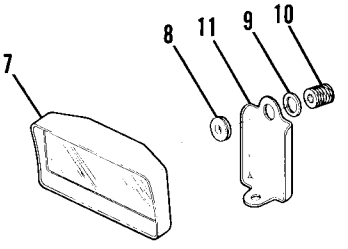
Figure 70. Fuselage Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
70 -		FUSELAGE EQUIPMENT INSTALLATION	NP	
- 1	SEE FIG 72	SHOULDER HARNESS & SEAT BELTS INSTALLATION	1	
- 2	10004-98	JACK PAD-UNIVERSAL	1	
	1201039-1	CARGO TIE DOWN ASSEMBLY	12	
- 3	1201039-2	CLAMP HALF	1	
- 4	1201039-3	CLAMP HALF	1	
- 5	AN4-7A	BOLT	1	
- 6	AN960-416	WASHER	1	
- 7	S1939-1	CLIP & RING ASSEMBLY	3	
- 8	AN525-10R8	SCREW	6	
- 9	0541115-3	EYEBOLT-HOISTING	4	
		ATTACHING PARTS		
-10	0541115-2	SPACER	1	
-11	MS35489-17	GROMMET	1	
-12	0700612-2	BLOCK-REAR SPAR	1	
-13	SEE FIG 26	SPAR BLOCK-FRONT	1	
-14	AN970-5	WASHER	1	
-15	AN960-516	WASHER	1	
-16	0541115-4	PLATE	1	
-17	MS21042L5	NUT	1	
		---*---		
-18	0700122-13 #	VISOR ASSEMBLY-SUN LH	1	
	0700122-12 #	VISOR ASSEMBLY-SUN RH	1	
		ATTACHING PARTS		
-19	0713011-12 ¤	BRACKET-SUN VISOR	1	
-20	AN507-1032R14	SCREW	2	
		---*---		
-21	C421001-0101	FIRE EXTINGUISHER	1	
		ATTACHING PARTS		
-22	1211351-1	BRACKET ASSEMBLY	1	
-23	NAS680A3	NUTPLATE	4	
-24	C421001-0102	BRACKET	1	
-25	AN520-10R8	SCREW	4	
		---*---		
-26	0501019-1	TOW BAR	1	
-27	C668507-0101	GAGE-OUTSIDE AIR TEMPERATURE	1	
-28	S1450-5A24-040	WASHER WITH C668507-0101	1	
-29	1260144-3	LOCK-CONTROL	1	
-30	0500228-2	TOW HOOK-GLIDER	1	
		ATTACHING PARTS		
-31	AN5-7A	BOLT	1	
-32	AN960-516L	WASHER	1	
-33	S1450-5-14-063	WASHER	1	
-34	0500228-5	BUSHING	1	
-35	A970-5	WASHER	2	
-36	MS21042L5	NUT	1	
		---*---		
-37	0500228-3	CORD-TOW HOOK	1	
-38	SEE FIG 9	FUEL SAMPLER CUP	1	
-39	0501022-1	CUP HOLDER	1	
		ATTACHING PARTS		
-40	AN525-10R18	SCREW	1	
-41	NAS43DD3-32	SPACER	1	
-42	AN525-10R12	SCREW	1	
-43	AN960-10	WASHER	AR	
-44	S1357-3	WASHER	1	
		---*---		

NOTE. #THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER UPHOLSTERED PARTS-PAGE VI.

Fuselage Equipment (Cont)





FLOAT PLANE

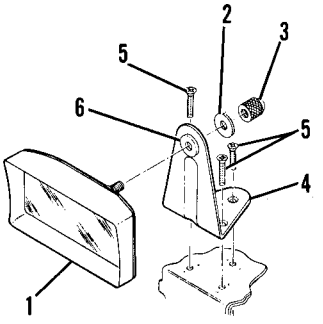


Figure 71. Rear View Mirror & Compass Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
71 -		REAR VIEW MIRROR INSTALLATION	NP	
- 1	0500312-2 ¤	MIRROR & COVER ASSEMBLY	1	
		ATTACHING PARTS		
- 2	S1450-4A11-063	WASHER	1	
- 3	0500313-1	NUT	1	
		---*---		
- 4	1213293-1	BRACKET	1	
		ATTACHING PARTS		
- 5	AN5078832R24	SCREW	2	
	AN5078832R8	SCREW	3	
	AN5078832R24	SCREW	1	
	NAS43DD3-64	SPACER	3	
		---*---		
- 6	MS35489-6	GROMMET	1	
		REAR VIEW MIRROR INSTALLATION-FLOATPLANE	NP	
- 7	0500312-2 ¤	MIRROR & COVER ASSEMBLY	1	
		ATTACHING PARTS		
- 8	MS35489-6	GROMMET	1	
- 9	S1450-4A11-063	WASHER	1	
-10	0500313-1	NUT	1	
		---*---		
-11	1200698-2	BRACKET	1	
		COMPASS INSTALLATION	NP	
-12	C660501-0101	COMPASS 12 VOLT	1	
	C660501-0102	COMPASS 24 VOLT	1	
		ATTACHING PARTS		
-13	AN5078832R14	SCREW	1	
		---*---		
	MS25237-330	BULB-COMPASS 12V GE	1	
	MS25237-327	BULB-COMPASS 24V GE	1	
-14	0713817-4	TUBE ASSEMBLY	1	
		ATTACHING PARTS		
-15	S1216-3	NUT	1	
	AN936A416	WASHER	1	
		---*---		
-16	0413517-3	BASE-COMPASS	1	
		ATTACHING PARTS		
-17	AN500886	SCREW	3	
		---*---		
-18	0400213-6	PLACARD SET-COMPASS CORRECTION	1	
-19	0413517-5	CUP-COMPASS	1	
		ATTACHING PARTS		
-20	D366	SCREW STM	1	
-21	D4023X.375	POST STM	1	
-22	AN960D10	WASHER	2	
		---*---		
-23	0413517-45	BEZEL-COMPASS	1	
		ATTACHING PARTS		
-24	A5510B4R8	SCREW	2	
		---*---		

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

Fuselage Equipment (Cont)

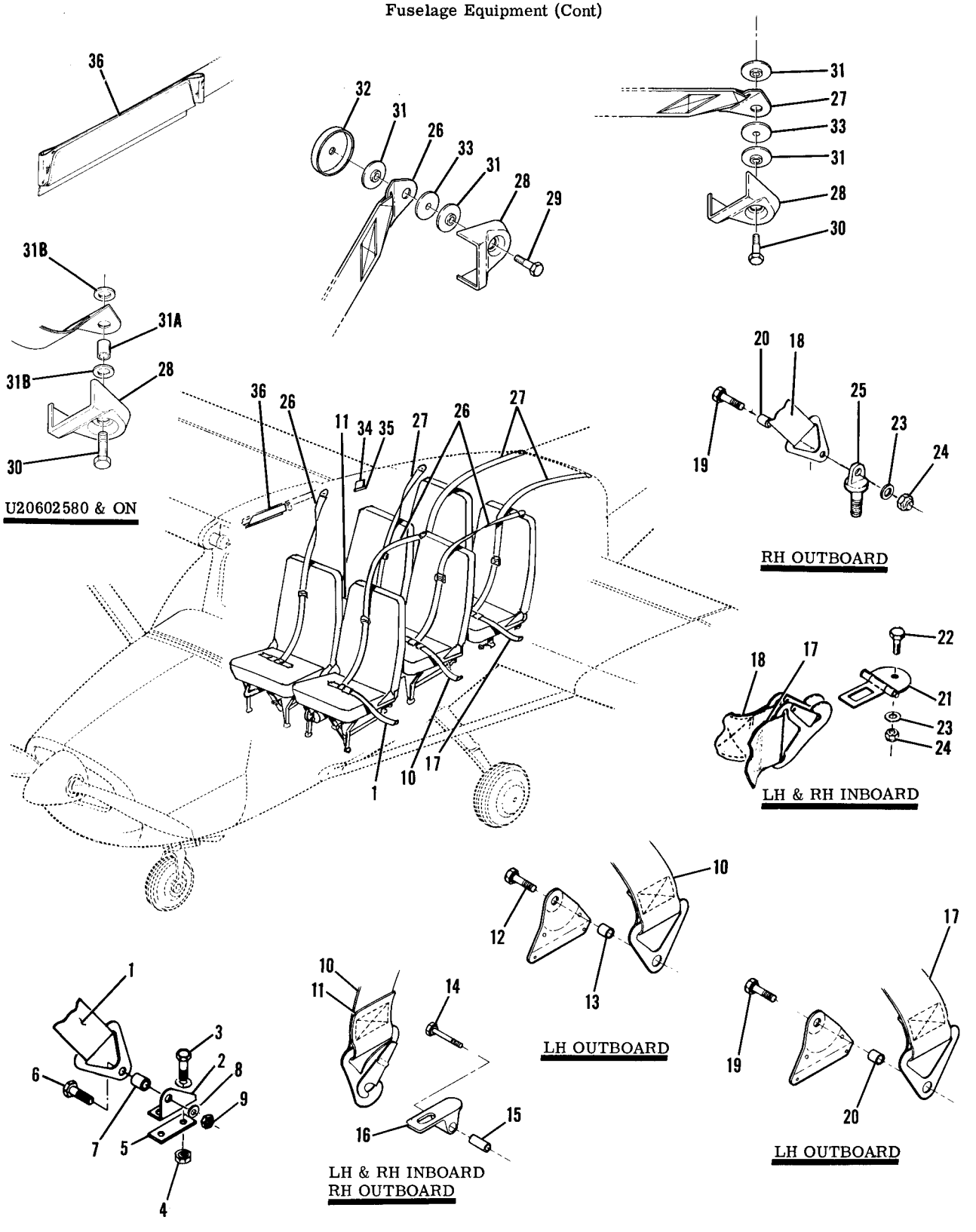


Figure 72. Seat Belts & Shoulder Harness Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
72 -			SEAT BELT & SHOULDER HARNESS INSTALLATION	NP	
- 1	S2275CC103	**	BELT ASSEMBLY-FRONT SEAT BROWN	2	
	S2275BB103	**	BELT ASSEMBLY-FRONT SEAT BLUE	2	
	S2275AA103	**	BELT ASSEMBLY-FRONT SEAT GREEN	2	
	S2275T103	**	BELT ASSEMBLY-FRONT SEAT RED	2	
	S2275DD103	**	BELT ASSEMBLY-FRONT SEAT GOLD	2	
	S2275B103	**	BELT ASSEMBLY-FRONT SEAT BLACK	2	
			ATTACHING PARTS		
- 2	0510205-3	□	FITTING-LH	1	C
	0510205-7	□	FITTING-LH	1	D
	0510205-4	□	FITTING-RH	1	C
	0510205-8	□	FITTING-RH	1	D
- 3	AN3-4A		BOLT	4	C
	AN4-4A		BOLT	4	D
- 4	MS21044N3		NUT	4	
- 5	0710632-1		PLATE	2	
- 6	AN4-5A		BOLT	2	
- 7	NAS43HT4-12		SPACER	2	
- 8	AN960-416		WASHER	2	
- 9	MS21042L4		NUT	2	
			---*---		
-10	S1746CC23	*	SEAT BELT LH MIDDLE SEAT BROWN	1	
	S1746BB23	*	SEAT BELT LH MIDDLE SEAT BLUE	1	
	S1746AA23	*	SEAT BELT LH MIDDLE SEAT GREEN	1	
	S1746T23	*	SEAT BELT LH MIDDLE SEAT RED	1	
	S1746DD23	*	SEAT BELT LH MIDDLE SEAT GOLD	1	
	S1746B23	*	SEAT BELT LH MIDDLE SEAT BLACK	1	
	S2275CC113	**	SEAT BELT LH MIDDLE SEAT BROWN	1	
	S2275BB113	**	SEAT BELT LH MIDDLE SEAT BLUE	1	
	S2275AA113	**	SEAT BELT LH MIDDLE SEAT GREEN	1	
	S2275T113	**	SEAT BELT LH MIDDLE SEAT RED	1	
	S2275DD113	**	SEAT BELT LH MIDDLE SEAT GOLD	1	
	S2275B113	**	SEAT BELT LH MIDDLE SEAT BLACK	1	
-11	S1746CC20	*	SEAT BELT RH MIDDLE SEAT BROWN	1	
	S1746BB20	*	SEAT BELT RH MIDDLE SEAT BLUE	1	
	S1746AA20	*	SEAT BELT RH MIDDLE SEAT GREEN	1	
	S1746T20	*	SEAT BELT RH MIDDLE SEAT RED	1	
	S1746DD20	*	SEAT BELT RH MIDDLE SEAT GOLD	1	
	S1746B20	*	SEAT BELT RH MIDDLE SEAT GOLD	1	
	S2275CC114	**	SEAT BELT RH MIDDLE SEAT BROWN	1	
	S2275BB114	**	SEAT BELT RH MIDDLE SEAT BLUE	1	
	S2275AA114	**	SEAT BELT RH MIDDLE SEAT GREEN	1	
	S2275T114	**	SEAT BELT RH MIDDLE SEAT RED	1	
	S2275DD114	**	SEAT BELT RH MIDDLE SEAT GOLD	1	
	S2275B114	**	SEAT BELT RH MIDDLE SEAT BLACK	1	
			ATTACHING PARTS		
-12	ANA-5A		BOLT LH ONLY	1	
-13	NAS43HT4-12		SPACER LH ONLY	1	
-14	NAS222-23		SCREW RH 1 REQD LH	2	
-15	1211628-2		SPACER RH 1 REQD LH	2	
-16	1211705-1		FITTING-SEAT	2	
			---*---		
-17	S1746CC22	*	SEAT BELT LH AFT SEAT BROWN	1	
	S1746BB22	*	SEAT BELT LH AFT SEAT BLUE	1	
	S1746AA22	*	SEAT BELT LH AFT SEAT GREEN	1	
	S1746T22	*	SEAT BELT LH AFT SEAT RED	1	
	S1746DD22	*	SEAT BELT LH AFT SEAT GOLD	1	
	S1746B22	*	SEAT BELT LH AFT SEAT BLACK	1	
	S2275CC108	**	SEAT BELT LH AFT SEAT BROWN	1	
	S2275BB108	**	SEAT BELT LH AFT SEAT BLUE	1	
	S2275AA108	**	SEAT BELT LH AFT SEAT GREEN	1	
	S2275T108	**	SEAT BELT LH AFT SEAT RED	1	
	S2275DD108	**	SEAT BELT LH AFT SEAT GOLD	1	
	S2275B108	**	SEAT BELT LH AFT SEAT BLACK	1	
-18	S1746CC21	*	SEAT BELT RH AFT SEAT BROWN	1	
	S1746BB21	*	SEAT BELT RH AFT SEAT BLUE	1	
	S1746AA21	*	SEAT BELT RH AFT SEAT GREEN	1	
	S1746T21	*	SEAT BELT RH AFT SEAT RED	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
72 -	S1746DD21 *	SEAT BELT RH AFT SEAT GOLD	1	
	S1746B21 *	SEAT BELT RH AFT SEAT BLACK	1	
	S2275CC117 **	SEAT BELT RH AFT SEAT BROWN	1	
	S2275BB117 **	SEAT BELT RH AFT SEAT BLUE	1	
	S2275AA117 **	SEAT BELT RH AFT SEAT GREEN	1	
	S2275T117 **	SEAT BELT RH AFT SEAT RED	1	
	S2275DD117 **	SEAT BELT RH AFT SEAT GOLD	1	
	S2275B117 **	SEAT BELT RH AFT SEAT BLACK	1	
		ATTACHING PARTS		
-19	AN4-5A	BOLT LH & RH OUTBOARD	2	
-20	NAS43HT4-12	SPACER LH & RH OUTBOARD	2	
-21	0711083-4	LATCH CENTER	1	
-22	AN4-6A	BOLT CENTER & RH OUTBOARD	2	
-23	AN960-416	WASHER CENTER	1	
-24	MS21042L4	NUT CENTER & RH OUTBOARD	2	
-25	AN44-4A	EYEBOLT RH OUTBOARD	1	
		---*---		
-26	S2275CC201	SHOULDER HARNESS PILOT CO-PILOT & LH MIDDLE BROWN	3	
	S2275BB201	SHOULDER HARNESS PILOT CO-PILOT & LH MIDDLE BLUE	3	
	S2275AA201	SHOULDER HARNESS PILOT CO-PILOT & LH MIDDLE GREEN	3	
	S2275T201	SHOULDER HARNESS PILOT CO-PILOT & LH MIDDLE RED	3	
	S2275DD201	SHOULDER HARNESS PILOT CO-PILOT & LH MIDDLE GOLD	3	
	S2275B201	SHOULDER HARNESS PILOT CO-PILOT & MIDDLE BLACK	3	
-27	S2275CC203	SHOULDER HARNESS RH MIDDLE & LH & RH AFT BROWN	3	
	S2275BB203	SHOULDER HARNESS RH MIDDLE & LH & RH AFT BLUE	3	
	S2275AA203	SHOULDER HARNESS RH MIDDLE & LH & RH AFT GREEN	3	
	S2275T203	SHOULDER HARNESS RH MIDDLE & LH & RH AFT RED	3	
	S2275DD203	SHOULDER HARNESS RH MIDDLE & LH & RH AFT GOLD	3	
	S2275B203	SHOULDER HARNESS RH MIDDLE & LH & RH AFT BLACK	3	
		ATTACHING PARTS		
-28	0415010-1	COVER	1	
-29	NAS464P4A10	BOLT FRONT HARNESS	1	A
-30	NAS464P4A6	BOLT	1	
-31	S2074-1	SPACER	3	
-31A	NAS43HT4-22	SPACER	1	B
-31B	AN960-616	WASHER	2	B
-32	1215056-2	CUP FRONT & MIDDLE HARNESS ONLY	1	A
-33	2013131-1	SPACER MIDDLE HARNESS ONLY	1	A
		---*---		
-34	S2081-1	CLIP-STORAGE	4	
		ATTACHING PARTS		
	S1023A6-8C	SCREW	2	
-35	S2081-2	COVER-CLIP	1	
		---*---		
-36	0515010-5	TRAY ASSEMBLY-SHOULDER HARNESS RH	1	
		ATTACHING PARTS		
	S1021Z4-8	SCREW	2	
		---*---		
	0715047-1	TRAY ASSEMBLY-SHOULDER HARNESS LH	1	
		ATTACHING PARTS		
	S1021Z4-8	SCREW	4	
		---*---		

NOTE. *USED WITHOUT SHOULDER HARNESS

NOTE. **USED WITH SHOULDER HARNESS

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---U206 SERIAL U20602200 THRU U20602379
B---U206 SERIAL U20602380 & ON
C---U206 SERIAL U20602200 THRU U20602579
D---U206 SERIAL U20602580 & ON

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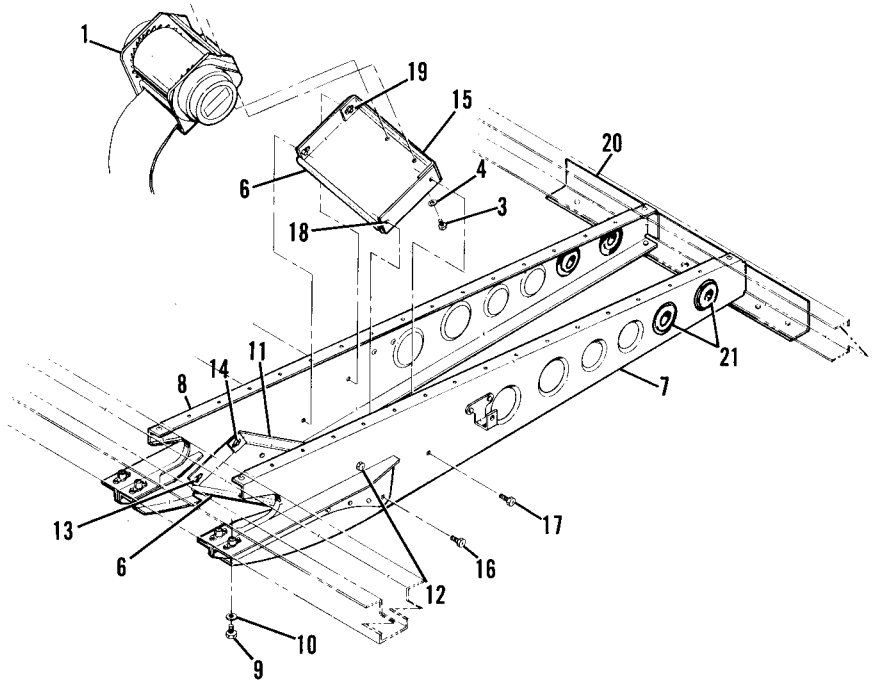
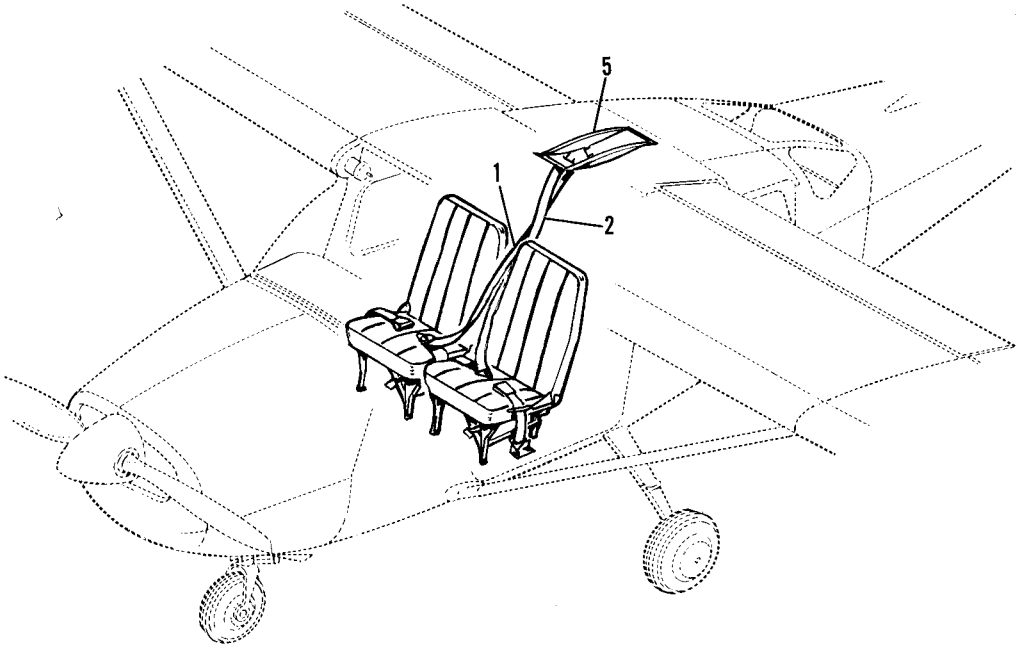
Fuselage Equipment (Cont)





U206 SERIAL U20602580 & ON

Figure 72A. Inertia Reel Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
72A-		INERTIA REEL INSTALLATION	NP	A
- 1	S2199-4 *	BELT ASSY-INERTIA REEL RH CO-PILOT	1	
- 2	S2199-3 *	BELT ASSY-INERTIA REEL LH PILOT	1	
		ATTACHING PARTS		
- 3	AN4-6A	BOLT	2	
- 4	AN960-416	WASHER	2	
		---*---		
	SEE FIG 52	HEADLINER ASSY.	1	
- 5	1215098-1	COVER ASSY.-INERTIA REEL	1	
	1215098-2	COVER ASSY.-INERTIA REEL PILOT ONLY	1	
		ATTACHING PARTS		
	S1021Z4-6	SCREW	4	
		---*---		
- 6	S2195-2	TRIM 4.0 IN LG BULK ITEM REF S1295-2-4 00	2	
		STRUCTURE INSTL-INERTIA REEL	1	
- 7	1210610-1	RIB ASSY.	1	
- 8	1210610-2	RIB ASSY.	1	
		ATTACHING PARTS		
- 9	AN3-4A	BOLT	4	
-10	AN960-10L	WASHER	4	
		---*---		
	S1863-1	NUTPLATE	1	
-11	0701074-6	PLATE ASSY.-ATTACH	1	
		ATTACHING PARTS		
-12	AN3-4A	BOLT	4	
		---*---		
-13	NAS696A3	NUTPLATE	2	
-14	NAS697A3	NUTPLATE	2	
-15	0701074-10	PLATE ASSY-ATTACH	1	
		ATTACHING PARTS		
-16	AN3-6A	BOLT	1	
-17	AN3-4A	BOLT	3	
		---*---		
-18	NAS696A3	NUTPLATE	1	
-19	NAS697A3	NUTPLATE	3	
-20	1201137-1	DOUBLER	1	
-21	MS35489-16S	GROMMET USED WHEN OXYGEN SYSTEM IS INSTALLED	4	
		NOTE. *THIS PART CONSIST OF LAP BELT-SHOULDER HARNESS & INERTIA REEL. AVAILABLE IN BLACK ONLY		
		A---U206 SERIAL U20602580 & ON		

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Fuselage Equipment (Cont)

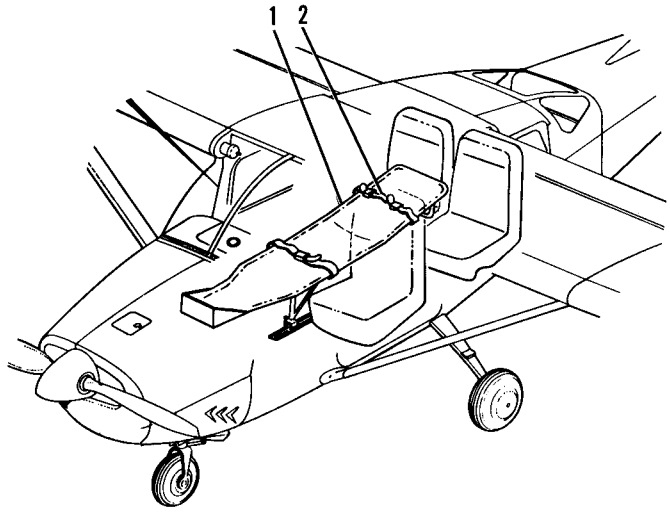

Figure 73. Stretcher Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
73 -		STRETCHER INSTALLATION-PORTABLE	NP	
- 1	0700164-6	STRETCHER-PORTABLE	1	
- 2	FDC2475-50	BELT-EXTENSION DAPI	1	
	S1809-1	BELT-EXTENSION METAL TO METAL BUCKLE	1	

Ambulance and Stretcher Provisions

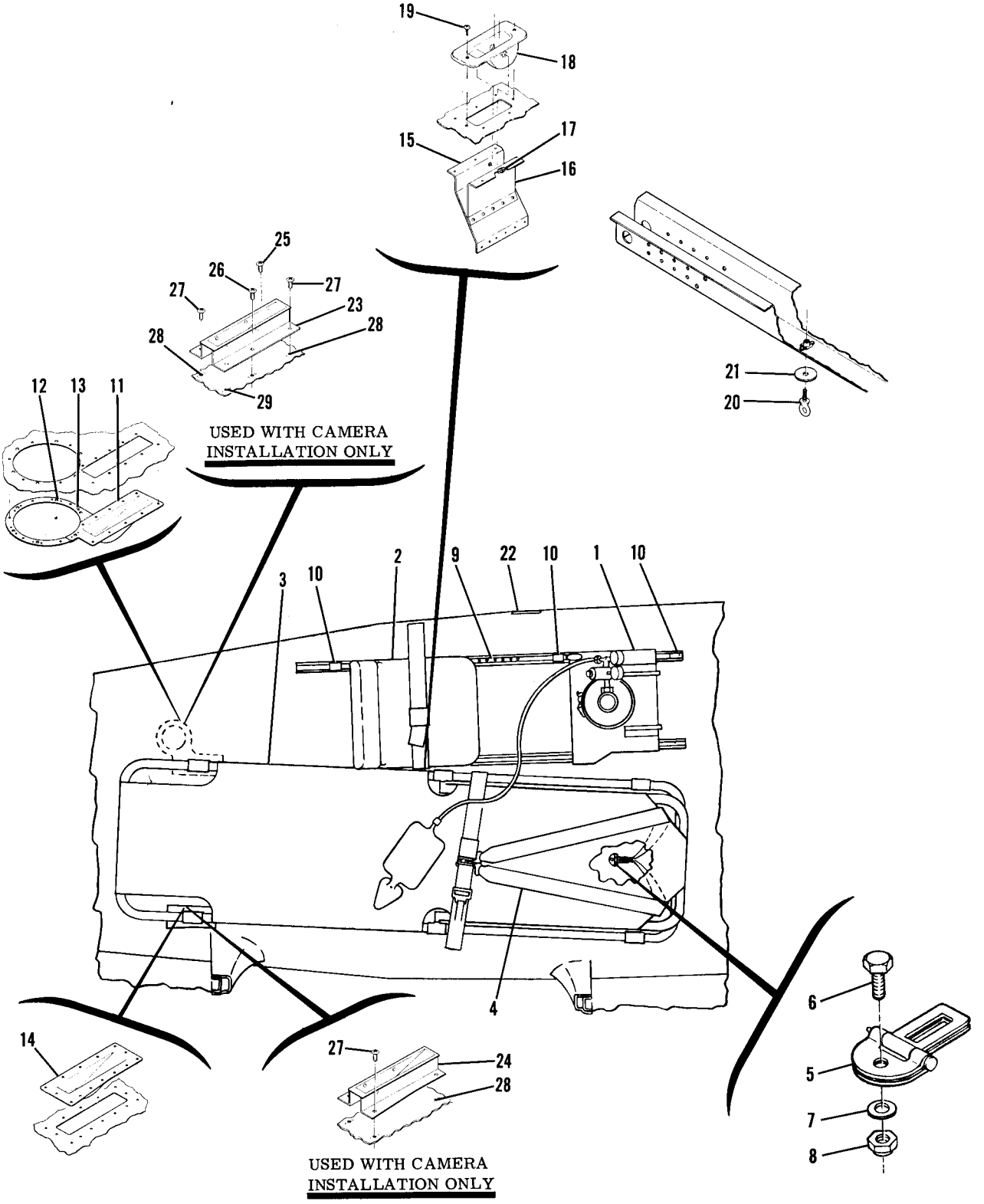

Figure 74. Ambulance and Stretcher Provisions

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
74 -			AMBULANCE & STRETCHER PROVISIONS	NP	
- 1	SEE FIG 75		OXYGEN BOTTLE INSTALLATION-VERTICAL	1	
- 2	SEE FIG 64		SEAT INSTALLATION-AMBULANCE ATTENDANT	1	
- 3	104S		STRETCHER FWI	1	
- 4	S1657-12		BELT ASSEMBLY-SHOULDER HARNESS BLACK	1	
- 5	0711083-1		LATCH-SHOULDER HARNESS	1	
			ATTACHING PARTS		
- 6	AN4-6A		BOLT	1	
- 7	AN960-4		WASHER	1	
- 8	MS21042L4		NUT	1	
			---*---		
- 9	1210080-15		RAIL-SEAT	1	
-10	0713074-1		STOP-SEAT	3	
			ATTACHING PARTS		
	MS20392-1C21		PIN	1	
	MS24665-151		PIN-COTTER	1	
			---*---		
-11	1210071-1		CUP & DOUBLER ASSEMBLY	1	
-12	S1863-3		NUT TINN	5	
-13	S1862-2		NUT TINN	1	
-14	1210072-201		CUP-WHEEL	1	
			ATTACHING PARTS		
	CR763-4-4		RIVET-CHERRY TWSO	7	
			---*---		
	1211707-1		BRACKET ASSEMBLY-LH	1	
-15	1211707-3		BRACKET	1	
-16	1211707-7		BRACKET ASSEMBLY	1	
-17	NAS697A3		NUTPLATE	1	
-18	1211704-2	¤	CUP-FLUSH SEAT BELT BRACKET	1	
			ATTACHING PARTS		
-19	S1021A6-6		SCREW	2	
			---*---		
-20	1211203-1		BOLT-EYE	1	
-21	0500010-4		WASHER-DECORATIVE	1	
-22	1210055-1		PLACARD-STRETCHER ATTENDANT	1	
-23	1210109-1	¤	CUP ASSEMBLY LH USED WITH CAMERA INSTALLATION	1	
-24	1210109-2	¤	CUP ASSEMBLY RH USED WITH CAMERA INSTALLATION	1	
			ATTACHING PARTS		
-25	AN520-10R10		SCREW USED WITH -1 ONLY	1	
-26	S1021Z8-8		SCREW USED WITH -1 ONLY	1	
-27	AN515-8R10		SCREW	7	
-28	NAS680A08		NUTPLATE	6	
-29	NAS682A08		NUTPLATE USED WITH -1 ONLY	1	
			---*---		

NOTE. ¤THIS PART MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII

Ambulance and Stretcher Provisions (Cont)

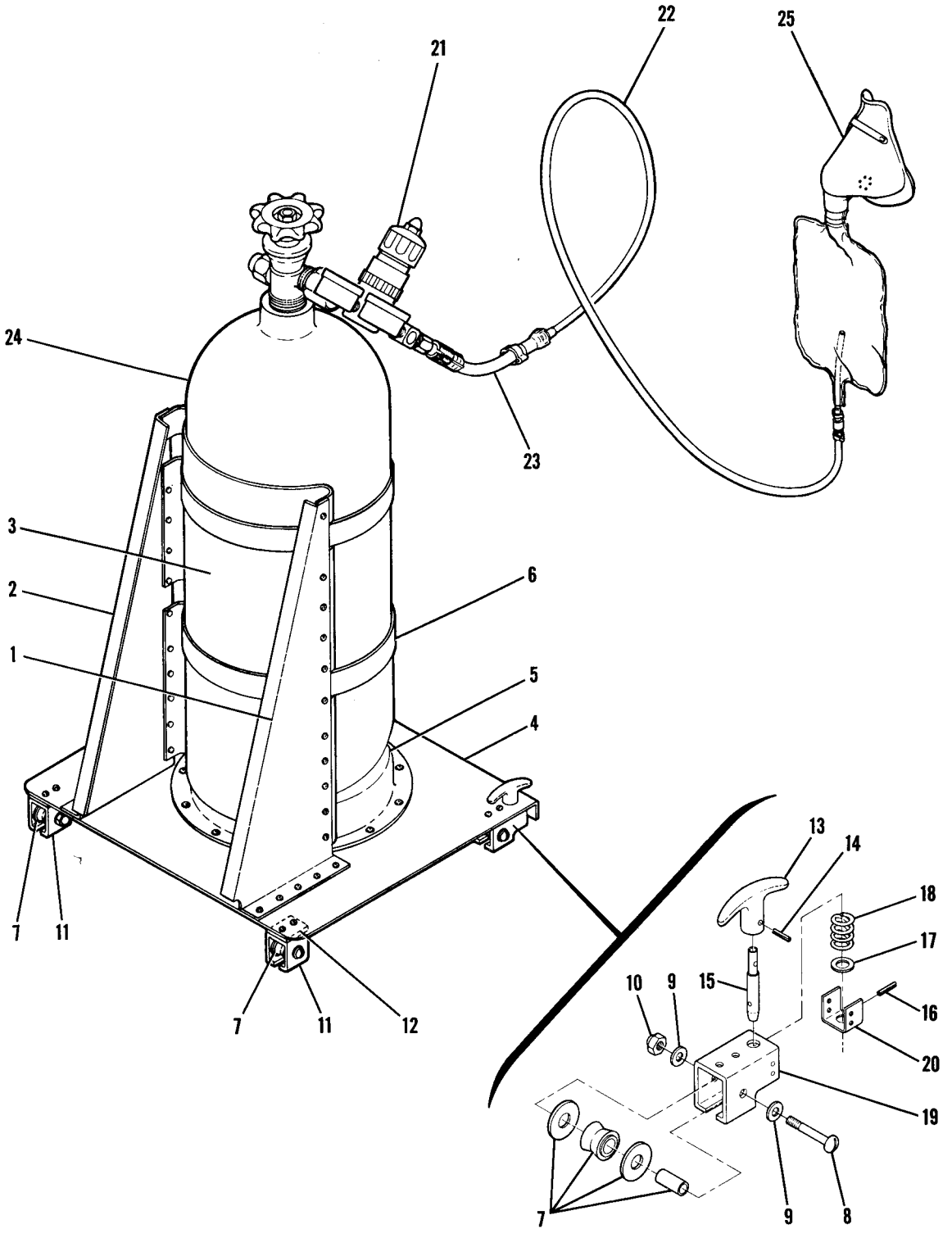

Figure 75. Vertical Oxygen Bottle Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
75 -		VERTICAL OXYGEN BOTTLE INSTALLATION	NP	
	1210079-1	VERTICAL MOUNTING ASSEMBLY-OXYGEN BOTTLE	1	
- 1	1210079-6	BRACE	1	
- 2	1210079-7	BRACE	1	
- 3	1210079-8	SUPPORT	1	
- 4	1210079-2	PLATE-BASE	1	
- 5	1210079-4	CUP	1	
- 6	S1664-2	CLAMP	2	
- 7	1414100-212	KIT-ROLLER	4	
		ATTACHING PARTS		
- 8	AN23-19A	BOLT	1	
- 9	AN960-10L	WASHER	2	
-10	S1914-8	NUT	1	
		---*---		
-11	1210078-1	HOUSING-ROLLER	3	
-12	1210078-3	PLATE	2	
-13	0851588-1	HANDLE	1	
		ATTACHING PARTS		
-14	MS16562-15	PIN-ROLL	1	
		---*---		
-15	1210078-4	PIN-LOCK	1	
		ATTACHING PARTS		
-16	NAS561-2-8	PIN-ROLL	1	
-17	AN960C416L	WASHER	1	
-18	1414108-1	SPRING	1	
		---*---		
-19	1210078-2	HOUSING ASSEMBLY-ROLLER	1	
-20	1414104-8	BRACKET	1	
	C166012-0101	CYLINDER & REGULATOR ASSEMBLY	1	
-21	C166002-0202	REGULATOR ASSEMBLY INCLUDES GAGES	1	
	C166002-0203	LINE & FITTING ASSEMBLY	1	
-22	ZH716	HOSE ASSEMBLY ZEPA	1	
-23	ZH746	LINE ASSEMBLY ZEPA	1	
-24	C166003-0102	CYLINDER & VALVE ASSEMBLY	1	
-25	C166009-0501	MASK ASSEMBLY-OXYGEN	1	
	0800030-35	CASE-OXYGEN MASK NOT ILLUSTRATED	1	

Propeller

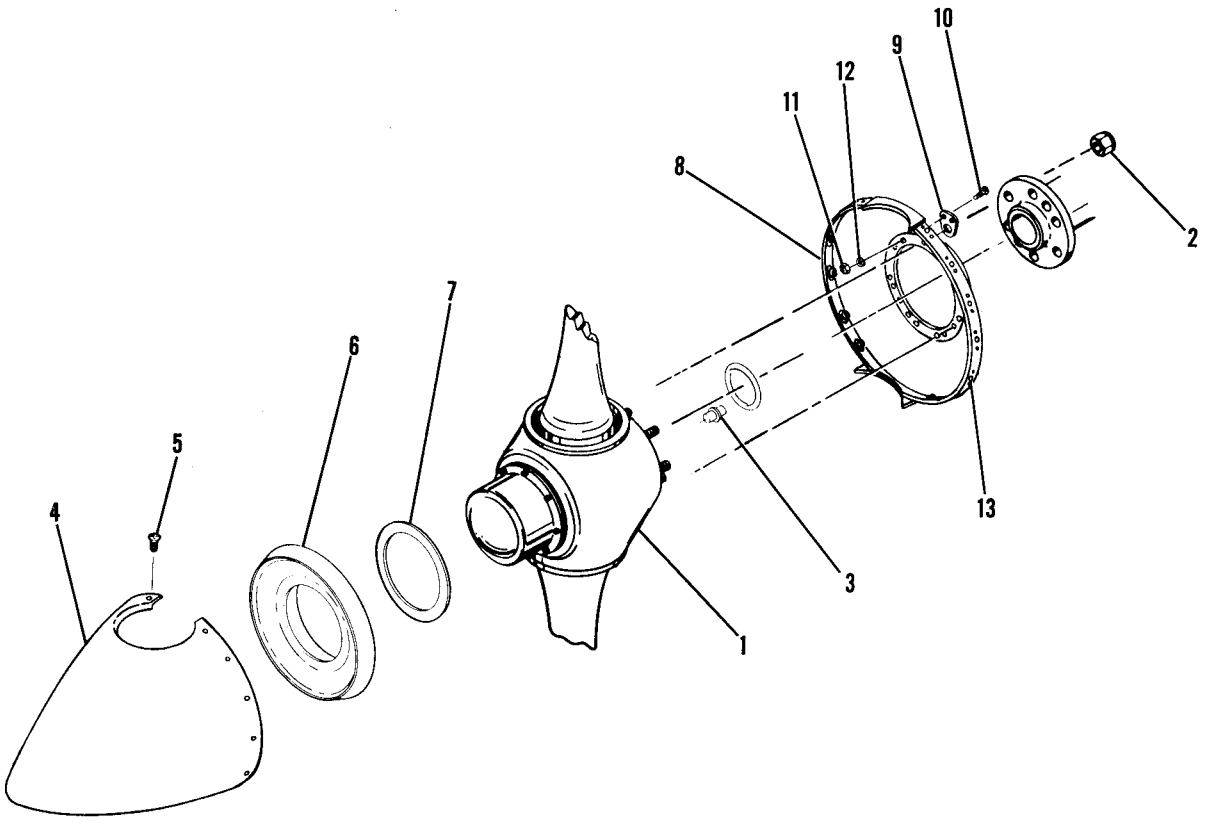

Figure 76. Two Bladed Propeller Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
76 -		PROPELLER INSTALLATION-TWO BLADED MCCAULEY	NP	
- 1	SEE FIG 77	PROPELLER ASSEMBLY-MODEL D2A34C58/90AT-8 82 IN DIA U206 ONLY	1	A
	SEE FIG 77	PROPELLER ASSEMBLY-MODEL D2A34C58/90AT-4 86 IN DIA FLOATPLANE ONLY U206 ONLY	1	
		ATTACHING PARTS		
- 2	A1639-2	NUT MCL	6	
- 3	A3047	DOWEL-HUB ALIGNMENT MCL	2	
		---*---		
- 4	1250909-3	DOME ASSEMBLY-SPINNER	1	
		ATTACHING PARTS		
- 5	NAS221-8	SCREW	14	
		---*---		
- 6	1250412-1	SPINNER SUPPORT	1	
- 7	0752620-1	SPACER	AR	
- 8	1250909-1	BULKHEAD ASSEMBLY-SPINNER	1	
		ATTACHING PARTS		
- 9	0752005-4	LUG	6	
-10	AN3-5A	SCREW	12	
-11	MS20364-1032C	NUT	12	
-12	AN960-10	WASHER	12	
		---*---		
-13	NAS680A3	NUTPLATE	14	
		A---U206 SERIAL U20602200 THRU U20602579		

Propeller (Cont)

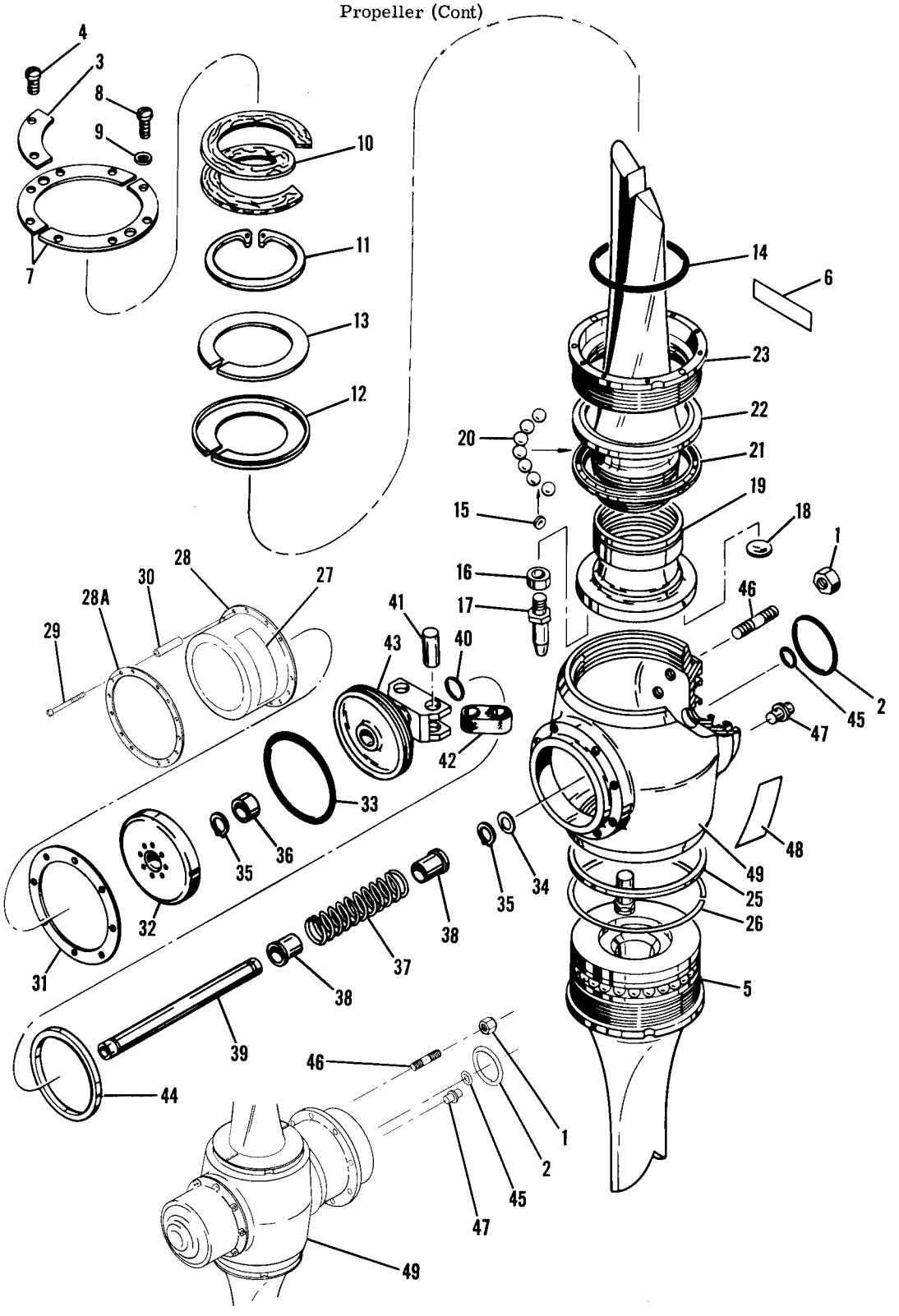

Figure 77. Two Bladed Propeller Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
77 -	C161004-0106	PROPELLER ASSEMBLY-TWO BLADED MCCAULEY	1	B
		D2A34C58/90AT-8 82 IN DIA		
	C161004-0107	PROPELLER ASSEMBLY-TWO BLADED MCCAULEY	1	
		D2A34C58/90AT-4 86 IN DIA USED ON		
		FLOATPLANE ONLY U206 ONLY		
		ATTACHING PARTS		
- 1	A1639-2	NUT MCL	6	
- 2	A1633-3	PACKING-O RING MCL	1	
		---*---		
- 3	A2423	WEIGHT-BALANCE MCL	AR	
		ATTACHING PARTS		
- 4	A1635-16	SCREW-ATTACH ONE WEIGHT MCL	2	
	A1635-17	SCREW-ATTACH TWO WEIGHTS MCL	2	
	A1635-18	SCREW-ATTACH THREE WEIGHTS MCL	2	
	A1635-19	SCREW-ATTACH FOUR WEIGHTS MCL	2	
	A1635-21	SCREW-ATTACH FIVE WEIGHTS MCL	2	
	A1635-22	SCREW-ATTACH SIX WEIGHTS MCL	2	
		---*---		
- 5	D3223/90AT4	BLADE ASSEMBLY MCL FLOATPLANE ONLY	2	G
	D3223/90AT8	BLADE ASSEMBLY MCL	2	F
- 6	A1958	DECAL MCL	1	
- 7	B2417	PLATE-SPLIT COVER MCL	2	
		ATTACHING PARTS		
- 8	A1635-27	SCREW MCL	4	
- 9	A1638-5	WASHER-FIBER MCL	4	
		---*---		
-10	B2422-1	PACKING FELT MCL	1	
-11	A1636-6	RING-EXTERNAL RETAINING MCL	1	
-12	B2420-4	SHIM-0.004 IN MCL	AR	
	B2420-6	SHIM-0.006 IN MCL	AR	
-13	B2421-8	SHIM-0.008 IN MCL	AR	
	B2421-10	SHIM-0.010 IN MCL	AR	
	B2421-12	SHIM-0.012 IN MCL	AR	
	B2421-14	SHIM-0.014 IN MCL	AR	
	B2421-16	SHIM-0.016 IN MCL	AR	
	B2421-18	SHIM-0.018 IN MCL	AR	
	B2421-20	SHIM-0.020 IN MCL	AR	
-14	A1633-13	PACKING-O RING MCL	1	
-15	A3110	SEPARATOR-BALL MCL	30	
-16	A3100	WASHER-ACTUATING PIN MCL	1	
-17	A1882	PIN-BLADE ACTUATING MCL	1	A
-18	A1580	PLUG-FERRULE STAKING MCL	1	
-19	C3054	FERRULE-BLADE RETENTION MCL	1	
	C2987	BEARING-BLADE RETENTION MCL	1	
-20	A1634-5	BALL-BEARING MCL	30	
-21	C2987-1	RACE-INNER MCL	1	
-22	C2987-2	RACE-OUTER MCL	1	
-23	C3092	NUT-BLADE RETENTION MCL	1	
-24		DELETED-NOT PROCURABLE		
-25	B1564	RING-RETENTION NUT LOCK MCL	2	A
-26	A1563-1	SHIM-BALANCING MCL	2	A
-27	A2356	DECAL MCL	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
77 -28	C1904		CYLINDER MCL	1	
			ATTACHING PARTS		
-28A	B4342		RING MCL	1	
-29	A1635-70		SCREW MCL	8	
-30	B4354		TUBE MCL	8	
-31	A1938		GASKET-CYLINDER MCL	1	
			---*---		
-32	B1965		SUPPORT-SPACER MCL	1	C
-33	A1633-12		PACKING-O RING MCL	1	
-34	A2351		WASHER-FIBER MCL	1	
-35	A1636-7		RING-EXTERNAL RETAINING MCL	2	
-36	A2108	*	SPACER STOCK-LOW PITCH STOP MCL	AR	
-37	A3125		SPRING-LOW PITCH RETURN BOOST MCL	1	
-38	A3124		GUIDE-SPRING MCL	2	
-39	B2345		TUBE-PISTON ROD MCL	1	
-40	A1633-9		PACKING-O RING MCL	1	
	A1934		PISTON ASSEMBLY MCL	1	C
-41	A1936		PIN-PISTON MCL	2	
-42	A1935		LINK-BLADE ACTUATING MCL	2	C
-43	C1939		PISTON-BLADE ACTUATING MCL	1	C
-44	A1937	*	SPACER STOCK-HIGH PITCH STOP MCL	AR	
-45	A1633-9		PACKING-O RING MCL	1	
	C3103		HUB ASSEMBLY MCL	1	D
	D3522		HUB ASSEMBLY MCL	1	
-46	B3099		STUD-HUB MOUNTING MCL	6	
-47	A1562		DOWEL-HUB ALIGNMENT MCL	2	A
	A1562-45		DOWEL-HUB ALIGNMENT 0.0030 IN OVERSIZE MCL	AR	A
	A1562-30		DOWEL-HUB ALIGNMENT 0.0015 IN OVERSIZE MCL	AR	A
-48	A2230		DECAL-PROP INSTALLATION INSTRUCTIONS MCL	1	
-49	D3098		HUB-PROPELLER MCL	1	D

NOTE. *FURNISHED IN 3-1/2 IN STOCK LENGTHS. PROPER THICKNESS TO BE DETERMINED AND CUT AT REASSEMBLY.

A---USED ON PROPELLER ASSEMBLIES C161004-0106 & C161004-0107
B---U206 SERIAL U20602200 THRU U20602579
C---USED ON PROPELLER ASSEMBLIES C161004-0106 & C161004-0107
D---USED ON PROPELLER ASSEMBLIES C161004-0106,C161004-0107
F---USED ON PROPELLER ASSEMBLY, C161004-0106
G---USED ON PROPELLER ASSEMBLY C161004-0107

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Propeller (Cont)

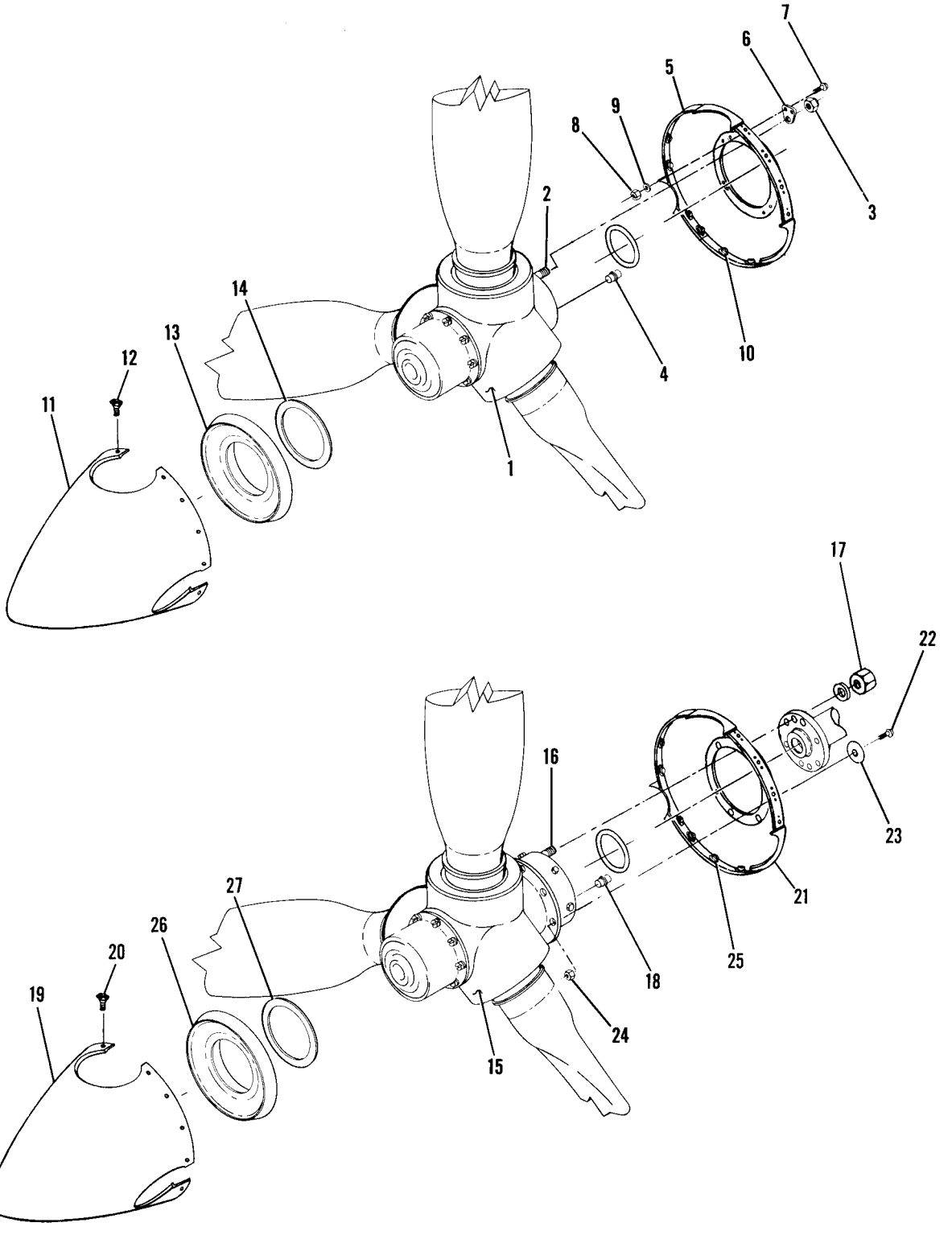

Figure 78. Three Bladed Propeller Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
78 -		PROPELLER INSTALLATION-THREE BLADED MCCAULEY	NP	
- 1	SEE FIG 79	PROPELLER ASSEMBLY MODEL D3A32C90/82NC-2 80 IN DIA TU206 ONLY	1	
	SEE FIG 79	PROPELLER ASSEMBLY-MODEL D3A32C90/82NC-2 80 IN DIA U206 ONLY	1	
		ATTACHING PARTS		
- 2	B3099	STUD-HUB MOUNTING MCL	6	
- 3	A1639-2	NUT MCL	6	
- 4	A3047	DOWEL-HUB ALIGNMENT MCL	2	
		---*---		
- 5	1250909-6	BULKHEAD ASSEMBLY-SPINNER	1	
		ATTACHING PARTS		
- 6	0752005-4	LUG	6	
- 7	AN3-5A	BOLT	12	
- 8	AN960-10	NUT	12	
- 9	MS20364-1032C	WASHER	12	
		---*---		
-10	NAS680A3	NUTPLATE	15	
-11	1250909-8	DOME ASSEMBLY-SPINNER	1	
		ATTACHING PARTS		
-12	NAS221-8	SCREW	15	
		---*---		
-13	1250412-1	SPINNER SUPPORT	1	
-14	0752620-1	SPACER	AR	
-15	SEE FIG 79	PROPELLER ASSY.-MODEL D3A32C88/82NC-2 80 IN DIA TU206 ONLY	1	A
		ATTACHING PARTS		
-16	B3099	STUD-HUB MOUNTING MCL	6	A
-17	A1639-2	NUT MCL	6	A
-18	A3047	DOWL-HUB ALIGNMENT MCL	2	A
		---*---		
-19	1250419-2	DOME ASSY.-SPINNER	1	A
		ATTACHING PARTS		
-20	NAS221-8	SCREW	12	A
		---*---		
-21	1250414-6	BULKHEAD ASSY.-SPINNER	1	A
		ATTACHING PARTS		
-22	AN3-6A	BOLT	8	A
-23	AN970-3	WASHER	8	A
-24	MS21045L3	NUT	8	A
		---*---		
-25	NAS680A3	NUTPLATE	12	
-26	1250412-1	SPINNER SUPPORT	1	A
-27	0752620-1	SPACER	AR	A

A---U206 SERIAL U20602580 & ON

Propeller (Cont)

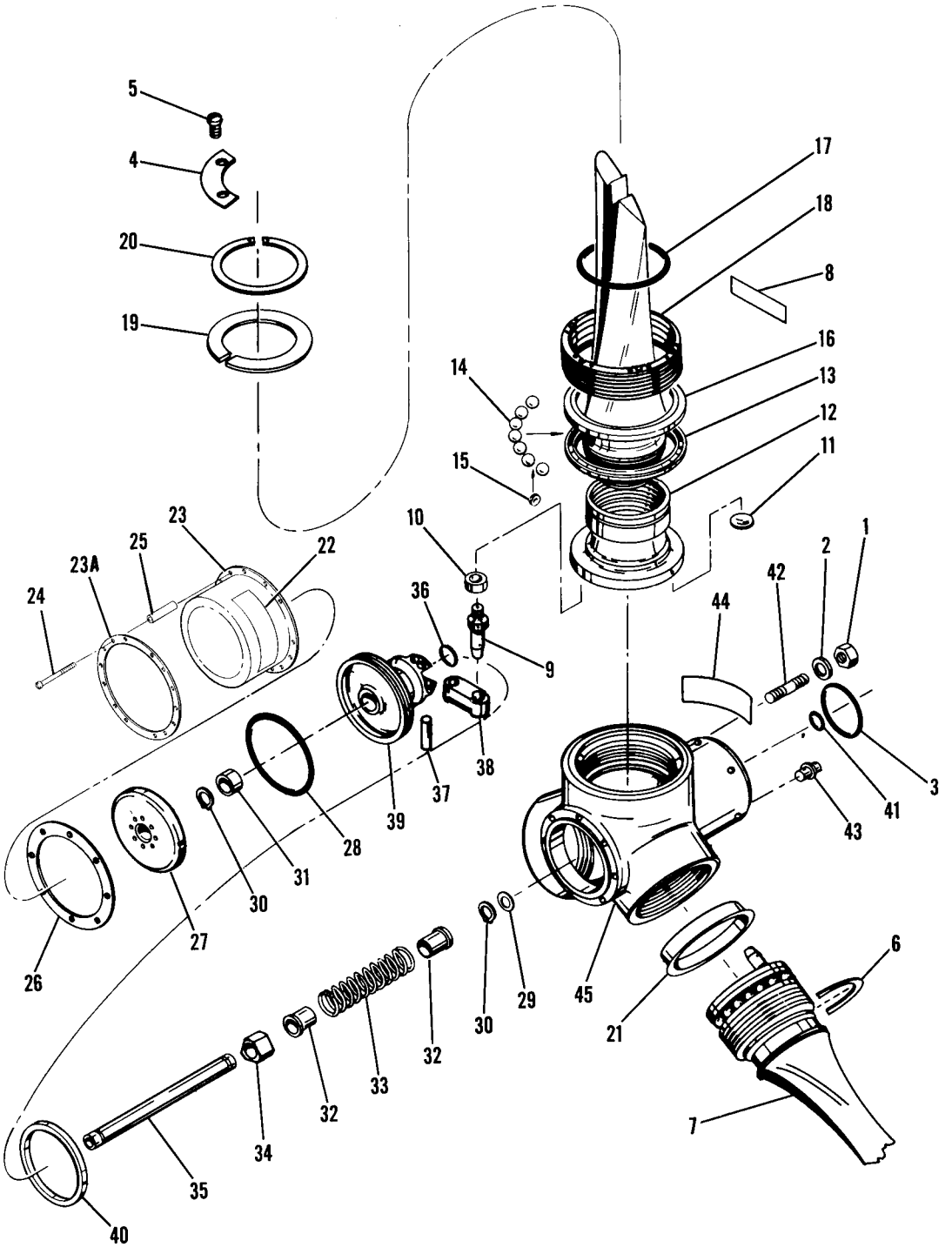

Figure 79. Three Bladed Propeller Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
79 -	C161006-0205	PROPELLER ASSEMBLY-THREE BLADED MCCAULEY D3A32C90/82NC-2 80 IN DIA U206 ONLY	1	
	C161006-0103	PROPELLER ASSY-THREE BLADED MCCAULEY D3A32C88/82NC-2 80IN DIA TU206 ONLY	1	A
		ATTACHING PARTS		
- 1	A1639-2	NUT MCL	6	
- 2	A1638-2	WASHER-PLAIN MCL	6	
- 3	A1633-3	PACKING-O RING MCL	1	
		---*---		
- 4	A3530	WEIGHT-BALANCE MCL	AR	
		ATTACHING PARTS		
- 5	A1635-36	SCREW-ATTACH ONE WEIGHT MCL	2	
	A1635-40	SCREW-ATTACH TWO OR THREE WEIGHTS MCL	2	
	A1635-56	SCREW-ATTACH FOUR OR FIVE WEIGHTS MCL	2	
	A1635-57	SCREW-ATTACH SIX WEIGHTS MCL	2	
		---*---		
- 6	B3503	RING HALF-SPACER MCL	6	
- 7	D3663/82NC2	BLADE ASSEMBLY MCL	3	
- 8	A1958	DECAL MCL	1	
- 9	B3491	PIN-BLADE ACTUATING MCL	1	
-10	A3543	WASHER-SPACER MCL	1	
-11	A1580	PLUG-FERRULE STAKING MCL	1	
-12	C3111	FERRULE-BLADE RETENTION MCL	1	
	C2987	BEARING-BLADE RETENTION MCL	1	
-13	C2987-1	RACE-INNER MCL	1	
-14	A1634-5	BALL-BEARING MCL	30	
-15	A3110	SEPARATOR-BALL MCL	30	
-16	C2987-2	RACE-OUTER MCL	1	
-17	A1633-30	PACKING-O RING MCL	1	
-18	C3493	NUT-BLADE RETENTION MCL	1	
-19	B3476-8	SHIM-0.008 IN MCL	AR	
	B3476-10	SHIM-0.010 IN MCL	AR	
	B3476-12	SHIM-0.012 IN MCL	AR	
	B3476-14	SHIM-0.014 IN MCL	AR	
	B3476-16	SHIM-0.016 IN MCL	AR	
	B3476-18	SHIM-0.018 IN MCL	AR	
	B3476-20	SHIM-0.020 IN MCL	AR	
	B3476-22	SHIM-0.022 IN MCL	AR	
	B3476-25	SHIM-0.025 IN MCL	AR	
-20	B3478	RING-RETAINING MCL	1	
-21	B3551	RETAINER-GREASE MCL	3	
-22	A2356	DECAL-SPRING KIT INSTALLATION MCL	1	
-23	C1904	CYLINDER MCL	1	
		ATTACHING PARTS		
-23A	B4342	RING MCL	1	
-24	A1635-70	SCREW MCL	8	
-25	B4354	TUBE MCL	8	
		---*---		
-26	A1938	GASKET-CYLINDER MCL	1	
-27	B3526	SUPPORT-SPACER MCL	1	
-28	A1633-12	PACKING-O RING MCL	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
79 -29	A2351		WASHER-FIBER MCL	1	
-30	A1636-7		RING-EXTERNAL RETAINING MCL	2	
-31	A2108	*	SPACER STOCK-LOW PITCH STOP MCL	AR	
-32	A3124		GUIDE-SPRING MCL	2	
-33	A3125		SPRING-LOW PITCH RETURN BOOST MCL	1	
-34	A3556		SPACER-SPRING GUIDE MCL	1	
-35	B2345		TUBE-PISTON ROD MCL	1	
-36	A1633-9		PACKING-O RING MCL	1	
	B3531		PISTON ASSEMBLY MCL	1	
-37	B3557		PIN-PISTON MCL	3	
-38	B3529		LINK-BLADE ACTUATING MCL	3	
-39	D3496		PISTON-BLADE ACTUATING MCL	1	
-40	A1937	*	SPACER STOCK-HIGH PITCH STOP MCL	AR	
-41	A1633-9		PACKING-O RING MCL	1	
	D3541		HUB ASSEMBLY MCL	1	
-42	B3099		STUD-HUB MOUNTING MCL	6	
-43	A3047		DOWEL-HUB ALIGNMENT MCL	2	
	A3047-30		DOWEL-HUB ALIGNMENT 0.0015 IN OVERSIZE MCL	AR	
	A3047-45		DOWEL-HUB ALIGNMENT 0.0030 IN OVERSIZE MCL	AR	
-44	A2230		DECAL-PROP INSTALLATION INSTRUCTIONS MCL	1	
-45	E3562		HUB-PROPELLER MCL	1	
			NOTE. *FURNISHED IN 3-1/2 IN STOCK LENGTHS. PROPER THICKNESS TO BE DETERMINED & CUT AT REASSEMBLY.		
			A---U206 SERIAL U20602580 & ON		

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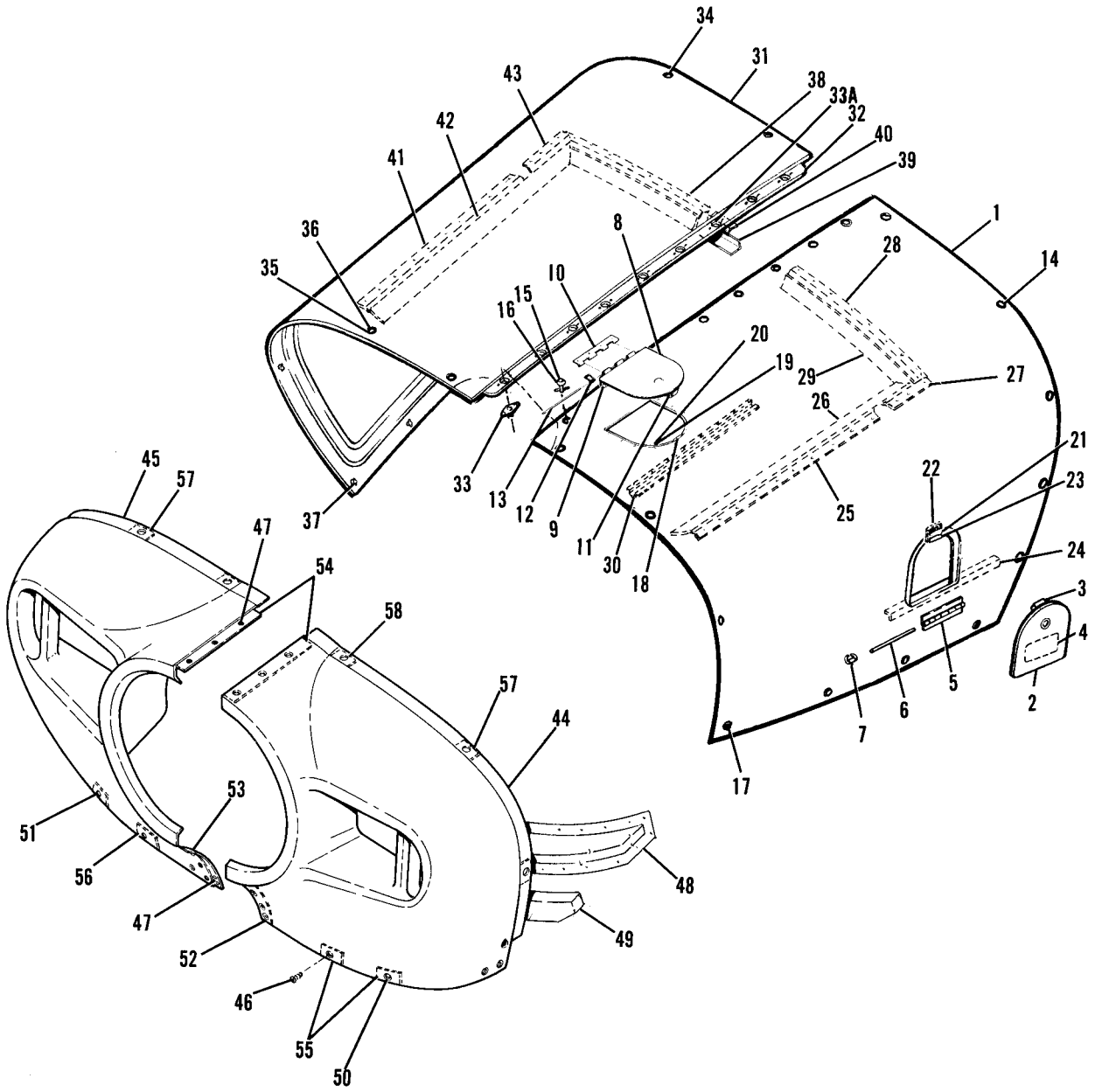
Cowl

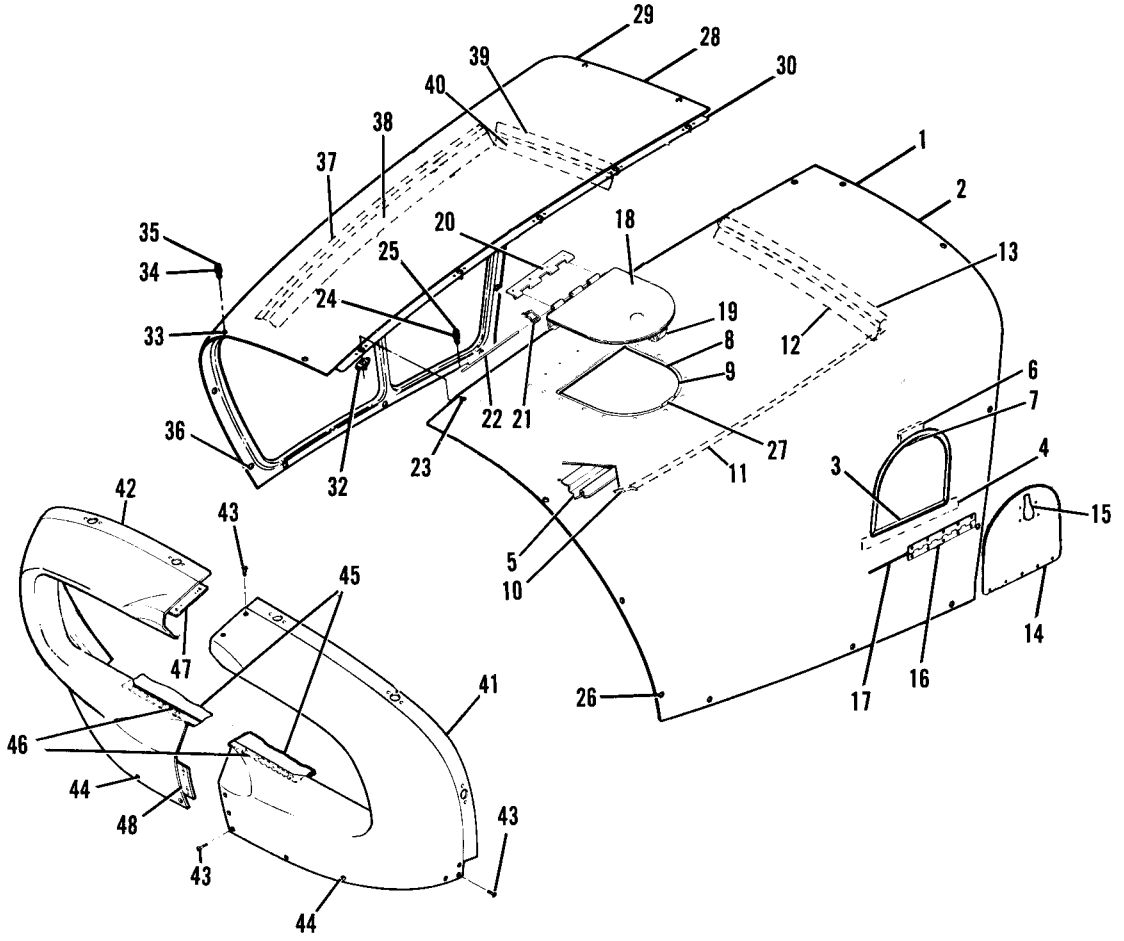


THIS FIGURE APPLICABLE TO THE TU206 ONLY

Figure 80. Engine Cowl & Nose Cap Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
80 -	*	ENGINE COWL & NOSE CAP INSTALLATION	NP	
- 1	1252604-1	COWL HALF-LH	1	
- 2	1250841-1	DOOR ASSEMBLY-OIL CHECK ACCESS	1	
- 3	MK610-.064	LATCH-COWL DOOR CLC	1	
- 4	S1397-4	PLACARD-ENGINE OIL CHANGE	1	
- 5	1452225-44	HINGE ASSEMBLY	1	
- 6	MS20253-2-4.04	PIN-HINGE	1	
- 7	1552010-1	SPRING	1	
- 8	1250823-1	DOOR ASSEMBLY-OIL FILLER ACCESS	1	
- 9	1552004-24	RETAINER ASSEMBLY	1	
-10	1552004-22	HINGE HALF	1	
-11	KM610-.064	LATCH-COWL DOOR CLC	1	
-12	1552010-1	SPRING	1	
-13	1552004-17	PIN-HINGE	1	
-14	CM2791-1	SNAP RING CLC	20	
-15	4002G	GROMMET CLC	20	
-16	40S5-3	STUD CLC ALTERNATE	19	
	40S5-4	STUD CLC	19	
-17	40S5-5	STUD CLC	1	
-18	1552004-25	STRIKER	1	
-19	1250842-1	DOUBLER	1	
-20	1250842-2	SPACER	1	
-21	0752635-1	STRIKER	1	
-22	0752635-2	SPACER	1	
		ATTACHING PARTS		
-23	AN507-632R6	SCREW	2	
	MS21045L06	NUT	2	
		---*---		
-24	1252400-16	ANGLE	1	
-25	1252604-13	BAFFLE-LH	1	
-26	1252604-15	SEAL-LH	1	
-27	1252604-19	BAFFLE-LH	1	
-28	1252604-5	BAFFLE-LH AFT	1	
-29	1252604-7	SEAL-LH AFT	1	
-30	1252604-27	STIFFENER	1	
-31	1252604-2	COWL HALF-RH	1	
-32	1252001-3	STRIP ASSEMBLY-REMOVABLE COWL	1	
	1252001-2	STRIP	1	
-33	4002-244-16	RECEPTACLE CLC	8	
-33A	4002-244-16	RECEPTACLE CLC	1	
-34	CM2791-1	SNAP RING CLC	11	
-35	4002G	GROMMET CLC	11	
-36	40S5-3	STUD CLC ALTERNATE	10	
	40S5-4	STUD CLC	10	
-37	40S5-5	STUD CLC	1	
-38	1252604-6	BAFFLE-RH	1	
-39	1252604-8	SEAL	1	
-40	1252604-9	SUPPORT-SEAL	1	
-41	1252604-14	BAFFLE ASSEMBLY-RH	1	
-42	1252604-16	SEAL	1	
-43	1252604-20	BAFFLE-RH	1	
-44	1250956-1	NOSE CAP ASSEMBLY-LH	1	
-45	1250956-2	NOSE CAP ASSEMBLY-RH	1	
		ATTACHING PARTS		
-46	AN509-10R8	SCREW	4	
	AN509-10R7	SCREW	15	
		---*---		
-47	NAS680A3	NUTPLATE	6	
-48	1250956-9	HEAT SHIELD-LH	1	
	1250956-10	HEAT SHIELD-RH	1	
-49	1250956-11	INSULATION PAD-LH	1	
	1250956-12	INSULATION PAD-RH	1	
	AN960PD3L	WASHER	10	
-50	S1589-3	EYELET LH ONLY	12	
-51	S1589-3	EYELET RH ONLY	6	
-52	1252413-22	STRIP-LH	1	
-53	1252413-20	STRIP-RH	1	
-54	1252413-21	STRIP	1	
-55	1252413-18	STRIP-LH	2	
-56	1252413-18	STRIP-RH	3	
-57	1252413-19	STRIP	3	
-58	244-16	RECEPTACLE	3	
		NOTE. *THIS FIGURE APPLICABLE TO TU206 ONLY		

Cowl (Cont)



THIS FIGURE APPLICABLE TO THE U206 ONLY

Figure 81. Engine Cowl & Nose Cap Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
81 -	*	ENGINE COWL AND NOSE CAP INSTALLATION	NP	
- 1	1252400-57	COWL HALF-LH	1	
- 2	1252400-34	SKIN ASSEMBLY-UPPER COWL LH	1	
- 3	1252400-15	DOUBLER-DOOR	1	
- 4	1252400-16	ANGLE	1	
- 5	1252000-11	STIFFENER	1	
- 6	0752635-1	STRICKER	1	
- 7	0752635-2	SPACER	1	
- 8	1250842-1	DOUBLER	1	
- 9	1250842-2	SPACER	1	
-10	1252400-59	BAFFLE ASSEMBLY	1	
-11	1252400-63	SEAL	1	
-12	1252400-67	BAFFLE ASSEMBLY	1	
-13	1252400-71	SEAL	1	
-14	1250841-1	DOOR ASSEMBLY	1	
-15	KM610-.064	LATCH-COWL DOOR CLC	1	
-16	1452225-44	HINGE ASSEMBLY	1	
-17	MS20253-2-4.04	PIN-HINGE	1	
-18	1250823-1	DOOR ASSEMBLY-OIL	1	
-19	KM610-.064	LATCH-COWL DOOR CLC	1	
-20	1552004-22	HINGE HALF	1	
-21	1552010-1	SPRING	1	
-22	1552004-17	PIN-HINGE	1	
-23	CM2791-1	SNAP RING CLC	20	
-24	4002G	GROMMET CLC	20	
-25	40S5-3	STUD CLC	19	
-26	40S5-5	STUD CLC	1	
-27	0752635-2	SPACER	1	
-28	1252400-58	COWL HALF-RH	1	
-29	1252400-20	SKIN ASSEMBLY-UPPER COWL RH	1	
-30	1252001-1	STRIP ASSEMBLY-REMOVABLE COWL	1	
-31		DELETED-NOT USED		
-32	4002-244-16	RECEPTACLE CLC	9	
-33	CM2791-1	SNAP RING CLC	11	
-34	4002G	GROMMET CLC	11	
-35	40S5-3	STUD CLC	10	
-36	40S5-5	STUD CLC	1	
-37	1252400-60	BAFFLE ASSEMBLY	1	
-38	1252400-64	SEAL	1	
-39	1252400-70	BAFFLE ASSEMBLY	1	
-40	1252400-74	SEAL	1	
		NOSE CAP ASSEMBLY-UPPER	NP	
-41	1252600-5	PANEL ASSEMBLY-NOSE CAP LH	1	
-42	1252600-6	PANEL ASSEMBLY-NOSE CAP RH	1	
		ATTACHING PARTS		
-43	AN509-10R7	SCREW	AR	
		---*---		
-44	S1589-3	EYELET-LH	10	
	S1589-3	EYELET-RH	6	
-45	1250904-10	SEAL	1	A
-46	1250904-14	RETAINER	1	A
-47	1250904-6	DOUBLER ASSEMBLY-RH	1	
	NAS682A3	NUTPLATE	2	
-48	1250904-16	DOUBLER ASSEMBLY-RH	1	
	NAS680A3	NUTPLATE	2	

NOTE. *THIS FIGURE IS NOT APPLICABLE TO THE TU206.

A---U206 SERIAL U20602200 THRU U20602388

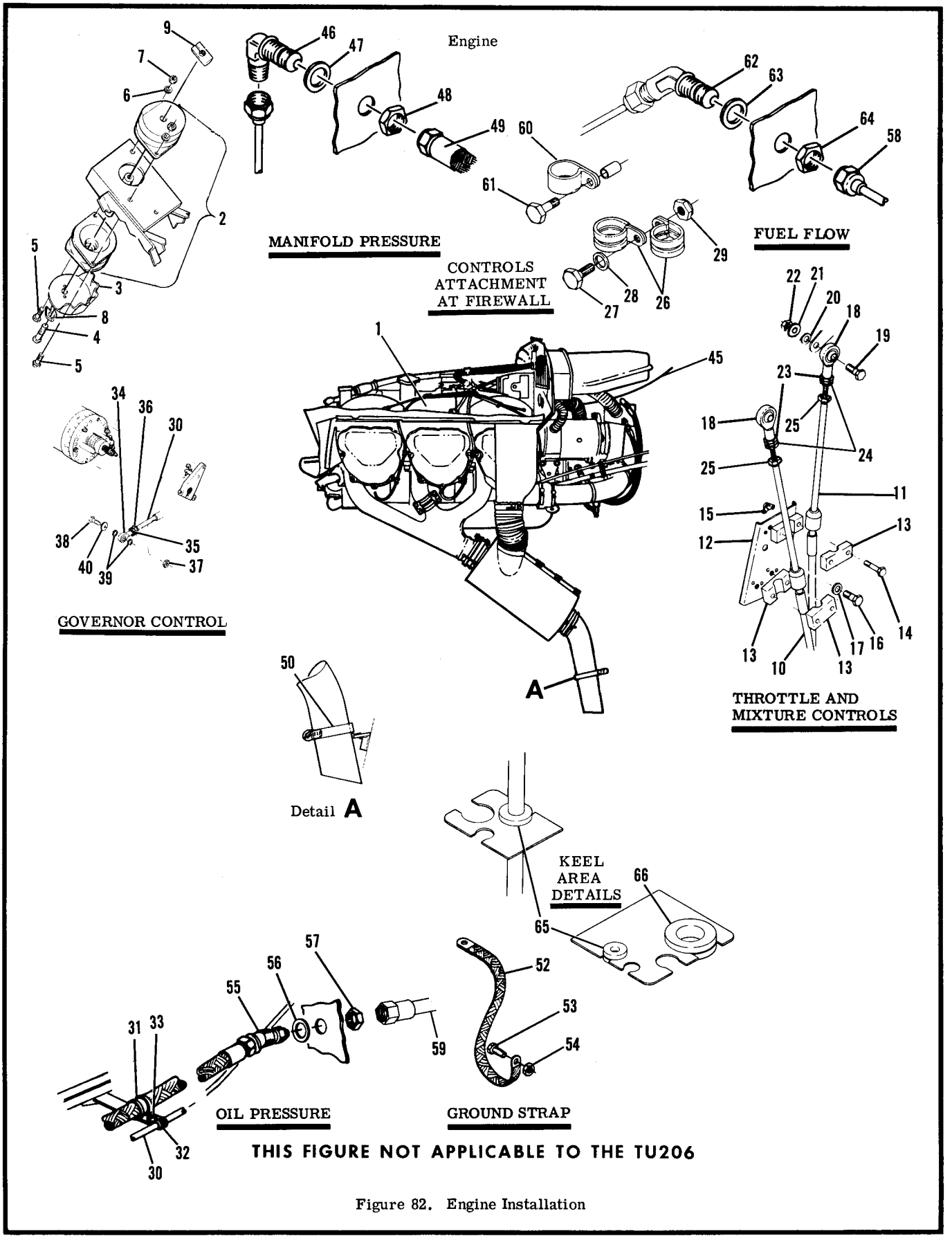


Figure 82. Engine Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
82 -	*	ENGINE INSTALLATION	NP	
- 1	SEE FIG 83	ENGINE ASSEMBLY-CONTINENTAL	1	
		ATTACHING PARTS		
- 2	J12453-2	SHOCK MOUNT ASSEMBLY-FORWARD LO	2	
	J12453-1	SHOCK MOUNT ASSEMBLY-REAR LO	2	
- 3	1250878-1	DEFLECTOR	4	
- 4	AN7-40A	BOLT	4	
- 5	AN4-7A	BOLT	8	
- 6	AN960-416	WASHER	8	
- 7	MS21042L4	NUT	8	
	AN960-716	WASHER	AR	
	AN960-716L	WASHER	AR	
- 8	0851559-1	LOCKWASHER	4	
- 9	539911	NUT-BARREL CM	4	
		---*---		
-10		CONTROL-MIXTURE SEE INSTRUMENT PANEL EQUIPMENT	1	
-11		CONTROL-THROTTLE SEE INSTRUMENT PANEL EQUIPMENT	1	
		ATTACHING PARTS		
	1250401-1	CLAMP ASSEMBLY	1	
-12	1250401-2	BRACKET	1	
-13	1250401-3	CLAMP	4	
-14	AN3-7A	BOLT	4	
-15	NAS698A3	NUTPLATE	4	
-16	MS20074-03-02	BOLT ATTACH 1250401-1 TO ENGINE	2	
-17	AN960-10	WASHER ATTACH 1250401-1 TO ENGINE	2	
-18	S1104-3	ROD END	1	
-19	AN3-6A	BOLT	1	
-20	AN960-10L	WASHER	1	
-21	S1450-3-10-032	WASHER	2	
-22	MS20364-1032C	NUT	1	
-23	AN315-3R	NUT	2	
-24	AN356-1032	NUT	2	
-25	MS20364-1032C	NUT	2	
-26	MS21919DG5	CLAMP ATTACH S1220-3 & S1219-3 TOGETHER	2	
-27	AN3-4A	BOLT	1	
-28	AN960-10L	WASHER	1	
-29	MS20364-1032C	NUT	1	
		---*---		
-30	C299506-0101	CONTROL-PROPELLER	1	
		ATTACHING PARTS		
-31	MS21919DG8	CLAMP	1	
-32	S1486DG4U	CLAMP	1	
-33	S1021Z8-8	SCREW	1	
-34	S1104-3	ROD END	1	
-35	AN315-3R	NUT	1	
-36	AN356-1032	NUT	1	
-37	MS20364-1032C	NUT	1	
-38	AN3-7A	BOLT	1	
-39	AN960D10	WASHER ONE EACH SIDE OF ROD END	2	
-40	S1450-3-10-032	WASHER	1	
		---*---		
-41		DELETED-NOT USED		
-42		DELETED-NOT USED		
-43		DELETED-NOT USED		
-44		DELETED-NOT USED		
-45	S1605-8	SHAFT-TACHOMETER	1	
-46	1550024-1	ELBOW	1	
-47	AN960D616	WASHER	1	
-48	AN924-3D	NUT	1	
-49	S1168-2-13	HOSE ASSEMBLY-MANIFOLD PRESSURE FIREWALL TO PANEL	1	
	AN816-2D	NIPPLE ATTACH MANIFOLD PRESSURE HOSE AT PANEL	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
82 -50	AN737TW91	CLAMP-EXHAUST	1	
-51		DELETED-NOT USED		
-52	0412007-8	GROUND STRAP	1	
		ATTACHING PARTS		
-53	AN4-4A	BOLT	1	
-54	MS21042L4	NUT	1	
		---*---		
-55	AN837-4D	ELBOW OIL PRESSURE	1	
-56	AN960D716	WASHER	1	
-57	AN924-4D	NUT	1	
-58	1200106-193	LINE ASSEMBLY-FUEL PRESSURE FIREWALL TO PANEL	1	
-59	1200106-57	LINE ASSEMBLY-OIL PRESSURE FIREWALL TO PANEL	1	
-60	AN742D4	CLAMP ATTACH INDUCTION AIR CONTROL TO FIREWALL	1	
		ATTACHING PARTS		
-61	AN3-7A	BOLT	1	
	NAS43DD3-32	SPACER	1	
		---*---		
-62	1550024-1	ELBOW	1	
-63	AN960D616	WASHER	1	
-64	AN924-3D	NUT	1	
-65	MS35489-6	GROMMET ATTACH MANIFOLD DRAIN LINE AT KEEL	2	
-66	MS35489-20	GROMMET ATTACH CRANKCASE VENT LINE AT KEEL	1	

NOTE. *THIS FIGURE IS NOT APPLICABLE TO THE TU206 SERIES AIRPLANES. SEE FIG. 84 FOR TU206 COVERAGE.

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
83 -		%	ENGINE ASSEMBLY	NP	
	SEE FIG 86		ENGINE COMPONENTS & ASSOCIATED ACCESSORIES	1	
	IO-520A	*	ENGINE-CONTINENTAL SPEC 3	1	
	IO-520F	**	ENGINE-CONTINENTAL SPEC 9	1	
- 1	SEE FIG 88		BOX INSTALLATION-INDUCTION AIR	1	
- 2	SEE FIG 96		BAFFLES INSTALLATION-ENGINE	1	
- 3	SEE FIG 94		EXHAUST STACK ASSEMBLIES	2	
- 4	C161030-0105		GOVERNOR-PROPELLER ALTERNATE	1	
	C161040-0108		GOVERNOR-PROPELLER SEE FIGURE 92	1	
	C161032-0102		GOVERNOR-PROPELLER ALTERNATE SEE FIGURE 93	1	
- 5	1200106-140		LINE ASSEMBLY-MANIFOLD DRAIN LOWER RH	1	
- 6	1200106-142		LINE ASSEMBLY-MANIFOLD DRAIN FORWARD	1	
			ATTACHING PARTS		
- 7	AN816-4D		NIPPLE	1	
- 8	AN824-4D		TEE	1	
- 8A	1250402-1		SUPPORT-MANIFOLD DRAIN	1	
	S1486DG4L		CLAMP	1	
	S1021Z8-8		SCREW	1	
			---*---		
- 9	1200106-139		LINE ASSEMBLY-MANIFOLD DRAIN RH	1	
			ATTACHING PARTS		
-10	AN816-4D		NIPPLE	1	
			---*---		
-11	1200106-49		LINE ASSEMBLY-MANIFOLD DRAIN LH	1	
-12	MS20826-4D		TEE	1	
-13	1200106-84		LINE ASSEMBLY-ENGINE PUMP	1	
-14	1200106-113		TUBE-BREATHER AFT	1	
-15	1200106-108		TUBE-BREATHER FORWARD	1	
-16	S51-12		HOSE-3.0 IN LG BULK ITEM REF S-51-12-12	2	
-17	NAS397-18		CLAMP	4	
-18	S1236C3-0112		HOSE ASSEMBLY-MANIFOLD PRESSURE	1	
			ATTACHING PARTS		
-19	AN816-3D		UNION	1	
			---*---		
-20	1250123-1		INLET ASSEMBLY-AIR	1	
			ATTACHING PARTS		
	S1021Z6-6		SCREW	6	
	NAS446-2-3		NUT	6	
			---*---		
-21	0750121-1		DEFLECTOR-EXHAUST HEAT	6	
-22	S1372-1		SENDING UNIT-CYLINDER HEAD TEMPERATURE	1	
	AN900-6		GASKET USED WITH SENDING UNIT ABOVE	1	
	110691		WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT 80.0 IN LG BULK ITEM SW	1	
-23	S1236C3-0350		HOSE ASSEMBLY-FUEL PRESSURE	1	
-24	0756003-1		ELBOW ASSY ATTACH FUEL PRESSURE LINE AT DISTRIBUTOR	1	
-25	MS21919DG8		CLAMP	1	
	AN515-8R8		SCREW	1	
	AN960-8L		WASHER	1	
	MS21045L08		NUT	1	
-26	S1485D36L		CLAMP	1	
-26A	MS21919DG3		CLAMP	1	
	S1021Z10-8		SCREW	1	
-27	S1053E12T		DUCT 16.5 IN LG BULK ITEM REF S-1053E-12T-16.5 ---	1	
-28	S1053E12T		DUCT 19.0 IN LG BULK ITEM REF S-1053E-12T-19.0 ---	1	
			ATTACHING PARTS		
-29	NAS397-28		CLAMP	2	
			---*---		

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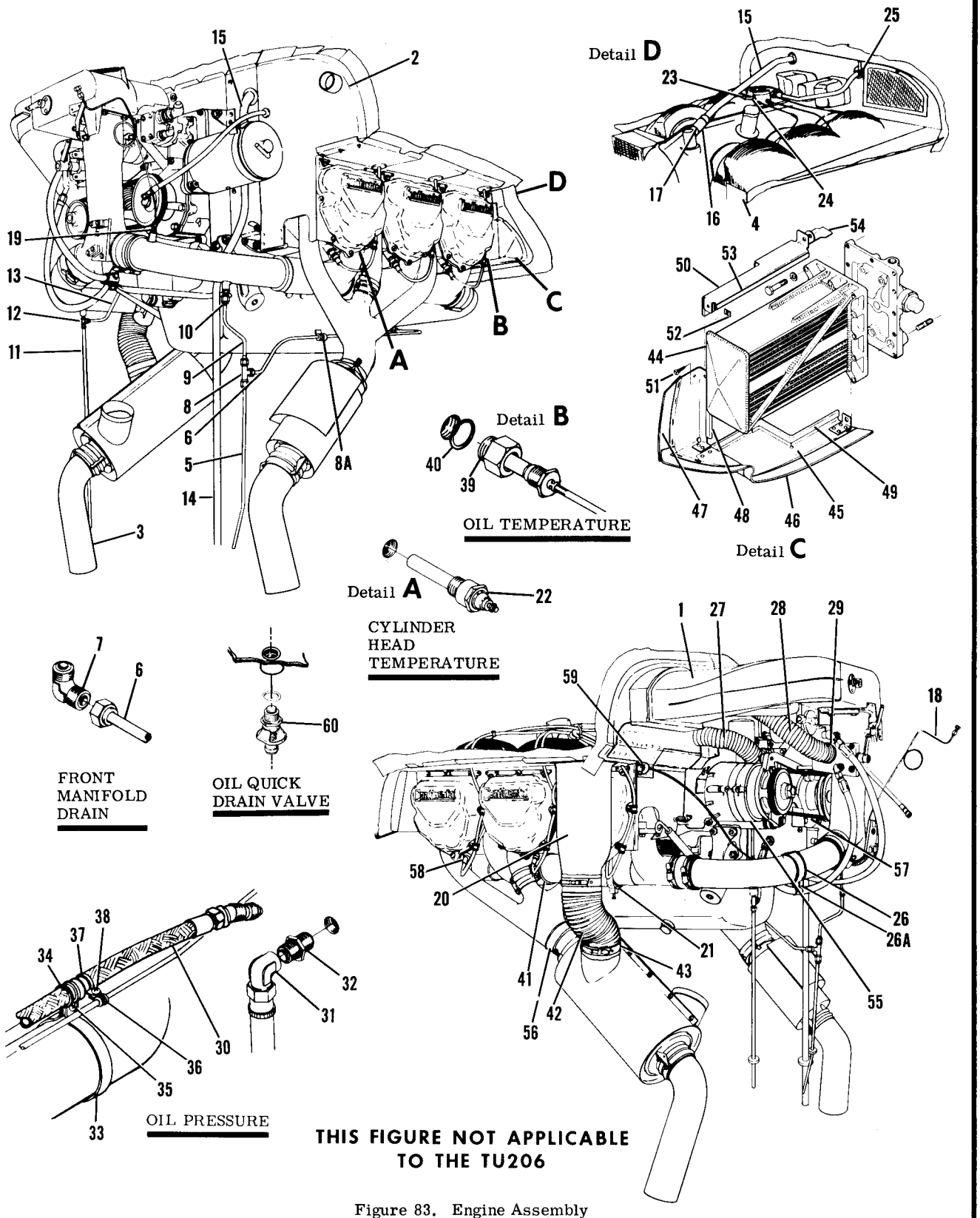

Figure 83. Engine Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
83 -30	S1236-4-0380	HOSE ASSEMBLY-OIL PRESSURE	1	
		ATTACHING PARTS		
-31	0752037-1	ELBOW ASSEMBLY	1	
-32	AN912-3	BUSHING	1	
-33	S1485D36L	CLAMP	1	
-34	MS21919DG8	CLAMP	1	
-35	S1021Z10-8	SCREW	1	
-36	MS21919DG5	CLAMP	1	
-37	MS21919DG8	CLAMP	1	
-38	S1021Z8-8	SCREW	1	
	NAS446-4-3	NUT	1	
		---*---		
-39	0750139	ADAPTER-OIL TEMPERATURE	1	
-40	AN900-10	GASKET	1	
-41	0450191-1	CLAMP	1	
	AN3-12A	BOLT	1	
	AN936B10	WASHER	1	
	AN741-18P	CLAMP	1	
	MS20364-1032C	NUT	1	
-42	S1053K24T	DUCT 9.5 IN LONG BULK ITEM REF S-1053K-24T-9.5	1	
-43	NAS398-50	CLAMP	2	
		COOLER INSTALLATION OIL-NON CONGEALING	1	
-44	639171	OIL COOLER CM	1	
	626332	PLATE-OIL COOLER CM	1	
	626342	GASKET-OIL COOLER TO PLATE CM	1	
	626341	GASKET-PLATE TO CRANKCASE CM	1	
	630050	COOLER-ENGINE OIL CM	1	
	625966	GASKET-PLUG	1	
-45	SEE FIG 96	BAFFLE ASSEMBLY		
-46	SEE FIG 96	SEAL	1	
-47	SEE FIG 96	SEAL	1	
-48	SEE FIG 96	MOULDING 5.0 IN LG BULK ITEM REF S-202-R5008	1	
-49	SEE FIG 96	MOULDING 11.50 IN LG BULK ITEM REF S-202-R1150B	1	
-50	SEE FIG 96	BAFFLE ASSEMBLY	1	
		ATTACHING PARTS		
-51	S1021Z6-6	SCREW	1	
-52	NAS446-2-3	NUT	1	
		---*---		
-53	S202RB	MOULDING 8.50 IN LG BULK ITEM REF S-202-R850B	1	
-54	SEE FIG 96	BAFFLE	1	
-55	SEE FIG 131	ALTERNATOR INSTALLATION	1	
-56	C668501-0204	PROBE ASSEMBLY-ECONOMY POWER INDICATOR	1	
-57	S1597-1-30.8	DRIVE BELT-ALTERNATOR	1	
-58	SL350	SPARK PLUG FOR USE IN SHIELDED SYSTEMS	12	
		WITH 3/4-20-3A THREADS		
-59	SEE FIG 121	STRAINER DRAIN CONTROL INSTALLATION	1	
-60	S1964-3	VALVE ASSEMBLY-OIL QUICK DRAIN	1	

NOTE. %THIS FIGURE IS NOT APPLICABLE TO THE TU206 SERIES AIRPLANES. SEE FIGURE 121 FOR TU206 CONERAGE

NOTE. *THIS ENGINE IS EQUIPPED WITH STANDARD OIL COOLER. WHEN ORDERING IT IS NECESSARY TO SPECIFY SPEC NO.

NOTE. **THIS ENGINE IS EQUIPPED WITH NON-CONGEALING OIL COOLER. WHEN ORDERING IT IS NECESSARY TO SPECIFY SPEC. NO.

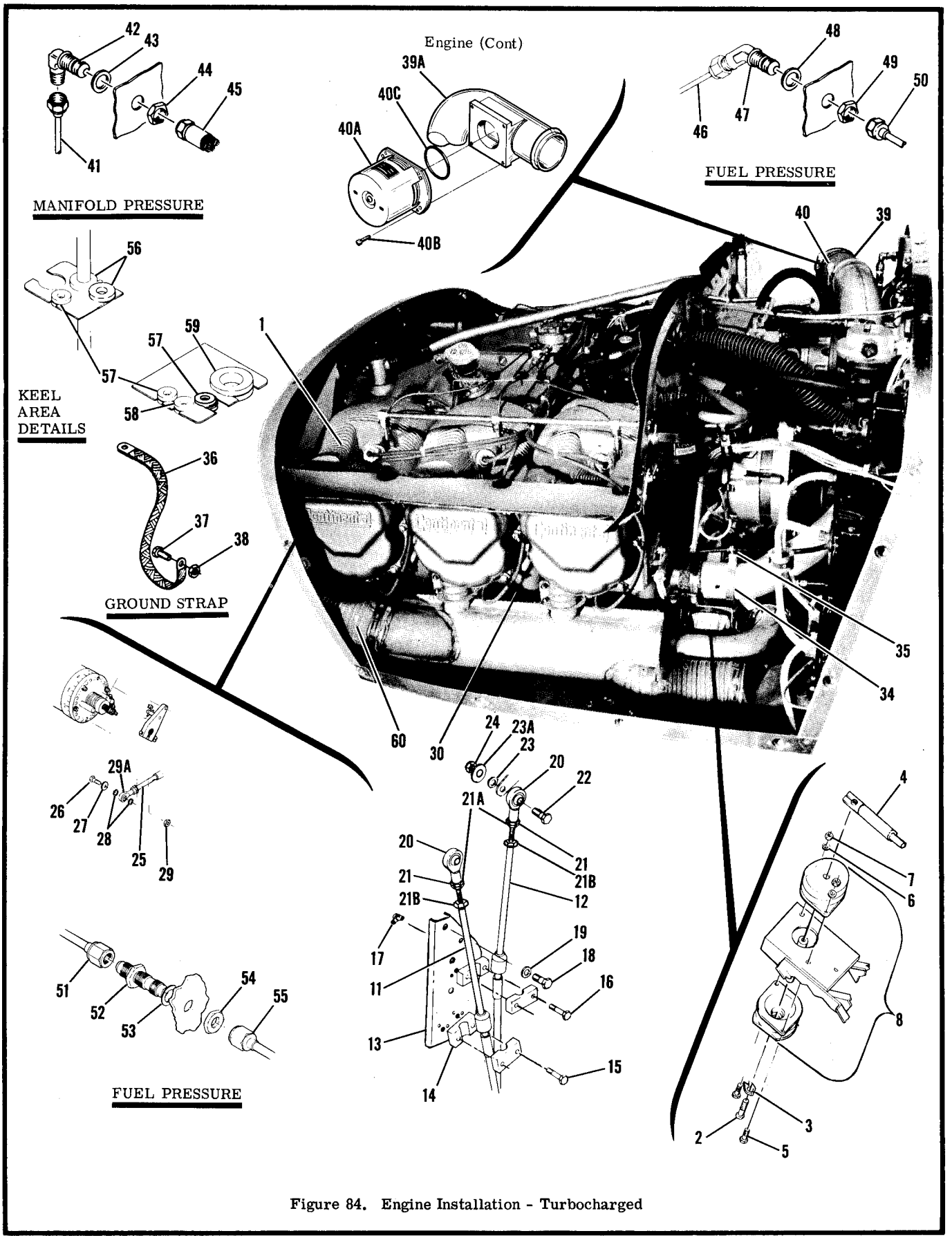

Figure 84. Engine Installation - Turbocharged

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
84 -	*	ENGINE INSTALLATION-TURBOCHARGED	NP	A
- 1	SEE FIG 85	ENGINE ASSEMBLY-TURBOCHARGER	1	
		ATTACHING PARTS		
- 2	AN7-40A	BOLT	4	
- 3	0851559-1	LOCK WASHER	4	
- 4	1250897-1	SHAFT ASSEMBLY LH SIDE	2	
	539911	NUT-BARREL RH SIDE CM	2	
- 5	AN4-7A	BOLT	8	
- 6	AN960-416	WASHER	8	
- 7	MS21042L4	NUT	8	
- 8	J12453-1	SHOCK MOUNT KIT-REAR LO	2	
	J12453-2	SHOCK MOUNT KIT-FRONT RH LO	1	
	1250800K200	SHOCK MOUNT KIT FRONT LH	1	
- 9		DELETED NEVER USED		
-10		DELETED, NEVER USED		
		---*---		
-11		CONTROL-MIXTURE SEE INSTRUMENT PANEL EQUIPMENT	1	
-12		CONTROL-THROTTLE SEE INSTRUMENT PANEL EQUIPMENT	1	
		ATTACHING PARTS		
-13	1250318-1	BRACKET ASSEMBLY	1	
-14	1250401-3	CLAMP HALF	4	
-15	AN3-7A	BOLT	2	
-16	AN3-10A	BOLT	2	
	AN960-10	WASHER	2	
	AN960-10L	WASHER	2	
-17	NAS698A3	NUTPLATE	4	
-18	MS20074-03-2	BOLT	3	
-19	AN960-10L	WASHER	3	
-20	S1104-3	ROD END	2	
-21	AN315-3R	NUT-CHECK	2	
-21A	AN356-1032	NUT	2	
-21B	MS20364-1032C	NUT	2	
-22	AN3-6A	BOLT	2	
-23	AN960-10L	WASHER	2	
-23A	S1450-3-10-32	WASHER	2	
-24	MS20364-1032C	NUT	2	
	MS21919DG5	CLAMP ATTACH CONTROLS TOGETHER	2	
	AN3-4A	BOLT	2	
	AN960-10L	WASHER	2	
	MS20364-1032C	NUT	2	
		---*---		
-25	S1223-4	CONTROL-GOVERNOR	1	
		ATTACHING PARTS		
-26	AN3-7A	BOLT	1	
-27	S1450-3-10-032	WASHER	1	
-28	AN960D10	WASHER	2	
-29	MS20364-1032C	NUT	1	
-29A	S1104-3	ROD END	1	
	AN315-3R	NUT	1	
	AN356-1032	NUT	1	
-30	0450191-1	CLAMP	1	
	AN3-12A	BOLT	1	
	AN741-18P	CLAMP	1	
	MS20364-1032C	NUT	1	
	AN936810	WASHER	1	
-31		DELETED-NOT USED		
-32		DELETED-NOT USED		
-33		DELETED-NOT USED		
-34	S1485D36L	CLAMP	1	
-35	MS21919DG5	CLAMP	1	
	S1021Z10-8	SCREW	1	
		---*---		
-36	0412007-8	STRAP-GROUND	1	
		ATTACHING PARTS		
-37	AN4-4A	BOLT	1	
-38	MS21042L4	NUT	1	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
84 -39	1250929-5	COUPLER-COMPRESSOR DUCT	2	
-39A	1250928-2	DUCT ASSEMBLY-COMPRESSOR TO THROTTLE BODY	1	
		ATTACHING PARTS		
-40	AN737TW91	CLAMP	4	
		---*---		
-40A	C482002-0101	VALVE ASSEMBLY-ABSOLUTE PRESSURE RELIEF	1	
		ATTACHING PARTS		
-40B	AN500-10-10	SCREW	4	
		---*---		
-40C	MS29513-138	PACKING	1	
-41	SEE FIG 85	LINE ASSEMBLY-MANIFOLD PRESSURE	1	
		ATTACHING PARTS		
-42	1550024-1	ELBOW	1	
-43	AN960D616	WASHER	1	
-44	AN924-3D	NUT	1	
		---*---		
-45	S1168-2-13	HOSE ASSEMBLY FIREWALL TO GAGE	1	B
	S1168-3-13	HOSE ASSEMBLY FIREWALL TO GAGE	1	C
-46	SEE FIG 85	LINE ASSY-FUEL PRESSURE MANIFOLD VALVE TO FIREWALL	1	
		ATTACHING PARTS		
-47	1550024-1	ELBOW	1	
-48	AN960D616	WASHER	1	
-49	AN924-3D	NUT	1	
		---*---		
-50	1200106-193	LINE ASSY-FUEL PRESSURE FIREWALL TO FUEL PORT ON GAGE	1	B
	1200106-216	LINE ASSY-FUEL PRESSURE FIREWALL TO FUEL PORT ON GAGE	1	C
-51	SEE FIG 85	LINE ASSY-FUEL PRESSURE AIR MANIFOLD TO FIREWALL	1	
		ATTACHING PARTS		
-52	1550024-1	ELBOW	1	
-53	AN960D616	WASHER	1	
-54	AN924-3D	NUT	1	
		---*---		
-55	1200106-193	LINE ASSY-FUEL PRESSURE FIREWALL TO VENT PORT ON GAGE	1	
-56	MS35489-14	GROMMET	2	
-57	MS35489-6	GROMMET	3	
-58	MS35489-4	GROMMET	1	
-59	MS35489-20	GROMMET	1	
-60	SEE FIG 103	CABIN HEAT & DEFROST INSTALLATION	NP	
	S1605-8	SHAFT-TACHOMETER	1	

A---TU206 ONLY
B---U206 SERIAL U20602200 THRU U20602907
C---U206 SERIAL U20602908 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
85 -		ENGINE ASSEMBLY-TURBOCHARGED		
	SEE FIG 87	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES	1	
	TS10520C	ENGINE-CONTINENTAL	1	
- 1	SEE FIG 97	BAFFLES INSTALLATION	1	
- 2	SEE FIG 95	EXHAUST SYSTEM COMPONENTS	1	
- 3	1250930-11	SHIELD ASSEMBLY-DEFLECTOR	1	
- 4	0750121	DEFLECTOR	7	
- 5	AN960D516L	WASHER UNDER BOLT HEAD	4	
- 6	AN960D516	WASHER UNDER SHIELD	3	
- 7	SEE FIG 93	GOVERNOR-PROPELLER ALT	1	
	SEE FIG 92	GOVERNOR-PROPELLER	1	
- 8	SEE FIG 90	TURBOCHARGER INSTALLATION	1	
- 9	SEE FIG 89	AIR INLET INSTALLATION	1	
-10	SEE FIG 91	EXHAUST VALVE & CONTROLLER INSTALLATION	1	
-11	1200106-134	LINE ASSEMBLY-MANIFOLD DRAIN LH LOWER	1	
	1200106-135	LINE ASSEMBLY-MANIFOLD DRAIN LH UPPER	1	
		ATTACHING PARTS		
	MS20822-4D	ELBOW	1	
-12	AN824-4D	TEE	1	
		---*---		
-13	1200106-133	LINE ASSEMBLY-PUMP DRAIN	1	
-14	1200106-139	LINE ASSEMBLY-MANIFOLD DRAIN RH	1	
-15	AN824-4D	TEE	1	
-16	1200106-140	LINE ASSEMBLY-MANIFOLD DRAIN RH	1	
-17	1200106-141	LINE ASSEMBLY-MANIFOLD DRAIN FWD	1	
		ATTACHING PARTS		
	1250402-1	SUPPORT-ATTACH TO ENGINE	1	
	NAS435D4	CLAMP	1	
	S1021Z8-8	SCREW	1	
	AN816-4D	NIPPLE ATTACH TO FORWARD END OF MANIFOLD	1	
		---*---		
-18	1200106-108	TUBE-BREATHER FORWARD	1	
-19	S51-12	HOSE 3 IN LG BULK ITEM REF S51-12-12	2	
		ATTACHING PARTS		
	NAS397-18	CLAMP	2	
		---*---		
-20	1200106-113	TUBE-BREATHER AFT	1	
-21	S1236C3-0090	HOSE ASSEMBLY-MANIFOLD PRESSURE	1	
		ATTACHING PARTS		
-22	AN816-3D	NIPPLE	1	
		---*---		
-23	S1597-1-30.8	BELT-ALTERNATOR DRIVE	1	
-24	S1236C3-0184	HOSE ASSEMBLY-FUEL PRESSURE	1	
		ATTACHING PARTS		
	0756003-1	ELBOW ASSEMBLY ATTACH AT AIR MANIFOLD	1	
	AN742D2	CLAMP	1	
	AN515-8R6	SCREW	1	
		---*---		

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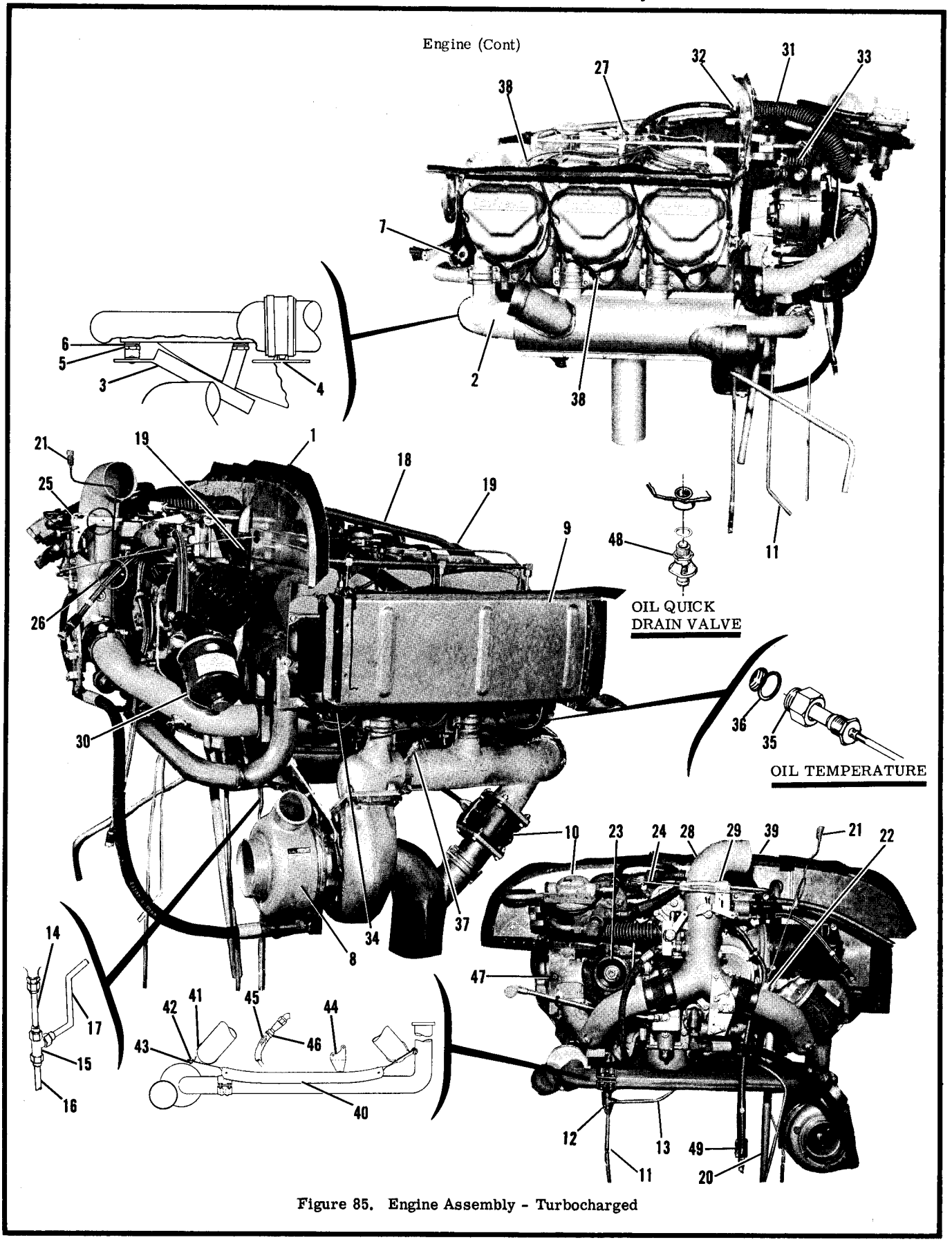


Figure 85. Engine Assembly - Turbocharged

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
85 -25	1250805-6	SUPPORT-SWITCH	1	
	1250805-5	SWITCH-THROTTLE CONTROL 12 VOLT	1	
	S1952-1	SWITCH-THROTTLE CONTROL 24 VOLT	1	
	1670019-1	INSULATOR-SWITCH	1	
-26	S1236C3-0350	HOSE ASSEMBLY-FUEL PRESSURE	1	
		ATTACHING PARTS		
-27	0756003-1	ELBOW ASSEMBLY ATTACH AT DISTRIBUTOR	1	
		---*---		
-28	1250817-1	ADAPTER ASSEMBLY-THROTTLE BODY	1	
		ATTACHING PARTS		
-29	AN4-11A	BOLT	4	
	MS21042L4	NUT	4	
	AN960PD10	WASHER	4	
		---*---		
-30	SEE FIG 124	OIL FILTER INSTALLATION	NP	
-31	S1053E12T	DUCT 19.0 IN LG BULK ITEM REF S1053E12T19.0	1	
		ATTACHING PARTS		
	NAS397-28	CLAMP	2	
		---*---		
-32	MS21919DG8	CLAMP	1	
		ATTACHING PARTS		
	AN515-8R8	SCREW	1	
	AN960-8L	WASHER	1	
	MS21045L08	NUT	1	
		---*---		
-33	S1053E12T	DUCT 16.5 IN LG BULK ITEM REF S1053E12T16.5	1	
		ATTACHING PARTS		
	NAS397-28	CLAMP	2	
		---*---		
-34	S1372-1	SENDING UNIT-CYLINDER HEAD TEMPERATURE	1	A
	S1372-2	SENDING UNIT-CYLINDER HEAD TEMPERATURE	1	B
	AN900-6	GASKET	1	
	110691	WIRE-CYLINDER HEAD TEMP GAGE TO SENDING UNIT	1	
		95.00 IN LG BULK ITEM SW		
-35	0750139	ADAPTER-OIL TEMPERATURE	1	
-36	AN900-10	GASKET	1	
-37	C668501-0204	PROBE ASSEMBLY-ECONOMY POWER INDICATOR	1	
-38	SL3500	SPARK PLUG USE IN SHIELDED SYSTEM WITH	12	
		3-4 20.3A THREADS		
-39	1250805-6	SUPPORT-SWITCH	1	
-40	1250007-1	SHROUD ASSEMBLY-CROSSOVER EXHAUST	1	
		ATTACHING PARTS		
-41	MS21919DG36	CLAMP	2	
-42	AN3-4A	BOLT	2	
	AN916-10L	WASHER	2	
-43	MS20364-1032C	NUT	2	
		---*---		
-44	1250009-4	SUPPORT	1	
-45	S1126-6-10	SLEEVE	1	
		ATTACHING PARTS		
-46	NAS397-12	CLAMP	1	
		---*---		
-47	SEE FIG 121	STRAINER DRAIN CONTROL INSTALLATION	1	
-48	S1964-3	VALVE ASSEMBLY-OIL QUICK DRAIN	1	
-49	S1167-8-6.00	SLEEVING MAIN FUEL LINE TO ENGINE DRIVEN FUEL PUMP	1	
		ATTACHING PARTS		
	NAS397-16	CLAMP	2	
		---*---		

A---U206 SERIAL U20602200 THRU U20602724
B---U206 SERIAL U20602725 & ON

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
86 -		*	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES 10520A & F ENGINE ---	NP	
- 1	625765		MAGNETO-SLICK CM SLICK NO 622 ----------	2	
- 2	534750		GASKET-MAGNETO TO ENGINE CM ----------	2	
- 3	629076		MAGNETO DRIVE GEAR CM ----------	2	
- 4	531179		MAGNETO DRIVE COUPLING-RUBBER BUSHING CM ----------	4	
- 5	531178		MAGNETO DRIVE COUPLING-RETAINER CM ----------	2	
- 6	633311	#	IGNITION HARNESS-SLICK CM SLICK NO M-1480 ----------	1	
- 7	633004	#	IGNITION HARNESS-BENDIX CM BENDIX 10-320330-2 --------	1	
- 8	626189		OIL COOLER-HARRISON CM HARRISON 62272A ----------	1	
	630050		OIL COOLER CM NON-CONGEALING ----------	1	
- 9	537282		GASKET-COOLER TO PLATE ----------	1	
	626342		GASKET-COOLER TO PLATE CM USED ON ---------- NON-CONGEALING COOLER	1	
-10	625303		GASKET-COOLER TO ENGINE ----------	1	
	626341		GASKET-PLATE TO CRANKCASE CM USED ON ---------- NON-CONGEALING COOLER	1	
-11	SEE FIG 131		ALTERNATOR-60 AMP ----------	1	
-12	S1597-1-30.8		ALTERNATOR DRIVE BELT USED WITH 60 AMP ALTERNATOR --------	1	
-13	C611001-0102		VOLTAGE REGULATOR USED WITH ALTERNATOR ----------	1	
-14	538076		GEAR-GOVERNOR BEVEL DRIVE CM ----------	1	
-15	634592		STARTER-HEAVY DUTY CM 12 VOLT ----------	1	
	634433		STARTER-HEAVY DUTY CM 24 VOLT ----------	1	
-16	MS9021-038		O RING-STARTER ----------	1	
-17	SL350		SPARK PLUG 3/4-20-3A THREADS ----------	12	
-18	1250704-3		AIR FILTER ----------	1	
-19	12475606		FELT-AIR FILTER AMA ----------	1	
-20	632062-2		DIP STICK-EXTENDED HANDLE CM ----------	1	
-21	629397A1		AIR THROTTLE ASSEMBLY CM ----------	1	
-22	629703-2A2		METERING UNIT CM ----------	1	
-23	630947-1A1		FUEL PUMP CM ----------	1	
-24	631351A10		MANIFOLD VALVE CM ----------	1	
-25	627335-13		NOZZLE CM ADD LETTER B OR C TO P/N ---------- HIGHER LETTER DISIGNATES GREATER FLOW	AR	
-26	SEE FIG 92 & 93		GOVERNOR-PROPELLER ----------	1	
-27	635158-10.00		HOSE-FUEL RETURN CONTROL UNIT TO FUEL PUMP ----------	1	
-28	635158-32.00		HOSE-METERING UNIT TO MANIFOLD VALVE ----------	1	
-29	532432		PLUG-OIL PAN DRAIN ----------	2	
-30	AN900-10		GASKET-OIL PAN PLUG DRAIN ----------	2	
-31	538727		OIL SCREEN FILTER ----------	1	
-32	AN900-28		GASKET-OIL SCREEN FILTER ----------	1	

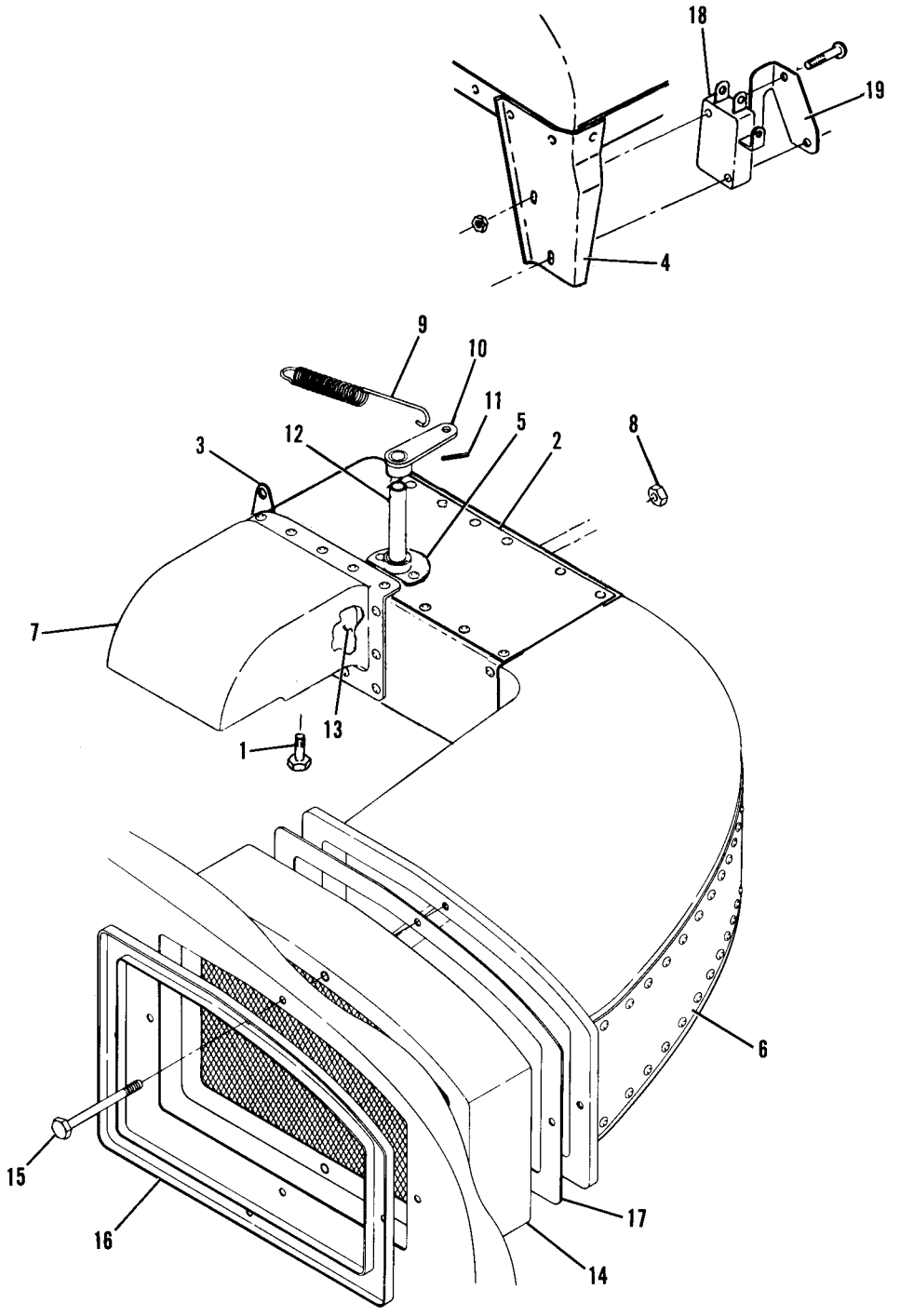
NOTE. *THIS LISTING IS COMPILED TO PROVIDE PART NUMBERS OF COMMONLY USED ENGINE COMPONENTS AND ASSOCIATED ACCESSORIES. RELATIONSHIP OF THESE PARTS TO ENGINE OR AIRCRAFT ASSEMBLIES IS NOT INDICATED BY INDENTION. THIS FIGURE IS NOT ILLUSTRATED. INDEX NUMBERS ARE PROVIDED FOR LOCATION OF LINE ON WHICH PART NUMBER APPEARS.

NOTE. #IGNITION HARNESS CAN BE EITHER 633311 OR 633004. 633311 IS HARNESS NORMALLY SUPPLIED. WHEN UNAVAILABLE 633004 MAY BE SUBSTITUTED.

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
87 -	*	ENGINE COMPONENTS & ASSOCIATED ACCESSORIES TSIO-520C ENGINE ----	NP	
- 1	625765	MAGNETO-SLICK CM SLICK NO 622 ----------	2	
- 2	534750	GASKET-MAGNETO TO ENGINE CM ----------	2	
- 3	629076	MAGNETO DRIVE GEAR CM ----------	2	
- 4	531179	MAGNETO DRIVE COUPLING-RUBBER BUSHING CM ----------	4	
- 5	531178	MAGNETO DRIVE COUPLING-RETAINER CM ----------	2	
- 6	633311	IGNITION HARNESS-SLICK CM SLICK M-1480 ----------	1	
- 7	639171	OIL COOLER-NON CONCEALING-MODINE CM MODINE IE-1501D --	1	
- 8	626342	GASKET-COOLER TO PLATE ----------	1	
- 9	626341	GASKET-COOLER TO ENGINE ----------	1	
-10	SEE FIG 90	TURBOCHARGER ----------	1	
-11	SEE FIG 91	CONTROLLER ----------	1	
-12	SEE FIG 131	ALTERNATOR-60 AMP ----------	1	
-13	S1597-1-30.8	ALTERNATOR DRIVE BELT ----------	1	
-14	C611001-0102	VOLTAGE REGULATOR ----------	1	
-15	538076	GEAR-GOVERNOR BEVEL DRIVE CM ----------	1	
-16	629176	STARTER-HEAVY DUTY CM 12 VOLT ----------	1	
	634433	STARTER-HEAVY DUTY CM 24 VOLT ----------	1	
-17	MS9021-038	O RING-STARTER ----------	1	
-18	SL350C	SPARK PLUG 3/4-20-3A THREADS ----------	12	
-19	SEE FIG 89	FILTER-AIR INTAKE ----------	1	
-20	632062-2	DIP STICK-EXTENDED HANDLE CM ----------	1	
-21	632480A1	AIR THROTTLE ASSEMBLY CM ----------	1	
-22	629703-8A1	METERING ASSEMBLY CM ----------	1	
-23	630751-3A1	FUEL PUMP CM ----------	1	
-24	631351-4A3	MANIFOLD VALVE CM ----------	1	
-25	632748-15	NOZZLE CM ADD LETTER B, C, OR D TO P/N ----------	AR	
		HIGHER LETTER DESIGNATES GREATER FLOW		
-26	SEE FIG 92 & 93	GOVERNOR-PROPELLER ----------	1	
-28	532432	PLUG-OIL PAN DRAIN ----------	2	
-29	AN900-10	GASKET-OIL PAN PLUG DRAIN ----------	2	
-30	635158-32.00	HOSE-METERING UNIT TO MANIFOLD VALVE ----------	1	

NOTE. *THIS LISTING IS COMPILED TO PROVIDE PART NUMBERS OF COMMONLY USED ENGINE COMPONENTS AND ASSOCIATED ACCESSORIES. RELATIONSHIP OF THESE PARTS TO ENGINE OR AIRCRAFT ASSEMBLIES IS NOT INDICATED BY INDENTION. THIS FIGURE IS NOT ILLUSTRATED. INDEX NUMBERS ARE PROVIDED FOR LOCATION OF LINE ON WHICH PART NUMBER APPEARS.

Engine (Cont)



THIS FIGURE NOT APPLICABLE TO THE TU206

Figure 88. Induction Airbox Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
88 -	*	INDUCTION AIRBOX INSTALLATION	NP	
	1250700-7	AIRBOX ASSEMBLY	1	
		ATTACHING PARTS		
- 1	AN4-6A	BOLT	4	
		---*---		
- 2	1250701-9	DUCT ASSEMBLY-INBOARD	1	
- 3	1250701-5	BRACKET	1	
- 4	1250701-6	SUPPORT-SWITCH	1	
- 5	1250309-1	BUSHING ASSEMBLY	2	
- 6	1250705-1	DUCT ASSEMBLY-OUTBOARD	1	
- 7	1250703-1	ADAPTER	1	
- 8	MS20364-1032C	NUT	1	
- 9	1250310-1	SPRING	1	
-10	0850500-30	ARM ASSEMBLY	1	
		ATTACHING PARTS		
-11	NAS561P3-10	ROLL PIN	1	
		---*---		
-12	1250311-1	SHAFT	1	
-13	1250306-1	DOOR	1	
		ATTACHING PARTS		
	AN515-6R10	SCREW	2	
	MS21045L06	NUT	2	
		---*---		
-14	1250704-3	FILTER-AIR	1	
		ATTACHING PARTS		
-15	AN3-23A	BOLT	4	
-16	1250132-1	RETAINER	1	
		---*---		
-17	124756.06	FELT-AIR FILTER AMA	1	
-18	SEE FIG 130	SWITCH	1	
-19	SEE FIG 130	ACTUATOR	1	

NOTE. *THIS FIGURE IS NOT APPLICABLE TO THE TU206
SEE FIGURE 89 FOR TU206 COVERAGE

Engine (Cont)

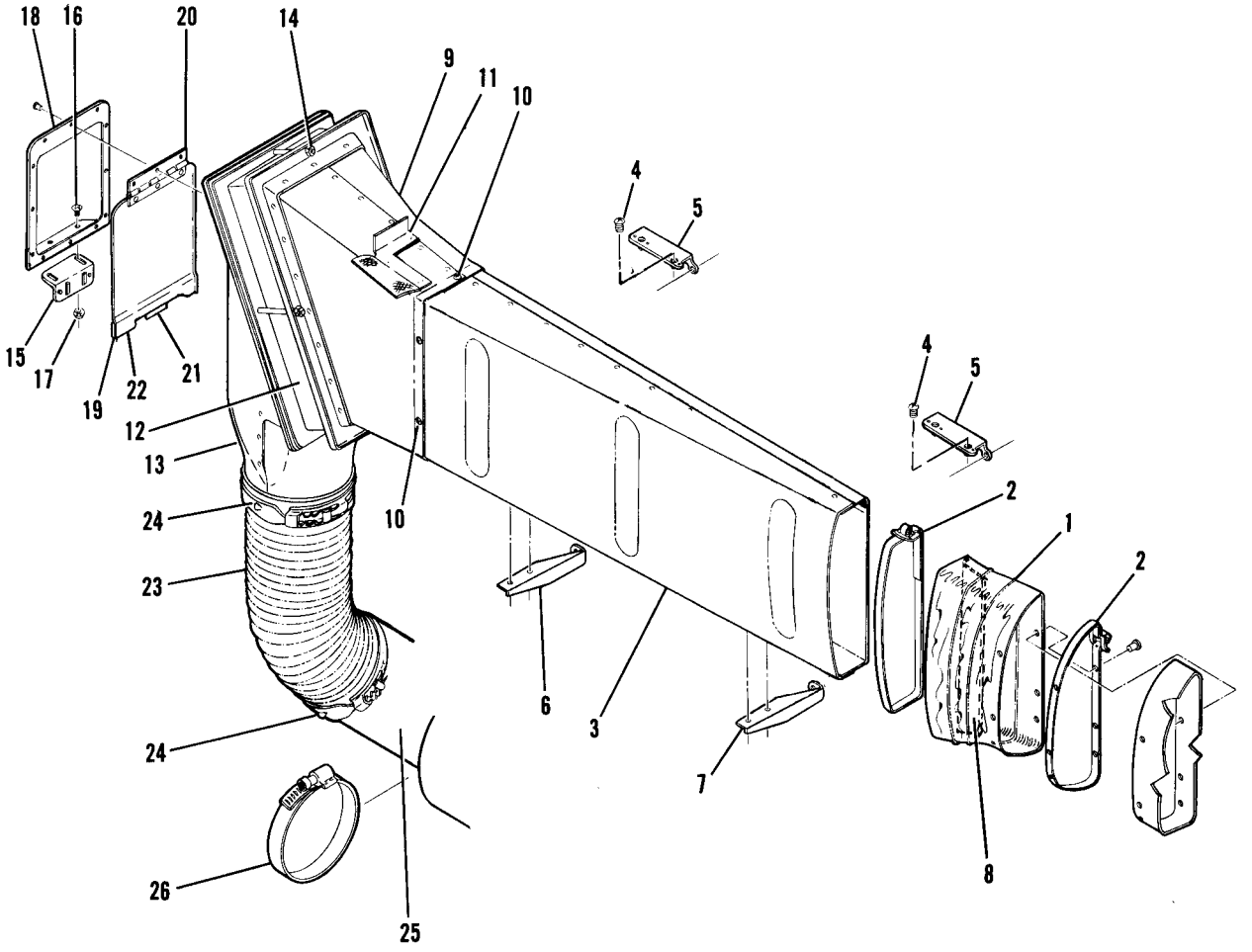


Figure 89. Air Inlet Installation - Turbocharger

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
89 -		AIR INLET INSTALLATION-TURBOCHARGER	NP	
- 1	1250955-1	DUCT-FLEXIBLE	1	
		ATTACHING PARTS		
- 2	S1026BG	CLAMP 20.0 IN LG BULK ITEM REF S1026BG20.0	2	
		---*---		
- 3	1250830-29	DUCT ASSEMBLY-FORWARD	1	
		ATTACHING PARTS		
- 4	AN520-10R6	SCREW	4	
- 5	1250830-26	BRACKET ASSEMBLY	2	
	NAS697A3	NUTPLATE	2	
		---*---		
- 6	1250916-3	BRACKET-AFT	1	
- 7	1250916-4	BRACKET-FORWARD	1	
- 8	1250974-1	STIFFENER-AIR INLET	1	
- 9	1250830-35	DUCT ASSEMBLY-CENTER	1	
		ATTACHING PARTS		
-10	S1021Z8-8	SCREW	4	
		---*---		
-11	1250830-36	SUPPORT-AIR DUCT	1	
-12	1250846-1	FILTER-AIR INTAKE	1	
-13	1250839-1	DUCT ASSEMBLY-AFT	1	
		ATTACHING PARTS		
-14	AN3-27A	BOLT	4	
	AN960D10	WASHER	4	
	MS20364-1032C	NUT	4	
		---*---		
-15	1250938-1	CATCH-MAGNETIC	1	
		ATTACHING PARTS		
-16	AN515-6R7	SCREW	2	
-17	MS21044N06	NUT	2	
		---*---		
-18	1250839-4	DOUBLER	1	
-19	1250839-17	DOOR ASSEMBLY-ALTERNATE AIR	1	
-20	1250839-12	HINGE ASSEMBLY	1	
-21	1250936-1	PLATE-STRIKER	1	
-22	1250937-1	SEAL	1	
-23	S1053E32T	DUCT 6.0 IN LG BULK ITEM REF S1053E32T6.0	1	
		ATTACHING PARTS		
-24	NAS398-66	CLAMP	2	
		---*---		
-25	1250831-6	ELBOW	1	
		ATTACHING PARTS		
-26	S1891-64	CLAMP BC	1	
		---*---		

Engine (Cont)

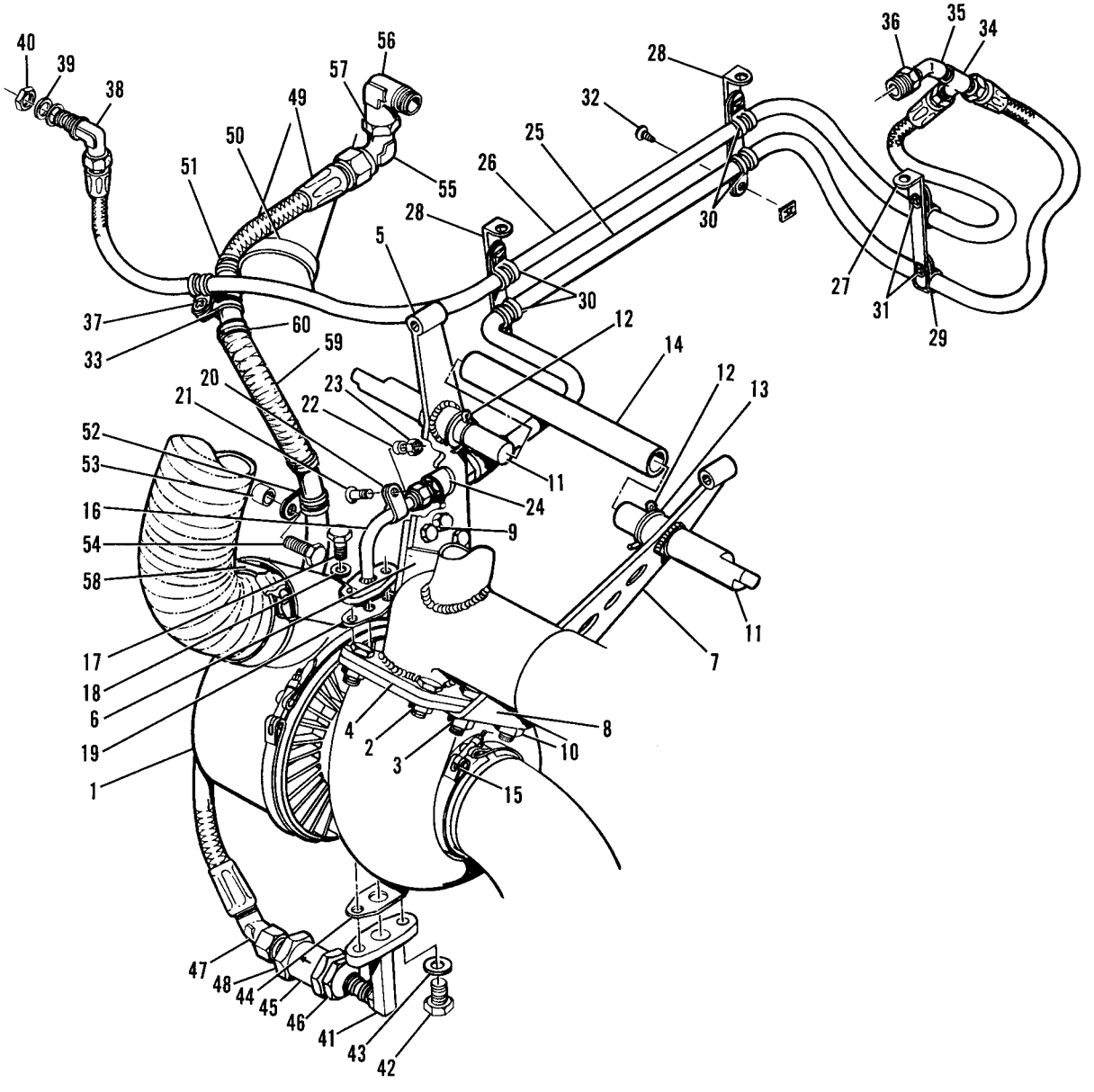


Figure 90. Turbocharger Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
90 -		TURBOCHARGER INSTALLATION	NP	
- 1	C295001-0101	TURBOCHARGER	1	
		ATTACHING PARTS		
- 2	MS20036-5	BOLT	3	
	AN960-616L	WASHER	4	
	S1604-6	NUT	4	
- 3	MS20036-7	BOLT	1	
- 4	632884	GASKET CM	1	
- 5	1250818-14	SUPPORT ASSEMBLY-REAR UPPER	1	
- 6	1250818-200	SUPPORT-REAR LOWER	1	
- 7	1250818-16	SUPPORT ASSEMBLY-FORWARD UPPER	1	
- 8	1250818-201	SUPPORT-FORWARD LOWER	1	
- 9	NAS464P6A6	BOLT	6	
	AN960C616L	WASHER	6	
	MS20364-624C	NUT	6	
-10	1250824-1	BOLT	1	
	AN960C616L	WASHER	1	
	MS21043-6	NUT	1	
-11	1250897-1	SHAFT ASSEMBLY	2	
-12	MS24665-214	COTTER PIN	2	
-13	AN960C1216	WASHER	2	
-14	1250897-3	TUBE	1	
		---*---		
-15	S1921-1	CLAMP NUCA	1	
	4404-375M	CLAMP ALT MDAQ	1	
-16	1250895-1	ADAPTER ASSEMBLY-OIL OUTLET	1	
		ATTACHING PARTS		
-17	MS20074-06-7	BOLT	2	
-18	AN960C616	WASHER	2	
-19	1250816-3	GASKET-OIL INLET	1	
-20	AN742D4	CLAMP	1	
-21	AN520-10R12	SCREW	1	
-22	NAS43DD3-14	SPACER	1	
-23	MS21044N3	NUT	1	
	AN960C10L	WASHER	1	
		---*---		
-24	9851044-1	CHECK VALVE	1	
-25	S1236-4-0310	HOSE ASSEMBLY-OIL PRESSURE TO TURBINE	1	
-26	S1236-4-0415	HOSE ASSEMBLY-OIL PRESSURE TO GAGE	1	
-27	1250402-1	STRAP	1	
-28	1250402-2	SUPPORT	2	
-29	MS21919DG7	CLAMP	3	
-30	S1486DG7V	CLAMP	4	
-31	NAS446-4-3	NUT	2	
-32	S1021Z8-8	SCREW	6	
-33	S1486DG13V	CLAMP	1	
-34	1250908-1	TEE	1	
-35	AN915-1	ELBOW	1	
-36	AN912-3	BUSHING	1	
-37	S1021Z10-10	SCREW	1	
-38	AN833-4D	ELBOW	1	
-39	AN960D716	WASHER	1	
-40	AN924-4D	NUT	1	
-41	1250913-1	ADAPTOR ASSEMBLY-OIL OUTLET	1	
		ATTACHING PARTS		
-42	AN76A7	BOLT	2	
-43	AN960C616	WASHER	2	
-44	1250816-2	GASKET-OIL OUTLET	1	
		---*---		
-45	3142-00-5	VALVE-CHECK DUKA	1	
-46	AN924-8D	NUT	1	
	MS28778-8	GASKET	3	
-47	AN941D8	ELBOW	1	
-48	AN815-8D	UNION	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
90 -49	S1167-8-0240	HOSE ASSEMBLY	1	
		ATTACHING PARTS		
-50	AN742D36	CLAMP	1	
-51	S1486DG13V	CLAMP	1	
	S1021Z10-10	SCREW	1	
-52	MS21919DG13	CLAMP	1	
-53	NAS43DD3-32	SPACER	1	
-54	AN3-20	BOLT	1	
		---*---		
-55	MS20822-8D	ELBOW	1	
-56	AN914-4D	ELBOW	1	
-57	AN912-4D	BUSHING	1	
-58	1550174-1	SHIELD ASSEMBLY USE EXISTING CLAMPS	1	
-59	S1127-8	SLEEVE 7.00 IN LG BULK ITEM REF S1127-8-7.00	1	
-60	NAS397-14	CLAMP	2	

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Engine (Cont)

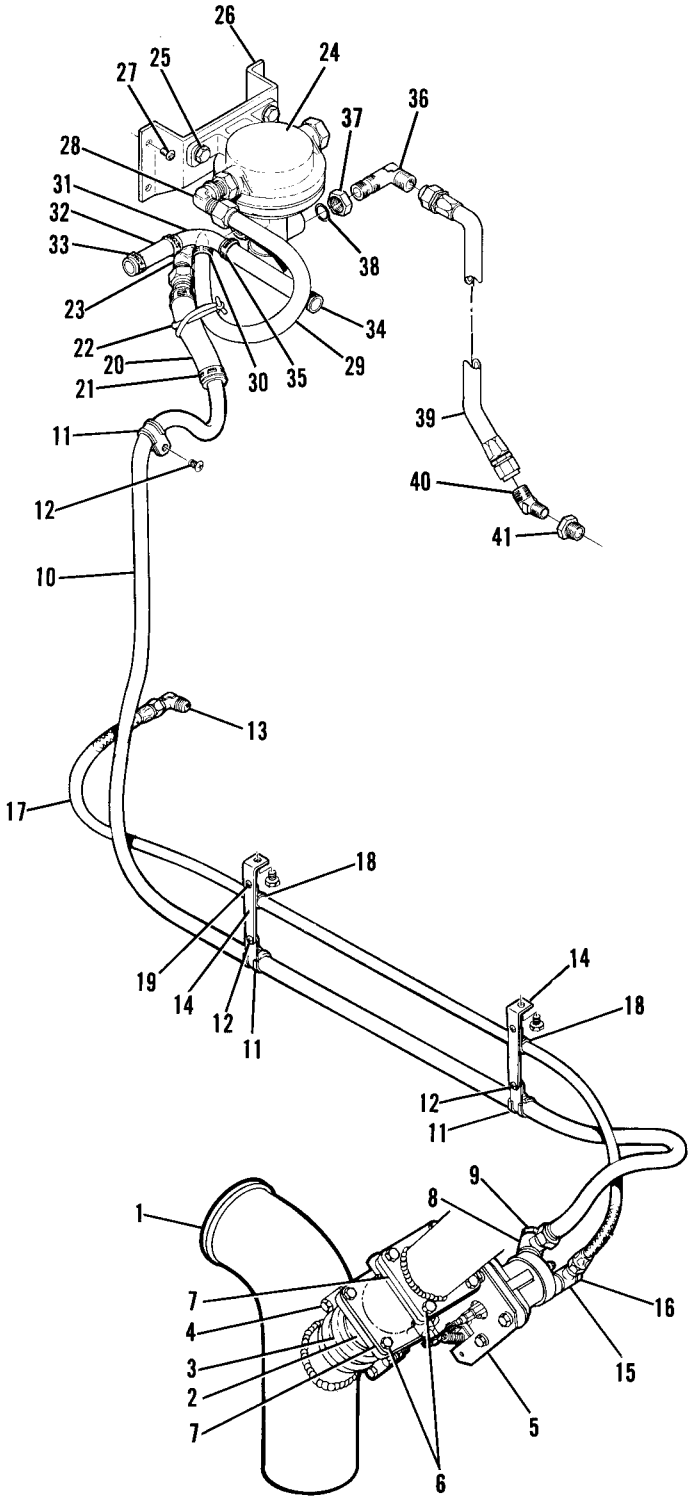


Figure 91. Exhaust Valve & Controller Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
91 -		EXHAUST VALVE CONTROLLER INSTALLATION	NP	
- 1	1250860-110	TAILPIPE ASSEMBLY-EXHAUST	1	
- 2	1250860-78	ADAPTER ASSEMBLY	1	
		ATTACHING PARTS		
- 3	1250860-28	CLAMP	2	
- 4	AN3-4A	BOLT	4	
	MS20364-1032C	NUT	4	
		---*---		
- 5	C165006-0105	VALVE ASSEMBLY-EXHAUST BY-PASS	1	
		ATTACHING PARTS		
- 6	AN4-11A	BOLT	8	
	AN960C416L	WASHER	8	
	S1604-4	NUT	8	
- 7	1550148-1	GASKET	2	
		---*---		
- 8	1250858-3	ELBOW-OUTLET	1	
- 9	1250858-4	BOLT-OUTLET	1	
	AN901-6A	GASKET	2	
	MS28778-6	PACKING	1	
-10	S1236-6-0550	HOSE ASSEMBLY	1	
		ATTACHING PARTS		
-11	S1486DG11U	CLAMP	3	
-12	S1021Z10-8	SCREW	3	
		---*---		
-13	MS20822-4	ELBOW	1	
-14	1250402-1	SUPPORT	2	
-15	1250858-1	ELBOW-INLET	1	
-16	1250858-2	BOLT-INLET	1	
	AN901-4A	GASKET	2	
	MS28778-4	PACKING	1	
-17	S1236-4-0310	HOSE ASSEMBLY	1	
		ATTACHING PARTS		
-18	S1486DG7U	CLAMP	2	
-19	S1021Z8-6	SCREW	2	
		---*---		
-20	S1127-6	SLEEVE-FIRE 7.00 IN LG BULK ITEM REF S1127-6-7.00	1	
-21	NAS397-14	CLAMP	2	
-22	S1614-1	LACING BULK ITEM	AR	
-23	AN837-6D	ELBOW	1	
	AN924-6D	NUT	1	
	MS28778-6	PACKING	1	
-24	C165004-0501	CONTROLLER ASSEMBLY-EXHAUST VALVE	1	
	C165004-0501R	CONTROLLER ASSEMBLY-EXHAUST VALVE REMFD	1	
		ATTACHING PARTS		
-25	AN5-6A	BOLT	2	
	MS21042L5	NUT	2	
	AN960-516	WASHER	2	
		---*---		
-26	1250865-1	BRACKET-CONTROLLER	1	
		ATTACHING PARTS		
-27	AN515-8R6	SCREW	4	
		---*---		
-28	AN833-6D	ELBOW	1	
	AN924-6D	NUT	1	
	MS28778-6	PACKING	1	
-29	S1495-6	HOSE 14 IN LG BULK ITEM REF S1495-6-14.00	1	
	S1497-6	FITTING-SOCKETLESS	1	
-30	NAS397-10	CLAMP	1	
-31	1250889-1	ELBOW	1	
-32	S1495-8	HOSE 2.00 IN LG BULK ITEM REF S1495-8-2.00	1	
-33	NAS397-12	CLAMP	2	
-34	S1495-8	HOSE 3.75 IN LG BULK ITEM REF S1495-8-3.75	1	
-35	NAS397-12	CLAMP	2	
-36	AN921-6D	ELBOW	1	
-37	AN924-8D	NUT	1	
-38	MS28788-6	PACKING	1	
-39	S1236-6-0120	HOSE ASSEMBLY	1	
-40	MS20823-6D	ELBOW	1	
-41	AN912-2D	REDUCER	1	

Engine (Cont)

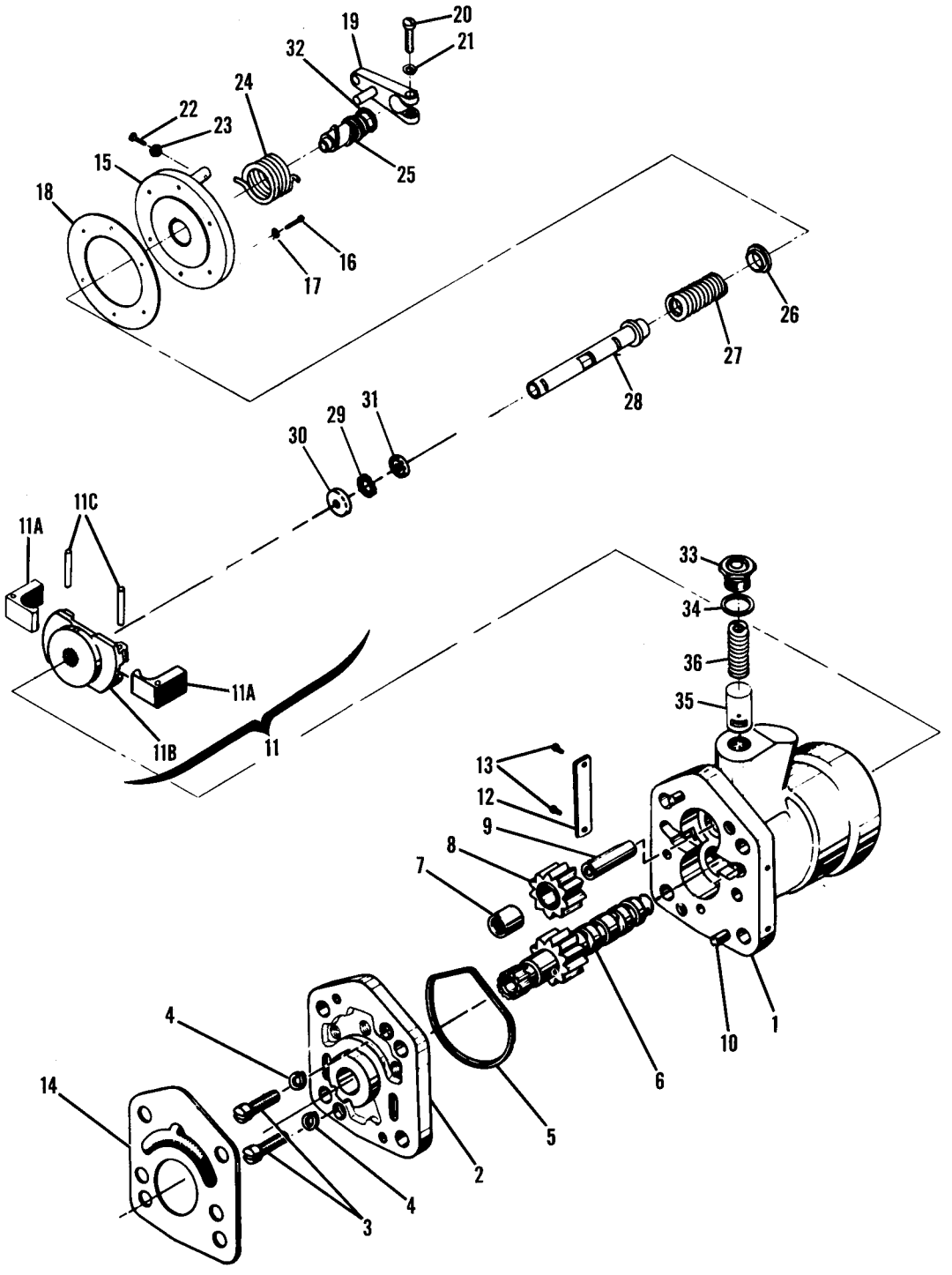


Figure 92. Propeller Governor Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
92 -	C161040-0104 *	PROPELLER GOVERNOR ASSEMBLY-WOODWARD D210452	1	
	C161040-0106 *	PROPELLER GOVERNOR ASSEMBLY-WOODWARD G210452	1	
	C161040-0108	PROPELLER GOVERNOR ASSEMBLY-WOODWARD 210462	1	
- 1	210253	BODY-GOVERNOR WGV	1	
- 2	213214	BASE-GOVERNOR WGV	1	
		ATTACHING PARTS		
- 3	189744	SCREW WGV	2	
- 4	218547	WASHER WGV	2	
- 5	206336	GASKET-BASE WGV	1	
		---*---		
- 6	210396	GEAR-PUMP DRIVE WGV	1	
- 7	210036	BEARING-NEEDLE WGV	1	
- 8	204864	GEAR-PUMP IDLER WGV	1	
- 9	210031	STUD-IDLER GEAR WGV	1	
-10	210261	PIN-DOWEL WGV	2	
-11	210382	HEAD ASSEMBLY-FLYWEIGHT WGV	1	
-11A	196195	FLYWEIGHT	2	
-11B	210393	HEAD-FLYWEIGHT	1	
	210394	KEEPER	1	
-11C	214202	PIN-FLYWEIGHT	2	
-12	193385	NAMEPLATE WGV	1	
		ATTACHING PARTS		
-13	189574	DRIVE PIN WGV	2	
		---*---		
-14	MS100009	GASKET-MOUNTING	1	
-15	210399	COVER-GOVERNOR WGV	1	
		ATTACHING PARTS		
-16	189482	SCREW WGV	6	
-17	189739	WASHER WGV	6	
-18	206337	GASKET-COVER WGV	1	
		---*---		
-19	210039	LEVER ASSEMBLY-SPEED ADJUSTMENT WGV	1	
		ATTACHING PARTS		
-20	188434	SCREW WGV	1	
-21	188141	WASHER WGV	1	
		---*---		
-22	218537	SCREW-STOP WGV	1	
-23	188302	NUT WGV	1	
-24	191869	SPRING-LEVER RETURN WGV	1	
-25	213232	SEAT-SPEED ADJUSTMENT WGV	1	
-26	210326	SEAT-SPEEDER SPRING WGV	1	
-27	192709	SPRING-SPEEDER WGV	1	
-28	210398	PLUNGER ASSEMBLY-PILOT VALVE WGV	1	
-29	180231	BEARING-PILOT VALVE WGV	1	
-30	213200	RACE-PILOT VALVE BEARING LOWER WGV	1	
-31	210216	RACE-PILOT VALVE BEARING UPPER WGV	1	
-32	182747	O RING WGV	1	
-33	218446	PLUG-RELIEF VALVE WGV	1	
-34	186320	GASKET WGV	1	
-35	210257	PLUNGER-RELIEF VALVE WGV	1	
-36	192558	SPRING-RELIEF VALVE WGV	1	

NOTE. *SEE FIGURE 93 FOR ALTERNATE GOVERNORS.

Engine (Cont)

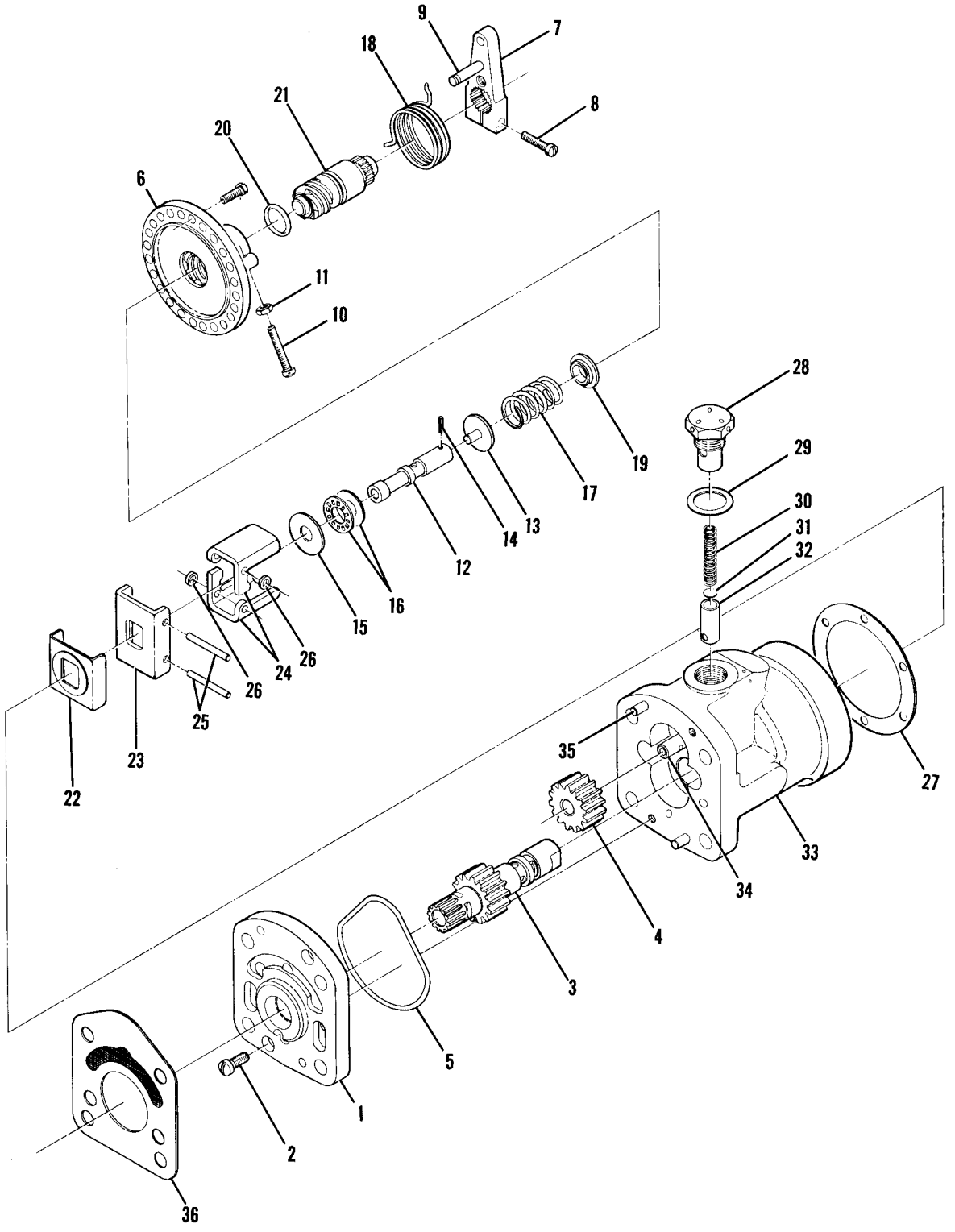
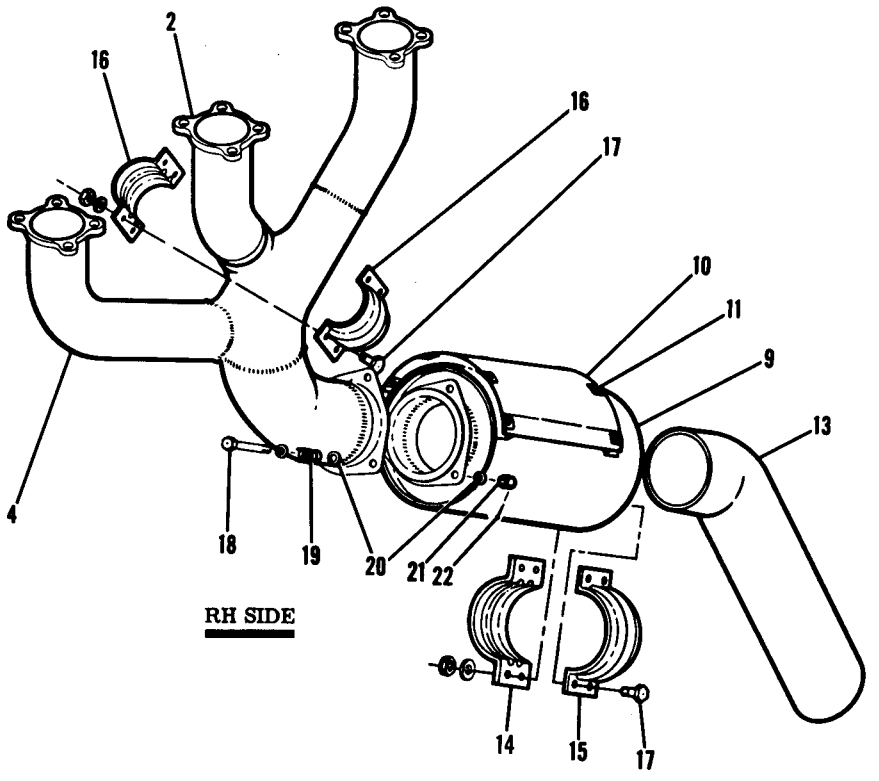
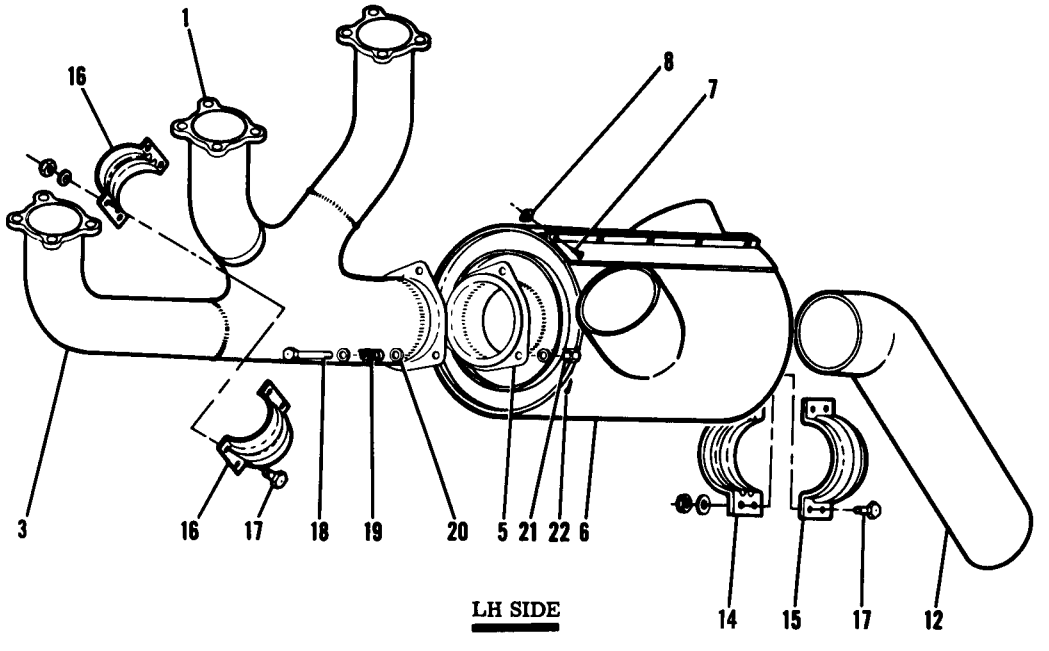


Figure 93. Propeller Governor Assembly (Alternate)

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
93 -	C161032-0102	PROPELLER GOVERNOR ASSEMBLY MCCAULEY ALTERNATE	1	
- 1	C20057	COVER-PUMP HOUSING	1	
		ATTACHING PARTS		
- 2	AN500A10-8	SCREW	2	
		---*---		
- 3	C20073	GEAR-DRIVE	1	
- 4	B20074	GEAR-IDLER	1	
- 5	A1633-36	O-RING	1	
	B20085-2	HEAD ASSEMBLY-CONTROL	1	
		ATTACHING PARTS		
	AN503-8-8	SCREW	6	
		---*---		
- 6	B20055	HOUSING ASSEMBLY-COVER	1	
- 7	A20039	LEVER ASSEMBLY-CONTROL	1	
		ATTACHING PARTS		
- 8	AN503-8-12	SCREW	1	
		---*---		
- 9	A20034	PIN-TORSION SPRING	1	
-10	AN503-8-16	SCREW	2	
-11	AN340-8	NUT	2	
	A20083	PILOT SPOOL & END FITTING ASSEMBLY	1	
-12	B20066	SPOOL-PILOT	1	
-13	A20067	END FITTING-SPOOL	1	
		ATTACHING PARTS		
-14	A20037	ROLL PIN	1	
		---*---		
-15	A20071	RACE-BEARING	1	
-16	A20086	BEARING-THRUST	1	
-17	A20069-1	SPRING-SPEEDER	1	
-18	B20040	SPRING-TORSIONAL	1	
-19	A20068	SEAT-SPRING	1	
-20	MS28775-113	O-RING	1	
-21	C20075	SHAFT	1	
	A20084B	DRIVE DISC & FLYWEIGHT ASSEMBLY	1	
-22	B20060	CAP-DRIVE DISC	1	
-23	A20063A	DISC-DRIVE	1	
-24	A20064	FLYWEIGHT	2	
		ATTACHING PARTS		
-25	A20070A	PIN-FLYWEIGHT	2	
-26	A20072A	SPACER-FLYWEIGHT	2	
		---*---		
-27	A20022	GASKET-COVER	1	
-28	A20076	PLUG-RELIEF VALVE	1	
-29	A20078	WASHER	1	
-30	A20079	SPRING-PRESSURE RELIEF	1	
-31	A20081	SHIM-PRESSURE RELIEF	AR	
-32	B20077	PISTON	1	
-33	B20082	BODY ASSEMBLY-GOVERNOR	1	
-34	A20026	STUD-IDLER GEAR	1	
-35	A20027	PIN-DOWEL	2	
-36	MS100009	GASKET-MOUNTING	1	

Engine (Cont)





THIS FIGURE NOT APPLICABLE TO THE TU206

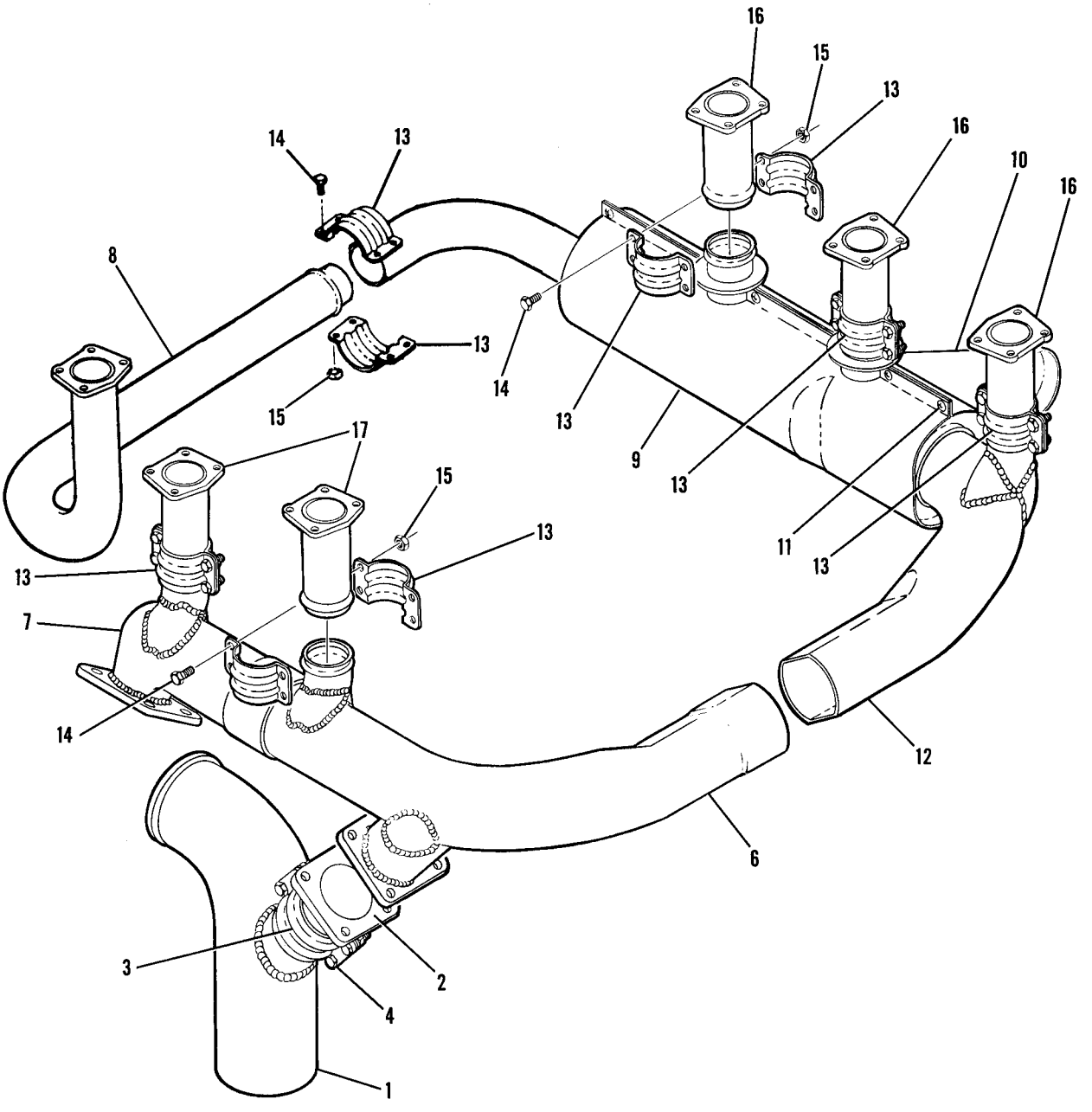
Figure 94. Exhaust Stack Assemblies

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
94 -	1250256-1	EXHAUST STACK ASSEMBLY-LH WEU 1250236-1	1	A
	1250263-1	EXHAUST STACK ASSEMBLY-LH	1	B
	1250257-8	EXHAUST STACK ASSEMBLY-RH WEU 1250264-200	1	A
	1250264-200	EXHAUST STACK ASSEMBLY-RH	1	B
- 1	1254011-1	STACK ASSEMBLY-CENTER UPPER LH	1	
- 2	1250251-9	STACK ASSEMBLY-CENTER UPPER RH	1	
- 3	1250263-2	COLLECTOR ASSEMBLY-LH	1	
- 4	1250264-2	COLLECTOR ASSEMBLY-RH	1	
	1254008-1	SHROUD ASSEMBLY-LH	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	5	
		---*---		
- 5	1250250-5	CORE ASSEMBLY-MUFFLER LH	1	
- 6	1250250-6	SHROUD ASSEMBLY-MUFFLER LH	1	
		ATTACHING PARTS		
- 7	AN515-8-8	SCREW	5	
- 8	NAS395-11-3	NUT TIN	5	
		---*---		
	1250251-15	MUFFLER ASSEMBLY-RH	1	
- 9	1250251-13	MUFFLER-RH	1	
-10	1250251-17	SHROUD	1	
		ATTACHING PARTS		
-11	S1021Z6-6	SCREW	8	
	C7707-6Z3	NUT	8	
		---*---		
-12	1250256-7	TAILPIPE ASSEMBLY-LH	1	
-13	1250264-6	TAILPIPE ASSEMBLY-RH	1	
-14	0750161-22	CLAMP	2	
-15	1254007-1	CLAMP	2	
-16	0750161-25	CLAMP	4	
		ATTACHING PARTS		
-17	AN3-4A	BOLT	2	
	MS21045L3	NUT	2	
		---*---		
-18	AN3-15	BOLT	6	
-19	186-218	SPRING	6	
-20	AN960-10	WASHER	18	
-21	AN310-3	NUT	6	
-22	MS24665-134	PIN-COTTER	6	

NOTE. THIS FIGURE IS NOT APPLICABLE TO THE TU206 SERIES AIRPLANES. SEE FIGURE 95 FOR TU206 COVERAGE.

A---U206 SERIAL U20602200 THRU U20603020
B---U206 SERIAL U20603021 & ON

Engine (Cont)



THIS FIGURE APPLICABLE TO TU206 ONLY

Figure 95. Exhaust Stack Assembly - Turbocharger

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
95 -		%	EXHAUST STACK ASSEMBLY	NP	
- 1	1250860-110		TAILPIPE ASSEMBLY	1	
- 2	1250860-78		ADAPTER ASSEMBLY-BY PASS	1	
- 3	1250860-28		CLAMP HALF	2	
			ATTACHING PARTS		
- 4	AN3-4A		BOLT	4	
	MS20364-1032C		NUT	4	
			---*---		
- 5			DELETED NOT PROCURABLE	NP	
- 6	1250860-104	*	EXHAUST STACK ASSEMBLY-FRONT RIGHT	1	
- 7	1250860-105	*	EXHAUST STACK ASSEMBLY-TURBO INLET	1	
- 8	1250860-90		EXHAUST STACK ASSEMBLY-NO. 1 CYLINDER	1	
- 9	1250860-64		SHROUD ASSEMBLY-INBOARD	1	
-10	1250860-65		SHROUD ASSEMBLY-OUTBOARD	1	
			ATTACHING PARTS		
-11	AN515-8-8		SCREW	12	
	NAS395-11-3		NUT TIN	12	
			---*---		
-12	1250860-203		EXHAUST STACK ASSEMBLY-LEFT SIDE	1	
-13	1250860-29		CLAMP HALF	12	
			ATTACHING PARTS		
-14	AN3-4A		BOLT	4	
-15	MS20364-1032C		NUT	4	
			---*---		
-16	1250860-100		RISER ASSEMBLY	3	
-17	1250860-100	*	RISER ASSEMBLY	2	

NOTE. WHEN ORDERING PARTS MARKED * ALSO ORDER 1250818-200 & 1250818-201 SUPPORT FROM FIG. 90 REFER TO SERVICE MANUAL FOR INSTALLATION.

NOTE. %USE ON TU206 ONLY

Engine (Cont)

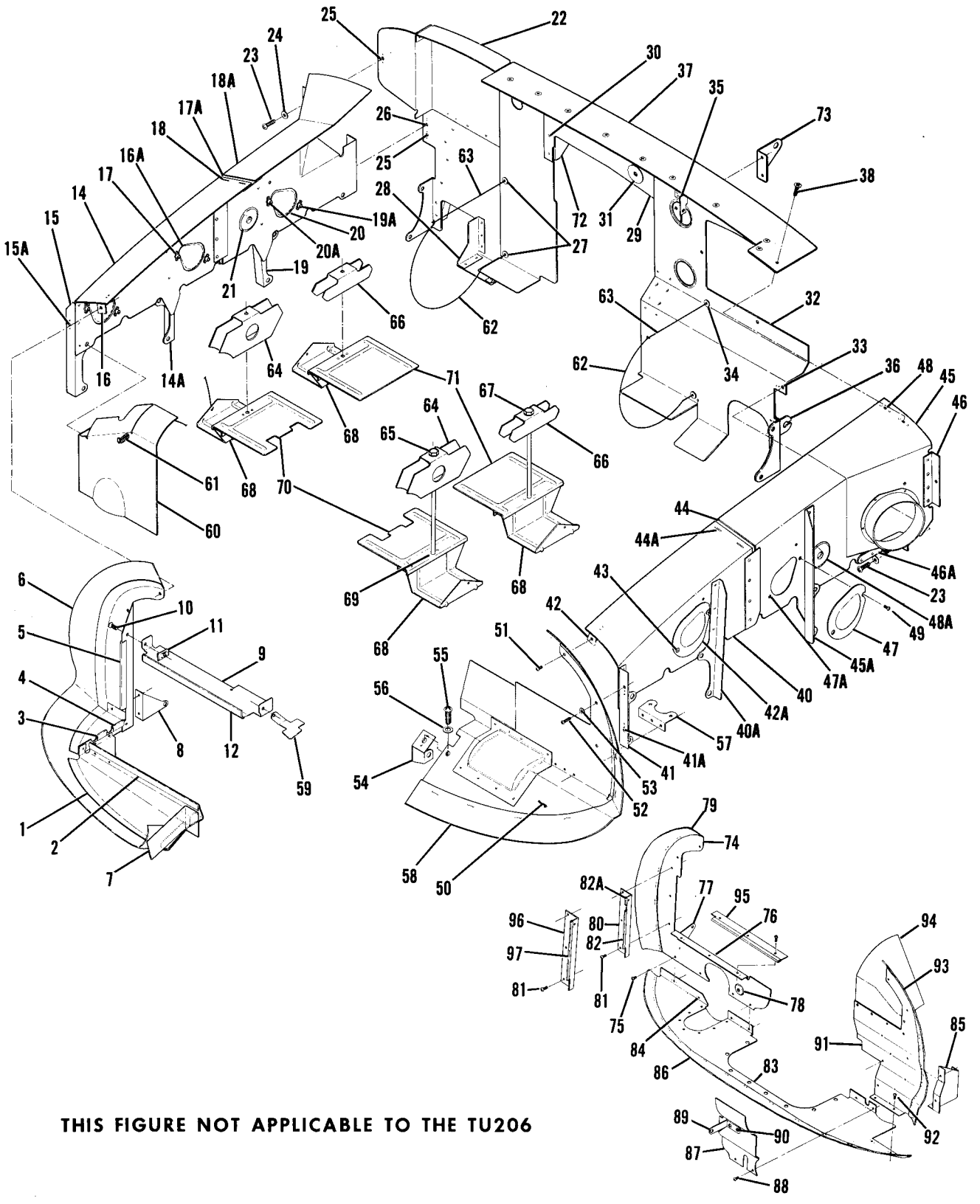


Figure 96. Engine Baffles Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
96 -	*	ENGINE BAFFLES INSTALLATION	NP	
- 1	1255017-1	BAFFLE ASSEMBLY-STD OIL COOLER	1	A
- 2	S202R8	CHANNEL 8.80 IN LG BULK ITEM REF S202R0880B	1	
- 3	S202R8	CHANNEL 1.15 IN LG BULK ITEM REF S202R0115B STD. OIL COOLER	1	
- 4	S202R8	CHANNEL .80 IN LG BULK ITEM REF S202R0080B STD. OIL COOLER	1	
	S202R8	CHANNEL 2.85 IN LG BULK ITEM REF S202R0285B NON CONGEALING OIL COOLER	1	
- 5	S202R8	CHANNEL 4.60 IN LG BULK ITEM REF S202R0460B	1	
- 6	1255017-2	SEAL-STD OIL COOLER	1	
	1255023-2	SEAL-NON CONGEALING OIL COOLER	1	
- 7	1250925-2	SEAL	1	
- 8	1255016-1	SUPPORT	1	A
- 9	1255019-1	BAFFLE ASSEMBLY-STD OIL COOLER	1	A
	1255019-4	BAFFLE ASSEMBLY-STD OIL COOLER	1	B
	1255025-1	BAFFLE ASSEMBLY-NON CONGEALING OIL COOLER	1	
		ATTACHING PARTS		
-10	S1021Z10-8	SCREW	1	
-11	NAS446-5-3	NUT	1	
		---*---		
-12	S202R8	CHANNEL 7.70 IN LG BULK ITEM REF S202R0770B STD. OIL COOLER	1	
	S202R8	CHANNEL 5.85 IN LG BULK ITEM REF S202R0585B NON CONGEALING OIL COOLER	1	
-13		DELETED-NOT USED		
-14	1255032-2	BAFFLE ASSEMBLY-RH SIDE FWD	1	
-14A	1255033-2	SUPPORT	1	
-15	1255007-8	BRACKET ASSY	1	
-15A	NAS680A3	NUTPLATE	1	
-16	1255027-1	ANGLE BRACKET	1	
-16A	1250961-5	CUP	2	
-17	NAS680A08	NUTPLATE	4	
	AN525-832R6	SCREW	4	
-17A	1255035-1	SEAL	1	
-18	S1150-1	METAL STITCH	2	
-18A	1255032-4	BAFFLE ASSY-RH SIDE AFT	1	
-19	1250969-12	SUPPORT	1	
-19A	NAS680A08	NUTPLATE	2	
-20	1250961-5	CUP	1	
-20A	AN525-832R6	SCREW	2	
-21	MS35489-15S	GROMMET	1	
-22	1255008-16	BAFFLE ASSEMBLY-RH REAR	1	
		ATTACHING PART		
-23	AN520-10R8	SCREW	2	
-24	AN960-10	WASHER	2	
		---*---		
-25	NAS680A3	NUTPLATE	4	
-26	NAS682A3	NUTPLATE	1	
-27	MS20230-B20	GROMMET	2	
-28	1250973-1	BRACKET	1	
	1250973-2	BRACKET	1	
-29	1255008-12	BAFFLE ASSEMBLY-REAR CENTER	1	
		ATTACHING PARTS		
-30	S1021Z6-6	SCREW	3	
	NAS446-2-3	NUT	3	
		---*---		
	NAS681A08	NUTPLATE	3	
-31	MS35489-7	GROMMET	1	
-32	1255008-11	BAFFLE ASSEMBLY-REAR VERTICAL LH	1	
	NAS681A08	NUTPLATE	3	
-33	NAS682A3	NUTPLATE	3	
-34	MS20230-B20	GROMMET	2	
-35	1250106-1	CLIP	1	
-36	1250138-1	BRACKET	1	
-37	1255008-7	PLATE-REAR SEAL	1	
		ATTACHING PARTS		
-38	AN507-832R8	SCREW	10	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
96 -39		DELETED-NOT USED		
-40	1255032-1	BAFFLE ASSEMBLY-LH SIDE FWD	1	
-40A	1250969-5	SUPPORT	1	
-41	1255007-7	BRACKET ASSY	1	
-41A	NAS682A3	NUTPLATE	2	
-42	1255027-1	ANGLE-BRACKET	1	
-42A	1250961-5	CUP	1	
-43	NAS680A08	NUTPLATE	2	
	AN525-832R6	SCREW	2	
-44	1255035-1	SEAL	1	
-44A	S1150-1	METAL STITCH	2	
-45	1255032-3	BAFFLE ASSY-LH SIDE AFT	1	
-45A	1255033-1	SUPPORT	1	
-46	1255007-20	BRACKET	1	
-46A	1255007-18	BRACKET	1	
-47	1250961-5	CUP	1	
-47A	NAS680A08	NUTPLATE	2	
-48	NAS681A08	NUTPLATE	1	
-48A	MS35489-15S	GROMMET	1	
-49	AN525-832R6	SCREW	2	
-50	1255022-1	BAFFLE ASSEMBLY-LH FRONT	1	A
		ATTACHING PARTS		
-51	S1021Z8-8	SCREW	1	
	AN960-10	WASHER	1	
-52	AN520-10R8	SCREW	2	
-53	AN960-10	WASHER	2	
		---*---		
-54	1250135-3	BRACKET ASSY-BAFFLE SUPPORT	1	
		ATTACHING PARTS		
-55	AN515-8R-8	SCREW	1	
-56	AN960-8	WASHER	1	
		---*---		
-57	1250903-2	BRACKET-BAFFLE SUPPORT	1	
-58	1255022-2	SEAL-FRONT LH BAFFLE	1	
	S1448-2	STAPLE	AR	
-59	0750152-4	BAFFLE	1	
	0750152-3	BAFFLE NON CONGEALING OIL COOLER	1	
-60	1250134-1	BAFFLE-NO.5 CYLINDER	1	
-61	0450277-10	FASTENER	1	
	0450277-11	SPRING	1	
-62	0450277-6	FASTENER	1	
	0450277-11	SPRING	1	
-63	0450277-9	FASTENER	2	
	0450277-11	SPRING	2	
-64	0851700-96	SUPPORT	2	
		ATTACHING PARTS		
-65	AN3-71A	BOLT	1	
	AN960-10	WASHER	1	
		---*---		
-66	0750117-31	SUPPORT	2	
		ATTACHING PARTS		
-67	AN3-62A	BOLT	1	
	AN960-10	WASHER	1	
		---*---		
-68	0750135-1	BAFFLE ASSEMBLY-INTER CYLINDER	4	
-69	NAS686A3	NUTPLATE	1	
-70	0750135-3	BAFFLE	2	
-71	0750135-4	BAFFLE	2	
-72	1250971-3	BRACKET-RH REAR		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
96 -82	S202R3.68B	CHANNEL BULK ITEM	1	B
-82A	S202R.88B	CHANNEL BULK ITEM	1	B
-83	1255028-1	BAFFLE ASSEMBLY-FWD	1	B
-84	NAS697A3	NUTPLATE	1	B
-85	1250958-4	BAFFLE ASSEMBLY	1	B
	NAS680A3	NUTPLATE	2	B
-86	1255028-3	SEAL	1	B
-87	1250966-1	BAFFLE ASSEMBLY-FWD LOWER LH	1	B
		ATTACHING PARTS		
-88	AN680A3	SCREW	2	B
		---*---		
-89	1250966-3	BRACKET	1	B
	NAS680A3	NUTPLATE	2	B
-90	AN520-10R6	SCREW	2	B
-91	1255009-4	BAFFLE ASSEMBLY-FWD LWR LH	1	B
		ATTACHING PARTS		
-92	AN680A3	SCREW	4	B
		---*---		
-93	1255009-6	SEAL	1	B
-94	1255031-1	BAFFLE	1	B
-95	1255026-1	BAFFLE ASSY.-LWR HORIZONTAL STD OIL COOLER	1	B
	1255026-3	BAFFLE ASSY.-LWR HORIZONTAL NON CONGEALING OIL COOLER	1	B
-96	1255020-1	BAFFLE ASSY.-OIL COOLER END NON CONGEALING	1	B
-97	S202R5.21B	CHANNEL	1	B
		NOTE. *THIS FIGURE IS NOT APPLICABLE TO THE TU 206 SERIES AIRPLANES. SEE FIG 97 FOR TU206 COVERAGE.		
		A---U206 SERIAL U20602200 THRU U20602388		
		B---U206 SERIAL U20602389 & ON		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
97 -		ENGINE BAFFLES INSTALLATION TU206 ONLY	NP	
- 1	1250958-11	BAFFLE ASSEMBLY-FORWARD LOWER HORIZONTAL	1	
	1250958-2	BAFFLE	1	
- 2	1250958-3	BAFFLE ASSEMBLY	1	
	1250958-4	BAFFLE	1	
	NAS680A3	NUTPLATE	2	
- 3	1250958-5	CUP-SHIELD	1	
- 4	1250958-6	SUPPORT-BAFFLE RH	1	
- 5	1250958-7	SEAL-BAFFLE LH	1	
- 6	1250958-8	SEAL-BAFFLE RH	1	
- 7	NAS680A3	NUTPLATE	4	
- 8	NAS682A3	NUTPLATE	5	
	S1150-1	STITCH-METAL	AR	
	1250967-12	BAFFLE ASSEMBLY-FORWARD LH	1	
- 9	1250967-13	BAFFLE	1	
-10	1250967-5	SEAL	1	
-11	1250967-8	BAFFLE	1	
	1250967-9	SEAL	1	
	1250967-10	SEAL	1	
	1250967-11	SEAL	1	
	S1150-1	STITCH-METAL	AR	
-12	1250959-1	BAFFLE ASSEMBLY-OIL COOLER UPPER AFT	1	
	NAS684A3	NUTPLATE	1	
-13	S202R	CHANNEL 7.00 IN LG BULK ITEM REF S202R0700B	1	
-14	1250964-1	BAFFLE ASSEMBLY-FORWARD LOWER RH	1	
		ATTACHING PARTS		
-15	AN520-10R7	SCREW	5	
		---*---		
	NAS680A3	NUTPLATE	3	
-15A	MS35489-7	GROMMET	1	
-16	1250965-1	BAFFLE ASSEMBLY-FORWARD LOWER LH	1	
		ATTACHING PARTS		
-17	AN520-10R7	SCREW	3	
		---*---		
	1250961-2	BAFFLE ASSEMBLY-RH SIDE	1	
-18	1250961-12	BAFFLE ASSEMBLY-WELD RH	1	
-19	1250961-5	CUP	3	
		ATTACHING PARTS		
	AN525-832R8	SCREW	2	
		---*---		
-20	MS35489-15S	GROMMET	1	
-21	NAS680A08	NUTPLATE	7	
-22	1250963-1	SUPPORT ASSEMBLY	1	
-23	1250963-6	SEAL	1	
-24	1250963-7	SEAL	1	
	NAS680A3	NUTPLATE	1	
	NAS684A3	NUTPLATE	1	
	AN960-4	WASHER	8	
-25	1250963-3	BAFFLE ASSEMBLY	1	
-26	S202R	CHANNEL 5.50 IN LG BULK ITEM REF S202R0550B	1	
-27	1250969-2	SUPPORT	1	
-28	1250969-4	SUPPORT	1	
	1250961-1	BAFFLE ASSEMBLY-LH SIDE	1	
-29	1250961-13	BAFFLE ASSEMBLY-WELD LH	1	
-30	1250961-5	CUP	3	
		ATTACHING PARTS		
-31	AN525-832R8	SCREW	2	
		---*---		
-32	MS35489-15S	GROMMET	1	
-33	NAS680A08	NUTPLATE	6	
-34	NAS682A08	NUTPLATE	1	
-35	NAS698A08	NUTPLATE	1	
-36	1250969-1	SUPPORT	1	
-37	1250969-3	SUPPORT	1	

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Engine (Cont)

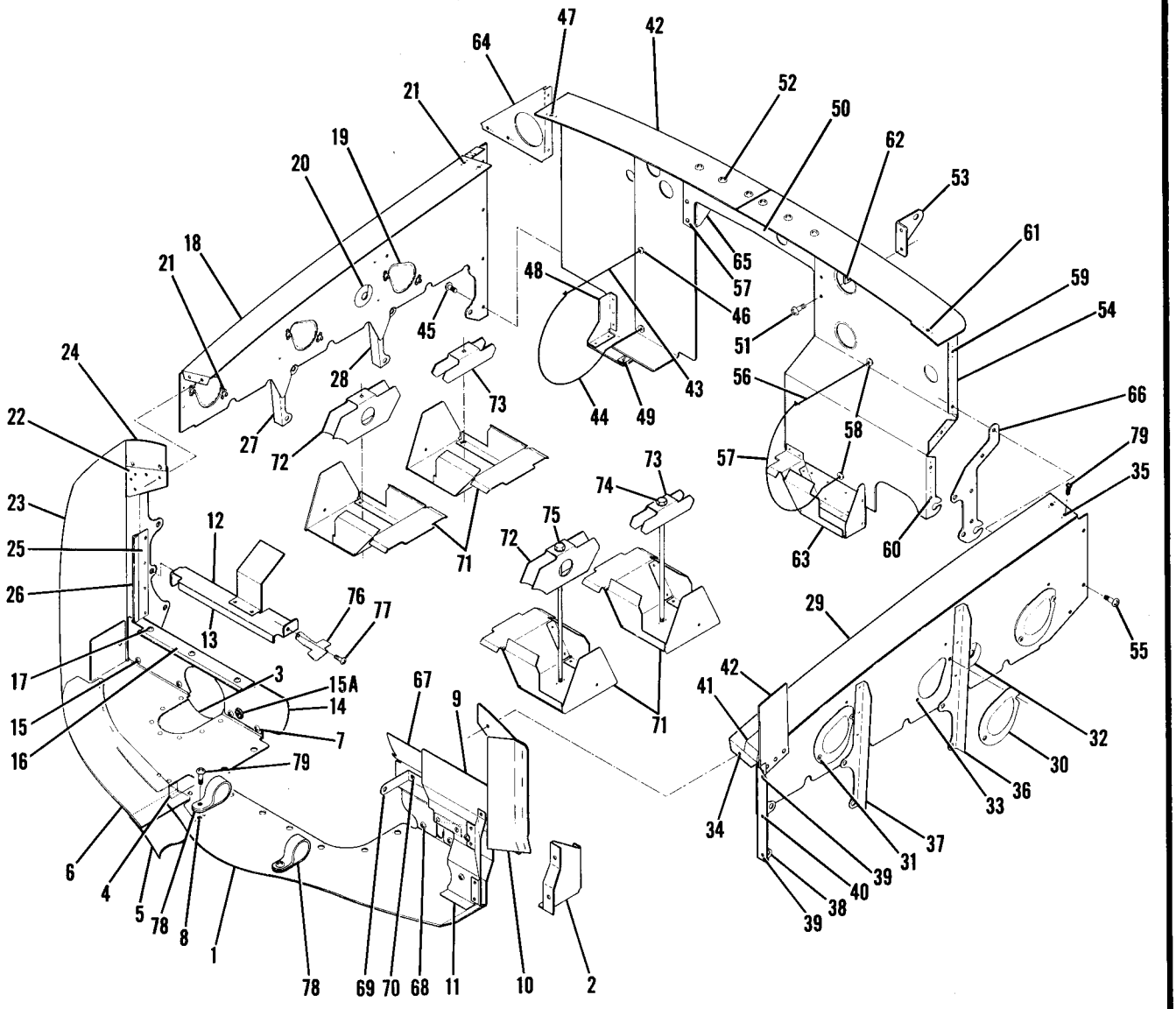
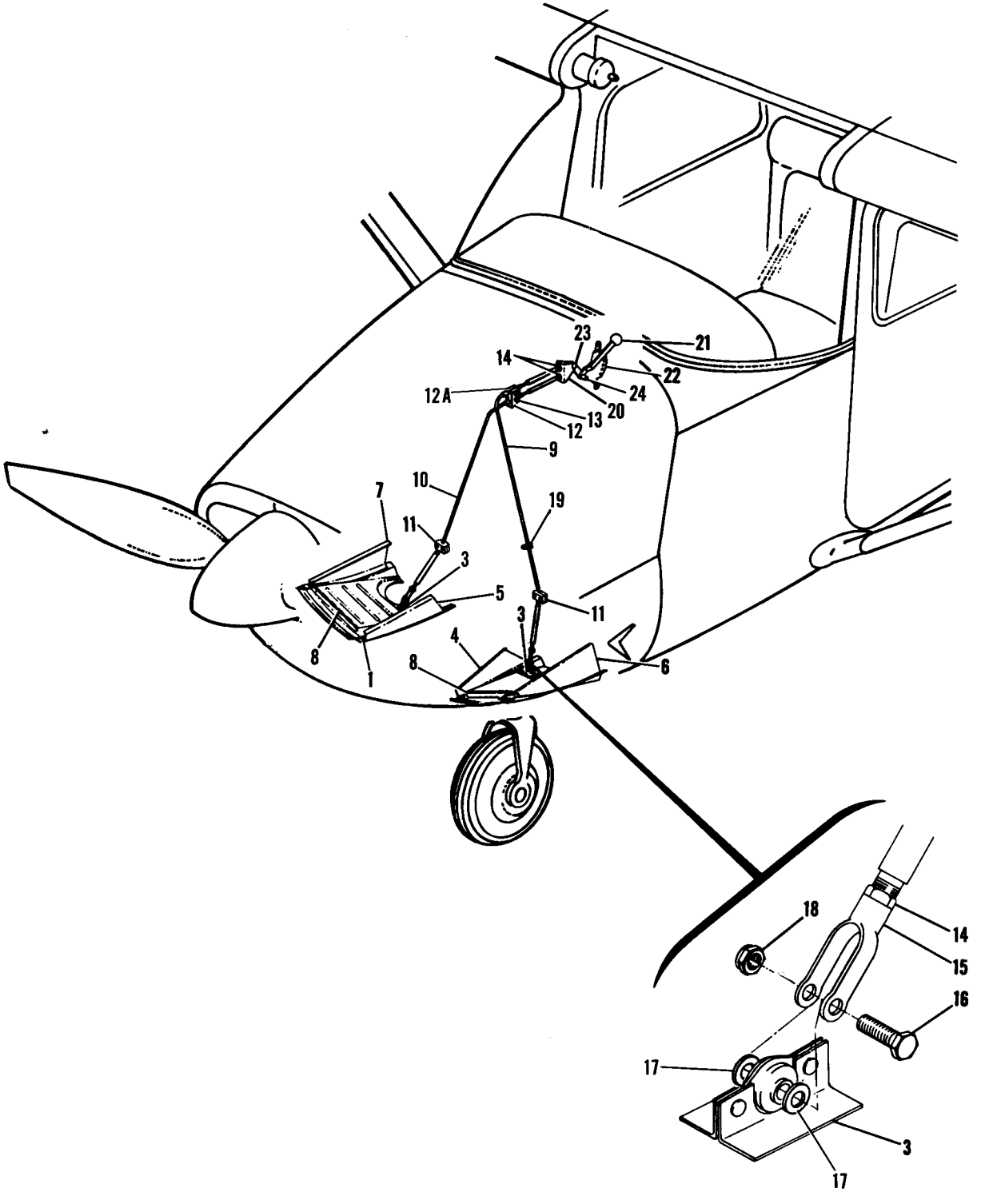


Figure 97. Engine Baffles Installation - Turbocharger

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
97 -38	1250968-1	SUPPORT ASSEMBLY	1	
-39	NAS682A3K	NUTPLATE	2	
-40	NAS680A3K	NUTPLATE	1	
-41	1250961-9	SEAL-SPONGE RUBBER	1	
-42	1250961-8	SEAL	1	
	AN960-4	WASHER	3	
	1250962-2	BAFFLE ASSEMBLY-REAR VERTICAL RH	1	
		ATTACHING PARTS		
-43	0450277-19	FASTENER	1	
-44	0450277-10	FASTENER	1	
	0450277-11	SPRING	2	
-45	AN520-10R7	SCREW	4	
		---*---		
-46	MS20230B20	GROMMET	2	
	NAS680A3	NUTPLATE	4	
-47	NAS681A08	NUTPLATE	1	
-48	1250973-1	BRACKET	1	
-49	1250973-2	BRACKET	1	
-50	1250962-5	BAFFLE ASSEMBLY	1	
		ATTACHING PARTS		
-51	S1021Z8-8	SCREW	6	
	NAS446-4-3	NUT	6	
-52	AN507-832R7	SCREW	6	
		---*---		
	NAS681A08	NUTPLATE	2	
	NAS683A08	NUTPLATE	4	
-53	1250971-1	BRACKET	1	
-54	1250962-1	BAFFLE ASSEMBLY-REAR VERTICAL LH	1	
		ATTACHING PARTS		
-55	AN520-10R7	SCREW	5	
-56	0450277-18	FASTENER	1	
-57	0450277-10	FASTENER	1	
	0450277-11	SPRING	2	
		---*---		
-58	MS20230B20	GROMMET	2	
-59	NAS680A3	NUTPLATE	4	
-60	NAS682A3	NUTPLATE	1	
-61	NAS681A08	NUTPLATE	1	
-62	1250106-1	CLIP	1	
-63	1250827-1	BAFFLE ASSEMBLY	1	
-64	1250970-1	BAFFLE ASSEMBLY	1	
	NAS682A3	NUTPLATE	2	
-65	1250971-4	BRACKET	1	
-66	1250972-1	SUPPORT	1	
-67	1250966-1	BAFFLE ASSEMBLY-FORWARD LOWER LH	1	
		ATTACHING PARTS		
-68	AN520-10R7	SCREW	2	
		---*---		
	NAS680A3	NUTPLATE	2	
-69	1250966-3	BRACKET	1	
-70	AN520-10R6	SCREW	2	
-71	1250828-1	BAFFLE ASSEMBLY	4	
	NAS697A3	NUTPLATE	1	
-72	0851700-96	SUPPORT	2	
-73	0750117-31	SUPPORT	2	
-74	AN3-77A	BOLT	2	
-75	1250825-1	BOLT	2	
-76	0750152-3	BAFFLE	1	
		ATTACHING PARTS		
-77	AN520-10R7	SCREW	1	
		---*---		
-78	AN742D22	CLAMP	2	
	AN520-10R8	SCREW	2	
-79	AN507-832R7	SCREW	2	

Engine (Cont)



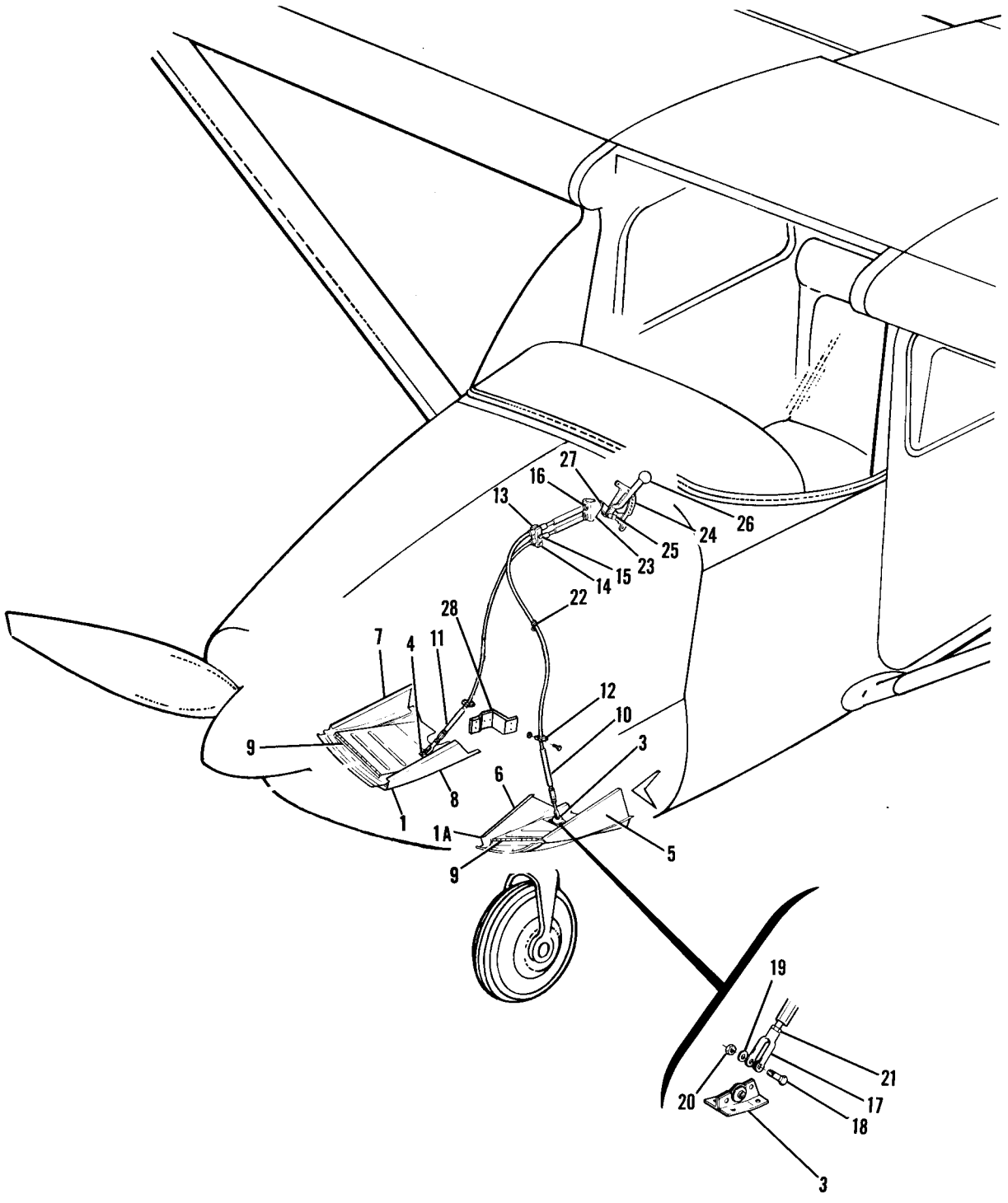
THIS FIGURE NOT APPLICABLE TO THE TU206

Figure 98. Cowl Flaps Control System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
98 -		COWL FLAPS SYSTEM INSTALLATION	NP	
- 1	1213261-203	DOOR ASSEMBLY-COWL FLAP LH	1	
	1213261-204	DOOR ASSEMBLY-COWL FLAP RH	1	
- 2		DELETED-NEVER USED		
- 3	1213518-1	BRACKET ASSEMBLY-CONTROL LH	1	
	1213518-2	BRACKET ASSEMBLY-CONTROL RH	1	
	100PDLT44-6	SHOCKMOUNT LO	1	
- 4	1213470-5	BAFFLE-INBOARD LH	1	
- 5	1213470-6	BAFFLE-INBOARD RH	1	
- 6	1213516-3	BAFFLE-OUTBOARD LH	1	
- 7	1213516-4	BAFFLE-OUTBOARD RH	1	
- 8	1213261-200	HINGE ASSEMBLY	1	
- 9	S1244-28	CONTROL-COWL FLAP LH	1	
-10	S1244-27	CONTROL-COWL FLAP RH	1	
		ATTACHING PARTS		
-11	0713307-2	CLAMP	2	
	AN3-14A	BOLT	2	
-12	1213686-6	CLAMP ASSEMBLY	1	
	1213686-5	LINER	2	
-12A	1213686-1	CLAMP ASSEMBLY	1	
	1213686-5	LINER	2	
-13	AN3-14A	BOLT	3	
	AN960-10L	WASHER	2	
	MS21044N3	NUT	3	
-14	AN316-4R	NUT	3	
	AN936A416	WASHER	2	
-15	1213079-1	CLEVIS	1	
-16	AN3-10A	BOLT	1	
-17	AN960-10	WASHER	2	
-18	MS21044N3	NUT	1	
-19	AN742D5	CLAMP-LH ONLY	1	
		---*---		
-20	0713701-1	CLEVIS	1	
-21	1213315-1	LEVER ASSEMBLY	1	
	1213531-3	KNOB	1	
		ATTACHING PARTS		
	NAS514P1032-12	SCREW	1	
		---*---		
-22	1213316-1	DETENT & GUARD ASSEMBLY	1	
-23	MS20392-3C11	PIN	1	
	AN960-10L	WASHER	2	
	MS24665-132	PIN-COTTER	1	
-24	1261441-3	STUD	1	
	AN960-10L	WASHER	1	
	NAS76A3-017	SPACER	1	
	MS21044N3	NUT	1	

NOTE. THIS FIGURE IS NOT APPLICABLE TO THE TU206 SERIES AIRPLANES. SEE FIGURE 99 FOR TU206 COVERAGE

Engine (Cont)



THIS FIGURE APPLICABLE TO TU206 ONLY

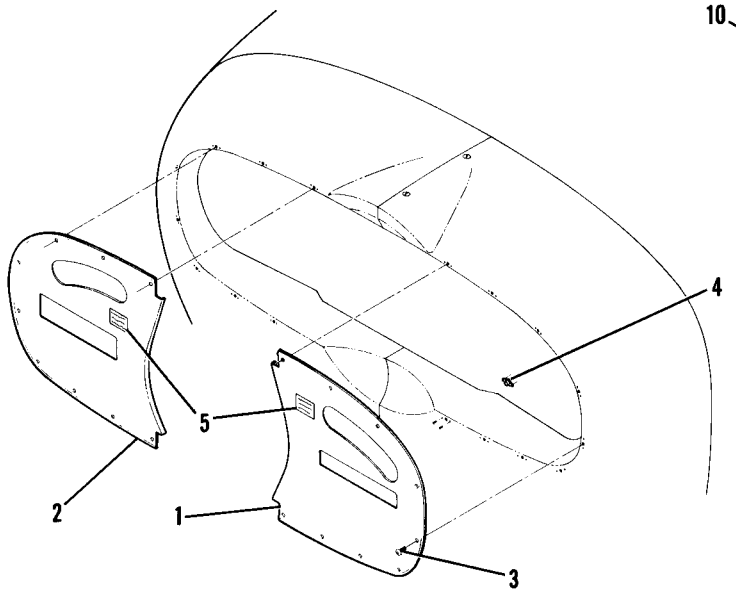
Figure 99. Cowl Flaps Control System

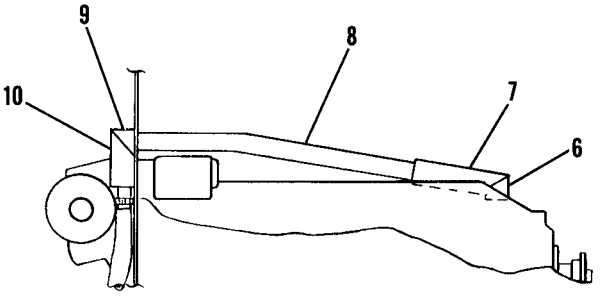
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
99 -	%	COWL FLAP CONTROL SYSTEM INSTALLATION	NP	
- 1	1213261-202	DOOR ASSEMBLY-COWL FLAP RH	1	
- 2	1213261-201	DOOR ASSEMBLY-COWL FLAP LH	1	A
	1213261-209	DOOR ASSEMBLY-COWL FLAP LH	1	B
- 3	1250874-1	BRACKET ASSEMBLY-CONTROL LH	1	
- 4	1250874-2	BRACKET ASSEMBLY-CONTROL RH	1	
- 5	1213516-3	BAFFLE-OUTBOARD LH	1	
- 6	1213470-5	BAFFLE-INBOARD LH	1	
- 7	1213516-4	BAFFLE-OUTBOARD RH	1	
- 8	1213470-6	BAFFLE-INBOARD RH	1	
- 9	1213261-200	HINGE ASSEMBLY-COWL FLAP	1	
-10	S1244-28	CONTROL-COWL FLAP-LH	1	
-11	S1244-27	CONTROL-COWL FLAP-RH	1	
		ATTACHING PARTS		
-12	0713307-6	CLAMP-BLOCK	2	
	1213527-1	CLAMP-BLOCK ASSEMBLY	2	
	AN3-13A	BOLT	4	
	MS21044N3	NUT	4	
-13	1213686-6	CLAMP ASSEMBLY	1	
	1213686-5	LINER	2	
-14	1213686-1	CLAMP ASSEMBLY	1	
	1213686-5	LINER	2	
-15	AN3-13A	BOLT	3	
	MS21044N3	NUT	3	
-16	AN316-4R	NUT	4	
	AN936A416	WASHER	4	
-17	1213079-1	CLEVIS	1	
-18	AN3-10A	BOLT	1	
-19	AN960-10	WASHER	1	
-20	MS21044N3	NUT	1	
-21	AN316-4R	NUT	2	
-22	1213658-1	BRACKET-CLAMP	1	
	MS21919DG5	CLAMP	1	
	NAS220-7	SCREW	1	
	MS21045L08	NUT	1	
		---*---		
-23	0713701-1	CLEVIS	1	
-24	1213316-1	DETENT & GUARD ASSEMBLY	1	
-25	1261441-3	STUD	1	
	AN960-10L	WASHER	1	
	NAS76A3-017	SPACER	1	
	MS21044N3	NUT	1	
-26	1213315-1	LEVER ASSEMBLY	1	
	AN960-10L	WASHER	1	
		ATTACHING PARTS		
	NAS514P1032-12	SCREW	1	
		---*---		
-27	MS20392-3C11	PIN	1	
	AN960-10L	WASHER	2	
	MS24665-132	COTTER PIN	1	
-28	1213528-2	CLAMP BRACKET-COWL FLAP CONTROL	1	

NOTE. %USED ON TU206 ONLY

A---U206 SERIAL U20602200 THRU U20602786
B---U206 SERIAL U20602787 & ON

Engine (Cont)





ENGINE SIDE VIEW

Figure 100. Winterization Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
100 -		WINTERIZATION EQUIPMENT INSTALLATION U206 ONLY	NP	
- 1	1200191-3	COVER-WINTERIZATION LH	1	
- 2	1200191-2	COVER-WINTERIZATION RH	1	
		ATTACHING PARTS		
- 3	NAS220-6	SCREW	9	
- 4	NAS680A08	NUTPLATE	9	
		---*---		
- 5	SEE FIG 2	PLACARD-WINTERIZATION	2	
	SEE FIG 2	PLACARD-WINTERIZATION LOCATED ON INSTR PANEL	1	
- 6	1200191-4	TUBE-INSULATION	1	
- 7	1200191-5	TUBE-INSULATION	1	
- 8	1200191-6	TUBE-INSULATION	1	
- 9	1200191-7	TUBE-INSULATION	1	
-10	1200191-8	TUBE-INSULATION	1	

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
101 -		CABIN VENTILATION SYSTEM	NP	
- 1	1213475-3	INLET ASSEMBLY-COLD AIR LH	1	
- 2	1213475-4	INLET ASSEMBLY-COLD AIR RH	1	
- 3	S1053E20T	HOSE 15.0 IN LG BULK ITEM REF S1053E20T-15.00	2	
		ATTACHING PARTS		
- 4	NAS398-42	CLAMP	2	
		---*---		
- 5	1213345-1	SCREEN-COLD AIR	2	
- 6	S1241-21	CONTROL-CABIN AIR	1	
- 7	S1241-22	CONTROL-AUXILIARY CABIN AIR	1	
		ATTACHING PARTS		
- 8	0450311-5	CLAMP-CONTROL CABLE	1	
- 9	AN960-10	WASHER	1	
-10	MS21044N3	NUT	1	
		---*---		
-11	0450314	ELBOW ASSEMBLY-CABIN VENTILATION	1	
		ATTACHING PARTS		
-12	S1021Z8-8	SCREW	1	
-13	NAS446-4-3	NUT	1	
		---*---		
	0413163-211	OUTLET ASSEMBLY-LH LESS CAP	1	
	0413163-209	OUTLET ASSEMBLY-RH LESS CAP WEU 0413163-210	1	A
	0413163-210	OUTLET ASSEMBLY-RH	1	B
		ATTACHING PARTS		
-14	S1021Z8-6	SCREW	2	
		---*---		
-15	0413163-28	TUBE ASSEMBLY-LH	1	A
	0413163-50	TUBE ASSEMBLY-LH	1	B
	0413163-27	TUBE ASSEMBLY-RH	1	A
	0413163-49	TUBE ASSEMBLY-RH	1	B
-16	0413163-7	SEAL-FELT	1	
-17	0413163-18	OUTLET-CABIN VENTILATION	1	
-18	S2024-1	CATCH-BULLET	1	
-19	S1834-1	KNOB	1	
		ATTACHING PARTS		
-20	AN507-1032R12	SCREW	1	
-21	S290D1032	WASHER	1	
-22	0413228	WASHER	1	
-23	S1450-5A24-040	WASHER	1	
-24	MS21044N3	NUT	1	
		---*---		
-25	S1780-8	INSERT	1	
		REAR SEAT VENTS INSTALLATION	NP	
-26	S1053E10T	HOSE 32.0 IN LG BULK ITEM REF S-1053E10T-32.0	2	
		ATTACHING PARTS		
-27	S1693-2	CLAMP	2	
		---*---		
-28	1213618-1	RETAINER-HOSE LH	1	
	1213618-2	RETAINER-HOSE RH	1	
		ATTACHING PARTS		
-29	AN515-8R6	SCREW	2	
		---*---		
-30	1200638-1	FITTING ASSEMBLY-COLD AIR LH	1	
	1200638-2	FITTING ASSEMBLY-COLD AIR RH	1	
		ATTACHING PARTS		
-31	S1021Z8-8	SCREW	2	
		---*---		
-32	S1053E8T	HOSE 15.50 IN LG BULK ITEM REF S1053E8T 15.50	2	
-33	S1053E8T	HOSE 44.00 IN LG BULK ITEM REF S1053E8T 44.00	2	
		ATTACHING PARTS		
-34	S1693-2	CLAMP	2	
		---*---		
-35	1210033-1	BRACKET ASSEMBLY-LH	1	
	1210033-2	BRACKET ASSEMBLY-RH	1	
-36	1210033-3	BRACKET-LH	1	
	1210033-4	BRACKET-RH	1	
-37	1210033-7	BRACKET-LIGHT SUPPORT LH	1	
	1210033-8	BRACKET-LIGHT SUPPORT RH	1	

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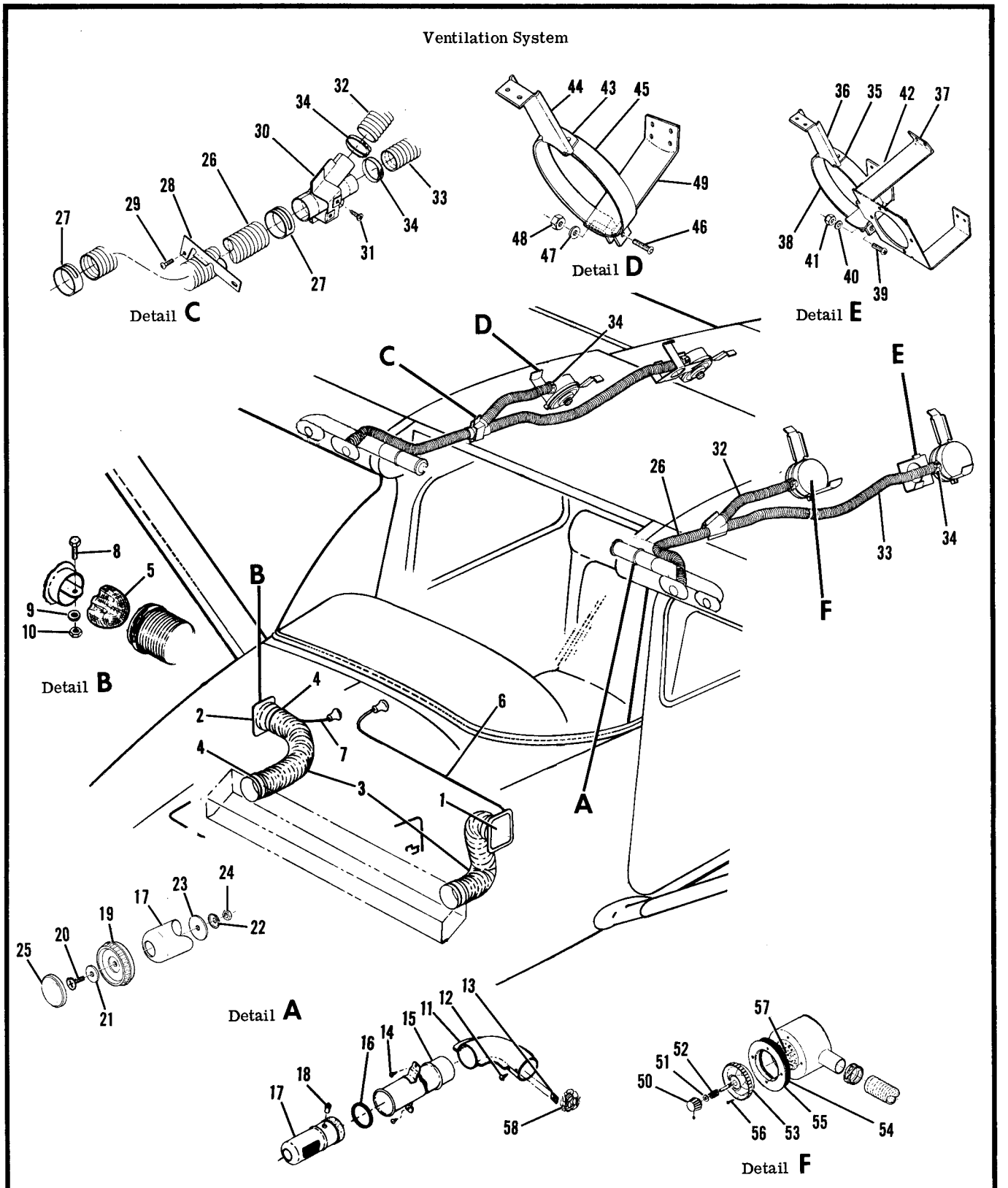
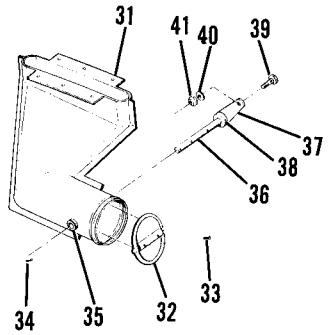


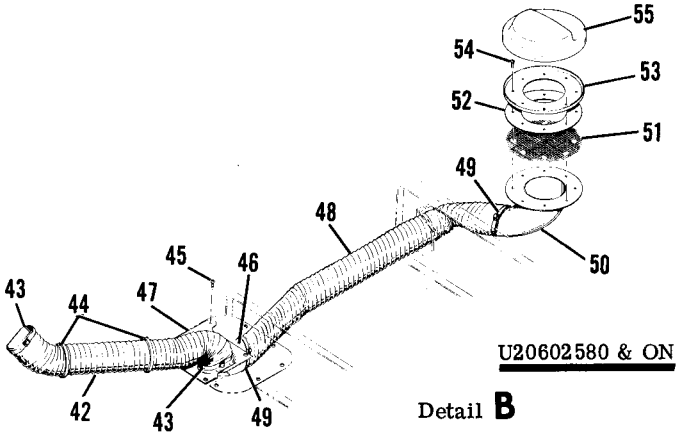
Figure 101. Cabin Ventilation System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
101 -38	0710014-2	CLAMP	1	
		ATTACHING PARTS		
-39	AN515-8-10	SCREW	1	
-40	AN960-8	WASHER	1	
-41	MS21045L08	NUT	1	
		---*---		
-42	1210033-5	BRACKET	1	
-43	0710014-3	BRACKET ASSEMBLY-LH	1	
	0710014-4	BRACKET ASSEMBLY-RH	1	
-44	0710014-5	BRACKET-LH	1	
	0710014-6	BRACKET-RH	1	
-45	0710014-2	CLAMP	1	
		ATTACHING PARTS		
-46	AN515-8-10	SCREW	1	
-47	AN960-8	WASHER	1	
-48	NAS697A08	NUT	1	
		---*---		
-49	0710014-1	BRACKET	1	
	0710013-5	SILENCER ASSEMBLY-FRESH	1	
-50	S1728-1	KNOB-SILENCER	1	
-51	AN960-10L	WASHER	1	
-52	0710015-13	SPRING-SILENCER	1	
-53	0713250-1	KNOB-SILENCER	1	
-54	0710022-2	GASKET	1	
-55	0710014-8	ESCUTCHEON-SILENCER	1	
		ATTACHING PARTS		
-56	S1023A6-6C	SCREW	4	
		---*---		
-57	0710015-6	INSULATOR	1	
-58	1200018-1	ELEMENT-FILTER	2	
		A---U206 SERIAL U20602200 THRU U20602616		
		B---U206 SERIAL U20602617 & ON		

Heating System

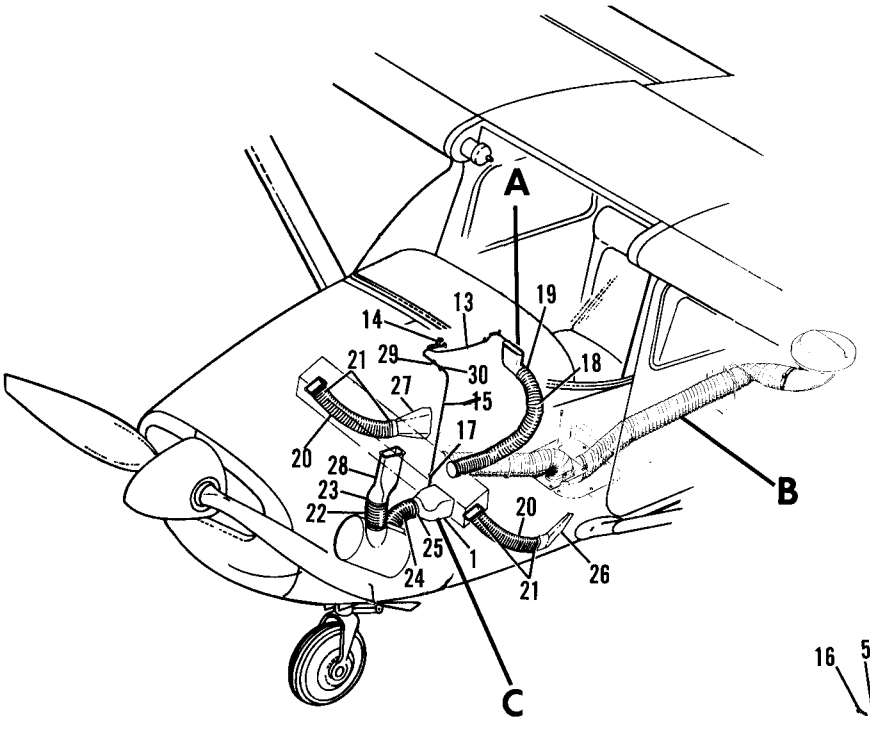


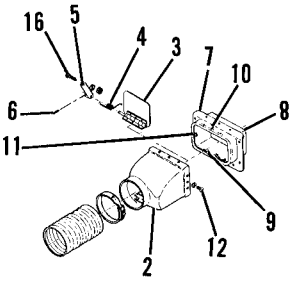
Detail A



U20602580 & ON

Detail B





Detail C

Figure 102. Cabin Heating System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
102 -	%	CABIN HEATING & DEFROSTING SYSTEM	NP	
- 1	1253045-7	VALVE ASSY-CABIN HEATER	1	
- 2	1253044-3	VALVE BODY-CABIN HEATER	1	
- 3	1253063-1	VALVE PLATE ASSY	1	
- 4	1253041-1	SPRING-WARM AIR	1	
- 5	1253037-6	ARM-CONTROL	1	
		ATTACHING PARTS		
- 6	NAS561C2-8	ROLL PIN	1	
		---*---		
	1253035-2	VALVE SEAT ASSEMBLY	1	
- 7	1253035-3	SEAT-VALVE	1	
- 8	1253035-4	EXTENSION-VALVE	1	
- 9	NAS696A08	NUTPLATE	4	
-10	NAS697A08	NUTPLATE	2	
-11	NAS698A08	NUTPLATE	2	
-12	AN515-8R6	SCREW	8	
	AN960-8L	WASHER	5	
	S1268-9	CONTROL ASSY-DEFROST	1	
-13	S1266-2	CONTROL	1	
-14	S1753-6	KNOB	1	
-15	S1241-20	CONTROL ASSY-CABIN HEAT	1	
		ATTACHING PARTS		
-16	0450311-5	CLAMP	1	
	AN960-10L	WASHER	1	
	MS21044N3	NUT	1	
-17	MS21919DG3	CLAMP	1	
		---*---		
-18	S1053E16T	HOSE 32.00 IN LG BULK ITEM REF S1053E16T-32.00	1	
		ATTACHING PARTS		
-19	NAS397-32	CLAMP	2	
		---*---		
-20	S1110ET	HOSE 19.5 IN LG BULK ITEM REF S1110ET19.5	2	
		ATTACHING PARTS		
-21	S1026BG10.90X	CLAMP	2	
		---*---		
-22	S1053K24T	HOSE 21.00 IN LG BULK ITEM REF S1053K24T-21.00	1	
		ATTACHING PARTS		
-23	NAS398-50	CLAMP	1	
		---*---		
-24	S1053K24T	HOSE 15.25 IN LG BULK ITEM REF S1053K24T-15.25	1	
		ATTACHING PARTS		
-25	NAS398-50	CLAMP	2	
		---*---		
-26	1250503-1	DUCT-LH	1	
-27	1250503-2	DUCT-RH	1	
-28	1250123-1	AIR INLET ASSY	1	
-29	S1486DG4U	CLAMP	1	
	MS21919DG4	CLAMP	1	
	S1021Z8-6	SCREW	1	
-30	MS21919DG4	CLAMP	1	
	NAS43DD3-32	SPACER	1	
	AN520-10R10	SCREW	1	
-31	1213325-1	VALVE & NOZZLE ASSY	1	
-32	1250116-4	VALVE ASSY	1	
		ATTACHING PARTS		
-33	NAS221-7	SCREW	2	
		---*---		
	NAS696A06K	NUTPLATE	2	
	1213386-1	LEVER ASSY	1	
		ATTACHING PARTS		
-34	AN960-416L	WASHER	1	
-35	MS24665-132	PIN-COTTER	1	
		---*---		
-36	1250115-2	SHAFT	1	
-37	1213386-2	ARM ASSY	1	
-38	MS16562-16	ROLL PIN	1	
-39	0450311-5	CLAMP	1	
-40	AN960-10L	WASHER	1	
-41	MS21044N3	NUT	1	
-42	S1110ET	HOSE 25.00 IN LG BULK ITEM REF S1110ET-25.00	1	A

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
102 -		ATTACHING PARTS		
-43	S1026BG11.45X	CLAMP	2	A
-44	S2209-3	STA-STRAP	2	A
		---*---		
	1213951-2	DUCT ASSY-CABIN HEAT	1	A
		ATTACHING PARTS		
-45	S1021Z10-8	SCREW	1	A
		---*---		
-46	1213950-2	PLENUM	1	A
-47	1213952-2	COVER	1	A
	1253031-3	ADAPTOR	1	A
	S1862-3	NUTPLATE	2	A
-48	S1110ET	HOSE 38.00 IN LG BULK ITEM REF S1110ET-38.00	1	A
		ATTACHING PARTS		
-49	S1026BG11.45X	CLAMP-WRAP TYPE	2	A
		---*---		
-50	1210113-5	OUTLET ASSEMBLY-CABIN HEAT	1	A
-51	1210113-3	SCREEN	1	A
-52	1210113-6	SPACER	1	A
-53	1210113-7	RETAINER	1	A
		ATTACHING PARTS		
-54	S1021Z8-10	SCREW	6	A
		---*---		
-55	1210113-4	COVER-OUTLET ASSEMBLY	1	A

NOTE. %THIS FIGURE IS NOT APPLICABLE TO THE TU206. SEE FIGURE 103 FOR TU206 COVERAGE.

A---U206 SERIAL U20602580 & ON

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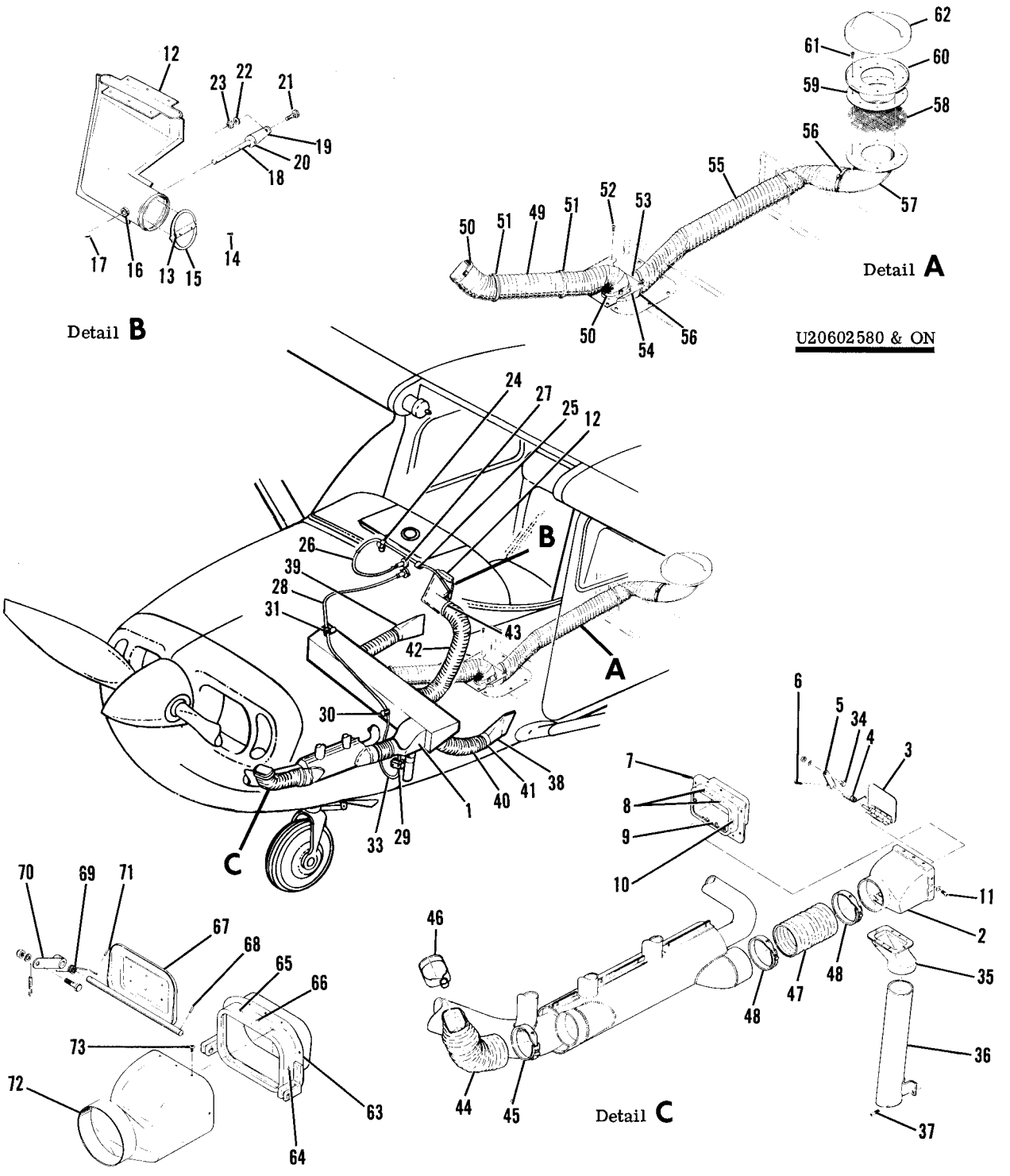
Heating System (Cont)



THIS FIGURE APPLICABLE TO TU206 ONLY

Figure 103. Cabin Heating System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
103 -		CABIN HEATING SYSTEM TU206 ONLY	NP	
- 1	1253045-7	VALVE ASSEMBLY-CABIN HEATER	1	B
- 2	1253044-3	VALVE BODY-CABIN HEATER	1	B
- 3	1253063-1	VALVE PLATE ASSEMBLY	1	B
- 4	1253041-1	SPRING-WARM AIR	1	B
- 5	1253037-6	ARM-CONTROL	1	B
		ATTACHING PARTS		
- 6	NAS561C2-8	ROLLPIN	1	B
		---*---		
- 7	1253035-2	VALVE SEAT ASSEMBLY	1	B
- 8	NAS696A08	NUTPLATE	4	B
- 9	NAS697A08	NUTPLATE	2	B
-10	NAS698A08	NUTPLATE	2	B
-11	AN515-8R6	SCREW	8	B
	AN960-8L	WASHER	5	B
-12	1213325-1	NOZZLE ASSEMBLY-DEFROST	1	
-13	1250116-1	VALVE ASSEMBLY	1	
		ATTACHING PARTS		
-14	AN515-6R10	SCREW	2	
-15	MS21044N06	NUT	2	
		---*---		
	1213386-1	LEVER ASSEMBLY	1	
		ATTACHING PARTS		
-16	AN960-416L	WASHER	1	
-17	MS24665-132	PIN-COTTER	1	
		---*---		
-18	1250115-2	SHAFT	1	
-19	1213386-2	ARM ASSEMBLY	1	
-20	MS16562-16	ROLL PIN EN	1	
-21	0450311-5	CLAMP	1	
-22	AN960-10L	WASHER	1	
-23	MS21044N3	NUT	1	
	S1268-9	CONTROL ASSEMBLY-DEFROST	1	
		ATTACHING PARTS		
-24	S1485D3U	CLAMP	1	
	S1021Z8-8	SCREW	1	
-25	S1485D3U	CLAMP	1	
	S1021Z8-8	SCREW	1	
		---*---		
-26	S1266-6	CONTROL ASSEMBLY	1	
-27	S1753-6	KNOB	1	
-28	S1241-20	CONTROL ASSEMBLY-CABIN HEAT	1	
		ATTACHING PARTS		
-29	0713307-2	CLAMP	2	
	AN523-10R22	SCREW	2	
	AN960-10L	WASHER	2	
-30	MS21919DG4	CLAMP	1	
	NAS43DD3-32	SPACER	1	
	AN520-10R10	SCREW	1	
-31	MS21919DG4	CLAMP	1	
	NAS43DD3-32	SPACER	1	
	S1021Z8-6	SCREW	1	
-32		DELETED, NEVER USED		
-33	S1399-1	SLEEVE	AR	
-34	0450311-5	CLAMP	1	
	MS21044N3	NUT	1	
	AN960-10L	WASHER	1	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
103 -35	1250843-1	ADAPTER	1	B
-36	1250849-5	TUBE ASSEMBLY	1	B
		ATTACHING PARTS		
-37	AN515-8R7	SCREW	2	B
	NAS696A08	NUTPLATE	2	B
		---*---		
-38	1250503-1	DUCT LH	1	
-39	1250503-2	DUCT RH	1	
-40	S1110ET19.5	DUCT	2	
		ATTACHING PARTS		
-41	S1026BG10.90X	CLAMP	4	
		---*---		
-42	S1053E16T	HOSE	1	
		ATTACHING PARTS		
-43	NAS397-32	CLAMP	2	
		---*---		
-44	S1053K24T	HOSE 6.50 IN LG BULK ITEM REF S1053K24T-6.50	1	
		ATTACHING PARTS		
-45	NAS398-50	CLAMP	2	
-46	S1026BG13.00X	CLAMP	1	
		---*---		
-47	S1053K24T	HOSE 5.50 IN LG BULK ITEM REF S1053K24T-5.50	1	
		ATTACHING PARTS		
-48	NAS398-50	CLAMP	2	
		---*---		
-49	S1110ET	HOSE 25.00 IN LG BULK ITEM REF S1110ET-25	1	A
		ATTACHING PARTS		
-50	S1026BG11.45X	CLAMP	2	A
-51	S2209-3	STA-STRAP	2	A
		---*---		
	1213951-2	DUCT ASSY.-CABIN HEAT	1	A
		ATTACHING PARTS		
-52	S1021Z10-8	SCREW	1	A
		---*---		
-53	1213950-2	PLENUM	1	A
-54	1253952-2	COVER	1	A
	1253031-3	ADAPTOR	1	A
	S1862-3	NUTPLATE	2	A
-55	S1110ET	HOSE 38.00 IN LG BULK ITEM REF S1110ET 38.00	1	A
		ATTACHING PARTS		
-56	S1026BG11.45X	CLAMP	2	A
		---*---		
-57	1210113-5	OUTLET ASSEMBLY-CABIN HEAT	1	A
-58	1210113-3	SCREEN	1	A
-59	1210113-6	SPACER	1	A
-60	1210113-7	RETAINER	1	A
		ATTACHING PARTS		
-61	S1021Z8-10	SCREW	6	A
		---*---		
-62	1210113-4	COVER-OUTLET ASSEMBLY	1	A
	1253065-1	INLET ASSY-CABIN HEAT	1	C
-63	1253066-1	VALVE ASSY	1	C
-64	NAS698A08	NUT PLATE	2	C
-65	NAS696A08	NUT PLATE	4	C
-66	NAS697A08	NUT PLATE	2	C
-67	1253067-1	DOOR ASSY-VALVE	1	C
		ATTACHING PARTS		
-68	NAS561C3-6	ROLL PIN	1	C
		---*---		
-69	1253070-1	SPRING	1	C
-70	1253069-1	ARM ASSY.	1	C
		ATTACHING PARTS		
-71	NAS561C3-8	ROLL PIN	1	C
		---*---		
-72	1253068-1	VALVE BODY ASSY	1	C
		ATTACHING PARTS		
-73	AN515-8R6	SCREW	8	C
		---*---		

A---TU206 SERIAL TU20602580 & ON
B---TU206 SERIAL TU20602200 THRU TU20602807
C---TU206 SERIAL TU20602808 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
104 -		BRAKE SYSTEM INSTALLATION	NP	
- 1	S2178-3-0174	HOSE ASSEMBLY-BRAKE LH	1	
- 2	S2178-3-0170	HOSE ASSEMBLY-BRAKE RH	1	
- 3	MS28778-3	PACKING	2	
- 4	AN921-3D	ELBOW	2	
- 5	AN924-3D	NUT	2	
- 6	S292-15-6.00	SLEEVING 6.00 IN LG BULK ITEM REF S272-15-6.00	2	
- 7	AN832-3D	UNION-BULKHEAD RH ONLY	1	
- 8	AN837-3D	ELBOW LH ONLY	1	
	AN960PD616	WASHER	1	
	AN924-3D	NUT	1	
- 9	1280506-105	LINE ASSEMBLY-BRAKE LH	1	
-10	1280506-106	LINE ASSEMBLY-BRAKE RH	1	
		ATTACHING PARTS		
-11	MS35489-5	GROMMET	1	
-12	AN832-3D	UNION-BULKHEAD	1	
	AN960PD616	WASHER	1	
	AN924-3D	NUT	1	
		---*---		
-13	1280506-124	LINE ASSEMBLY-BRAKE LH	1	
-14	1280506-162	LINE ASSEMBLY-BRAKE RH	1	
		ATTACHING PARTS		
-15	AN832-3D	UNION-BULKHEAD	1	
	AN960PD616	WASHER	1	
	AN924-3D	NUT-BULKHEAD	1	
		---*---		
-16	MS21919DG5	CLAMP	2	
-17	0713272-1	BRACKET	2	
-18	S1050-1-5.80	GROMMET 5.80 IN LG BULK ITEM REF S1050-1-5.80	1	
-19	S1050-1-4.30	GROMMET 4.30 IN LG BULK ITEM REF S1050-1-4.30	1	
-20	1280506-145	LINE ASSEMBLY-BRAKE LH STANDARD GEAR	1	
	1280506-147	LINE ASSEMBLY-BRAKE LH HEAVY DUTY GEAR WITH FAIRING	1	
-21	1280506-144	LINE ASSEMBLY-BRAKE RH STANDARD GEAR	1	
	1280506-146	LINE ASSEMBLY-BRAKE RH HEAVY DUTY GEAR WITH FAIRING	1	
		ATTACHING PARTS		
-22	MS21919DG3	CLAMP	1	
		---*---		
-23	S1810.800	HOSE ASSEMBLY	1	
		ATTACHING PARTS		
	AN815-4D	UNION	1	
-24	S1736-1	ELBOW	1	
	S1739-1	NIPPLE HEAVY DUTY GEAR WITH FAIRING	1	
		---*---		
-25	SEE FIG 106	CYLINDER ASSEMBLY-BRAKE MASTER	2	
		BRAKE INSTALLATION-PARKING	NP	
-26	0713070-4	RACK	1	
-27	0713070-5	ANGLE	1	
-28	1260436-1	ANGLE	1	
		ATTACHING PARTS		
-29	AN3-7A	BOLT	1	
	AN960PD10	WASHER	AR	
-30	NAS43DD3-46	SPACER	1	
-31	MS20104 4N3	NUT	1	
-32	AN3-3A	BOLT	2	
	MS21044N3	NUT	2	
		---*---		
	0813150-55	HANDLE ASSEMBLY-PARKING BRAKE	1	
		ATTACHING PARTS		
-33	0713070-25	CLAMP-PARKING BRAKE	1	
-34	0713070-32	SPACER-PARKING BRAKE	1	
-35	0713070-15	SPACER-PARKING BRAKE	1	
-36	AN3-6A	BOLT	2	
-37	MS21044N3	NUT	2	
		---*---		
-38	0811490-6	HANDLE-PARKING BRAKE	1	
-39	0813150-54	TUBE-PARKING BRAKE	1	
-40	NAS561-5-12	ROLL PIN	1	

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Brake System

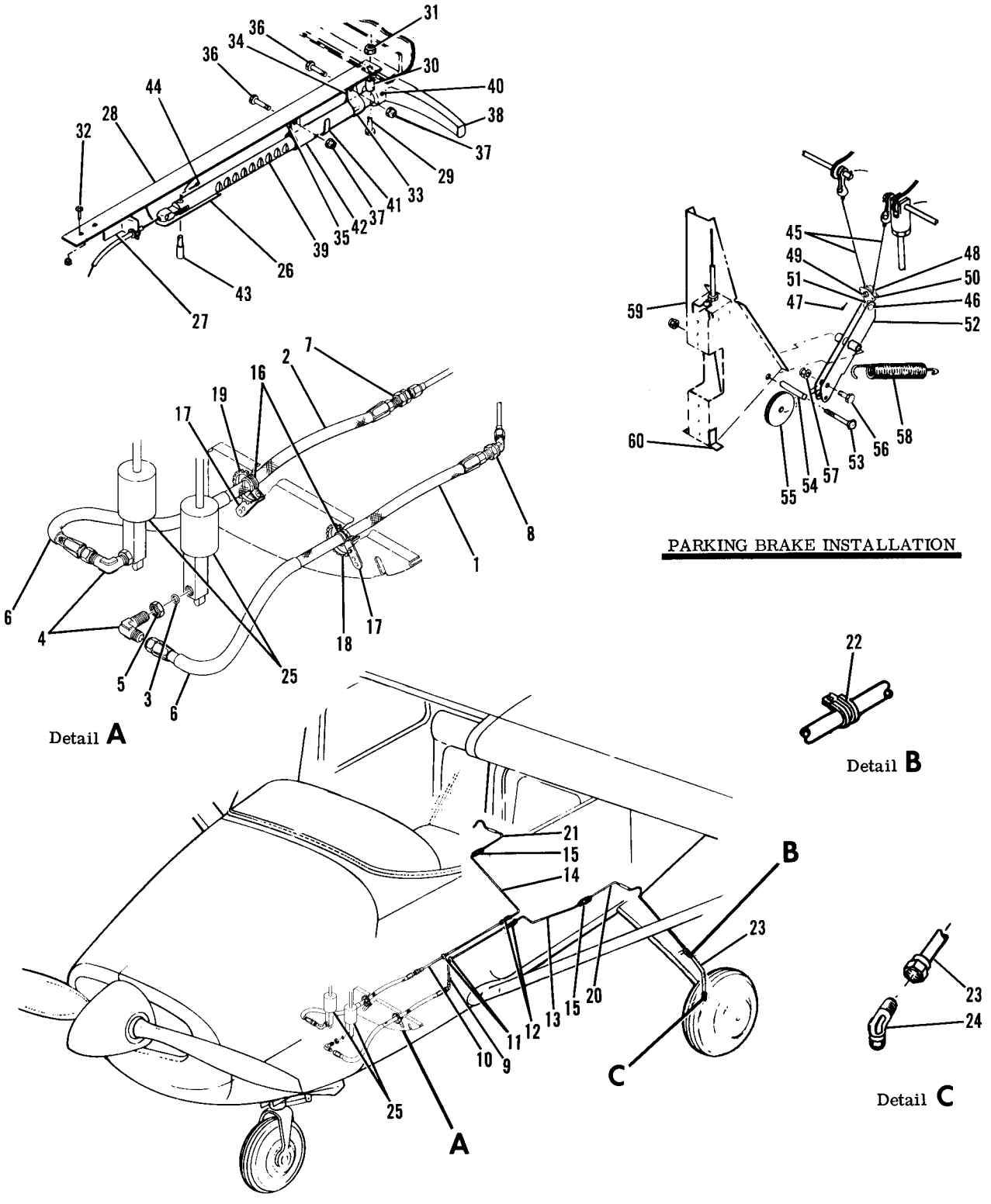

Figure 104. Brake System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
104 -41	0713070-24	CATCH-PARKING BRAKE	1	
		ATTACHING PARTS		
	AN960-6	WASHER	1	
		---*---		
-42	0813156-4	HOUSING ASSEMBLY	1	
-43	0713070-6	PIN-POSITIONING	1	
-44	MS24665-132	PIN-COTTER	1	
-45	1260505-97	CABLE ASSEMBLY	1	
	1260505-197	CABLE ASSEMBLY-STAINLESS STEEL	1	
-46	MS20392-4C13	PIN	1	
-47	MS24665-281	PIN-COTTER	1	
-48	S1710-1	PULLEY	1	
		ATTACHING PARTS		
-49	AN3-6A	BOLT	1	
	0411783	BUSHING	1	
	AN960-10L	WASHER	1	
	MS21044N3	NUT	1	
		---*---		
-50	0713959-1	BRACKET ASSEMBLY	1	
-51	MS24665-134	PIN	3	
-52	0713070-35	BELLCRANK ASSEMBLY	1	
		ATTACHING PARTS		
-53	AN3-13A	BOLT	1	
-54	0713070-19	SPACER	1	
	MS21044N3	NUT	1	
		---*---		
-55	S378-1	PULLEY	1	
		ATTACHING PARTS		
-56	AN23-9A	BOLT	1	
-57	MS21044N3	NUT	1	
		---*---		
-58	0713625-1	SPRING	1	
	1260417-6	CABLE & TUBE ASSEMBLY	1	
	1260417-7	CABLE & TUBE ASSEMBLY-STAINLESS STEEL	1	
-59	1261417-1	BRACKET	1	
-60	1261422-1	ANGLE-LH	1	
	1261422-2	ANGLE-RH	1	

Control Pedals

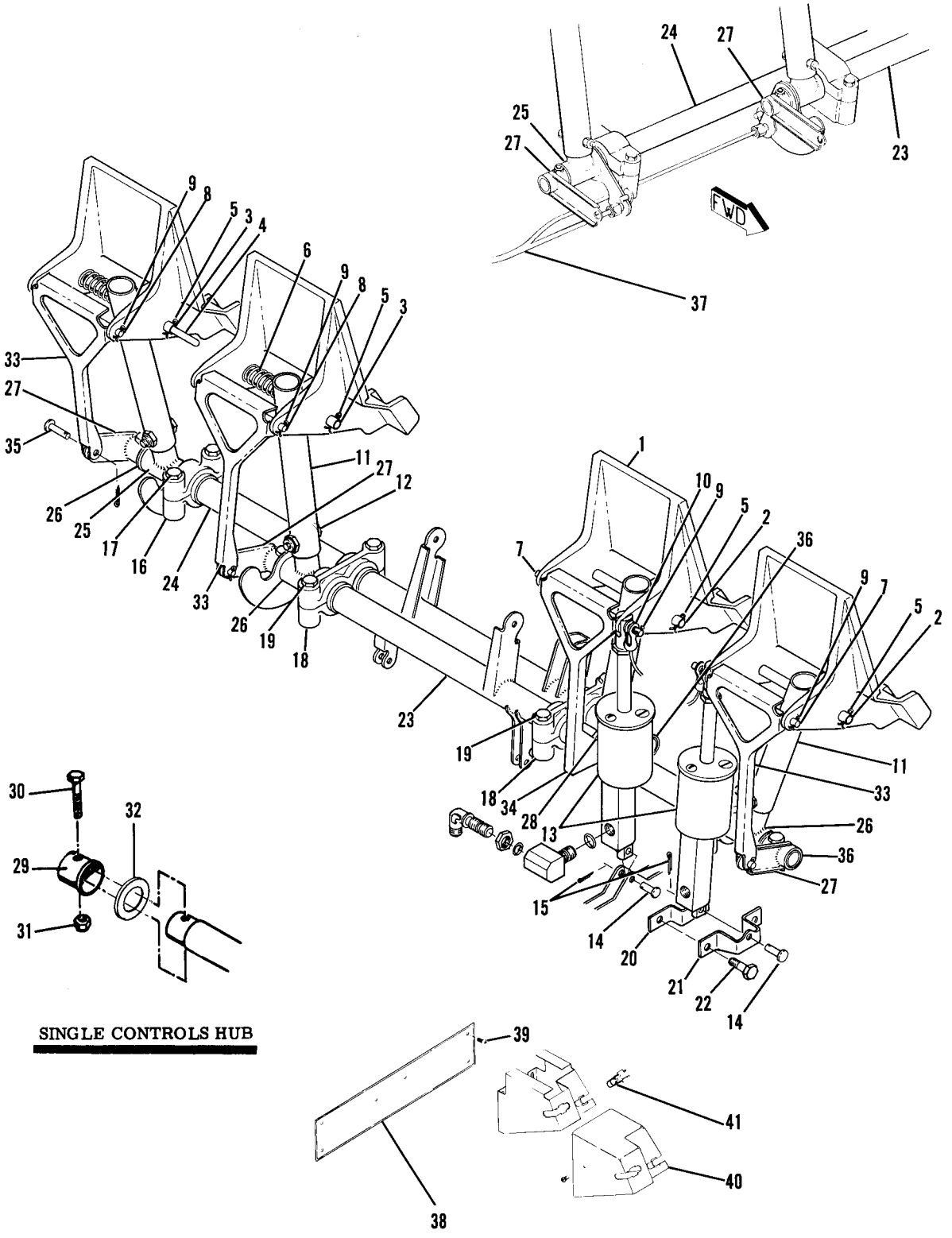

Figure 105. Brake and Rudder Pedals Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
105 -		BRAKE & RUDDER PEDALS INSTL	NP	
- 1	1460320-1	PEDAL-RUDDER & BRAKE	4	
		ATTACHING PARTS		
- 2	1460501-21	SHAFT USED ON LH PEDALS	1	
- 3	1460501-36	SHAFT USED ON RH PEDALS	1	
- 4	1260459-8	PIN USED ON RH PEDALS	1	
- 5	MS24665-285	PIN-COTTER	2	
- 6	0760682-1	SPRING-ANTI RATTLE	1	
		---*---		
- 7	0411778-3	SHAFT LH PEDALS	2	
- 8	0411778-4	SHAFT RH PEDALS	2	
- 9	MS24665-132	PIN-COTTER	2	
	S1438-2	SPACER	AR	
-10	SEE FIG 104	CABLE ASSY.-PARK BRAKE	1	
-11	0411307	ARM-RUDDER BAR	4	
		ATTACHING PARTS		
-12	AN3-11A	BOLT	1	
	MS21044N3	NUT	1	
		---*---		
-13	SEE FIG 106	CYLINDER ASSY-BRAKE MASTER	2	
		ATTACHING PARTS		
-14	MS20392-2-15	PIN	1	
-15	MS24665-132	PIN-COTTER	1	
		---*---		
-16	S1674-1	BEARING HALF OUTBOARD	4	
-17	AN3-13A	BOLT	4	
	MS21044N3	NUT	4	
-18	S1675-1	BEARING HALF INBOARD	4	
-19	AN3-15A	BOLT	4	
-20	0411550	BRACKET-BRAKE CYLINDER SUPPORT INSIDE	1	
-21	0411549	BRACKET-BRAKE CYLINDER SUPPORT OUTSIDE	1	
		ATTACHING PARTS		
-22	AN3-3A	BOLT	2	
	MS21044N3	NUT	2	
		---*---		
-23	1260456-3	RUDDER BAR ASSY-DISENGAGING PEDALS LH	1	
-24	1260456-4	RUDDER BAR ASSY-DISENGAGING PEDALS RH	1	
-25	1260460-2	STUB ASSY.	1	
-26	S1003-43A	BEARING	4	
-27	1260021-1	BELLCRANK ASSEMBLY DUAL CONTROLS	3	
-28	0411573-1	BELLCRANK ASSEMBLY DUAL CONTROLS	1	
-29	0411562	HUB SINGLE CONTROLS	4	
		ATTACHING PARTS		
-30	AN3-10A	BOLT	1	
-31	MS21044N3	NUT	1	
		---*---		
-32	1260459-3	WASHER USED WITH SINGLE CONTROL HUB	AR	
	1260459-13	WASHER	AR	
-33	0411564	LINK	3	
-34	0411564-3	LINK	1	
		ATTACHING PARTS		
-35	MS20392-2C15	PIN	1	
	NAS43HT3-12	SPACER	1	
	MS24665-132	PIN-COTTER	1	
		---*---		
-36	1260419-1	TUBE-DUAL BRAKE	2	
-37	1260458-6	CONTROL ASSY-DISENGAGING RUDDER PEDALS	1	
		ATTACHING PARTS		
	S1153-1	BRACKET	1	
	AN742D5	CLAMP	1	
	S1021Z8-6	SCREW	2	
		---*---		
-38	1260459-11	SCUFF PLATE	1	
		ATTACHING PARTS		
-39	NAS221-5	SCREW	8	
	NAS680A3	NUTPLATE	8	
		---*---		
-40	1260461-5 ¤	COVER ASSY.-DISENGAGING PEDALS	1	
-41	S1213-1	CATCH	2	

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII

Brake System (Cont)

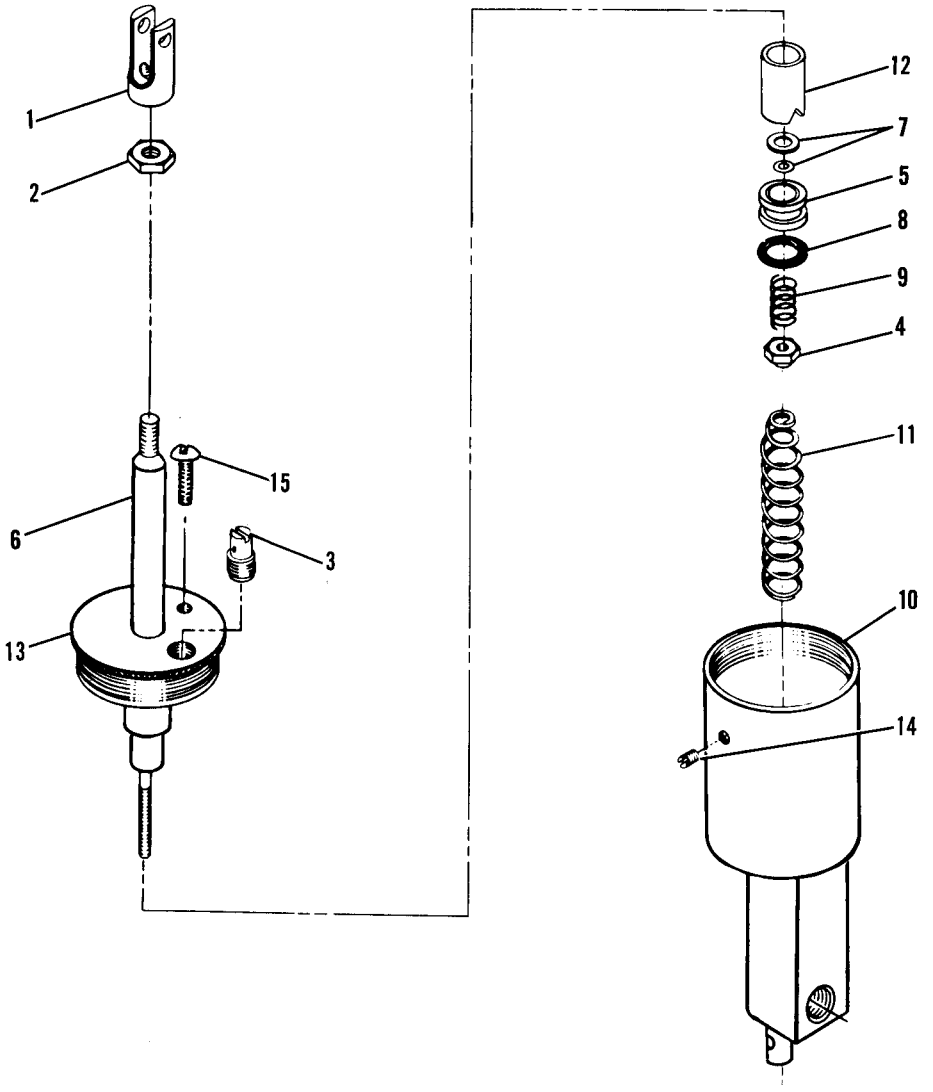

Figure 106. Brake Master Cylinder Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
106 -	0541138-22	BRAKE MASTER CYLINDER ASSEMBLY	2	
		ATTACHING PARTS		
- 1	0541140	CLEVIS	1	
- 2	AN316-4R	NUT-CHECK	1	
- 3	0541139	PLUG	1	
		---*---		
	0541138-5	PISTON ASSEMBLY-MASTER CYLINDER	1	
		ATTACHING PARTS		
- 4	22FH632	NUT SPS	1	
		---*---		
- 5	0541143	PISTON-MASTER CYLINDER	1	
- 6	0541144	ROD-PISTON	1	
- 7	800-001-6	LOCK-O-SEAT PAET	1	
- 8	AN622788	O RING	1	
- 9	0541148-1	SPRING-PISTON	1	
-10	0541184-2	BODY-MASTER CYLINDER	1	
-11	0541148	SPRING	1	
-12	0541149	SLEEVE	1	
-13	0541151	COVER	1	
-14	AN565D6H3	SET SCREW	1	
-15	AN515-10R8	SCREW	1	

Flight Controls

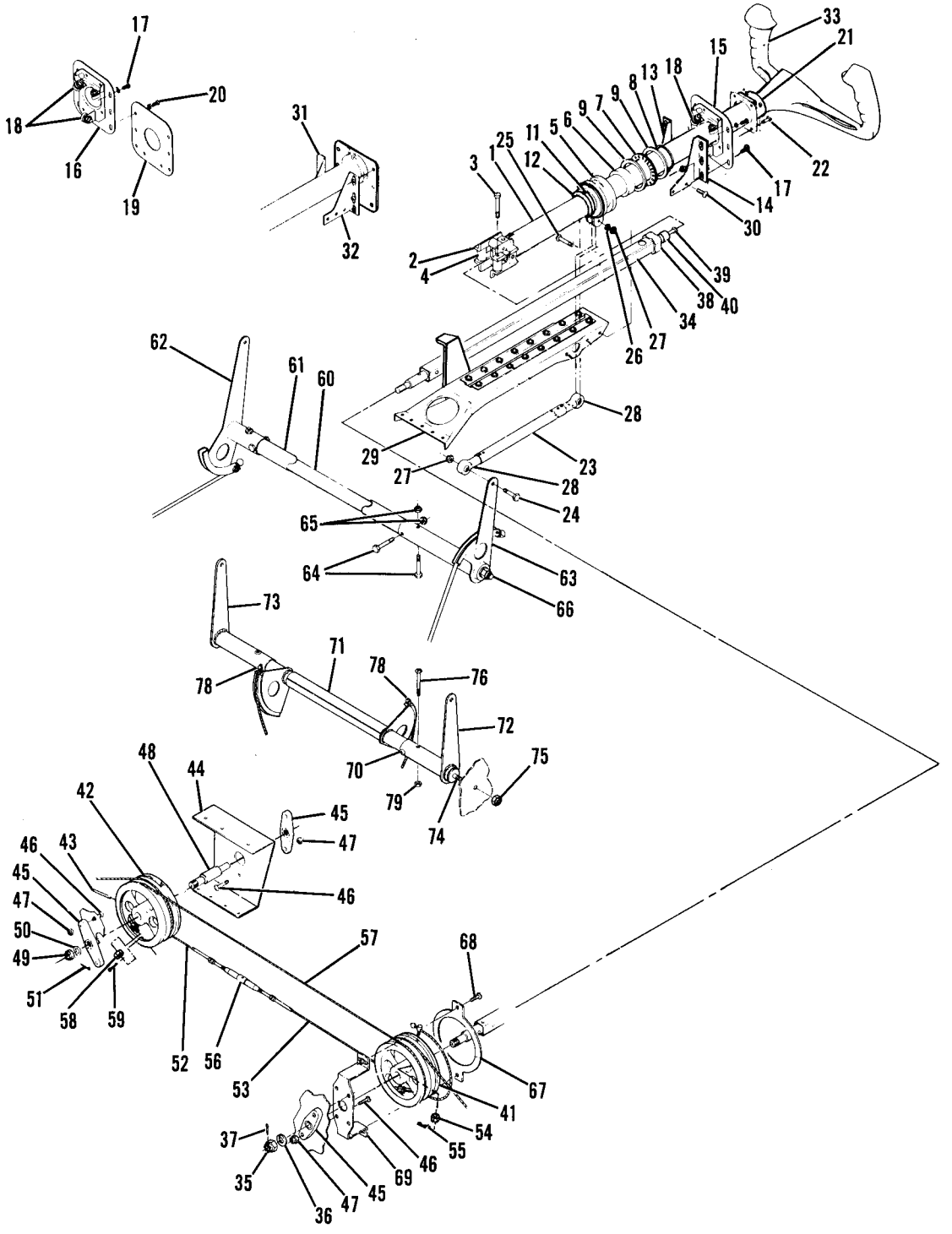

Figure 107. Control Column Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
107 -			CONTROL COLUMN INSTALLATION	NP	
- 1	1260140-8		TUBE & BEARING ASSEMBLY-AIL & ELEV CONTROL LH ONLY	1	
	1260143-11		TUBE & BEARING ASSEMBLY-AIL & ELEV CONTROL RH ONLY	1	
- 2	0760646-2	*	RETAINER ASSEMBLY-CONTROLS	1	
- 3	0760644-1		SCREW-MACHINE	4	
- 4	1260664K1		BEARING ASSEMBLY-CONTROL WHEEL	4	
- 5	0760643-5		SLEEVE WELD ASSEMBLY ALSO USED WITH DUAL CONTROL	1	
- 6	B228		BEARING TOR	1	
- 7	NTA2233		BEARING TOR	2	
- 8	MS16624-1137		RING-RETAINER	2	
- 9	TRA2233		RACE-BEARING TOR	4	
-10	1260142-15		CONTROL TUBE ASSEMBLY LH ONLY	1	
	0760120-6		TUB-INNER LH ONLY	1	
-11	1560312-1		COLLAR	1	
-12	1260665-1		CONNECTOR	1	
	1260148-1		STUD	2	
	1260143-5		CONTROL TUBE ASSEMBLY RH ONLY	1	
-13	SEE FIG 20		BRACKET ASSEMBLY LH CONTROL INBD	1	
-14	SEE FIG 20		BRACKET ASSEMBLY LH CONTROL OUTBD	1	
-15	1213932-3		COVER ASSEMBLY-LH	1	
-16	1213932-2		COVER ASSEMBLY-RH DUAL CONTROLS	1	
			ATTACHING PARTS		
-17	AN515-8R8		SCREW	6	
	AN960-8		WASHER	6	
			---*---		
-18	S2010-3		BEARING	3	
			ATTACHING PARTS		
	AN315-3R		NUT	1	
	AN936A10		WASHER	1	
			---*---		
-19	1213050-1		PLATE-COVER RH SINGLE CONTROLS	1	
			ATTACHING PARTS		
-20	AN515-8R8		SCREW	6	
	AN960-8		WASHER	6	
			---*---		
-21	1260668-2		COLLAR-CONTROL LOCK	1	
			ATTACHING PARTS		
-22	NAS514-632R10		SCREW	4	
	MS21044N06		NUT	4	
			---*---		
-23	0760634-3		PUSH ROD ASSEMBLY-ELEVATOR CONTROL	2	
			ATTACHING PARTS		
-24	NAS222-16		SCREW	1	
-25	0760674-1		SCREW	1	
-26	AN960-416		WASHER	2	
-27	MS21042L4		NUT	2	
			---*---		
-28	F44-14S		ROD END HEC	2	
-29	SEE FIG 20		GUIDE ASSEMBLY-LH	1	
	SEE FIG 20		GUIDE ASSEMBLY-RH	1	
			ATTACHING PARTS		
-30	AN515-8R8		SCREW	5	
			---*---		
-31	SEE FIG 20		BRACKET ASSEMBLY RH CONTROL INBD	1	
-32	SEE FIG 20		BRACKET ASSEMBLY RH CONTROL OUTBD	1	
-33	SEE FIG 108		CONTROL WHEEL & SWITCHES INSTALLATION	1	
-34	1260141-5		TUBE ASSEMBLY-AILERON CONTROL LH	1	
	1260141-6		TUBE ASSEMBLY-AILERON CONTROL RH	1	
			ATTACHING PARTS		
-35	AN310-5		NUT	1	
-36	AN960-516L		WASHER	1	
-37	MS24665-136		PIN	1	
			---*---		
-38	0760121-1		GLIDE-AILERON CONTROL LH ONLY	1	
	0760651-2		GLIDE-AILERON CONTROL RH ONLY	1	
			ATTACHING PARTS		
-39	NAS220-14		SCREW	1	
-40	0760104-2		PLUG LH ONLY	1	
	0760681-1		PLUG RH ONLY	1	
			---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
107 -41	1260112-1	QUADRANT-AILERON CONTROL LH	1	
-42	1260112-2	QUADRANT-AILERON CONTROL RH	1	
		ATTACHING PARTS		
-43	NAS561-6-32	PIN-SLOTTED	1	
		---*---		
-44	1260137-2	BRACKET-SUPPORT	1	
-45	0760633-1	BLOCK ASSEMBLY	3	
		ATTACHING PARTS		
-46	AN515-8R11	SCREW	2	
-47	MS21045L08	NUT	2	
		---*---		
-48	0760649-3	SHAFT	1	
		ATTACHING PARTS		
-49	AN310-5	NUT	1	
-50	AN960-516L	WASHER	1	
-51	MS24665-136	PIN	1	
		---*---		
-52	1260078-8	CABLE ASSEMBLY-CONTROL WHEEL INTERCONNECT	1	
-53	1260078-7	CABLE ASSEMBLY-CONTROL WHEEL INTERCONNECT	1	
		ATTACHING PARTS		
-54	AN310-3	NUT	1	
-55	MS24665-71	PIN-COTTER	1	
-56	AN155832S	BARREL	1	
		---*---		
-57	1260078-5	CABLE ASSEMBLY	1	
		ATTACHING PARTS		
-58	MS21042-3	NUT	2	
-59	MS24665-7	PIN-COTTER	2	
		---*---		
-60	1260429-1	TUBE-TORQUE	1	A
-61	1260438-1	TUBE-RUB PROTECTION	1	A
-62	1260425-1	ARM ASSEMBLY-RH	1	A
-63	1260430-1	ARM ASSEMBLY-LH	1	A
		ATTACHING PARTS		
-64	NAS220-22	SCREW	2	A
-65	MS21045L08	NUT	2	A
-66	NAS222-14	SCREW	1	A
	MS21042L4	NUT	1	A
		---*---		
-67	1260111-3	COVER STRAP	2	
		ATTACHING PARTS		
-68	AN515-8R6	SCREW	2	
		---*---		
-69	1260111-1	GUARD ASSEMBLY	2	
-70	1260614-1	TUBE ASSEMBLY-TORQUE	1	B
-71	1260438-2	TUBE-RUB PROTECTION	1	B
-72	1260613-1	ARM ASSEMBLY-LH	1	B
-73	1260612-1	ARM ASSEMBLY-RH	1	B
-74	NAS222-14	SCREW	2	B
-75	MS21042L4	NUT	2	B
-76	NAS221-23	SCREW	4	B
-77	MS21044N3	NUT	4	B
-78	AN21-10	BOLT	2	B
	AN320-1	NUT	2	B
	MS24665-24	PIN	2	B

NOTE. *WHEN REPLACING THIS PART ALSO ORDER 1260664K1 BEARING KIT

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON

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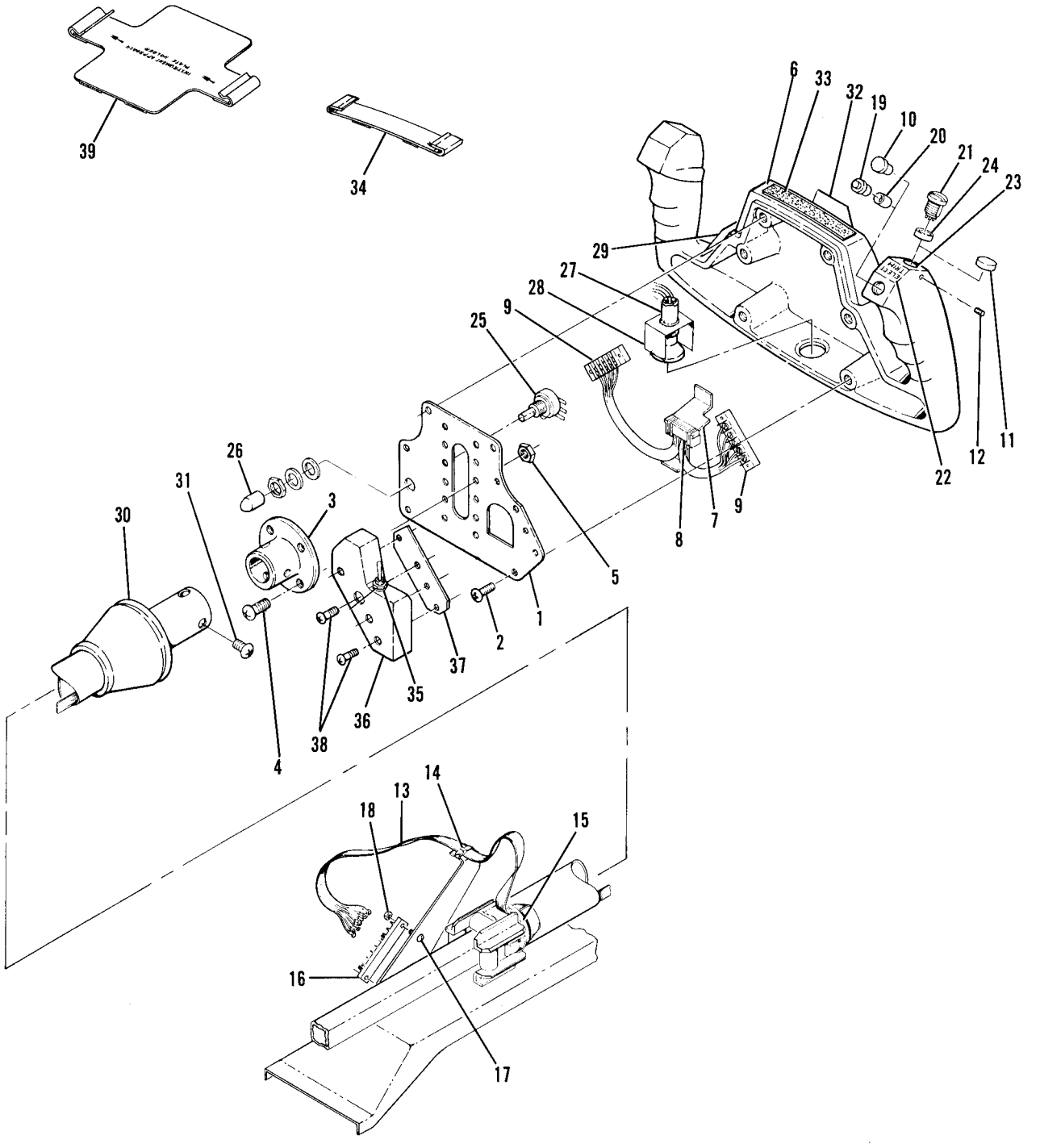
Flight Controls (Cont)



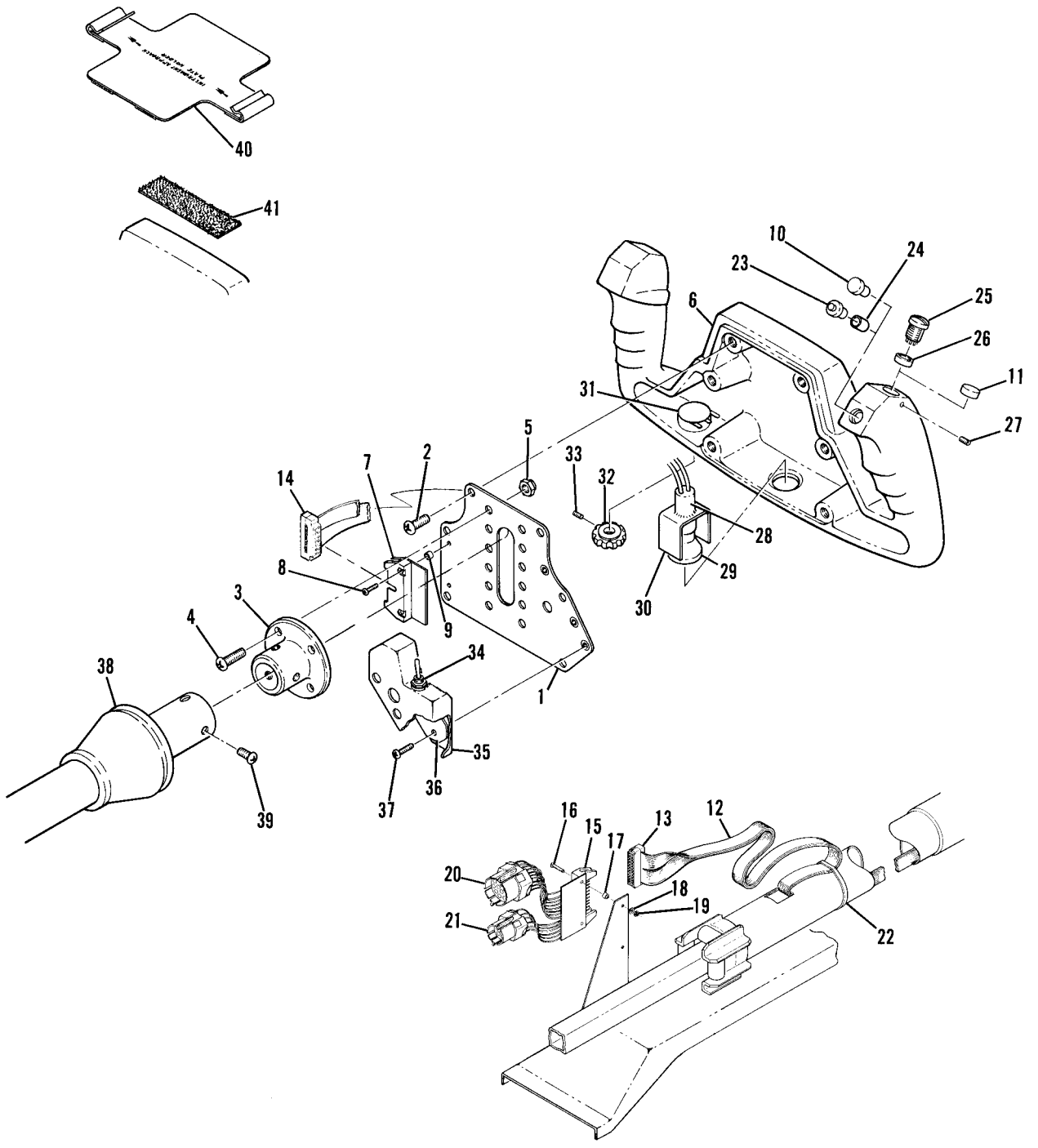
U206 SERIAL U20602200 THRU U20602579

Figure 108. Control Wheel & Switches Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
108 -		CONTROL WHEEL & SWITCHES INSTALLATION	NP	A
	0760019-3	CONTROL WHEEL ASSEMBLY-LH	1	
	0760019-1	CONTROL WHEEL ASSEMBLY-RH	1	
- 1	0760016-1	PLATE	1	
		ATTACHING PARTS		
- 2	NAS221-9	SCREW	1	
		---*---		
- 3	0760017-2	ADAPTOR ASSEMBLY	1	
		ATTACHING PARTS		
- 4	NAS221-11	SCREW	4	
- 5	MS21044N3	NUT	4	
		---*---		
- 6	0760018-1	PAD-CONTROL WHEEL	1	
- 7	0760022-1	BRACKET LH ONLY	1	
- 8	255-10-30-190	CONNECTOR LH ONLY	1	
- 9	351-11-05-001	TERMINAL BLOCK LH ONLY	2	
-10	1270682-1	PLUG LH ONLY	1	
-11	1560110-3	PLUG LH ONLY	1	
-12	AN565B4-2	SCREW LH ONLY ALSO ATTACHES TRIM SWITCH	1	
-13	1270060-1	CABLE ASSEMBLY	1	
-14	S1693-1	STA-STRAP	1	
-15	S1693-2	STA-STRAP	1	
-16	582384-9	SOCKET	1	
		ATTACHING PARTS		
-17	AN515-6R8	SCREW	2	
-18	MS21044N06	NUT	2	
		---*---		
-19	S1985-1	SWITCH-MIKE	1	
-20		INSULATION USE MYLAR ELECTRICAL TAPE	NP	
-21	S2030-1	SWITCH-ELECTRIC TRIM	1	
-22	SEE FIG 2	PLACARD-ELECTRIC TRIM DN	1	
-23	SEE FIG 2	PLACARD-ELECTRIC TRIM UP	1	
-24	1560110-1	ADAPTER	1	
-25	3859A282-251A	RHEOSTAT 12 VOLT BITD	1	
	3859A282-152A	RHEOSTAT 24 VOLT BITD	1	
-26	S2093-1	COVER-RHEOSTAT	1	
-27	4157-001	SOCKET-MAP LIGHT	1	
-28	12R8	BULB-MAP LIGHT 12 VOLT SEP1	1	
	24R8	BULB-MAP LIGHT 24 VOLT SEP1	1	
-29	SEE FIG 2	PLACARD-MAP LIGHT	1	
-30	0760021-1	COVER-CONTROL WHEEL	1	
-31	NAS221-6	SCREW ATTACH CONTROL WHEEL	3	
-32	SEE FIG 2	PLACARD-CONTROL WHEEL	2	
-33	S2092-10	FASTENER-FABRIC HOOK	1	
-34	0715046-4	HOLDER ASSEMBLY-APPROACH PLATE	1	B
	S2092-2	FASTENER-FABRIC PILE	2	
-35	S1695-2	SWITCH-TOGGLE	1	
	C10RED	COVER-TOGGLE SWITCH	1	
-36	1560337-1	HOUSING	1	
-37	1560337-3	SUPPORT	1	
-38	AN515-6R7	SCREW	3	
-39	0715046-8	HOLDER ASSEMBLY-APPROCH PLATE	1	C

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602200 THRU U20602508
C---U206 SERIAL U20602509 THRU U20602579

Flight Controls (Cont)



U206 SERIAL U20602580 & ON

Figure 108A. Control Wheel & Switches Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
108A-		CONTROL WHEEL & SWITCHES INSTALLATION	NP	A
	0760019-15	CONTROL WHEEL ASSY.-LH	1	
	0760019-12	CONTROL WHEEL ASSY.-RH	1	
- 1	0760016-4	PLATE ASSY.-LH CONTROL WHEEL MOUNTING	1	
	0760016-1	PLATE-RH CONTROL WHEEL MOUNTING	1	
		ATTACHING PARTS		
- 2	NAS221-9	SCREW	6	
		---*---		
- 3	0760017-2	ADAPTOR ASSY	1	
		ATTACHING PARTS		
- 4	NAS221-11	SCREW	4	
- 5	MS21044N3	NUT	4	
		---*---		
- 6	0760029-1	PAD-CONTROL WHEEL	1	
- 7	1570307-1	CONNECTOR ASSY	1	
		ATTACHING PARTS		
- 8	AN520-3R8	SCREW	2	
- 9	NAS43DD0-8A	SPACER	2	
		---*---		
-10	1270682-1	PLUG LH ONLY	1	
-11	1560110-2	PLUG LH ONLY	1	
-12	1570308-1	CABLE ASSY.-CONTROL COLUMN	1	
-13	3421-0000	SOCKET	1	
-14	3421-0000	SOCKET	1	
-15	1570307-2	CONNECTOR & CABLE ASSY.-CONTROL COLUMN	1	
		ATTACHING PARTS		
-16	AN520-3R10	SCREW	2	
-17	NAS43DD0-8A	SPACER	2	
-18	AN936-A3	WASHER	2	
-19	AN340-3	NUT	2	
		---*---		
-20	S1962-1-0	HOUSING	1	
-21	S1960-1-0	HOUSING	1	
-22	S2209-2	STA-STRAP	1	
-23	S1985-1	SWITCH-MIKE	1	
-24		INSULATION USE MYLAR ELECTRICAL TAPE	NP	
-25	S2030-1	SWITCH-ELECTRIC TRIM	1	
-26	1560110-1	ADAPTOR	1	
-27	AN565B4-2	SCREW	1	
	SEE FIG 2	PLACARD-ELECTRIC TRIM DN	1	
	SEE FIG 2	PLACARD-ELECTRIC TRIM UP	1	
-28	4157-001	SOCKET-MAP LIGHT	1	
-29	12RB	BULB-MAP LIGHT 12V SEP1	1	
	24RB	BULB-MAP LIGHT 24V SEP1	1	
-30	0760023-1	MOUNTING BRACKET-MAP LIGHT SOCKET	1	
-31	3859A-161-152A	RHEOSTAT-DIMMER SWITCH	1	
-32	1270483-2	KNOB-DIMMER SWITCH	1	
-33	AN565B2H3	SET SCREW	1	
	SEE FIG 2	PLACARD-MAP LIGHT	1	
-34	S1695-2	SWITCH-TOGGLE	1	
	C1ORED	COVER-TOGGLE SWITCH RED	1	
-35	1560337-1	HOUSING-DISENGAGE SWITCH	1	
-36	1560337-3	SUPPORT-HOUSING	1	
		ATTACHING PARTS		
-37	AN515-6R7	SCREW	3	
		---*---		
-38	0760021-1	COVER-CONTROL WHEEL ADAPTER	1	
-39	AN3-3A	BOLT ATTACH CONTROL WHEEL	3	
	AN960-10L	WASHER	3	
	SEE FIG 2	PLACARD-CONTROL WHEEL	1	
-40	0715046-8	APPROACH PLATE HOLDER ASSY	1	
	S2092-3	FABRIC FASTENER HOOK	2	
-41	S2092-10	FABRIC FASTENER PILE	1	

A---U206 SERIAL U20602580 & ON

Flight Controls (Cont)

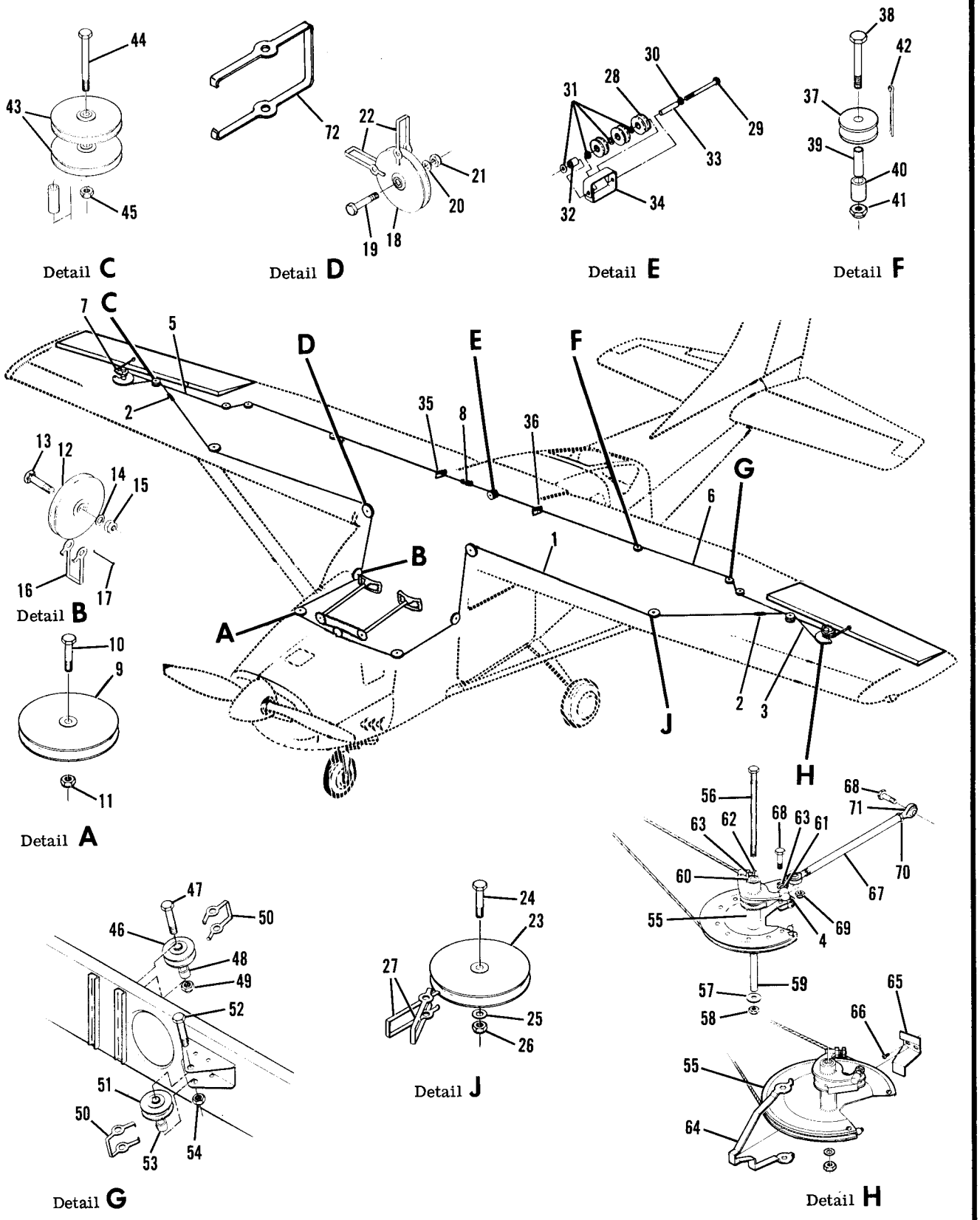


Figure 109. Aileron Control System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
109 -		AILERON CONTROL SYSTEM INSTALLATION	NP	
- 1	1260505-55	CABLE ASSEMBLY-AILERON DIRECT	2	
	1260505-155	CABLE ASSEMBLY-AILERON DIRECT STAINLESS STEEL	2	
		ATTACHING PARTS		
- 2	AN155B32S	BARREL	1	
		---*---		
- 3	1260505-58	CABLE ASSEMBLY-AILERON DIRECT OUTBOARD	2	
	1260505-158	CABLE ASSEMBLY-AILERON DIRECT OUTBOARD STAINLESS STEEL	2	
		ATTACHING PARTS		
- 4	AN21-9	BOLT	1	
	AN320-1	NUT	1	
	MS24665-5	PIN-COTTER	1	
		---*---		
- 5	1260505-60	CABLE ASSEMBLY-AILERON CARRY THRU LH	2	
	1260505-160	CABLE ASSEMBLY-AILERON CARRY THRU LH STAINLESS STEEL	2	
- 6	1260505-54	CABLE ASSEMBLY-AILERON CARRY THRU RH	2	
	1260505-154	CABLE ASSEMBLY-AILERON CARRY THRU RH STAINLESS STEEL	2	
		ATTACHING PARTS		
- 7	AN21-9	BOLT	1	
	AN320-1	NUT	1	
	MS24665-5	PIN-COTTER	1	
- 8	AN155B32S	BARREL	1	
		---*---		
- 9	S378-4	PULLEY	2	
		ATTACHING PARTS		
-10	AN4-10A	BOLT	1	
-11	MS21042L4	NUT	1	
		---*---		
-12	MS20220-2	PULLEY	2	
		ATTACHING PARTS		
-13	AN5-12A	BOLT	1	
-14	AN960-516L	WASHER	1	
-15	MS21042L5	NUT	1	
		---*---		
-16	0760610-3	GUARD	2	
-17	MS24665-285	PIN-COTTER CABLE GUARD	2	
-18	MS20220-2	PULLEY	2	
		ATTACHING PARTS		
-19	AN5-13A	BOLT	1	
-20	AN960-516	WASHER	1	
-21	MS21042L5	NUT	1	
		---*---		
-22	0760610-1	GUARD	2	
-23	S378-4	PULLEY	2	
		ATTACHING PARTS		
-24	AN4-11A	BOLT	1	
-25	AN960-416	WASHER	1	
-26	MS21042L5	NUT	1	
		---*---		
-27	0760610-2	GUARD	4	
-28	S394	PULLEY	1	
		ATTACHING PARTS		
-29	AN3-21	BOLT	1	
-30	AN960-10L	WASHER	1	
-31	AN960-416L	WASHER	4	
-32	NAS43HT4-16	SPACER	1	
-33	0512138	BUSHING	1	
		---*---		
-34	1260060-1	GUARD	1	
-35	0760615-1	GUARD	2	
-36	0760616-1	RUB STRIP	2	
		ATTACHING PARTS		
	AN515-8R12	SCREW	2	
	MS21045L08	NUT	2	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
109 -37	S394	PULLEY	2	
		ATTACHING PARTS		
-38	AN3-13A	BOLT	1	
-39	1260054-1	BUSHING	1	
-40	NAS43HT4-30	SPACER	1	
-41	MS21044N3	NUT	1	
		---*---		
-42	MS24665-289	PIN-COTTER CABLE GUARD	2	
-43	MS20220-2	PULLEY	4	
		ATTACHING PARTS		
-44	AN5-30A	BOLT	1	
-45	MS21042L5	NUT	1	
	NAS43DD5-80	SPACER	1	
		---*---		
-46	MS20220-1	PULLEY	2	
		ATTACHING PARTS		
-47	AN5-16A	BOLT	1	
-48	NAS43HT5-4D	SPACER	1	
-49	MS21042L5	NUT	1	
		---*---		
-50	1260055-1	RETAINER	4	
-51	MS20220-1	PULLEY	2	
		ATTACHING PARTS		
-52	AN5-16A	BOLT	1	
-53	NAS43HT5-4D	SPACER	1	
-54	MS21042L5	NUT	1	
		---*---		
-55	1260023-1	BELLCRANK ASSEMBLY-AILERON LH	1	
	1260023-2	BELLCRANK ASSEMBLY-AILERON RH	1	
		ATTACHING PARTS		
-56	AN4-51A	BOLT	1	
-57	0522629-1	WASHER LOWER END OF BELLCRANK	2	
-58	MS21042L4	NUT	1	
		---*---		
-59	1220066-3	BUSHING	1	
-60	8610	BEARING TOR	2	
-61	NAS428K4-12	BOLT	1	
-62	NAS428K4-10	BOLT	1	
-63	AN316C4R	NUT	2	
-64	1260097-2	RETAINER	1	
-65	1220118-1	RETAINER-LH	1	
	1220118-2	RETAINER-RH	1	
		ATTACHING PARTS		
-66	AN515-6R5	SCREW	2	
		---*---		
-67	1260648-1	ROD ASSEMBLY-AILERON CONTROL	2	
		ATTACHING PARTS		
-68	AN525-416R-14	SCREW	2	
-69	MS21042L4	NUT	2	
		---*---		
-70	AN316C4R	NUT	1	
-71	S1820-4	ROD	1	
-72	1260071-1	RETAINER-CABLE	2	

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
110 -		ELEVATOR CONTROL SYSTEM INSTALLATION	NP	A
- 1	1260505-29	CABLE ASSEMBLY-ELEVATOR DOWN	1	
	1260505-129	CABLE ASSEMBLY-ELEVATOR DOWN STAINLESS STEEL	1	
- 2	1260505-30	CABLE ASSEMBLY-ELEVATOR UP	1	
	1260505-130	CABLE ASSEMBLY-ELEVATOR UP STAINLESS STEEL	1	
		ATTACHING PARTS		
- 3	AN21-10	BOLT	1	
- 4	AN320-1	NUT	1	
- 5	MS24665-24	PIN-COTTER	1	
- 6	AN23-10	BOLT	1	
- 7	AN310-3	NUT	1	
- 8	MS24665-134	PIN-COTTER	1	
- 9	AN155B32S	BARREL	1	
-10	AN165-22RS	EYE	1	
		---*---		
-11	1260440-1	BELLCRANK ASSEMBLY-ELEVATOR	1	
		ATTACHING PARTS		
-12	AN4-16A	BOLT	1	
-13	AN960-416	WASHER	1	
	AN960D416L	WASHER	2	
	NAS43DD4-30	SPACER	1	
-14	MS21042L4	NUT	1	
		---*---		
-15	1260442-1	LINK	2	
-15A	1260649-1	LINK	2	
		ATTACHING PARTS		
-16	AN24-14	BOLT	1	
-17	AN24-15	BOLT	1	
	AN320-4	NUT	1	
	AN960D416L	WASHER LOWER LINKS ONLY	2	
	MS24665-134	PIN-COTTER	1	
-18	1260741-1	LINK ASSEMBLY	1	
		---*---		
-19	MS24461-4	BUSHING	1	
-20	MS20200KP4	BEARING	1	
-21	S378-2	PULLEY	1	
		ATTACHING PARTS		
-22	AN3-12A	BOLT	1	
-23	NAS42DD6-24A	BUSHING	1	
	AN960D10	WASHER	1	
	MS21044N3	NUT	1	
		---*---		
-24	0510111-15	TUBE ASSEMBLY-PUSH PULL	1	
		ATTACHING PARTS		
-25	AN4-10A	BOLT	2	
-26	MS21042L4	NUT	2	
		---*---		
-27	1260505-303	CABLE ASSEMBLY-ELEVATOR DOWN SPRING	1	
	1260505-403	CABLE ASSEMBLY-ELEVATOR DOWN SPRING STAINLESS STEEL	1	
		ATTACHING PARTS		
-28	AN23-10	BOLT	1	
	AN310-3	NUT	1	
	MS24665-134	PIN-COTTER	1	
	AN155B16S	BARREL	1	
	AN165-16RS	EYE	1	
		---*---		
-29	1260449-1	SPRING-ELEVATOR DOWN	1	
		ATTACHING PARTS		
	AN23-10	BOLT	1	
	AN310-3	NUT	1	
	AN960-10L	WASHER	1	
	MS24665-134	PIN-COTTER	1	
	NAS43HT3-10	SPACER	1	
		---*---		
-30	S378-4	PULLEY	4	
		ATTACHING PARTS		
-31	AN4-10A	BOLT	1	
-32	MS21042L4	NUT	1	
		---*---		

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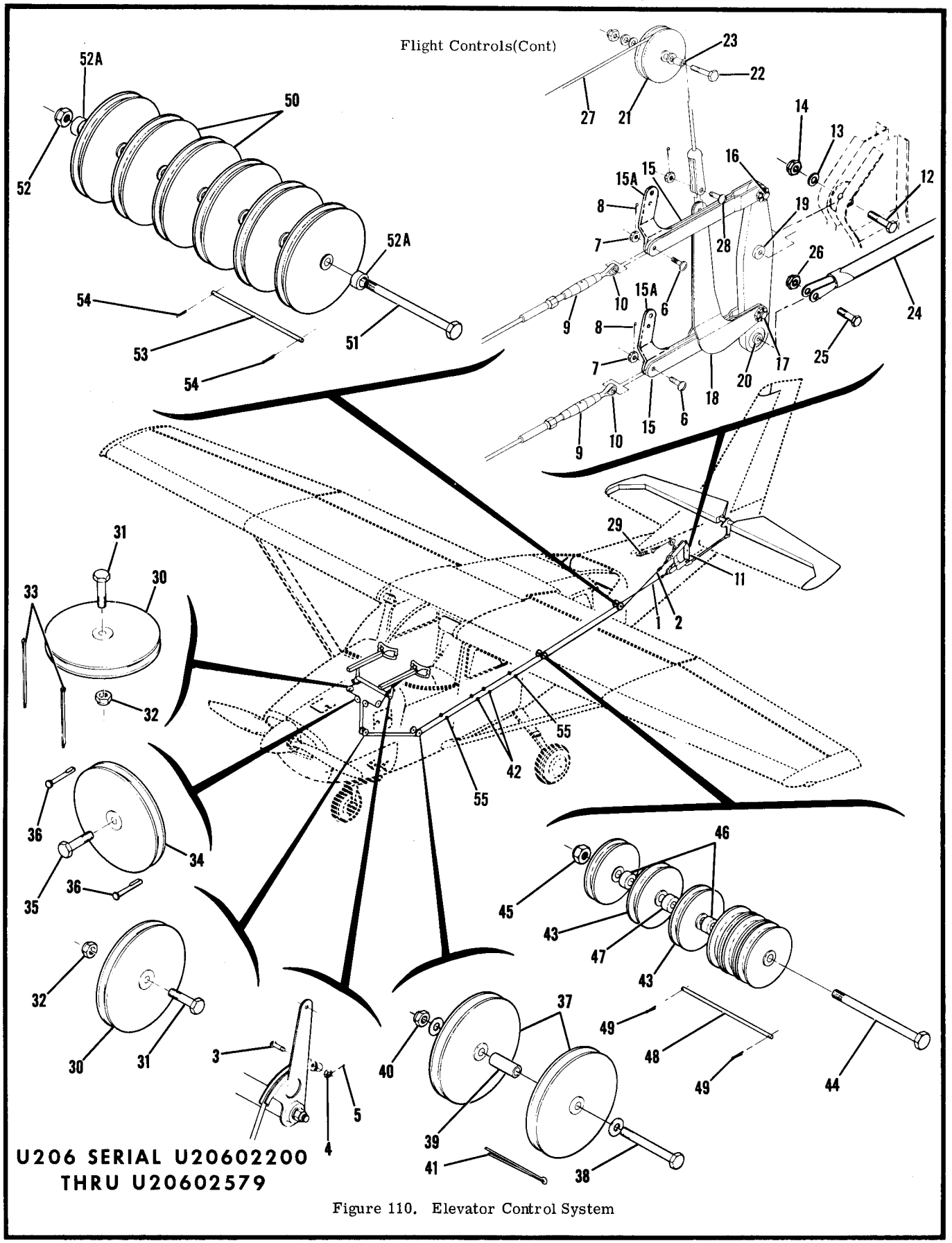

Figure 110. Elevator Control System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
110 -33	MS24665-283	PIN-COTTER CABLE GUARD	4	
-34	S378-4	PULLEY-CABLE	2	
		ATTACHING PARTS		
-35	AN4-10A	BOLT	1	
-36	NAS427K9	PIN-CABLE GUARD	2	
		---*---		
-37	S378-4	PULLEY-CABLE	2	
		ATTACHING PARTS		
-38	AN4-20A	BOLT	1	
-39	NAS43HT4-41	SPACER	1	
-40	MS21042L4	NUT	1	
		---*---		
-41	MS24665-143	PIN-COTTER	2	
-42	S338-5	FAIRLEAD HALF	8	
	S339-3	CLIP	4	
-43	S378-3L	PULLEY-CABLE	2	
		ATTACHING PARTS		
-44	AN4-36A	BOLT	1	
-45	MS21042L4	NUT	1	
-46	NAS43DD4-9	SPACER	2	
-47	NAS43DD4-9	SPACER	1	
		---*---		
-48	1200017-2	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-49	MS24665-132	PIN-COTTER	2	
		---*---		
-50	S378-4	PULLEY CABLE	2	
		ATTACHING PARTS		
-51	AN4-37A	BOLT	1	
-52	MS21042L4	NUT	1	
-52A	NAS43DD4-13	SPACER	2	
		---*---		
-53	1200017-2	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-54	MS24665-132	PIN-COTTER	2	
		---*---		
-55	S338-9	FAIRLEAD HALF	8	
	S339-3	CLIP	4	
		A---U206 SERIAL U20602200 THRU U20602579		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
110A-		ELEVATOR CONTROL SYSTEM INSTALLATION	NP	A
- 1	1260505-306	CABLE ASSY.-ELEVATOR CONTROL	2	
	1260505-406	CABLE ASSY.-ELEVATOR CONTROL STAINLESS STEEL	2	
		ATTACHING PARTS		
- 2	AN21-10	BOLT	1	
	AN320-1	NUT	1	
	MS24665-24	PIN-COTTER	1	
- 3	AN23-10	BOLT	1	
- 4	AN310-3	NUT	1	
- 5	MS24665-134	PIN-COTTER	1	
- 6	AN155-32S	BARREL	1	
- 7	AN165-22RS	EYE	1	
		---*---		
- 8	1260440-4	BELLCRANK ASSY.-ELEVATOR	1	
		ATTACHING PARTS		
- 9	AN4-12A	BOLT	1	
-10	NAS679A4	NUT	1	
-11	AN960D416	WASHER	1	
-12	AN960D416L	WASHER	2	
		---*---		
-13	1260649-2	LINK-ELEVATOR CABLE	1	
-14	1260442-4	LINK-ELEVATOR CABLE	1	
		ATTACHING PARTS		
-15	AN4-32	BOLT	1	
-16	AN960-416	WASHER	2	
-17	0760687-1	SPACER	2	
	AN960-416L	WASHER	2	
-18	AN310-4	NUT	1	
	MS24665-134	PIN-COTTER	1	
		---*---		
-19	1260649-1	LINK-ELEVATOR CABLE	1	
-20	1260442-3	LINK-ELEVATOR CABLE	1	
		ATTACHING PARTS		
-21	AN24-13	BOLT	1	
	AN960D416L	WASHER	2	
	AN960-416L	WASHER	2	
	AN320-4	NUT	1	
	MS24665-134	PIN-COTTER	1	
		---*---		
-22	MS24461-2	BEARING	1	
-23	MS20200KP4	BEARING	1	
-24	1260479-2	SPRING-ELEVATOR DOWN	2	
-25	AN155-8S	BARREL	2	
	AN165-8LS	EYE-TURNBUCKLE	2	
	AN161-8RS	FORK-TURNBUCKLE	2	
		ATTACHING PARTS		
-26	AN42B4A	BOLT-EYE	1	
-27	AN960-10	WASHER	1	
-28	MS21044N3	NUT	1	
-29	MS20392-2C9	PIN	1	
	AN960-10L	WASHER	1	
	MS24665-132	PIN-COTTER	1	
		---*---		
-30	0510111-15	TUBE ASSY.-PUSH PULL	1	
		ATTACHING PARTS		
-31	AN4-10A	BOLT	2	
-32	NAS679A4	NUT	2	
		---*---		
-33	MS20220-4	PULLEY	2	
		ATTACHING PARTS		
-34	AN5-10A	BOLT	1	
-35	NAS679A5	NUT	1	
-36	MS24665-289	PIN-COTTER	1	
		---*---		

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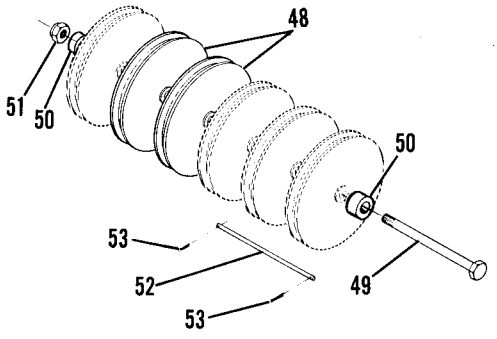
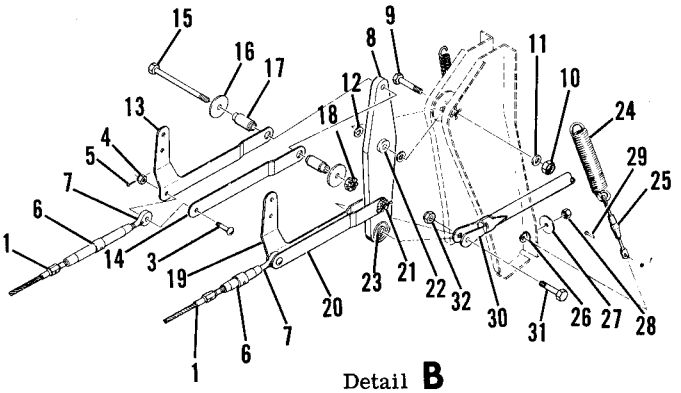
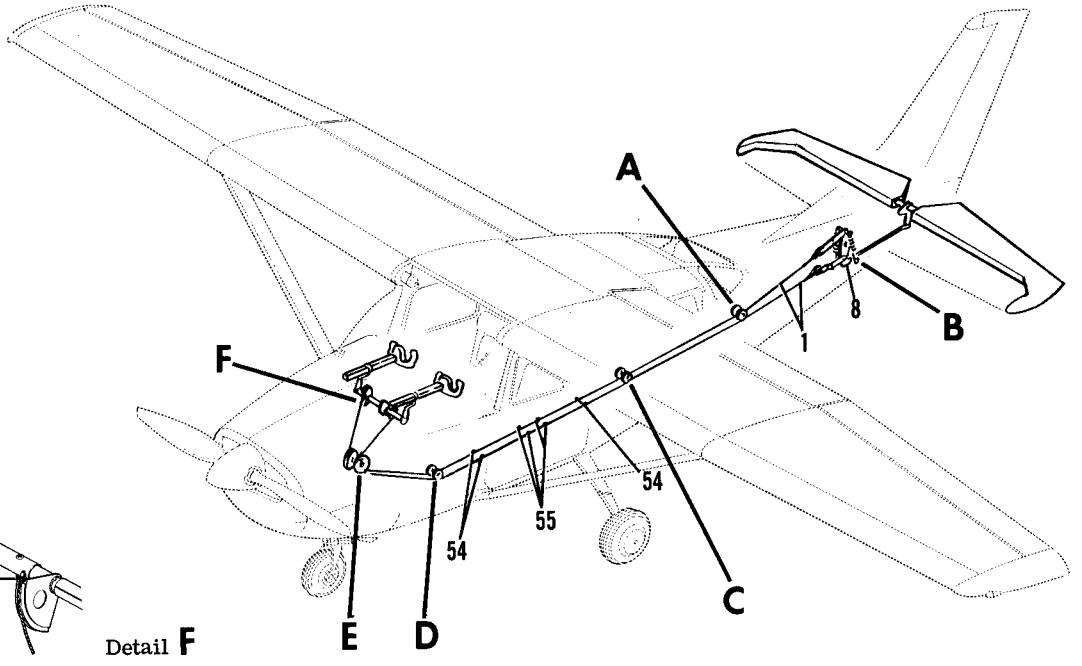
Flight Controls (Cont)



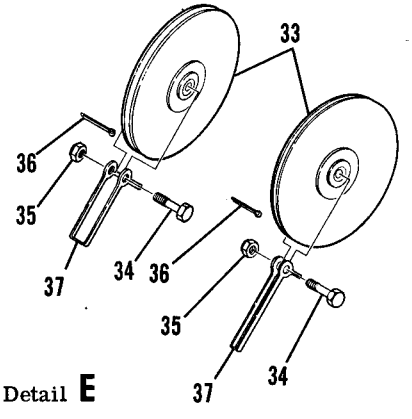
Detail A



Detail B

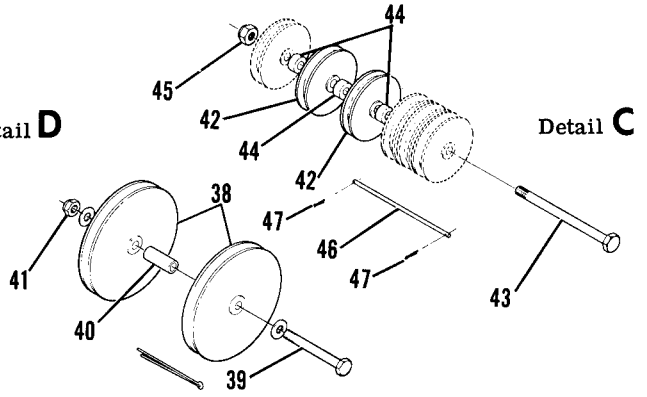


Detail F



Detail E

Detail D



Detail C

U206 SERIAL U20602580 & ON

Figure 110A. Elevator Control System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
110A-37	1260403-1	GUARD	2	
-38	S378-4	PULLEY	2	
		ATTACHING PARTS		
-39	AN4-20A	BOLT	1	
-40	NAS43HT4-41	SPACER	1	
-41	NAS679A4	NUT	1	
		---*---		
-42	S378-3L	PULLEY	2	
		ATTACHING PARTS		
-43	AN4-36A	BOLT	1	
-44	NAS43DD4-9	SPACER	3	
-45	NAS679A4	NUT	1	
		---*---		
-46	1200017-2	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-47	MS24665-132	PIN-COTTER	2	
		---*---		
-48	S378-4	PULLEY	2	
		ATTACHING PART		
-49	AN4-37A	BOLT	1	
-50	NAS43DD4-13	SPACER	2	
	AN960-416	WASHER	1	
-51	NAS679A4	NUT	1	
		---*---		
-52	1200017-2	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-53	MS24665-132	PIN-COTTER	2	
		---*---		
-54	S338-9	FAIRLEAD HALF	8	
-55	S338-5	FAIRLEAD HALF	8	
	S339-3	CLIP-FAIRLEAD	8	
		A---U206 SERIAL U20602580 & ON		

Flight Controls (Cont)

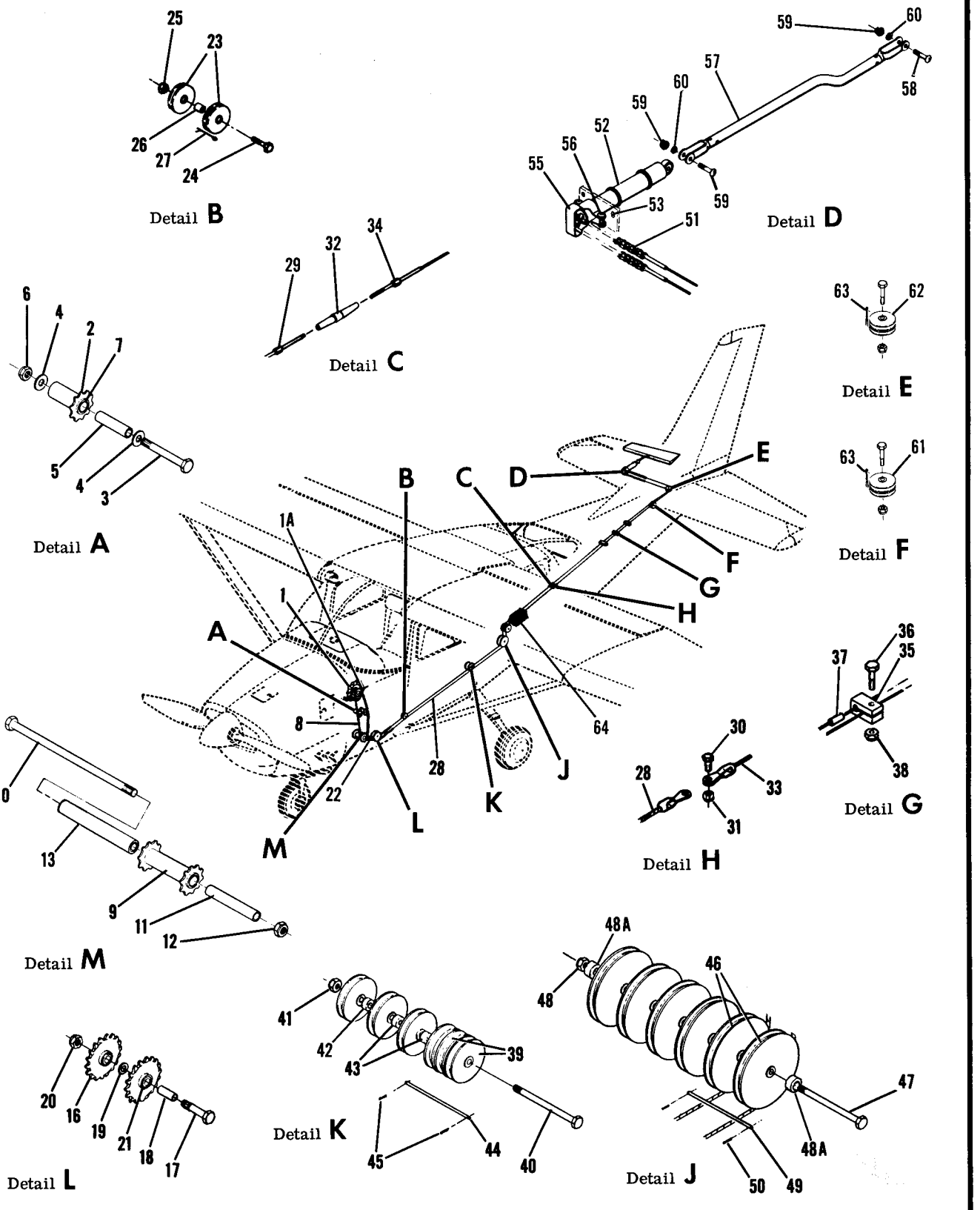


Figure 111. Elevator Trim System

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
111 -			ELEVATOR TRIM SYSTEM INSTALLATION	NP	
- 1	1260422-1		WHEEL ASSEMBLY-TRIM	1	
			ATTACHING PARTS		
	MS21044N3		NUT	1	
			---*---		
- 1A	1260604-1		INDICATOR-ELEVATOR TRIM	1	
			ATTACHING PARTS		
	AN960-516L		WASHER	1	
	AN960-10L		WASHER	1	
	MS21044N3		NUT	1	
			---*---		
- 2	1260420-1		SPROCKET-IDLER	2	
			ATTACHING PARTS		
- 3	AN3-16A		BOLT	2	
- 4	AN960-10L		WASHER	4	
- 5	NAS75-3-107		BUSHING	2	
- 6	MS21044N3		NUT	2	
			---*---		
- 7	S1003-69A		BUSHING	2	
- 8	0432138-14		CHAIN-ELEVATOR TAB	1	
- 9	1260421-1		SPROCKET-DRIVE	1	
			ATTACHING PARTS		
-10	AN3-53A		BOLT	1	A
	AN3-37A		BOLT	1	B
-11	NAS75-3-130		BUSHING	1	A
-12	MS21044N3		NUT	1	
-13	NAS75-3-130		BUSHING	1	A
	NAS75-3-117		BUSHING	1	B
-14			DELETED NEVER USED		
-15			DELETED NEVER USED		
			---*---		
-16	0761210-4		SPROCKET	2	
			ATTACHING PARTS		
-17	AN3-11A		BOLT	1	
-18	0411491-1		BUSHING	1	
-19	AN960-416		WASHER	1	
-20	MS21044N3		NUT	1	
			---*---		
-21	S1003-108		BEARING	1	
-22	0432138-3		CHAIN-ELEVATOR TAB	1	
-23	S378-1L		PULLEY	2	
			ATTACHING PARTS		
-24	AN3-11A		BOLT	1	
-25	MS21045L08		NUT	1	
-26	NAS43HT3-6		SPACER	1	
-27	MS24665-132		PIN	1	
			---*---		
-28	1260505-95	*	CABLE ASSEMBLY-ELEVATOR TRIM FORWARD LH	1	
	1260505-195	*	CABLE ASSEMBLY-ELEVATOR TRIM FORWARD LH STAINLESS STEEL	1	
-29	1260505-98	*	CABLE ASSEMBLY-ELEVATOR TRIM FORWARD RH	1	
	1260505-121	*	CABLE ASSEMBLY-ELEVATOR TRIM FORWARD RH STAINLESS STEEL	1	
	1260505-198	*	CABLE ASSEMBLY-ELEVATOR TRIM FORWARD RH STAINLESS STEEL	1	
			ATTACHING PARTS		
-30	AN3-3A		BOLT LH ONLY	1	
-31	MS21044N3		NUT LH ONLY	1	
-32	AN155B8S		BARREL RH ONLY	1	
			---*---		
-33	1260505-46		CABLE ASSEMBLY-ELEVATOR TRIM AFT LH	1	
	1260505-146		CABLE ASSEMBLY-ELEVATOR TRIM AFT LH STAINLESS STEEL	1	
-34	1260505-99		CABLE ASSEMBLY-ELEVATOR TRIM AFT RH	1	
	1260505-199		CABLE ASSEMBLY-ELEVATOR TRIM AFT RH STAINLESS STEEL	1	
-35	0411523		BLOCK	3	
			ATTACHING PARTS		
-36	AN3-6A		BOLT	1	
-37	0411524		BUSHING	1	
-38	MS21044N3		NUT	1	
			---*---		
-39	S378-3L		PULLEY-CABLE	2	
			ATTACHING PARTS		
-40	AN4-36A		BOLT	1	
-41	MS21042L4		NUT	1	
-42	NAS43DD4-9		SPACER	2	
-43	NAS43DD4-9		SPACER	1	
			---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
111 -44	1200017-2	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-45	MS24665-132	PIN-COTTER	2	
		---*---		
-46	S378-4	PULLEY-CABLE	6	
		ATTACHING PARTS		
-47	AN4-37A	BOLT	1	
-48	MS21042L4	NUT	1	
-48A	NAS43DD4-13	SPACER	2	
		---*---		
-49	1200017-2	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-50	MS24665-132	PIN-COTTER	2	
		---*---		
-51	0432138-21	CHAIN ASSEMBLY-ELEVATOR TRIM	1	
-52	SEE FIG 113	ACTUATOR ASSEMBLY	1	
		ATTACHING PARTS		
-53	AN3-3A	BOLT	4	
-54		DELETED-NOT SHOWN		
		---*---		
-55	1260152-1	GUARD	1	
		ATTACHING PARTS		
-56	AN515-8R8	SCREW	2	
	MS21045L08	NUT	2	
		---*---		
-57	1260065-8	LINK	1	
		ATTACHING PARTS		
-58	NAS644P3-9	BOLT	2	
-59	AN520-3	NUT	2	
-60	AN960-10	WASHER	2	
	MS24665-134	PIN-COTTER	2	
		---*---		
-61	S378-1L	PULLEY	2	
		ATTACHING PARTS		
	AN3-10	BOLT	1	
	MS21044N3	NUT	1	
		---*---		
-62	S378-1	PULLEY	2	
		ATTACHING PARTS		
	AN3-10A	BOLT	1	
	MS21044N3	NUT	1	
		---*---		
-63	MS24665-136	PIN-COTTER CABLE GUARD	2	
-64	SEE FIG 112	ELEVATOR ELECTRIC TRIM COMPONENTS INSTALLATION	1	
		NOTE. *FOR AIRPLANE EQUIPPED WITH ELECTRIC TRIM SYSTEM SEE FIGURE 112 FOR CORRECT CABLES		
		A---U206 SERIAL U20602200 THRU U20602579		
		B---U206 SERIAL U20602580 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
112 -		ELEVATOR ELECTRIC TRIM COMPONENTS INSTALLATION	NP	
	1260153-5	DRIVE ASSEMBLY-ELECTRIC TRIM 12 VOLT	1	
	1260153-3	DRIVE ASSEMBLY-ELECTRIC TRIM 24 VOLT	1	
		ATTACHING PARTS		
	AN3-7A	BOLT	4	
		---*---		
- 1	1260158-1	HOUSING ASSEMBLY-ELECTRIC TRIM	1	
- 2	S1004-44A	BEARING	1	
- 3	AN256F8	NUTPLATE-SELF LOCKING RIGHT ANGLE	8	
- 4	NAS680A3	NUTPLATE	4	
- 5	1260158-3	MOUNTING PLATE	4	
- 6	NAS1068A08	NUTPLATE	4	
- 7	1260158-5	STOP ASSEMBLY-CLUTCH	1	
		ATTACHING PARTS		
	AN507-632R6	SCREW	2	
		---*---		
	NAS698A06L	NUTPLATE	2	
- 8	C610502-0101	MOTOR-GEAR	1	
		ATTACHING PARTS		
- 9	1260155-4	MOUNTING PLATE	1	
	1260155-5	SHIM	1	
-10	AN515-8R20	SCREW	4	
	AN935-8L	WASHER	4	
		---*---		

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Flight Controls (Cont)

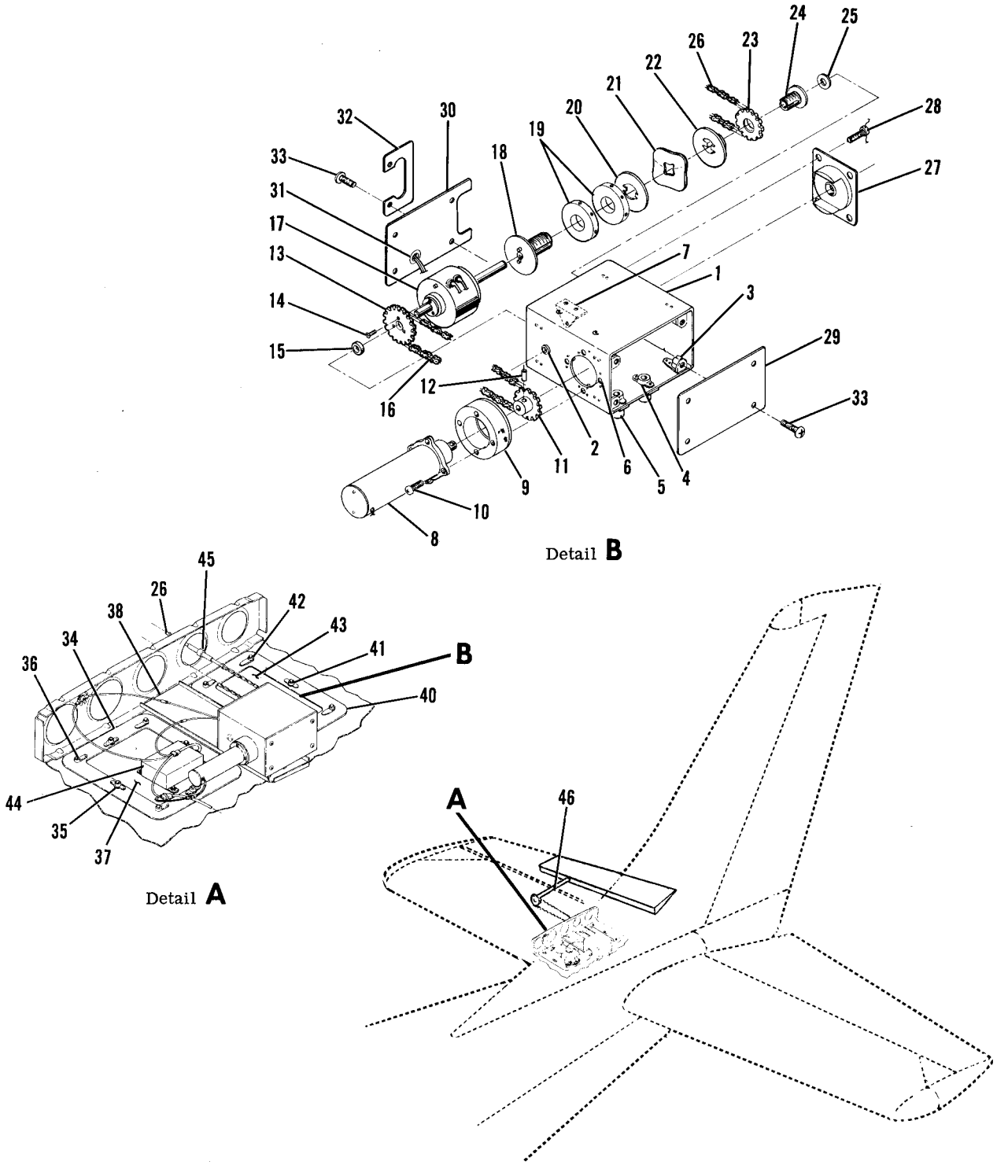
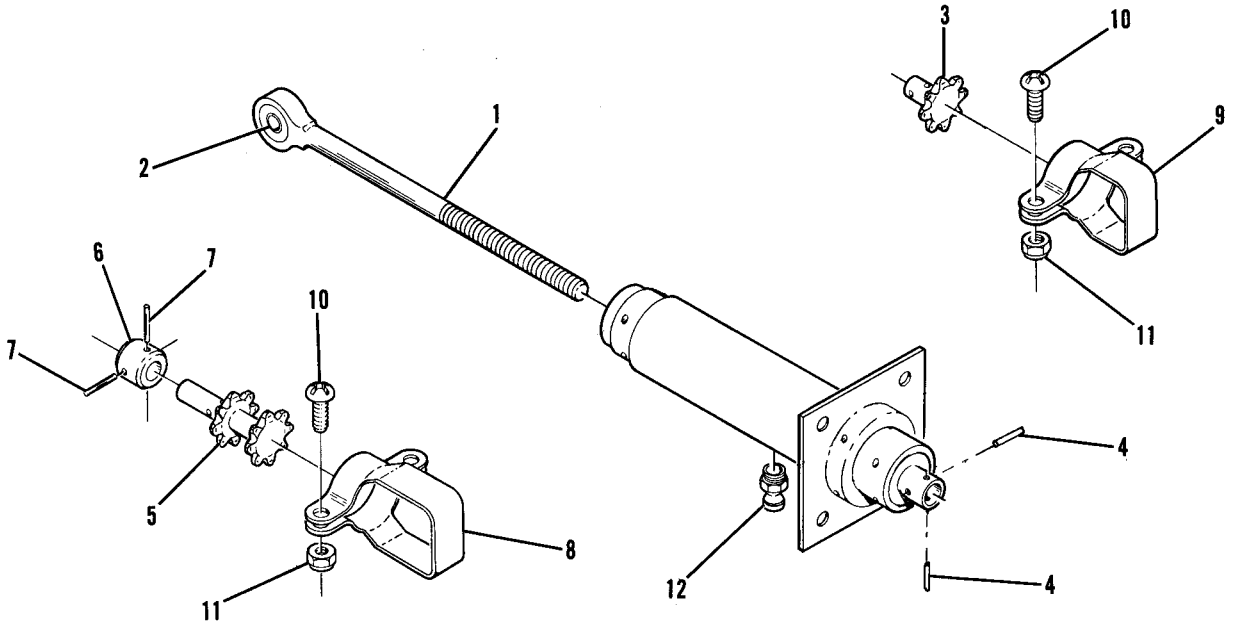


Figure 112. Elevator Electric Trim Components Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
112 -11	1260154-1	SPROCKET-ELECTRIC TRIM MOTOR	1	
		ATTACHING PARTS		
-12	NAS561P4-8	PIN	1	
		---*---		
-13	1560321-14	SPROCKET	1	
		ATTACHING PARTS		
-14	AN507-440R6	SCREW	3	
		---*---		
-15	NAS76A4-006	BUSHING	1	
-16	1260158-2	CHAIN	1	
-17	FTC-750J	CLUTCH 12 VOLT	1	
	TCS-208	CLUTCH 24 VOLT	1	
	S1693-3	STA-STRAP	1	
	1260156-1	SPROCKET CLUTCH ASSEMBLY-ELECTRIC TRIM	1	
-18	1260156-4	SHAFT ASSEMBLY	1	
-19	1560321-10	NUT	2	
-20	1560321-4	WASHER	1	
-21	1560321-9	SPRING WASHER	1	
-22	1260156-6	WASHER ASSEMBLY	1	
-23	1260156-2	SPROCKET	1	
-24	1260156-3	SHAFT	1	
-25	AN960-416L	WASHER	AR	
-26	1260159-1	CHAIN ASSEMBLY	1	
-27	1260155-1	MOUNTING PLATE ASSEMBLY	1	
		ATTACHING PARTS		
-28	AN500A8-5	SCREW	4	
		---*---		
-29	1260157-4	COVER	1	
-30	1260157-1	COVER ASSEMBLY	1	
-31	MS35489-4S	GROMMET	1	
-32	1260157-3	RUB STRIP	1	
		ATTACHING PARTS		
-33	AN515-8R7	SCREW	8	
		---*---		
-34	1232016-1	DOUBLER ASSEMBLY	1	
-35	NAS680A3K	NUTPLATE	4	
-36	NAS682A3K	NUTPLATE	4	
-37	1232016-7	COVER PLATE	1	
		ATTACHING PARTS		
	AN515-10R6	SCREW	8	
		---*---		
-38	1232015-1	SUPPORT	1	
-39		DELETED-NOT USED		
-40	1232016-4	DOUBLER ASSEMBLY	1	
-41	NAS680A3K	NUTPLATE	2	
-42	NAS682A3K	NUTPLATE	4	
-43	1232016-6	COVER	1	
		ATTACHING PARTS		
	AN515-10R6	SCREW	6	
		---*---		
-44	C611003-0101	VOLTAGE REGULATOR	1	
		ATTACHING PARTS		
	AN515-6R6	SCREW	4	
	AN960-6L	WASHER	4	
	MS21044N06	NUT	4	
		---*---		
-45	AN155B16S	BARREL	1	
-46	SEE FIG 113	ACTUATOR ASSEMBLY	1	

Flight Controls (Cont)



USED WITH ELECTRIC TRIM

Figure 113. Elevator Trim Tab Actuator Assembly

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
113 -	1260149-1	ELEVATOR TRIM TAB ACTUATOR ASSEMBLY	1	
	1260149-2	ELEVATOR TRIM TAB ACTUATOR ASSEMBLY USED WITH ELECTRIC TRIM	1	
- 1	0310362-5	SCREW ASSEMBLY	1	
- 2	PN3A	BEARING TOR	1	
- 3	0310332	SPROCKET ATTACHING PARTS	1	
- 4	3/32X.375TYPE3	PIN-GROOV GVP ---*---	2	
- 5	1260113-1	SPROCKET USED WITH ELECTRIC TRIM ATTACHING PARTS	1	
- 6	1260113-2	COLLAR USED WITH ELECTRIC TRIM	1	
- 7	3/32X5.00TYPE3	PIN-GROOV GVP USED WITH ELECTRIC TRIM ---*---	2	
- 8	1260152-1	GUARD-CHAIN	1	
- 9	1260152-2	GUARD-CHAIN USED WITH ELECTRIC TRIM ATTACHING PARTS	1	
-10	AN515-8R8	SCREW	2	
-11	MS21044N08	NUT ---*---	2	
-12	MS15002-1	FITTING LUBE	1	

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
114 -		ELECTRIC FLAP SYSTEM INSTALLATION	NP	
- 1	0510105-93	CABLE-FLAP RETRACT LH	1	
	0510105-193	CABLE-FLAP RETRACT LH STAINLESS STEEL	1	
- 2	0510105-94	CABLE-FLAP RETRACT RH	1	
	0510105-194	CABLE-FLAP RETRACT RH STAINLESS STEEL	1	
- 3	0510105-91	CABLE-FLAP DIRECT LH	1	
	0510105-191	CABLE-FLAP DIRECT LH STAINLESS STEEL	1	
- 4	0510105-92	CABLE-FLAP DIRECT RH	1	
	0510105-192	CABLE-FLAP DIRECT RH STAINLESS STEEL	1	
		ATTACHING PARTS		
- 5	AN155B16S	BARREL-TURNBUCKLE ATTACH LH & RH MATCHING CABLES	1	
- 6	MS20392-1C11	PIN-FLATHEAD ATTACH EACH CABLE AT DRIVE PULLEY	1	
	MS24665-134	PIN-COTTER	1	
		---*---		
- 7	0760616-1	RUB STRIP	2	
- 8	0760615-1	GUARD	2	
		ATTACHING PARTS		
	AN515-8R12	SCREW	2	
	MS21045L08	NUT	2	
		---*---		
- 9	MS20220-2	PULLEY	1	
		ATTACHING PARTS		
-10	AN5-12A	BOLT	1	
-11	MS21042L5	NUT	1	
-12	AN960-516L	WASHER	1	
		---*---		
-13	S1052-1	PULLEY	1	
		ATTACHING PARTS		
-14	AN3-11A	BOLT	1	
-15	1260064-1	BUSHING	1	
		---*---		
-16	S394	PULLEY	3	
		ATTACHING PARTS		
-17	AN3-21A	BOLT	1	
-18	NAS43HT4-16	SPACER	1	
-19	0512138	BUSHING	1	
-20	AN960-10L	WASHER	1	
-21	1260060-1	GUARD	1	
-22	AN960-416L	WASHER	4	
		---*---		
-23	S378-2	PULLEY	1	
		ATTACHING PARTS		
-24	AN3-6A	BOLT	1	
-25	MS21044N3	NUT	1	
-26	AN960-10	WASHER	1	
		---*---		
-27	MS24665-283	PIN-COTTER CABLE GUARD	2	
-28	1260056-1	DRIVE ASSEMBLY-FLAP LH	1	
-29	0762024-26	DRIVE ASSEMBLY-FLAP RH	1	
	0762024-15	DRIVE ASSEMBLY-FLAP RH USED WITH FLOATPLANE ONLY	1	
		ATTACHING PARTS		
-30	AN4-56A	BOLT	1	
-31	0523536-1	BUSHING	1	
	0522629-1	WASHER AT BOTTOM END OF DRIVE ASSEMBLY	1	
-32	MS21042L4	NUT	1	
		---*---		
	B610	BEARING TOR	2	
	NAS696A3	NUTPLATE	2	
-33	1260058-2	ROD ASSEMBLY-PUSH PULL	4	
		ATTACHING PARTS		
-34	AN3-6A	BOLT	1	
-35	AN3-11A	BOLT	1	
-36	AN960-10	WASHER	5	
-37	MS21044N3	NUT	2	
		---*---		

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Flight Controls (Cont)

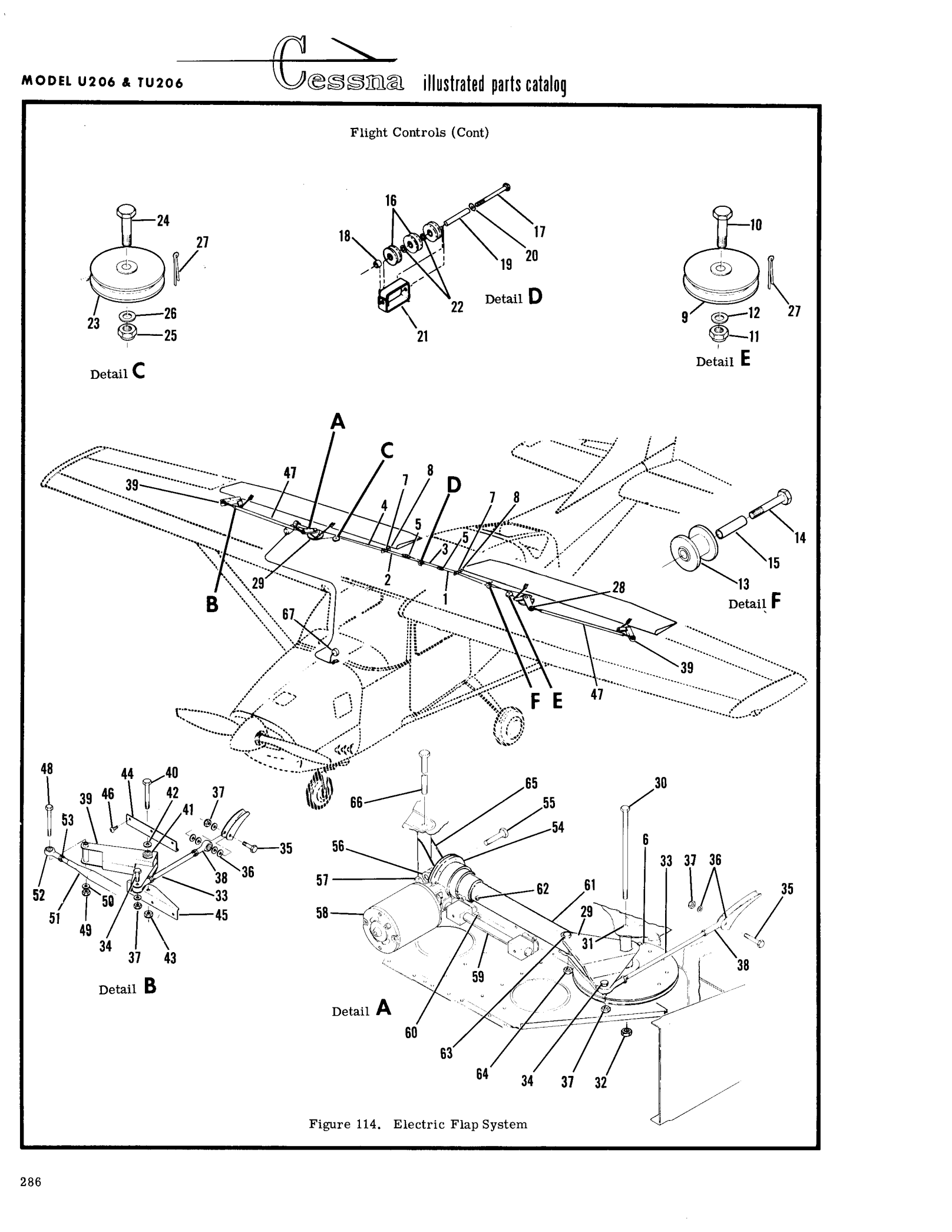
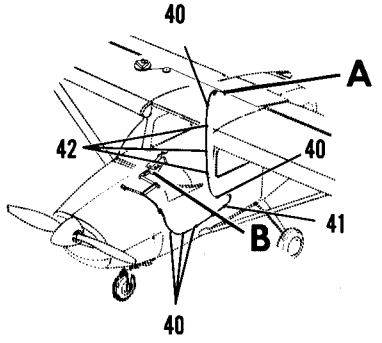
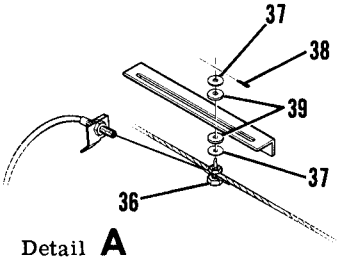


Figure 114. Electric Flap System

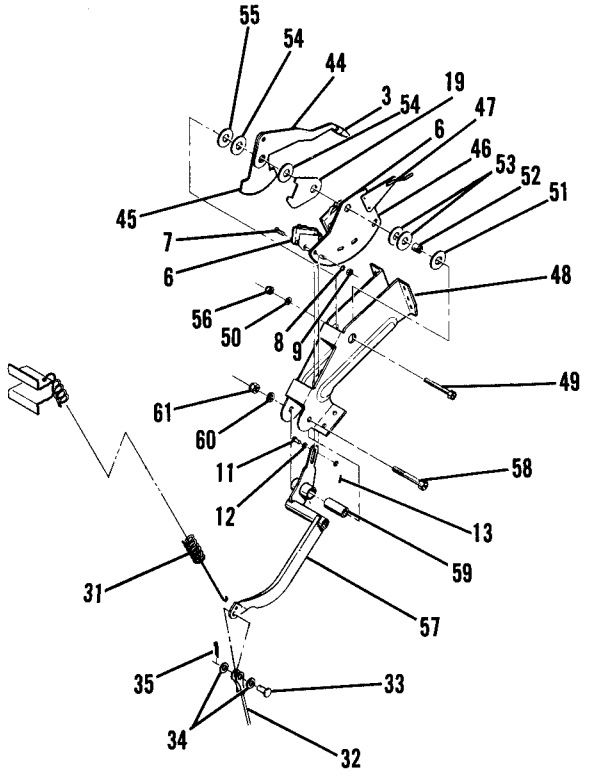
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
114 -38	S1106-3	ROD END	2	
	AN316-4R	NUT-CHECK	2	
	NAS354-4-676	ROD	1	
-39	1260059-1	BELLCRANK ASSEMBLY-FLAP OUTBOARD	2	
		ATTACHING PARTS		
-40	AN4-24A	BOLT	1	
-41	0523536-1	BUSHING	1	
-42	AN960-616	WASHER BOTTOM END OF BELLCRANK SHAFT	1	
-43	MS21042L4	NUT	1	
		---*---		
	B610	BEARING TOR	2	
-44	1220089-1	SUPPORT-OUTBOARD BELLCRANK UPPER RH & LOWER LH	2	
-45	1220089-2	SUPPORT-OUTBOARD BELLCRANK LOWER RH & UPPER LH	2	
		ATTACHING PARTS		
-46	AN3-4A	BOLT	3	
		---*---		
-47	1260057-5	ROD ASSEMBLY-FLAP SYNC	2	
		ATTACHING PARTS		
-48	AN3-6A	BOLT	2	
-49	MS21044N3	NUT	2	
-50	AN960-10L	WASHER	2	
		---*---		
-51	1260057-6	TUBE ASSEMBLY	1	
-52	S1106-3	ROD END	2	
-53	AN316-4R	NUT-CHECK	2	
-54	C301002-0301	ACTUATOR & MOTOR ASSY FILTERED 12 VOLT	1	
	C301002-0302	ACTUATOR & MOTOR ASSY FILTERED 24 VOLT	1	
	C301002-0101	ACTUATOR & MOTOR ASSY FILTERED 12 VOLT	1	
		ATTACHING PARTS		
-55	AN6-15A	BOLT	1	
-56	AN960-616	WASHER	1	
-57	MS21042L6	NUT	1	
		---*---		
-58	C301002-0103	MOTOR-FLAP ACTUATOR FILTERED 12 VOLT	1	
	C301002-0104	MOTOR-FLAP ACTUATOR FILTERED 24 VOLT	1	
	S1638-2	HOUSING-CAP	1	
	S1635-2	PIN	2	
-59	C301002-0106	BAR ASSEMBLY-SWITCH	1	
		ATTACHING PARTS		
	AN515-4-9	SCREW	2	
	AN936A4	WASHER	2	
		---*---		
-60	V3L-3-D9	SWITCH	2	
-61	0760620-9	TUBE ASSEMBLY	1	
		ATTACHING PARTS		
-62	AN565B428H4	SET SCREW	1	
-63	AN4-15A	BOLT	1	
	0760614-1	BUSHING	1	
-64	MS21042L4	NUT	1	
		---*---		
-65	0760619-1	HINGE ASSEMBLY-FLAP MOTOR	1	
		ATTACHING PARTS		
-66	AN4-56A	BOLT	1	
	0523536-1	BUSHING	1	
	0522629-1	WASHER	1	
	MS21042L4	NUT	1	
		---*---		
	B610	BEARING TOR	1	
-67	C668001-0102	INDICATOR-FLAP POSITION	1	

Flight Controls (Cont)

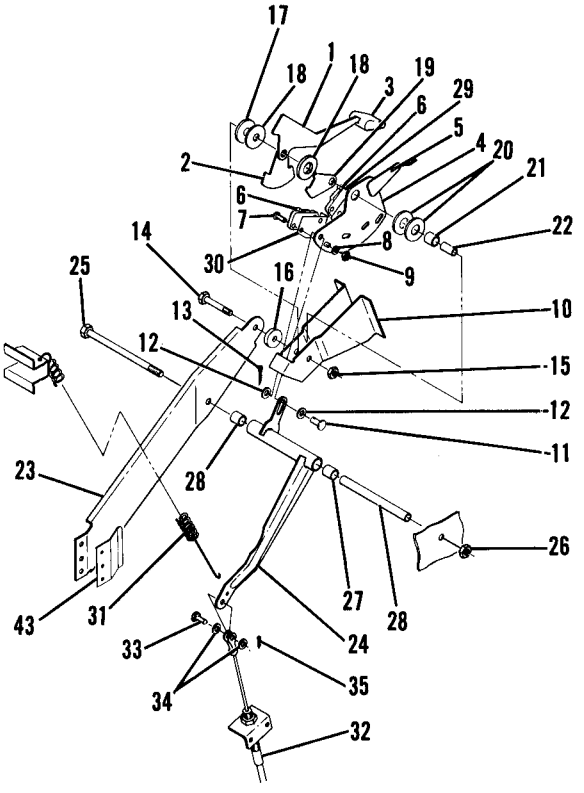




Detail A



U206 SERIAL U20603021 & ON



U206 SERIAL U20602200 THRU U20603020

Figure 115. Flap Control Details Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
115 -		FLAP CONTROL DETAIL INSTALLATION	NP	
- 1	1512280-13	LEVER ASSEMBLY	1	A
- 2	1452530-6	CAM	1	A
- 3	S1771-3	KNOB-LEVER	1	
- 4	1260611-1	ARM ASSEMBLY-INDICATOR	1	A
- 5	1562033-4	ARM-INDICATOR	1	A
- 6	S1906-1	SWITCH	2	
		ATTACHING PARTS		
- 7	AN515-4R12	SCREW	2	
- 8	NAS620-4	WASHER	2	
- 9	AN340-4	NUT	2	
		---*---		
-10	1262001-1	BRACKET	1	A
-11	MS20392-2C13	PIN	1	A
-12	AN960-10L	WASHER	2	A
-13	MS24665-132	PIN-COTTER	1	A
-14	AN3-11A	BOLT	1	A
-15	MS21044N3	NUT	1	A
-16	1260108-5	SPACER	1	A
-17	1452533-2	WASHER	1	A
-18	1512280-25	WASHER	2	
-19	0762049-1	BRACKET	1	A
-20	1452533-4	WASHER	2	A
-21	1512280-24	BUSHING	1	A
-22	NAS75-3-018	BUSHING	1	A
-23	1260108-1	BRACKET	1	A
-24	1260404-1	BELLCRANK ASSY	1	A
		ATTACHING PARTS		
-25	AN4-37A	BOLT	1	A
-26	MS21042L4	NUT	1	A
-27	1260108-3	SPACER	1	A
		---*---		
-28	NAS75-5-010	BUSHING	2	A
-29	1670019-1	INSULATOR-SWITCH	1	A
-30	1270068-1	INSULATOR-SWITCH	1	A
-31	1260109-1	SPRING	1	
-32	S2142-3	CONTROL ASSEMBLY	1	
		ATTACHING PARTS		
-33	MS20392-2C9	PIN	1	
-34	AN960-10L	WASHER	2	
-35	MS24665-132	PIN-COTTER	1	
-36	0762048-1	UNION ASSEMBLY	1	A
-37	S1450-1-10-032	WASHER	2	A
-38	MS24665-132	PIN-COTTER	1	A
-39	S2202-2	WASHER	2	A
		---*---		
-40	MS35489-9S	GROMMET	5	A
-41	MS35489-38S	GROMMET	2	A
-42	S1486DG4	CLAMP	3	A
-43	1213955-1	SUPPORT	1	B
-44	1262049-1	LEVER ASSEMBLY	1	C
-45	1452530-6	CAM	1	C
-46	1260611-2	ARM ASSEMBLY-FLAP CONTROL	1	C
-47	1262033-4	INDICATOR ASSEMBLY	1	C
-48	1262045-1	BRACKET ASSEMBLY	1	C
-49	AN4-13A	BOLT	1	C
-50	AN960-10L	WASHER	1	C
-51	1452533-9	WASHER	1	C
-52	1512280-39	SPACER	1	C
-53	1452533-6	WASHER	2	C
	NAS75-3-029	SPACER	1	C
-54	1512280-25	WASHER	2	C
-55	1452533-7	WASHER	2	C
-56	MS21044N3	NUT	1	C
-57	1262046-1	BELLCRANK ASSY	1	C
		ATTACHING PARTS		
-58	AN4-13A	BOLT	1	C
-59	1260108-10	SPACER	1	C
-60	AN960-416L	WASHER	1	C
-61	MS21043-4	NUT	1	C
		---*---		

A---U206 SERIAL U20602200 THRU U20603020
B---U206 SERIAL U20602580 THRU U20603020
C---U206 SERIAL U20603021 & ON

Flight Controls (Cont)

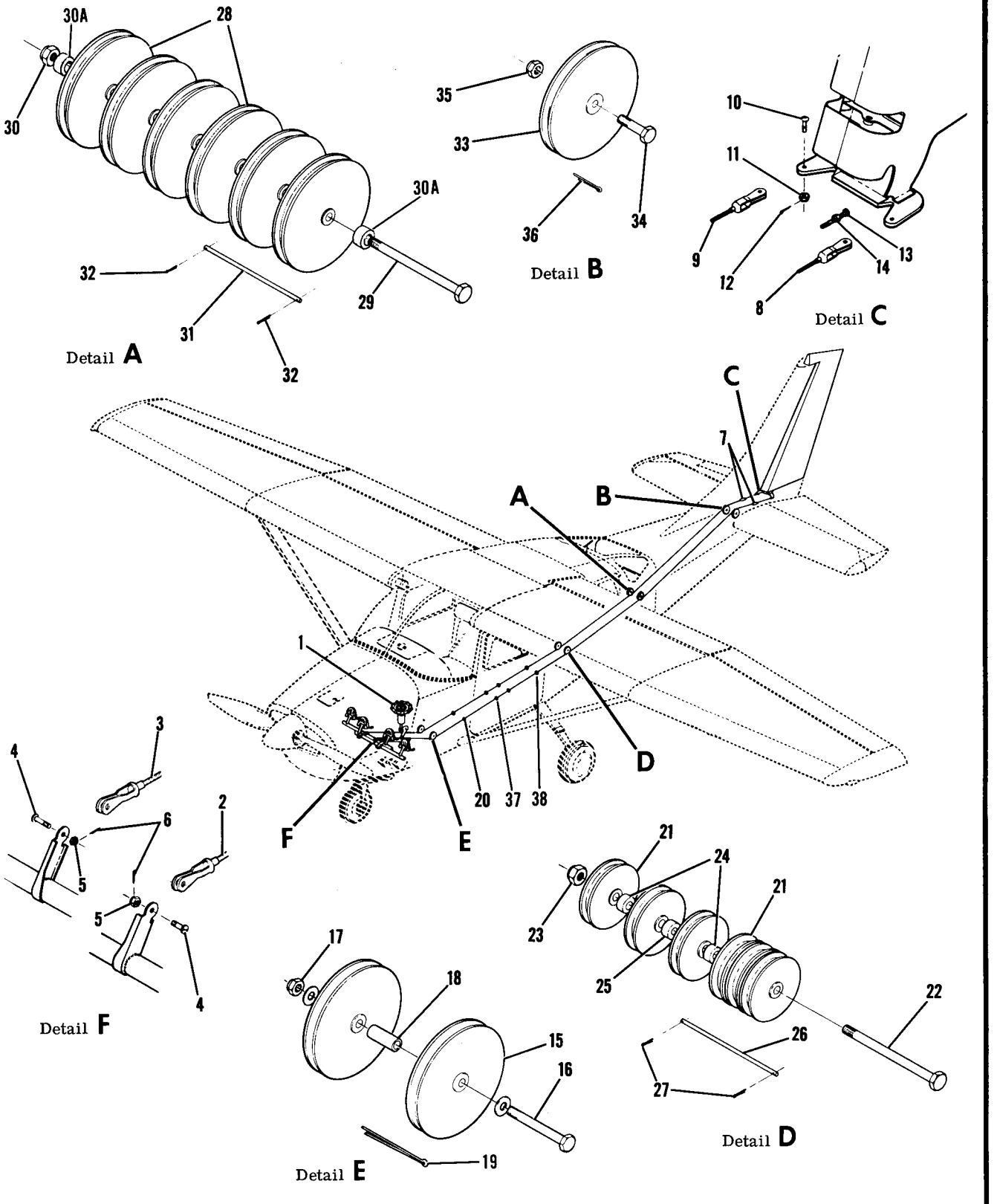
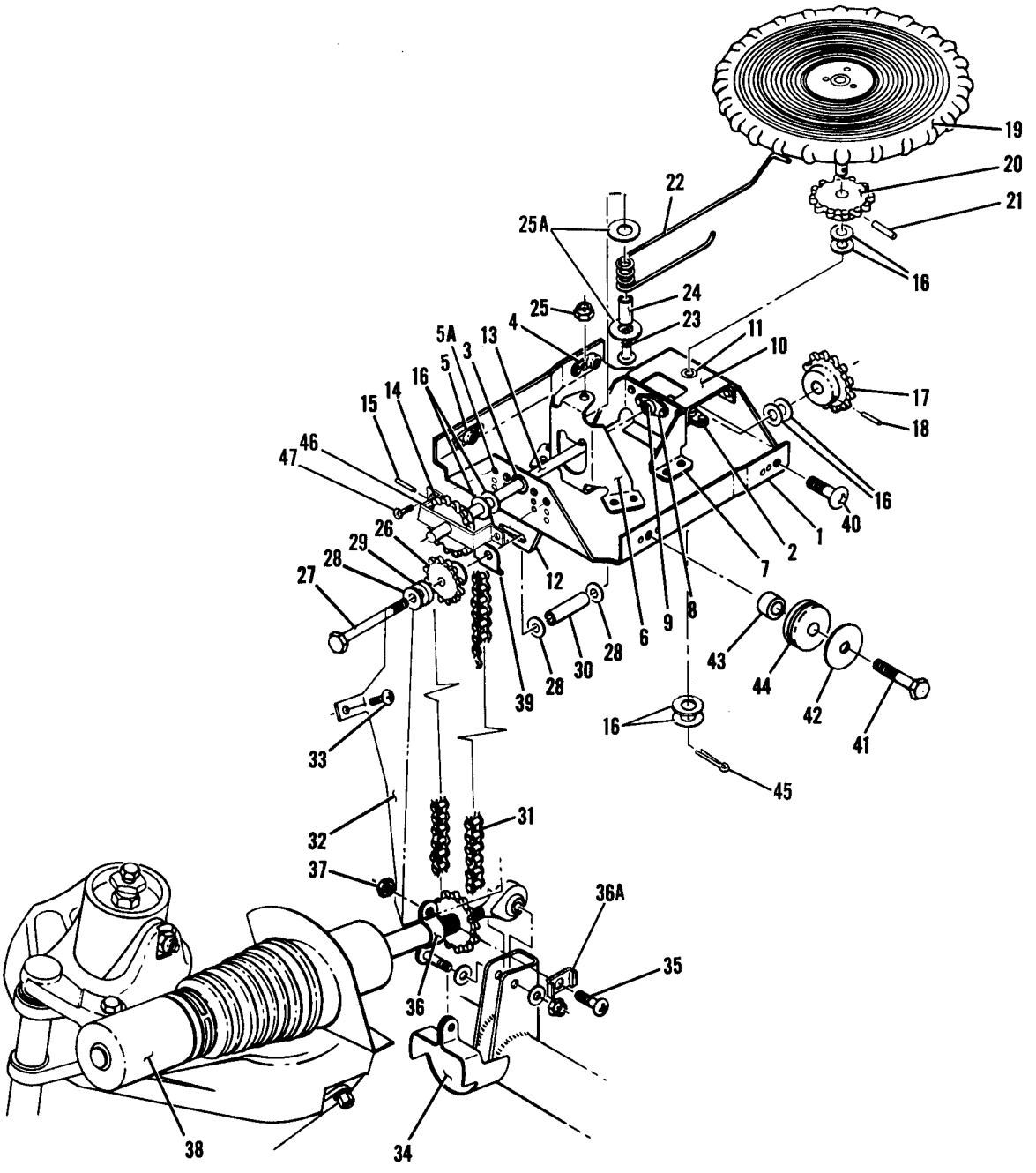


Figure 116. Rudder Control System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
116 -		RUDDER CONTROL SYSTEM INSTALLATION	NP	
- 1	SEE FIG 117	TRIM INSTALLATION-RUDDER	1	A
	SEE FIG 117A	TRIM INSTALLATION-RUDDER	1	B
- 2	0510105-203	CABLE ASSEMBLY-RUDDER FORWARD LH	1	
	0510105-303	CABLE ASSEMBLY-RUDDER FORWARD LH STAINLESS STEEL	1	
- 3	0510105-204	CABLE ASSEMBLY-RUDDER FORWARD RH	1	
	0510105-304	CABLE ASSEMBLY-RUDDER FORWARD RH STAINLESS STEEL	1	
		ATTACHING PARTS		
- 4	AN23-10	BOLT	1	
- 5	AN310-3	NUT	1	
- 6	MS24665-134	PIN	1	
- 7	AN155B325	BARREL	1	
		---*---		
- 8	1260505-13	CABLE ASSEMBLY-RUDDER AFT LH	1	
	1260505-113	CABLE ASSEMBLY-RUDDER AFT LH STAINLESS STEEL	1	
- 9	1260505-12	CABLE ASSEMBLY-RUDDER AFT RH	1	
	1260505-112	CABLE ASSEMBLY-RUDDER AFT RH STAINLESS STEEL	1	
		ATTACHING PARTS		
-10	AN23-10	BOLT	1	
-11	AN310-3	NUT	1	
-12	MS24665-134	PIN-COTTER	1	
		---*---		
-13	NAS428-3-7	BOLT-RUDDER STOP	2	
	NAS428-3-10	BOLT-RUDDER STOP FLOATPLANE ONLY	2	
-14	AN315-3R	NUT-RUDDER STOP	2	
-15	S378-4	PULLEY-RUDDER	2	
		ATTACHING PARTS		
-16	AN4-10A	BOLT	1	
-17	MS21042L4	NUT	1	
-18	NAS43HT4-41	SPACER	1	
		---*---		
-19	MS24665-143	PIN-COTTER	1	
-20	S338-5	FAIRLEAD HALF	4	
	S339-3	CLIP-FAIRLEAD	2	
-21	S378-3L	PULLEY-CABLE	2	
		ATTACHING PARTS		
-22	AN4-36A	BOLT	1	
-23	MS21042L4	NUT	1	
-24	NAS43DD4-9	SPACER	2	
-25	NAS43DD4-9	SPACER	1	
		---*---		
-26	1200017-2	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-27	MS24665-132	PIN-COTTER	2	
		---*---		
-28	S378-4	PULLEY-CABLE	2	
		ATTACHING PARTS		
-29	AN4-37A	BOLT	1	
-30	MS21042L4	NUT	1	
-30A	NAS43DD4-13	SPACER	2	
		---*---		
-31	1200017-2	PIN-CABLE GUARD	1	
		ATTACHING PARTS		
-32	MS24665-132	PIN-COTTER	2	
		---*---		
-33	S378-4	PULLEY-CABLE	2	
		ATTACHING PARTS		
-34	AN4-10A	BOLT	1	
-35	MS21042L4	NUT	1	
		---*---		
-36	MS24665-134	PIN-COTTER	2	
-37	S388-5	FAIRLEAD HALF	8	
	S339-3	CLIP	4	
-38	S338-9	FAIRLEAD HALF	4	
	S339-3	CLIP	2	

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON

Flight Controls (Cont)

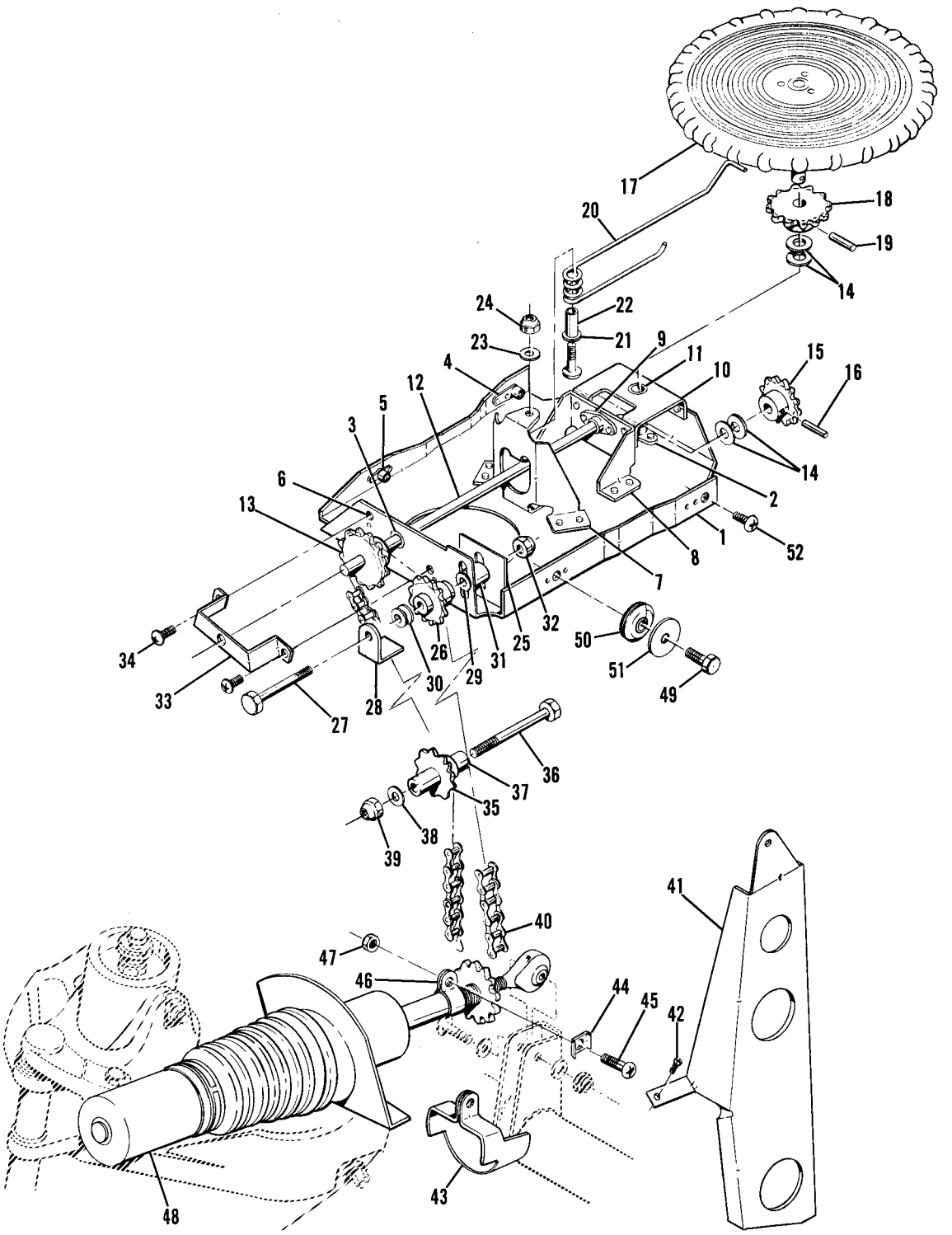


U206 SERIAL U20602200 THRU U20602579

Figure 117. Rudder Trim System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
117 -		RUDDER TRIM SYSTEM INSTALLATION	NP	A
- 1	1260647-1	SUPPORT ASSEMBLY-RUDDER TRIM	1	
- 2	0713647-3	BEARING MOUNT	2	
- 3	S1004-1A	BEARING	2	
- 4	NAS682A3	NUTPLATE	2	
- 5	NAS697A4	NUTPLATE	2	
- 5A	NAS682A08	NUTPLATE	1	
- 6	1260624-1	SUPPORT	1	
- 7	1260623-1	SUPPORT ASSEMBLY	1	
- 8	0713647-3	BEARING MOUNT	1	
- 9	S1004-1A	BEARING	1	
-10	1260622-1	SUPPORT ASSEMBLY	1	
-11	0713647-3	BEARING MOUNT	1	
	S1004-1A	BEARING	1	
-12	1260640-1	CHANNEL	1	
	1260625-3	SPROCKET ASSEMBLY	1	
-13	1260625-4	SHAFT	1	
-14	0761210-1	SPROCKET	1	
-15	NAS561-3-8	PIN	1	
-16	AN960-416	WASHER	AR	
	AN960-416L	WASHER	AR	
-17	0761210-1	SPROCKET	1	
-18	NAS561-3-8	PIN	1	
-19	1260626-1	WHEEL ASSEMBLY-RUDDER TRIM	1	
-20	0761210-1	SPROCKET	1	
-21	0761205-3	PIN	1	
-22	1260628-2	INDICATOR-RUDDER TRIM	1	
		ATTACHING PARTS		
-23	AN525-10R22	SCREW	1	
-24	NAS43HT3-55	BUSHING	1	
-25	MS21044N3	NUT	1	
-25A	AN960-10	WASHER	AR	
		---*---		
-26	1260642-1	SPROCKET	1	
		ATTACHING PARTS		
-27	AN3-25A	BOLT	1	
-28	AN960-10	WASHER	4	
-29	NAS75-3-026	BUSHING	1	
-30	NAS75-3-103	BUSHING	1	
	MS21044N3	NUT	1	
		---*---		
-31	0432138-15	CHAIN ASSEMBLY	1	
-32	1260639-1	GUARD-CHAIN	1	
		ATTACHING PARTS		
-33	AN515-832R6	SCREW	3	
		---*---		
-34	0760671-2	GUARD-CHAIN	1	
		ATTACHING PARTS		
-35	AN520-10R8	SCREW	1	
-36	AN735D10	CLAMP	1	
-36A	0760128-1	STOP	1	
-37	MS21044N3	NUT	1	
		---*---		
-38	SEE FIG 44	BUNGEE ASSY-RUDDER TRIM & STEERING	1	
-39	1260641-1	GUARD-CHAIN	1	
-40	AN525-10R6	SCREW	4	
-41	AN4-5A	BOLT	2	
-42	S1450-4-20-028	WASHER	2	
-43	NAS43HT4-13	SPACER	2	
-44	MS35489-12	GROMMET	2	
-45	MS24665-281	PIN-COTTER	1	
-46	1260637-1	GUARD-CHAIN	1	
		ATTACHING PARTS		
-47	AN515-832R6	SCREW	2	
		---*---		
		A---U206 SERIAL U20602200 THRU U20602579		

Flight Controls (Cont)



U206 SERIAL U20602580 & ON

Figure 117A. Rudder Trim System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
117A-		RUDDER TRIM SYSTEM INSTALLATION	NP	A
- 1	1260673-2	SUPPORT ASSY-RUDDER TRIM	1	
- 2	0713647-3	BEARING MOUNT	2	
- 3	S1004-1A	BEARING	2	
- 4	NAS682A3	NUTPLATE	2	
- 5	NAS697A4	NUTPLATE	2	
- 6	NAS682A08	NUTPLATE	2	
- 7	1260624-1	SUPPORT	1	
- 8	1260623-1	SUPPORT ASSY.	1	
- 9	0713647-3	BEARING MOUNT	1	
	S1004-1A	BEARING	1	
-10	1260622-1	SUPPORT ASSY.	1	
-11	0713647-3	BEARING MOUNT	1	
	S1004-1A	BEARING	1	
	1260625-5	SPROCKET ASSY.	1	
-12	1260625-6	SHAFT	1	
-13	0761210-1	SPROCKET	1	
	NAS561-3-8	PIN	1	
-14	NAS960-10	WASHER	AR	
	NAS960-10L	WASHER	AR	
-15	0761210-1	SPROCKET	1	
-16	NAS561-3-8	PIN	1	
-17	1260626-1	WHEEL ASSY-RUDDER ASSY	1	
-18	0761210-1	SPROCKET	1	
-19	0761205-3	PIN	1	
-20	1260628-2	INDICATOR-RUDDER TRIM	1	
		ATTACHING PARTS		
-21	AN525-10R22	SCREW	1	
-22	NAS43HT3-55	BUSHING	1	
-23	AN960-10	WASHER	2	
-24	MS21044N3	NUT	1	
		---*---		
-25	1260673-4	BRACKET-IDELER SPROCKET	1	
-26	1260642-1	SPROCKET-IDELER	1	
		ATTACHING PARTS		
-27	AN3-17A	BOLT	1	
-28	1260673-3	GUARD-CHAIN	1	
-29	AN960-10L	WASHER	1	
-30	AN960-10	WASHER	5	
-31	NAS75-3-018	BUSHING	2	
-32	MS21044N3	NUT	1	
		---*---		
-33	1260637-1	GUARD	1	
		ATTACHING PARTS		
-34	AN515-8R6	SCREW	2	
		---*---		
-35	1260642-1	SPROCKET ASSY	1	
		ATTACHING PARTS		
-36	AN3-23A	BOLT	1	
-37	NAS75-3-123	BUSHING	1	
-38	AN960-10	WASHER	2	
-39	MS21044N3	NUT	1	
		---*---		
-40	0432138-22	CHAIN ASSY	1	
-41	1260677-1	GUARD-CHAIN	1	
		ATTACHING PARTS		
-42	AN515-8R6	SCREW	3	
		---*---		
-43	0760671-2	GUARD-CHAIN	1	
		ATTACHING PARTS		
-44	0760128-1	STOP	1	
-45	AN3-3A	BOLT	1	
-46	AN735D10	CLAMP	1	
-47	MS21044N3	NUT	1	
		---*---		
-48	SEE FIG 44	BUNGEE ASSY.-RUDDER TRIM & STEERING	1	
-49	AN4-6A	BOLT	2	
-50	MS35489-12	GROMMET	2	
	NAS43DD4-18	SPACER	2	
-51	S1450-4-20-028	WASHER	2	
-52	AN525-10R6	SCREW	2	
		A---U206 SERIAL U20602580 & ON		

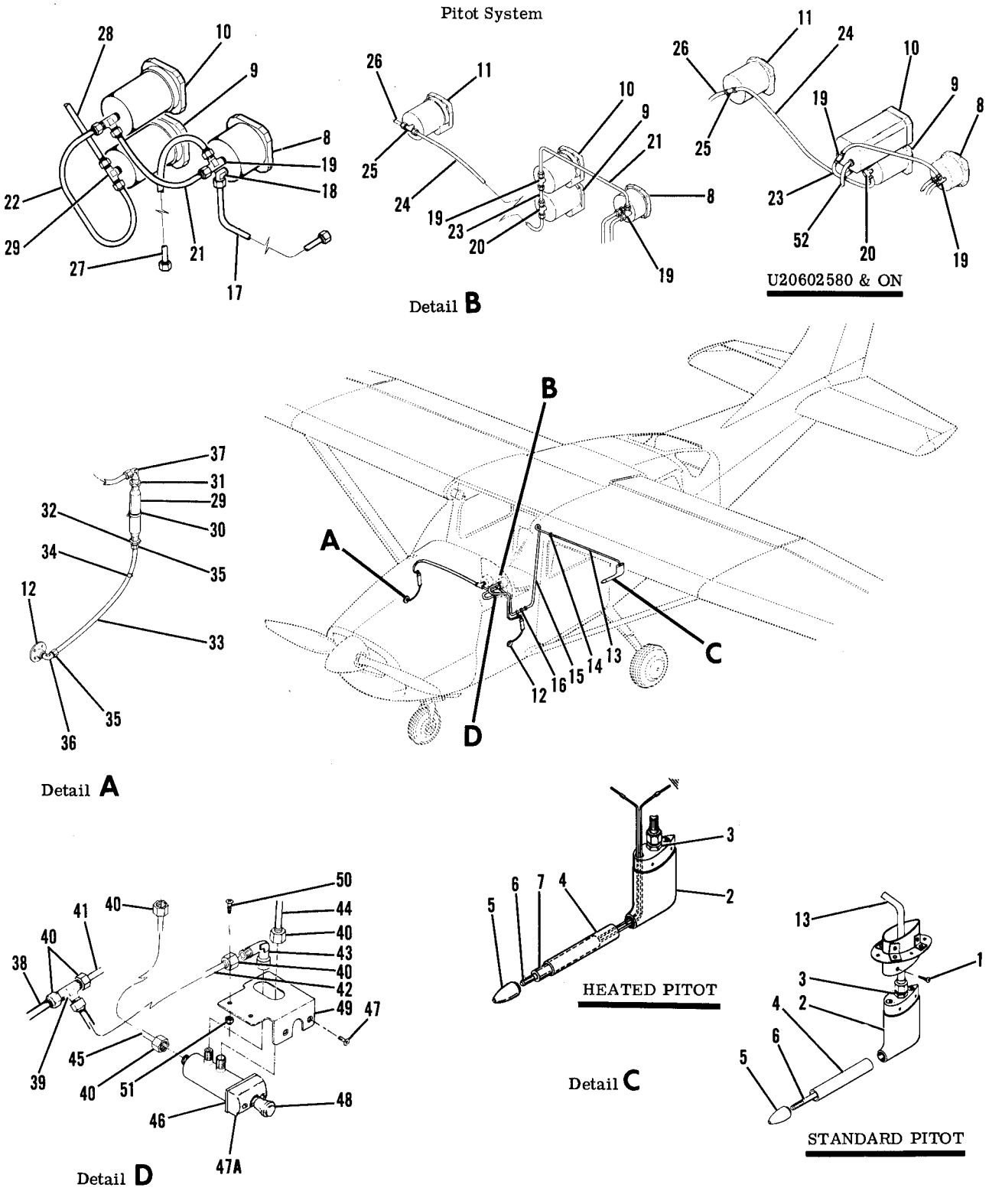


Figure 118. Pitot System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
118 -		PITOT SYSTEM INSTALLATION	NP	
	0721105-14	TUBE ASSEMBLY-PITOT STANDARD	1	
	0721105-15	TUBE ASSEMBLY-PITOT HEATED 12 VOLT	1	
	0721105-18	TUBE ASSEMBLY-PITOT HEATED 24 VOLT	1	
		ATTACHING PARTS		
- 1	AN507-640R4	SCREW	4	
		---*---		
- 2	0721105-13	BODY-PITOT TUBE	1	
- 3	S1133-2	CONNECTOR-NYLON	1	
- 4	0721105-3	TUBE-PITOT	1	
- 5	0721105-4	FITTING-PITOT TUBE NOSE	1	
- 6	0721105-8	STEM-PITOT TUBE	1	
- 7	0721105-5	HEATER ASSEMBLY-PITOT HEATED 12 VOLT	1	
	0721105-9	HEATER ASSEMBLY-PITOT HEATED 24 VOLT	1	
- 8	SEE FIG 65	INDICATOR-AIR SPEED	1	
- 9	SEE FIG 65	INDICATOR-VERTICAL SPEED	1	
-10	SEE FIG 65	INDICATOR-ALTIMETER	1	
	AN5078632R16	SCREW	4	
-11	SEE FIG 65	INDICATOR-SECOND ALTIMETER	1	
-12	S1776-3	BUTTON-STATIC SOURCE	2	
-13		LINE ASSEMBLY-PITOT PITOT TUBE TO WING ROOT	NP	
		ATTACHING PARTS		
-14	S1132-1	UNION	1	
	S1485D4U0	CLAMP	1	
	S1021Z8-8	SCREW	1	
		---*---		
	S1071-1	TUBE-POLYETHLENE 52.0 IN LG BULK ITEM	1	
		REF S-1071-1-52.0		
	S1131-1	INSERT	2	
	S1130-1	NUT	2	
-15		LINE ASSEMBLY-PITOT WING ROOT TO BULKHEAD	NP	B
	S1071-1	TUBE-POLYETHLENE 25.5 IN LG BULK ITEM	1	B
		REF S-1071-1-25.5		
	S1131-1	INSERT	2	B
	S1130-1	NUT	2	B
-16	S1134-1	FITTING-BULKHEAD	1	B
-17		LINE ASSEMBLY-PITOT BULKHEAD TO AIRSPEED	NP	B
	S1071-1	TUBE-POLYETHLENE 16.0 IN LG BULK ITEM	1	
		REF S-1071-1-16.0		
	S1131-1	INSERT	2	B
	S1130-1	NUT	2	B
-17A		LINE ASSY.-PITOT AIR SPEED TO BULKHEAD	NP	C
		TUBE-POLYETHLENE 42.5 IN LG BULK ITEM	1	C
		REF S1071-1-42.5		
		INSERT	2	C
		NUT	2	C
-18	S1135-1	ELBOW AIRSPEED	1	
-19	S1139-1	TEE-NYLON AIRSPEED TO ALTIMETER	2	
-20	S1138-1	TEE-NYLON VERTICAL SPEED	1	
-21		LINE ASSEMBLY-STATIC AIRSPEED TO ALTIMETER	NP	
	S1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	1	
		REF S-1071-1-*		
	S1131-1	INSERT	2	
	S1130-1	NUT	2	
-22		LINE ASSEMBLY-STATIC ALTIMETER TO VERTICAL SPEED	NP	
	S1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	1	
		REF S-1071-1-*		
-23		LINE ASSEMBLY-STATIC ALTIMETER TO VERTICAL SPEED	NP	
	S1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	1	
		REF S-1071-1-*		
	S1131-1	INSERT	2	
	S1130-1	NUT	2	
-24		LINE ASSEMBLY-STATIC TO SECOND ALTIMETER	NP	
	S1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	1	
		REF S-1071-1-*		
	S1131-1	INSERT	2	
	S1130-1	NUT	2	
-25	S1138-1	TEE-NYLON SECOND ALTIMETER	1	
-26		LINE ASSEMBLY-STATIC RH SECOND ALTIMETER TO SUMP	NP	
-27		LINE ASSEMBLY-STATIC LH AIR SPEED TO SUMP	NP	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
118 -28		LINE ASSEMBLY-STATIC RH VERTICAL SPEED TO SUMP	NP	
	S1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	1	
		REF S-1071-1-*		
	S1131-1	INSERT	2	
	S1130-1	NUT	2	
	MS21919DG4	CLAMP	2	
		ATTACHING PARTS		
	NAS43DD4-32	SPACER	1	
	AN525-10R14	SCREW	1	
		---*---		
-29	S2043-1	SUMP ASSEMBLY-STATIC SOURCE	2	
		ATTACHING PARTS		
-30	S2209-2	STA STRAP	1	
	S1741-1	ANCHOR	1	
	AN515-8R6	SCREW	1	
	MS21045L08	NUT	1	
		---*---		
-31	S1133-1	CONNECTOR-SUMP	1	
-32	S1132-1	UNION	1	
-33		LINE ASSEMBLY SUMP TO STATIC SOURCE	NP	
	S1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	2	
		ATTACHING PARTS		
-34	S1155-4	CLAMP	1	
	AN525-10R8	SCREW	1	
		---*---		
-35	S1130-1	NUT	2	
	S1131-1	INSERT	2	
-36	S1135-1	ELBOW	2	
-37	S2071-1	ELBOW	2	
		STATIC SOURCE INSTALLATION-ALTERNATE	NP	
-38	S1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	1	
		REF S1071-1-*		
-39	S1137-1	TEE	1	
-40	S1131-1	INSERT	6	
	S1130-1	NUT	6	
-41	S1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	1	
		REF S1071-1-*		
-42	S1071-1	TUBE-POLYETHLENE * IN LG BULK ITEM	1	
		REF S1071-1-*		
-43	S2071-1	ELBOW	1	
-44	S1071-1	TUBE-POLYETHLENE 6.0 IN LG BULK ITEM	1	
		REF S1071-1-6		
-45	S1071-1	TUBE-POLYETHLENE 6.0 IN LG BULK ITEM	1	
		REF S1071-1-6		
-46	2013142-1	VALVE	1	
		ATTACHING PARTS		
-47	AN509-8R7	SCREW	2	
	MS21045L08	NUT	2	
		---*---		
-47A	1213752-1	KNEE BUMPER	1	A
-48	S1981-5	KNOB ASSEMBLY	1	
-49	0701028-2	BRACKET-VALVE	1	
		ATTACHING PARTS		
-50	AN515-8R6	SCREW	2	
-51	MS21045L08	NUT	2	
		---*---		
-52	1570312	CABLE ASSY SEE ELECTRONIC MANUAL		
		TRANSPONDER SEE ELECTRONIC MANUAL		

NOTE. *LENGTH TO BE DETERMINED LATER
A---U206 SERIAL U20602568 & ON
B---U206 SERIAL U20602200 THRU U20602642
C---U206 SERIAL U20602643 & ON

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
119 -		FUEL SYSTEM INSTALLATION	NP	
- 1	SEE FIG 120&121	AUXILIARY FUEL PUMP AND STRAINER INSTALLATION	1	
- 2	SEE FIG 122	FUEL SELECTOR VALVE INSTALLATION	1	
- 3	MS20823-8D	ELBOW	1	
- 4	1200106-79	LINE ASSEMBLY-FUEL STRAINER TO ELBOW	1	
		ATTACHING PARTS		
- 5	AN833-8D	ELBOW	1	
	AN960D1216L	WASHER	1	
	AN924-8D	NUT	1	
		---*---		
- 6	1200406-164	LINE ASSEMBLY-FUEL TO AUX. FUEL PUMP	1	
- 6A	1200406-163	LINE ASSEMBLY-FUEL AUX. FUEL PUMP TO FUEL SELECTOR	1	
- 7	S1236-4-0290	HOSE ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
- 8	MS21919D7	CLAMP	2	
	AN515-8R8	SCREW	2	
	MS21045L08	NUT	2	
	0550100-9	BRACKET	2	
		---*---		
- 9	1111-517700	CHECK VALVE-FUEL PAET	1	
	366-00	CHECK VALVE-FUEL DUK ALTERNATE	1	
	340000	CHECK VALVE-FUEL CATP ALTERNATE	1	
		ATTACHING PARTS		
-10	AN742D17	CLAMP	1	
	AN3-3A	BOLT	1	
	NAS43DD3-12	SPACER	1	
		---*---		
-11	S1236-4-0150	HOSE ASSEMBLY-FUEL CHECK VALVE TO ELBOW	1	
		ATTACHING PARTS		
-12	AN833-4D	ELBOW	1	
	AN960D716L	WASHER	1	
	AN924-4D	NUT	1	
		---*---		
-13	MS35489-365	GROMMET	1	
-14	1200406-12	LINE ASSEMBLY-FUEL	1	
-15	1216407-26	RESERVOIR ASSY-FUEL RH	1	
-16	1216407-27	RESERVOIR ASSY-FUEL LH	1	
-17	90588	PLUG-FUEL RESERVOIR	1	A
	MS29513-111	PACKING-FUEL RESERVOIR	1	
	SEE FIG 9	FUEL VALVE & SAMPLER CAP	1	B
-18	1200406-68	LINE ASSEMBLY-FUEL	2	
		ATTACHING PARTS		
-19	AN815-6D	UNION	1	
		---*---		
-20	1200106-98	LINE ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
-22	AN815-6D	UNION	1	
		---*---		
-23	MS35489-11	GROMMET	1	
		ATTACHING PARTS		
-25	AN815-6D	UNION	1	
		---*---		

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Fuel System

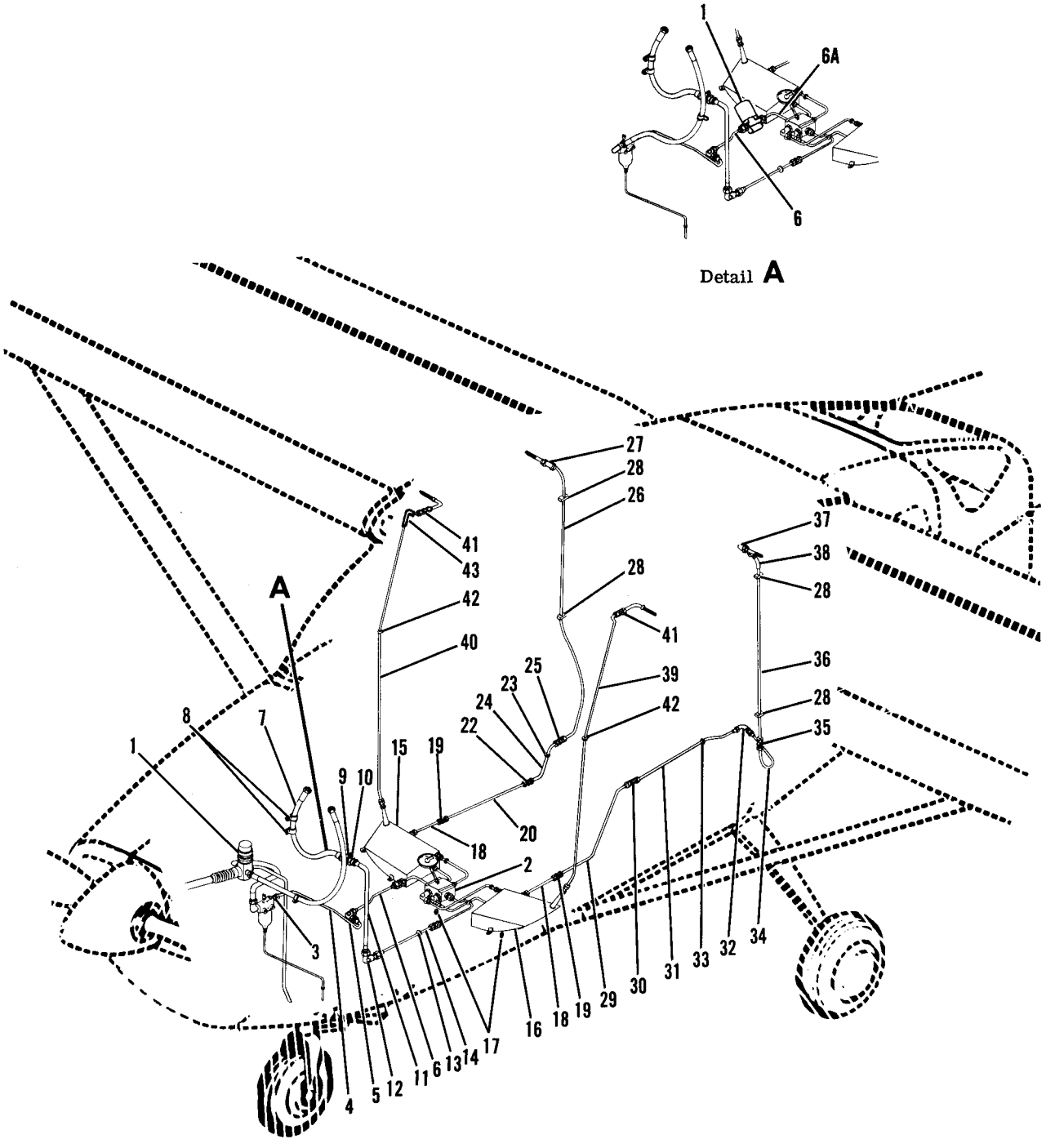

Figure 119. Fuel System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
119 -26	1200106-70	LINE ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
-27	AN821-6D	ELBOW	1	
-28	1280613-3	BLOCK-BOTTOM	8	
		ATTACHING PARTS		
	AN515-8R16	SCREW	4	
		---*---		
-29	1200406-55	LINE ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
-30	AN815-6D	UNION	1	
	AN960D916L	WASHER	1	
	AN924-6D	NUT	1	
		---*---		
-31	1200406-45	LINE ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
-32	AN833-6D	ELBOW	1	
	AN960D916L	WASHER	1	
	AN924-6D	NUT	1	
		---*---		
-33	MS35489-415	GROMMET	1	
-34	1200406-43	LINE ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
-35	AN815-6D	UNION	1	
		---*---		
-36	1200406-15	LINE ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
-37	AN821-6D	ELBOW	1	
		---*---		
-38	S292-12	SLEEVE	1	
-39	1200406-77	LINE ASSEMBLY-FUEL LH	1	
-40	1200406-76	LINE ASSEMBLY-FUEL RH	1	
		ATTACHING PARTS		
-41	AN815-6D	UNION	1	
		---*---		
-42	AN742D6	CLAMP	2	
-43	S292-12	SLEEVE	1	
		A---U206 SERIAL U20602200 THRU U20602579		
		B---U206 SERIAL U20602580 & ON		

Fuel System (Cont)

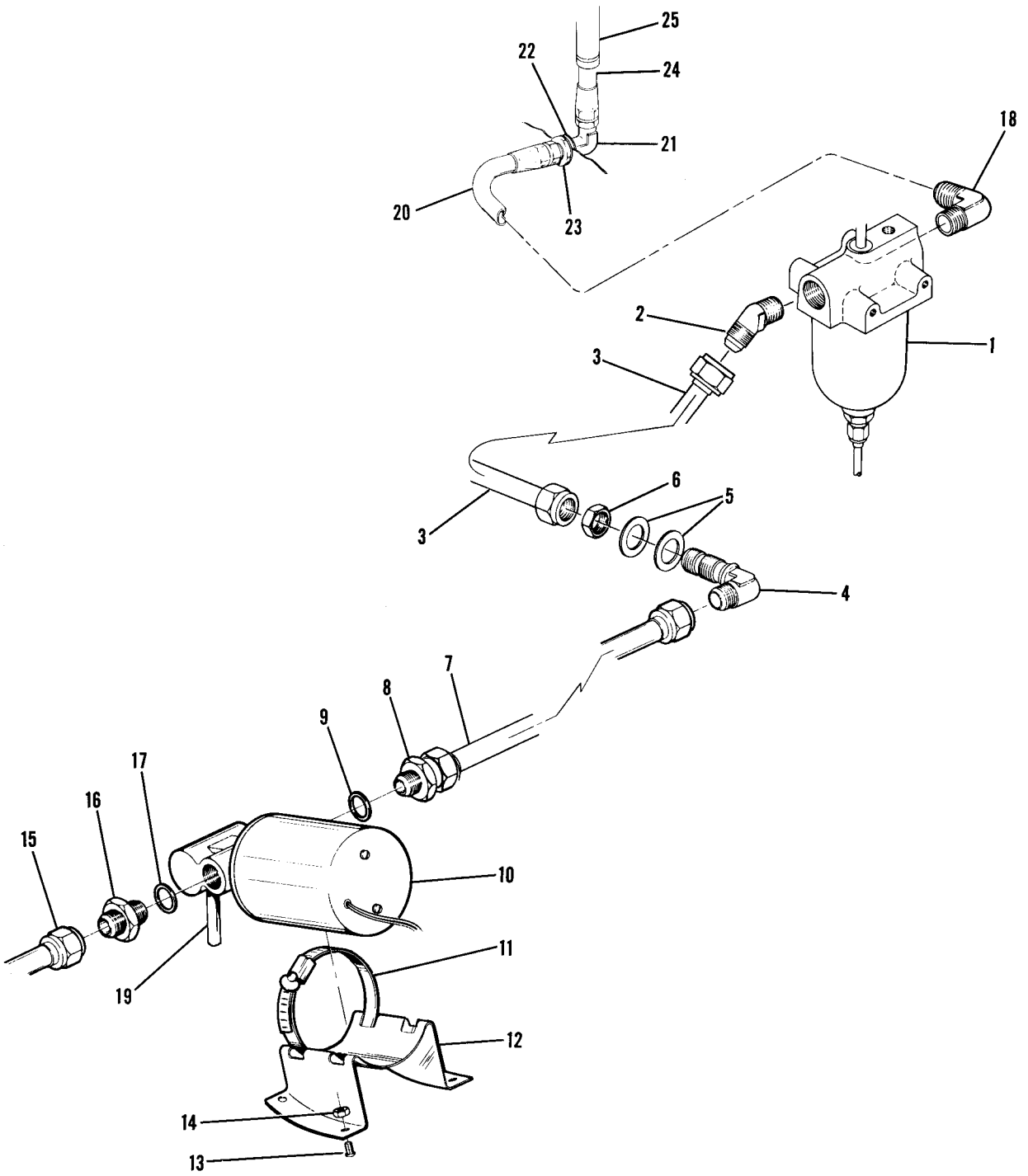

Figure 120. Fuel Pump & Strainer Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
120 -			AUXILIARY FUEL PUMP AND STRAINER INSTALLATION	NP	
- 1	SEE FIG 122		FUEL STRAINER AND DRAIN INSTALLATION	1	
- 2	MS20823-8D		ELBOW	1	
- 3	1200106-79		LINE ASSEMBLY-FUEL	1	
			ATTACHING PARTS		
- 4	AN833-8D		ELBOW	1	
- 5	AN960 1216L		WASHER	2	
- 6	AN924-8D		NUT	1	
			---*---		
- 7	1200406-164		LINE ASSEMBLY-FUEL	1	
			ATTACHING PARTS		
- 8	AN919-12D		REDUCER	1	
- 9	MS29512-8		GASKET	1	
			---*---		
-10	4140-00-17		PUMP-AUXILIARY FUEL DUKA 12 VOLT	1	
	1426033-3		PUMP-AUXILIARY FUEL 24 VOLT	1	
			ATTACHING PARTS		
-11	AN737TW91		CLAMP	1	
			---*---		
-12	1256006-1		BRACKET-FUEL PUMP	1	
			ATTACHING PARTS		
-13	AN525-10R7		SCREW	4	
-14	MS20364-1032C		NUT	4	
			---*---		
-15	1200406-163		LINE ASSEMBLY-FUEL TO FUEL SELECTOR VALVE	1	
			ATTACHING PARTS		
-16	AN919-12D		REDUCER	1	
-17	MS29512-8		GASKET	1	
			---*---		
-18	MS20822-8D		ELBOW	1	
-19	1216018-1		TUBE-VENT	1	
	1216018-3	%	TUBE-VENT	1	
	1200406-116	%	DRAIN LINE	1	
			ATTACHING PARTS		
	AN742-10	%	CLAMP	2	
	AN520-10R8	%	SCREW	2	
	MS21044N3	%	NUT	2	
	AN960-10	%	WASHER	2	
	S51-5-9	%	HOSE	1	
			---*---		
	MS35489-9	%	GROMMET	1	
-20	1200406-165		TUBE ASSY	1	
-21	AN833-8D		ELBOW	1	
-22	AN960D1216L		WASHER	2	
-23	AN924-8D		NUT	1	
-24	S1167-8-0120		HOSE ASSY	1	
-25	S1127-8-6.00		SLEEVING 6.00 IN LG BKI REF S1127-8-6.00	1	

NOTE. %THESE PARTS USED ONLY WHEN CARGO PACK IS INSTALLED.

Fuel System (Cont)

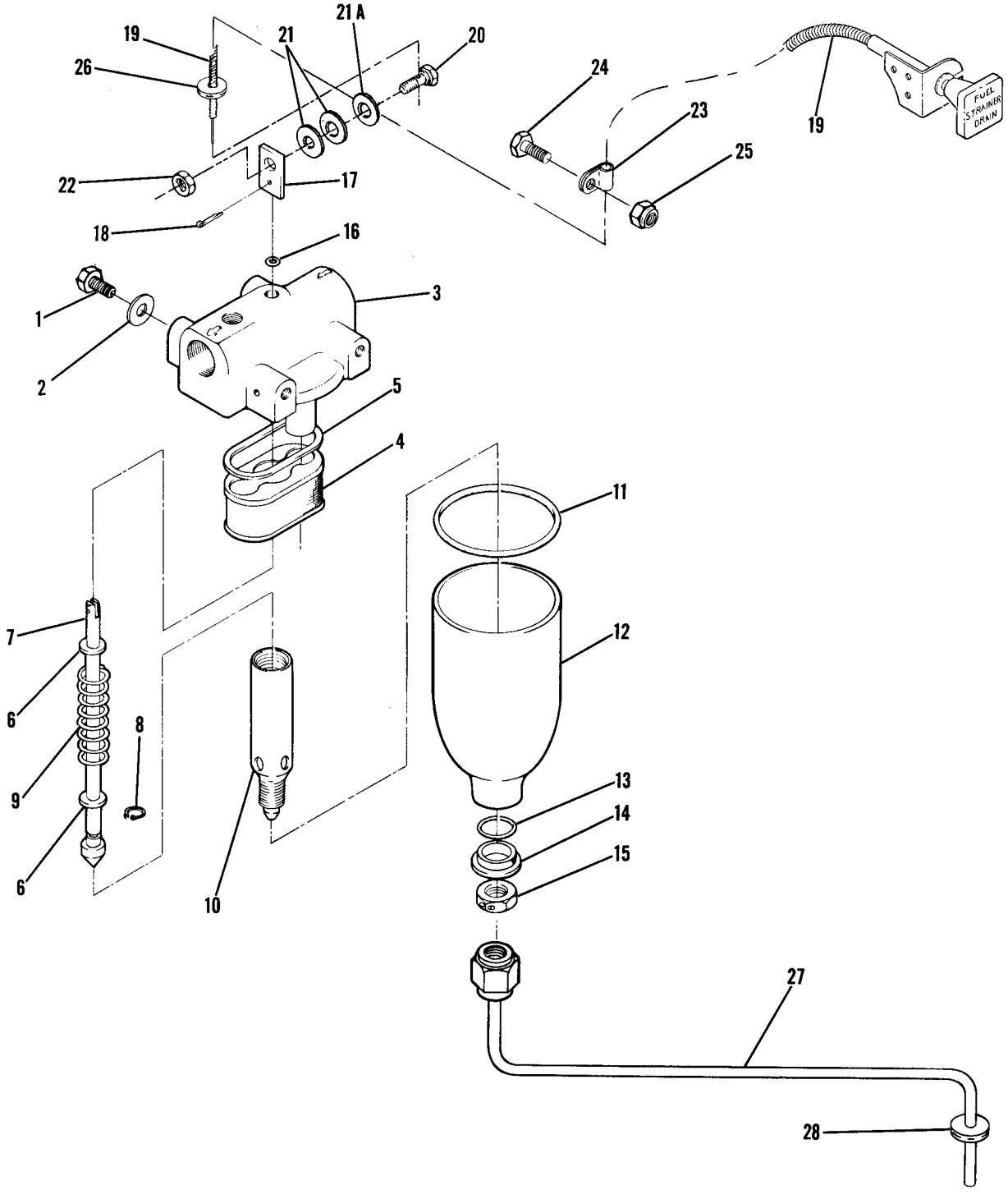

Figure 121. Fuel Strainer & Drain Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
121 -		FUEL STRAINER AND DRAIN INSTALLATION	NP	
	0756005-3	STRAINER ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
- 1	AN970-3	BOLT	2	
- 2	AN936A10	WASHER	2	
		---*---		
- 3	0756005-2	TOP ASSEMBLY-FUEL STRAINER	1	
- 4	0756009-7	FILTER ASSEMBLY-FUEL STRAINER	1	
- 5	0756009-8	GASKET	1	
- 6	0756014-2	WASHERS	2	
- 7	0756010-1	PLUNGER ASSEMBLY-FUEL STRAINER	1	
- 8	MS16624-1025	SNAP RING	1	
- 9	0756012-1	SPRING	1	
-10	0756011-1	STANDPIPE	1	
-11	MS29513-138	O-RING	1	
-12	0756008-1	BOWL	1	
-13	MS29513-111	O-RING	1	
-14	0756015-1	WASHER	1	
-15	S1573-3	NUT	1	
-16	MS29513-010	O-RING	1	
-17	0756014-1	PLATE	1	
		ATTACHING PARTS		
-18	MS24665-132	COTTER PIN	1	
		---*---		
-19	S1517-5	CONTROL-STRAINER DRAIN	1	
		ATTACHING PARTS		
-20	0450311-3	BOLT-CLAMP	1	
-21	AN960-416L	WASHER	2	
-21A	AN960-416	WASHER	1	
-22	MS21042L4	NUT	1	
-23	AN742D3	CLAMP	1	
-24	AN3-5A	BOLT	1	
-25	MS20364-1032C	NUT	1	
		---*---		
-26	MS35489-134	GROMMET	1	
-27	1200406-128	TUBE ASSEMBLY-STRAINER DRAIN	1	
	1200406-139	TUBE ASSEMBLY-STRAINER DRAIN FLOATPLANE ONLY	1	
-28	MS35489-134	GROMMET	1	
	MS35489-5	GROMMET FLOATPLANE ONLY	1	

Fuel System (Cont)

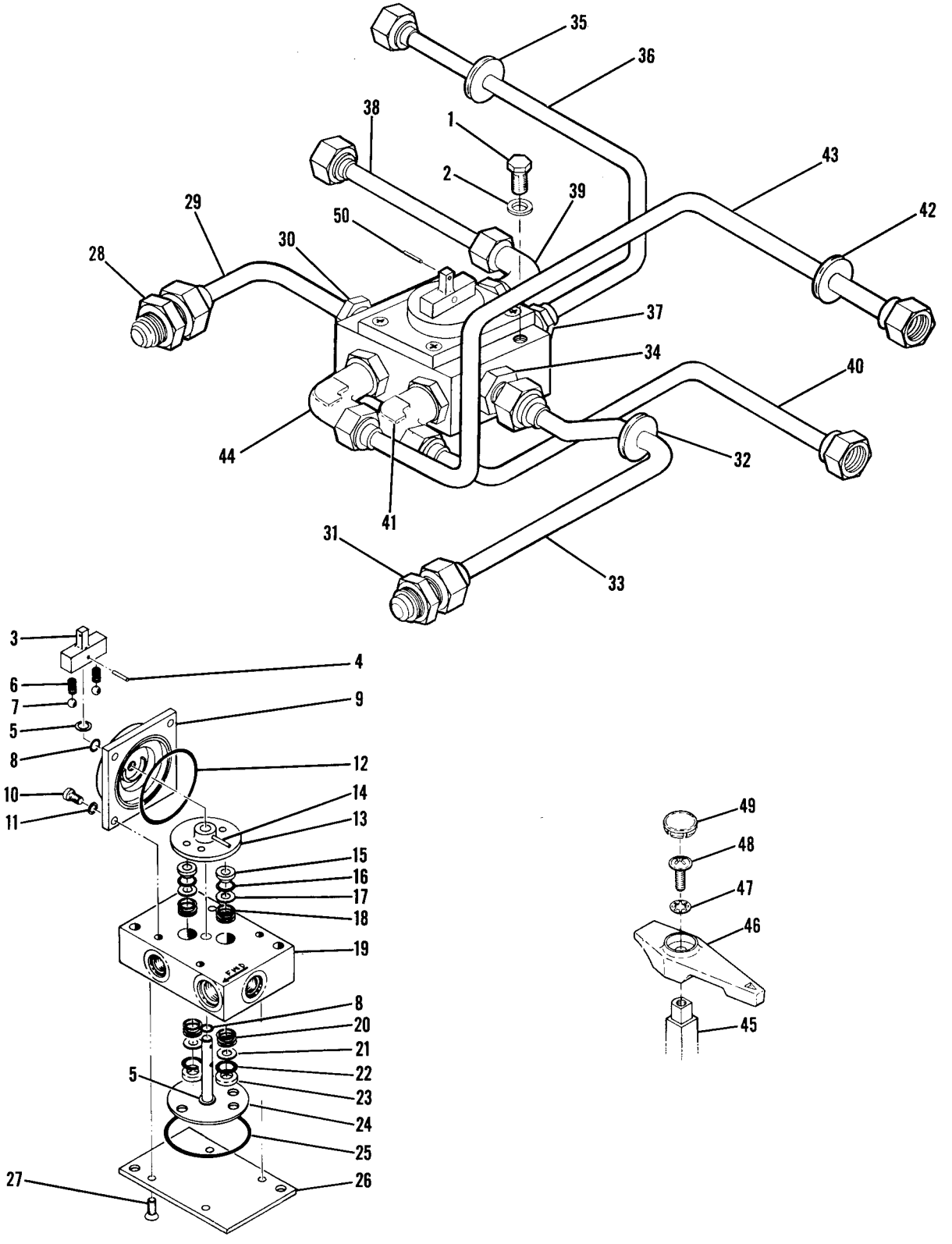

Figure 122. Fuel Selector Valve Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
122 -		FUEL SELECTOR VALVE INSTALLATION	NP	
	C291503-0101	VALVE ASSEMBLY-FUEL SELECTOR	1	
		ATTACHING PARTS		
- 1	AN4-16A	BOLT	2	
- 2	AN960-416D	WASHER	2	
		---*---		
- 3	1216106-1	YOKE	1	
		ATTACHING PARTS		
- 4	NAS561P3-6	ROLL PIN	1	
		---*---		
- 5	1216108-1	WASHER	3	
- 6	1216110-2	SPRING	2	
- 7	S272-8	STEEL BALL 1/4 IN. DIA	2	
- 8	MS29513-010	O-RING	2	
- 9		COVER	NP	
		ATTACHING PARTS		
-10	AN500-8-6	SCREW	4	
-11	AN935-8	LOCKWASHER	4	
		---*---		
-12	MS29513-130	O-RING	1	
-13		ROTOR	NP	
		ATTACHING PARTS		
-14	NAS561P3-11	ROLL PIN	1	
		---*---		
-15	1216107-1	SEAL	2	
-16	MS29513-011	PACKING	2	
-17	1216108-3	WASHER	2	
-18	1216110-1	SPRING	2	
-19		BODY	NP	
-20	1216110-4	SPRING	2	
-21	1216108-1	WASHER	2	
-22	MS29513-014	O-RING	2	
-23	1216107-2	SEAL	2	
-24		ROTOR	NP	
-25	MS29513-137	O-RING	1	
-26		PLATE-SUMP	NP	
		ATTACHING PARTS		
-27	AN507-832R6	SCREW	4	
		---*---		
-28	AN919-12D	REDUCER	1	
	MS29512-8	GASKET	1	
-29	1200406-163	LINE ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
-30	AN815-8D	UNION	1	
	MS29512-08	GASKET	1	
		---*---		
-31	AN832-4D	UNION	1	
	AN960D716L	WASHER	1	
	AN924-4D	NUT	1	
-32	MS35489-36	GROMMET	1	
-33	1200106-63	LINE ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
-34	AN815-4D	UNION	1	
	MS29512-04	GASKET	1	
		---*---		
-35	MS35489-36	GROMMET	1	
-36	1200406-70	LINE ASSEMBLY-FUEL	1	A
	1200406-168	LINE ASSEMBLY-FUEL	1	B
		ATTACHING PARTS		
-37	AN815-4D	UNION	1	
	MS29512-04	GASKET	1	
		---*---		

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
122 -38	1200406-66	LINE ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
-39	AN921-8D	ELBOW	1	
	MS29512-08	GASKET	1	
	AN924-8D	NUT	1	
		---*---		
-40	1200406-67	LINE ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
-41	AN921-8D	ELBOW	1	
	MS29512-08	GASKET	1	
	AN924-8D	NUT	1	
		---*---		
-42	MS35489-36	GROMMET	1	
-43	1200406-69	LINE ASSEMBLY-FUEL	1	
		ATTACHING PARTS		
-44	AN921-4D	ELBOW	1	
	MS29512-04	GASKET	1	
	AN924-4D	NUT	1	
		---*---		
-45	1216608-200	SHAFT ASSEMBLY-FUEL SELECTOR	1	
-46	0716623-2	HANDLE-FUEL SELECTOR	1	
		ATTACHING PARTS		
-47	AN936A8	WASHER	1	
-48	AN520-8R6	SCREW	1	
		---*---		
-49	0716624-1	CAP	1	
-50	NAS561-2-8	ROLL PIN	1	
		A---U206 SERIAL U20602200 THRU U20602579		
		B---U206 SERIAL U20602580 & ON		

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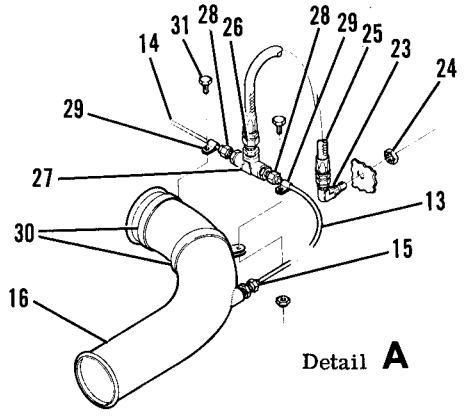
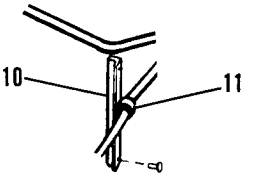
Fuel System (Cont)



Detail A



Detail B

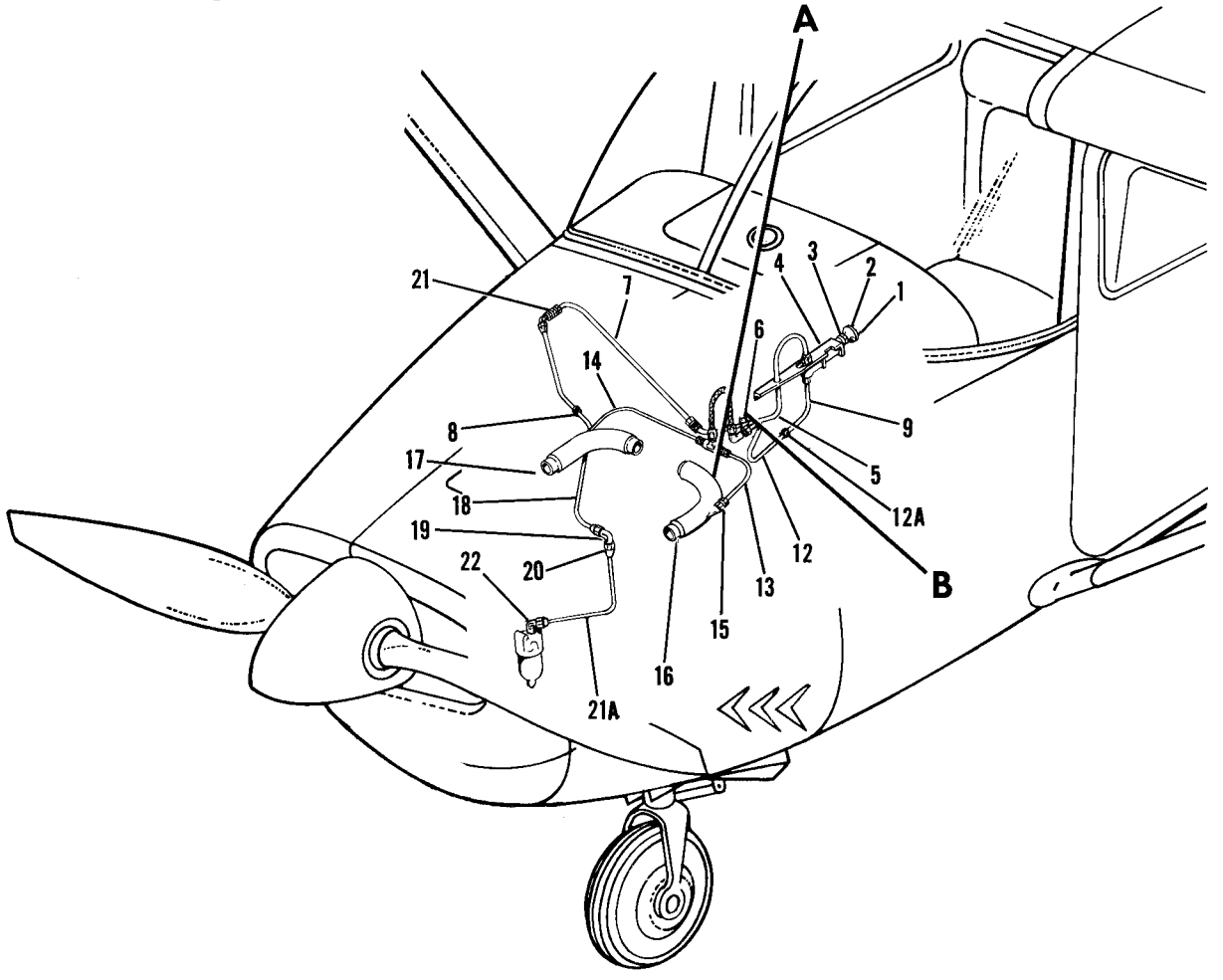


Figure 123. Engine Primer System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
123 -		PRIMER SYSTEM-ENGINE	NP	
- 1	C291502-0103	PRIMER ASSEMBLY	1	
- 2	S1974-1	KNOB-PRIMER	1	
		ATTACHING PARTS		
	G8290	BEARING-NEEDLE	1	
		---*---		
- 3	1216612-3	SPACER	2	
- 4	1216613-2	BRACKET ASSEMBLY	1	
- 5	1200106-177	LINE ASSEMBLY	1	A
	1200106-208	LINE ASSEMBLY	1	B
- 6	S1486-DG2	CLAMP	1	B
	S1021Z8-8	SCREW	1	B
- 7	1200106-128	LINE ASSEMBLY	1	
		ATTACHING PARTS		
- 8	MS21919DG7	CLAMP	1	
	NAS680A0K	NUTPLATE ATTACH TO FIREWALL	1	
	AN515-8R6	SCREW	1	
		---*---		
- 9	1200106-172	LINE ASSEMBLY	1	C
	1200106-217	LINE ASSEMBLY	1	D
		ATTACHING PARTS		
-10	1216612-4	ANGLE ATTACH TO PEDESTAL	1	A
	AN515-6R7	SCREW	2	
	NAS43DD1-9	SPACER	2	
	MS21044N06	NUT	2	
-11	AN742D2	CLAMP	1	A
	AN520-10R8	SCREW	1	
	MS21044N3	NUT	1	
		---*---		
-12	1200106-218	LINE ASSEMBLY	1	D
-12A	AN919-0D	REDUCER	1	D
-13	1200106-199	LINE ASSEMBLY	1	
-14	1200106-200	LINE ASSEMBLY	1	
-15	AN4022-1	NIPPLE	1	
-16	1250653-1	MANIFOLD-INTAKE LH U206	1	
	1250655-2	MANIFOLD-INTAKE LH TU206	1	
-17	1250654-1	MANIFOLD-INTAKE RH U206	1	
	1250655-1	MANIFOLD-INTAKE RH TU206	1	
-18	S1236-0234	HOSE ASSEMBLY	1	
-19	AN833-4D	ELBOW	1	
-20	AN924-4D	NUT	1	
	AN960PD716L	WASHER	1	
-21	AN837-4D	ELBOW	1	
	AN924-4D	NUT	2	
	AN960PD716	WASHER	1	
-21A	1200106-109	LINE ASSEMBLY	1	
		ATTACHING PARTS		
-22	MS20822-4D	ELBOW	1	
		---*---		
-23	1550024-1	ELBOW	1	C
	AN833-3D	ELBOW	1	D
		ATTACHING PARTS		
-24	AN924-2D	NUT	1	C
	AN924-3D	NUT	1	D
		---*---		
-25	S1236C3-0080	HOSE ASSEMBLY	1	
		ATTACHING PARTS		
-26	AN816-3D	NIPPLE	1	
		---*---		
-27	AN917-1D	TEE	1	
-28	AN816-2D	NIPPLE	2	
-29	AN742D3	CLAMP	2	
-30	AN735D36	CLAMP	2	
-31	AN3-3A	BOLT	2	
	MS21044N3	NUT	2	

A---U206 SERIAL U20602200 THRU U20602579
B---U206 SERIAL U20602580 & ON
C---U206 SERIAL U20602200 THRU U20602907
D---U206 SERIAL U20602908 & ON

Oil System

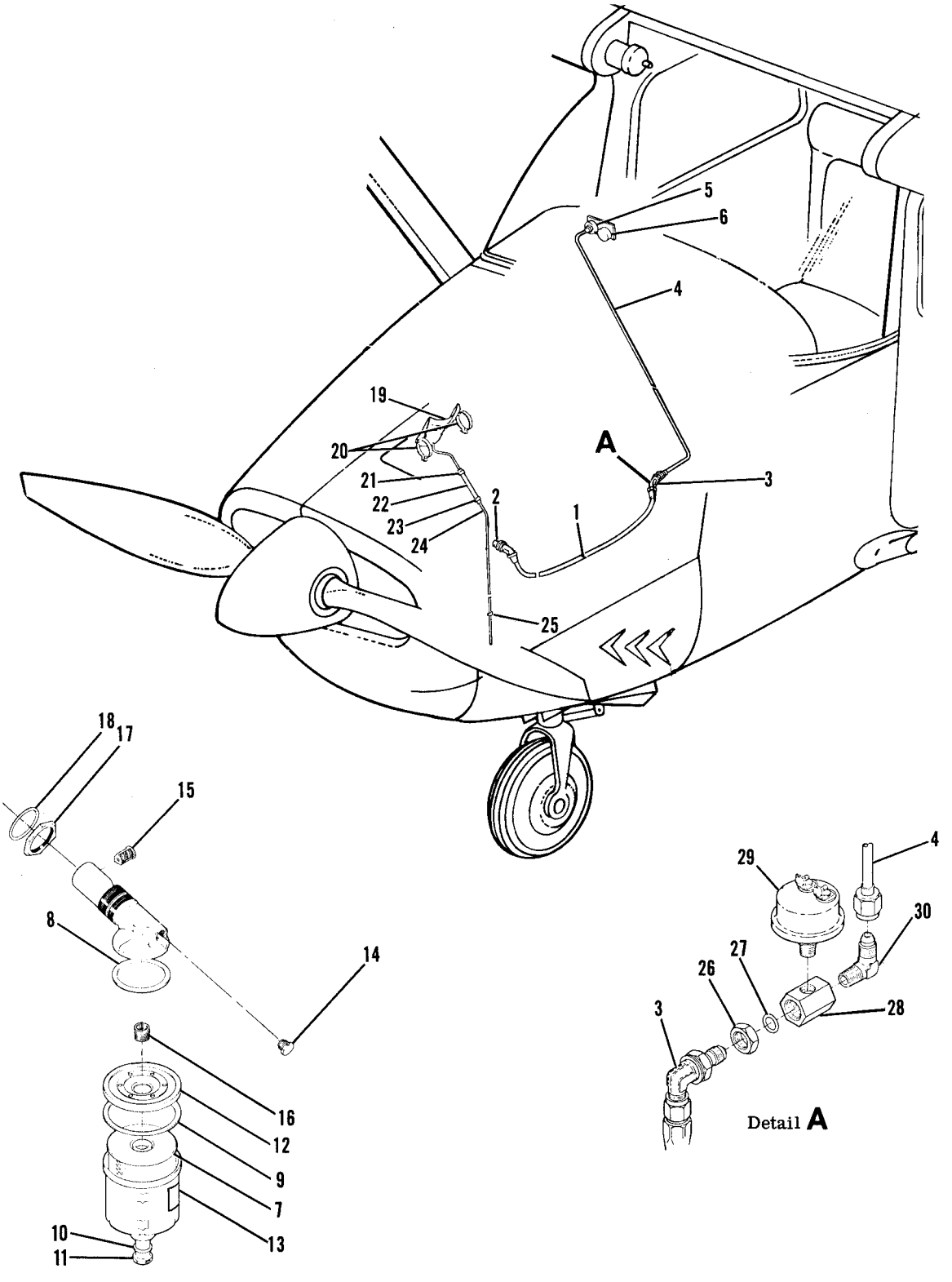


Figure 124. Oil System

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
124 -			OIL SYSTEM INSTALLATION	NP	
- 1	S1236-4-0380		HOSE ASSEMBLY-OIL PRESSURE	1	
			ATTACHING PARTS		
- 2	0752037-1		ELBOW ASSEMBLY	1	
	AN912-3		BUSHING	1	
- 3	AN837-4D		ELBOW	1	
	AN960D716		WASHER	1	
	AN924-4D		NUT	1	
			---*---		
- 4	1200106-138		LINE ASSEMBLY-OIL PRESSURE	1	
- 5	G444619		GAGE-OIL PRESSURE SW	1	
- 6	G442698		GAGE-OIL TEMPERATURE SW	1	
			OIL FILTER INSTALLATION-FULL FLOW	NP	
	C294505-0101		OIL FILTER ASSEMBLY	1	
- 7	C294505-0102	#	FILTER ELEMENT KIT	1	
- 8	6436635		GASKET AC	1	
- 9	6436637		GASKET AC	1	
-10	5579654		METAL GASKET AC	1	
-11	6436916	#	STUD-CENTER AC	1	
-12	6436989	#	LID-OIL FILTER AC	1	
-13	1250410-3		PLACARD-OIL FILTER	1	
	1250922-1		ADAPTER ASSEMBLY-OIL FILTER	1	
-14	AN932C4		PLUG	1	
-15	0756022-1		VALVE-BY PASS	1	
-16	MS124663		INSERT	1	
-17	1250405-1		NUT-ADAPTER	1	
-18	AN123883		PACKING-NUT ADAPTER	1	
	SE709		WRENCH-ADAPTER-OIL FILTER	1	
-19	1250931-1		DEFLECTOR ASSEMBLY-OIL FILTER TU206	1	
			ATTACHING PARTS		
-20	AN735D36		CLAMP	2	
	AN525-10R8		SCREW	2	
	AN960-10L		WASHER	2	
	MS20364-1032C		NUT	2	
			---*---		
-21	NAS397-8		CLAMP	1	
-22	S1495-4		HOSE-6.00 IN LG BULK ITEM REF S1495-4-6.00	1	
-23	NAS397-8		CLAMP	1	
-24	1200106-137		TUBE-DRAIN	1	
-25	MS35489-6		GROMMET	1	
-26	AN924-4D		NUT USED WITH HOURMETER ONLY	1	
-27	MS28778-4		O RING USED WITH HOURMETER ONLY	1	
-28	1213158-4		ADAPTER USED WITH HOURMETER ONLY	1	
-29	S1711-2		SWITCH-OIL PRESSURE USED WITH HOURMETER ONLY	1	
-30	MS20822-4D		ELBOW USED WITH HOURMETER ONLY	1	

NOTE. #THESE ARE ALSO REPLACEMENT PARTS FOR SK210-498 KIT

Vacuum System

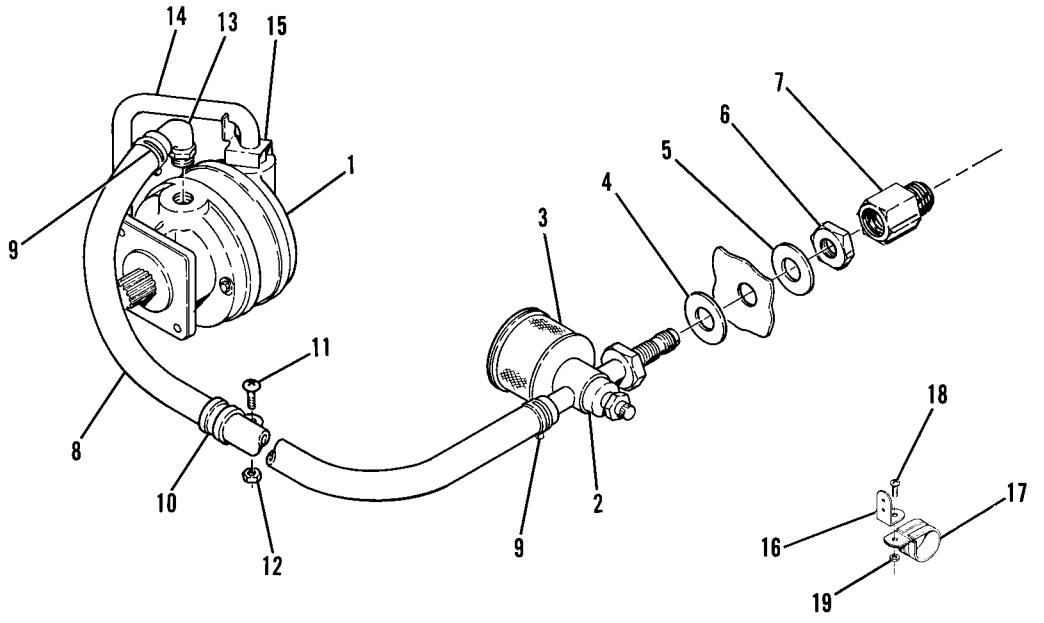


Figure 125. Vacuum System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
125 -		VACUUM SYSTEM INSTALLATION	NP	
- 1	C431003-0102	PUMP-VACUUM	1	
	C431003-0302	PUMP-VACUUM ALT	1	
- 2	C482001-0501	VALVE-VACUUM RELIEF	1	
- 3	C482001-0202	FILTER-VALVE	1	
- 4	AN960PD1216	WASHER	1	
- 5	AN960PD1216L	WASHER	1	
- 6	AN924-8D	NUT	1	
- 7	AN894D8-6	BUSHING	1	
	MS29512-08	PACKING	1	
- 8	S1495-10	HOSE 20.50 IN LONG BULK ITEM REF S1495-10-20.50	1	
- 9	NAS397-16	CLAMP	2	
-10	0550100-13	BRACKET	1	
	MS21919DG15	CLAMP	1	
-11	AN520-10R6	SCREW	1	
-12	MS20364-1032C	NUT	1	
-13	1K1-6-10	FITTING AMSA	1	
-14	1K66-1	TUBE ASSEMBLY VALVE	1	
-15	1250319-1	LOCATOR-VACUUM EXHAUST TUBE	1	
-16	AN743-13	BRACKET-CLAMP SUPPORT	1	
-17	MS21919DG15	CLAMP	1	
		ATTACHING PARTS		
-18	AN520-10R6	SCREW	1	
-19	MS21042L3	NUT	1	
		---*---		

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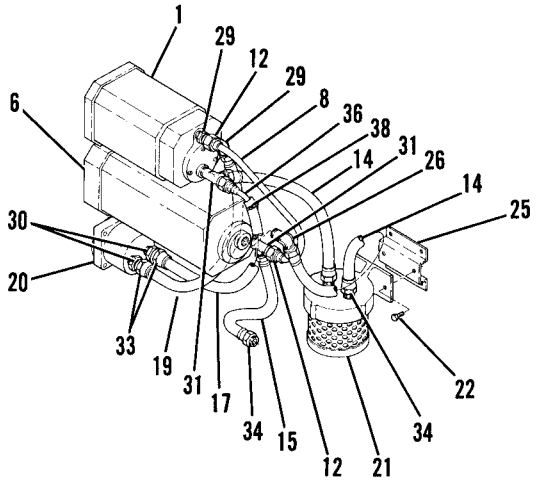
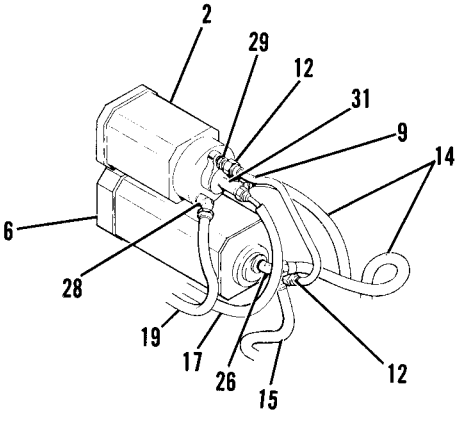
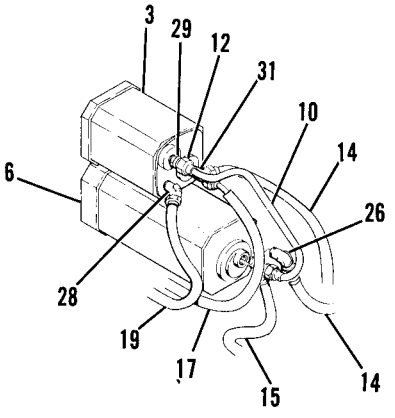
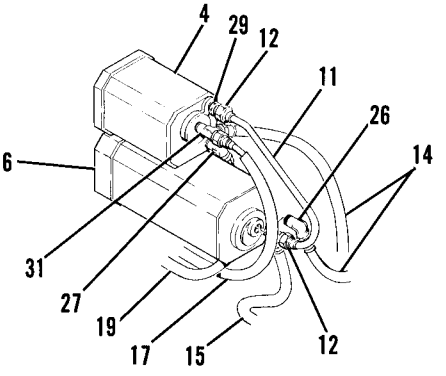
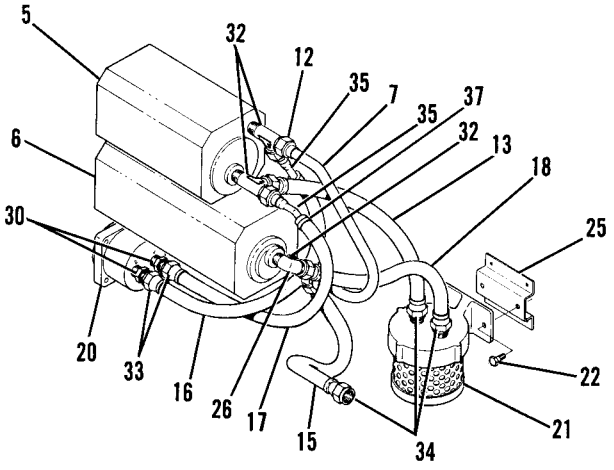
Vacuum System (Cont)

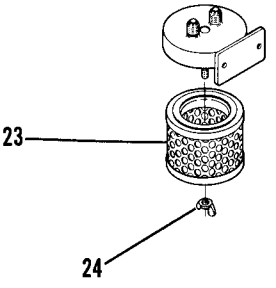












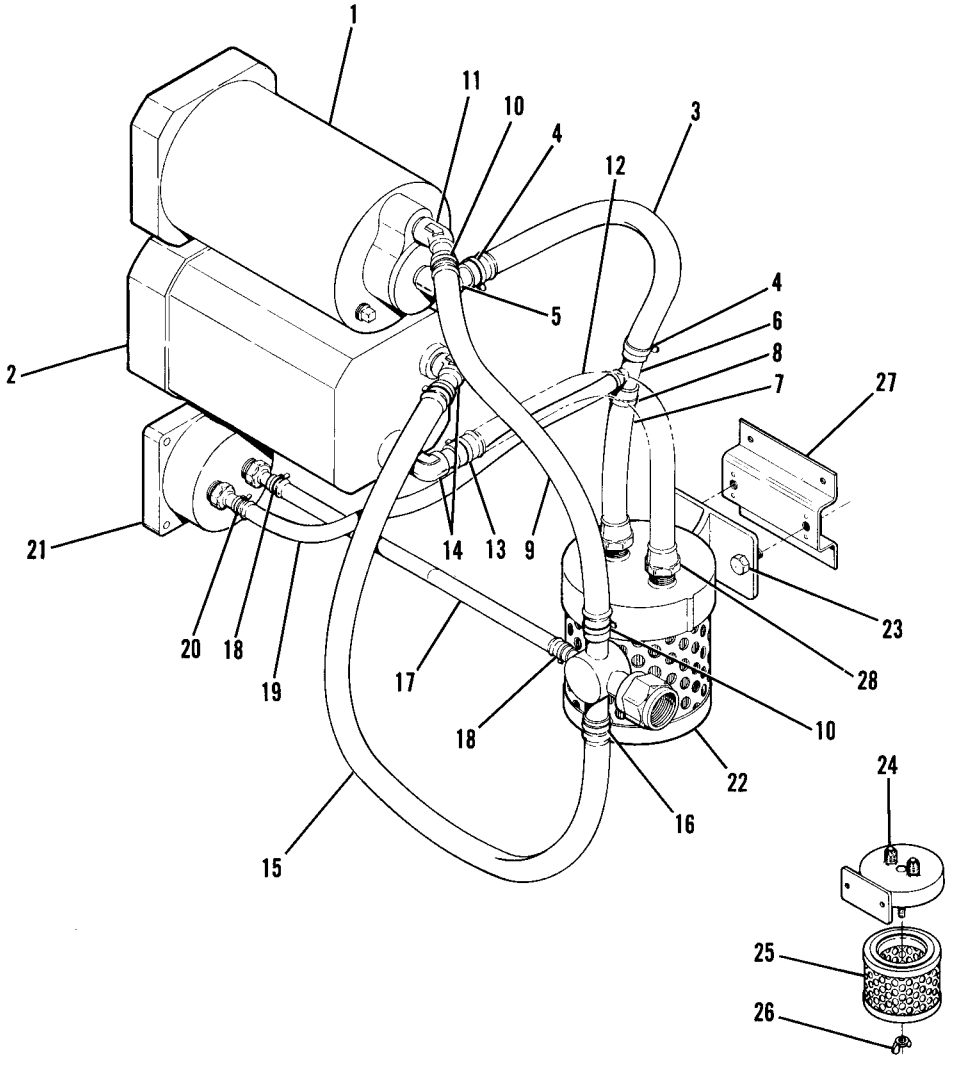
U206 SERIAL U20602580 THRU U20603020

Figure 126. Gyro Installation - Engine Driven

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
126 -			GYROS INSTALLATION-ENGINE DRIVEN	NP	
- 1	C661076-0105		GYRO-HORIZON	1	
- 2	C661076-0101	*	GYRO-HORIZON ALT EDO	1	
- 3	C661076-0102	*	GYRO-HORIZON ALT	1	
- 4	C661076-0103	*	GYRO-HORIZON ALT AIM	1	
- 5	37570-0105		GYRO-HORIZON ARC USED WITH NAV 400	1	
- 6	40760-0104		GYRO-DIRECTIONAL	1	
- 7	1201043-1		TUBE ASSEMBLY 37570-0105 TO 40760-0104 NAV 400	1	
- 8	1201043-3		TUBE ASSEMBLY C661076-0104 TO 40760-0104 NAV 300 ALT -	1	
- 9	1201043-4		TUBE ASSEMBLY C661076-0101 TO 40760-0104 NAV 300 ALT -	1	
-10	1201043-5		TUBE ASSEMBLY C661076-0102 TO 40760-0104 NAV 300 ALT -	1	
-11	1201043-6		TUBE ASSEMBLY C661076-0103 TO 40760-0104 NAV 300 ALT -	1	
-12	AN818-6D		NUT	2	
	MS20819-6D		SLEEVE	2	
-13	S1495-6		HOSE 11.25 IN LG BULK ITEM REF S1499-6LL11.25	1	
-14	S1495-6		HOSE 11.25 IN LG BULK ITEM REF S1499-6LL11.25	2	
-15	S1616-6LL11.50		HOSE ASSEMBLY	1	
-16	S1495-4		HOSE 11.50 IN LG BULK ITEM REF S1691-1-11.50	1	
-17	S1495-4		HOSE 17.50 IN LG BULK ITEM REF S1691-1-17.50	1	
-18	S1495-6		HOSE 11.87 IN LG BULK ITEM REF S1499-6LL11.87	1	
-19	S1495-4		HOSE 16.00 IN LG BULK ITEM REF S1499-4JJ16.00 ALT - USED ON C661076-0101 TO C668540-0101	1	
-20	C668540-0101		GAGE-SUCTION	1	
-21	C294501-0101		FILTER ASSEMBLY	1	
			ATTACHING PARTS		
-22	AN3-3		BOLT	2	
			---*---		
	C294501-0102		BRACKET	1	
-23	C294501-0103		FILTER ELEMENT	1	
-24	P2274		NUT-WING DC1	1	
-25	1213718-1		BRACKET ASSEMBLY	1	
	NAS686A3		NUTPLATE	2	
-26	MS20823-6D		ELBOW	1	
-27	MS20822-4D		ELBOW	1	
-28	MS20823-4D		ELBOW	1	
-29	AN816-6D		NIPPLE	1	
-30	AN816-4D		NIPPLE	2	
-31	MS20826-6D		TEE NAV 300	2	
-32	MS20826-6D		TEE NAV 400	3	
-33	S1497-4		FITTING SOCKETLESS	3	
-34	S1497-6		FITTING SOCKETLESS	4	
-35	1713039-1		ELBOW ASSEMBLY NAV 400	2	
-36	1713039-1		ELBOW ASSEMBLY NAV 300	1	
-37	NAS397-8		CLAMP NAV 400	2	
-38	NAS397-8		CLAMP NAV 300	1	

NOTE. *THESE GYROS ARE PHYSICALLY & FUNCTIONALLY INTERCHANGEABLE

Vacuum System (Cont)



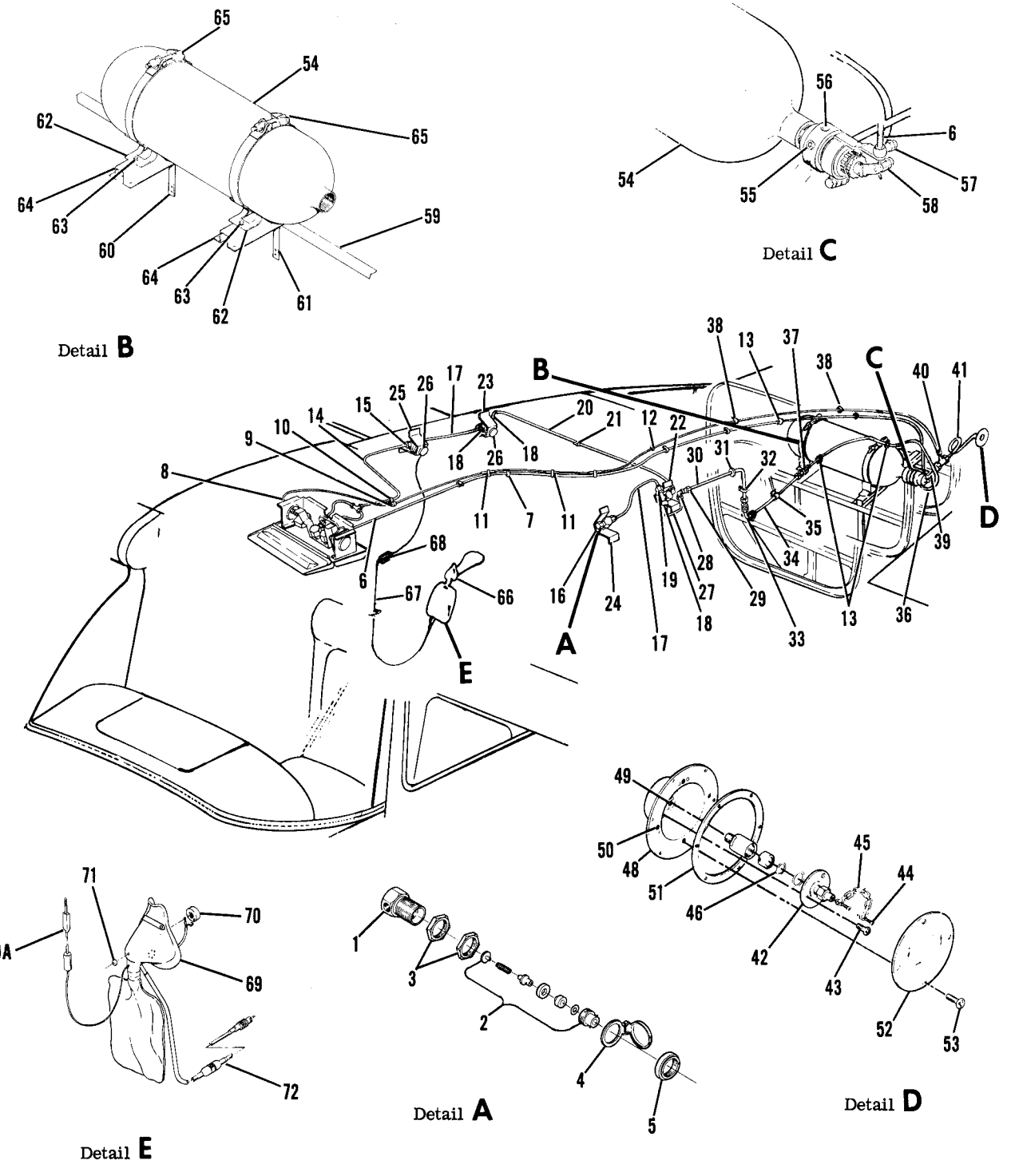
U206 SERIAL U20603021 & ON

Figure 126A. Gyro Installation - Engine Driven

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
126A-			GYRO INSTALLATION-ENGINE DRIVEN	NP	
- 1	SEE FIG 65B		GYRO-HORIZON	1	
- 2	SEE FIG 65B		GYRO-DIRECTIONAL	1	
- 3	S1495-6		HOSE 9.50 IN LG BULK ITEM REF S1495-6-9.50	1	
			ATTACHING PARTS		
- 4	S2209-2		TIE-NYLON	2	
			---*---		
- 5	AN842-6D		ELBOW	1	
- 6	S1793-2		TEE-HOSE	1	
- 7	S1495-6		HOSE 3.90 IN LG BULK ITEM REF S1499-6L-3.90	1	
			ATTACHING PARTS		
- 8	S2209-2		TIE-NYLON	1	
			---*---		
- 9	S1495-6		HOSE 10.50 IN LG BULK ITEM REF S1495-6-10.50	1	
			ATTACHING PARTS		
-10	S2209-2		TIE-NYLON	2	
			---*---		
-11	AN844-6D		ELBOW	1	
-12	S1495-6		HOSE 10.50 IN LG BULK ITEM REF S1499-6L-10.50	1	
			ATTACHING PARTS		
-13	S2209-2		TIE-NYLON	1	
			---*---		
-14	AN842-6D		ELBOW	2	
-15	S1495-6		HOSE 24.00 IN LG BULK ITEM REF S1495-6-24.00	1	
			ATTACHING PARTS		
-16	S2209-2		TIE-NYLON	2	
			---*---		
-17	S1495-4	*	HOSE 11.25 IN LG BULK ITEM REF S1495-4-11.25	1	
			ATTACHING PARTS		
-18	S2209-2		TIE-NYLON	2	
			---*---		
-19	S1495-4		HOSE 18.85 IN LG BULK ITEM REF S1495-4-18.85	1	
			ATTACHING PARTS		
-20	S2209-2		TIE-NYLON	2	
			---*---		
-21	C668540-0101		GAGE-SUCTION	1	
-22	C294501-0101		FILTER-ASSEMBLY	1	
			ATTACHING PARTS		
-23	AN3-3A		BOLT	2	
			---*---		
-24	C294501-0102		BRACKET	1	
-25	C294501-0103		FILTER	1	
-26	P2274		NUT-WING DCI	1	
-27	1213718-1		BRACKET ASSEMBLY	1	
	NAS686A3		NUTPLATE	2	
-28	S1497-6		FITTING-SOCKETLESS	2	
-29	1201051-1		CROSS ASSEMBLY	1	
-30	AN840-4D		NIPPLE	2	

NOTE. *WHEN OPTIONAL LOCATION OF SUCTION GAGE IS USED HOSE LENGTH IS TO BE DETERMINED ON AIRCRAFT.

Oxygen System



THIS FIGURE NOT APPLICABLE TO THE TU206

Figure 127. Oxygen System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
127 -		OXYGEN SYSTEM INSTALLATION	NP	
- 1	C166006-0109	VALVE OUTLET ASSEMBLY-OXYGEN	6	
- 2	C166006-0108	KIT-OUTLET REPAIR	1	
- 3	Z651-13	NUT	2	
- 4	Z651-1	COVER ASSEMBLY ZEPA	1	
- 5	Z651-3	RETAINER ZEPA	1	
- 6	1211046-6	CONTROL ASSEMBLY-OXYGEN	1	
		ATTACHING PARTS		
- 7	S1155-3	CLAMP	4	
	S1021Z6-6	SCREW	4	
	AN960-8L	WASHER	4	
		---*---		
- 8	S1722-150	LINE ASSEMBLY	1	
- 9	S1155-2	CLAMP	1	
-10	S1155-4	CLAMP	1	
	S1021Z6-6	SCREW	1	
	AN960-8L	WASHER	1	
-11	S1693-1	CLAMP	3	
-12	MS35489-2	GROMMET	3	
-13	MS35489-7	GROMMET	6	
-14	1200417-71	LINE ASSEMBLY	1	
-15	AN816-4D	NIPPLE	1	
-16	AN932D2	PLUG	1	
-17	1200417-27	LINE ASSEMBLY	2	
-18	MS20822-4D	ELBOW	3	
-19	MS20825-4D	TEE	1	
-20	1200417-4	LINE ASSEMBLY	1	
		ATTACHING PARTS		
-21	MS21919DG4	CLAMP	1	
	S1021Z6-6	SCREW	1	
	AN960-8L	WASHER	1	
		---*---		
-22	1200415-9	BRACKET-LH	1	
-23	1200415-10	BRACKET-RH	1	
-24	1200415-3	BRACKET-LH	1	
-25	1200415-4	BRACKET-RH	1	
-26	1200415-7	ESCUTCHEON	1	
-27	1200417-40	LINE ASSEMBLY	1	
-28	AN833-4D	ELBOW	1	
-29	AN924-4D	NUT	1	
	AN960-716	WASHER	2	
-30	1200417-62	LINE ASSEMBLY	1	
-31	MS35489-7	GROMMET	1	
-32	MS21919DG4	CLAMP	1	
	S1021Z6-6	SCREW	1	
	NAS446-2-3	NUT	1	
-33	AN815-4D	UNION	1	
-34	1200417-87	LINE ASSEMBLY	1	
-35	S1486DG4U	CLAMP	1	
	S1021Z8-8	SCREW	1	
-36	1200417-88	LINE ASSEMBLY	1	
-37	AN515-4D	UNION	1	
-38	MS35489-134	GROMMET	3	
-39	S1723-5	LINE ASSEMBLY	1	
-40	S1724-1	TEE	1	
-41	S1721-16	LINE ASSEMBLY	1	
-42	C166008-0101	VALVE ASSEMBLY-OXYGEN FILLER	1	
		ATTACHING PARTS		
-43	AN515-8R8	SCREW	3	
-44	S1021A4-6	SCREW	1	
		---*---		
-45	S1520-1	CAP & CHAIN ASSEMBLY	1	
-46	C166008-0103	O RING KIT	1	
-47		DELETED-NOT USED		
-48	1200429-15	ADAPTER-VALVE	1	
-49	NAS697A08	NUTPLATE	3	
-50	NAS697A06L	NUTPLATE	4	
-51	1200429-13	SPACER	1	
-52	1200429-12	COVER-FILLER VALVE	1	
		ATTACHING PARTS		
-53	AN515-6R6	SCREW	4	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
127 -54	C166001-0601	CYLINDER & REGULATOR ASSEMBLY	1	
	C166002-0401	REGULATOR ASSEMBLY	1	
-55	AN932-C2	PLUG	2	
-56	12-4862	PLUG	1	
-57	10-8001C	NUT ZEPA	1	
	16-8500C	SET SCREW ZEPA	1	
-58	10-8001C	NUT ZEPA	1	
	16-8375C	SET SCREW ZEPA	1	
-59	1200439-1	SUPPORT	1	
-60	1200439-2	SUPPORT	1	
-61	1200439-3	SUPPORT	1	
-62	1200428-6	SUPPORT ASSEMBLY	2	
		ATTACHING PARTS		
-63	AN3-5A	BOLT	4	
	AN960-10L	WASHER	4	
		---*---		
-64	1200439-5	SUPPORT ASSEMBLY	2	
	NAS697A3	NUTPLATE	2	
-65	S1664-2	CLAMP-MOUNTING	2	
	C166005-0204	MASK & LINE ASSEMBLY-PASSENGER	5	
-66	C166005-0205	MASK ASSEMBLY	1	
	C166005-0504	LINE & FITTING ASSEMBLY 8,000-14,000 FT	1	
-67	ZH716	HOSE ASSEMBLY ZEPA	1	
-68	ZH727-8	LINE & FITTING ASSEMBLY-8,000-14,000 FT ZEPA	1	
	C166005-0707	MASK & LINE ASSEMBLY-PILOT WITH MICROPHONE	1	
-69	C166009-0703	MASK ASSEMBLY	1	
-70	64881-00	MICROPHONE	1	
-70A	1270675-254	CABLE-MICROPHONE	1	
-71	Z736	NUT ZEPA	1	
-72	C166005-0705	LINE & FITTING ASSEMBLY-14,000-22,000 FT	1	
	0800030-35	CASE-OXYGEN MASKS NOT ILLUSTRATED	1	
	SEE FIG 130	OXYGEN COMPONENTS & CONSOLE INSTALLATION	1	

FIGURE AND INDEX NO.	PART NUMBER	1 2 3 4 5 6 7 DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
128 -	%	OXYGEN SYSTEM INSTALLATION	NP	
- 1	C166006-0109	VALVE OUTLET ASSEMBLY-OXYGEN	6	
- 2	C166006-0108	KIT-OUTLET REPAIR	1	
- 3	Z651-13	NUT	2	
- 4	Z651-1	COVER ASSEMBLY	1	
- 5	Z651-3	RETAINER ZEPA	1	
- 6	1211046-7	CONTROL ASSEMBLY-OXYGEN	1	
		ATTACHING PARTS		
- 7	S1155-3	CLAMP	4	
	S1021Z6-6	SCREW	4	
	AN960-8L	WASHER	4	
		---*---		
- 8	S1722-150	LINE ASSEMBLY TEE TO PRESSURE GAGE	1	
- 9	S1155-2	CLAMP	1	
-10	S1155-4	CLAMP	1	
	S1021Z6-6	SCREW	1	
	AN960-8L	WASHER	1	
-11	S1693-1	CLAMP	3	
-12	MS35489-2	GROMMET	3	
-13	MS35489-7	GROMMET	AR	
-14	AN816-4D	NIPPLE	4	
-15	1200417-71	LINE ASSEMBLY	1	
-16	AN932C2	PLUG	1	
-17	1200417-27	LINE ASSEMBLY	2	
-18	MS20822-4D	ELBOW	3	
-19	MS20825-4B	TEE	1	
-20	1200417-4	LINE ASSEMBLY	1	
		ATTACHING PARTS		
-21	MS21919DG4	CLAMP	1	
	S1021Z6-6	SCREW	1	
	AN960-8L	WASHER	1	
		---*---		
-22	1200415-9	BRACKET-LH	1	
-23	1200415-10	BRACKET-RH	1	
-24	1200415-3	BRACKET-LH	1	
-25	1200415-4	BRACKET-RH	1	
-26	1200415-7	ESCUTCHEON	4	
-27	1200417-40	LINE ASSEMBLY	1	
-28	AN833-4D	ELBOW	1	
-29	AN924-4D	NUT	1	
	AN960-716	WASHER	2	
-30	1200417-62	LINE ASSEMBLY	1	
-31	MS35489-7	GROMMET	1	
-32	MS21919DG4	CLAMP	1	
	S1021Z6-6	SCREW	1	
	NAS446-2-3	NUT	1	
-33	AN815-4D	UNION	1	
-34	SEE FIG 129	OXYGEN COMPONENTS & CONSOLE	1	
	0800030-35	CASE OXYGEN MASK NOT SHOWN	1	
-35	C166005-0202	MASK & LINE ASSEMBLY-PASSENGER	1	
-36	C166009-0203	MASK ASSEMBLY	1	
	C166005-0505	LINE & FITTING ASSEMBLY-PASSENGER 8,000-14,000 FT.	1	
-37	ZH716	HOSE ASSEMBLY ZEPA	1	
-38	ZH727-14	LINE & FITTING ASSEMBLY-8,000-14,000 FT ZEPA	1	
	C166005-0708	MASK & LINE ASSEMBLY-PILOT WITH MICROPHONE	1	
-39	C166009-0703	MASK ASSEMBLY	1	
-40	64881-00	MICROPHONE	1	
-40A	1270675-254	CABLE-MICROPHONE	1	
-41	Z736	NUT ZEPA	1	

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Oxygen System (Cont)

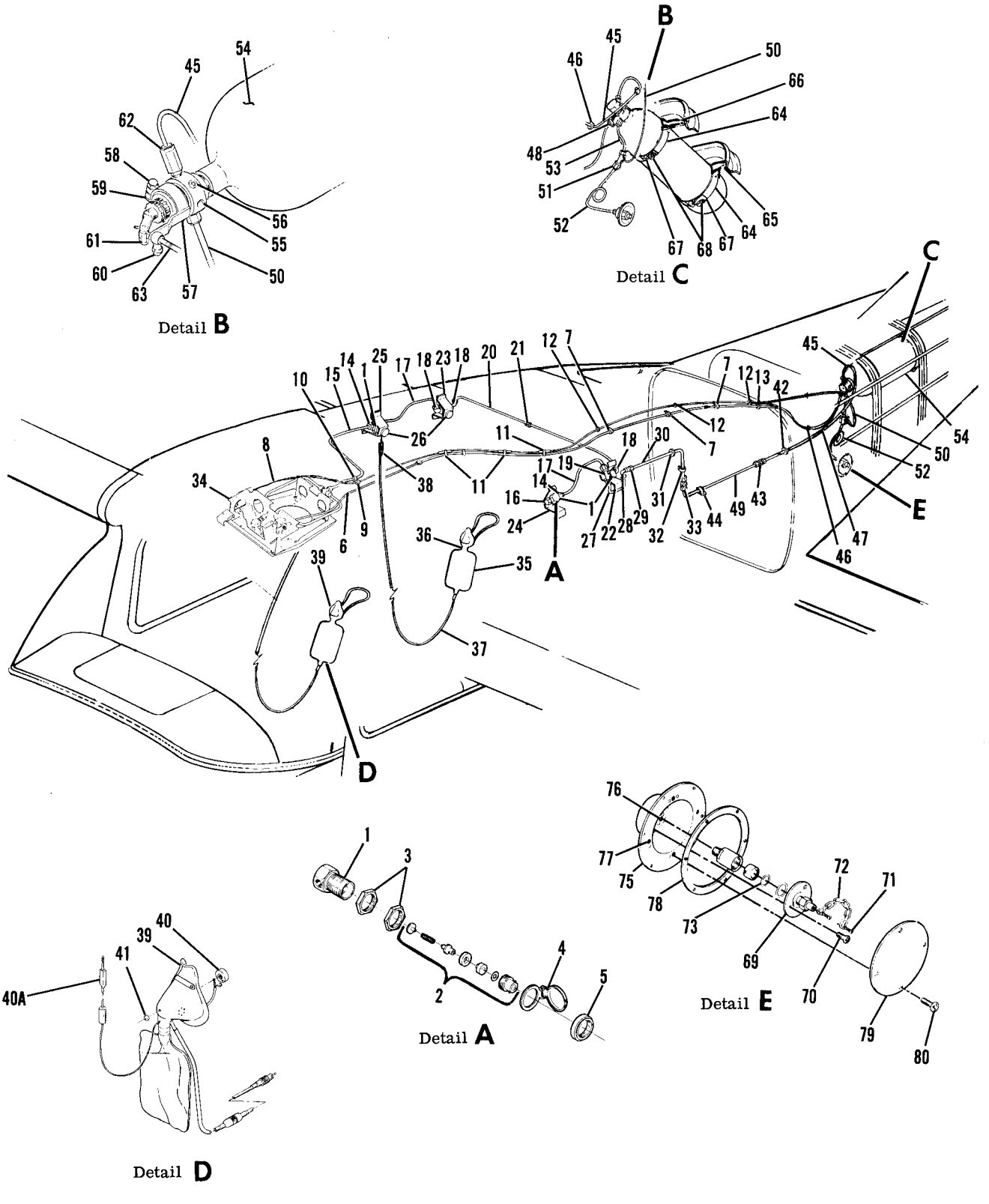

Figure 128. Oxygen System

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
128 -	C166005-0706	LINE & FITTING ASSEMBLY 22,000-30,000 FT	1	
-42	MS35489-7	GROMMET	1	
-43	AN815-4D	UNION	2	
-44	S1486DG4U	CLAMP	1	
	S1021Z8-8	SCREW	1	
-45	1200417-86	LINE ASSEMBLY	1	
-46	MS35489-134	GROMMET	1	
-47	MS21919DG4	CLAMP	1	
	S1021Z8-8	SCREW	1	
	NAS446-4-3	NUT	1	
-48	1200415-6	ANGLE	1	
	MS21919DG3	CLAMP	1	
		ATTACHING PARTS		
	S1021Z8-8	SCREW	1	
	NAS446-4-3	NUT	1	
		---*---		
-49	1200417-87	LINE ASSEMBLY	1	
-50	S1723-5	LINE ASSEMBLY	1	
-51	S1724-1	TEE	1	
-52	S1721-16	LINE ASSEMBLY	1	
-53	S1722-150	LINE ASSEMBLY	1	
-54	C166001-0701	CYLINDER & REGULATOR ASSEMBLY-OXYGEN	1	
	C166002-0401	REGULATOR ASSEMBLY	1	
-55	12-4862	PLUG ZEPA	1	
-56	AN932S2	PLUG	2	
-57	91-8000AC	CLAMP ZEPA	1	
		ATTACHING PARTS		
-58	16-2000C	BOLT ZEPA	1	
-59	97NTE-048	NUT ZEPA	1	
		---*---		
-60	10-8001C	NUT ZEPA	1	
	16-8500C	SET SCREW ZEPA	1	
-61	10-8001C	NUT ZEPA	1	
	16-8375C	SET SCREW ZEPA	1	
-62	ZF604	ADAPTER ZEPA	1	
-63	S1398-1	WIRE * IN LG BULK ITEM REF S1398-1-*	1	
	S1398-2	CASING * IN LG BULK ITEM REF S1398-2-*	1	
-64	S1664-1	CLAMP	2	
-65	1200438-1	BRACKET	1	
-66	1200438-2	BRACKET	1	
-67	1200428-1	SUPPORT ASSEMBLY	2	
		ATTACHING PARTS		
-68	AN3-5A	BOLT	2	
	AN960-10	WASHER	2	
		---*---		
-69	C166008-0101	VALVE ASSEMBLY-OXYGEN FILLER	1	
		ATTACHING PARTS		
-70	AN515-8R8	SCREW	3	
-71	S1021A4-6	SCREW	1	
		---*---		
-72	S1520-1	CAP & CHAIN ASSEMBLY	1	
-73	C166008-0103	O RING KIT	1	
-74		DELETED-NOT USED		
-75	1200429-15	ADAPTER-VALVE	1	
-76	NAS697A08	NUTPLATE	3	
-77	NAS697A06L	NUTPLATE	4	
-78	1200429-13	SPACER	1	
-79	1200429-12	COVER-VALVE	1	
		ATTACHING PARTS		
-80	AN515-6R6	SCREW	4	
		---*---		

NOTE. %THIS FIGURE APPLICABLE TO TU206 ONLY

Oxygen System (Cont)

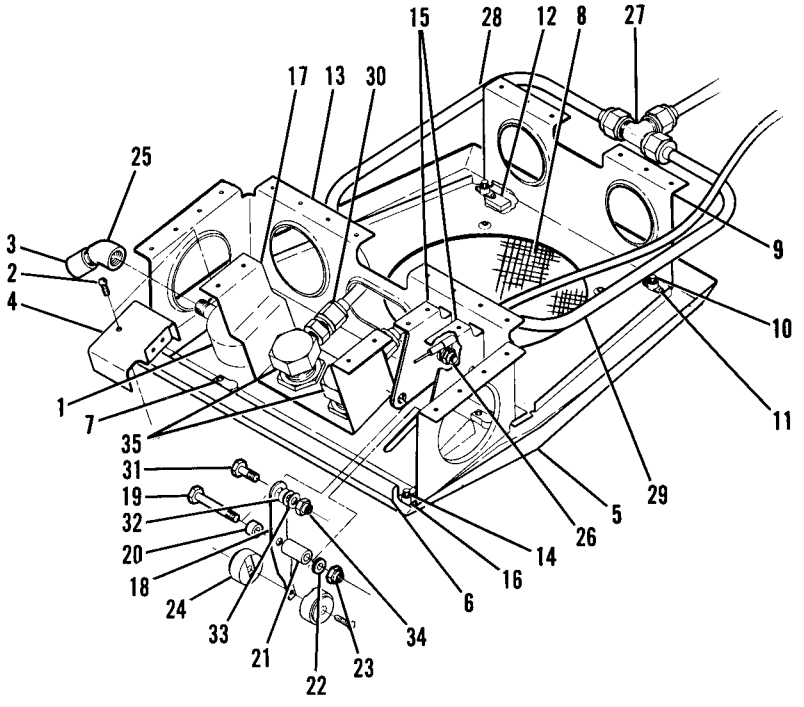

Figure 129. Oxygen System Console Components

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
129 -		OXYGEN COMPONENTS & CONSOLE INSTALLATION	NP	
- 1	C166010-0101	GAGE ASSEMBLY-OXYGEN PRESSURE	1	
		ATTACHING PARTS		
- 2	AN515-6R7	SCREW	1	
		---*---		
	C166010-0103	BEZEL	1	
	C166010-0102	GAGE	1	
- 3	S1529-1	ELBOW	1	
- 4	1211048-1	SUPPORT-OXYGEN GAGE	1	
- 5	1211080-4 ¤	COVER ASSEMBLY-OVERHEAD SPEAKER-USED WITH OXYGEN 12 VOLT	1	
	1211080-3 ¤	COVER ASSEMBLY-OVERHEAD SPEAKER-USED WITHOUT OXYGEN	1	
- 6	1211057-2	GUIDE-SLIDE	1	
- 7	S1899-5	LIGHT ASSY-TAB MOUNTED 12 VOLT	2	
	MS25237-330	LAMP-CONSOLE 12 VOLT	1	
	S1899-7	LIGHT ASSY-TAB MOUNTED-RH 24 VOLT	1	
	MS25237-327	LAMP-CONSOLE 24 VOLT	1	
	S1899-8	LIGHT ASSY-TAB MOUNTED-LH 24 VOLT	1	
	MS25237-327	LAMP-CONSOLE 24 VOLT	1	
- 8	1211081-1	GRILL-SPEAKER	1	
- 9	1211077-3	SUPPORT ASSEMBLY-SPEAKER	1	
		ATTACHING PARTS		
-10	AN507-832R7	SCREW	2	
		---*---		
-11	MS21045L08	NUTPLATE	2	
-12	1211083-1	SPACER	5	
-13	1211076-2	BRACKET ASSEMBLY-SPEAKER COVER SUPPORT	1	
		ATTACHING PARTS		
-14	AN507-832R7	SCREW	5	
		---*---		
-15	1211089-1	BRACKET	2	
-16	NAS696A08	NUTPLATE	2	
	NAS697A08	NUTPLATE	3	
-17	1211054-1	BRACKET-OXYGEN OUTLET	1	
-18	1211090-1	LEVER-OXYGEN CONTROL	1	
		ATTACHING PARTS		
-19	AN3-13A	BOLT	1	
-20	NAS43DD3-13	SPACER	1	
-21	NAS43DD3-45	SPACER	1	
-22	AN960-10	WASHER	1	
-23	MS21044N3	NUT	1	
		---*---		
-24	S1953-1	KNOB ASSEMBLY-OXYGEN CONTROL	1	
		ATTACHING PARTS		
	AN507DD440R8	SCREW	1	
		---*---		
-25	AN915-1B	ELBOW	1	
-26	AN742D3	CLAMP	1	
	AN3-5A	BOLT	1	
	NAS43DD3-10	SPACER	1	
	AN960-10	WASHER	1	
	MS21044N3	NUT	1	
-27	AN824-4D	TEE	1	
-28	1200417-52	LINE ASSEMBLY-RH	1	
-29	1200417-51	LINE ASSEMBLY-LH	1	
-30	AN816-4B	NIPPLE	2	
-31	0450311	CLAMP ATTACH OFF-ON CONTROL	1	
-32	NAS43DD3-6	SPACER ATTACH OFF-ON CONTROL	1	
-33	AN960-10	WASHER ATTACH OFF-ON CONTROL	2	
-34	MS21044N3	NUT ATTACH OFF-ON CONTROL	1	
-35	C166006-0104	VALVE OUTLET ASSEMBLY-OXYGEN	1	

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII

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FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
130 -			ELECTRICAL EQUIPMENT INSTALLATION	NP	
- 1	SEE FIG 134		FLASHING BEACON INSTALLATION	1	
- 2	SEE FIG 132		INSTRUMENT PANEL LIGHTS INSTALLATION	1	
- 3	0712605-201	*	BATTERY KIT-12 VOLT	1	
- 4	0870060-201	*	BATTERY KIT-24 VOLT	1	
- 5	S1579-2		CONTACTOR ASSEMBLY-12 VOLT ONLY	1	
- 6	S1580-1		CONTACTOR ASSEMBLY-24 VOLT ONLY	1	
			ATTACHING PARTS		
- 7	AN3-3A		BOLT USED WITH S1579-1	2	
	AN3-4A		BOLT USED WITH S1580-1	2	
	MS21042L4		NUT USED WITH S1580-1	2	
			---*---		
- 8	S1807-2		COVER-TERMINAL	2	
			ATTACHING PARTS		
	S1683-2		STA-STRAP	1	
			---*---		
- 9	0770728-1		DIODE ASSEMBLY	1	
-10	1270625PA16		CABLE-BATTERY BATTERY TO CONTACTOR 12 VOLT	1	
-11	1270625PA1		CABLE-BATTERY GROUND 12 VOLT	1	
			ATTACHING PARTS		
-12	AN4-4A		BOLT	1	
	AN960-416		WASHER	1	
	MS21042L4		NUT	1	
			---*---		
-13	S1050-1-3.10		GROMMET	1	
-14	MS35489-135		GROMMET	1	
-15	1270625PA27		CABLE-NEG TERMINAL TO CONNECTOR 24 VOLT	1	
-16	1270625PA26		CABLE-POS TERMINAL TO CONNECTOR 24 VOLT	1	
-17			DELETED-NOT USED		
-18	1270625KA5		CABLE-BATTERY CONTACTOR TO STARTER-CONTACTOR 24 VOLT	1	
-19	AN4-4		BOLT	1	
-20	MS20365-1032C		NUT	1	
			---*---		
-21	C611001-0201		REGULATOR-VOLTAGE 12 VOLT	1	
	C611002-0105		REGULATOR-VOLTAGE 24 VOLT	1	
			ATTACHING PARTS		
	AN520-416R8		SCREW ATTACH C611001-0101	2	
	AN4-6A		BOLT ATTACH C611002-0105	5	
	1270662-1		SUPPORT ASSEMBLY USED WITH C611002-0105	1	
			---*---		
	S1638-2		HOUSING APPLIES TO C611002-0105 ONLY	1	
	S1635-2		PIN APPLIES TO C611002-0105 ONLY	2	
	1250211-4		PLUG ASSEMBLY USED WITH C611001-0101 ONLY	1	
-22	S1991-1		CONTACTOR-STARTER 12 VOLT	1	
	S1577-1		CONTACTOR-STARTER 24 VOLT	1	
			ATTACHING PARTS		
	AN3-4A		BOLT	2	
	MS21044N3		NUT	2	
			---*---		
-23	S1807-1		COVER-TERMINAL	1	
	S1807-2		COVER-TERMINAL	1	
			ATTACHING PARTS		
	S1693-2		STA-STRAP	2	
			---*---		

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Electrical Equipment

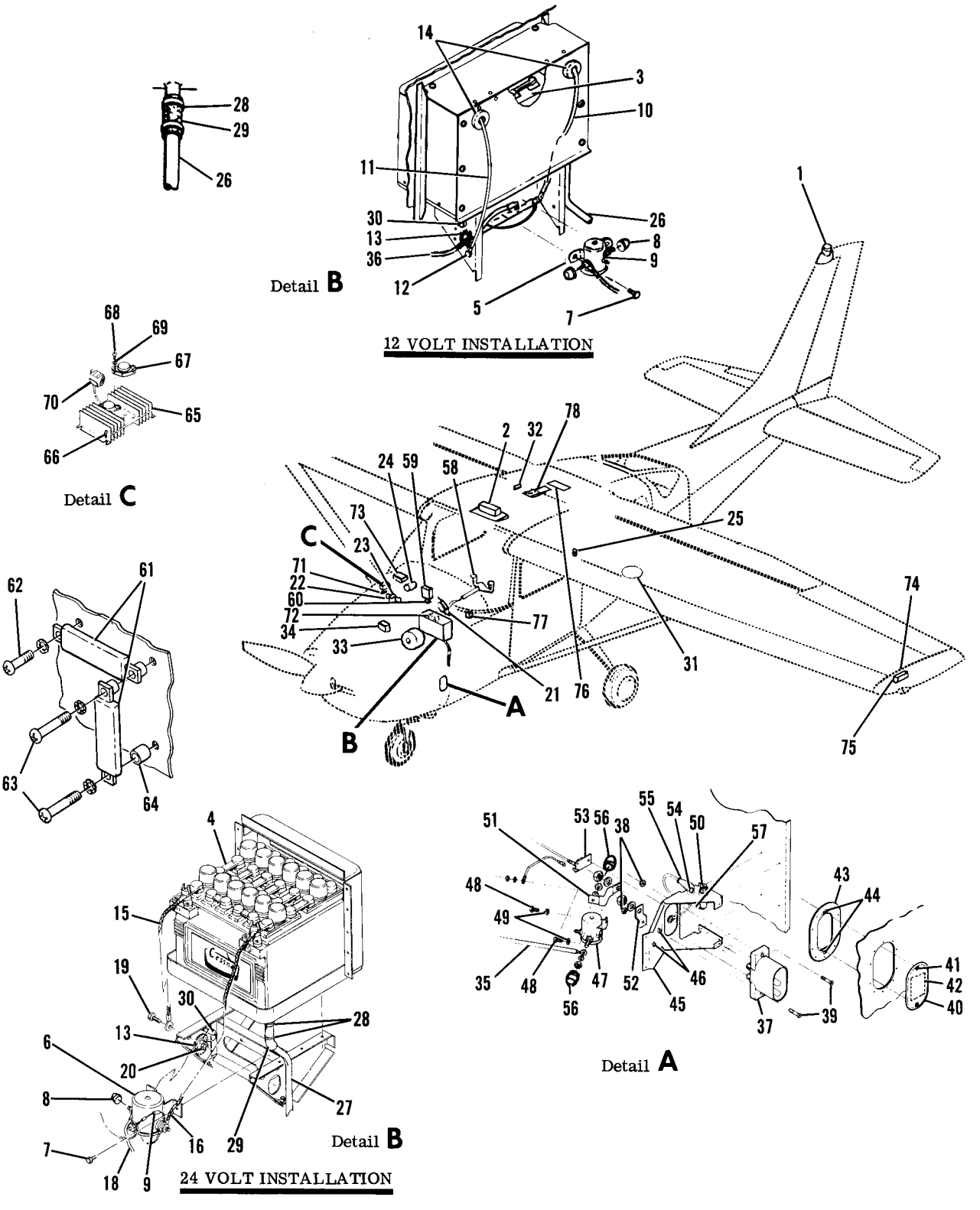

Figure 130. Electrical Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
130 -24	S2077-5	HORN ASSEMBLY-STALL WARNING 12 VOLT	1	
	S2077-8	HORN ASSEMBLY-STALL WARNING 24 VOLT	1	
	0713738-3	BRACKET-HORN ASSEMBLY	1	
	S1021Z8-8	SCREW ATTACH BRACKET	2	
-25	S1831-1	SWITCH-DOME LIGHT	1	
		ATTACHING PARTS		
	AN515-4R4	SCREW	2	
		---*---		
-26	1200106-132	LINE ASSEMBLY-BATTERY DRAIN 12 VOLT	1	
-27	1200106-203	TUBE ASSEMBLY-BATTERY DRAIN 24 VOLT	1	
		ATTACHING PARTS		
	MS21919DG6	CLAMP	2	
	AN520-10R8	SCREW	2	
-28	S1693-2	STRAP	2	
		---*---		
-29	S1495-6	HOSE-2.00 IN LG BULK ITEM S1495-6-2.00	1	
-30	S1090-22	FUSEHOLDER	1	
	S1090-23	CAP-FUSEHOLDER	1	
	S1091-1	FUSE-CLOCK	1	
-31	SEE FIG 133	COURTESY LIGHT INSTALLATION	1	
-32	E13-00M	SWITCH CRYE CARGO DOOR FLAP CIRCUIT INTERRUPT	1	
		ATTACHING PARTS		
	AN515-6R18	SCREW	2	
	MS21044N06	NUT	2	
	NAS43DD1-16	SPACER	2	
		---*---		
-33	SEE FIG 131	ALTERNATOR INSTALLATION	1	
-34	1250706-5	SWITCH & ACTUATOR ASSEMBLY THROTTLE CONTROL	1	
		ATTACHING PARTS		
	AN515-4R10	SCREW	2	
	MS20365-44C	NUT	2	
	1670019-1	INSULATOR-ACTUATOR ASSEMBLY	1	
		---*---		
	USM5B	ACTUATOR UMX	1	
	AAM20	ACTUATOR UMX	1	
	MS25253-1	SWITCH ALTERNATE WHEN USED WITH JV5 ACTUATOR	1	
-35	1270625PA18	CABLE-BATTERY-BATTERY TO GROUND SERVICE PLUG 12 VOLT	1	
	1270625PA15	CABLE-BATTERY-BATTERY TO GROUND SERVICE PLUG 24 VOLT	1	
-36	1270625PA15	CABLE-BATTERY CONTACTOR TO STARTER CONTACTOR 12 VOLT	1	
	1270625KA3	CABLE-STARTER CONTACTOR TO STARTER	1	
		RECEPTACLE INSTALLATION-GROUND SERVICE PLUG	NP	
-37	AN2552-3A	RECEPTACLE	1	
		ATTACHING PARTS		
-38	MS21044N3	NUT	2	
-39	AN509-10R14	SCREW	2	
		---*---		
-40	0752611-1	DOOR ASSEMBLY	1	
-41	S1115-10	STUD	2	
	S1115-9	RING	2	
-42	1205024-1	PLACARD 12 VOLT	1	
	1205024-2	PLACARD 24 VOLT	1	
-43	0752610-1	DOUBLER ASSEMBLY	1	
-44	S1115-9	RECEPTACLE	2	
-45	1270656-2	SUPPORT ASSEMBLY	1	
-46	NAS697A4	NUTPLATE	2	
-47	S1660-1	CONTACTOR 12 VOLT	1	
	S1577-1	CONTACTOR 24 VOLT	1	
		ATTACHING PARTS		
-48	AN520-416R8	SCREW	2	
-49	AN960-416L	WASHER	2	
		---*---		
-50	S1090-2	FUSEHOLDER ASSEMBLY	1	
	S1090-11	CAP	1	
	S1091-5	FUSE	1	
-51	1270653-1	STRAP-BUS BAR	1	
-52	0312155-10	STRAP-GROUND	1	
-53	1570043-3	BOARD-DIODE	1	
-54	20H3P	DIODE SATA	1	
	S1577-1	CONTACTOR 24 VOLT	1	
		ATTACHING PARTS		
-55	S1488-1	NIPPLE	1	
		---*---		
-56	S1807-1	COVER-TERMINAL	2	
		ATTACHING PARTS		
	S1693-2	STA-STRAP	1	
		---*---		

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
130 -57	X26263	RESISTOR TRTA	1	
-58		CONTROL WHEEL MAP LIGHT SEE FIGURE 108	1	
-59	C613001-0201	POWER SUPPLY-ELECTROLUMINESCENT PANEL 12 VOLT	1	
	C613001-0101	POWER SUPPLY-ELECTROLUMINESCENT PANEL 24 VOLT	1	
		ATTACHING PARTS		
	AN520-10R8	SCREW	2	
	AN960-10	WASHER	2	
	MS21044N3	NUT	2	
		---*---		
-60	0770038-2	FILTER-NOISE 12 VOLT	1	
		ATTACHING PARTS		
	AN515-8R8	SCREW	2	
		---*---		
-61	MX0020-031AV	RESISTOR TRTA USED WITH 12 VOLT SYSTEM ONLY	2	
		ATTACHING PARTS		
-62	AN515-4R8	SCREW	1	
-63	AN515-4R12	SCREW	2	
	AN936B4	WASHER	3	
-64	NAS42HT4-16	SPACER	1	
		---*---		
-65	1570166-1	DIMMING ASSEMBLY-TRANSISTORIZED LIGHT	1	
		ATTACHING PARTS		
-66	AN520-10R6	SCREW	4	
	AN960-10L	WASHER	4	
		---*---		
-67	2N3055	TRANSISTOR RCA	2	
		ATTACHING PARTS		
-68	S1021Z6-8	SCREW	2	
-69	AN960-10L	WASHER	2	
		---*---		
-70	S1641-6	HOUSING-SOCKET	1	
-71	34002-55	TERMINAL BLOCK-TRANSISTORIZED DIMMING LIGHT	1	
		ATTACHING PARTS		
	AN507-6R8	SCREW	2	
	AN936A6	WASHER	2	
	MS21044N06	NUT	2	
		---*---		
-72	RBM-138-3	RELAY-OVERVOLT 24 VOLT	1	
	TVA-1315	CAPACITOR-OVERVOLT RELAY 24 VOLT	1	
		ATTACHING PARTS		
	AN515-10R6	SCREW	2	
	MS21044N3	NUT	2	
		---*---		
-73	0570409-1	REGULATOR BOARD ASSY ATTACHES TO GLOVE BOX 24 VOLT	1	
-74	C622007-0101	POWER SUPPLY-STROBE LIGHT 12 VOLT	1	
	C622007-0103	POWER SUPPLY-STROBE LIGHT 24 VOLT	1	
	1620075-3	BRACKET ASSEMBLY	2	
	NAS686A3K	NUTPLATE	2	
		ATTACHING PARTS		
-75	AN520-10R7	SCREW	4	
		---*---		
-76	1210110-1	LIGHT ASSEMBLY-CABIN	1	
		ATTACHING PARTS		
	AN507-832R6	SCREW	4	
		---*---		
	S1893-1	BASE-BULB	1	
	GE1414	BULB-DOME LIGHT 12 VOLT	1	
	GE1495	BULB-DOME LIGHT 24 VOLT	1	
	S2160-1	SWITCH-LIGHT	1	
	1706015-2	LENS-DOME LIGHT	1	
	1210111-1	ESCUTCHEN	1	
-77	0353	SENSOR UNIT-OVERVOLT		
-78	1215098-1	COVER ASSY. USED WITH INERTIA REEL	1	A
	1215098-2	COVER ASSY. USED WITH INERTIA REEL-PILOT ONLY	1	A
	1206015-2	LENS-DOME LIGHT	1	A
	1215098-3	COVER	1	A
	1215098-4	COVER PILOT ONLY	1	A

NOTE. *THIS KIT INCLUDES DRY BATTERY & ELECTROLYTE

A---U206 SERIAL U20602580 & ON

Electrical Equipment (Cont)

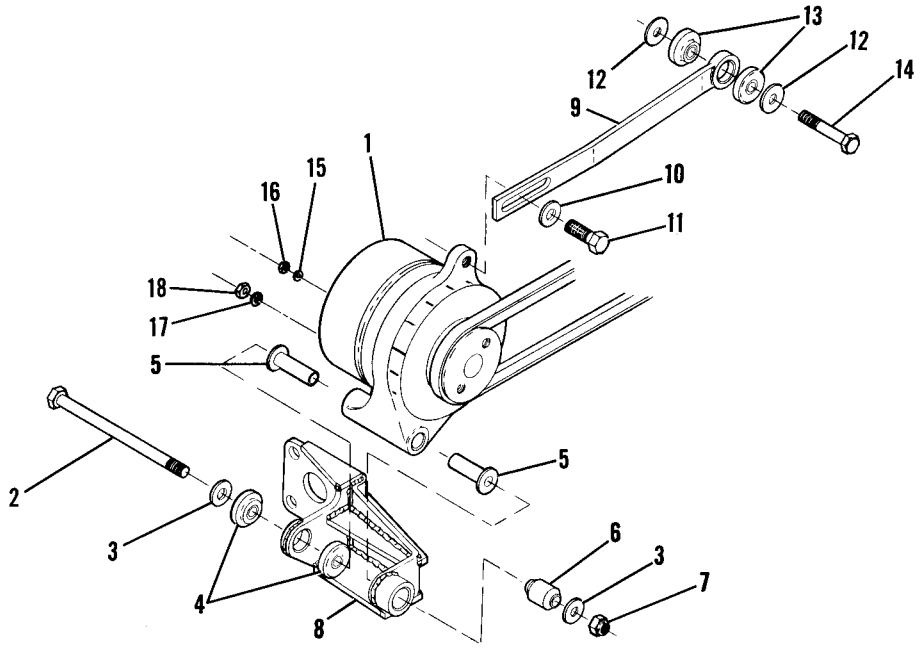


Figure 131. Alternator Installation - Shock Mounted

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
131 -		ALTERNATOR INSTALLATION-SHOCK MOUNTED	NP	
- 1	C611501-0102	ALTERNATOR ASSEMBLY 12 VOLT SYSTEM ONLY	1	
	C611503-0102	ALTERNATOR ASSEMBLY 24 VOLT SYSTEM ONLY	1	
		ATTACHING PARTS		
- 2	AN5-52A	BOLT	1	
- 3	S1450-5H14-063	WASHER	2	
- 4	J9534-20	BUSHING-RUBBER LO	2	
- 5	1250214-1	BUSHING	2	
- 6	J2005-2	BUSHING-BONDED LO	2	
- 7	MS21042L5	NUT	1	
		---*---		
- 8	1250213-15	SUPPORT ASSEMBLY	1	
- 9	1250215-1	ARM ASSEMBLY-ADJUSTING	1	
		ATTACHING PARTS		
-10	S1450-6-14-080	WASHER	1	
-11	0750220-1	BOLT	1	
-12	S14505H14-040	WASHER	2	
-13	J9534-20	BUSHING-RUBBER LO	2	
-14	MS20074-05-13	BOLT	1	
		---*---		
-15	AN936A416	WASHER-CONNECT BATTERY	1	
-16	AN316-C4R	NUT-CONNECT BATTERY	1	
-17	AN935-10	WASHER	1	
-18	S1505-3	NUT	1	

Electrical Equipment (Cont)

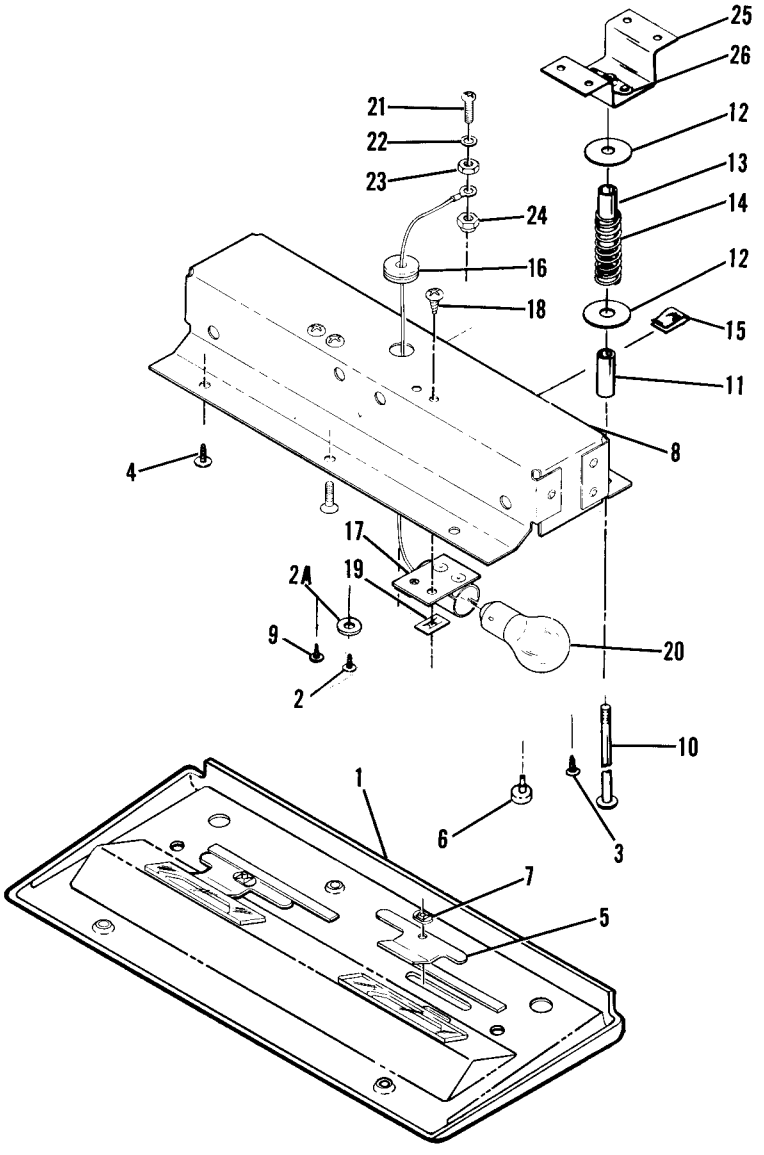


Figure 132. Instrument Panel Lights Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
132 -		INSTRUMENT PANEL LIGHT INSTALLATION	NP	
- 1	1211058-1 ¤	CONSOLE HALF ASSEMBLY-FRONT	1	A
	1211058-3 ¤	CONSOLE HALF ASSEMBLY-FRONT	1	B
		ATTACHING PARTS		
- 2	S1022Z8-14	SCREW-INBOARD	2	
- 2A	AN960-8	WASHER	2	
- 3	NAS602-40	SCREW-OUTBOARD	2	
- 4	S1021Z8-10	SCREW	2	
		---*---		
- 5	1213154-1	COVER-SLIDE RH	1	
	1213154-2	COVER-SLIDE LH	1	
- 6	0700628-5	SLIDE	2	
		ATTACHING PARTS		
- 7	S1278-1	CLIP-PUSH ON	1	
		---*---		
- 8	0700623-15	HOUSING ASSEMBLY-PANEL LIGHT 12 VOLT	1	
		HOUSING ASSEMBLY-PANEL LIGHT 24 VOLT	1	
		ATTACHING PARTS		
- 9	S1021Z8-10	SCREW	1	
-10	NAS602-40	SCREW	2	
-11	NAS43DD3-48	SPACER	2	
-12	S1074-1	WASHER	4	
-13	NAS43DD3-70	SPACER	2	
-14	0713124-1	SPRING	2	
		---*---		
-15	NAS496-4-3	NUT	4	
-16	MS35489-6	GROMMET	1	
-17	0700623-11	SOCKET ASSEMBLY-LH	1	
	0700623-12	SOCKET ASSEMBLY-RH	1	
		ATTACHING PARTS		
-18	S1021Z6-6	SCREW	4	
-19	NAS446-2-3	NUT	4	
		---*---		
-20	94	LAMP-INSTRUMENT PANEL GE 12 VOLT	1	A
	90	LAMP-INSTRUMENT PANEL GE 12 VOLT	1	A
	1692	LAMP-INSTRUMENT PANEL GE 24 VOLT	2	
	94	LAMP-INSTRUMENT PANEL GE 12 VOLT	2	B
-21	AN515-6R8	SCREW-GROUND	1	
-22	AN936A6	WASHER	1	
-23	AN340-6	NUT	1	
-24	MS21044N06	NUT	1	
-25	0700624-1	BRACKET ASSEMBLY-PANEL LIGHT	2	
-26	NAS680A08	NUTPLATE	1	
	SEE FIG 129	COVER ASSEMBLY-RADIO SPEAKER	1	

NOTE. ¤THIS PART NUMBER MUST HAVE A SECOND DASH NUMBER ADDED TO DENOTE COLOR. REFER TO HOW TO ORDER INTERIOR PARTS-PAGE VII.

A---U206 SERIAL U20602200 THRU U20603020
B---U206 SERIAL U20603021 & ON

Electrical Equipment (Cont)

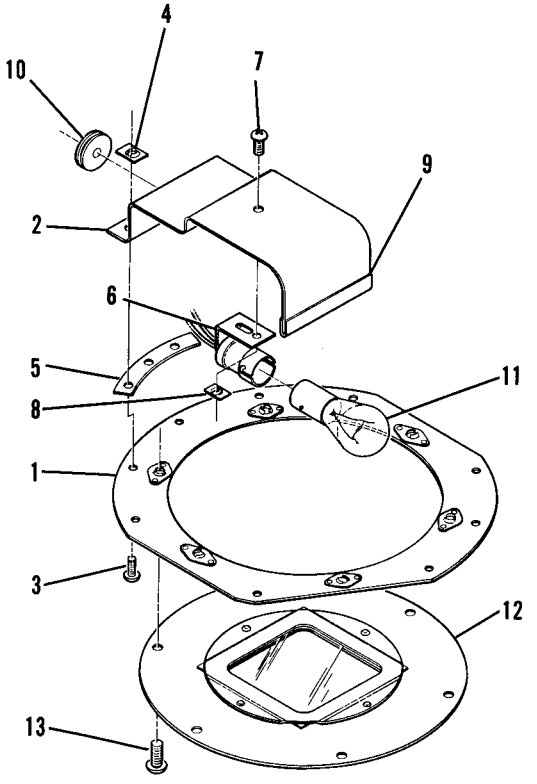
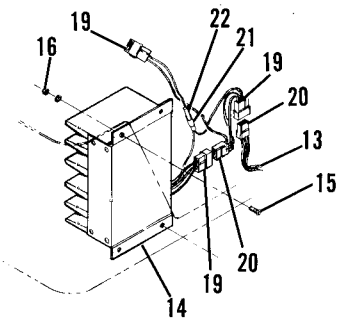


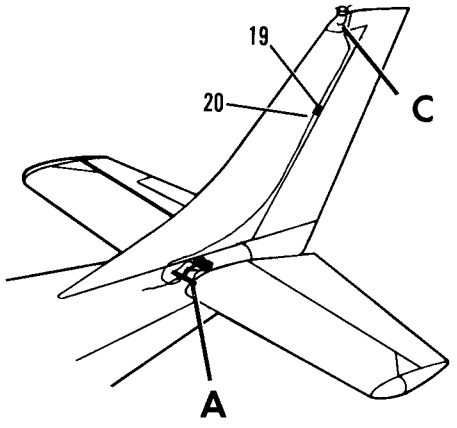
Figure 133. Courtesy Light Installation

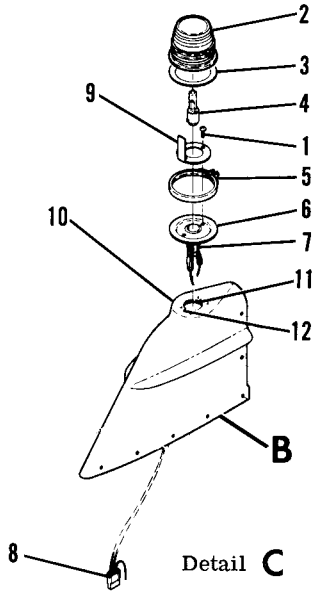
FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
133 -		COURTESY LIGHT INSTALLATION	NP	
- 1	1222013-7	DOUBLER ASSEMBLY-LH WING	1	
	1222013-8	DOUBLER ASSEMBLY-RH WING	1	
- 2	0762036-1	SHIELD ASSEMBLY	1	
		ATTACHING PARTS		
- 3	S1021Z6-8	SCREW	2	
- 4	NAS446-2-3	NUT	2	
- 5	0700617-1	SPACER	1	
		---*---		
- 6	0513208-1	SOCKET	1	
		ATTACHING PARTS		
- 7	S1021Z6-6	SCREW	1	
- 8	NAS446-2-3	NUT	1	
		---*---		
- 9	S1055-1	CHANNEL 2.25 IN LG BULK ITEM REF S1055-1-2.25	1	
-10	MS35489-134	GROMMET	1	
-11	MS215584-2	LAMP-COURTESY LIGHT 12 VOLT	1	
	308	LAMP-COURTESY LIGHT 24 VOLT	1	
-12	0762035-1	COVER ASSEMBLY	1	
		ATTACHING PARTS		
-13	S1021Z8-8	SCREW	6	
		---*---		

Electrical Equipment (Cont)



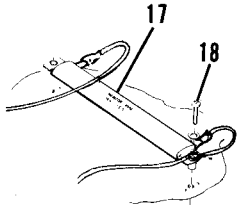
Detail B





Detail C

FLASHING BEACON



Detail A

Figure 134. Flashing Beacon Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
134 -		FLASHING BEACON INSTALLATION	NP	
	C621001-0106	LIGHT ASSEMBLY-FLASHING BEACON 12 VOLT	1	
	C621001-0102	LIGHT ASSEMBLY-FLASHING BEACON 24 VOLT	1	
		ATTACHING PARTS		
- 1	AN515-8R8	SCREW	2	
		---*---		
- 2	C17325	DOME AEFS	1	
- 3	C17330	GASKET AEFS	1	
- 4	40-14	LAMP-FLASHING BEACON AEFS 12 VOLT	1	
	C17312-1	LAMP-FLASHING BEACON AEFS 24 VOLT	1	
- 5	C17326	CLAMP ASSEMBLY AEFS	1	
- 6	C17331-6	PLATE-MOUNTING AEFS 12 VOLT	1	
	C17331-1	PLATE-MOUNTING AEFS 24 VOLT	1	
- 7	C17313	SOCKET ASSEMBLY AEFS	1	
- 8	S1638-1	HOUSING-PLUG	1	
- 9	0731607-1	BAFFLE	1	
-10	1231059-1	TIP ASSY-FIN	1	A
	1231064-1	TIP ASSY-FIN	1	B
-11	0431017-2	PLATE ASSEMBLY	1	
-12	NAS680A8R8	NUTPLATE	2	
-13	AN742D4	CLAMP	1	
	AN515-6R8	SCREW	1	
-14	C594502-0101	FLASHER ASSEMBLY-BEACON LIGHT	1	
		ATTACHING PARTS		
-15	AN515-832R7	SCREW	4	
-16	MS21045L08	NUT	4	
		---*---		
-17	OR95-1.5	RESISTOR 12 VOLT	1	
	OR95-6	RESISTOR 24 VOLT	1	
		ATTACHING PARTS		
-18	AN515-8R12	SCREW	2	
		---*---		
-19	S1638-2	CAP-HOUSING	4	
-20	S1638-1	PLUG-HOUSING	3	
-21	S1637-1	HOUSING	1	
-22	S1637-2	HOUSING	1	

A---U206 SERIAL U20602200 THRU U20603020
B---U206 SERIAL U20603021 & ON

Cargo Pack

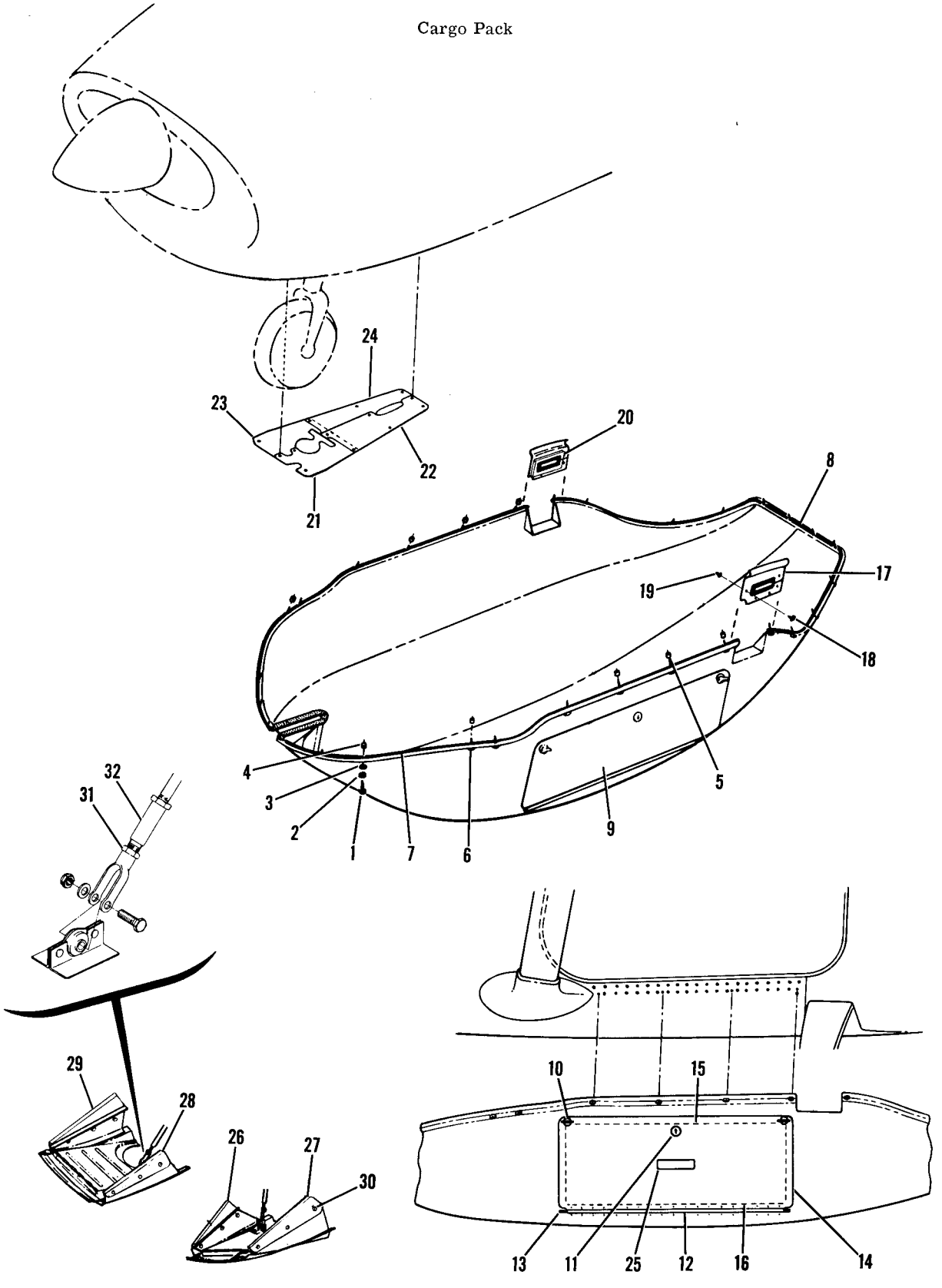


Figure 135. Cargo Pack Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
135 -		CARGO PACK INSTALLATION	NP	
	1200641-2	PACK ASSEMBLY-CARGO	1	
		ATTACHING PARTS		
- 1	NAS221-13	SCREW	30	
- 2	AN936B10	WASHER	30	
- 3	AN960-10L	WASHER	30	
- 4	NAS1329S3K80	RIVNUT GD	21	
- 5	NAS1329S3K130	RIVNUT GD	7	
- 6	NAS1329S3K180	RIVNUT GD	2	
		---*---		
- 7	S1346-1	SEAL-SIDE *** IN LG BULK ITEM REF S-1346-1-***	1	
- 8	S1346-1	SEAL AFT *** IN LG BULK ITEM REF S-1346-1-***	1	
- 9	1200641-12	DOOR ASSEMBLY-CARGO PACK	1	
-10	4002N3	GROMMET CLC	2	
	CM2791-1	SNAP RING CLC	2	
	4002-7W	STUD ASSEMBLY CLC	2	
-11	0431017-2	PLATE ASSEMBLY	1	
	C253001-0101	LOCK ASSEMBLY-DOOR	1	
	0413322-4	CAM-LOCK	1	
-12	1200641-18	HINGE HALF-DOOR	2	
-13	MS20253-2-2650	PIN-HINGE	1	
-14	S202R8	SEAL-DOOR END **** IN LG BULK ITEM REF S-202R****B -	2	
-15	S202R8	SEAL-DOOR UP **** IN LG BULK ITEM REF S-202R****B --	1	
-16	S202R8	SEAL-DOOR SILL**** IN LG BULK ITEM REF S-202R****B -	1	
-17	1200641-13	FAIRING-MAIN GEAR LH	1	
	1200641-14	FAIRING-MAIN GEAR RH	1	
		ATTACHING PARTS		
-18	AN515-6R8	SCREW	5	
-19	NAS1329S06K120	RIVNUT GD	5	
		---*---		
-20	1200641-15	SEAL-FAIRING	2	
-21	1200641-32	PANEL ASSEMBLY-FORWARD LH	1	
-22	1200641-30	PANEL ASSEMBLY-AFT LH	1	
-23	1200641-31	PANEL ASSEMBLY-FORWARD RH	1	
-24	1200641-19	PANEL ASSEMBLY-AFT RH	1	
-25	1205023-1	PLACARD-CARGO PACK U206 ONLY	1	
	1205023-3	PLACARD-CARGO PACK TU206 ONLY	1	
	1400019-64	PLACARD-ADF BEARING ACCURACY	1	A
-26	1213687-1	BAFFLE-INBOARD LH	1	
-27	1213687-3	BAFFLE-OUTBOARD LH	1	
-28	1213687-2	BAFFLE-INBOARD RH	1	
-29	1213687-4	BAFFLE-OUTBOARD RH	1	
		ATTACHING PARTS		
-30	AN525-10R6	SCREW	3	
	MS21044N3	NUT	3	
		---*---		
-31	AN316-4R	CHECK NUT	2	
-32	1213626-1	LINK	2	

NOTE. * LENGTHS TO BE DETERMINED LATER.

A---U206 SERIAL U20602646 & ON

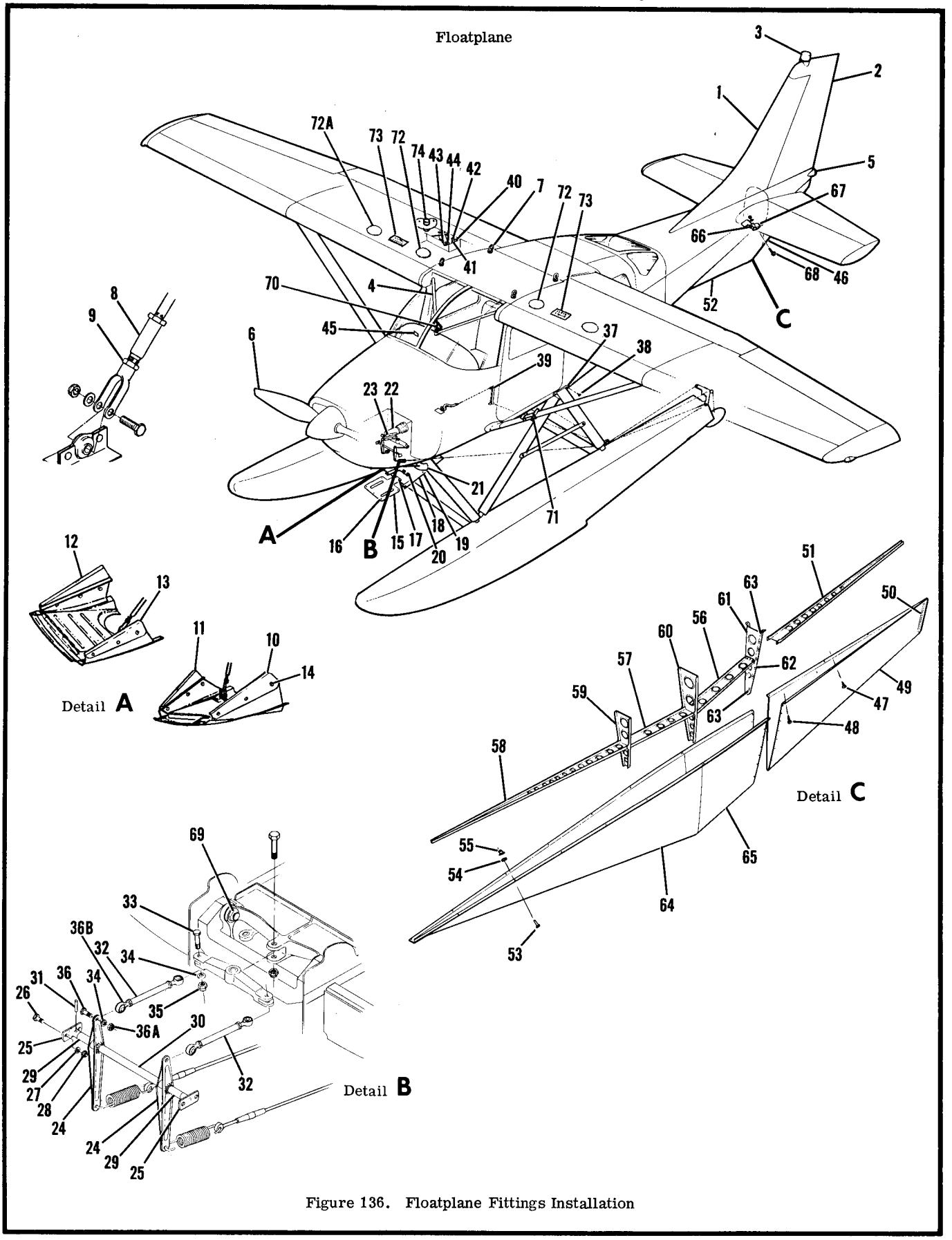


Figure 136. Floatplane Fittings Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
136 -		FLOATPLANE FITTINGS INSTALLATION	NP	
- 1	SEE FIG 13	FIN AND DORSAL INSTALLATION	1	
- 2	SEE FIG 15	RUDDER INSTALLATION-FLOATPLANE	1	
- 3	SEE FIG 134	FLASHING BEACON INSTALLATION	1	
- 4	SEE FIG 137	STRUCTURE DETAILS-FLOATPLANE FUSELAGE	1	
- 5	SEE FIG 36	STINGER INSTALLATION	1	
- 6	SEE FIG 76 & 78	PROPELLER INSTALLATION	1	
- 7	SEE FIG 70	HOISTING PROVISIONS	1	
- 8	1213626-1	LINK	2	
- 9	AN316-4R	CHECK NUT	2	
-10	1213688-1	BAFFLE-COWL FLAP EXTENSION OUTBOARD LH U206 ONLY	1	
-11	1213688-3	BAFFLE-COWL FLAP EXTENSION INBOARD LH U206 ONLY	1	
-12	1213688-2	BAFFLE-COWL FLAP EXTENSION OUTBOARD RH U206 ONLY	1	
-13	1213688-4	BAFFLE-COWL FLAP EXTENSION INBOARD RH U206 ONLY	1	
		ATTACHING PARTS		
-14	AN525-10R6	SCREW U206 ONLY	3	
	MS21044N3	NUT U206 ONLY	3	
		---*---		
-15	1242012-5	FORWARD PANEL ASSEMBLY-TUNNEL	1	
-16	S1115-41	STUD	5	
-17	S1115-42	STUD	2	
	S1115-9	RING	7	
-18	1242012-6	AFT PANEL ASSEMBLY-TUNNEL	1	
-19	S1115-42	STUD	5	
	S1115-9	RING	5	
-20	S1115-19	RECEPTACLE	2	
-21	1242013-1	TAILPIPE-LH U206 ONLY	1	
	1242013-2	TAILPIPE-RH U206 ONLY	1	
-22	1260644-15	BUNGEE ASSEMBLY	1	
		ATTACHING PARTS		
	AN3-6A	BOLT	1	
	AN960PD10L	WASHER UNDER NUT	1	
	1242015-1	WASHER EACH SIDE OF BRACKET	2	
	MS21044N3	NUT	1	
		---*---		
-23	1242014-1	SUPPORT-BUNGEE UPPER	1	
	1242014-2	SUPPORT-BUNGEE LOWER	1	
		ATTACHING PARTS		
	NAS697A08	SCREW	4	
	NAS696A08	NUTPLATE	1	
	NAS697A08	NUTPLATE	5	
		---*---		
-24	1242004-1	ARM ASSEMBLY-WATER RUDDER STEERING	2	
	1242004-4	BEARING	1	
-25	1242017-1	COLLAR	2	
		ATTACHING PARTS		
-26	AN3-4A	BOLT	2	
-27	AN960-10L	WASHER	2	
-28	MS21044N3	NUT	2	
		---*---		
-29	1242019-1	SPACER	2	
-30	1242018-1	SHAFT	1	
		ATTACHING PARTS		
-31	NAS561P3-8	ROLL PIN	2	
		---*---		
-32	1242021-1	ACTUATOR ASSEMBLY-PUSH PULL	2	
		ATTACHING PARTS		
-33	NAS464P3A14	BOLT	1	
-34	AN960-10L	WASHER	4	
-35	MS21044N3	NUT	1	
-36	AN3-6A	BOLT	1	
-36A	MS21044N3	NUT	1	
		---*---		
-36B	S1105-3	ROD END	2	
	REM3T	ROD END ALTERNATE	2	
	AN315-3R	NUT	2	

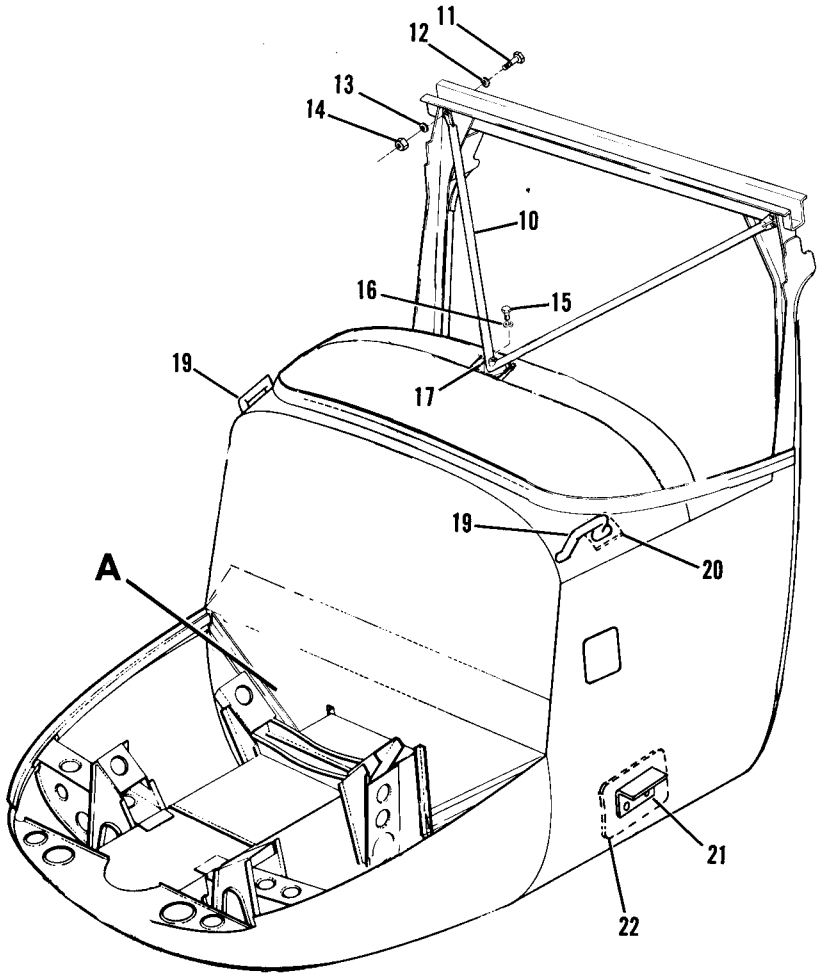
CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
136 -37	1242020-1	FAIRING ASSEMBLY-LH	1	
	1242020-2	FAIRING ASSEMBLY-RH	1	
		ATTACHING PARTS		
-38	S1021Z8-8	SCREW	6	
		---*---		
-39	AN525-10R6	SCREW	2	
	AN960D10	WASHER	2	
	MS21044N3	NUT	2	
	AN929-4	CAP ASSEMBLY TO SEAL BRAKE LINES AT STA. 59.70	2	
		FLAP LIMIT SWITCH INSTALLATION	NP	
-40	BZ7RW2T04	SWITCH-LIMIT	1	
		ATTACHING PARTS		
-41	AN515-6R22	SCREW	2	
	AN960-6	WASHER	2	
	MS21044N06	NUT	2	
		---*---		
-42	1220112-3	BRACKET	1	
-43	1220112-2	SHOE	1	
-44	AN3-12A	BOLT	1	
	AN960-10	WASHER	1	
	MS21044N3	NUT	1	
-45	1220112-4	PLACARD FLOATPLANE MAX FLAPS	1	
-46	1233000-3	VENTRAL FIN ASSEMBLY-AFT	1	
		ATTACHING PARTS		
-47	AN525-10R6	SCREW	14	
-48	AN527-10R9	SCREW	2	
	NAS698A3	NUTPLATE	2	
		---*---		
-49	1233000-5	SKIN	1	
-50	1233000-7	FILLER	1	
-51	1233001-1	SPAR	1	
-52	1233000-2	VENTRAL FIN ASSEMBLY-FORWARD	1	
		ATTACHING PARTS		
-53	AN525-10R6	SCREW	14	
-54	AN936A416	WASHER	14	
-55	NAS696A3K	RIVNUT	14	
		---*---		
-56	1233001-2	SPAR	1	
-57	1233001-3	SPAR	1	
-58	1233001-4	SPAR	1	
-59	1233001-5	RIB	1	
-60	1233001-6	RIB	1	
-61	1233001-8	RIB ASSEMBLY	1	
-62	NAS697A3	NUTPLATE	10	
-63	NAS696A3	NUTPLATE	4	
-64	1233000-6	SKIN-FORWARD	1	
-65	1233000-4	SKIN-AFT	1	
-66	AN5-5A	BOLT	1	
	AN960-516L	WASHER	1	
	MS21042L5	NUT	1	
-67	1212429-1	REINFORCEMENT	1	
		ATTACHING PARTS		
	AN3-3A	BOLT	2	
	MS21044N3	NUT	2	
		---*---		
-68	0422344	RING-MOORING	2	
		ATTACHING PARTS		
	MS21042L5	NUT	1	
	AN960-516	WASHER	1	
		---*---		
-69	AN176-22A	BOLT	2	
	AN960-616L	WASHER	2	
	MS21042L6	NUT	2	
-70	SEE FIG 71	REAR VIEW MIRROR INSTALLATION	1	

CONTINUED ON NEXT PAGE

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
136 -71	0721203-1	STRAP ASSEMBLY-STRUT LH	1	
	0721203-2	STRAP ASSEMBLY-STRUT RH	1	
		ATTACHING PARTS		
	AN3-3A	BOLT	2	
	MS21044N3	NUT	2	
	AN960-10L	WASHER	2	
		---*---		
-72	0721306-1	ADAPTOR ASSEMBLY-FUEL TANK	2	
-72A	C156001-0106	CAP ASSEMBLY-VENTED FUEL FILTER	2	
-73	0721205-1	PLACARD-EXTENDED RANGE FUEL TANK	2	
-74	SEE FIG 114	BELLCRANK-FLAP	1	
		NOTE. STAINLESS STEEL CABLES ARE REQUIRED ON FLOATPLANE. SEE CONTROL SYSTEMS INSTALLATIONS.		

Floatplane (Cont)



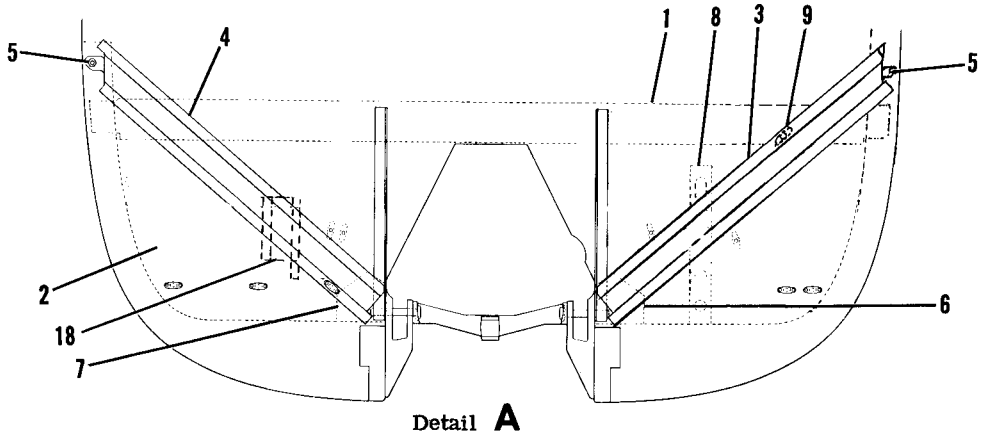


Figure 137. Floatplane Fuselage Structure Details

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
137 -		STRUCTURE DETAILS-FLOATPLANE FUSELAGE	NP	
- 1	1242002-4	SUPPORT-FIREWALL	1	
- 2	1242002-3	FIREWALL-LOWER	1	
- 3	1242008-1	STIFFENER ASSEMBLY-LH	1	
	NAS686A3	NUTPLATE	1	
- 4	1242008-2	STIFFENER ASSEMBLY-RH	1	
- 5	AN3-7A	BOLT	2	
	AN960-10L	WASHER	2	
	MS21044N3	NUT	2	
- 6	1242011-1	GUSSET-LH	1	
- 7	1242011-2	GUSSET-RH	1	
- 8	1242003-1	BRACKET ASSEMBLY-PARK BRAKE	1	
	0713070-18	SUPPORT	1	
- 9	NAS682A3K	NUTPLATE	1	
-10	1242001-18	BRACE ASSEMBLY	1	
		ATTACHING PARTS		
-11	AN3-22A	BOLT	4	
-12	AN960-10L	WASHER	4	
-13	AN960D10	WASHER	4	
-14	MS21044N3	NUT	4	
-15	AN4-13A	BOLT	1	
-16	AN960-416L	WASHER	1	
	1242001-19	SPACER	1	
	MS21042L4	NUT	1	
-17		DELETED-NOT USED		
		---*---		
-18	1260462-4	BRACKET ASSEMBLY-RUDDER PEDAL RETAINER	1	
	1260462-3	BRACKET-RUDDER PEDAL RETAINER	1	
	1260462-2	ANGLE-RH	1	
	1260462-1	ANGLE-LH	1	
-19	0713191-1	HANDLE ASSEMBLY-ASSIST	2	
		ATTACHING PARTS		
	NAS220-8	SCREW	2	
	MS21045L08	NUT	2	
		---*---		
-20	1242022-9	DOUBLER-LH	1	
	1242022-10	DOUBLER-RH	1	
-21	1242022-5	STEP	2	
		ATTACHING PARTS		
	NAS220-9	SCREW	5	
	MS21045L08	NUT	5	
		---*---		
-22	1242022-7	DOUBLER-LH	1	
	1242022-8	DOUBLER-RH	1	

Casket Carrier

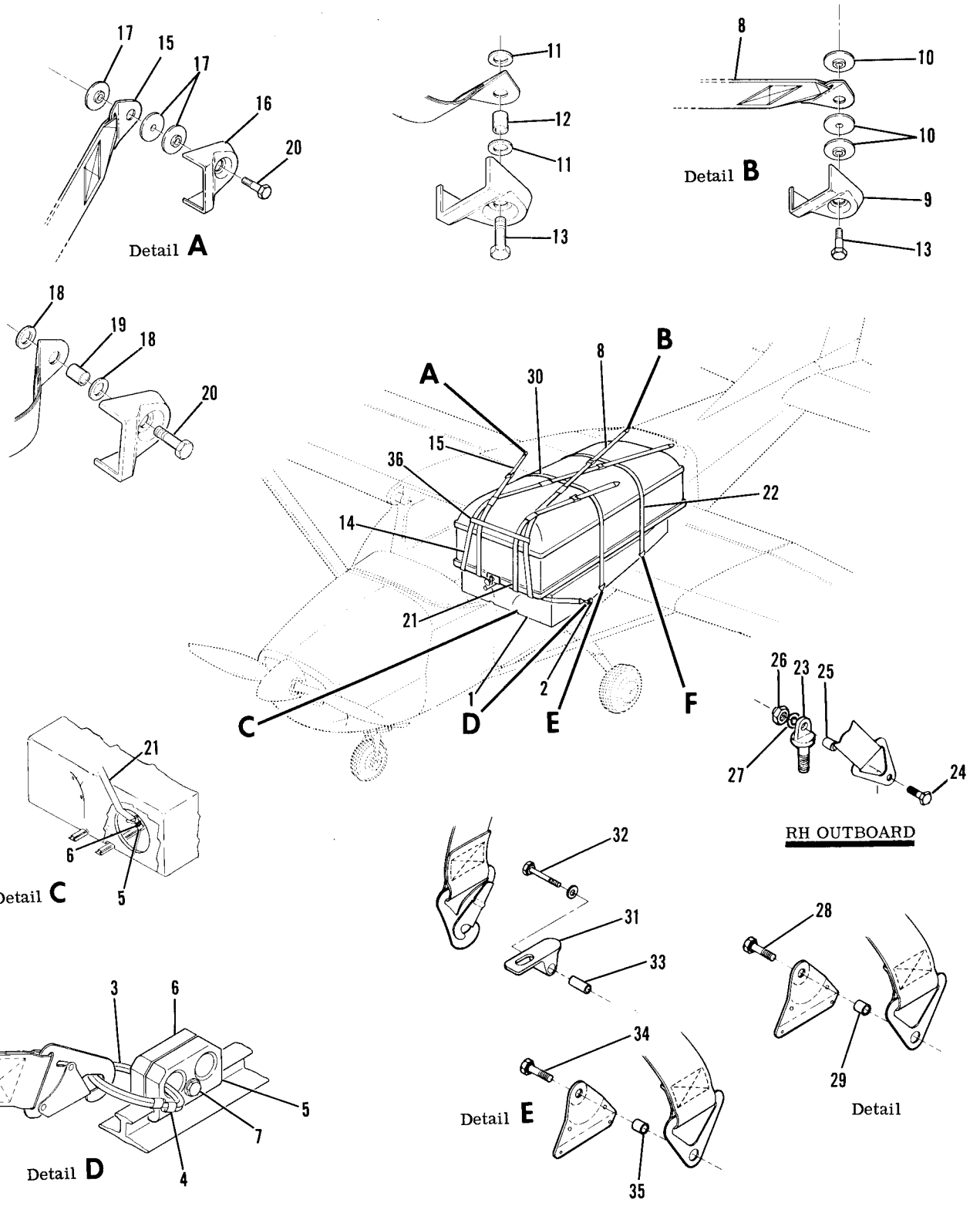


Figure 138. Casket Carrier Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
138 -		CASKET CARRIER INSTALLATION	NP	
- 1	SEE FIG 139	CASKET PLATFORM	NP	
- 2	1210059-2	TIE DOWN ASSEMBLY	4	
- 3	1210059-3	CABLE	1	
- 4	S1958-4	SLEEVE	2	
	1201039-1	TIE DOWN ASSEMBLY	1	
- 5	1201039-2	CLAMP HALF	1	
- 6	1201039-3	CLAMP HALF	1	
- 7	AN4-7A	BOLT	1	
	AN960-416	WASHER	1	
- 8	S2275-203	SHOULDER HARNESS	2	
		ATTACHING PARTS		
- 9	0415010-1	COVER	1	
-10	S2074-1	SPACER	3	A
-11	AN960-616	WASHER	2	B
-12	NAS43HT4-30	SPACER	1	B
-13	NAS464P4A6	BOLT	1	
		---*---		
-14	S2170-3	BELT ASSEMBLY	2	
-15	S2275-203	SHOULDER HARNESS	2	
		ATTACHING PARTS		
-16	0415010-1	COVER	1	
-17	S2074-1	SPACER	3	A
-18	AN960-616	WASHER	2	B
-19	NAS43HT4-30	SPACER	1	B
-20	NAS464P4A6	BOLT	1	
		---*---		
-21	S2170-2	BELT ASSEMBLY	2	
-22	S1546-1	BELT ASSEMBLY	1	
	S1546-2	BELT ASSEMBLY	1	
		ATTACHING PARTS		
-23	AN44-6A	EYE BOLT	1	
-24	AN4-6A	BOLT	1	
-25	NAS43HT4-12	SPACER	1	
-26	NAS679A4	NUT	1	
-27	AN960-416	WASHER	1	
-28	AN4-5A	BOLT	1	
-29	NAS43HT4-12	SPACER	1	
		---*---		
-30	S1546-1	BELT ASSEMBLY	1	
	S1546-2	BELT ASSEMBLY	1	
		ATTACHING PARTS		
-31	1211705-1	FITTING-SEAT BELT	1	
-32	NAS222-23	SCREW	1	
-33	1211628-2	SPACER	1	
-34	AN4-7A	BOLT	1	
-35	NAS43HT4-22	SPACER	1	
		---*---		
-36	S2170-1	BELT	1	

NOTE. *THIS HARNESS NOT REQUIRED WHEN 1201034-6, -7, -8, & -9 SHOULDER HARNESS IS INSTALLED

A---U206 SERIAL U20602200 THRU U20602379
B---U206 SERIAL U20602380 & ON

Casket Carrier (Cont)

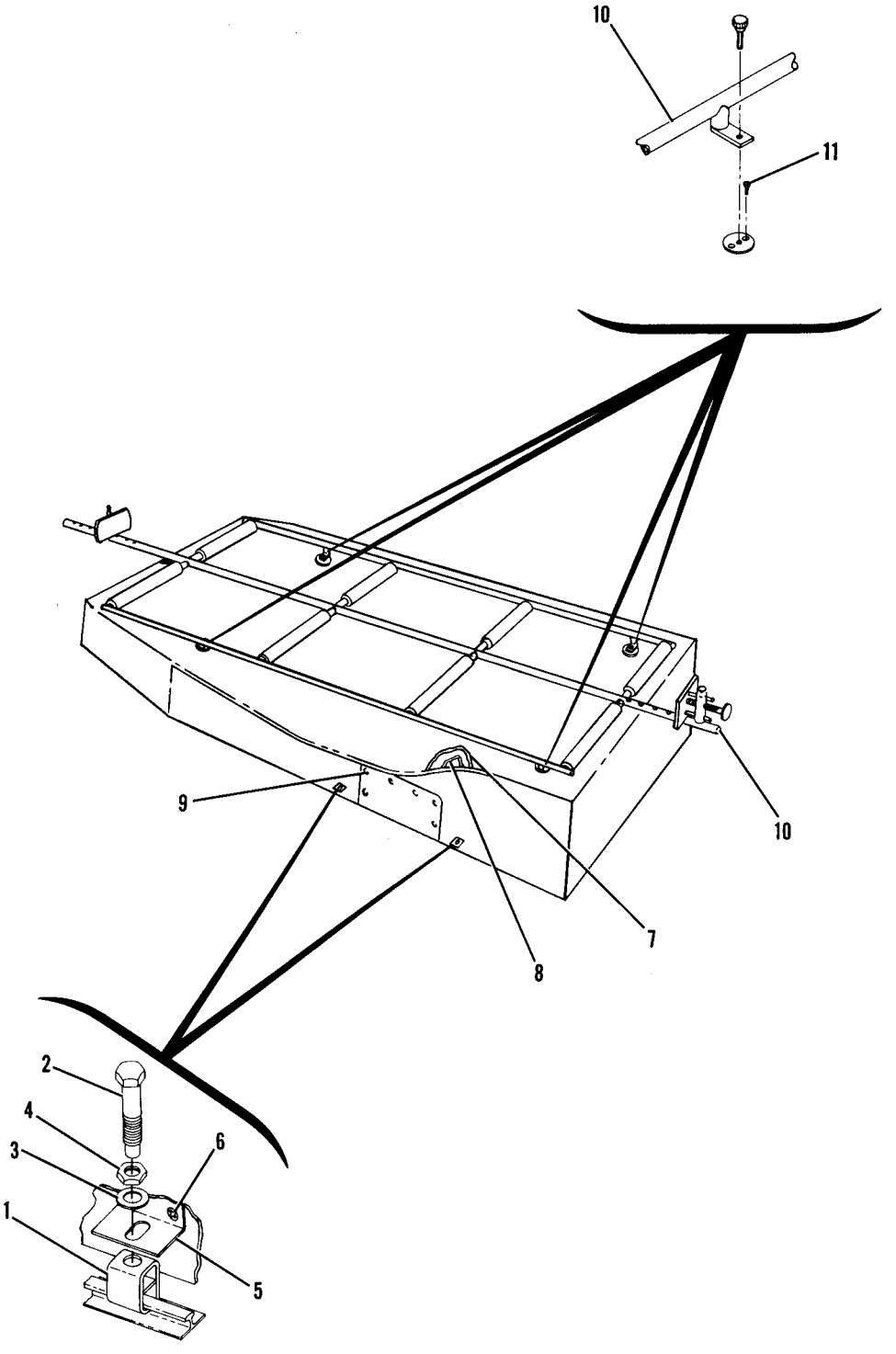


Figure 139. Casket Platform & Rack Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
139 -		CASKET PLATFORM AND RACK INSTALLATION	NP	
	1210061-1	SHELF ASSEMBLY-CASKET CARRIER	1	
		ATTACHING PARTS		
- 1	0711121-3	WELD ASSEMBLY	4	
- 2	1210062-3	BOLT	4	
- 3	AN960-516L	WASHER	4	
- 4	AN316-5R	NUT	4	
		---*---		
- 5	1210062-1	ANGLE-TIE DOWN	4	
		ATTACHING PARTS		
- 6	AN525-10R16	SCREW	4	
	AN970-3	WASHER	4	
	MS21044N3	NUT	4	
		---*---		
	1210061-2	COVER ASSEMBLY	1	
- 7	1210061-12	CARPET	1	
- 8	1210061-13	PAD-CARPET	1	
- 9	AN227-14	EYELET	10	
	AN227-13	STUD	10	
	AN227-12	SOCKET	10	
	AN227-11	BUTTON	10	
-10	1210068-1	TABLE ASSEMBLY-CASKET	1	
		ATTACHING PARTS		
-11	AN509-416R20	SCREW	8	
	AN970-4	WASHER	8	
	MS21042L4	NUT	8	
		---*---		

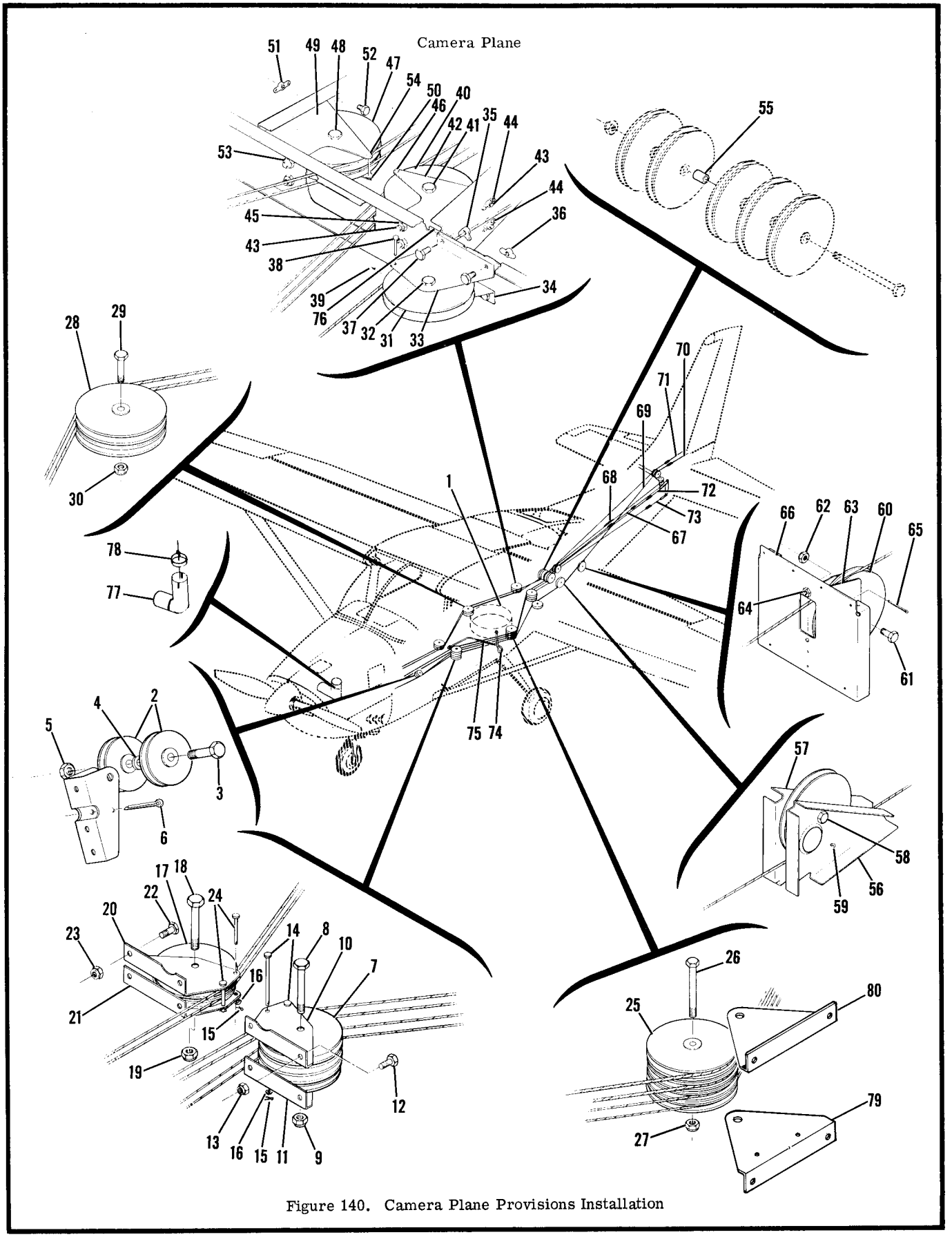


Figure 140. Camera Plane Provisions Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
140 -		CAMERA PLANE PROVISIONS INSTALLATION	NP	
- 1		CAMERA PLANE STRUCTURE & FLOORBOARDS INSTALLATION SEE FIGURE 101	NP	
- 2	S378-1	PULLEY ATTACHING PARTS	2	
- 3	AN3-11A	BOLT	1	
- 4	NAS43HT3-6	SPACER	1	
- 5	MS21044N3	NUT ---*---	1	
- 6	MS24665-136	PIN	1	
- 7	S378-4	PULLEY ATTACHING PARTS	4	
- 8	AN4-23A	BOLT	1	
- 9	MS21042L4	NUT ---*---	1	
-10	1200625-18	PULLEY BRACKET-UPPER	1	
-11	1200625-19	PULLEY BRACKET-LOWER ATTACHING PARTS	1	
-12	AN3-4A	BOLT	2	
-13	MS21044N3	NUT ---*---	2	
-14	MS20392-1C65	PIN-FLAT HEAD	2	
-15	MS24665-132	PIN-COTTER	4	
-16	AN960PD4	WASHER	4	
-17	S378-4	PULLEY ATTACHING PARTS	2	
-18	AN4-13A	BOLT	1	
-19	MS21042L4	NUT ---*---	1	
-20	1200625-46	PULLEY BRACKET-UPPER	1	
-21	1200625-20	PULLEY BRACKET-LOWER ATTACHING PARTS	1	
-22	AN3-4A	BOLT	2	
-23	MS21044N3	NUT ---*---	2	
-24	MS20392-1C35	PIN-FLATHEAD	2	
-25	S378-4	PULLEY ATTACHING PARTS	4	
-26	AN4-23A	BOLT	1	
-27	MS21042L4	NUT ---*---	1	
-28	S378-4	PULLEY ATTACHING PARTS	2	
-29	AN4-13A	BOLT	1	
-30	MS21042L4	NUT ---*---	1	
-31	S378-4	PULLEY ATTACHING PARTS	1	
-32	AN4-10A	BOLT	1	
	MS21042L4	NUT	1	
	AN960-416	WASHER ---*---	1	
-33	1200625-41	PULLEY BRACKET-UPPER	1	
-34	1200625-42	PULLEY BRACKET-LOWER ATTACHING PARTS	1	
-35	NAS698A3	NUTPLATE	1	
-36	NAS697A3	NUTPLATE	1	
-37	AN3-3A	BOLT ---*---	2	
-38	MS20392-1C19	PIN-FLATHEAD	1	
-39	MS24665-132	PIN-COTTER	1	
	AN960PD4	WASHER	1	
-40	S378-4	PULLEY ATTACHING PARTS	3	
-41	1200625-71	BOLT	1	
	NAS697A4	NUTPLATE ---*---	1	
-42	1200625-85	PULLEY BRACKET ATTACHING PARTS	1	
-43	AN3-3A	BOLT	4	
-44	NAS697A3	NUTPLATE	2	
-45	MS21044N3	NUT ---*---	3	

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
140 -46	MS20392-1C49	PIN-FLATHEAD	1	
	AN960PD4	WASHER	1	
	MS24665-132	PIN-COTTER	1	
-47	S378-4	PULLEY	2	
		ATTACHING PARTS		
-48	AN4-13A	BOLT	1	
	AN960-416	WASHER	1	
	NAS697A4	NUTPLATE	1	
		---*---		
-49	1200625-86	PULLEY BRACKET-UPPER	1	
-50	1200625-88	PULLEY BRACKET-LOWER	1	
		ATTACHING PARTS		
-51	NAS697A3	NUTPLATE	2	
-52	AN3-3A	BOLT	3	
-53	MS21044N3	NUT	1	
		---*---		
	NAS697A4	NUTPLATE	1	
-54	MS20392-1C35	PIN-FLATHEAD	1	
	AN960PD4	WASHER	1	
	MS24665-132	PIN-COTTER	1	
-55	NAS43HT4-32	SPACER	1	
-56	1200625-48	PULLEY BRACKET	1	
-57	1200625-33	PULLEY BRACKET	1	
-58	AN4-13A	BOLT	1	
	MS21042L4	NUT	1	
-59	MS20392-1C19	PIN-FLATHEAD	1	
	MS24665-132	PIN-COTTER	1	
-60	S378-4	PULLEY	1	
		ATTACHING PARTS		
-61	AN4-10A	BOLT	1	
-62	MS21042L4	NUT	1	
	AN960-416L	WASHER	1	
		---*---		
-63	1200625-83	PULLEY BRACKET	1	
		ATTACHING PARTS		
-64	AN3DD6A	BOLT	1	
	MS21044N3	NUT	1	
		---*---		
-65	MS24665-138	PIN-COTTER	1	
-66	1200625-87	SUPPORT-PULLEY BRACKET	1	
-67	1260505-305	CABLE ASSEMBLY-ELEVATOR TRIM AFT LH	1	
	1260505-304	CABLE ASSEMBLY-ELEVATOR TRIM AFT RH	1	
		ATTACHING PARTS		
	AN3-3A	BOLT	1	
	MS21044N3	NUT	1	
		---*---		
-68	AN155B8S	BARREL-ELEVATOR TRIM	1	
-69	1200625-77	CABLE ASSEMBLY-RUDDER FORWARD LH 224.0 IN LG	1	
-70	1260105-118	CABLE ASSEMBLY-RUDDER AFT LH	1	
-71	1200625-107	CABLE ASSEMBLY-RUDDER AFT RH 14.12 IN LG	1	
-72	1200625-75	CABLE ASSEMBLY-ELEVATOR UP 6.31 IN LG	1	
-73	1200625-75	CABLE ASSEMBLY-ELEVATOR DOWN 7.38 IN LG	1	
-74	1200625-11	FUEL LINE ASSEMBLY-LH	1	
-75	S292-14-0400	SLEEVE	1	
-76	1200625-47	DOUBLER-LH	1	
	1200625-81	DOUBLER-RH	1	
-77	1254000-1	EXTENSION ASSEMBLY-EXHAUST TU 206 ONLY	1	
		ATTACHING PARTS		
-78	S1891-64	CLAMP	1	
		---*---		
-79	1211817-1	PULLEY BRACKET-LWR LH	1	
	1211817-2	PULLEY BRACKET-LWR RH	1	
-80	1211817-3	PULLEY BRACKET-UPPER LH	1	
	1211817-4	PULLEY BRACKET-UPPER RH	1	
		ATTACHING PARTS		
	AN3-3A	BOLT	2	
	MS21044N3	NUT	2	
		---*---		
		A---U206 SERIAL U20602200 THRU U20602579		
		B---U206 SERIAL U20602580 & ON		

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
141 -		CAMERA PLANE STRUCTURE & FLOORBOARD INSTALLATION	NP	
- 1	1200625-32	COVER	1	
		ATTACHING PARTS		
- 2	AN515-8R7	SCREW	12	
	NAS697A08	NUTPLATE	12	
		---*---		
- 3	1200625-93	FLOORBOARD-LH	1	
- 4	1200625-94	FLOORBOARD-RH	1	
- 5	1200625-49	DOUBLER ASSEMBLY	1	
	NAS680A3	NUTPLATE TINN	4	
- 6	1200625-15	COVER-FLOORBOARD	1	
		ATTACHING PARTS		
- 7	AN520-10R9	SCREW	4	
		---*---		
- 8	1200625-104	SEAT RAIL-INBOARD LH	1	
- 9	1200625-105	SEAT RAIL-INBOARD RH	1	
		ATTACHING PARTS		
-10	AN509-10R6	SCREW	6	
-11		DELETED, NEVER USED		
-12	AN509-10-6	SCREW	4	
	1200625-30	SHIM FORWARD	1	
	1200625-31	SHIM AFT	1	
	MS21044N3	NUTPLATE	10	
		---*---		
-12A	1211642-13	SEAT RAIL-OUTBOARD LH	1	
-12B	1211642-14	SEAT RAIL-OUTBOARD RH	1	
-13	1200625-80	SUPPORT ASSEMBLY	2	
-14	NAS680A4	NUTPLATE TINN	1	
-15	0711083-1	LATCH ASSEMBLY	2	
		ATTACHING PARTS		
-16	AN4-6A	BOLT	1	
-17	AN960-416	WASHER	1	
		---*---		
-18	1200625-103	DOUBLER ASSEMBLY-FLOORBOARD	1	
-19	1211628-8	SUPPORT	1	
-20	NAS697A4	NUTPLATE	1	
-21	0711083-4	LATCH ASSEMBLY	1	
		ATTACHING PARTS		
-22	AN4-6A	BOLT	AR	
-23	AN960-416	WASHER	AR	
		---*---		
-24	0710001-66	COVER	1	
		ATTACHING PARTS		
	AN515-6R5	SCREW	4	
	NAS680A06	NUTPLATE	4	
		---*---		
-25	1201125-2	COVER	1	
		ATTACHING PARTS		
-26	S1021Z8-8	SCREW	10	
	S1863-3	NUTPLATE	10	
	AN525-10R8	SCREW	4	
	NAS680A3	NUTPLATE	4	
		---*---		

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Camera Plane (Cont)

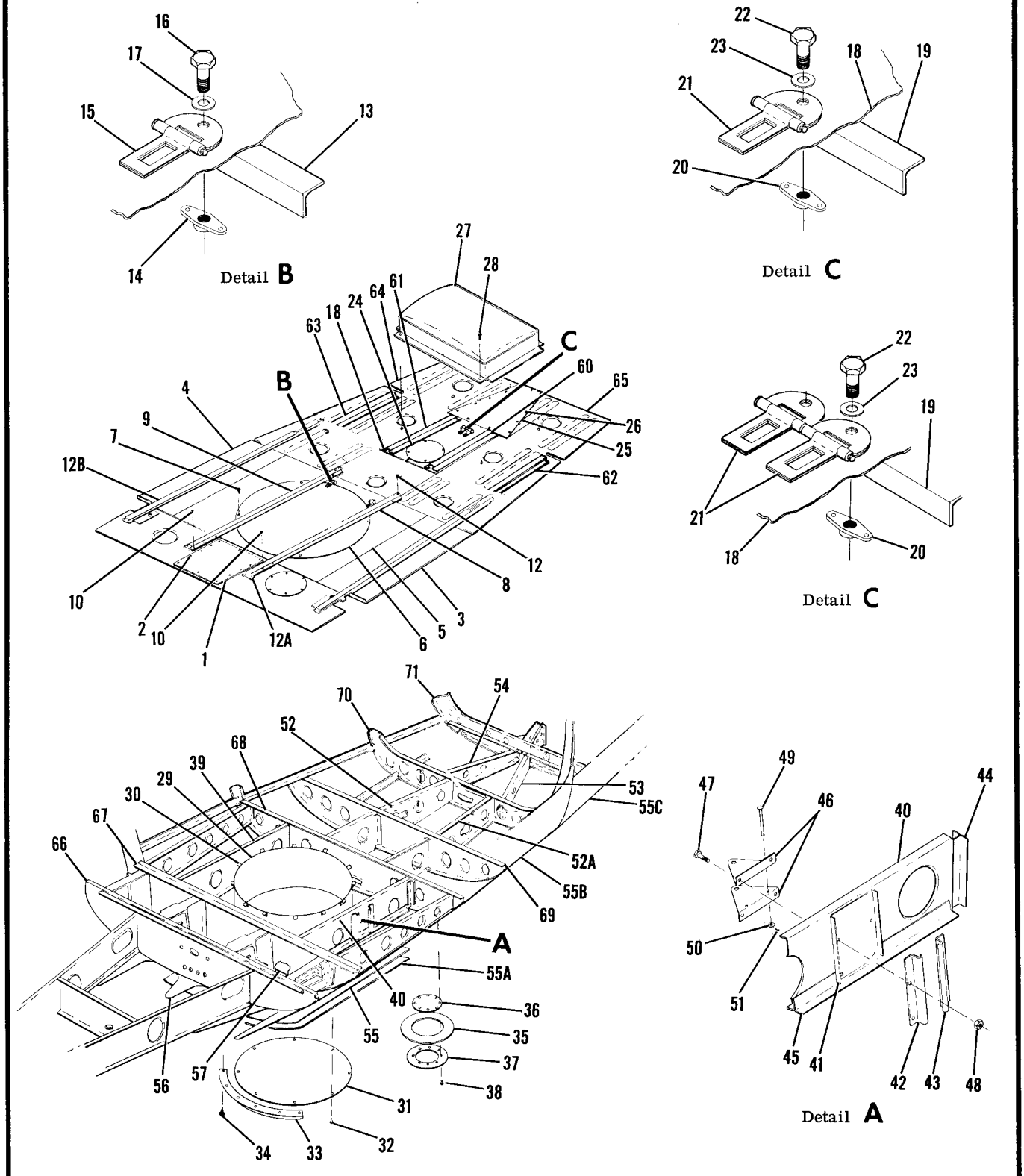

Figure 141. Camera Plane Structure & Floorboard Installation

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
141 -27	0710001-67	CAMERA SEAT ASSEMBLY	1	
		ATTACHING PARTS		
-28	AN520-10R9	SCREW	4	
	NAS680A3	NUTPLATE	4	
		---*---		
-29	1200625-21	SLEEVE	1	
		ATTACHING PARTS		
	AN515-8R8	SCREW	24	
		---*---		
-30	0710001-45	ANGLE ASSEMBLY	24	
	NAS680A08	NUTPLATE	1	
-31	0710001-73	COVER	1	
		ATTACHING PARTS		
-32	S1021Z8-8	SCREW	8	
	S1863-3	NUT TINN	8	
		---*---		
-33	1200625-16	DEFLECTOR	1	
		ATTACHING PARTS		
-34	S1021Z8-8	SCREW	6	
	S1863-3	NUT TINN	6	
		---*---		
-35	1200625-9	DOUBLER-LOWER	1	
-36	0710001-32	VIEW FINDER-PLEXIGLASS	1	
-37	0710001-31	RETAINER RING	1	
		ATTACHING PARTS		
-38	S1021Z8-8	SCREW	8	
	S1863-3	NUT TINN	8	
		---*---		
-39	1200625-3	FRAME ASSEMBLY-RH	1	
-40	1200625-2	FRAME ASSEMBLY-LH	1	
-41	1200625-22	SUPPORT-LH	1	
	1200625-23	SUPPORT-RH	1	
-42	1200625-7	STIFFENER-LH	1	
	1200625-6	STIFFENER-RH	1	
-43	1200625-43	STIFFENER-LH	1	
	1200625-28	STIFFENER-RH	1	
-44	1200625-26	ANGLE	1	
-45	1200625-25	ANGLE-LOWER LH	1	
	1200625-68	ANGLE-LOWER RH	1	
-46	1200625-24	PULLEY BRACKET	2	
		ATTACHING PARTS		
-47	AN3-3A	BOLT	2	
-48	MS21044N3	NUT	2	
		---*---		
-49	MS20392-1C65	PIN LH	2	
	MS20392-1C35	PIN RH	2	
-50	AN960PD4	WASHER	2	
-51	MS24665-132	PIN	2	
-52	1201102-50	FRAME ASSEMBLY-RH	1	
	1211829-2	DOUBLER	1	
-52A	1201102-49	FRAME ASSEMBLY-LH	1	
	1211829-1	DOUBLER	1	
-53	1201102-5	FRAME ASSEMBLY-LH	1	
-54	1201102-4	FRAME ASSEMBLY-RH	1	
-55	1200625-13	DOUBLER-SKIN	1	
-55A	1201107-21	SKIN-LOWER FORWARD	1	
-55B	1201107-5	SKIN-LOWER CENTER	1	
-55C	1201107-6	SKIN-LOWER AFT	1	
-56	1200625-70	DOUBLER-CENTER	1	
-57	1200625-29	ANGLE	1	
-58		DELETED-NOT SHOWN		
-59		DELETED-NOT SHOWN		
-60	1211782-5	SEAT RAIL-LH	1	
-61	1211782-6	SEAT RAIL-RH	1	
-62	1211783-3	SEAT RAIL-LH	1	
-63	1211785-2	SEAT RAIL-RH	1	
-64	1201107-28	FLOORBOARD ASSEMBLY-RH	1	
-65	1201102-61	FLOORBOARD ASSEMBLY-LH	1	
-66	1201107-7	BULKHEAD ASSEMBLY	1	
-67	1201107-9	BULKHEAD ASSEMBLY	1	
-68	1201102-42	BULKHEAD ASSEMBLY	1	
-69	1201102-41	BULKHEAD ASSEMBLY	1	
-70	1201102-40	BULKHEAD ASSEMBLY	1	
-71	1211614-29	BULKHEAD ASSEMBLY	1	

Sky Diving Equipment

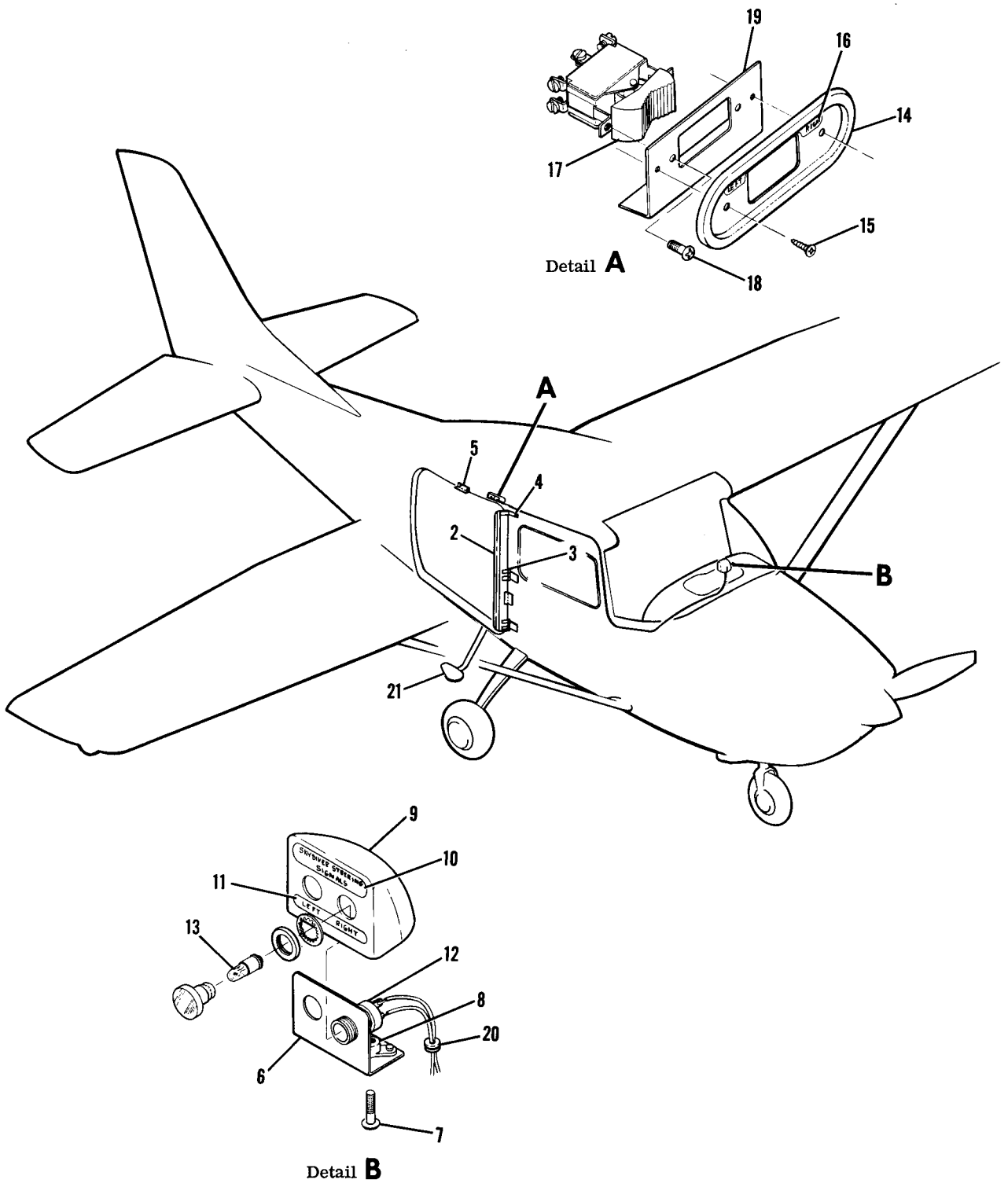

Figure 142. Sky Diving Equipment Installation

FIGURE AND INDEX NO.	PART NUMBER		DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
142 -			SKY DIVING EQUIPMENT INSTALLATION	NP	
- 1			DELETED NEVER USED		
- 2	1211091-1		SPOILER ASSEMBLY	1	
			ATTACHING PARTS		
- 3	1200012-5		PIN	2	
	NAS620-5		WASHER	4	
	MS24665-151		PIN-COTTER	4	
- 4	AN525-10R8		SCREW	1	
	NAS684A3		NUTPLATE	1	
			---*---		
- 5	1200012-8		ANGLE-FLAP SWITCH	1	
			ATTACHING PARTS		
	S1021ZA4-6		SCREW	2	
			---*---		
- 6	1201023-1		BRACKET ASSEMBLY	1	
			ATTACHING PARTS		
- 7	AN515-8R8		SCREW	2	
			---*---		
- 8	NAS680A08		NUTPLATE	2	
- 9	1201024-1	□	COVER	1	
-10	SEE FIG 2		PLACARD-STEERING SIGNALS	1	
-11	SEE FIG 2		PLACARD-LEFT & RIGHT	1	
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AN960-10	96 -51
AN960-10	96 -53
AN960-10	96 -65
AN960-10	96 -67
AN960-10	96 -75
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NAS43HT4-30	109 -40
NAS43HT4-30	138 -12
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0411030-5		58A-15A
0411030-5		59 -11
0411030-5		59A-12
0411030-6		58A-15A
0411030-6		59 -11
0411030-6		59A-12
0411185-11		19A-36
0411185-11		49 -32
0411307		105 -11
0411491-1		111 -18
0411523		111 -35
0411524		111 -37
0411549		105 -21
0411550		105 -20
0411562		105 -29
0411564		105 -33
0411564-3		105 -34
0411573-1		105 -28
0411680		31 -60
0411680		31 -61
0411778-3		105 - 7
0411778-4		105 - 8
0411783		104 -49
0411851		49 -51
0411957-1		53 -30
0412007-8		82 -52
0412007-8		84 -36
0412167-1		22 -44
0412167-1		23 - 9
0412167-1		23 -55
0412467		35 -14
0412496		26 - 7
0413163-18		101 -17
0413163-209		101 -13
0413163-210		101 -13
0413163-211		101 -13
0413163-27		101 -15
0413163-28		101 -15
0413163-49		101 -15
0413163-50		101 -15
0413163-7		101 -16
0413195-5		50A-27
0413228		101 -22
0413247		8 -14
0413307-13		23 -57
0413307-17		23 -60
0413317		33 -79
0413322-4		135 -11
0413517-3		71 -16
0413517-45		71 -23
0413517-5		71 -19
0415010-1		72 -28
0415010-1		138 - 9
0415010-1		138 -16
0415023-2	◻	54 - 9A
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0422229-11		6 -17
0422229-14		27 -30
0422229-15		27 -28
0422291		5 - 4
0422344		35 -29
0422344		136 -68
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0431017-2		135 -11

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0432138-21		111 -51
0432138-22		117A-40
0432138-3		111 -22
0433007		36 - 6
0441119		45 -10
0441130-4		46 -35
0441139-5		45 -20
0441139-6		45 -20
0442506-13		39 -60
0442506-2		39 -39
0442506-9		39 -61
0450191-1		83 -41
0450191-1		84 -30
0450277-10		96 -61
0450277-10		97 -44
0450277-10		97 -57
0450277-11		96 -61
0450277-11		96 -62
0450277-11		96 -63
0450277-11		97 -44
0450277-11		97 -57
0450277-18		97 -56
0450277-19		97 -43
0450277-6		96 -62
0450277-9		96 -63
0450286-1		20 -35
0450311		129 -31
0450311-3		121 -20
0450311-5		101 - 8
0450311-5		102 -16
0450311-5		102 -39
0450311-5		103 -21
0450311-5		103 -34
0450314		101 -11
0450314-1		5 - 8
0500010-4		74 -21
0500228-2		70 -30
0500228-3		70 -37
0500228-5		70 -34
0500312-2	◻	71 - 1
0500312-2	◻	71 - 7
0500313-1		71 - 3
0500313-1		71 -10
0501019-1		70 -26
0501022-1		70 -39
0505009-3		2 -44
0505052-10		2 -57
0505052-11		2 -58
0505052-8		2 -55
0505052-9		2 -56
0510105-191		114 - 3
0510105-192		114 - 4
0510105-193		114 - 1
0510105-194		114 - 2
0510105-203		116 - 2
0510105-204		116 - 3
0510105-303		116 - 2
0510105-304		116 - 3
0510105-91		114 - 3
0510105-92		114 - 4
0510105-93		114 - 1
0510105-94		114 - 2
0510111-15		110 -24
0510111-15		110A-30
0510146-10		35 -15A
0510146-9		35 -18A
0510205-3	◻	72 - 2
0510205-4	◻	72 - 2
0510205-7	◻	72 - 2
0510205-8	◻	72 - 2
0511062-15		3 -19
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0511189-1		33 -80
0512006-1		8 -46
0512138		109 -33
0512138		114 -19
0513052-17		65 -42
0513052-17		65A-42
0513052-17		65B-40
0513208-1		133 - 6
0513425-1		54 -13
0513425-1		55 -11
0514017-3	◻	59 -19
0514026-2		59 -40
0514026-2		59A-41
0514026-4		59 -50
0514026-4		59A-51
0514027-21		59 -61
0514027-21		59A-62
0514028-5		59 -44
0514028-5		59A-45
0514028-6		59 -43
0514028-6		59A-44
0514029-2		59 - 3
0514029-2		59A- 3
0514030-4		59 -21
0514030-4		59A-22
0514032-1		59 -51
0514032-1		59A-52
0514033-1		59 -30
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0514033-2		59 -57
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0514034-1		59 -41
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0514035-17		59 -38
0514035-17		59A-39
0514035-18		59 -39
0514035-18		59A-40
0514036-1		59 -28
0514038-1		58 -53
0514038-1		58A-54
0514038-1		59 -93
0514038-1		61 -70
0514043-1		61 -56
0514043-1		63 -39
0514043-2		58 -47
0514043-2		58A-48
0514051-1		59 -37
0514051-1		59A-38
0514051-2		59 -37
0514051-2		59A-38
0514052-1		58 -33
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0514058-1	◻	58 -16
0514058-1	◻	61 -16
0514058-1	◻	63 -12
0514060-5		59 -27
0514060-5		59A-28
0514066-1		58 -35
0514066-1		58A-36
0514076-1	◻	61 -12
0514076-1	◻	63 - 9
0514076-1	◻	58 -12
0514076-5	◻	63 - 9
0514076-7	◻	58 -12
0514083-1	◻	59 - 8
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0514089-1		59 -36
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0514100-1	#	63 - 8A
0514100-1	#	58A-11
0514100-1	#	59 - 9A
0514100-1	#	59A- 8
0514100-9	#	58A-11
0514100-9	#	59 - 9A
0514100-9	#	59A- 8
0514101-1		59 -18
0514101-2		59 -18
0514102-1	#	59 - 9B
0514102-1	#	59A- 9
0514102-7	#	58A-14
0514102-7	#	61 -13B
0514102-7	#	63 - 8B
0514110-1		58A-15
0514110-1		61 -12A
0514121-1		59A-54
0514121-2		59A-29
0514223-14		46 -14B
0515010-5		72 -36
0517003-2		50 - 1
0517003-2		50A- 1
0517021-4		49 -56
0517021-5		49 -57
0520005-3		3 -36
0522629-1		109 -57
0522629-1		114 -31
0522629-1		114 -66
0523233-15		4 -32
0523233-6		4 -33
0523407		6 -19
0523407-1		6 -18
0523409-1		6 -15
0523409-2		6 -14
0523409-2		6 -21
0523409-3		6 -24
0523509-6		4 -14
0523509-9		4 -14
0523510-25		4 -17
0523510-26		4 -17
0523510-29		4 -17
0523510-30		4 -17
0523511-12		4 -19
0523511-20		4 -19
0523511-6		4 -18
0523512-17		4 -22
0523512-18		4 -22
0523536-1		114 -31
0523536-1		114 -41
0523536-1		114 -66
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0523541-45		7 - 3
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0523541-46		7 - 3
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0523541-47		7 - 4
0523541-48		7 -14
0523541-49		7 -15
0523541-50		7 -15
0523541-51		7 - 2
0523541-52		7 - 2
0523541-53		7 - 3
0523541-53		7 -13
0523541-54		7 - 3
0523541-54		7 -13
0523541-55		7 -15
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0523541-57		7 -14
0523541-58		7 -14
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0523616-1		12 -13
0523901-13		11 -18
0523901-14		11 -19
0523914		11 -20
0523914		11 -21
0523914-1		11 -21
0523919		11 - 3
0523920		11 - 4
0523921		11 - 5
0523923		11 -14
0523923-2		11 -15
0541111-2		45 -20
0541115-2		70 -10
0541115-3		70 - 9
0541115-4		70 -16
0541138-22		106 -
0541138-5		106 - 3
0541139		106 - 3
0541140		106 - 1
0541143		106 - 5
0541144		106 - 6
0541148		106 -11
0541148-1		106 - 9
0541149		106 -12
0541151		106 -13
0541157-1		45 -20
0541157-2		45 -20
0541184-2		106 -10
0541203-1		46 - 2
0541203-2		46 - 2
0541205-1		46 - 9
0541205-2		38 -36
0541206-1		46 -13
0541207-1		46 -14
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0543003		38 -28
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0543029		39 -21
0543037-1		38 -27
0543047-1		39 -41
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0543048-1		39 -41
0543048-1		39 -49
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0570409-1		130 -73
0700108-3		31 -44
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0700113-1		60 -38
0700113-1		61 -40
0700122-12	#	70 -18
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0700162-1		65 -12
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0700162-6		65 -10
0700162-6		65A-10
0700162-6		65B-11
0700162-7		65 -10
0700162-7		65A-10
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0700164-6		73 - 1
0700189-9		65 -11
0700189-9		65A-11
0700612-2		70 -12
0700617-1		133 - 5
0700623-11		132 -17
0700623-12		132 -17
0700623-15		132 - 8
0700624-1		132 -25
0700628-5		132 - 6
0700633-5		59 -46
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0700668-13	#	52 -24
0700668-14	#	52 -23
0700668-15	#	52 -22
0700685-1		51 - 6
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0700692-1		5 - 9
0700707-11		53 -33
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0701074-10		72A-15
0701074-6		72A-11
0705021-2		2 -54
0705022-1		2 -71
0705023-10		2 -16
0705023-11		2 -17A
0705023-11		2 -50
0705023-12		2 -17
0705023-4		8 -32
0705023-6		8 -33
0705028-1		2 -41
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0705035-1		2 -33
0705036-2		2 -51
0705042-1	¤	51 - 5
0705048-21		2 -66
0705048-22		2 -67
0705048-6		2 -13
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0710001-32		141 -36
0710001-45		141 -30
0710001-66		141 -24
0710001-67		141 -27
0710001-73		141 -31
0710013-5		101 -49
0710014-1		101 -49
0710014-2		101 -38
0710014-2		101 -45
0710014-3		101 -43
0710014-4		101 -43
0710014-5		101 -44
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0710014-8		101 -55
0710015-13		101 -52
0710015-6		101 -57
0710022-2		101 -54
0710312-2		61 -53
0710312-2		61 -53
0710312-2		63 -37
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0710629-1		19 - 9
0710629-1		19A-11
0710629-2		19 -10
0710629-2		19A-12
0710630-6	¤	19 -11
0710630-6	¤	19A-13
0710630-7	¤	19 -11
0710630-7	¤	19A-13
0710632-1		72 - 5
0711021-1		49 - 9
0711021-4		19A-38
0711021-4		49 -38
0711021-9		19A-40
0711021-9		49 -37
0711033-1		49 -52
0711034-1		49 - 7
0711037-15		49 -28
0711037-17		49 -27
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0711037-21		49 -29
0711038-1		49 -31
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0711051-6		49 -42
0711063-9		50A-23
0711064-5		49 -24
0711066-5		26 - 6
0711083-1		74 - 5
0711083-1		141 -15
0711083-4		72 -21
0711083-4		141 -21
0711121-3		139 - 1
0711604-13		27 - 9
0711604-14		27 -26
0711604-52		27 -27A
0711604-53		27 -11B
0711606-5		27 -29
0711606-6		27 -30
0711667-1		58 - 5
0711667-1		58A- 5
0711667-1		61 - 5
0711667-1		63 - 4
0711668-1		58 - 4
0711668-1		58A- 4
0711668-1		61 - 3
0711668-1		63 - 2
0711694-15		27 -19
0711694-16		33 -37
0711695-10		27 -16
0711695-10		33 -34
0711695-7		27 -17
0711695-9		27 -14
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0712605-201		130 - 3
0713011-12	¤	70 -19
0713047		2 -27
0713047		18 -22
0713070-15		104 -35
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0713070-19		104 -54
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0713070-4		104 -26
0713070-5		104 -27
0713070-6		104 -43
0713074-1		58 - 1
0713074-1		58A- 1
0713074-1		59 - 1
0713074-1		59A- 1
0713074-1		60 - 1
0713074-1		61 - 1
0713074-1		74 -10
0713107-1		20 -27
0713124-1		132 -14
0713134-1		20 -34
0713191-1		137 -19
0713250-1		101 -53
0713253-1		52 - 4
0713272-1		104 -17
0713307-2		98 -11
0713307-2		103 -29
0713307-6		99 -12
0713487-10		68 -10
0713487-11		68 -12
0713487-12		68 -11
0713487-9		68 - 8
0713606-5		26 -15
0713606-6		26 -15
0713607-3		26 -16
0713607-4		26 -16
0713609-3		26 -17
0713609-4		26 -17
0713611-3		26 -18
0713611-4		26 -18
0713625-1		104 -58
0713633-1		26 -19
0713633-2		26 -19
0713647-3		117 - 2
0713647-3		117 - 8
0713647-3		117 -11
0713647-3		117A- 2
0713647-3		117A- 9
0713647-3		117A-11
0713701-1		98 -20
0713701-1		99 -23
0713732-5		26 -32
0713732-6		26 -32
0713738-3		69 -14
0713738-3		130 -24
0713750-17		2 -45
0713775-2		65 -74
0713775-2		65A-75
0713775-2		65B-75
0713776-1		65 -68
0713776-1		65A-69
0713776-1		65B-69
0713778-9		69 - 1
0713779-4		65 -66
0713779-4		65A-67
0713779-4		65B-67
0713785-4		69 - 9
0713809-1		65 -70
0713809-1		65A-71
0713809-1		65B-71
0713817-4		71 -14
0713822-1	¤	37 - 9
0713847-11		20 -37
0713881-15		69 - 6
0713959-1		104 -50
0713971-1		69 - 8
0714010-1	¤	59 -20
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0714015-5	#	59 -17
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0714019-10	#	58A-
0714019-11	#	58A-16
0714019-12	#	58A- 1
0714019-15	#	58A-17
0714019-16	#	58A-10
0714020-12	#	59A- 1
0714020-13	#	59A-
0714020-14	#	59A-
0714020-15	#	59A-12
0714020-16	#	59A-12
0714020-17	#	59A- 7
0714020-18	#	59A-18
0714024-1	#	58A-
0714024-13	#	58A-
0714024-4	#	58A-16
0714024-5	#	58A- 1
0714024-8	#	58A-17
0714024-9	#	58A-10
0714025-1	#	59 -
0714025-10	#	59 -17
0714025-10	#	59A-18
0714025-11	#	59 - 7
0714025-11	#	59A- 7
0714025-17	#	59A-
0714025-18	#	59A-
0714025-2	#	59 -
0714025-5	#	59 -11
0714025-5	#	59A-12
0714025-6	#	59 -11
0714025-6	#	59A-12
0714025-9	#	59 - 1
0714025-9	#	59A- 1
0715033-1		49 -40
0715037-12		52 -10
0715038-1		52 -17
0715039-2	#	57 - 8
0715039-2	#	57 - 9
0715039-3	#	57 - 6
0715039-3	#	57 - 9
0715039-4	#	57 - 6
0715046-4		108 -34
0715046-8		108 -39
0715046-8		108A-40
0715047-1		72 -36
0715056-1		49 -10A
0716125-2		8 -39
0716127-1		8 -43
0716127-2		8 -43
0716623-2		122 -46
0716624-1		122 -49
0717010-16		19 -32
0717010-23		49 -26
0717010-27		19 -33
0717011-1	#	57 - 5
0717011-3		57 - 5
0717012-3		49 -11
0717012-5		49 -10
0720606-10		4 -51
0720606-13		4 -50
0720606-5		4 -48
0720606-8		4 -49
0720607-14		4 -29
0720607-22		4 -28
0720612-2		7 - 4
0720614-3		3 -37
0720614-4		3 -37
0720617-5		4 -13
0720618-3		3 -34
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0721105-14	118 -
0721105-15	118 -
0721105-18	118 -
0721105-3	118 - 4
0721105-4	118 - 5
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0722180-43	5 -
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0722183-17	5 - 2
0722183-18	5 - 2
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1205109-8	2 -74
1205112-1	2 -76
1205112-2	2 -78
1205112-3	2 -77
1205112-4	2 -79
1205206-3	2 -59
1205208-3	2 -60
1206015-2	130 -78
1210031-2	27 - 2
1210032-8	19 -50
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1210032-9	19 -49

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1210033-2		101 -35
1210033-3		101 -36
1210033-4		101 -36
1210033-5		101 -42
1210033-7		101 -37
1210033-8		101 -37
1210055-1		74 -22
1210059-2		138 - 2
1210059-3		138 - 3
1210061-1		139 -
1210061-12		139 - 7
1210061-13		139 - 8
1210061-2		139 - 6
1210062-1		139 - 5
1210062-3		139 - 2
1210068-1		139 -10
1210071-1		74 -11
1210072-201		74 -14
1210073-1		64 -27
1210073-2		64 -28
1210074-1		64 - 8
1210075-6		64 -17
1210076-1		64 -14
1210077-1	#	64 -
1210077-10	#	64 - 6
1210077-11	#	64 - 5
1210077-12	#	64 - 4
1210077-13		64 - 4
1210077-14	#	64 - 3
1210077-15	#	64 - 2
1210077-16	#	64 - 1
1210077-9		64 - 7
1210078-1		75 -11
1210078-2		75 -19
1210078-3		75 -12
1210078-4		75 -15
1210079-1		75 -
1210079-2		75 - 4
1210079-4		75 - 5
1210079-6		75 - 1
1210079-7		75 - 2
1210079-8		75 - 3
1210080-15		74 - 9
1210109-1	¤	74 -23
1210109-2	¤	74 -24
1210110-1		130 -76
1210111-1		130 -76
1210113-3		102 -51
1210113-3		103 -58
1210113-4		102 -55
1210113-4		103 -62
1210113-5		102 -50
1210113-5		103 -57
1210113-6		102 -52
1210113-6		103 -59
1210113-7		102 -53
1210113-7		103 -60
1210402-11		28 -19
1210402-13		28 -20
1210402-15		28 -18
1210402-9		28 -17
1210403-3		28 -18
1210404-8		32 - 9
1210405-10		28 - 1
1210405-11		28 - 6
1210405-12		28 - 7
1210405-13		28 -10
1210405-14		28 -10
1210405-5		28 - 9
1210405-6		28 - 9
1210405-9		28 - 1
1210408-12		32 -12

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1210408-17	32 -13
1210408-18	32 -11
1210409-1	28 -25
1210409-2	28 -23
1210409-3	28 -24
1210410-1	28 - 8
1210410-2	28 - 8
1210412-24	28 -12
1210412-25	28 -11
1210412-26	28 -13
1210412-27	28 -12B
1210412-30	28 -42
1210412-31	28 -28
1210412-44	28 -34
1210412-45	28 -32
1210412-46	28 -32
1210412-5	28 -14
1210412-5	28 -33
1210412-6	28 -15
1210416-14	19 - 6
1210416-14	19A- 7
1210416-23	19 - 4
1210416-23	19A- 4
1210418-1	28 -26
1210419-1	29 -21
1210426-1	28 -30
1210426-1	28 -35
1210426-1	28 -43
1210427-1	28 -31
1210427-10	28 -36
1210427-2	28 -44
1210427-6	28 -37
1210428-3	28 -20
1210601-7	19 -39
1210601-7	19A-56
1210603-2	57 - 8
1210603-2	57 - 9
1210606-1	29 -19
1210606-2	29 -20
1210610-1	72A- 7
1210610-2	72A- 8
1210651-3	28 -21
1210651-4	19 -38
1210651-4	19A-55
1210651-5	19 -37
1210651-6	19 -40
1210651-6	19A-57
1210651-7	28 -27
1210651-8	19 -41
1210651-8	19A-58
1210651-9	28 -22
1210652-1	19 -16
1210652-1	19A-18
1210652-2	19 -17
1210652-2	19A-19
1210653-1	28 -18
1210654-1	19 -20
1210654-1	19A-22
1210655-1	19 -21
1210655-1	19A-23
1210656-1	19 -23
1210656-1	19A-25
1210656-2	19 -22
1210656-2	19A-24
1210656-3	19 -30
1210656-3	19A-30
1210656-4	19 -18
1210656-4	19A-20
1210656-5	19 -28
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1210658-3		27 -20
1210658-4		27 -22
1210658-5		27 -21
1210658-6		27 -23
1210659-1		19 -15
1210659-1		19A-17
1210660-1		19 -26
1210660-1		19A-27
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1210661-200		19A-51
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1211046-6		127 - 6
1211046-7		128 - 6
1211048-1		129 - 4
1211054-1		129 -17
1211057-2		129 - 6
1211058-1	¤	132 - 1
1211058-3	¤	132 - 1
1211076-2		19 -47
1211076-2		19A-64
1211076-2		129 -13
1211077-3		19 - 6A
1211077-3		19A- 8
1211077-3		129 - 9
1211080-3	¤	129 - 5
1211080-4	¤	129 - 5
1211081-1		129 - 8
1211083-1		19 - 6A
1211083-1		19A- 8
1211083-1		129 -12
1211089-1		129 -15
1211090-1		129 -18
1211091-1		18 -32
1211091-1		142 - 2
1211203-1		57 - 7
1211203-1		74 -20
1211250-7		33 -78
1211251-2		33 -78A
1211348-1		31 -25
1211351-1		70 -22
1211400-13		31 -72
1211400-14		31 -80
1211400-16		31 -82
1211400-17		31 -77
1211400-18		31 -78
1211400-19		31 -79
1211400-6		31 -75
1211401-1		30 -21
1211401-1		34 -27
1211401-2		30 -22
1211401-3		34 -28
1211402-19		30 -17
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1211423-2		29 - 5
1211428-1		30 -49
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1211431-17		34 -25
1211431-18		34 -25
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1211431-20		34 -26
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1211431-24		31 -59
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1211431-42	31 -50
1211431-43	31 -52
1211431-44	31 -53
1211431-5	34 -23
1211431-6	34 -23
1211432-14	31 -11
1211432-16	31 -11
1211432-20	31 -10
1211432-20	31 -12
1211432-26	31 -13
1211434-10	31 - 7
1211434-2	31 - 2
1211434-9	31 - 6
1211435-25	27 -10
1211435-27	27 -11
1211435-33	27 -12
1211435-37	27 - 9
1211436-7	31 -14A
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1211438-1	31 -42
1211438-2	31 -43
1211439-11	31 -46
1211439-12	31 -47
1211440-1	31 -37
1211440-2	31 -38
1211440-3	31 -39
1211440-4	31 -40
1211440-5	31 -41
1211441-2	31 -61
1211442-18	18 -21
1211442-9	18 -18
1211443-1	31 -15
1211445-1	31 -27
1211445-14	31 -30
1211445-15	31 -31
1211445-16	31 -32
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1211445-18	31 -34
1211445-3	31 -28
1211445-7	31 -29
1211458-1	27 -27
1211472-1	31 -21
1211478-4	27 - 1
1211478-6	27 - 1
1211479-1	30 -72
1211479-2	30 -73
1211479-3	30 -71
1211479-4	30 -67
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1211479-8	30 -74
1211481-3	31 -19
1211481-4	31 -19
1211482-1	31 -24
1211482-10	31 -20
1211482-2	31 -24
1211482-3	31 -62
1211482-4	31 -63
1211482-7	31 -22
1211482-8	31 -22
1211482-9	31 -20
1211487-1	31 -16
1211488-4	31 -17
1211490-1	30 -59
1211490-4	33 -18D
1211503-1	31 -39
1211600-13	30 -54
1211600-4	30 -56
1211601-1	29 - 7
1211601-2	29 - 8
1211602-1	29 - 1
1211602-3	29 - 3
1211603-4	29 - 6

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1211604-3	27 - 4
1211604-5	27 - 6
1211605-1	29 -14
1211606-24	32 -16
1211607-3	30 - 3
1211607-5	30 - 4
1211608-10	30 - 8
1211609-3	30 - 9
1211609-5	30 - 9
1211609-9	30 - 9
1211610-1	32 -29
1211612-1	32 -25
1211613-1	32 -30
1211614-15	30 -12
1211614-19	30 -14
1211614-24	30 - 9
1211614-25	30 -11
1211614-26	30 -13
1211614-27	30 -16
1211614-28	30 -10
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1211615-1	30 -25
1211616-10	30 -24
1211616-13	30 -24
1211616-14	30 -24
1211616-9	30 -23
1211617-1	30 -26
1211617-2	30 -27
1211617-7	30 -28
1211617-8	30 -29
1211618-1	30 -30
1211618-2	30 -31
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1211623-7	32 -18
1211624-3	30 -32
1211628-10	28 -11A
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1211628-10	28 -16
1211628-11	28 -38
1211628-12	28 -39
1211628-2	72 -15
1211628-2	138 -33
1211628-3	28 -16A
1211628-4	28 -16B
1211628-8	141 -19
1211628-9	28 -11A
1211628-9	28 -12B
1211629-1	30 -55
1211630-4	30 -52
1211630-5	30 -53
1211632-1	32 -40
1211633-1	31 -86
1211635-5	27 - 7
1211635-6	27 -24
1211636-4	30 -38
1211636-7	30 -38
1211636-8	30 -37
1211637-1	30 -35
1211637-2	30 -36
1211638-1	31 -25
1211638-2	31 -23
1211638-3	31 -35
1211641-1	32 -39
1211642-11	32 -22
1211642-12	32 -23
1211642-13	32 -21
1211642-13	141 -12A
1211642-14	141 -12B
1211644-1	33 -17
1211644-1	33 -18A
1211646-1	30 -46
1211646-1	31 -84
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1211649-3	30 -45
1211650-10	31 -76
1211650-13	31 -74
1211650-16	31 -76
1211650-2	31 -71
1211650-3	31 -70
1211650-4	30 -57
1211650-5	30 - 2
1211650-5	30 -58
1211650-6	31 -73
1211650-7	30 -39
1211650-8	30 -40
1211650-9	30 -41
1211651-1	30 -20
1211652-11	30 -19
1211652-14	30 -18
1211654-2	31 - 4
1211654-3	31 - 1
1211654-4	31 - 3
1211654-6	31 - 5
1211655-10	30 -51
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1211655-14	30 -51
1211655-18	30 - 9
1211655-19	30 -51
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1211655-6	31 -12
1211655-7	31 -10
1211655-9	31 -10
1211657-2	32 -24
1211658-1	30 -33
1211658-1	33 -67
1211659-1	30 -18
1211660-8	31 -64
1211661-1	33 - 9
1211661-2	33 -10
1211661-4	33 -12
1211661-5	33 -25
1211661-6	33 -26
1211661-7	33 -27
1211661-8	33 -28
1211661-9	33 -11
1211666-1	32 -27
1211667-2	19 -36
1211667-2	19A-53
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1211670-14	33 - 1
1211670-4	33 - 2
1211670-9	33 - 3
1211672-2	33 -23
1211672-3	33 -22
1211673-10	33 -20
1211673-206	33 -18
1211673-5	33 -19
1211675-12	33 -40
1211675-2	33 -41
1211675-3	33 -49
1211675-6	33 -48
1211675-7	33 -50
1211676-1	27 - 8
1211676-2	27 -25
1211680-1	31 -65
1211680-1	33 -68
1211684-1	31 -66
1211684-1	33 -72
1211684-3	30 -33
1211686-1	33 -51

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1211689-1	33 -53
1211689-2	33 -53
1211689-3	33 -58
1211689-4	33 -60
1211689-5	33 -59
1211689-6	33 -61
1211692-1	33 -82
1211692-2	33 -83
1211695-1	33 -31
1211696-1	31 -68
1211696-1	33 -71
1211696-2	30 -33
1211696-2	33 -71
1211698-1	31 -85
1211700-2	18 -19
1211701-1	18 -20
1211702-1	33 -46
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1211704-1	53 -29
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1211705-1	72 -16
1211705-1	138 -31
1211706-3	30 -18
1211707-1	74 -14
1211707-10	32 -41
1211707-3	74 -15
1211707-7	74 -16
1211707-9	32 -41
1211716-1	30 -60
1211716-2	30 -61
1211716-5	30 -62
1211716-6	30 -63
1211716-7	30 -68
1211721-7	33 -33C
1211721-8	33 -33A
1211721-9	33 -33
1211724-4	30 -70
1211782-5	141 -60
1211782-6	141 -61
1211782-7	32 -37
1211782-8	32 -38
1211783-3	32 -35
1211783-3	141 -62
1211784-1	32 -42
1211785-2	32 -36
1211785-2	141 -63
1211786-2	32 -28
1211788-1	32 -34
1211789-1	32 -26
1211817-1	140 -79
1211817-2	140 -79
1211817-3	140 -80
1211817-4	140 -80
1211829-1	141 -52A
1211829-2	141 -52
1211835-1	34 -20
1211835-2	34 -21
1211838-1	33 -46
1211840-1	31 -88
1211840-4	31 -88
1211842-1	30 -44
1211842-2	34 -42
1211842-3	30 -42
1211842-4	30 -43
1211843-1	30 -18
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1212127-1	35 - 6
1212127-2	35 - 6
1212127-3	35 - 8
1212128-1	35 -27
1212128-2	35 -27
1212129-1	35 - 2
1212130-1	35 - 1
1212130-2	35 - 1
1212132-1	35 - 5
1212133-1	35 -22
1212133-3	35 -22
1212135-1	35 -
1212135-2	35 -28
1212135-5	35 -
1212136-1	35 - 3
1212136-2	35 - 3
1212136-5	35 - 3A
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1212400-2	34 -29
1212400-21	34 -31
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1212400-6	34 -30
1212406-2	35 -24
1212407-3	35 -25
1212407-4	35 -26
1212408-3	35 -23
1212408-8	35 -23
1212412-12	34 - 7
1212412-13	34 - 7
1212412-15	34 - 7
1212412-2	34 - 7
1212413-13	34 - 8
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1212426-3		16 -62
1212426-4		16 -63
1212426-7		16 -59
1212426-8		16 -60
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1212437-1		34 -43
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1212601-1		36 - 4
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1213063-3		65 -75
1213063-3		65A-76
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1213115-2		26 -14
1213127-8		26 - 4
1213140-1		69 -11
1213143-1		65 -65
1213143-1		65A-66
1213143-1		65B-66
1213145-1		65 -67
1213145-1		65A-68
1213145-1		65B-68
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1213154-1		132 - 5
1213154-2		132 - 5
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1213169-2		65 -62
1213169-2		65A-63
1213169-2		65B-63
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1213261-200		21A-96
1213261-200		98 - 8
1213261-200		99 - 9
1213261-201		99 - 2
1213261-202		99 - 1
1213261-203		98 - 1
1213261-204		98 - 1
1213261-209		99 - 2
1213263-1		21 -90A
1213263-1		21A-91
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1213299-2		20 -38
1213302-1		32 - 5A
1213309-1		21 -84
1213309-2		21 -84
1213309-2		21A-89
1213309-2		21A-96A
1213310-1		21 -84
1213310-1		21A-89
1213310-2		21 -85
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1220021-2	4 -16
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1250503-1	102 -26
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1250842-2	80 -20
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1250876-31	22 - 1
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1250958-2	97 - 1
1250958-3	97 - 2
1250958-4	96 -85
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